

MACHINING TOLERANCE SHOWN AS:		±.004	±.020	±.010	±.005
OR		X	XX	XXX	XXXX
		XXX	XXXX	XXXX	XXXX
FINISH NOT SPECIFIED TO BE ^{ES} V					
EST. NO. PICES - 1ST GRD.			5 YES		
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ITEM	QTY	MAT'L	GRADE AND DESCRIPTION		
1	1	M.S.	3WF50921SPDR- STAND		
2	1	M.S.	3WF5092 SPDR-STAND		
2A	12	STL	3/4 x 2 1/4 LG. CAP SCR		
3	2		VARI-BOW BAR WITH TUES = MTG. BKTS PER MT. HOPE MACHINERY CO. D.W.G. 16074D FOR S.W.G.		
3A	8	STL	1" BUNCKXZ 1/2 LG. CAP SCR		
4	U	C.I.	2W3814A-1 ECTCR SHAFT-BRACKET		
4A	8	STL	3/4 x 2 1/4 LG. CAP SCR		
5	U	C.I.	2W3813F-G ECTCR SHAFT BRG: HOUSING		
5A	4	STL	3/4 x 3. LG. CAP SCR		
5B	4	STL	3/4 WASHER		
5C	2	STL	1/2 ALEMITE FITTING*1210		
6	U		OILITE BRG.#AA400-5		
7	2		LOWELL RATCHET WRENCH #21 (1/2 SQ.)		

NOTES:
1. USE ON M-24 WINDER.
2. ITEM #3 AIR INLET ON BACK &
HYD. INLET ON FRONT.

③ NOTE: ARR. AB WAS REBUILT BY CUSTOMER PER BELOW SPECS. BOTH AXLES WERE REMAINTAINED PER 2-77-3890-1. BOTH TUBES RELINED AND MACHINED PER 2-77-3890

3.	SEE REV. SLIP			
4.	SEE REV. SLIP			
DATE	CHANGE	BY	APP	CHECK
BELOIT EASTERN CORP. DOWNTOWN, PENNSYLVANIA MULTI SPLIT SH- SPREADER				
TITLE				
DATE				

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Author: G.F.S.	Editor: J.S.	Reviewer: J.S.	State: 1/2	Date: 1/2/78
D-6 No.		W9-7683		

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