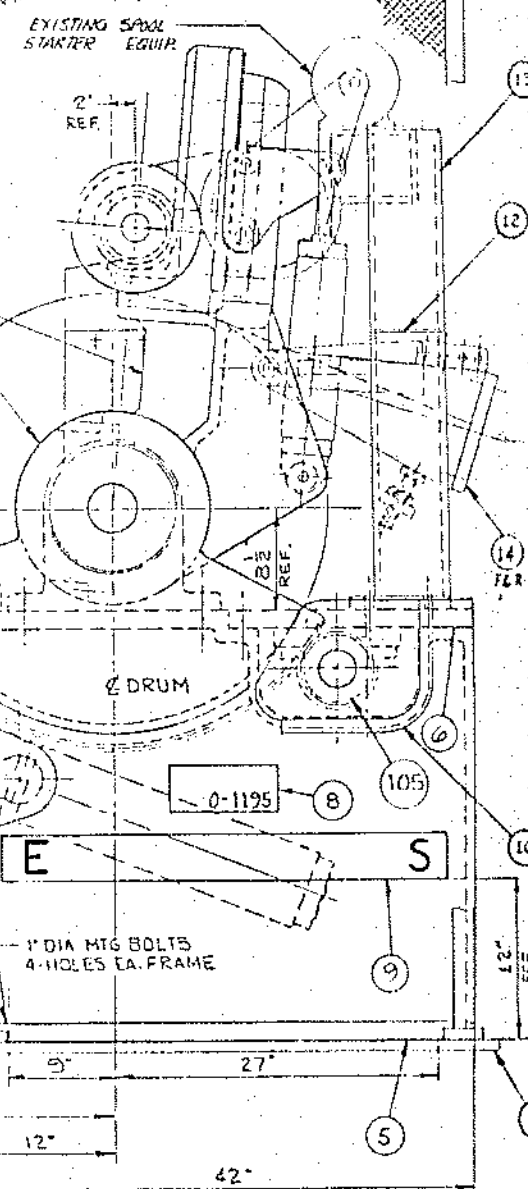
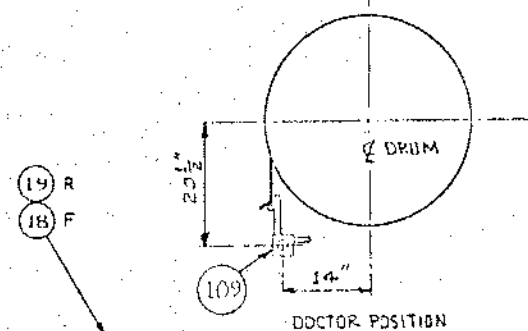
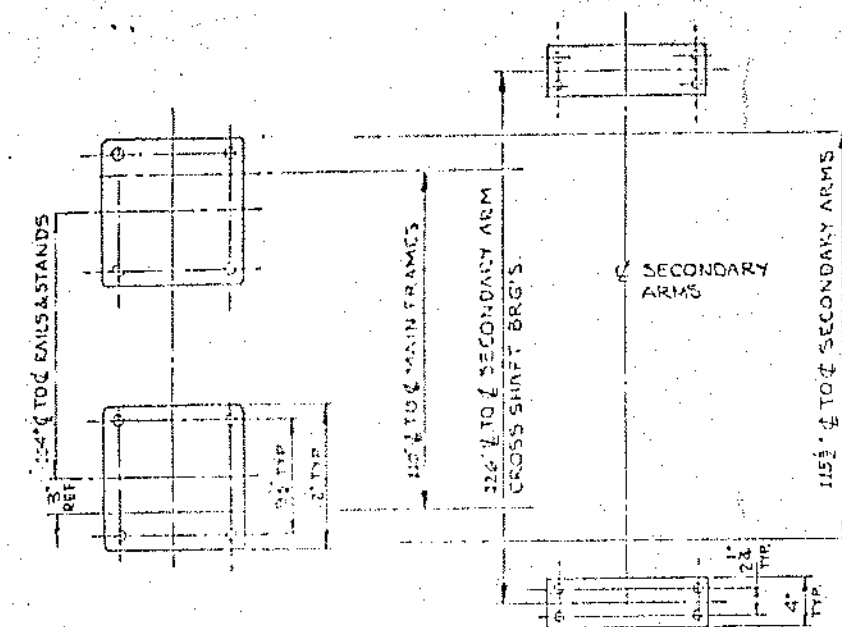
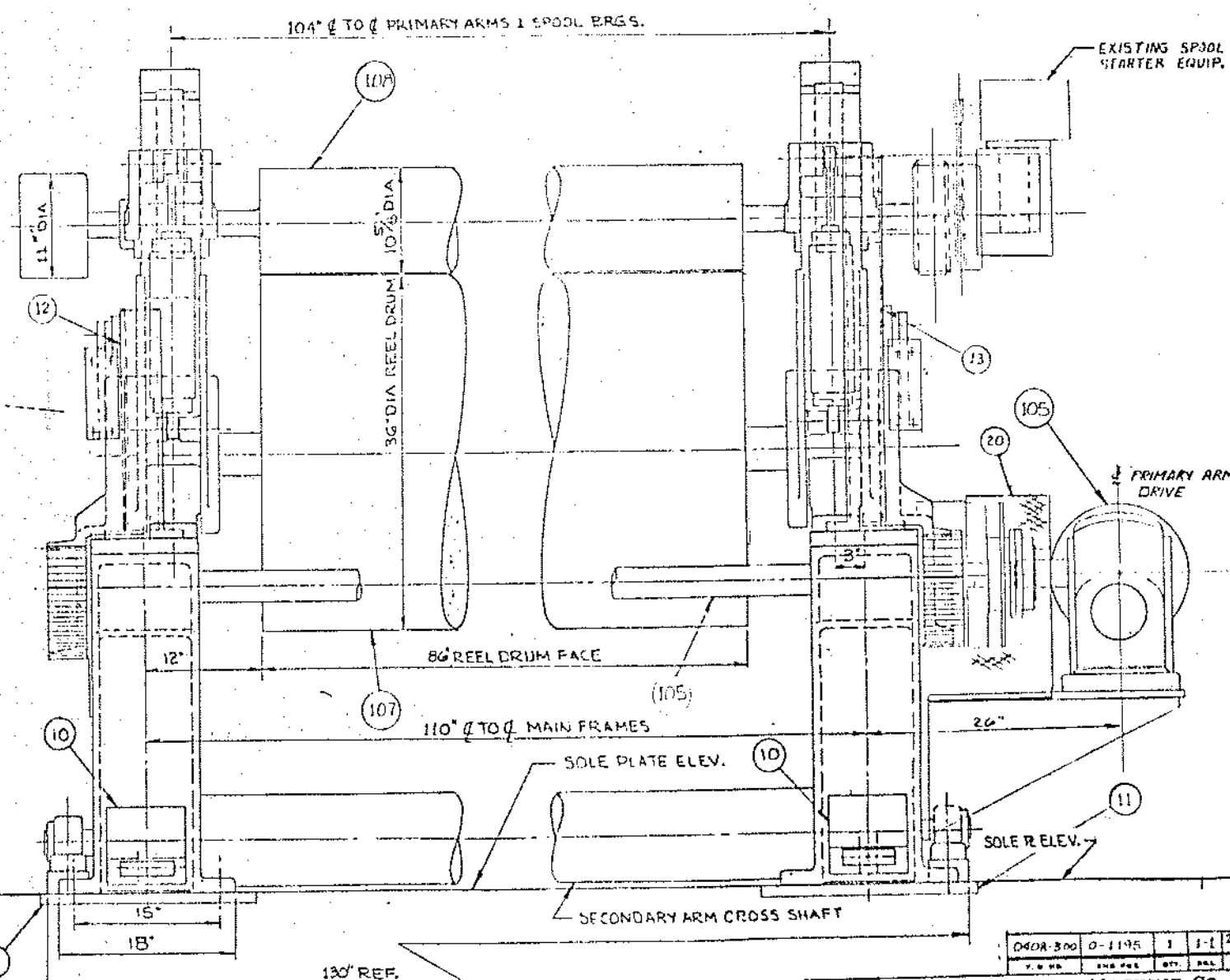




