



PAPER CONVERTING MACHINE COMPANY
Designers and Builders of Paper Converting Machinery
2300 SOUTH ASHLAND AVENUE
GREEN BAY, WISCONSIN, U.S.A. 54305

To
Georgia Pacific Corporation
575 Eastern Avenue
Cincinnati, Ohio 45226

Please refer to
OUR ORDER NO. 6013-07

Supplement No. _____

Date 1 November 1976

Shipping Date _____

Order No. _____

54" Six-Color Flexographic Press (6MD40) with central impression cylinders
and described in detail as follows:

Width:

54" Maximum web width
52-1/2" Maximum print
27" Minimum web width
55" Impression cylinder
53" Plate cylinder face

Materials to be processed:

.9 to 3 mil Poly
Cellophane
Polypropylene
Paper 19# - 60#/3000 Square feet

Infeed nip roll.

Rubber covered Buna N, 55-65 Shore "A" Durometer, infeed nip roll to be
installed and loaded against the impression cylinder. Infeed nip roll to have
no crown. "On-Off" control valve to be located on operator's side of press.
Air regulators to be furnished for both sides. Rubber covering by American
Roller.

Impression cylinder:

(a) Impression cylinder. Approximately 60" diameter.

(b) Fabricated steel construction, normalized and balanced.

(c) Double wall construction with Paper Converting baffle and flow design.

(d) Deublin rotary joints to be furnished with press.