



Greenway & Associates, Ltd.
3811 450th St. PO Box 253
Orange City, IA 51041

Phone: 712-737-8700
Fax: 712-737-8701
sales@greenwayassoc.com
www.greenwayassoc.com

Proposal for Machine #10836

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

1- NEW TRAK TC820si 2 Axis Turning Center

Model: TC820si

Serial Number: 232FC804

Specifications:

Maximum swing.....	15.75"
Swing over carriage cover.....	11.81"
Maximum turned diameter	8.66"
Maximum turning length	20"
Bar capacity.....	2.56"
Spindle bore	3.00"
Spindle speed range	10-4000 RPM
Spindle mount	A2-6
Chuck diameter	8"
Main drive system	Belt driven
Machine rapid speeds	787 IPM on Z, 590 IPM on X
Main motor continuous power	14.72 HP
Main motor peak power.....	38 HP
Number of station on turret	12 stations
Tool shank dimensions	0.75" x 0.75"
Maximum boring bar diameter	1.25"
Tailstock taper	4 MT
Quill travel	4.13"
Full load amps	33 Amps
Machine weight	8,000 LBS
Machine dimensions	120" x 90" x 87"

NOTE: The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



Greenway & Associates, Ltd.
3811 450th St. PO Box 253
Orange City, IA 51041

Phone: 712-737-8700
Fax: 712-737-8701
sales@greenwayassoc.com
www.greenwayassoc.com

Equipped with:

Parts catcher
Transformer 208-480V
Chip cart
Chip conveyor
Clamp wedge set
3D simulation
Shop turn software
Coolant through turret
Tool setting probe and arm
Siemens Sinumerik control

Price FOB Albert Lea, MN..... \$84,225.03

NOTE: The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.