



Greenway & Associates, Ltd.  
3811 450th St. PO Box 253  
Orange City, IA 51041

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## **Proposal for Hyd-Mech Machine from Factory**

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

### **1- NEW Hyd-Mech H-18A-120 Automatic Horizontal Bandsaw**

Model: H-18A-120

#### **Specifications:**

|                                |                   |
|--------------------------------|-------------------|
| Capacity rectangle @ 90° ..... | 18" x 18"         |
| Capacity round @ 90° .....     | 18"               |
| Capacity square @ 90° .....    | 18"               |
| Blade size .....               | 1 ½" x 19' 2"     |
| Blade drive .....              | 10 HP, VFD        |
| Machine voltage .....          | 480V              |
| Blade speed .....              | 50-350 SFM        |
| Automatic multi-indexing ..... | 0-118"            |
| Coolant tank capacity .....    | 30 gallons        |
| Table height.....              | 35"               |
| Machine weight .....           | 16,032 LBS        |
| Machine dimensions .....       | 127" x 192" x 92" |

#### **Equipped with:**

Split front vise

3m bar feed

Full capacity hydraulic overhead bundling

Shuttle features automatic multi-indexing up to 3m in a single stroke w/automatic kerf compensation

Powered by a rack and pinion servo drive

Steel guide arms.

The idler side guide arm is mechanically connected to the front vise moveable jaw for proper guide arm spacing at all times.

7.5 KW VFD. True direct blade drive – no belts/pulleys

Full capacity, full stroking hydraulic vises

Hydraulic positive down feed

High resolution feed rate valve allows for constant feed rate when cutting special alloys

Blade chamber separates material from cut part

**NOTE:** The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

**THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE:** All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

**NON-CANCELLATION:** Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

**PRICES:** Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

**TERMS:** One-Third cash down with order - Balance against shipping documents.

**GUARANTEE:** If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



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Equipped with (cont.):

Cast iron band wheels  
Automatic PLC control programable up to 999 jobs w/10 in queue  
Replaceable blade brush  
Automatic chip removal auger  
Easy access electrical panel and hydraulics  
Blade breakage switch  
Hydraulic band tensioning w/digital readout  
Hydraulic carbide guide tensioning  
Hardened, replaceable wear plates  
Safety door interlocks  
Flood coolant w/wash down hose  
Work light  
Variable vise pressure  
Out of stock switch

Optional features for additional cost:

Blade deviation monitor  
Mist lubrication  
Vertical alignment rollers  
Pedestal control  
Roller discharge table  
Idler conveyors and accessories  
Powered conveyors and accessories  
Power transformer

**Price FOB Woodstock, Ontario..... Call for Quotation**

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