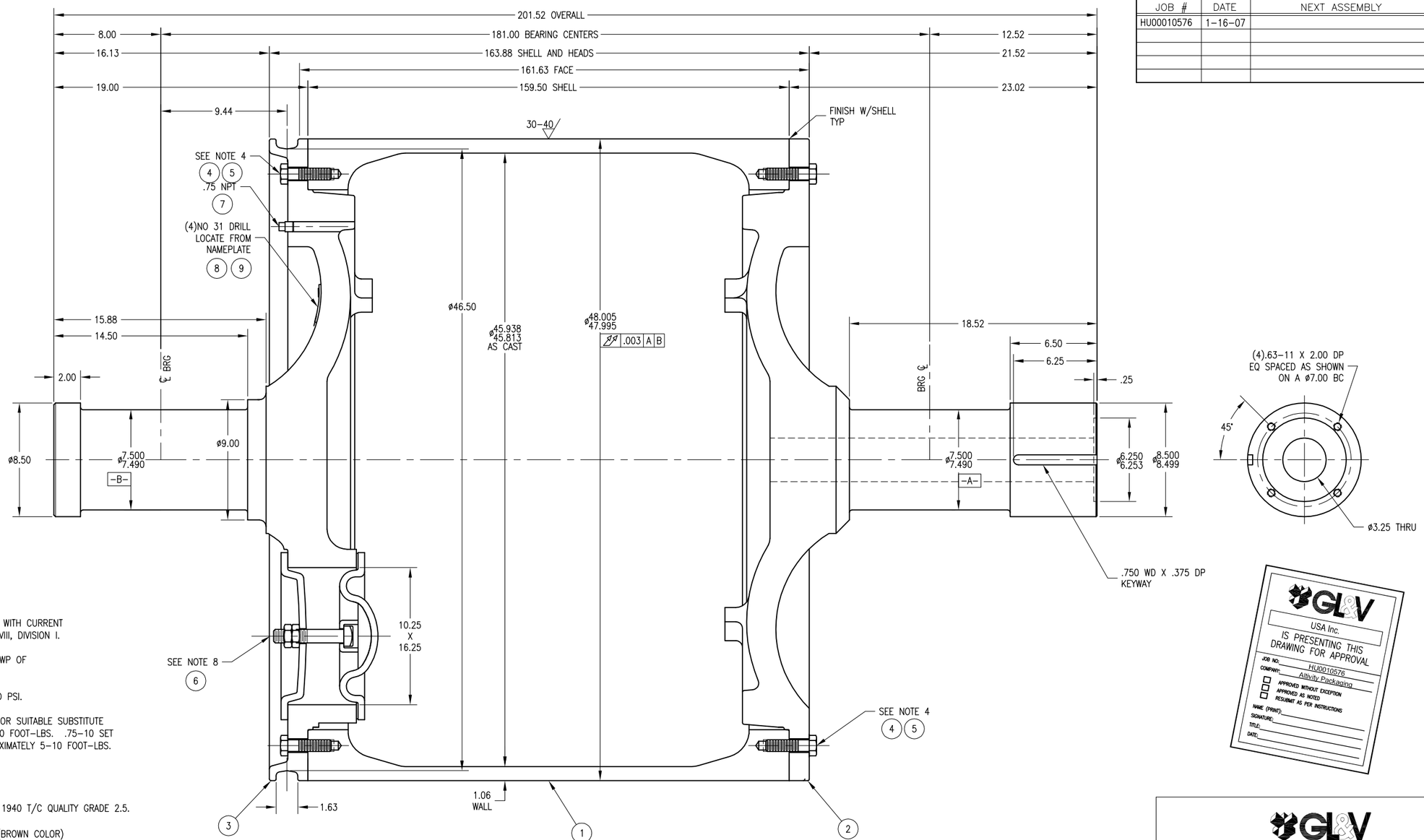
Parts List				
ITEM	GPA	DESCRIPTION	IDENT. NO.	MATERIAL
1	1	SHELL, DRYER, 48.00 X 159.50, CORED	D4032-00037DGA	SA-278, CL 40
2	1	HEAD, DRYER, 48" DIA, DS	000D13393GA	SA-278, CL 40
3	1	HEAD, DRYER, 48" DIA, TS	000D13571GA	SA 278, CL 40
4	88	SCR, HHC, .88-9 X 3.25	02050021	SA-193-B7
5	16	SCR, SS, CUPPT, .75-10 X .75	02530000	STL
6	1	COVER, OPENING, ASSY, 10 X 16	131B00008GA	
7	1	FTNG, PIPE, PLUG, SQ HD, .75 NPT	06360000	SA-105
8	1	NAMEPLATE, DRYER	000A27540GA	
9	4	SCREW, DRIVE, #6 X .31, TYPE U	02130001	304 SST

JOB #	DATE	NEXT ASSEMBLY	GROUP
HU00010576	1-16-07		A



NOTES:

1- ASSEMBLY TO BE BUILT AND TESTED IN ACCORDANCE WITH CURRENT EDITION AND ADDENDA OF THE ASME CODE SECTION VIII, DIVISION I.

2- MAXIMUM OPERATING TEMPERATURE OF 450° F AT MAWP OF 75 PSI. TEST TO 150 PSIG HYDROSTATIC.

3- MINIMUM DESIGN METAL TEMPERATURE OF 32° F AT O PSI.

4- .88-9 BOLTS TO BE LUBRICATED WITH THRED-GARD OR SUITABLE SUBSTITUTE AND TIGHTENED WITH A TORQUE WRENCH TO 300-350 FOOT-LBS. .75-10 SET SCREWS TO BE SILICONED AND TIGHTENED TO APPROXIMATELY 5-10 FOOT-LBS.

5- INSTALL HEADS TO SHELL USING PERMATEX SEALANT OR A SUITABLE SUBSTITUTE ON MATING SURFACES.

6- DYNAMIC BALANCE TO 1000 FPM (79 RPM) PER ISO 1940 T/C QUALITY GRADE 2.5.

7- COAT MACHINED DRYER FACE WITH RUST-VETO 342 (BROWN COLOR) OR A SUITABLE SUBSTITUTE.

8- OPENING COVER BOLTS MUST BE RETIGHTENED WITH A TORQUE WRENCH TO 200-250 FOOT-LBS AFTER HIGH HEAT HAS BEEN APPLIED TO DRYER.

9- CODE ACCEPTANCE LETTER IS 48-71.

10- INSPECTION OPENING IS BOLTED HEAD.

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DATE	NAME	APPR.	INIT.	REVISION	ECO	ZONE	NO. REV.

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GL&V Pulp and Paper Div.

TITLE: DRYER, ASS'Y, 48" DIA X 161.63, CORED				
DRAWN: BSP	CHECKED	WEIGHT: 10,890 LBS	UNITS: ☒ INCHES ☐ METRIC	
DATE: 1-16-07	DATE	INIT.	DRPR DATE	CATEGORY: DRYER
SCALE: 1 : 4	MACH. NO.: #	PAGE: 1 OF 1	SIMILAR TO	REF. DOC.: 131C00598
JOB NUMBER: HU00010576	DWG NO.: A4032-00-0053D	0		