



Greenway & Associates, Ltd.
3811 450th St. PO Box 253
Orange City, IA 51041

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www.greenwayassoc.com

Proposal for Hyd-Mech Machine from Factory

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

1- NEW Hyd-Mech V-21/26APC Automatic Vertical Bandsaw

Model: V-21/26APC

Specifications:

Capacity rectangle @ 90°	26" x 21"
Capacity rectangle @ 90° w/overhead bundling	22" x 21"
Capacity round @ 90°	21"
Capacity rectangle @ 45° right	18" x 21"
Capacity rectangle @ 45° right w/overhead bundling	15 ½" x 21"
Capacity round @ 45° right	17"
Capacity rectangle @ 45° left	18" x 21"
Capacity rectangle @ 45° left w/overhead bundling	15 ½" x 16 ½"
Capacity round @ 45° left	17"
Capacity rectangle @ 60° right	12 ½" x 21"
Capacity rectangle @ 60° right w/overhead bundling	7" x 21"
Capacity round @ 60° right	12"
Capacity rectangle @ 60° left	11" x 21"
Capacity rectangle @ 60° left w/overhead bundling	7" x 16 ½"
Capacity round @ 60° left	11"
Blade size	1 ½" x 19' 4"
Blade drive	10 HP, VFD
Machine voltage	480V
Blade speed	65-385 SFM
Automatic multi-indexing	60" (120" optional)
Table height	44"
Machine weight	14,700 LBS
Machine dimensions	181" x 184" x 112"

Equipped with:

4° canted head
60" bar feed, left side

NOTE: The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



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Equipped with (cont.):

Shuttle features automatic multi-indexing up to 60" (120" optional) in a single stroke w/automatic kerf compensation.

Powered by a rack and pinion servo drive,

Automatic programmable mitering w/"go to" angle functionality from 60° left to 60° right

Hydraulic head tilt

Cast iron band wheels

Hydraulic DDF system

2 full stroking hydraulic vises

Hydraulically powered programmable guide arm attached to saw column

8.5" Mitsubishi FX5U PLC color touch screen controller. No flipping from screen-to-screen, the control is interactive w/messages for the operator that reduces the learning curve. User friendly graphical icon programming for miter cutting, 1000 jobs, 20 jobs in queue.

10 HP VFD. True direct blade drive – no belts/pulleys

Blade chamber separates material from cut part

Hydraulic chip conveyor

Replaceable blade brush

Out of stock switch

Blade breakage switch

Easy access electrical panel and hydraulics

Pop-up feed roller – one, opposite bar feed

Hydraulic band tensioning w/digital readout

Replaceable carbide guide inserts

3 HP hydraulic pump provides system pressure

Safety door interlocks

Flood coolant w/wash down hose

Work light

Laser light

Variable vise pressure

Optional features for additional cost:

Chip bucket w/pump

Full capacity hydraulic overhead bundling

Mist lubrication

Tall square vise inserts

Out feed vise

Out feed vise bundling

Right side infeed shuttle

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Optional features for additional cost (cont.):

10' shuttle infeed
Bridge/interface bracket
Powered bridge/interface bracket
Idler conveyors and accessories
Power conveyors and accessories
Power transformer

Price FOB Woodstock, Ontario..... Call for Quotation

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