



Greenway & Associates, Ltd.
3811 450th St. PO Box 253
Orange City, IA 51041

Phone: 712-737-8700
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Proposal for Hyd-Mech Machine from Factory

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

1- NEW Hyd-Mech H-22A Automatic Horizontal Bandsaw

Model: H-22A

Specifications:

Capacity rectangle @ 90°	18" x 18"
Capacity round @ 90°	18"
Capacity square @ 90°	18"
Blade size	1 ½" x 19' 2"
Blade drive	10 HP, VFD
Machine voltage	480V
Blade speed	50-350 SFM
Automatic multi-indexing	0-118"
Coolant tank capacity	30 gallons
Table height.....	35"
Machine weight	16,032 LBS
Machine dimensions	127" x 192" x 92"

Equipped with:

Split front vise

3m bar feed

Full capacity hydraulic overhead bundling

Shuttle features automatic multi-indexing up to 3m in a single stroke w/automatic kerf compensation

Powered by a rack and pinion servo drive

Steel guide arms.

The idler side guide arm is mechanically connected to the front vise moveable jaw for proper guide arm spacing at all times.

7.5 KW VFD. True direct blade drive – no belts/pulleys

Full capacity, full stroking hydraulic vises

Hydraulic positive down feed

High resolution feed rate valve allows for constant feed rate when cutting special alloys

Blade chamber separates material from cut part

NOTE: The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



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Equipped with (cont.):

Cast iron band wheels
Automatic PLC control programable up to 999 jobs w/10 in queue
Replaceable blade brush
Automatic chip removal auger
Easy access electrical panel and hydraulics
Blade breakage switch
Hydraulic band tensioning w/digital readout
Hydraulic carbide guide tensioning
Hardened, replaceable wear plates
Safety door interlocks
Flood coolant w/wash down hose
Work light
Variable vise pressure
Out of stock switch

Optional features for additional cost:

Full capacity hydraulic overhead bundling
6° canted head
Blade deviation monitor
Mist lubrication
Outboard vise
Outboard vise w/bundling
Vertical alignment rollers
Pedestal control
Roller discharge table
Vertical alignment rollers
Laser light
Idler conveyors and accessories
Powered conveyors and accessories
Power transformer

Price FOB Woodstock, Ontario..... Call for Quotation

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