



Greenway & Associates, Ltd.
3811 450th St. PO Box 253
Orange City, IA 51041

Phone: 712-737-8700
Fax: 712-737-8701
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www.greenwayassoc.com

Proposal for Hyd-Mech Machine from Factory

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

1- NEW Hyd-Mech H-28A-120 Automatic Horizontal Bandsaw

Model: H-28A-120

Specifications:

Capacity rectangle @ 90°	24" x 28"
Capacity round @ 90°	24"
Blade size	2" x 25'
Blade drive	10 HP
Machine voltage	480V
Blade speed	40-300 SFM
Automatic multi-indexing	0-120"
Table height.....	37"
Machine weight	25,700 LBS
Machine dimensions	161" x 230" x 120"

Equipped with:

6° canted head

Split front vise. Can be replaced, by request w/retractable datum vise at no charge.

Shuttle features automatic multi-indexing up to 32" in a single stroke w/automatic kerf compensation. Powered by a rack and pinion servo drive.

Steel guide arms. The idler side guide arm is mechanically connected to the front vise moveable jaw for proper guide arm spacing at all times.

Hydraulic positive down feed

Full capacity hydraulic overhead bundling

10 HP VFD. True direct blade drive – no belts/pulleys

Full capacity, full stroking hydraulic vises

High resolution feed rate valve allows for constant feed rate when cutting special alloys

Blade chamber separates material from cut part

Cast iron band wheels

Automatic PLC control programmable up to 99 jobs w/5 in queue

Replaceable blade brush

NOTE: The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



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Equipped with (cont.):

Automatic chip removal auger
Out of stock switch
Easy access electrical panel and hydraulics
Blade breakage switch
Hydraulic band tensioning w/digital readout
5 HP hydraulic pump provides system pressure
Hydraulic carbide guide tensioning
Hardened, replaceable wear plates
Safety door interlocks
Flood coolant w/wash down hose
Work light
Laser light

Optional features for additional cost:

Blade deviation
Squaring vise
Mist lubrication
Outboard vise
Outboard vise w/bundling
Pedestal control
Roller discharge table
Vertical alignment rollers
Idler conveyors and accessories
Power conveyors and accessories
Power transformer

Price FOB Woodstock, Ontario..... Call for Quotation

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