



Greenway & Associates, Ltd.
3811 450th St. PO Box 253
Orange City, IA 51041

Phone: 712-737-8700
Fax: 712-737-8701
sales@greenwayassoc.com
www.greenwayassoc.com

Proposal for Machine #11215

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

1- TRAK VMC12si Vertical Machining Center w/Sinumerik One CNC

Model: VMC12si

Serial Number:

Specifications:

Table size	51.18" x 23.62"
X axis travel.....	50"
Y axis travel.....	27.5"
Z axis travel.....	25"
Rapid traverse X,Y,Z.....	1,000 IPM
Maximum cutting speed X,Y,Z	1,000 IPM
T-Slots (number x width x pitch).....	5 x .709" x 4.921"
Maximum weight of workpiece	2,530 LBS
Table height.....	42"
Minimum spindle nose to table.....	3"
Maximum spindle nose to table.....	28"
Distance of ATC arm to table	25"
Spindle taper	#40
Spindle speed range	10-12,000 RPM
Spindle nose diameter	3.75"
Tool clamping force (90 psi).....	2,200 LBS
Tool holder	CAT40 standard (BT40 optional)
ATC tool capacity	30 standard (40 optional)
Spindle motor (peak).....	67 HP
Spindle motor (continuous, 480V).....	26.8 HP
Spindle cooler oil capacity.....	4.25 gallons
Power requirements	480V standard
Coolant tank capacity	78 gallons
Machine dimensions	119.25" x 168.25" x 126.5" Tall

NOTE: The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.



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Machine weight 15,900 LBS

Equipped with:

- Sinumerik One CNC
- 30 station tool magazine, dual arm tool changer
- Advanced 12,000 RPM spindle w/hybrid ceramic bearings
- Linear roller bearing slides (on all axes)
- Coolant through spindle
- Retention knobs
- Probe kit – tool touch off and part measurement

Price FOB Albert Lea, MN..... \$123,929.15

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