

T-DRILL

PRODUCTIVITY AS A PRODUCT.



Power Notcher

Branch Tube End Notcher & Dimpler

PND-54



PND-54

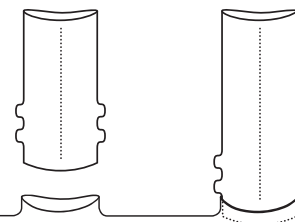
The **T-DRILL Power Notcher PND-54** is a pneumatically powered device for cutting and dimpling the branch tube ends for easier brazing. The **PND-54** is a natural complement to the **T-DRILL** collaring (tee forming) system. It cuts a half-moon shaped coupon from each side of the branch tube to provide for full flow

and simultaneously presses in a dimple that rests on the rim of the tee and acts as a depth stop. A second dimple 6 mm higher acts as a point of inspection. The result is an inspectable brazed joint with the best possible flow characteristics.

PND-54 Operating range

mm	12	14-16	18-19	22	28	35	42	54
IN/OD	1/2	5/8	3/4	7/8	1 1/8	1 3/8	1 5/8	2 1/8

T-DRILL PROCESS



DO IT WITH T-DRILL

Cut costs – Improve quality – Increase profit

- Easy to use
- Reduces working time
- Reliable

- Service free
- Automatically correct brazing positions
- Double dimple for quality control

- No external power supply
- Optimized flow-characteristics

MANUFACTURER:

T-DRILL

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