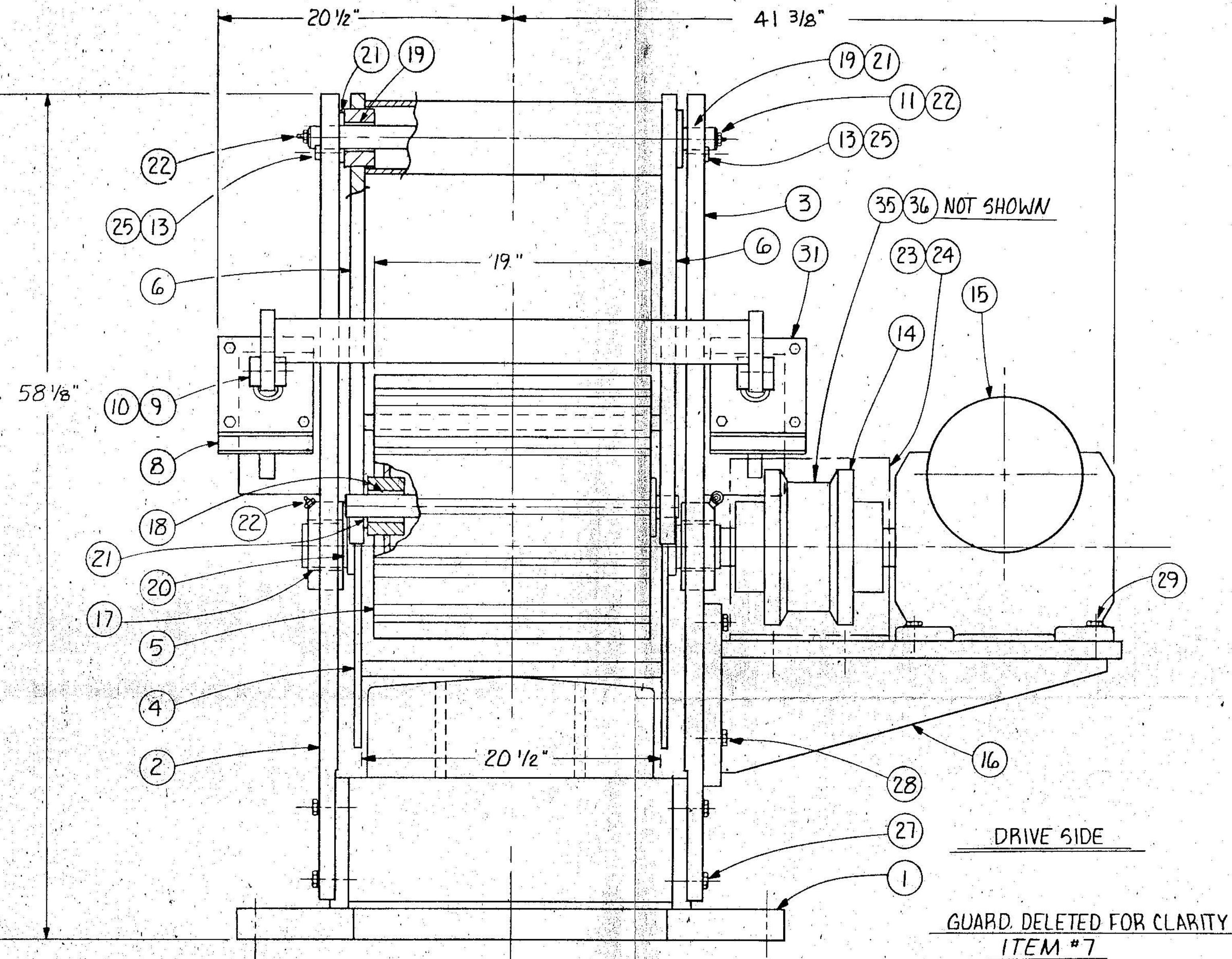
