



Greenway & Associates, Ltd.  
3811 450th St. PO Box 253  
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## Proposal for Hyd-Mech Machine from Factory

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

### **1- NEW Hyd-Mech V-21/26APC Automatic Vertical Bandsaw**

Model: V-21/26APC

#### Specifications:

Capacity rectangle @ 90° .....	26" x 21"
Capacity rectangle @ 90° w/overhead bundling .....	22" x 21"
Capacity round @ 90° .....	21"
Capacity rectangle @ 45° right .....	18" x 21"
Capacity rectangle @ 45° right w/overhead bundling .....	15 1/2" x 21"
Capacity round @ 45° right .....	17"
Capacity rectangle @ 45° left .....	18" x 21"
Capacity rectangle @ 45° left w/overhead bundling .....	15 1/2" x 16 1/2"
Capacity round @ 45° left .....	17"
Capacity rectangle @ 60° right .....	12 1/2" x 21"
Capacity rectangle @ 60° right w/overhead bundling .....	7" x 21"
Capacity round @ 60° right .....	12"
Capacity rectangle @ 60° left .....	11" x 21"
Capacity rectangle @ 60° left w/overhead bundling .....	7" x 16 1/2"
Capacity round @ 60° left .....	11"
Blade size .....	1 1/2" x 19' 4"
Blade drive .....	10 HP, VFD
Machine voltage .....	480V
Blade speed .....	65-385 SFM
Automatic multi-indexing .....	60" (120" optional)
Table height .....	44"
Machine weight .....	14,700 LBS
Machine dimensions .....	181" x 184" x 112"

#### Equipped with:

4° canted head  
60" bar feed, left side

NOTE: The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



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Equipped with (cont.):

Shuttle features automatic multi-indexing up to 60" (120" optional) in a single stroke w/automatic kerf compensation.  
Powered by a rack and pinion servo drive,  
Automatic programmable mitering w/"go to" angle functionality from 60° left to 60° right  
Hydraulic head tilt  
Cast iron band wheels  
Hydraulic DDF system  
2 full stroking hydraulic vises  
Hydraulically powered programmable guide arm attached to saw column  
8.5" Mitsubishi FX5U PLC color touch screen controller. No flipping from screen-to-screen, the control is interactive w/messages for the operator that reduces the learning curve. User friendly graphical icon programming for miter cutting, 1000 jobs, 20 jobs in queue.  
10 HP VFD. True direct blade drive – no belts/pulleys  
Blade chamber separates material from cut part  
Hydraulic chip conveyor  
Replaceable blade brush  
Out of stock switch  
Blade breakage switch  
Easy access electrical panel and hydraulics  
Pop-up feed roller – one, opposite bar feed  
Hydraulic band tensioning w/digital readout  
Replaceable carbide guide inserts  
3 HP hydraulic pump provides system pressure  
Safety door interlocks  
Flood coolant w/wash down hose  
Work light  
Laser light  
Variable vise pressure

Optional features for additional cost:

Chip bucket w/pump  
Full capacity hydraulic overhead bundling  
Mist lubrication  
Tall square vise inserts  
Out feed vise  
Out feed vise bundling  
Right side infeed shuttle

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Optional features for additional cost (cont.):

10' shuttle infeed  
Bridge/interface bracket  
Powered bridge/interface bracket  
Idler conveyors and accessories  
Power conveyors and accessories  
Power transformer

**Price FOB Woodstock, Ontario..... Call for Quotation**

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