



Greenway & Associates, Ltd.
3811 450th St. PO Box 253
Orange City, IA 51041

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Proposal for Hyd-Mech Machine from Factory

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

1- NEW Hyd-Mech CNF400CNC Automatic Vertical Column Cold Saw

Model: CNF400CNC

Specifications:

Capacity round hollow @ 90°.....	5"
Capacity square hollow @ 90°.....	4 3/4"
Capacity rectangular hollow @ 90°.....	7" x 4"
Blade size.....	Max 15 3/4"
Blade drive	6 HP, VFD
Blade speed	1700-3400 RPM
Machine weight	2,350 LBS
Machine dimensions	97" x 70" x 75"

Equipped with:

Automatic operation

Shuttle features automatic multi-indexing up to 40" in a single stroke w/automatic kerf compensation. Powered by ball screw and stepper motor.

Head stroke is set directly from the control panel

2 blade speeds achieve speeds of 1700-3400 rpm

Warning indicator w/flashing light in case cycle stops

Vertical pneumatic vise

Sawing head miters 45° left and 45° right, and 60° left

Heavy duty sawing head movement controlled by pneumatic cylinder. Head moves on adjustable dual precision linear rails

6 HP blade drive coupled directly to saw head guarantees high rigidity and precision to obtain high chip removal rates.

Pneumatic horizontal operating vise capable of sliding on dovetail to adjust w/saw head mitered position

Enclosed steel base w/coolant tank

Replaceable blade brush

Ergonomically positioned MEP 40 control panel includes emergency stop, programming console, digital display for machine diagnostics, as well as cutting parameters: blade speed, cut time and cut quantity. Store up to 32 jobs.

Automatic mist lubrication activates during the cut

NOTE: The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



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Optional features for additional cost:

Second pneumatic vise
CB6001 automatic incline loading table
Foot pedal w/e-stop
T2500 chip collector
Double suction system
Short remnant

Price FOB Woodstock, Ontario..... Call for Quotation

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