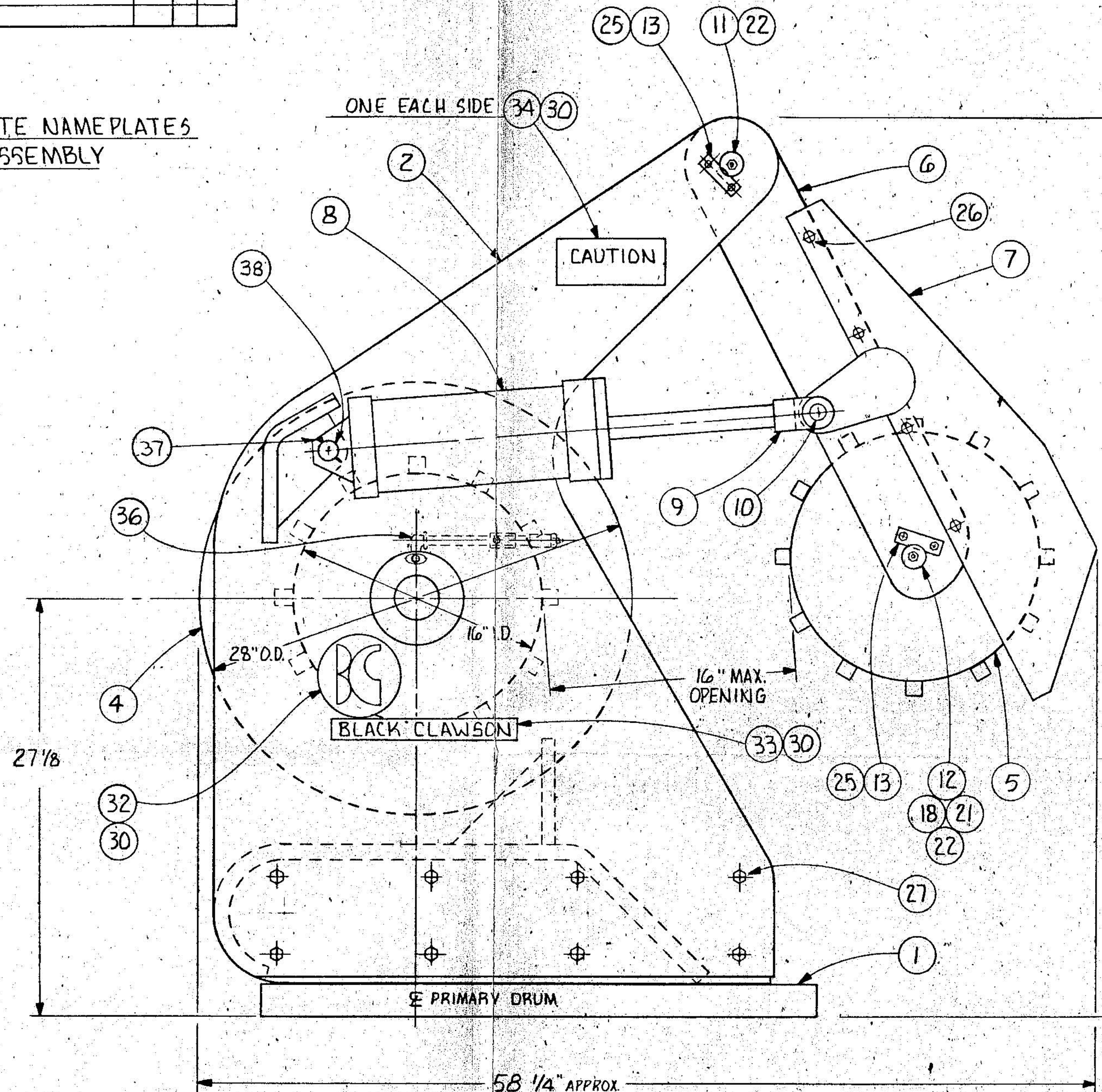


