This publication is intended as a general guide for pump material selection. It includes many common liquids used in chemical, paint, industrial and food processing applications.

This chart has been compiled using many sources, all believed to be reliable. However, the information cannot be guaranteed.

Due to the extensive scope of this field, the tabulation is not complete, nor is it conclusive.

Corrosion is the destructive attack of metals by chemical or electrochemical reaction with its environment. Corrosion rates vary widely with concentration, temperature and the presence of abrasives. Impurities or other trace elements common in industrial liquids may inhibit or accelerate corrosion. Aeration or deaeration of the substance being pumped can also affect rate of corrosion. Materials used in the pump and pumping systems must be chemically compatible.

Elastomers are subject to destructive attack by chemicals or solvents. Attack may be evident as hardening, swelling, loss of elasticity, increased permeability, or more subtle changes.

In general, destructive reaction on all materials of construction increases as temperatures increase. Temperature limitations are listed here.

MAXIMUM PUMPING TEMPERATURES FOR WETTED PARTS:

Aluminum, cast iron, stainless steel,
W/R alloy C (Hastelloy equivalent) ..... 212°F (100°C)
Polpropylene ..... 150°F (66°C)
Nylon ..... 120°F (49°C)
PVDF (Kynar®) ..... 200°F (93°C)
Polyurethane ..... 150°F (65°C)
Acetal (Delrin®) ..... 180°F (82°C)
Buna-N, Hytrel® ..... 190°F (88°C)
Neoprene ..... 170°F (77°C)
Flurocarbon (Viton®), PTFE/PFA/TFE, EPDM,
Blue Gylon®, Ryton® ..... 212°F (100°C)
Santoprene® ..... 212°F (100°C)
Envelon ..... 212°F (100°C)
UHMW Polyethylene ..... 180°F (82°C)

CHEMICAL RESISTANCE for DuPont Powder Coat

SOLUTION	1 MONTH	3 MONTHS	6 MONTHS	12 MONTHS
0.1% Chlorine	No Effect	No Effect	No Effect	No Effect
Anti-Freeze (50% Ethylene Glycol)	No Effect	No Effect	No Effect	No Effect
87 Octane Unleaded Gasoline	No Effect	Dulls, Softens	Dulls, Softens	Dulls, Softens
15% Hydrochloric Acid	*No Effect	Dulls, Softens Oxidizes Metallics	Dulls, Discolors Oxidizes Metallics	Dulls, Discolors
40% Hydrochloric Acid	*No Effect Oxidizes Metallics	*No Effect Oxidizes Metallics	*No Effect Oxidizes Metallics	Discolors, Dulls
15% Sulfuric Acid	No Effect	*No Effect Oxidizes Metallics	*No Effect Oxidizes Metallics	*No Effect Oxidizes Metallics
40% Sulfuric Acid	*No Effect Oxidizes Metallics	*No Effect Oxidizes Metallics	*No Effect Oxidizes Metallics	*No Effect Oxidizes Metallics
Dow Oven Cleaner	Dulls	Dulls, Softens	Softens, Discolors	Softens, Discolors
Isopropyl Alcohol	No Effect	*No Effect Dulls, Softens Low Cure, Low Gloss	*No Effect Dulls, Crazes Low Cure, Low Gloss	*No Effect Dulls, Softens Low Cure, Low Gloss
Acetone	Dulls, Softens - 24 hours	Test Terminated - 7 days		
Methyl Ethyl Ketone	Dulls, Softens - 1 hour	Test Terminated - 1 to 30 days		
Brake Fluid D.O.T. Type 3	Dulls, Softens - 1 hour	Test Terminated - 1 to 6 weeks		

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Acetaldehyde (Ethanal) CH_3CHO	X	X	X	A	B	X		A		B	A	B	A	A	C	A	A[150°]	B	A	B
Acetamide (Acetic Acid Amide) CH_3CONH_2	X	B	B	A		B		A		A	A	X	X	A	A		A[140°]	A	A	
Acetate Solvents CH_3COOR		X	X			X		A		B	A		A		X	A	A	A	A	B[122°]
Acetic Acid — 20%	B	B	C	A	A	C		A	A	B		A	A	C	B	A	B	A		A[122°]
Acetic Acid — 30%	X	B	C	A	A	X		A	A	B	X	A	A	C	B	B	B			A[122°]
Acetic Acid — 50% CH_3COOH	C	C	C	A		C		A	A	B	X	A	A	C	B	B	B			A[122°]
Acetic Acid — Glacial CH_3COOH	X	X	C	B	A	X		A	A	B	B	X	A	A	C	B	A[120°]	X	A	B
Acetic Anhydride (Acetic Oxide) $(CH_3CO)_2O$	X	B	C	B	C	X	A	A	A	A	B	[90%]B[212°]	A	A	X	X	B[70°]	A	A	A
Acetone (Dimethylketone) CH_3COCH_3	X	X	X	A	C	X	A	A	A	B	B	A	A	A	X	B[120°]	X	B		A[122°]
Acetone Cyanohydrin $(CH_3)_2C(OH)CN$	X	B	X	X		X		A		A	B	B	B							
Acetonitrile (Methyl Cyanide) CH_3CN		A	C	A		X		A		A	A	A	A	B[100°]		A	A	A		
Acetophenone (Phenyl Methyl Ketone) $C_6H_5COCH_3$	X	X	X	A		X		A		B	B	A	A	B	A[70°]		A	A	A	
Acetyl Acetone (2,4-Pentanedione) $CH_3COCH_2COCH_3$	B	X	X	A		X		A		B	X	B	B							
Acetyl Chloride CH_3COCl		X	X	C	X	B		A		B	X	A	B	A	X		A	X	A	
Acetylene (Ethyne) HC ° CH		C	A	A	A	A	A	A	A	C	A	A	A	A	X	A	A	B	A	
Acetyl Salicylic Acid (Aspirin) $(CH_3OCO) \bullet C_6H_4COOH$		X		B				A		A	X	B	B							A[140°]
Acetylene Tetrabromide (Tetra Bromoethane) $(CHBr_2)_2$		X	X			A		A		X	X	A								
Acrolein (Acrylaldehyde) $H_2C = CHCHO$			B			A		A		A	B	B	B							
Acrylonitrile (Vinyl Cyanide) $CH_2=CHCN$		X	X	X		X		A	A	B	A	A	A	A	B		A	A		
Adipic Acid (1,4-Butanedicarboxylic Acid)		X	B			A		A		B	B	B	B	A	A		A	A		A[140°]
Allyl Alcohol (2-Propen-1-ol) CH_2CHCH_2OH		A	A	A		B		A		B	A	A	A				A			A
Alcohols R-OH					B									A	A	A	A	A	A	A

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.
Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21 °C) Ambient.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Amyl (1-Pentanol) $C_4H_9CH_2OH$		B	B			B		A		A	B		A	A	B	A	A	A	A	A
Benzyl (Phenylcarbinol) $C_6H_5CH_2OH$		B	X			A		A		A	B		A	A	A		A			$A^{140°}$
Butyl (Butanol) $C_3H_7CH_2OH$		A	A			A		A		A	B		A	A	B	A	A	B	A	$A^{140°}$
Diacetone (Tyranton) $(CH_3)_2C(OH)$ CH_2COCH_3	C	X	X	B		X		A		C	A	A	A	A	X	A	A	A		
Ethyl (Ethanol) CH_3CH_2OH	X	A	A		X	B		A		B	B	B	A	A	$A^{100°}$		A	X	A	$A^{140°}$
Hexyl (1-Hexanol) $C_5H_{11}CH_2OH$		B	A			A		A		B	A		A	A	$A^{70°}$		A			$A^{140°}$
Isobutyl (2-Methyl-1-Propanol) $C_3H_7CH_2OH$	X	A	C			A		A		A	B		A	A			A			$A^{140°}$
Isopropyl (2-Propanol) $H_3CCH(OH)CH_3$		B	C			A		A		B	B	C	A	A	A		$A^{150°}$			$A^{140°}$
Methyl (Methanol) CH_3OH		A	A	X		X		A		A	B	A	A	A	$A^{120°}$		A			$A^{140°}$
Octyl (Caprylic Alcohol) $C_7H_{15} \bullet CH_2OH$		B	B			A		A		B	A		A	A						
Propyl (Propanol) $C_2H_5CH_2OH$		A	A			A		A		A	A		A	A	A		$A^{120°}$			$A^{140°}$
Allyl Bromide (3-Bromopropene) $H_2C=CHCH_2Br$		X	X	X		B		A			X	A								
Allyl Chloride (3-Chloropropene) $CH_2=CHCH_2Cl$		X	X	X		B		A			X	C	B		$A^{70°}$		A			B
Alkazene® (Chlorethyl or Polyisopropyl benzenes)		X	X			A		A		X										
Almond Oil (Artificial)	X	X	X	B		X		A												
Alum (Aluminum Potassium Sulfate Dodecahydrate) $KAl(SO_4)_2 \bullet 12H_2O$		A	A	A		X		A	A	A			B	B	A		A	C		$A^{140°}$
Aluminum Acetate (Burow's Solution)		C	C	A		X		A		A		B	C	A	A	$A^{100°}$		A		$A^{140°}$
Aluminum Bromide $AlBr_3$		A	A					A									A			
Aluminum Chloride $AlCl_3$	B	A	A	A	B	A	A	A	A	20%A	X	C	B	25%A	A	B	A	B	A	
Aluminum Fluoride AlF_3		A	A	B		A	X	A	A	A	50%A	C	C	20%A	A	X	A	A	A	$A^{140°}$
Aluminum Hydroxide (Alumina Trihydrate) $Al(OH)_3$		A	B	A		C		A	A	A	10%B	30%B	B	10%B	A		A	A		$A^{140°}$

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Aluminum Nitrate $Al(NO_3)_3 \cdot 9H_2O$		A	A	A		A		A	A	A	X		0%A	0%B	A		A	B		A140°
Aluminum Phosphate $AlPO_4$		A	A	A		A		A		A										
Aluminum Potassium Sulfate (Potash Alum) $KAl(SO_4)_2$		A	A	A		A		A		A	10%A	X	A	B	A	A	A	X		A140°
Aluminum Sodium Sulfate (Soda Alum) $NaAl(SO_4)_2$	A	A	A	A		A		A												
Aluminum Sulfate (Cake Alum) $Al_2(SO_4)_3$	A	A	A	A	B	A	A	A	A	A	30%B	X	50%A167°	90%A212°	A	B	A	A	A	A120°
Amines $R\text{-}NH_2$		B	X		A70°	X				A	A		A		B	C		A	A	
Ammonia Anhydrous, Liquid NH_3	X	B	B	A	X	X		A		A	A	A	A	A	A	X	A	A	A	A
Ammonia Gas — Cold		A	A			A		A		A										A
Ammonia Gas — Hot		B	C			X		A		A										A140°
Ammonia Liquors		A				X		A		A	A	A	A							
Ammonium Nitrate NH_4NO_3		B	A	A	B	A	A	A		A	B	B	A	A	A	B	A	C		A140°
Ammonium Cupric Sulfate $(NH_4)_2Cu(SO_4)_2$			A			A		A												
Ammonium Acetate $CH_3CO_2NH_4$		A				A		A		A	50%B	50%A								A
Ammonium Bicarbonate NH_4HCO_3		A	A	A		A		A		B	B	90%B								A140°
Ammonium Bifluoride — 10% NH_4HF_2		X	B					A		A	C	X	B	B	A		A			
Ammonium Carbonate $(NH_4)_2CO_3$		B	X	A		A		A		A	B	B	70%B212°	70%B212°	A		A	A	A	A
Ammonium Casenite		A								A			A							
Ammonium Chloride (Sal Ammoniac) NH_4Cl	A	A	A	A	A	A	A	A	A	A	X	X	B	A	A	X	A	B	A	A140°
Ammonium Dichromate $(NH_4)_2Cr_2O_7$		A	A	A				A		A	A	30%A								
Ammonium Fluoride NH_4F		B	B			20%A		A			10%B	20%B	B	40%A	B		A	A		A140°
Ammonium Hydroxide (Aqua Ammonia) NH_4OH	A	B	B	A		B	A	A	A	A	30%A	30%B	50%A	80%A	A	B	A	C	A	A140°
Ammonium Metaphosphate		A	A	A		A		A			90%B	B	B	A	A		A			A140°
Ammonium Nitrite NH_4NO_2		A	A					A	A	A					70%A		A			

