



Greenway & Associates, Ltd.
3811 450th St. PO Box 253
Orange City, IA 51041

Phone: 712-737-8700
Fax: 712-737-8701
sales@greenwayassoc.com
www.greenwayassoc.com

Proposal for Machine #11278

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

1 – Used Poreba 79" x 472" Heavy Duty Lathe

Model: TCG-200X12M

Serial Number: 1173-380

Mfg: 1996

Specifications:

Maximum swing over bed	78.74"
Swing over carriage	66.14"
Distance between centers	472"
Spindle speeds	0.8-160 RPM
Spindle bore	4.13"
Bed width	59.05"
Weight between centers (no steady rests)	66,000 LBS
Weight between centers (1 steady rest)	77,000 LBS
Weight between centers (2 steady rests)	88,000 LBS
Longitudinal feed rates	0.007-6.29 IPR
Overall feed rates	0.44-12.59 IPM
Rapid traverse	157.48 IPM
Threading, metric	1-192 mm
Threading, inch	0.125-30 TPI
Tailstock barrel diameter	11.02"
Tailstock quill travel	7.87"
Main electric motor	100 HP
Rapid feed carriage motor	4 HP
Electric shaft motor	5.4 HP
Tailstock traverse motor	1.47 HP
Quill travel motor	3 HP
Lube pump motor	0.8 HP

NOTE: The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



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Specifications (cont.):

Overall dimensions..... 55" L x 8' W x 7 ½' H
Machine weight 100,000 LBS

Equipped with:

63" independent 4 jaw chuck
(3) steady rests
Boring bar holder
Cross slide tool holder
4 jaw chuck mounted on tailstock
Newall 2 axis DRO

Price FOB Iowa Price on Request

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