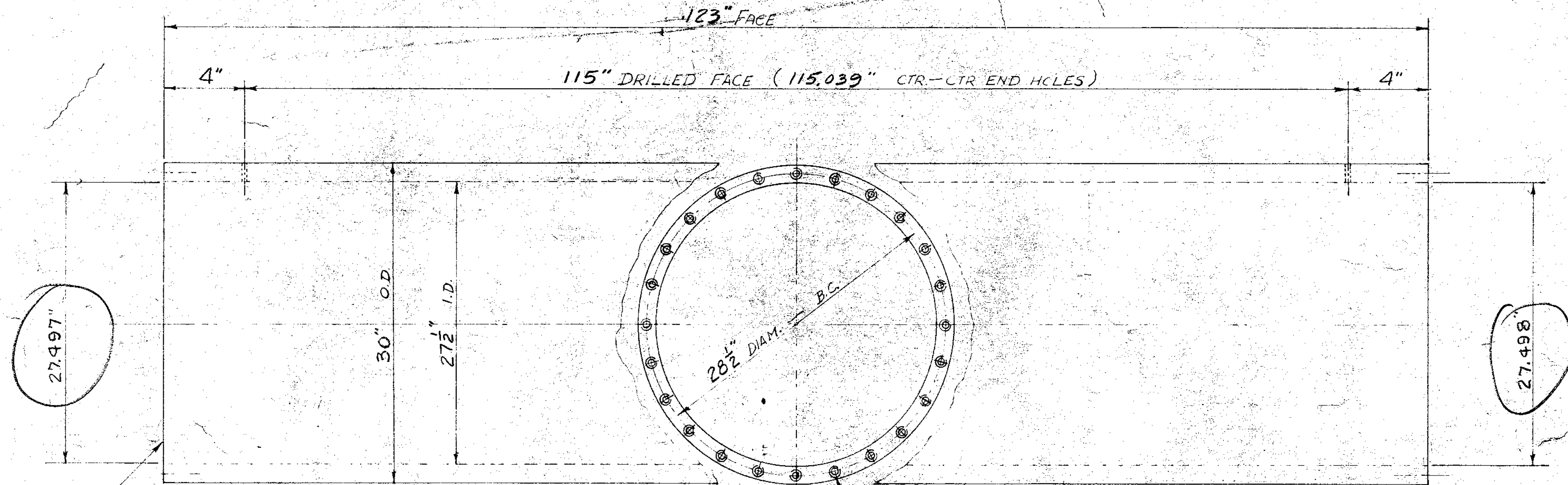
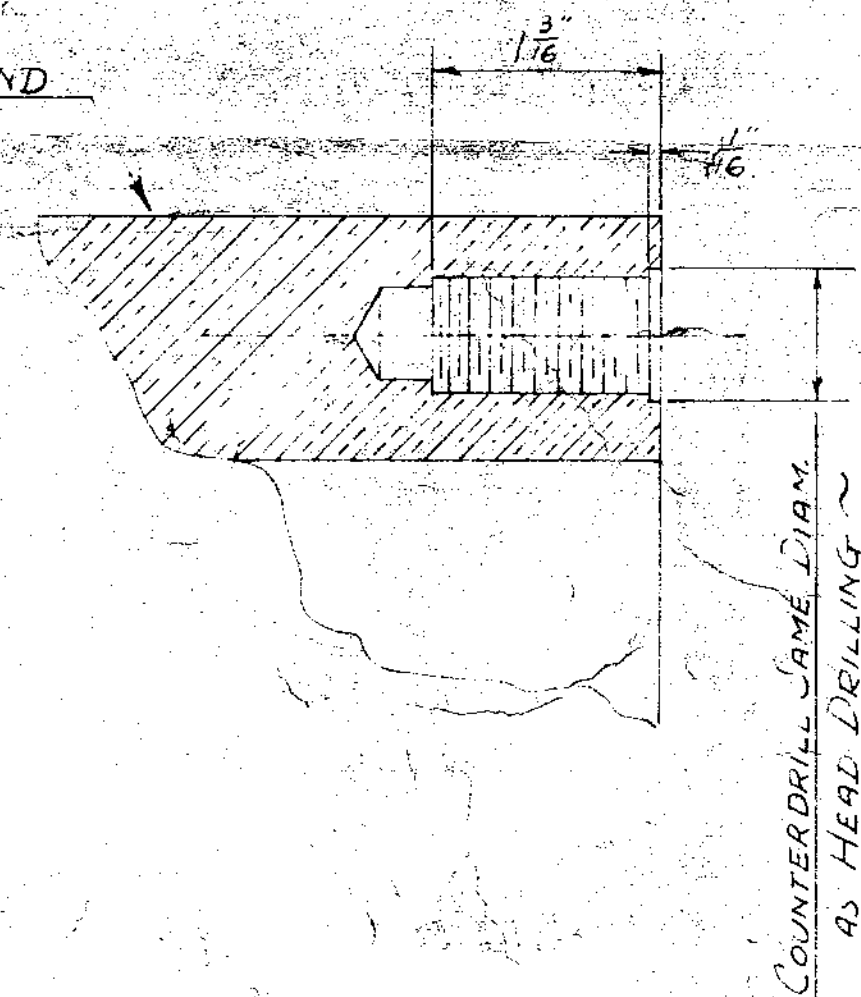