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Ammonium Oxalate $(NH_4OOC)_2$		A	A							A			A	A						A140°
Ammonium Persulfate $(NH_4)_2S_2O_8$	X	A	C	B		A		A		A	C	X	A		A		A	X		A140°
Ammonium Phosphate, Monobasic $(NH_4)H_2PO_4$		A	A	A	B	A	A	A	A	A	X	X	B	5%A	A		A			A140°
Ammonium Phosphate, Di-Basic $(NH_4)_2HPO_4$		A	A			A	A	A	A	A	B		A	A	A	B	A	C	A	
Ammonium Phosphate, Tri-Basic $(NH_4)_3PO_4•3H_2O$		A	A			A	A	A	A	A	X		B	B	A		A			
Ammonium Sulfate $(NH_4)_2SO_4$	A	A	A	A	C	A	A	A	A	A	X	B	80%A212°	40%B	A	B	A	B	A	A120°
Ammonium Sulfide $(NH_4)_2S$		A	A			A		A			B		B	10%A						A140°
Ammonium Sulfite $(NH_4)_2SO_3•H_2O$			A			A		A			C	X	B	A212°	A	X		A		
Ammonium Thiocyanate NH_4SCN		A	A	A		A		A			C	C	50%A	50%A						A140°
Ammonium Thiosulfate $(NH_4)_2S_2O_3$		A	A	A		A		A		A	40%A	X	10%A							
Amyl Acetate (Banana Oil) $CH_3CO_2C_5H_{11}$	X	X	X	A	C	X	A	A	A	B	A	B	A	B	X	X	A120°	C	A	B
Amyl Alcohol (Pentyl Alcohol) $CH_3(CH_2)_4OH$	X	A	B	A	A	A	A	A	A	B	A	A	A	B	A		A			A140°
n-Amyl Amine (1-Aminopentane) $CH_3(CH_2)_4NH_2$		X	C	X		X		A												
Amyl Borate $C_5H_{11}BO_3$		B	A			A		A		B										
Amyl Chloride (Chloropentane) $CH_3(CH_2)_4Cl$		X	X	X		A		A		C	X	A	A	B	X	A	A	C		C
Amyl Chloronaphthalene		X	B			A		A		C										
Amyl Naphthalene $C_{15}H_{18}$		X	X	X		A		A		C										
Amyl Phenol $C_6H_4(OH)C_5H_{11}$			X			A		A			A	A	A	A						
Aniline (Aniline Oil) (Amino Benzene) $C_6H_5NH_2$	X	X	X	C	X	B	A	A	A	B	B	A	A	B	A	A	A	A	A	B122°
Aniline Dyes	X	C	C	C		B	A	A	A	B	B	C	B							
Aniline Hydrochloride $C_6H_5NH_2•HCl$		X	C			B		A		A	X	X	X		X		A	X		C140°
Animal Fats & Oils	A	C	A	B	B	A		A		C	A	X	A	A			A			
Animal Gelatin	A	A	A	A		A		A					A							

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Anisole (Methylphenyl Ether) $C_6H_5OCH_3$		X				X		A			B	B	B	B						$C^{140°}$
Ansul Ether		X	C			X		A		X										
Anthraquinone $C_{14}H_8O_2$								A			B	B	B	A						
Anti-Freeze (Alcohol Base)	X	A	A	A		A		A			A	A	A	A						
Anti-Freeze (Glycol Base) (Prestone® Etc.)	B	B	A	A		A		A		A	A	A	A	A						
Antimony Pentachloride $SbCl_5$			X					A			A	A	A	A						$A^{140°}$
Antimony Trichloride $SbCl_3$			B	A		A		A			B	A	A	B	A		A	X		A
Aqua Regia (Nitric & Hydrochloric Acid)	X	X	X	X		B	X	A	A	X	X	X	X	C	C	X	A	X	X	B
Aroclor® PCB mixtures		X	C	X		A		A			A	B	A	90%A	X			A		
Aromatic Hydrocarbons C_6H_5R		X	X		C	A		A		C	A	A	A							
Aromatic Solvents (Benzene Etc.)	X	X	C	X		B		A			A	B	A	B						
Arsenic Acid AsH_3O_4	X	A	B	A		A		A		A	A	X	B	B	A		A	X	A	
Arsenic Trichloride (Arsenic Butter) $AsCl_3$		A	C	X		X		A		B	B	B	X	B						$A^{140°}$
Ascorbic Acid $C_6H_8O_6$						A		A			A	X	A							
Askarel® (Pyranol®) PCB mixtures	X	X	B	X		C		A		X			A							
Asphalt Hydrocarbons	B	C	B	X	B	A	A	A	A	B	A	B	A		A	B	A	A		
Asphalt Topping Hydrocarbons		A	C		B	C		A				A	A							
ASTM — Ref Motor Fuel A (Aliphatic) Hydrocarbons	A	B	A	X	A	A		A			A	A	A	A						
ASTM — Ref Motor Fuel B (30% Aromatic) Hydrocarbons	B	X	A	X	A	A		A			A	A	A	A						
ASTM — Ref Motor Fuel C (50% Aromatic) Hydrocarbons	X	X	B	X	C	A		A			A	A	A	A						
ASTM — Ref #1 Oil (High Aniline) Hydrocarbons	A	B	A	X	A	A		A		A	A	A	A	A						
ASTM — Ref #2 Oil (Medium Aniline) Hydrocarbons	B	B	A	X	A	A		A		A	A	A	A	A						

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
ASTM — Ref #3 Oil (Low Aniline) Hydrocarbons	B	C	A	X	A	A		A		B	A	A	A	A						
ASTM — Ref #4 Oil (High Aniline) Hydrocarbons	X	X	B	X		A		A			A	A	A	A						
Aviation Gasoline Hydrocarbons		C	A	X		A		A			A	A	A	A						
Barbeque Sauce Water, oils, spices		A	A					A				X	A							
Barium Carbonate $BaCO_3$		A	A	A		A		A		A	X	B	B	B	A		A	A	A	A140°
Barium Chloride Dihydrate $BaCl_2 \cdot 2H_2O$	A	A	A	A		A	A	A	A		50%B	B	B212°	B		A	A	A	B	A
Barium Cyanide $Ba(CN)_2$		A	C		X	A				A			A		X			A		
Barium Hydroxide (Barium Hydrate) $Ba(OH)_2$	A	A	A	A	B	A	A	A	A	A	X	B	50%A122°	B	A		A	A	A	A140°
Barium Nitrate $Ba(NO_3)_2$		A	A					A		A	B	A	A	A	A	B	A	A		
Barium Sulfate (Blanc Fixe) $BaSO_4$	A	A	A	A	X	A		A		A	B	B	B		A	B	A	A	A	A
Barium Sulfide BaS	A	A	A	A		A	A	A	A	A	X		B	A	A		A	A	A	A120°
Beef Extract		A	A			A		A				X	A							
Beer Water, carbonate	X	A	C	A	B	A	A	A	A	A	A	X	A	A	75°A	A	A175°	A	A	A140°
Beet Sugar Liquors (Sucrose)	X	A	A	A		A	A	A		A	A	B	A		A	B	A	A		
Benzaldehyde C_6H_5CHO	X	X	X	B	B	X		A	A	B	A	A	A	A	X		A	X	A	C
Benzene (Benzol) C_6H_6	X	X	X	X	70°C	B	A	A	A	C	B	B	A167°	B	X	A	B	A	A	C
Benzene Sulfonic Acid $C_6H_5SO_3H$		A	C	C		A		A			C	A	A	90%A	X		B100°	X	A	A
Benzoic Acid (Benzene Carboxylic Acid) C_6H_5COOH		B	X	B		A		A			B	X	B	70%A	X	B	A	X	A	A140°
Benzoyl Chloride C_6H_5COCl	X	X	X	X		B		A	A		X	A	B	B			A			
Benzyl Acetate $CH_3CO_2 \cdot H_2C_6H_5$			X			X		A			A	A	A	B						
Benzyl Alcohol $C_6H_5CH_2OH$		C	X	C		A		A	A		A	A	A	B	A		A	X	A	A140°
Benzyl Benzoate $C_6H_5CO_2CH_2C_6H_5$		X	X	B		A		A		C	A	B	B	B						

Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21 °C) Ambient.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Benzyl Chloride (Chlorotoluene) $C_6H_5CH_2Cl$	X	X	X	X		A		A		C	X	A	B	A	X	A	A	A	A	
Benzyl Dichloride (Benzal Chloride) $C_6H_5CHCl_2$			X					A			X	B	A	B						
Biphenyl (Diphenyl) $C_6H_5C_6H_5$		X	X	X		A		A			A	A								
Bismuth Subcarbonate (Bismuth Carbonate) $(BiO)_2CO_3$		A	A	A		A		A					10%B							A140°
Black Sulfate Liquor	X	A	B	A	B	A	A	A	A		C	B	A	B						A140°
Blast Furnace Gas CO,H_2,CH_4,CO_2,N_2		A	C		B	A		A	A	A										
Bleach Solutions Water, chlorine, oxygen		X	X	A	C	B		A	A	B	X		B	A125°	X					A140°
Borax (Sodium Borate) $B_4Na_2O_7$	A	A	B	A	A	A	A	A	A	A	B	B	A	A	A	B	A	A	A	A140°
Bordeaux Mixture Copper sulfate salts		A	A	A	B	B		A		A			A	A						
Boric Acid (Boracic Acid) H_3BO_3	A	A	A	A	A	A	A	A	A	A	A	X	30%A	80%A167°	A	C	A	B	A	A120°
Brake Fluid (Non-Petroleum Base) Silicones or glycols		A	X	A				A		A	A	A	A	A	X			B		
Brewery Slop		A	A			A		A		A		A	A							
Brine (Sodium Chloride) Salt water	A	B	A	A	B	A		A	A			X	A	A	A		A			A140°
Bromine — Anhydrous Br_2	X	X	X	C	X	A	X	A		C	B	C	X	A	X		A150°			X
Bromine Trifluoride BrF_3	X	X	X	X		X	X	A	C	C	A		B		X					
Bromine Water		B	X	X		B		A		B	X	X	X	A	X		A			C
Bromobenzene C_6H_5Br	X	X	X	X		B		A		X	X	B	A	B	X					
Bromochloromethane $BrCH_2Cl$		X	X	B		C		A			X	B	B	B						
Bromotoluene $C_6H_4BrCH_3$			X			B		A			X	A	A	A						
Bronzing Liquid	X	X	X	B		X		A		A			A	A						
Bunker Oil (Fuel) #5, #6 & C Hydrocarbons	C	B	A	X		A		A		B	A	A	A	A						
Butadiene C_4H_6	X	C	X	C		C		A	A	C	A	A	A		X		A	A	A	C
Butane (LPG) (Butyl Hydride) C_4H_{10}	B	B	A	X	A	A	A	A	A	C	A	A	A	A	X	B	A	A	A	A140°

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Butter Fats	A	C	A	A	B	A		A		B	A	X	A							$A^{140°}$
Buttermilk Fats, water		A	A			A				A	A		A		A		A	B		
Butyl Acetate $CH_3CO_2(CH_2)_3CH_3$	C	X	X	B	C	X	A	A	A	B	A	A	A	A	X	B	$A^{100°}$	A	A	B
n-Butyl Acetate $CH_3CO_2(CH_2)_3CH_3$		X	X	X		X		A		A	A	A	A	A						
Butyl Acetyl Ricinoleate $C_{24}H_{44}O_5$		X	C	C		B		A		B				A						
Butyl Acrylate $CH_2CHCO_2C_4H_9$		X	X	X		X		A		C							C			
Butyl Alcohol (Butanol) $CH_3(CH_2)_3OH$	X	A	A	B	B	A	A	A	A	A	A	B	A	A	A		A			
Butyl Amine (Aminobutane) $CH_3(CH_2)_2CH_2NH_2$	X	X	B	X		X		A	A	A	A	A	A		X	C	$B^{70°}$	A	A	
Butyl Benzoate $C_6H_5COO \bullet (CH_2)_3CH_3$		X		B		A		A		C	B	B	B	B						
Butyl Bromide $CH_3(CH_2)_2CH_2Br$			X			B		A									A			
Butyl Butyrate $CH_3(CH_2)_2 \bullet CH_2CO_2C_4H_9$			X			X		A			A	A	A	A						
Butyl Carbitol® $CH_3(CH_2)_3OCH_2CH_2OCH_2CH_2OH$		B	A	A		A		A		B										
Butyl Cellosolve® $HOCH_2CH_2OC_4H_9$		C	B			C		A		A							B			
Butyl Chloride (Chlorobutane) $CH_3(CH_2)_3CL$			X			A		A			X	B	B	B	X		A	A		
Butyl Ether (Dibutyl Ether) $(CH_3(CH_2)_3)_2O$		B	A			C		A			A	B	A	A	X		$A^{100°}$	A	A	
Butyl Oleate $C_{22}H_{42}O_2$		X		C		A		A		C										
Butyl Stearate $CH_3(CH_2)_{16} \bullet CO_2(CH_2)_3CH_3$		X	A	C		B		A		C	B	B	B	B			A			
Butylene (Butene) C_4H_8	X	X	B	X		B		A		X	A		A		X		A	B	A	
Butyraldehyde $CH_3(CH_2)_2CHO$	C	X	X	C		X		A		C	A	A	A	A						C
Butyric Acid $CH_3(CH_2)_2CO_2H$		X	C	C	B	C		A		A	A	X	B	A	A	X	A	C	A	B
Butyronitrile $CH_3CH_2CH_2CN$		X	X	A				A												
Calcium Acetate Hydrate $Ca(CH_3COO)_2 \bullet H_2O$		C	B	A		X		A			C	C	B	B						
Calcium Bisulfite $Ca(HSO_3)_2$	A	A	A	X	X	A	A	A	A		X	X	90%A	A		A	X	A	B	A