DATE	NO.	REVISION	ZONE	BY	CKD.
					500 3004900

DIV.	DATE	USED ON
SCL		
CFJ		
LMJ		
TAMP		

NOTE: LOCATE NAMEPLATES
AT ASSEMBLY



2 EA. ASTM-B-438 GR1	B7	2001819	20	THRUST BEARING	2	EA.		L8	1501867	40	DANGER PLATE
2 EA. BRONZE	B3	1500032	19	BEARING - PLAIN	2	EA.		L8	1500143	39	DANGER PLATE
2 EA. BRONZE	B3	1500031	18	BEARING - PLAIN	2	EA.	1045 HR	QP	2002984	38	PIVOT PIN
2 EA. BRONZE	B3	1500030	17	BEARING - PLAIN	4	EA.	18-8 ST. STL.	G4	1048605	37	COTTER PIN 5/32" x 1 1/2" LG.
1 EA. C1015 HR	CH	3000257	16	BRACKET-MOTOR	4	IN.	1018 C.D.	A6	1031009	36	BAR 5/8" SQ. x 4" LG.
1 EA.	LG	1500037	15	GEAR MOTOR	5	IN.	1018 C.D.	A6	1031009	35	BAR 5/8" SQ. x 5" LG.
1 EA. STEEL	D2	1501829	14	COUPLING	2	EA.		L8	1500147	34	CAUTION PLACARD
4 EA. C1018 CD	QT	2000858	13	KEEPER PLATE	1	EA.	ZINC	L8	1500015	33	B.C. NAME PLATE
1 EA. C1018 CD	TY	2000857	12	SHAFT	1	EA.	ZINC	L8	1500016	32	CORPORATE EMBLEM
1 EA. C1018 CD	TY	2000856	11	SHAFT	1	EA.	ST. STL.	K2	1500068	31	CYLINDER - 6" BORE
REF. STEEL	K2	1500035	10	PIVOT PIN FURNISHED BY SUPPLIER	8	EA.	18-8 S.S.	G2	1026602	30	*6 DRIVE SCREW x 3/8" LG.
2 EA. STEEL	K2	1500034	9	CLEVIS - FEMALE	4	EA.	SAE GR. 2	G2	1000801	29	SCREW, HEX HEAD CAP 1"-8NC x 2" LG.
1 EA. ST. STL.	K2	1500033	8	CYLINDER - 6" BORE	16	EA.	SAE GR. 2	G2	1000802	28	SCREW, HEX HEAD CAP 1"-8NC x 2 1/2" LG.
1 EA. C1010 HR	KH	3000256	7	GUARD	16	EA.	SAE GR. 2	G2	1000605	27	SCREW, HEX HEAD CAP 3/4"-10NC x 2" LG.
1 EA. C1015 HR	AP	3000254	6	ARM	8	EA.	SAE GR. 2	G2	1000105	26	SCREW, HEX HEAD CAP 1/4"-20NC x 1" LG.
1 EA. A53	HG	3000252	5	SECONDARY DRUM	8	EA.	SAE GR. 2	G2	1000304	25	SCREW, HEX HEAD CAP 3/8"-16NC x 1 1/2" LG.
1 EA. C1010 HR	HG	3000250	4	PRIMARY DRUM	4	EA.	SAE GR. 2	G2	1000401	24	SCREW, HEX HEAD CAP 1/2"-13NC x 3/4" LG.
1 EA. C1015 HR	QT	3000248	3	SIDE PLATE - RIGHT	1	EA.	3/16 STN. STL.	KH	2003578	23	COUPLING GUARD
1 EA. C1015 HR	QT	3000245	2	SIDE PLATE - LEFT	5	EA.	STEEL	PB	1038000	22	GREASE FITTING
1 EA. C1015 HR	BH	3000243	1	BASE	4	EA.	BRONZE	B7	1500019	21	THRUST BEARING
TOTAL UNIT QUANTITY	MATERIAL	CODE	DWG. NO.	ITEM	DESCRIPTION	TOTAL UNIT QUANTITY	MATERIAL	CODE	DWG. NO.	ITEM	DESCRIPTION

5000 LBS. EST. WT.

THIS ORIGINAL ISSUE IS CERTIFIED
FOR USE IN CONSTRUCTION WORK FOR:
CUSTOMER - Federal Paper Board
MILL - Sprague Mill
CUSTOMER ORDER - 30-17012
SHARPLE ORDER - 7904391
THE BLACK CLAWSON CO.
SHARPLE - PAPER DIV.
MIDDLETOWN, OHIO
DATE OF CERTIFICATION - 4/6/88

STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED	PATT. NO.	CUSTOMER	DATE	SCALE	DRAWN BY	CHECKED	APPROVED
FINISHED DIMENSIONS ONE (1) DECIMAL DIMENSION ± .030" TWO (2) DECIMAL DIMENSION ± .010" THREE (3) DECIMAL DIMENSION ± .003" ANGLES ± 1/2° UNFINISHED SURFACES ± .125"	CONFIDENTIAL This document, including all information contained thereon, is the exclusive and confidential property of The Black Clawson Company of Middletown, Ohio, and the document and information are not to be copied, reproduced or delivered to others in whole or in part, except with express written permission, and the document is to be returned promptly after having served the purpose for which delivered.	FEDERAL PAPER BOARD SER. NO. 88-295-S SHOP ORDER 7904391	JAN. 87	3/16 = 1	H. Kind		
NO FINISH NORMALLY REQUIRED. CLEAN UP ONLY TO MAINTAIN DIMENSIONAL STABILITY OR TO REMOVE UNUSUAL SURFACE IRREGULARITIES.	SUPERSEDED BY	DATE	BY	DATE	BY	DATE	BY
	SUPERSEDES						

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