



Greenway & Associates, Ltd.  
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## Proposal for Hyd-Mech Machine from Factory

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

### **1- NEW Hyd-Mech V-18APC-60-60 Automatic Vertical Bandsaw**

Model: V-18APC-60-60

#### Specifications:

Capacity rectangle @ 90° .....	22" x 18"
Capacity rectangle @ 90° w/overhead bundling .....	12" x 18"
Capacity round @ 90° .....	18"
Capacity round @ 90° w/overhead bundling .....	12"
Capacity rectangle @ 45° .....	14 3/4" x 18"
Capacity rectangle @ 45° w/overhead bundling .....	12" x 18"
Capacity round @ 45° .....	13"
Capacity round @ 45° w/overhead bundling .....	12"
Capacity rectangle @ 30° .....	9" x 18"
Capacity rectangle @ 30° w/overhead bundling .....	6" x 18"
Capacity round @ 30° .....	9"
Capacity round @ 30° w/overhead bundling .....	6"
Blade size .....	1 1/4" x 16' 11"
Blade drive .....	7.5 HP, VFD
Machine voltage .....	480V
Blade speed .....	65-385 SFM
Automatic multi-indexing .....	60"
Coolant tank capacity .....	30 gallons
Table height .....	44"
Machine weight .....	9,000 LBS
Machine dimensions .....	120" x 188" x 112"

#### Equipped with:

Automatic programmable mitering w/"go to" angle functionality from 60° left to 60° right  
8.5" Mitsubishi FX5U PLC color touch screen controller. No flipping from screen to screen, the control is interactive w/messages for the operator that reduces the learning curve. User friendly graphical icon programming for miter cutting, 1000 jobs, 20 jobs in queue.

**NOTE:** The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

**THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE:** All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

**NON-CANCELLATION:** Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

**PRICES:** Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

**TERMS:** One-Third cash down with order - Balance against shipping documents.

**GUARANTEE:** If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



Greenway & Associates  
Industrial Manufacturing Equipment

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Equipped with (cont.):

Automatic multi-indexing up to 40" in a single stroke. Powered by rack and pinion servo drive.

Powered movable guide arm

Hydraulic overhead bundling

7.5 HP VFD. True direct blade drive – no belts/pulleys

Hydraulic DDF system

Blade chamber separates material from cut part

Out of stock switch

Cast iron band wheels

Replaceable blade brush

Easy access electrical panel and hydraulics

Blade breakage switch

Drag chain chip conveyor

You choose left or right side infeed

Hydraulic band tensioning w/digital readout

Replaceable carbide guide inserts

2 HP hydraulic pump provides system pressure

Safety door interlocks

Flood coolant w/wash down hose

Work light

Laser light

Variable vise pressure

3° canted head

Optional features for additional cost:

10' bar feed

Chip bucket

Mist lubrication

Non-driven pop-up lift rollers

Tall square vise inserts

Hydraulic chip conveyor

Idler conveyors and accessories

Power conveyors and accessories

Power transformer

**Price FOB Woodstock, Ontario..... Call for Quotation**

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