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Calcium Carbonate (Chalk) $CaCO_3$		A	A	A		A		A		A	C	B	B	B	A	A	A	A		A
Calcium Chlorate $Ca(ClO_3)_2$		A	A	A		A		A			30%B	B	30%B	70%B	A		A			A140°
Calcium Chloride (Brine) $CaCl_2 \cdot 6H_2O$	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	X	A	B	A	A140°
Calcium Hydrosulfide (Calcium Sulfhydrate) $Ca(HS)_2 \cdot 6H_2O$			A			A		A												A140°
Calcium Hydroxide (Slaked Lime) $Ca(OH)_2$	A	A	A	A	B	A	A	A	A	A	X	B	50%B	50%A	A	X	A	B		
Calcium Hypochlorite 20% (Calcium Oxichloride) $Ca(ClO)_2$	X	X	C	B	5%A	B	A	A	A	A	X	X	B	B125°	A	A	A	A	A	A120°
Calcium Nitrate $Ca(NO_3)_2$	A	A	A	A		A		A	A	A	40%B212°	30%B212°	50%B212°	10%B	A	X	A	A	A	A140°
Calcium Oxide (Unslaked Lime) CaO		A	A	A	B			A			A	A	A	A						A140°
Calcium Silicate Ca_2SiO_4			A			A		A			A	B	A	A						
Calcium Sulfate (Gypsum) $CaSO_4$	B	A	A	A		A		A			A	C	10%B	10%A	A	A	X	A	X	A140°
Calcium Sulfide CaS	A	B	A	A		A		A		A	20%A	B	B	A	A120°		A			
Calcium Sulfite $CaSO_3 \cdot 2H_2O$			A			A		A			10%B	B	10%A							
Calgon® $(NaPO_3)_6$		A	A			A				A		X	A		A					
Cane Juice, Sucrose, water		A	A							A	B	A	A		X					
Cane Sugar Liquors Sucrose, water	X	A	A	A	B	A	A	A	A	A	A	A	A		A		A			
Capryl Alcohol (Octanol) $CH_3(CH_2)_6CH_2OH$	X	B	A	C		B		A			A	A	A	A						
Caprylic Acid (Octanoic Acid) $CH_3(CH_2)_6$ COOH			C					A			A		A	A			A			
Carbamate H_2NCO_2R	X	C	C	C		A		A		A										
Carbitol® $CH_3CH_2OCH_2CH_2$ OCH_2CH_2OH	X	C	B	C		C		A		B	A	A	A	A						
Carbolic Acid (see Phenol) C_6H_5OH	X	C	X	C		A		A	A	A	B	A	B	A	C	X	A150°	X	A	A
Carbon Dioxide (Carbonic Acid Gas) CO_2	A	A	A	B	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	C

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Carbon Disulfide (Carbon Bisulfide) CS_2	C	X	X	X	C	A	A	A	A	X	A	B	90%A		X	B	A	B	A	X
Carbon Monoxide CO	A	A	C	C	A	C	X	A	A	A	A	A	A	A	A	B	A	A		A140°
Carbon Tetrachloride (Tetrachloromethane) CCL_4	X	X	C	X	X	A	X	A	A	X	X	C	B	A	X	B	A	B	A	X
Carbonated Beverages CO_2/H_2O	A	A	A					A		A	C		A	A	A		A			
Carbonic Acid (liquid) H_2CO_3		A	B		C	A		A	A	A	A	X	B	A	A	A	A	A	A	A
Casein a phosphoprotein		A	A	A		A		A			B		B	B						
Castor Oil a mixture of fatty acids	A	A	A	B	B	A	A	A	A	B	A	B	A	A						A140°
Catsup (Ketchup)		C	A			A		A		A	B	X	A	A	A					A140°
Cellosolve® (Glycol Ethers) $HOCH_2CH_2OR$		C	C	C	X	B		A		C	A		A	A	A100°	A	A	A	A	
Cellulose Acetate $C_8H_{12}O_5$		B	B			C		A			B	B	A	A						
Cellulube® Hydraulic Fluids (Phosphate Esters)		X	X	A	C	B		A		X	A	A	A	A						
Chlorinated Lime—35% Bleach $CA(ClO)_2$	X	X	C	A	6%A	A		A		X		X	A							
Chlorinated Water		C	C		X	A		A			C		B	A	B	X	A	B	X	A
Chlorine, Dry CL_2		C	C		X	A		A	A	C	X	X			X	X	A	X	X	B
Chlorine, Wet Cl_2/H_2O	X	X	C	X	X	A	A	A	A	C	B	C	A	A	X	X	A	X	X	B
Chlorine, Anhydrous Liquid Cl_2		X	X			A		A		X	X	X	X	A	X		A			X
Chlorine Dioxide ClO_2		X	X	C		B	A	A	A	X	B		X	B	X		A			
Chlorine Trifluoride ClF_3	X	X	X	X		B	X	A	C	X	A		A		X			X		B
Chloroacetic Acid (Monochloroacetic Acid) $ClCH_2COOH$	X	C	X	B	X	C	A	A			X	X	X	A	A	X	A	X	A	
Chloroacetone (Monochloroacetone) $ClCH_2COCH_3$		C	X	A		C		A		C	X	B	B	B	X					
Chlorobenzene (Monochlorobenzene) C_6H_5Cl	X	X	X	X	X	A		A		C	X	B	B	B	X	A	A150°	B	A	X

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Chlorobutadiene (Chloroprene) C_4H_5CL		X	X	X		A		A		C	X	B	B	B	X					
Chlorobromomethane $ClCH_2Br$		X	X			A		A		X	X	B	B		X					X
Chloroform $CHCl_3$	X	X	X	X	X	A		A	A	X	X	A	A	A	X	B	A	X	A	
1-Chloronaphthalene $C_{10}H_7Cl$		X	X	X		C		A		X	X	B	B	A	X					
Chlorosulfonic Acid HSO_3CL	X	X	X	X	X	X	A	A		A	B	B	B	A	X	X	X	X	X	
o-Chlorophenol C_6H_5ClO		X	X	X		B		A			B	B	B	B		B	A	X	A	
Chlorothene® (Chlorinated Solvents) CH_3CCL_3		X	X			C	A	A	A		X	X	A	A						
Chlorotrifluoroethylene $C_2H_2ClF_3$			X					A			B	B	B	B						
Chlorox®		B	C			A		A		B		X	A	B	B					
Chocolate Syrup Corn syrup, water, sugar		A	A					A		A		X	A		A					
Chromic Acid — To 10% H_2CrO_4		X	X	A	X	A		A	A	X	10%B	B	X	B	X	X	A 120°	X	A	A 140°
Chromic Acid — 25%-50% H_2CrO_4	X	X	X	C	X	A		A	A	X	X	B	X	B	A	X	A 120°	X	A	A 122°
Chromic Acid — Over 50% H_2CrO_4	X	X	X	C	X	A		A	A	X	X	B	X	B	X	X	A 120°	X	A	A 122°
Cider (Apple Juice) Sucrose, water		A	A		B	A		A		A	B	X	A	A						A 140°
Cinnamon Oil Cinnamic acid esters		C						A		C		X	A							
Citric Acid $C_6H_8O_7 \cdot H_2O$	A	A	B	A	A	A	A	A	A	A	B	X	30%A	A	B	B	A 250°	X	A	A 140°
Citric Oils Citric acid esters		X	C	B		A		A		C		X	A		A					
Citrus Pectin Liquor		A	A			A		A					A							
Clove Oil (Eugenol) $C_{10}H_{12}O_2$		C						A		C		X	A							A
Cobalt Chloride $CoCl_2 \cdot 6H_2O$	X	A	A	C		A		A		A	X				A					
Coconut Oil (Coconut Butter) Fatty acid mixture	A	B	B	A		A		A		B	B	A	A							
Cod Liver Oil (Fish Oil) Glycerides, acids, esters	A	B	B	A		A		A		C	A	X	A							A 140°
Coffee Fatty oils, acids, cellulose, water		A	A					A		A	A		A	A	A					A 140°

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Coke Oven Gas H_2(53%),CH_4(26%) N_2(11%),CO(7%)& hydrocarbons (3%)		C	C			A		A	A	B							A			
Copper Acetate $Cu(C_2H_3O_2)_2 \cdot CuO \cdot 6H_2O$		C	B	A				A		A	X	90%A	10%B	10%B			A			
Copper Chloride $CuCl_2 \cdot 2H_2O$	A	A	A	A	A	A	A	A	A	A	X	X	X	40%B	A		A			A140°
Copper Cyanide CuCN	A	A	A	A		A		A		A	X	A	10%A	A170°	A		A	A	A	A140°
Copper Fluoroborate			A	B			A				A	X	X	X	B					
Copper Nitrate Hexahydrate $Cu(NO_3)_2 \cdot 6H_2O$		A	A	A		A		A			X	X	A	B	A	A	A	X	A	
Copper Sulfate (Blue Copperas) $CuSO_4 \cdot 5H_2O$	A	A	A	A	A	A	A	A	A	5%A	X	X	10%A	A	A	A	A	B	A	A
Copper Sulfide CuS			A			A		A												
Corn Oil (Maize oil) Glycerides of fatty acids	A	C	A	C	A	A	A	A	A	B	B	C	B		A		A	A		A140°
Cotton Seed Oil		A	C	A	A	A	A	A	A	A	B	A	C	A		A	B	A	A	A
Cream			C	A			A		A	A	A		X	A		A				
Creosote, Coal-Tar (Tar Oil) Hydrocarbon mixture	B	C	A	X	X	A	A	A	A	B	B	B	B	B	X	X		X		X
Creosote, Wood-Tar Mixture of phenols		B	A	X	X	A	A	A	A				B		X	X		X		X
Cresylic Acid (Cresol) $C_8H_{10}O_2$	X	X	C	X		A		A	A	B	B	C	A	B	X	X	A150°	X		A
Crotonaldehyde $CH_3CHCHCHO$		A	X			A		A			A	A	A	A						
Cumeme (Isopropylbenzene) $C_6H_5CH(CH_3)_2$		X	X	X		A		A			B	B	B	B						
Cutting Oil (Water Soluble)		X	C			A		A			A	A	A	A						
Cutting Oil (Sulfur Base)		C	A					A			A	A	A	A						
Cyclohexane C_6H_{12}	C	X	B	X	A	A		A	A	C	B	B	B	B	X	A	A	A	A	A
Cyclohexanol $C_6H_{11}OH$		A	B	X		A		A		B	C	B	A	A	B	A	A150°	A	A	A140°
Cyclohexanone $C_6H_{10}O$		X	X	C		X		A	A	C	B	B	B	B	X	A	A	A	A	B
Cyclopentane C_5H_{10}		A	B	X		A		A			B	B	B	B						
Cymene (Isopropyltoluene) $C_{10}H_{14}$		X	C	X		A		A												

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Decahydronaphthalene (Decalin®) $C_{10}H_{18}$	X	X	X	X		A		A												
Decanal $CH_3(CH_2)_8CHO$			X	X		X		A												
Decane $CH_3(CH_2)_8CH_3$	C	X	B	C		A		A		C					$A^{70°}$		A			
Decyl Alcohol (Decanol) $C_{10}H_{21}OH$		X	A			B		A												
Denatured Alcohol Ethanol and denaturant	X	B	A	A		B		A		B	B	B	A	A	A		A			
Detergent Solutions	X	A	A	A	B	A		A		B	B		A		A	A		A	A	$A^{140°}$
Developing Fluids & Solutions	X	A	A	C	X	A		A		A		X	A	A						$A^{140°}$
Dextrose $C_6H_{12}O_6$	A	B	B	A	$B^{140°}$	A		A			A	X	A	A	A		A			$A^{140°}$
Diacetone Alcohol (Diacetone) $(CH_3)_2COHCH_2 \bullet COCH_3$	C	X	X	B	C	X		A		B	A	A	A	A	X	A	C	A		
Dibenzyl Ether $(C_6H_5CH_2)_2O$	C	X	X	C		C		A		C	B	B	B	B			C			
Dibenzyl Sebecate $C_{24}H_{30}O_4$	X	X	X	C	A	B		A	A	C										
Dibutyl Amine $(C_4H_9)_2NH$		X	C	X		X		A		B		A	A	A	X		$B^{70°}$			
Dibutyl Phthalate (DBP) $C_6H_4(CO_2C_4H_9)_2$	C	X	X	A	A	B		A	A	B	A	A	A	A	X		X	A	A	A
Dibutyl Sebecate (DBS) $C_{18}H_{34}O_4$	X	X	X	C		C		A		B		A	A		C					
Dichloroacetic Acid $Cl_2CHCOOH$		X	X			X		A												
o-Dichlorobenzene $C_6H_4Cl_2$	X	X	X	X	X	A		A		X	X	B	B	A	B		$A^{150°}$		X	
Dichlorobutane $C_4H_8Cl_2$			X			A		A			X	B	B							
Dichloroethyl Ether $[ClCH_2CH_2]_2O$			X					A			B									
Dichloro Isopropyl Ether $C_6H_{12}OCl_2$	C	X	X	X		X		A		X					X					
Dicyclohexylamine $(C_6H_{11})_2NH$		X	X	X		B		A		B										
Diesel Oil (Fuel ASTM #2) Hydrocarbons	C	C	A	X	B	A		A	A	C	A	A	A	A	B		A			$A^{122°}$
Diester Synthetic Oils	X	X	B	X		A		A			A	A	A	A						
Diethano Amine $(HOCH_2CH_2)_2NH$	C	A	B					A				A	A	A	A			A		