FOR TRANSMITTED MESSAGE TO		SUB ASSY		
PART NO	QTY. NO	ASSY	DESCRIPTION	QTY.
101	AO-1195-B		ASSY OF PRIMARY ARMS & DRUM HGS	5
102	AO-1123-G	104	ASSY OF SECONDARY ARMS	5
103	BO-1123-D	101	ASSY OF SPOOL BRAKE (FRONT)	11
104	BO-1123-D	102	ASSY OF SPOOL BRAKE (REAR)	11
105	AO-1174-A	102	ASSY OF PRIMARY ARM DRIVE	7
106	BO-1134-E		ROLL DIA INDICATOR	13
107	DO-1195-A		ASSY OF DRUM & HELMS	2
108	BA-1010-E	104	10" DIA NO FRIE REELING, A BBS	3
109	BO-1195-C		MAJOR GROUNDING LING	15
110	AO-1195-D		ASSY OF THERMAL & ELECTRIC CONTROLS	15

PART NO.	QTY	UNIT	DESCRIPTION	QTY
1	1	SEC	WARNING & SAFETY PLAQUES	1
2				
3				
4				
5	AD-111-1	1	MAIN FRAME FRONT & REAR	4
6	DO-141-45	1	PRIMARY ARM DRIVE BRG, NIG PLATE	4
7	DO-141-15	1	CYLINDER PIVOT BRKT.	4
B	DI-1042-20	1	SERIAL NO. PLAQUE STAMP 0-1195	1
9	BT-1002-90	1	NAMEPLATE	1
10	CO-141-83	1	COVER PLATE	4
11	BH-2027-15	15	22" WIDE SELE WATE	20
12	DO-1115-11	1	EXHAUSTER CYL. AIR STAND	2
13	DO-1115-12	1	SOX. CYLINDER MOUNTING (AIR SHIRT)	2
14	DO-1115-11	1	EXHAUSTER CYL. AIR ARM	2
15	AD-1195-17	2	REEL GUARD REAR	15
			REEL GUARD FRONT	15
16	DO-141-132	1	FRONT NIP GUARD	15
17	DO-1075-14	1	REEL GUARD	15
18	AD-1195-14	2	REEL GUARD	15
19	AD-1195-18	1	REEL GUARD	1
20	AD-1195-45	1	PRIMARY ARM DRIVE GUARD	15



GENERAL NOTES:

1. CONTROL CONSOLE PART 110 IS NOT SHOWN ON THIS DWG
2. GRILL & TAPS FOR GUARDS TO BE LOCATED AT FINAL ASSY

NO	DATE	BY	REVISION	THE MANCHESTER MACHINE CO. MIDDLETOWN, OHIO			
				TITLE ASSEMBLY OF 36" DIA x 86" FACE CONSTANT SPEED REEL			
THIS DRAWING, ITS PRINTS AND ALL PARTS THEREOF ARE AND SHALL REMAIN THE PROPERTY OF THE MANCHESTER MACHINE CO. AND MAY NOT BE REPRODUCED OR MADE FOR ANY PURPOSE WITHOUT THE WRITTEN CONSENT OF THE MANCHESTER MACHINE CO.							
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50		10-11-50 10-11-50	
10-11-50 10-11-50		10-11-5					