



Greenway & Associates, Ltd.  
3811 450th St. PO Box 253  
Orange City, IA 51041

Phone: 712-737-8700  
Fax: 712-737-8701  
sales@greenwayassoc.com  
www.greenwayassoc.com

## **Proposal for TRAK Machine from Factory**

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

### **1- NEW TRAK TRL 1630HS-RX Lathe with RLX Control**

Model: 1630HS-RX

#### Specifications:

Height of centers .....	8"
Distance between centers .....	30"
Swing over bed .....	16"
Swing over saddle wings .....	16"
Swing over cross slide .....	8.6"
Cross slide travel .....	8.5"
Tool section max .....	3/4"
Coolant tank capacity .....	8 gallons
Coolant pump motor .....	1/8 HP
Bed width .....	12.6"
Bed height .....	12.6"
Spindle nose .....	A2-4
Spindle through hole .....	1.57"
Spindle taper .....	MT#5
Spindle diameter front bearing .....	2.56"
Number of bearings .....	5
Number of spindle speed ranges .....	1
Spindle speed range .....	150-4000 RPM
Spindle motor .....	7.5 HP
Voltage .....	200-240
Main motor .....	200V, 3 PH, 60 Hz
Tail stock quill travel .....	5.75"
Quill diameter .....	2.36"
Quill taper .....	4 MT
Maximum rapid .....	400 IPM on Z axis

**NOTE:** The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

**THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE:** All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

**NON-CANCELLATION:** Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

**PRICES:** Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

**TERMS:** One-Third cash down with order - Balance against shipping documents.

**GUARANTEE:** If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



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Specifications (cont.):

Dimensions..... 82" x 40" x 71"  
Weight ..... 2,750 LBS

Available options for additional cost:

- Coolant pump
- LED work lights
- Buck chuck
- 4 or 8 station turrets
- Tailstock
- Tooling kit
- 5C collet closer
- Faceplate
- Follow rest
- Steady rest
- Remote stop/go switch
- Limit switches
- Extended warranty
- TRAKing
- CAM file out converter
- Auxiliary output
- Offline programming
- DXF converter
- Advanced features w/verify
- MTConnect

**Price FOB Rancho Dominguez, CA ..... Call for Quotation**

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