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Diethyl Amine $(CH_3CH_2)_2NH$	C	C	C	C		X		A			B	B	A	A	A		A	A		
Diethyl Benzene $C_6H_4(C_2H_5)_2$	X	X	X	X		A		A		C										
Diethyl Carbonate $(C_2H_5O)_2CO$		X	X					A	A			A								
Diethyl Ether (Ether) $(CH_3CH_2)_2O$	A	C	B	X	C	X		A	A	B	B	A	A	A	X	A	A	B	A	X
Diethyl Phthalate (DEP) $C_6H_4(CO_2C_2H_5)_2$			X			C		A			A	A	A	A						
Diethyl Sebecate $C_{14}H_{26}O_4$		X	X	C	A	B		A		B	A	A	A	A	$A^{120°}$		$A^{120°}$			
Diethylene Ether (Dioxane) $C_4H_8O_2$		X	X	A		X		A			A	A	A							
Diethylene Glycol (DEG) $HOCH_2CH_2OCH_2 \bullet CH_2OH$	X	A	A	A	A	A		A		A	A	A	A	A	A			A		$A^{140°}$
Diethylene Triamine $(NH_2C_2H_4)_2NH$			B					A			A	A	A	A						
Diisobutyl Ketone $C_4H_9COC_4H_9$		X	X	B		X		A			A	A	A	A						
Diisobutylene $[HC=C(CH_3)_2]_2$		C	B			C		A		C					A		A	A	A	
Diisodecyl Adipate (DIDA) $C_{26}H_{50}O_4$			X			C		A												
Diisodecyl Phthalate (DIDP) $C_{28}H_{47}O_4$		X	X	A		C		A												
Diisooctyl Adipate (DIOA) $C_{22}H_{42}O_4$			X			C		A			A	A	A	A						
Diisooctyl Phthalate (DIOP) $C_{24}H_{39}O_4$			X			C		A												
Diisooctyl Sebecate (DIOS) $C_{26}H_{46}O_4$				B		A		A												
Diisopropyl Amine $[(CH_3)_2CH]_2NH$			B					A												
Diisopropyl Benzene $C_6H_4 \bullet [CH(CH_3)_2]_2$		X	X	X		A		A		C										
Diisopropyl Ketone $[(CH_3)_2CH]_2CO$		X	X	A		X		A		C			A							
N,N-Dimethylaniline $C_6H_5N(CH_3)_2$		X	X	C		X		A		B	B	B			X		A	A	A	
Dimethyl Ether CH_3OCH_3		B	A			A		A	A		B	B	B	B						
N,N-Dimethyl Formamide (DMF) $HCON(CH_3)_2$		X	C		C	X		A	A	A	A		A	A	$A^{120°}$	B	$A^{120°}$	A	A	
Dimethyl Phthalate $C_6H_4(CO_2CH_3)_2$		X	X	C	A	C		A		A							$A^{70°}$	B	A	

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Dimethyl Sulfate $(CH_3)_2SO_4$			X			X		A				A								
Dimethyl Sulfide $(CH_3)_2S$			X					A			A	A	A	A						
Dinitrotoluene (DNT)$CH_3C_6H_3(NO_2)_2$		X	X	X		C		A		B			A							
Dioctyl Phthalate (DOP) $C_{24}H_{38}O_4$	X	X	X	B	A	B		A		C	A	A	A	A						A
Dioctyl Sebecate $C_{26}H_{50}O_4$	C	X	X	C		C		A		C	A	A	A	A						
Dioxolanes (Dioxolans) Glycol ethers		X	X	B		C		A		C										
Dipentene (Limonene) $C_{10}H_{16}$		X	C	X		A		A		C	A	A	A	A						
Diphenyl Oxides (Phenyl Ether) $C_6H_5OC_6H_5$	C	X	X	C		A		A		C	B	A	A	A			A			
Dipropylamine $(CH_3CH_2CH_2)_2$ NH			B					A												
Dipropylene Glycol $(C_3H_6OH)_2O$			A			A		A							A		A			
Dipropyl Ketone (Butyrone) $(C_3H_7)_2CO$			X					A												
Dispersing Oil #10		X	X	X		C		A			A	A	A	A						
Divinyl Benzene (DVB) $C_6H_4(CH=CH_2)_2$			X			A		A												
Dodecyl Benzene (Alkane) $C_6H_5(CH_2)_{11}CH_3$			X			A		A			A	A	A							
Dow Corning® (Silicones) $[(CH_3)_2SiO]_2$	A	A	A			A		A			A									
Dowtherm®(Biphenyl & Phenyl Ether) $(C_6H_5)_2$ and $(C_6H_5)_2O$	C	X	X	X		A		A		X	A	B	A	A				A		
Drycleaning Fluids Chlorinated hydrocarbons		X	C			A		A		X	A	A	A		X					
Dyes			C				A				B	B		A						
Epichlorohydrin C_3H_5ClO		X	X	B	X	X		A	A	B	X	A	A	A	A	A	X	A	A	
Epsom Salts (Magnesium Sulfate) $MgSO_4 \cdot 7H2O$		A	A			A		A		A	A		A	B	A		A			
Ethane C_2H_6	C	C	A	X		A		A	A	C	A	A	A	A	C	A		A		
Ethanolamine (Aminoethanol) $H_2NCH_2 \cdot CH_2OH$	X	C	B	B		X		A		A	B	A	A		X	X	C	A	A	$A^{140°}$
Ethyl Acetate $CH_3COOC \cdot H_2CH_3$	X	X	X	B	C	X	A	A	A	C	A	A	A	A	C	A	A	A	A	$B^{122°}$

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Ethyl Acetoacetate (Acetoacetic Ester) $CH_3COCH_2 \bullet COOCH_2CH_3$	C	X	X	C		X		A		C	A	A	A	A			$A^{70°}$			
Ethyl Acrylate $CH_2CHCO_2 \bullet CH_2CH_3$	X	X	X	C		X		A		C	A	A	A	A	B		$B^{70°}$			
Ethyl Alcohol (Ethanol) CH_3CH_2OH	X	A	A		X	B		A	A		B	B	A	A	$A^{100°}$		A	X	A	$A^{140°}$
Ethyl Aluminum Dichloride $CH_3CH_2AlCl_2$			X			B		A												
Ethyl Amine (Monoethylamine) $CH_3CH_2NH_2$		C	X	A		X		A			B	B	A							
Ethyl Benzene $CH_3CH_2C_6H_5$	X	X	X	X		A		A		C	B	B	B	A	X	A	A			A
Ethyl Benzoate $C_6H_5CO_2CH_2CH_3$		X	X	C		A		A		C	A	A	A	A	B			X		
Ethyl Bromide (Bromoethane) CH_3CH_2Br		B	X	B				A		X	A	A	A							
Ethyl Butyl Acetate $CH_3CO_2CH_2 \bullet CH(C_2H_5)_2$			X			X		A												
Ethyl Butyl Alcohol $CH_3CH(C_2H_5) \bullet (CH_2)_2OH$			A			B		A												
Ethyl Butyl Ketone $CH_3CH_2COC_4H_9$			X			X		A												
Ethyl Butyraldehyde $C_6H_{12}O$			X			X		A												
Ethyl Butyrate $CH_3CH_2CH_2$ $C^{140°}$ $CO_2C_2H_5$		X	X	X		C		A			B	A	A	A	B			A		
Ethyl Caprylate $CH_3(CH_2)_6 \bullet CO_2C_2H_5$			X	X	X				A											
Ethyl Cellosolve® $C_2H_5O(CH_2)_2OH$		C	C	B		X		A		B										
Ethyl Cellulose (Ethocel®)	B	B	B	B	B	C	A	A	A	A	B	A	B	B	C			B		
Ethyl Chloride (Chloroethane) C_2H_5Cl	C	C	A	A	X	A	A	A	A	C	X	B	A	B	X	A	A	B	A	X
Ethyl Chlorocarbonate (Ethyl Chloroformate) $ClCO_2C_2H_5$		C				A		A		A										
Ethyl Cyanide (Propionitrile) C_2H_5CN		B	X	A		X		A												
Ethyl Formate $HCOOCH_2$ CH_3		B	X	C		A		A		B	B	A	B	B						C
Ethylhexyl Acetate $CH_3CO_2CH_2 \bullet CH(C_2H_5)C_4H_9$			X			X		A												
Ethylhexyl Alcohol (Ethylhexanol) $C_8H_{17}OH$			A			B		A			A	A	A	A						

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	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Ethyl Iodide CH_3CH_2I																				
Ethyl Isobutyrate $(CH_3)_2 \bullet CHCOOCH_2CH_3$		X	X	X				A												
Ethyl Mercaptan (Ethanethiol) CH_3CH_2SH		C	X	X		B		A		C	B	A	B	B						
Ethyl Oxalate $C_2H_5O_2C \bullet CO_2C_2H_5$	A	X	X	A		B		A		B										
Ethyl Pentachlorobenzene $C_2H_5C_6Cl_5$		X	X			A		A		X	X				X					
Ethyl Propionate $CH_3CH_2 \bullet COOCH_2CH_3$		X	X	X				A			A	A	A	A						
Ethyl Silicate $Si(OCH_2CH_3)_4$		A	A	A		A		A		B	B	A	A	A						
Ethyl Sulfate $C_2H_5OSO_2OH$			A			A		A		B			X					A		
Ethylene (Ethene) C_2H_4		A	B	C		A		A	A	C	A	A	A							
Ethylene Chlorohydrin $ClCH_2CH_2OH$	X	B	X	A	X	B		A		C		B	A	A	X		$A^{70°}$			
Ethylene Diamine $(CH_2)_2(NH_2)_2$		A	B	A		X		A		A	C	A	A	A	A	A	B	B	A	A
Ethylene Dibromide (Ethylene Bromide) $Br(CH_2)_2Br$		X	X	C		B		A	A		X	X	B	B	X		A			
Ethylene Dichloride (Dutch Oil) $Cl(CH_2)_2Cl$	X	X	X	X	X	B		A	A	X	X	B	B	B	X	B	A	B	A	X
Ethylene Glycol (Ethylene Alcohol) (Glycol) $(CH_2OH)_2$	B	A	A	A	A	$A^{70°}$	A	A	A	A	A	A	A	A	$A^{120°}$	A	A	B	A	$A^{140°}$
Ethylene Glycol Monobutyl Ether (Butyl Cellosolve®) $C_4H_9OCH_2CH_2OH$	X	X	B	B		C		A			A	A	A	A						
Ethylene Glycol Monoethyl Ether Acetate (Cellosolve Acetate®) $C_2H_5O(CH_2)_2 \bullet O_2CCH_3$	X	X	C	B		C		A			A	A	A	A						
Ethylene Glycol Monomethyl Ether (Methyl Cellosolve®) $CH_3O(CH_2)_2OH$	X	C	C	B		X		A			B	B	A	A						
Ethylene Oxide $(CH_2)_2O$	X	X	X	X	A	C		A	A	A	A	B	A	A	C		A	A	X	A
Ethylene Trichloride (Trichloroethene) $ClCHCCl_2$		X	X	X		A		A		X	X	A	A		X					
Ethylidene Chloride CH_3CHCl_2		X	X	X				A			X	B	A	B						
Fatty Acids $C_nH_{2n+1}COOH$		C	B	X	B	A		A		B	90%A	X	A	A	B	A	A	A		$A^{140°}$

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	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Ferric Chloride $FeCl_3$	A	A	A	A	X	A	A	A	A	A	X	X	X	10%A	A	A	A	X	A	A140°
Ferric Hydroxide $FeHO_2$			B			C		A					A	10%B						
Ferric Nitrate $Fe(NO_3)_3$	A	A	A	A		A		A		A	X	X	B	10%A	A	A	A	X	A	A140°
Ferric Sulfate $Fe_2(SO_4)_3$		A	A	A		A	A	A	A	A	C	X	B	30%A	A	B	A	X	A	A140°
Ferrous Chloride $FeCl_2$		A	A	A	X	A		A		A	X	X	30%B	50%B	A	B	A	X	A	A
Ferrous Sulfate $FeSO_4$		A	A	A	A	A		A		A	10%A	C	B	30%A	A	B	A	C	A	A140°
Fish Oil			A			A		A		B										
Fluoboric Acid (Fluoroboric Acid) HBF_4		B	A	A	X	C		A		A	X	X	30%A		A		A	X	A	A140°
Fluorine (Liquid) F_2		C	X	C	X	B	X	A	C	X	A		A		X		A70°	X		A
Fluorobenzene FC_6H_5		X	X	X		A		A		C					X					
Fluorolube (Fluorocarbon Oils) $F_xC_yH_z$		A	C	A		B		A		X	A	A	A	A	X					
Fluosilicic Acid (Sand Acid) H_2SiF_6	B	A	B	B	B	A		A		A	X	X	A212°	B	A		A	X	A	A
Formaldehyde (Formalin) HCHO	X	C	B	A	40%C	A	A	A	A	B	A	C	90%A	70%A	A	A	A120°	C	A	A140°
Formamide $HCONH_2$		A	A	A		X		A			A	B	B	B						
Formic Acid HCOOH	X	B	C	B	C	C	A	A	A	A	X	X	C	A	A70°	X	A	X	A	A140°
Freon 11 (Trichlorofluoromethane) CCl_3F	X	C	C	X	A	B		A	A	X	B	A	A		B		A	X	A	
Freon 12 (Dichlorodifluoromethane) Cl_2CF_2	A	B	B	B	A	B		A	A	X	A	A	A				A			
Freon 13 (Chlorotrifluoromethane) $ClCF_3$		A	A	A	C	A		A		X	A	A	A	A						
Freon 13B1(Bromotrifluoromethane) $BrCF_3$	A	A	A	A		A		A	A											
Freon 14 (Tetrafluoromethane) CF_4		X	X	B				A	A											
Freon 21 (Dichlorofluoromethane) $FCHCl_2$		B	X	X		X		A	A	X	A						A			
Freon 22 (Chlorodifluoromethane) $HCClF_2$	X	B	X	C	X	X		A	A	X	A	A	A	A			A			
Freon 113 (Trichlorotrifluoroethane) (TF) Cl_3CCF_3	C	A	B	X	A	B		A	A	X	B		A				A			

