

Optiform Series Hydraulic Press Brake

Model	30150	40250
Machine		
Press Force	1500kN	2500kN
Bending Length	122"	161.4"
Distance Between Side Plates	102.4"	124"
Maximum Open Height	18.9"	18.9"
Effective Open Height	15"	15"
Table Height	33.5"	35.4"
Throat Gap	15.7"	15.7"
Main Motor Power	20.1 HP	24.8"
Crowning	Manual	
Crowning+	CNC	
Control Unit		
Control System	EASYBEND	
Speed		
Y Axis Fast Down	7.1 IPS	5.1 IPS
Y Axis Work	0.4 IPS	0.3 IPS
Y Axis Return	4.9 IPS	3.3 IPS
Y Axis	15.7 IPS	15.7 IPS
R Axis	2.5 IPS	2.5 IPS
Z1/Z2 Axis +	39.4 IPS	39.4 IPS
Maximum Axes Travel		
Y Axis	7.9"	7.9"
X Axis	23.6"	23.6"
X Axis Maximum Gauging Distance	39.4"	39.4"
R Axis	7.9"	7.9"
Dimensions		
Width	149.4"	187.8"
Height	100.2"	112.2"
Depth (w/out rear light guard)	67.1"	76"
Depth (w/control arm)	73"	81.9"
Depth (w/rear light guard)	80.9"	89.8"
Weight	9.2 Ton	15.4 Ton