



Greenway & Associates, Ltd.  
3811 450th St. PO Box 253  
Orange City, IA 51041

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www.greenwayassoc.com

## **Proposal for TRAK Machine from Factory**

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

### **1- NEW TRAK TMC14 Toolroom Machining Center w/ProtoTRAK RMX**

Model: TMC14

#### Specifications:

Table size .....	23.62" x 62.99"
T-slots (number x width x pitch) .....	5 x .709" x 4.921"
Travel (X,Y,Z axis) w/soft limits .....	60" x 27" x 25"
Spindle taper .....	40 Taper
Spindle speed range .....	50-8,000 RPM
Spindle nose diameter .....	3 3/4"
Tool clamping force (90 psi).....	2,200 LBS
Tool holder type .....	CAT 40 or BT 40
ATC Tool capacity .....	16
Maximum tool weight .....	15 LBS
Maximum tool diameter .....	3.14"
Carousel speed .....	0.8 sec/station to station
Tool selection system.....	Bi-directional/shortest path
Spindle motor-peak .....	22.5 HP
Spindle motor-continuous .....	15 HP
Power requirements .....	208-480V
Maximum weight of workpiece .....	2,640 LBS
Height of table .....	38.37"
Minimum spindle nose to table distance .....	2.25"
Maximum spindle nose to table distance .....	28.75"
Distance of tool carousel to table .....	21.5"
Rapid traverse X,Y,Z.....	1,000 IPM
Coolant tank capacity .....	70.5 gallons
Machine dimensions .....	120.5" x 224.13" x 156.22"
Machine weight .....	16,500 LBS

**NOTE:** The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



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Available options for additional cost:

Electronic handwheels  
Offline programming  
Remote stop/go switch  
Vise kit  
Tool measurement cart  
Internal memory drive  
Transformer option  
Gripper – BT40 tooling  
Retention knobs – Cat 40 tooling  
Auxiliary functions  
4<sup>th</sup> axis  
12K spindle  
CTS

**Price FOB Rancho Dominguez, CA..... Call for Quotation**

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