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	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Freon 114 (Dichlorotetrafluoroethane) $C_2Cl_2F_4$	A	A	A	C	A	A		A	A	X	B		A				A			
Freon 114B2 (Dibromotetrafluoroethane) $C_2Br_2F_4$		A	B	X		B		A	A	X										
Freon 115 (Chloropentafluoroethane) C_2ClF_5		A	A	A		B		A	A	X	A									
Fruit Juices Water, sucrose		A	A	A	B	A		A	A	A	0%A	X	A	A	A		A	X	A	A$^{140°}$
Fuel Oils (ASTM #1 thru #9) Hydrocarbons	C	C	A	X	B	A	A	A	A	C	A	A	A	A	C	C	A	A	A	A
Fumaric Acid (Boletic Acid) HOOCCH = CHCOOH		B	C			A		A		A										
Furan (Furfuran) C_4H_4O		X	X	X	X	C		A		C					C		X		A	
Furfural (Ant Oil) $C_5H_4O_2$	X	B	X	B		C	A	A	A	C	A	B	20%A	B	X	B	B$^{120°}$	A	A	B
Furfuryl Alcohol $C_5H_6O_2$	X		X	B	B	X		A			A	A	A	A			B$^{100°}$			
Fusel Oil (Grain Oil) $(CH_3)_2$ • $CHCH_2CH_2OH$	C	A	A	A		A		A												
Gallic Acid $C_6H_2(OH)_3$ • COOH	X	C	B	B	X	A		A		B	20%A	X	B	B	A$^{70°}$		A$^{70°}$	B	A	A$^{140°}$
Gasoline (Unleaded) C_4 to C_{12} • Hydrocarbons	X	X	X	X		A		A	A	C	A	A	A	A	C	A	A	A	A	B
Gasoline (Petrol) Hydrocarbons	B	C	A	X	A	A	A	A	A	C	A	A	A	A	C	A	A	A	A	C
Gelatin Water soluble Proteins	A	A	A	A	B	B	A	A	A	A	A	A	A		A	B	A	A		A
Ginger Oil $C_{17}H_{26}O_4$		A				A		A		C		X	A							
Glauber's Salt (Sodium Sulfate Decahydrate) Na_2SO_4•$10H_2O$	A	A	A	B	B	A		A												
Gluconic Acid $C_6H_{12}O_7$			C			A		A			B	C	50%A		A					
Glucose (Corn Syrup) $C_6H_{12}O_6$	A	A	A	A	B	A	A	A	A	A	A	A	A		A	A	A	A		A
Glue (PVA)	A	A	A	B	B	A	A	A	A	A	A	A	B	A	A	B		A		A
Glycerol (Glycerine) $C_3H_8O_3$	A	A	A	A	A	A	A	A	A	A	A	B	A	A	A	A	A	B	A	A$^{140°}$
Glycolic Acid $HOCH_2COOH$		A	A			A				A				A	A		A		A	A$^{140°}$
Glycols		A	A			A		A	A	A	B	B	B		A	A	A	A	A	A$^{140°}$

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Gold Monocyanide AuCN		A	A			A				A			X	A						
Grape Juice Water, sucrose		X	C			A		A		A		X	A		A		A			
Grapefruit Oil	A	X	X					A				X	A							
Grease Hydrocarbons		X	A		A	A		A	A	B	A		A							
Green Sulfate Liquor		B	B	A	X	A	A	A	B	A	B	C	A	B	A					
Halowax Oil Chlorinated naphthalenes		X	X	X		A		A		X	X									
Heptanal $CH_3(CH_2)_5CHO$			A			A	X				A	A	A	A	A					
Heptane C_7H_{16}	B	C	A	X		A		A	A	C	A	A	A	A	C[140°]	A	A	A	A	A
Hexanal $CH_3(CH_2)_4CHO$	C	A	X	B		C		A			A	B	A	B						
Hexalin (Cyclohexanol) $C_6H_{11}OH$		A	B	C		A		A												
n-Hexane C_6H_{14}	B	B	A	X	A	A		A	A	A	A	A	A	A	C[140°]	C	A	A	A	B
n-Hexane 1 (Hexylene) $H_2CCH(CH_2)_3CH_3$	A	B	A	X		A		A		C										
Hexyl Alcohol (1-Hexanol) $C_6H_{13}OH$	X	B	A	C		A		A			A	A	A				A			A[140°]
Hexylene Glycol (Brake Fluid) $C_6H_{12}(OH)_2$		A	A	C		A		A			A	A	A	A						
Honey		A						A		A	A	A	A		A					
Hydraulic Oil (Petroleum Base) Hydrocarbons	A	B	A	X	X	A		A		X	A	A	A	A	X	C		A		A
Hydrazine (Diamine) H_2NNH_2	X	C	C	A	X	X		A	A	A	A	X	A	A	X	B	X			
Hydrobromic Acid HBr	X	C	X	A		A	A	A	A	B	A	A	A		B	X	A	X	A	A[140°]
Hydrochloric Acid 10% (Muratic) HCl	B	B	B	A		A		A	A	A	X	C	X	B	A	X	A	A	A	A
Hydrochloric Acid 20% (Muratic) HCl	B	B	B	A	C	A		A	A	A	X	C	X	A	A	X	A	A	A	A
Hydrochloric Acid 30% (Conc.) HCl	X	C	C	A	X	B		A	A		X	X	X	A	B	X	A	X	A	A
Hydrocyanic Acid (Formonitrile) HCN	C	C	B	A	X	A	A	A	A	B	[10%]A	X	A	B	A	X	A	A		A[122°]
Hydrogen Fluoride — Anhydrous HF	C	C	X	C		A	X	A	C		X		X	A	A		A	X		
Hydrofluoric Acid (Conc.) Cold HF	X	C		C	X	B	X	A	C	X	C	X	X	B	[40%]A	X	A	X	A	A[140°]

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Hydrogen Peroxide — 3% H_2O_2		B	B	B	X	A		A	A	A	A				A		A	X	X	A[122°]
Hydrogen Peroxide — 10% H_2O_2		C	C	B	X	A		A	A		A	B	A	A	A		A	X	X	A[122°]
Hydrogen Peroxide — 30% H_2O_2		X	C	B	X	A		A	A		A	X	B	A	A		A	X	X	A[122°]
Hydrogen Peroxide — 90% H_2O_2	C	B	X	C	X	A		A	A		A	X	A					X	X	A
Hydrogen Sulfide (Wet) H_2S		C	X	A	A	X	A	A	A	A	[90%]A	X	A[167°]	A[167°]	A	C	A	X	A	A
Hydroquinone $C_6H_4(OH)_2$		X	C			C		A		A	[90%]A	B	[10%]A	B			A			A[140°]
Hydroxyacetic Acid — 10% $HOCH_2COOH$		X	X					A		[70%]A	B		B							
Hypochlorous Acid HClO		X	X	B		A		A		A	X	X	X	A	A		A	X		A[140°]
Ink		A	A			A		A		A	C	X	A	A						A[140°]
Iodine I_2		B	B	B	B	A		A		A	A	X	X	A	A		A[150°]	X		B
Iodoform CHI_3				A				A		B	A	A	A	A			A			
Isoamyl Acetate $CH_3CO_2CH_2CH_2CH \bullet (CH_3)_2$	X	X	X	B		X		A			A	A	A	A						
Isoamyl Alcohol $(CH_3)_2$•$CHCH_2CH_2OH$	C	A	A	A		A		A												
Isoamyl Butyrate $C_9H_{18}O_2$			X			X		A			A	A	A	A						
Isoamyl Chloride $(CH_3)_2$, $CHCH_2CH_2Cl$		X	X	X		A		A			X									
Isobutyl Acetate $CH_3CO_2CH_2$ •$CH(CH_3)_2$		X	X	C		X		A			A	A	A	A						
Isobutyl Alcohol (Isobutanol) $(CH_3)_2 \bullet CHCH_2OH$	X	B	B	A		A		A			A				A	A	A	A	A	A[140°]
Isobutyl Amine $(CH_3)_2 \bullet CHCH_2NH_2$			X			X		A												
Isobutyl Chloride $(CH_3)_2 \bullet CHCH_2Cl$			X			B		A			X	B	B	[90%]A						
Isobutyric Acid $(CH_3)_2 \bullet CHCOOH$		B	X	A				A			A									
Isododecane $(CH_3)_2 \bullet CH(CH_2)_8CH_3$	B	A	B	X		A		A			B	B	B	B						
Isooctane (Trimethylpentane) C_8H_{18}	B	B	A	X	A	A		A		C	A	A	A	A	A		A	A	A	
Isopentane $(CH_3)_2$, $CHCH_2CH_3$			A			A		A												

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Isophorone $C_9H_{14}O$	C	X	X	C		X		A		B	A	A	A	A						
Isopropyl Acetate CH_3COOCH, $(CH_3)_2$	A	X	X	B		X		A		B	A	A	A	A	B			A		
Isopropyl Alcohol (Isopropanol) $CH_3CH(OH)CH_3$	X	A	B	B	A	A		A	A		90%A	A	A	A	A	A	A	X	A	A140°
Isopropyl Amine $C_3H_7NH_2$			X			X		A				A	A							
Isopropyl Chloride $(CH_3)_2CHCl$	X	X	X	X		B		A		C	X	A	A	A	X					
Isopropyl Ether $(CH_3)_2CHOCH \bullet (CH_3)_2$	C	C	C	X		C		A		C	B		A		X		A70°	A		
Jet Fuels (JP1 to JP6) (ASTM-A, A1 & B)	C	C	A	X	A	A		A	A	C	A	A	A	A	X	A	A	A	A	
Kerosine (Kerosene) Hydrocarbons	C	C	A	X	A	A	A	A	A	C	A	A	A	A	X	A	A	A	A	C140°
Lacquers	X	X	X	X	X	X	A	A	A	C	A	B	A	A		B		A		
Lacquer Solvents	X	X	X	X	C	X	A	A	A	C	A	B	A	A	C	B	X	B		
Lactic Acid $CH_3CHOH \bullet COOH$		B	B	A	X	A	A	A	A	A	A	X	70%A	60%A	A	C	A	X	A	A140°
Lactol (Aliphatic Naptha Solvent) $CH_3CHOH \bullet CO_2C_{10}H_7$		X	C			A		A			A	A	A	A						
Lard (Lard Oil) Olein, stearin	A	C	A	X	B	A		A		B	A	A	B	A	A	B	A	A		A140°
Latex Rubber emulsion		A	A					A			A		A		A	C		A		
Lauryl Alcohol (n-Dodecanol) $CH_3(CH_2)_{10} \bullet CH_2OH$			A			B				A	A	A	A	A						A140°
Lavender Oil Ester mixture		X	B	X		B		A		B										
Lead Acetate (Sugar of Lead) $Pb(CH_3CO_2)_2$	X	A	B	A		X		A		A	X		B	B	A	A	A	B	A	A
Lead Chloride $PbCl_2$		B						A			X		B	B	A		A			
Lead Nitrate $Pb(NO_3)_2$		A	B	A		A		A			X	B	B	B	A		A			A125°
Lead Sulfamate			A	B			A		A		A					A			B	
Lemon Oil (Cedro Oil) Hydrocarbons			C				A		A		C	A		A						
Ligroin (Ligroine) (Benzine) Petroleum fraction		B	A	X		A		A		B		A	A		X					
Lignin Liquor Blend of natural aromatic oils		A	A			A		A					A							

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Lime, Soda (Slaked Lime & Soda Ash) CaO	C	B	B	A		B		A		A										
Lime Bleach		C	A	A		A		A		A	X				B					
Lime Slurries		A	B		C	B		A			B		B							
Lime Sulfur $CaS+CaSO_4$		A	A	A		A		A		B	X		A		A			B		A
Limonene $C_{10}H_{16}$		X	C	X		A		A												
Linoleic Acid $C_{18}H_{32}O_2$		X	B	X		B		A		B	A		A	A	A		A			
Linseed Oil (Flaxseed Oil) Glycerides	B	A	A	C	B	A	A	A	A	B	A	A	A	A	A	A	A	A	A	A
Lindol (Tritolyl Phosphate) $C_{21}H_{21}O_4P$		C	X			B		A		A										
Lithium Bromide $LiBrH_2O$		X	A			A		A	A			A					A			
Lubricating Oils (Petroleum) Hydrocarbons	C	B150°	A	X	A	A	A	A	A	X	A	A	A	A	C	A	A	A	A	A
Lye (Potassium Hydroxide) KOH		B	C		C	B		A	B	A			A		A	X	A150°	C	A	A140°
Magnesium Carbonate $MgCO_3$		A	A	C	A	A		A		A	A	B	B	B	A	A	A	A		A140°
Magnesium Chloride $MgCl_2O$	A	A	A	A	A	A	A	A	A	A	20%A	30%B	50%B	A	A	B	A	A	A	A
Magnesium Hydroxide (Milk of Magnesia) $Mg(OH)_2$	A	B	B	A	C	A	A	A	A	A	10%A	A	A	A	A	A	A	B	A	A
Magnesium Nitrate $Mg(NO_3)_2 \cdot 6H_2O$		A	A	A		A		A		A	50%B	B	A	B	A		A	A	A	A140°
Magnesium Oxide MgO		A	A			B		A		A	10%A	A	A	A						
Magnesium Sulfate (Epsom Salts) $MgSO_4 \cdot 7H_2O$		A	A	A	B	A	A	A		A	70%A	A	50%A	A	A	A	A	A	A	A
Maleic Acid $(CHCOOH)_2$		A	X	X		A		A		A	20%A	60%B	B	A	A		A	X		A140°
Maleic Anhydride $C_4H_2O_3$				X		A		A		A	20%A	B	A	A						
Malic Acid (Apple Acid) $C_4H_6O_5$		C	B	X		A		A		A	B		A	B212°						
Maple Sugar Liquors (Sucrose) Water, sucrose	X	A	A	A		A		A					A							
Mayonnaise Water, fats, oils		A	A					A		A	X	X	A	A	A					A
Mercuric Chloride $HgCl_2$		B	A	A		A	A	A	A	A	X	X	X	30%B	A	B	A	X		A140°

