



Greenway & Associates, Ltd.
3811 450th St. PO Box 253
Orange City, IA 51041

Phone: 712-737-8700
Fax: 712-737-8701
sales@greenwayassoc.com
www.greenwayassoc.com

Proposal for Machine #11256

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

1- TRAK VMC10si Vertical Machining Center w/Sinumerik One Control

Model: VMC10si

Serial Number: 241EZ496

Specifications:

Table size	44.09" x 19.69"
X axis travel	40"
Y axis travel	20"
Z axis travel	20"
Rapid traverse X,Y,Z	1,000 IPM
Maximum cutting speed X,Y,Z	1,000 IPM
T-Slots (number x width x pitch)	5 x .709" x 3.937"
Maximum weight of workpiece	2,024 LBS
Table height	38"
Minimum spindle nose to table	3.5"
Maximum spindle nose to table	23.5"
Distance of ATC arm to table	22.09"
Spindle taper	#40
Spindle speed range	10-12,000 RPM
Spindle nose diameter	3"
Tool clamping force (90 psi)	1,500 LBS
Tool holder	CAT40 standard (BT40 optional)
ATC tool capacity	24 standard (30 optional)
Spindle motor (peak)	41.5 HP
Spindle motor (continuous, 480V)	20.1 HP
Spindle cooler oil capacity	1 gallon
Power requirements	480V standard
Coolant tank capacity	60 gallons
Machine dimensions	144" x 112" x 108" Tall
Machine weight	10,250 LBS

NOTE: The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



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Equipped with:

Sinumerik One CNC
24 station tool magazine, dual arm tool changer
Advanced 12,000 RPM spindle w/hybrid ceramic bearings
Linear roller bearing slides (on all axes)
Coolant through spindle
Probe kit (tool touch off & part measurement)
Transformer
One Dynamics – surfacing
Handwheel run

Price FOB Albert Lea, MN..... \$116,679.65

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