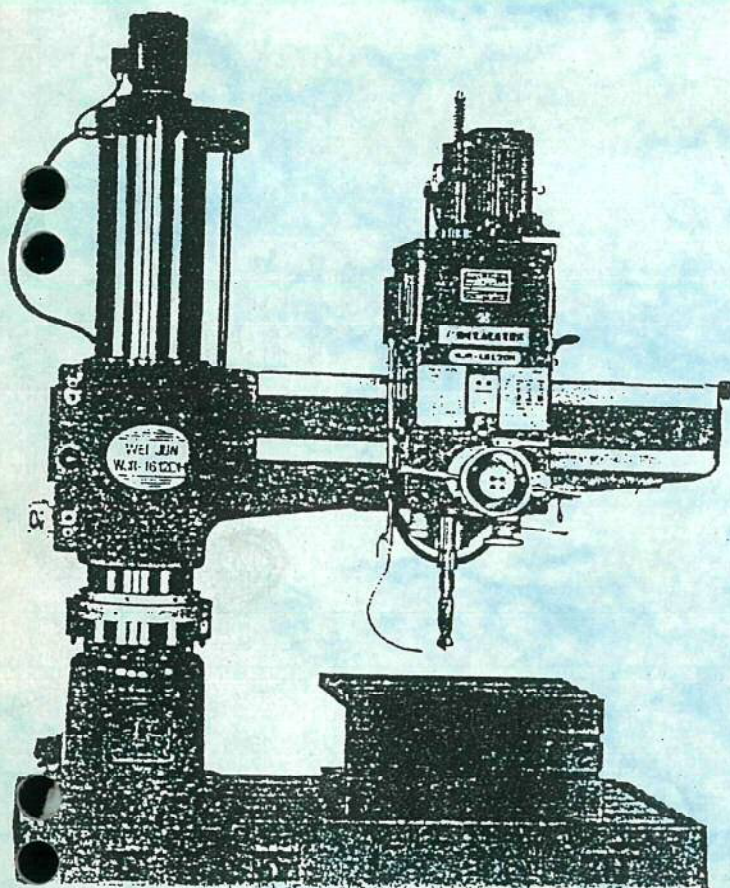




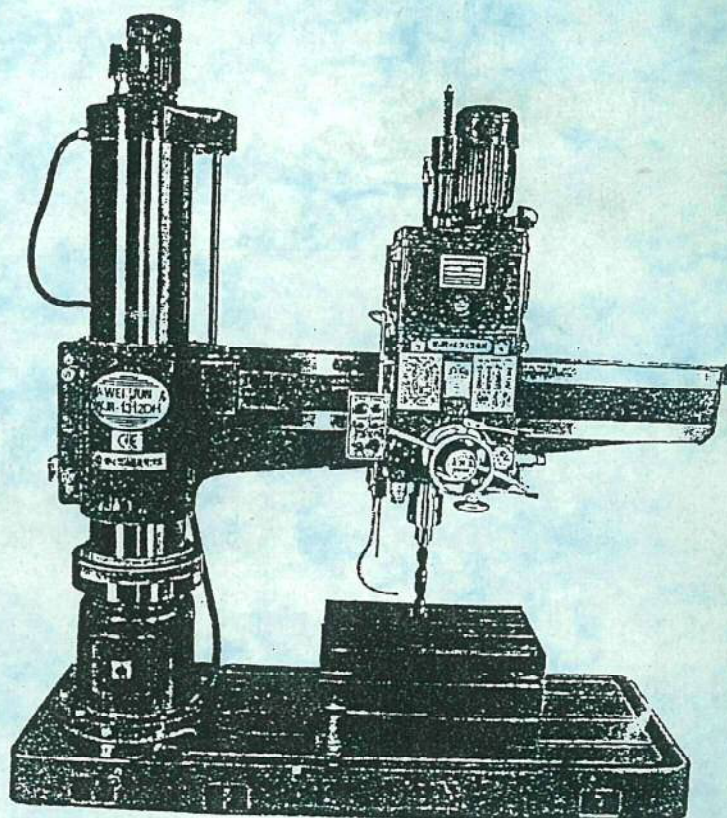
WEI JUN

POWERFUL HYDRAULIC RADIAL DRILLING MACHINE

Parts List



CE



MODEL:WJR-1312DH

MODEL:WJR-1612DH

偉峻精機工業有限公司

WEI CHUN PRECISION MACHINERY INDUSTRY CO., LTD.

Place	Problem	Possible Case	Correction
	Solenoid coil	(1) Out of insulation of coil	Replacement
	burned	(2) No good of magnetic core	"
		(3) Excessive active pressure	"
		(4) Excessive flow rate across valve	"
		(5) There is back pressure in reflux valve	"
	Out of action of direction control	(1) Dirt in solenoid valve	Inspection
		(2) Spool too tight	"
		(3) Pressure of action is not enough	"
Oil tank	Contamination	(1) Low oil level	Inspection
		(2) Return line above fluid surface	"
		(3) Wrong grade oil	"
	Water leak in fluid	(1) Leak from orifice of tank	If humidity is too high, check every month
		(2) Leak from tank	be cautious
	Going bad of oil		1. Oil temperature doesn't excess 60°C
			2. Anti-acid oil is available