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Mercuric Cyanide $Hg(CN)_2$		B	B	A		A		A		A	X	B	B	B	A		A			$A^{140°}$
Mercurous Nitrate $Hg_2(NO_3)_2 \cdot 2H_2O$		B	B	A		A		A			X	B	$B^{212°}$	B	A		A			$A^{140°}$
Mercury Hg	A	A	A	A	A	A	A	A	A	A	X	A	A	A	A	C	A	A		
Mesityl Oxide $(CH_3)_2C = CHCOCH_3$		X	X	B		X		A		C	A	A	A	A						
Methane CH_4	C	B	A	X	B	A		A	A	C	A	A	A	A	B	A	A	A		
Methyl Acetate $CH_3CO_2CH_3$		C	X	C	C	X		A		B	A	A	A	A	C	B		A		
Methyl Acetoacetate $CH_3COCH_2 \cdot COOCH_3$			X			X		A				A	A	A						
Methyl Acrylate $CH_2CHCO_2CH_3$		C		C		X		A		B		A	A				$A^{70°}$			
Methyl Acrylic Acid (Crotonic Acid) $CH_3(CH)_2COOH$		C		C		X		A	A											
Methyl Alcohol (Methanol) CH_3OH	X	A	A	A	A	B	A	A	A	A	B	A	A	A	A	A	A	X	A	A
Methyl Amine (Monomethylamine) CH_3NH_2		A	B	A		$^{90\%}A$		A			B	B	A	B	X		C			
Methyl Amyl Acetate $C_8H_{16}O_2$			A			X		A			A	A	A	A						
Methyl Amyl Alcohol $C_6H_{13}OH$			A			X		A			A	A	A	A						
Methyl Aniline $C_6H_5NH(CH_3)$		A	A	A				A												
Methyl Bromide (Bromo Methane) CH_3Br		X	C	A	X	A		A		X	X	A	A	B	X		A	X		C
Methyl Butyl Ketone (2-hexanone) $CH_3COC_4H_9$		X	X	B		X		A		C			A		X					
Methyl Butyrate $CH_3(CH_2)_2 \cdot CO_2CH_3$		X	X	X				A			A	A	A	A						
Methyl Cellosolve® $CH_3OCH_2 \cdot CH_2OH$		X	X			X		A		B	A				A		A	A		
Methyl Chloride CH_3Cl	X	X	X	C	X	B	A	A	A	X	X	A	A	A	X	B	A	B	A	C
Methyl Cyclopentane C_6H_{12}		X	B	X		A		A		C			A							
Methyl Dichloride CH_2Cl_2		X	X			A				X	X				X					
Methyl Ethyl Ketone (Butanone) $CH_3CO \cdot CH_2CH_3$	X	X	X	A	C	X		A	A	B	A	A	A	A	X	B	X	A	A	X

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	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Methyl Formate $HCOOCH_3$		B	X	C		X		A		B	A	A	A							
Methyl Hexane C_7H_{16}		A	A	X		A		A												
Methyl Iodide CH_3I		X	X	A				A			X	A	A	A						
Methyl Isobutyl Ketone (Hexone) $CH_3COCH_2CH \bullet (CH_3)_2$		X	X	C	X	X		A	A	C	A	B	B	A	C 70°	A	A 70°	X	A	
Methyl Isopropyl Ketone $CH_3COCH(CH_3)_2$		X	X	C	X	X		A		C			A		C		A 70°			
Methyl Methacrylate $CH_2C(CH_3) \bullet CO_2CH_3$		X	X	X		C		A	A	B	B		A				A 70°			
Methyl Oleate $C_{19}H_{36}O_2$		X	X	C		B		A		C										
Methyl Propyl Ketone $CH_3CH_2 \bullet CH_2COCH_3$		X	X	B		X		A												
Methyl Salicylate (Betula Oil) $HOC_6H_4 \bullet COOCH_3$		X	X	C		B		A		B	A	A								
Methylacrylic Acid $CH_3CHCHCO_2H$		B				B		A	A	A										
Methylamine CH_3NH_2		A	B	A		90%A		A		A	B	B	A	B	A					
Methylene Bromide CH_2Br_2		X	X			B		A			X	A	A	A			A			
Methylene Chloride CH_2Cl_2	X	X	X	X	X	B		A	A	X	X	B	90%A	A	X		B 100°	A	A	X
Milk	X	A	B	A	B	A	A	A	A	A	A	X	A	A	A	A	A	A		A
Mine Water			A					A			B		B	A						
Mineral Oil (Petroleum) Hydrocarbons	A	B	A	X	A	A	A	A	A	C	A	A	A	A	B	A	A	A	A	A
Mixed Acids (Sulfuric & Nitric) H_2SO_4, HNO_3	X	X	X	B		A		A			X	X	B	B	X		A	C		
Molasses	X	A	A	A	B	A		A		A	A	A	A	A	A	B	A	A	A	A
Monochlorobenzene C_6H_5Cl		X	X		C	A		A		C	X	A	A		X	A	A 100°	B	A	B
N-Methyl Aniline $C_6H_5NHCH_3$		X	X			C		A							C					
Monoethanolamine $NH_2C_2H_4OH$		C	B			C		A		A	B	A	A		X	X	X	A	A	
Mustard		A	C		B	X		A		A	B	X	A	A	A	A		A		
Naphtha (Petroleum Spirits) (Thinner) Petroleum fractions	C	X	A	X	A	A		A	A	C	A	B	A	A	X	A	A	A	A	A

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Naphtha Coal Tar (Benzol) Hydrocarbons	X	X	X	X		A		A	A		A	B	A	A						
Naphthalene (Tar Camphor) $C_{10}H_8$	C	X	X	X	C	A		A	A	C	B	A	A	A	A	A	A	A	A	B
Naphthoic Acid $C_{11}H_8O_2$			B	X		A		A			B	B	A	B						
Neatsfoot Oil			A	C		A		A		B			A							
Neohexane (2,2-dimethylbutane) C_6H_{14}			A			A		A												
Neosol	X	A	A	B		C		A			B	B	A	A						
Neville Acid		C	C	C		B		A		A										
Nickel Acetate $Ni(CH_3CO_2)_2$		B	B	A		X		A		A	10%B		A		A		A			
Nickel Chloride $NiCl_2$	A	A	A	A	X	A	A	A	A	A	X	X	B	80%A200	A	B	A	B	A	A
Nickel Nitrate $Ni(NO_3)_2 \cdot 6H_2O$		A	A	A		A		A			X		A	B	A		A	A	A	A
Nickel Sulfate $NiSO_4$	A	A	A	A		A	A	A	A	A	X	X	40%A	B	A	A	A	B	A	A
Nitrana (Ammonia Fertilizer)		B	B			C		A					A							
Nitric Acid — 10% HNO_3	C	B	X	B	C	A		A	A	A	A	X	A	A	A		A	X	X	A140°
Nitric Acid — 25% HNO_3	C	C	X	B	X	A		A	A	20%B	X	X	30%A	30%A	A		A	X	X	A140°
Nitric Acid — 35% HNO_3	C	X	X	C	X	A	A	A	A		X	X	50%A	50%A	B		A	X	X	C140°
Nitric Acid —50% HNO_3	C	X	X	X	X	A		A	A	C	X	X	A	X	C		A	X	X	X
Nitric Acid — 70% HNO_3	X	X	X	X	X	A		A	A			X	A	X			A	X	X	X
Nitric Acid (Conc.) HNO_3	X	X	X	X	X	B		A	A	C	A	X	A	40%A	X		A120°	X	X	
Nitric Acid (Red Fuming)	X	X	X	X	X	B	X	A	A	X	A	X	A	B	X		C			X
Nitrobenzene $C_6H_5NO_2$	X	X	X	X	X	B	A	A	A	B	A	A	A	55%B212°	B	B	A70°	B	A	X
Nitroethane $C_2H_5NO_2$		C	X	C		X		A		A	A	A	A	A	C		A70°			
Nitrogen Tetroxide N_2O_4		X	X	X	50%B	C		A	A		A	B	A	A	X		C			
Nitromethane CH_3NO_2		C	X	C	X	X		A	A	A	A	A	A	A	C	A120°	B	A		
1-Nitropropane $CH_3(CH_2)_2NO_2$		C	X	A		X		A	A		A	A	A	A						
Octadecane $CH_3(CH_2)_{16}CH_3$	A	B	A	X		A		A		B										

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
n-Octane C_8H_{18}			A	X		A		A		B					X		A	A		
Octyl Acetate $CH_3COO \bullet (CH_2)_7CH_3$			X			X		A			A		A							
Oleic Acid (Red Oil) $C_{18}H_{34}O_2$	X	X	C	C	A	B	A	A	A		A	C	B	A	B	B	A	B	A	A
Octachlorotoluene C_7Cl_8		X	X			A		A			X				X					
Oleum (Fuming Sulfuric Acid) H_2SO_4/SO_3		X	C		20-25% X	A		A		X	X	X	A		X		X			X
Olein (Triolene) $C_{57}H_{104}O_6$		C	B					A												
o-Dichlorobenzene $C_6H_4Cl_2$		X	X			A		A		X	X	A	A		X					
Olive Oil Mixed glycerides of acids	A	C	A	C		A		A		B	A	A	A	A	A	A	A	A		$A^{140°}$
Oxalic Acid $(COOH)_2$		B	C	A	X	C	A	A	A	A	B	X	90%B	B	A	X	$A^{120°}$	B	A	$A^{140°}$
Ozone O_3	A	B	X	A	C	A	A	A	A	A	10%A	0%A	A	A	X	C	A	X		B
Paints & Solvents		X	X					A			X		A	A						
Paint Thinner, DUCO Hydrocarbons	X	C	A	X		B		A		C	X		A	A	X					
Palm Oil Mixture of terpenes		C	A			A		A		B		A	A	A						$A^{140°}$
Palmitic Acid $CH_3(CH_2)_{14}$ COOH	A	C	B	B	A	B	A	A	A	B	B	B	A		A		A	C		
Paraffins (Paraffin Oil) Hydrocarbons			A					A	A	A	A		A	A	A	A		A		A
Paraformaldehyde $(CH_2O)_n$		B	B			C		A			10%A	A	A	A						
Paraldehyde $C_6H_{12}O_3$		B	C	A		X		A			A	A	A	A						
Peanut Oil Glycerides of fatty acids	C	B	A	X		A		A		B		A	A	A	$A^{70°}$		A			
Pentachloroethane (Pentalin) $Cl_2 \bullet CHCCl_3$		X	X			A		A			X	A	A	A						
Pentachlorophenol (PCP) C_6Cl_5OH		X	X	X		A		A	A		A	A	A	A						
Pentane (Amyl Hydride) C_5H_{12}		B	A	X	B	A		A	A	A	A	B	B					A		
Peppermint Oil		X	X			A		A		C			A							C
Perchloric Acid $HClO_4$		B	X	B	X	A	A	70%A	A	C	X	X	B			C	A	X	A	$A^{140°}$

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Perchloroethylene (Tetrachloroethylene) C_2Cl_4	X	X	X	X	X	A		A	A	X	X	B	90%A	B	X	A	A	C	A	
Petroleum (Crude Oil) (Sour) Hydrocarbons	C	C	B	X	C	A	A	A	A		B	B	A	A	X	A	A	A		A
Phenethyl Alcohol (Benzyl Carbinol) $C_6H_5(CH_2)_2OH$	X	X	X	B		X		A			A	A	A	A						
Phenol (Carbolic Acid) C_6H_5OH	X	C	X	C	X	A		A	A	A	B	A	B	A	C	X	A100°	X	A	C
Phenyl Sulfonic Acid $C_6H_4(OH)SO_3H$			X			X		A			B	B	B							
Phenyl Acetate $CH_3COOC_6H_5$	X	X	X	B		X		A												
Phenylbenzene C_6H_5		X	X			A		A		C										
Phenyl Ethyl Ether (Phenetole) $C_6H_5OC_2H_5$		X	X	X		C		A		C										
Phenyl Hydrazine $C_6H_5NHNH_2$		X	X	X		A		A		B	A	X			X		A120°			
Phorone (Diisopropylidene Acetone) $C_9H_{14}O$		X	X	C		A		A		B										
Phosphoric Acid — 10% H_3PO_4	A	B	A	A		A		A	B	A	X	X	A		A120°		A	X	A	A140°
Phosphoric Acid — 20% H_3PO_4	A	B	C	A		A		A	B	A	X	X	A212°	A	A120°		A	X	A	A140°
Phosphoric Acid — 50% H_3PO_4	A	B	X	B		A	X	A	B	45%B	X	X	A	C	A120°		A	X	A	A140°
Phosphoric Acid (Conc.) H_3PO_4	C	B	X	B	X	A		A	C		X	X	A212°		A120°		A	X	A	A140°
Phosphorus Oxychloride $POCl_3$		X						A			B	B	B	B						
Phosphorus Trichloride PCl_3		X	X	A		A		A		B	C	B	A	A	X		A		A	A140°
Photographic Developer		A	A		X	A				A	C	X	A	A	A	C	A	B	A	A140°
Pickling Solution	C	X		X		B		A		A				A						A
Picric Acid (Carbazotic Acid) $(NO_2)_3 \cdot C_6H_2OH$	B	B	B	B	X	A		A	A	B	A	C	A	B	B		A	X		A140°
Pine Oil (Yarmor) Cyclic terpene alcohols		X	B	X		A		A		C	A	B	A							C
Pinene $C_{10}H_{16}$	C	X	B	X		A		A	A	C										
Piperidine $C_5H_{11}N$		X	X	X		X		A	A	B										
Plating Solution — Cadmium			B	B					A		A			A		X		B	A	

