

## 414 CENTRIFUGE



### **FEATURES**

- Balanced scroll design
- High centrifugal force
- Efficient operation
- Stainless steel bowl
- Tungsten-carbide scroll points
- Precision balanced
- Operating safety controls protect against catastrophic failure
- Variable speed electro-hydraulic backdrive

#### **BENEFITS**

- Recovers 95% of barite, minimizing costly additions while maintaining prescribed mud weights
- Rejects finer, low-gravity solids from drilling fluids
- Cost-efficient operation reduces discard volume versus dilution displacement alternatives 30 to 60% depending upon mud weights
- Ideal for use with weighted or unweighted mud systems
- Rugged construction and corrosionresistant materials provide long service life and low maintenance costs in the toughest oilfield environments

# The M-I SWACO\* 414 CENTRIFUGE\* delivers high performance and low operating costs for oilfield and industrial mud and fluids-handling applications.

This highly efficient decanting centrifuge recovers 95% of barite and returns it to the active system, while rejecting finer, low-gravity solids. The advanced design of the stainless steel bowl and scroll maintains an even layer of conveyed solids for more uniform separation and maximum solids-control efficiency.

### **Features**

Balanced scroll design increases recovery capacity

**High centrifugal force** generates centrifugal force of 500 G's at its operating speed of 1,600 RPM while processing up to 140 GPM (530 L/min)

**Efficient operation** processes up to 140 GPM (530 L/min) with a 6- to 10-micron cut on weighted mud systems; processes up to 250 GPM (946.4 L/min) with a 5- to 7-micron cut point on unweighted mud

Stainless steel bowl, scroll compartment and cover to resist corrosion and abrasion

**Tungsten-carbide scroll point**s with wide spacing flights at the narrow end create a finer layer of conveyed solids for more uniform separation under high G-forces

**Precision balanced** to run at high RPMs for extended periods with greater efficiency, minimizing maintenance and downtime

**Operating safety controls** include self-limiting vibration and torque switches to protect against catastrophic failure

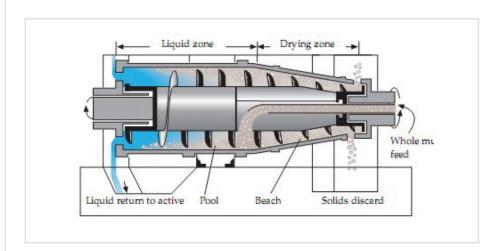
Variable speed electro-hydraulic backdrive is available as an option for the 414 CENTRIFUGE

### **Specifications**

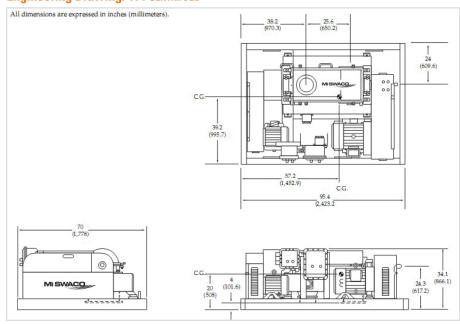
Bowl Size in. (mm)	Length in. (mm)	Width in. (mm)	Height in. (mm)	Weight Ib (kg)	hp
14 x 34	95.4	70	34.1	4,040	25/7.5
356 x 864	2,423.2	1,778	866.1	1,832	



The M-I SWACO 414 CENTRIFUGE — precision equipment engineered to handle rugged oilfield service.



### **Engineering Drawing: 414 CENTRIFUGE**



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