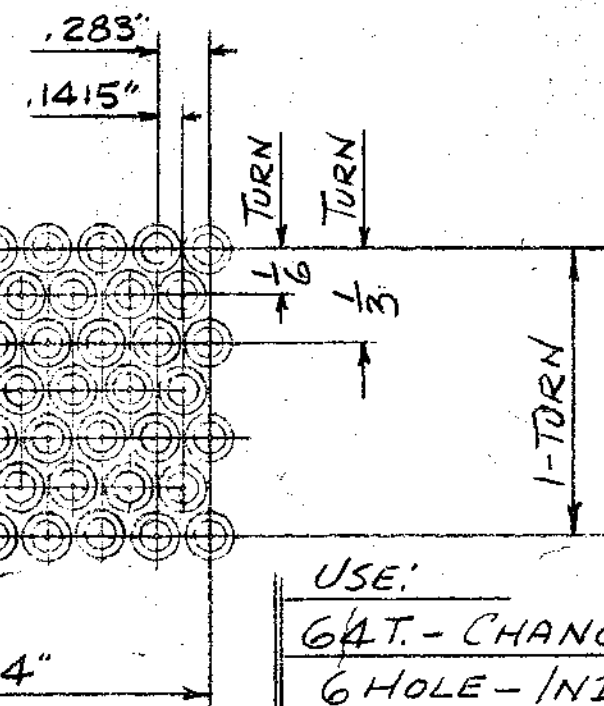
STENCILED END
5625

(36) $\frac{5}{8}$ "-11 NCTAP
EQUALLY SPACED EA. END

CENTRIFUGAL CAST BRONZE SHELL (1) KEY'D
CU 86% - SN 5% - PB 5% - ZN 4% (MAX.)
FIN. GRIND .000" CROWN



$\frac{5}{32}$ " DRILL WITH
1" COUNTER DRILL
.005" DEEP



USE (25) DRILLS - 1ST SETTING ~
USE (26) DRILLS LAST SETTING UNTIL
OFFSET EQUALS 1.839" ~
FINISH WITH (25) DRILLS ~

27.670 OPEN AREA

FURNISHED IN 1959

F.O. NO.		THE MANCHESTER MACHINE COMPANY	
		MIDDLETOWN, OHIO	
REVISIONS		SHELL DETAIL	
NO. DATE		30" X 115" SUCTION DRUM ROLL	
		WITH TURNING ROLL	
		CUSTOMER BESTWALL GYPSUM CO.	
SCALE		DRAWN BY	DATE
		PRIEST	9-9-59
		DWG NO	BC-343-1