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Plating Solution — Chrome	X	X	X	C		A		A		A					A[131°]	X		B	X	A[140°]
Plating Solution — Lead		B	B					A		A						A		B	X	C[140°]
Plating Solution — Others		C	A	A		B		A		A			A							A[140°]
Polyvinyl Acetate Emulsion $PVac + H_2O$		C		A				A		A		B					A			
Potassium Acetate CH_3CO_2K		B	B	A		X		A	A	A	10%B	A	B	B	A		A			
Potassium Bicarbonate $KHCO_3$		A	A			A		A		A	B	50%B	30%A	50%B	A		A	A	A	A
Potassium Bisulfate $KHSO_4$		A	A			A		A			10%A	X	10%A		A		A			A
Potassium Bisulfite $KHSO_3$		A	A			A		A			10%B		10%B	90%B						
Potassium Bromide KBr		A	A	A		A		A		A	A	80%B[212°]	90%B[212°]	70%A[167°]	A		A	A	A	
Potassium Carbonate (Potash) K_2CO_3	C	A	A	A		A		A	A	A	X	B	B	90%A	A	B	A	C	A	A
Potassium Chlorate $KClO_3$		A	A	A		A		A		A	X	B	60%A	20%A	A	B	A	B	A	A
Potassium Chloride KCl	A	A	A	A		A		A		A	X	B	A	30%A[167°]	A	B	A	B	A	A
Potassium Chromate K_2CrO_4		A	A			50%A	A	A	A	A	A	A	A		A		A	A		A[140°]
Potassium Copper Cyanide $K_3[Cu(CN)_4]$	A	A	A	A		A		A							A		A			
Potassium Cyanide KCN	A	A	A	A		A	A	A	A	A	C	B	90%B[212°]	30%B	A	C	A	A	A	A[140°]
Potassium Dichromate $K_2Cr_2O_7$	A	A	A	A		A	A	A	A	A	A	A	A	25%B	A	C	A	X	A	A
Potassium Hydroxide (Caustic Potash) (Lye) KOH	B	B	B	A	C	B		A	B	A	X	B	A	50%B	A	C	A[150°]	B	A	A[140°]
Potassium Iodide KI		A	A	A		A		A			10%B		B	B	A		A			B
Potassium Nitrate (Saltpeter) KNO_3	A	A	A	A		A		A	A	A	80%A	B	80%B[212°]	80%B[212°]	A	B	A	B	A	A
Potassium Nitrite KNO_2	A	A	A	A	B	A		A			B	B	B	B						
Potassium Permanganate (Purple Salt) $KMnO_4$		C	C	A	X	B		A	A	A	10%A	B	30%B[212°]	A	B	A	A	X	A	A[140°]
Potassium Phosphate KH_2PO_4		A	A	A		A		A			X	X	30%B	10%B						
Potassium Silicate $K_2Si_2O_5$		A	A	A		A		A			B	B	B	B						

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Potassium Sulfate K_2SO_4	A	A	A	A	B	A	A	A	A	A	B	B	A	A	A	B	A	B	A	A
Potassium Sulfide K_2S	A	A	A	A		A		A			X	B	B	10%B	A		A	A	A	A140°
Potassium Sulfite $K_2SO_32H_2O$		A	A	A		A		A			A	X	50%B		A		A			A140°
Propane (LPG) C_3H_8	B	B	A	X	B	A	A	A	A	C	A	A	A	A	X	A	A	C		A
Propionaldehyde (Propanal) C_2H_5CHO			X			X		A			A	A	A	A						
Propionic Acid (Methylacetic Acid) $CH_3CH_2CO_2H$		X	X	A		A		A			A	X	B	90%A						
n-Propyl Acetate $CH_3COO \bullet (CH_2)_2CH_3$		X	X	A		X		A		B	A		A	A	C		A			
Propyl Alcohol (1-Propanol) $CH_3CH_2CH_2OH$	X	B	B	A		A		A			A	A	A	A	A	A	A	X	A	A140°
n-Propyl Nitrate (NPN) $CH_3(CH_2)_2NO_3$			A	B		C	A	A		B	A	X								
Propylene C_3H_6		X	X	X		A		A	A	B	A	A	A	A						
Propylene Dichloride $CH_3CH(Cl)CH_2Cl$		X	X	X		B		A			X	A	A	B						X
Propylene Glycol (Methyl Glycol) $C_3H_6(OH)_2$		C	A	A		A		A		A	A	A	A	A	A	A	A	B	A	A140°
Propylene Oxide C_3H_6O		X		C		X		A		A	B	B	A		X		X			
Pydraul (Phosphate Eser Base Fluid)	X	X	X	B	A	A		A		A		A	A	A				C		
Pyranol		X	A			A		A												
Pyridine $N(CH)_4CH$	X	X	X	C	X	X		A		A	A	B	A	50%A100°	C	A	X	X	A	A
Pyroligneous Acid (Wood Vinegar)		C	C	C		A		A			B	X	10%A		A	X	A	X	A	
Pyrrole (Azole) C_4H_5N		X	X	X		C		A		C										
Quaternary Ammonium Salts NH_4 (X)		A	A			A		A				X	A							
Quench Oil		B	B			A		A			A		A	A						
Rape-Seed Oil (Colza Oil)	C	C	B	A		A		A		B		A	A	A						
Rose Oil Geraniol, citronellol		C				A		A		A			A							
Rosin $C_{20}H_{30}O_2$		C	A					A		A	A		A	A	A	B		A		A
Rosin Oil (Rosinol)		A	A			A		A												

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	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Rotenone $C_{23}H_{22}O_6$		A	A	A		A		A												
Rubber Latex Emulsions $(C_5H_8)_n/H_2O$						A		A			A		A	A						
Rubber Solvents (Petroleum Distillate) Hydrocarbons		C	X			X		A			A		A	A						
Rum Alcoholic liquor from molasses	X	A	A	A		B		A		A			A	A						
Rust Inhibitors		C	A			A				B			A		A					
Salad Dressing Fats, oils, water			A			A				A	B	X	A		A					
Sal Ammoniac (Ammonium Chloride) NH_4Cl	A	A	A	A	A	A	A	A		A	X	X	B	A	A	X	A	B	A	
Sal Soda (Sodium Carbonate) $NaCO_3$		A	A	A		A		A			X	A	A	A						
Salicylic Acid $HOC_6 \bullet H_4COOH$		B	B	A		B		A			A	X	B	A	A		A	A		$A^{140°}$
Salt Water (Brine) $NaCl/H_2O$	A	B	A	A	A	A		A	A	A	B	X	A	A	A		A			
Sea Water (Brine)	A	B	A	A	X	A	A	A		A	A	C	A	A	A	A	A	A	A	$A^{140°}$
Sesame Seed Oil Olein, stearin, palmitin		C	A			A		A		B		A	A							
Sewage	X	B	A	C	B	A	A	A	A	A	B	B	A	A	A		A			
Silicate Esters $Si(OR)_4$	A	A	B	X	C	A		A		B										
Silicone Oils (Versilube Etc.) $(CH_3)_2SiO_2]_n$	A	C	A	A	A	A		A		C	B	B	A	A	A		A	A	A	A
Silver Cyanide AgCN		A						A			X	A	A	A	A		A			$A^{140°}$
Silver Nitrate $AgNO_3$	A	A	B	A		A		A	A	A	X	X	60%A	60%A	A	A	A	A	A	A
Skydrol Hydraulic Fluid® (Phosphate Ester Base)		X	X	A	A	C		A		B			A	A				C		
Soap Solutions Salt of fatty acid in H_2O	A	B	A	A	A	A	A	A	A	A	C	X	A	A	A	A	A	A	A	A
Soda Ash (Sodium Carbonate) Na_2CO_3		A	A	A	B	A	A	A	A	A	X	A	A	A						
Sodium Acetate CH_3COONa	X	C	C	A		X		A		A	A	A	A	A	A	A	A	B	A	A
Sodium Aluminate $Na_2Al_2O_4$		A	A			A		A		A		50%A	50%A	10%B	A		A	A		

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Sodium Bicarbonate (Baking Soda) $NaHCO_3$		A	A	A	B	A	A	A	A	A	B	C	20%A	20%A	A	X	A	B	A	A
Sodium Bisulfite (Niter Cake) $NaHSO_4$		A	A	A	B	A	A	A		A	50%B	C	50%B	B	A	C	A	B	A	A
Sodium Bisulfite (Cream of Tartar) $NaHSO_3$		A	C	A	B	A		A		A	B	20%B	50%A	B	A	X	A	X		A
Sodium Borate $Na_2B_4O_7$		A	A	A	B	A		A		A	B		A	A	A140°	C	A	A	A	A
Sodium Bromide NaBr								A			C	C	30%B	50%B	A		A	A		A140°
Sodium Chlorate $NaClO_3$		B	A	A		A		A	A	A	70%B212°	B	B	70%B212°	A	B	A	B	A	A140°
Sodium Chloride (Table Salt) NaCl	A	A	A	A	A	A	A	A	A	A	B	30%B	A	A	A	A	A	A	A	A140°
Sodium Chromate Na_2CrO_4		A	A		A	A		A	A	80%A212°	60%A	60%A	60%A	A		A	A			
Sodium Cyanide NaCN		A	A	A	A	A	A	A	A	A	X	A	A		A	C	A	B	A	A
Sodium Dichromate (Sodium Bichromate) $Na_2Cr_2O_7 \cdot 2H_2O$	A	B		A	20%X	A		A							A		A	X	A	A140°
Sodium Fluoride NaF		A	A	A		A		A			30%B		10%B	10%B	A		A	A		A140°
Sodium Hexametaphosphate (Calgon) $(NaPO_3)_6$	B	B	B	B		A		A			C	B	B	A						
Sodium Hydroxide (Caustic Soda) (Lye) NaOH	C	B	B	A	X	X		A	A	50%A	X	50%B	50%A	70%B212°	A	X	A	C	X	A140°
Sodium Hypochlorite NaClO	X	B	X	C	5%A	B	A	A	A	20%A	X	X	X	10%B	X	X	A	C	X	A140°
Sodium Metaphosphate (Kurrol's Salt) $Na(PO_3)H$	B	C	B	A		A		A	A	A	X		B	A	X	B		A		A
Sodium Metasilicate Na_2SiO_3		A	A			A				A	B		A	A	A	B	A			
Sodium Nitrate (Chile Saltpeter) $NaNO_3$		B	C	A	B	A	A	A	A	A	90%A	90%A	90%A	30%A	A	A	A	B	A	A
Sodium Nitrite $NaNO_2$		X	A			A		A			A	A	A	A	A		A			A140°
Sodium Perborate $NaBO_3$		B	C	A	B	A	A	A	A	A	X	10%B	A	10%B	A	B	A	B		A
Sodium Peroxide (Sodium Dioxide) Na_2O_2	X	B	B	B	B	A	A	A	A	B	10%B	90%A	10%B	10%B	B	X	A	X		A140°
Sodium Phosphate (Tribasic) (TSP) Na_3PO_4	A	B	B	A	B	A	A	A	B	A	X	B167°	B	A	A		A	B		A

Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21 °C) Ambient.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Sodium Silicates (Water Glass) $Na_2O \cdot SiO_2$		A	A	A	A	A		A	B	A	A	A	A	B	A		A	A	A	A
Sodium Sulfate (Salt Cake) (Thenardite) Na_2SO_4	A	B	A	A	A	A	A	A	A	A	30%B30%	B	A	A	A		A	B	A	
Sodium Sulfide (Pentahydrate) $Na_2S \cdot 5H_2O$	A	A	A	A	A	A	A	A	A	A	30%A212°	B	30%A167°	50%B212°	A	A	A	B	A	
Sodium Sulfite Na_2SO_3	A	A	A	A	A	A		A			30%A30%	X	30%A30%	30%B212°	A	A	A	B	A	
Sodium Tetraborate $Na_2B_4O_7 \cdot 10H_20$				A		B	A		A		A			A		C		A	B	A
Sodium Thiosulfate (Antichlor) $Na_2S_2O_3$	A	A	A	A		A	A	A	A		A	C	122°A122°	122°B122°	A	B	A	B	A	
Sorgum			A	A					A		A		A	A	A					
Soybean Oil Triglycerides of acids		C	A	A	C	A	A	A	A	A	B	A	A	A	A	B	B		A	A
Soy Sauce Fermented soya bean/wheat			A	A					A		A		X	A						
Sperm Oil (Whale Oil) Fatty acid esters		X	A			A		A		B		A	A	A						
Stannic Chloride (Tin Chloride) $SnCl_4$	B	B	A	B	B	A	A	A	A	A	X	C	10%A10%	B	A		A	B	A	
Stannous Chloride (Tin Chloride) $SnCl_2$	B	A	A	B	15%B15%	A		A			X	B	10%A10%	A	A		A	B	A	
Starch ***SEE NOTE BELOW** $C_6H_{10}O_5$		A	A	B	B	C		A	A	A	A	C	A	A	A	B		A	A	
Stearic Acid $CH_3(CH_2)_{16}\ CO_2H$	A	158°B	B	B	B	A	A	A	A	B	C	C	A	B	A	C	A	A		
Stoddard Solvent Petroleum distillate	A	C	A	X	A		A	A		C	A	A	A	X	A	A	X	A		
Styrene (Vinylbenzene) $C_6H_5CHCH_2$	C	X	X	X	X	A		A	A	C	A	A	A	A			A	A		
Sucrose Solution (Sugar) $C_{12}H_{22}O_{11}/H_2O$	X	A	A	A	A	A		A		A	A	A	A	A						
Sulfamic Acid H_2NSO_3H		A	B		A			A			10%A10%	X	X		X		X			
Sulfite Liquors			B	A	C	B	A		A		A				A					
Sulfur	S	B	B	X	A	A	A	A	A		A	A	A	A	B	A	A	A	A	A
Sulfur Chloride S_2Cl_2		X	C	X	C	A	A	A	A	X	B	X	B	A	X		A	C		
Sulfur Dioxide SO_2	B	A	X	B	X	A	A	A	A	A	A	B	10%A10%	80%A80%	A	B	A	C	A	
Sulfur Hexafluoride SF_6		A	B	A	A	A	A	A		B										
Sulfur Trioxide SO_3	B	C	C	C	X	A	A	A	A	C	B	B	B	B	X		X	A		
Sulfuric Acid 10% H_2SO_4	B	A	B	A	A	A	A	A	A	A	X	X	A	A	A		A	X	X	
Sulfuric Acid 25% H_2SO_4	X	B	C	B	A	A	A	A	A	A	X	X	B	A	A		150°A150°	X	X	

