

KS Counter

KS Counter for Linear Scale Units

User's Manual

Read this User's Manual thoroughly
before operating the instrument. After reading,
retain it close at hand for future reference.

Mitutoyo

CONTENTS

CONVENTIONS USED IN USER'S MANUAL	i
PRECAUTIONS	iii
COMPLIANCE WITH THE EC DIRECTIVE	iii
WARRANTY	iii
CONTENTS	iv
1. INTRODUCTION	1 - 1
1.1 Outline	1 - 1
1.2 Name and Function of Each Part	1 - 1
2. Setup	2 - 1
2.1 Attaching the Mounting Brackets	2 - 1
2.2 Connecting Cables	2 - 2
2.3 Setting Diameter Display, Count Direction, and Resolution	2 - 2
3. Basic Operations	3 - 1
3.1 Name and Function of the Operation Keys	3 - 1
3.2 Basic Key Operations	3 - 2
3.2.1 Turning on the counter	3 - 2
3.2.2 Zerosetting the displayed value	3 - 2
3.2.3 Changing the display unit	3 - 3
3.2.4 Halving the displayed value	3 - 3
3.2.5 Switching the coordinate system	3 - 3
3.2.6 Presetting a value	3 - 4
3.2.7 Invoking the preset value	3 - 4
4. Parameters	4 - 1
4.1 Parameter Numbers and Functions	4 - 1
• Initializes the internal memory	4 - 1
• Sets diameter display ON/OFF, count direction, and resolution	4 - 1
• Reduces the display fluctuations (Smoothing)	4 - 2
• Activates/deactivates the linearity error compensation	4 - 2
• Selects the initial display	4 - 2
• Sets the ID number on the counter	4 - 2
• Sets the linearity error compensation constant	4 - 2
• Masks the extra digits	4 - 3
• Sets the display mode for E (25.4mm)/inch unit display	4 - 3
• Displays the total travel of two axes	4 - 3
• Disables all keys except the zeroset key	4 - 3

4.2	Parameters Specific to Digimatic Micrometer Head Compatible Type	4 - 4
4.3	Setting the Parameters	4 - 5
4.3.1	Setting the general-purpose parameters (excluding No.00, 05, 31)	4 - 5
4.3.2	Initializing the internal memory (Parameter No.00)	4 - 5
4.3.3	Setting diameter display ON/OFF, count direction, and resolution (Parameter No.05)	4 - 6
4.3.4	Setting the linearity error compensation constant (Parameter No.31)	4 - 7
5.	Applications to BASIC MACHINING	5 - 1
5.1	Using the Basic Functions for Machining	5 - 1
5.1.1	Setting the reference surfaces of a workpiece	5 - 1
5.1.2	Centering a workpiece	5 - 2
5.1.3	Machining with coordinate systems A and I	5 - 3
6.	Troubleshooting	6 - 1
6.1	Error Messages and Remedies	6 - 1
6.2	Possible Troubles and Remedies	6 - 2
6.3	Replacing the Fuse	6 - 3
7.	Specifications	7 - 1
7.1	KS Counter Specifications	7 - 1
7.1.1	KS counter specifications	7 - 1
7.1.2	Standard accessories	7 - 3
7.1.3	Optional accessories	7 - 3
7.1.4	Scale input connector pin assignment	7 - 3
7.1.5	Digimatic Micrometer Head input connector pin assignment	7 - 3
8.	Appendix	8 - 1
8.1	Setting an ID Number on the ZeroSet Remote Controller	8 - 1
8.2	Installing the Data Output Unit	8 - 2