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

***NOTE: When using a unit in a starch application, please reference TECH BULLETIN 80.**

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS						
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Sulfuric Acid 50% H_2SO_4	X	B	C	B	A	A	A	A	A	A	X	X	X	A	A		150°A150°	X	X	
Sulfuric Acid 60% H_2SO_4	X	C	X	B	X	A	A	A	A	A	X	X	X	A	A		150°A150°	X	X	
Sulfuric Acid 75% H_2SO_4	X	X	X	C	X	A	A	A	A	A	X	C	C	A	A		150°A150°	X	X	
Sulfuric Acid 95% H_2SO_4	X	X	X	C	X	A	A	A	B	A	X	B	A	A	X		150°A120°	X	X	
Sulfuric Acid (Conc.) H_2SO_4	X	X	X	C		A		A	B	98%B98%	X	B	B	A	X		150°A120°	X		
Sulfuric Acid (Fuming) H_2SO_4	X	X	X	X	20%X20%	B	A	A			C	X	B	B						
Sulfurous Acid H_2SO_3	X	X	B	C	C	A	A	A	A	A	B	X	B	B	A	X	A	X	A	A140°
Tall Oil (Liquid Rosin) Rosin acids		B	A	X		A		A		A	X	B212°	B	A	A		A			
Tallow Fat from cattle, sheep			A			A		A		B	A		A		B	C		A		A
Tannic Acid $C_{76}H_{52}O_{46}$	A	B	C	C	10%A	A	A	A	A	A	A	A	A	10%B	A	X	A	A	A	
Tanning Liquors Tannic acid		B	A					A		A	A		A	A	A	X				A140°
Tar, Bituminous(Coal Tar) (Pitch) Mixture of aromatic & phenolic hydrocarbons		C	B	X	X	A	A	A	A	B	A		A	A	A	A		C		
Tartaric Acid $C_4H_6O_6$	A	A	B	B	B	A	A	A	A	A	20%A	X	A	90%A	A	X	A	A	A	
Terpenes C_{10} hydrocarbons	C	X	C	X		A		A			A	X								A
Terpineol (Terpilenol) $C_{10}H_{18}O$	X	X	C	C		A		A		B	A	A	A	A	X		B120°			
Tertiary Butyl Alcohol $(CH_3)_3COH$		A	A			B		A		B					B					
Tertiary Butyl Catechol $C_9H_{14}O_2$		B	X			A		A		B	C	B	B							
Tertiary Butyl Mercaptan $C_4H_{10}S$		X	X			A		A		B										
Tetra Bromomethane CBr_4		X	X			A		A	A	X	X				X					
Tetrabutyl Titanate $Ti(C_4H_9)$		A	B	B		A		A		B										
Tetrachloroethylene $Cl_2C = CCl_2$									A	X							A			B
Tetrachlorodifluoroethane $(Cl_2FC)_2$		X	X					A												
Tetrachloroethane (Acetylene Tetrachloride) $(Cl_2HC)_2$		X	X	X		A		A		X	X	A	C	90%A212°	X	A	A	C		

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Tetraethyl Lead $Pb(C_2H_5)_4$		X	B	X		B		A		C	B	A	A		A		A			$A^{140°}$
Tetraethylene Glycol (TEG) $HOCH_2 \bullet (CH_2OCH_2)_3CH_2OH$			A			A		A												
Tetrahydrofuran (THF) C_4H_8O	C	X	X	C	C	X		A	A	B					$C^{100°}$	A	$B^{70°}$	A	A	B
Tetrahydronaphthalene (Tetralin) $C_{10}H_{12}$		X	X	X		A		A			A	A	A	A	C			A	A	X
Thionyl Chloride $SOCl_2$		X	X	X		B		A	A	B	C	A	A	$^{10\%}A$	B	B	X	X		C
Thiophene C_4H_4S		X	X	X		C		A												
Titanium Tetrachloride $TiCl_4$		X	C	X		A		A	A	X	X	A	B	B	B		B	A		
Toluene (Toluol) C_7H_8	X	X	C	X	C	B	A	A	A	C	A	A	A	A	X	B	A	A	A	X
Toluene Diisocyanate $CH_3C_6H_3(NCO)_2$		X		A	B			A		B										
Toluidine $CH_3C_6 \bullet H_4NH_2$			X			B		A			A	A	A	A						
Tomato Pulp & Juice			A					A		A	B		A	A	A		A	A	A	A
Toothpaste		C	A			A		A				X	A	A						
Transformer Oil (Petroleum) Hydrocarbons	X	C	B	X		A		A		X	A	A	A	A	B	C		A		A
Transmission Fluid (Type A)	A	C	A	X	B	A		A		C	A	A	A	A						
Triacetin $C_3H_5(OCOCH_3)_3$	X	B	A	A		X		A		A	B									
Triallyl Phosphate $P(OC_3H_5)_3$	C	C	X	A		A		A							B		A	A		
Triaryl Phosphate $(C_6H_5O)_3PO$		C	X			A		A												
Tributyoxyl Ethyl Phosphate $(C_4H_9O)_3P(C_2H_5)$	X	X	X	A		B		A		B										
Tributyl Phosphate (TBP) $(C_4H_9)_3PO_4$	X	X	X	C	C	X		A		B	A	A	A		$B^{100°}$		$A^{100°}$	B		
Dibutyl Mercaptan $(C_4H_9)_2S$		X	X			A		A		B										
Trichloroacetic Acid (TCA) CCl_3COOH		B	C	C	X	B		A	A	B	X	X	X	B	B		B	X	A	$C^{140°}$
Trichlorobenzenes $C_6H_3Cl_3$		X	X			B		A			X	A	A	B						
Trichloroethane $C_2H_3Cl_3$	X	X	X	X		B		A		X	X	A	A	A	X		A	X	A	
Trichloroethylene (Ex-Tri) (Hi-Tri)© C_2HCl_3	X	X	X	X	X	C	A	A	A	X	X	B	$^{90\%}A^{167°}$	A	X	B	A	C	A	X

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.

CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Trichloropropane $CH_2ClCH\ ClCH_2Cl$		A	X			B		A		X	X	A	A	A	X					
Tricresyl Phosphate (Lindol) (TCP)® $(CH_3C_6H_4O)_3$ • PO	X	C	X	A	C	C		A	A	B		A	B	A	B		X	A		
Tricresyl Alcohol (Tridecanol) $C_{12}H_{25}$ • CH_2OH			A			B		A												
Triethanol Amine (TEA) $N(C_2H_4OH)_3$	X	A	X	B	X	C		A	A	A	A	A	A	A	A	B	X	A	A	A
Triethyl Aluminum (ATE) $Al(C_2H_5)_3$		X	X			B		A	A	B										
Triethyl Amine $(CH_3CH_2)_3N$		B	A					A				A	A	A	C		A120°			
Triethyl Borane $(C_2H_5)_3B$		X	X			A		A		B										
Triethylene Glycol (TEG) $(CH_2OCH_2CH_2OH)_2$			A			A		A							A			A		
Trimethylene Glycol $HO(CH_2)_3OH$			A	A		A		A			A	A	A	A						
Trinitrotoluene (TNT) $CH_3C_6H_2(NO_2)_3$		B	X	X		C		A		A										
Trioctyl Phosphate $(C_8H_{17}O)_3PO$		X	X	A		B		A		B										
Tung Oil (Wood Oil) Fatty acids	C	C	A	X	B	A		A	A	B	A		A	A	A					
Turpentine $C_{10}H_{16}$	X	X	A	X	B	A	A	A	A	C	A	A	A	A	X	A	A	B	A	C
Unsymmetrical Dimethyl Hydrazine (UDMN) $H_2NN(CH_3)_2$		C	C	A		X		A		B							A			
Urea (Carbamide) $CO(NH_2)_2$		B	B		B	A		A			B		50%B		A	A	A	A	A	A
Urine		X	A			A		A		A	A	A	A	A	A	C	A	A		A140°
Valeric Acid $CH_3(CH_2)_3COOH$		X	X	A				A			A									
Vanilla Extract (Vanillin) $C_6H_3(CHO)$ • $(OCH_3)(OH)$		X	A			X		A					A							A140°
Varnish Oil, gum resins, oil of turpentine		C	B	X		A		A	A		A		A	A	A		A	X		A
Vegetable Juices		C	A					A		A	C		A							
Vegetable Oils	A	C	B	A		A		A		B	A	B	A	A	X			A	A	A
Vinegar Dilute acetic acid	X	B	C	A	C	A	A	A	A	A	C	X	A	A	A	C	A	X	A	A140°
Vinyl Acetate $CH_3COOC,\ HCH_2$		B	X			X		A			B	A	A	A	B		A			X

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CHEMICAL Formula	ELASTOMERS										METAL PARTS				PLASTICS					
	RUPPLON™(Polyurethane)	NEOPRENE	BUNA-N	E.P.D.M.	HYTREL®	FLUROCARBON (Viton®)	BLUE GYLON®	PTFE, PFA	ENVELON®	SANTOPRENE®	ALUMINUM	CAST IRON/STEEL	STAINLESS STEEL	WR-C (Hastelloy Equiv.)	UNFILLED POLYPROPYLENE	ACETAL (Delrin®)	KYNAR® (PVDF)	NYLON	RYTON®	UHMW POLYETHYLENE
Vinyl Chloride (Chloroethylene) CH_2CHCl		X	X	C		A		A	A	X	X	A	A	A	X		B	A		
Walnut Oil		B	A			A		A												
Water, Distilled (Also Deionized) H_2O	A	C	A	A		A	A	A	A	A	A	C	A	A	A	A	A	A	A	$A^{140°}$
Water, Fresh H_2O	A	B	A	A	$A^{72°}$	A	A	A	A	A	A	A	A	A	A	A	A	B	A	$A^{140°}$
Waxes Hydrocarbons		A	A	X				A	A		A		A	A		A		A		A
Weed Killers		C	B			A				B	X		A							
Whiskey Ethanol, esters, acids	A	A	B	A	B	A	A	A	A	A	A	X	A	A	A	B	A	A		A
White Oil (Mineral) (Petroleum) Mixture of liquid hydrocarbons		C	A	X		A		A		C			A	A						A
White Sulfate Liquor		A	B	A		B		A			B	C	A	B	A		A			
Wines	X	A	A	A	A	B	A	A	A	A	C	X	A	A	A	B	A	A		$A^{140°}$
Wort, Distillery Sugar solution from malt		A				A		A			A	B	A	A						
Xylene (Xylol) $C_6H_4(CH_3)_2$	X	X	X	X	C	A		A	A	C	A	B	B	A	X	A	A	A	A	X
Xylidines (Xylidin) $(CH_3)_2C_6H_3NH_2$		X		X		X		A		C	B	B								
Zeolite Hydrated alkali aluminum silicates		C	C	A		A		A		A			A	A						
Zinc Acetate $Zn(C_2H_3O_2)_2$		B	C	A		X		A		A	C				A		A			
Zinc Carbonate $ZnCO_3$			A			A		A			B	B	B	B						
Zinc Chloride $ZnCl_2$	A	B	B	A	A	A	A	A	A	A	10%A	B	10%A	A	A	B	A	C	A	$A^{140°}$
Zinc Hydrosulfite $ZnHSO_3$		A	A			A		A		A	X		A							
Zinc Sulfate $ZnSO_4$		A	A	A	X	B	A	A	A	A	20%B	X	B	90%B	A	B	A	B	A	A

Gylon and Envelon — Registered tradenames of Garlock Inc.
Hytrel, Delrin and Viton— Registered tradenames of E.I. DuPont.
Kynar — Registered tradename of ATOFINA Chemicals, Inc.
Ryton — Registered tradename of Phillips Chemical Co.
Santoprene — Registered tradename of Monsanto Corp.
SandPIPER, Marathon, Rupplon, Tranquilizer and Warren Rupp — Registered tradenames of Warren Rupp, Inc.

RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended ☐ No Data Available.