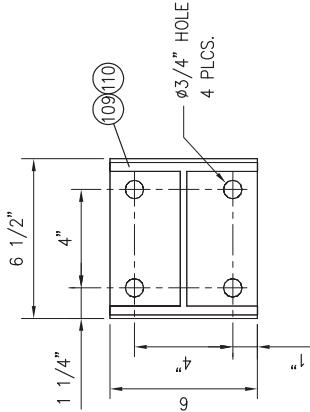
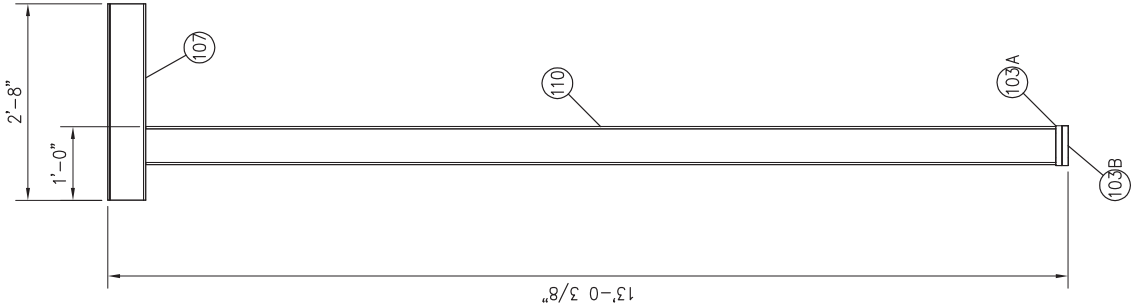
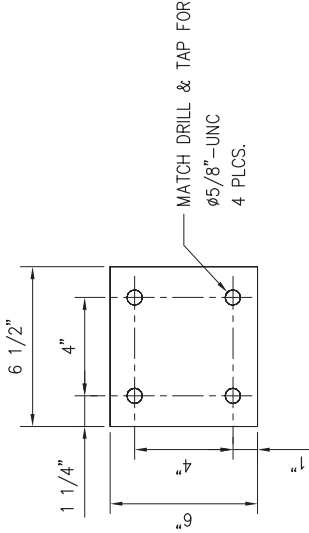


BILL OF MATERIAL			
MARK	QTY	LONG ANNOTATION	LENGTH
101	1	P3—STD	1'-0"
102	1	PIPE 2",S/40(STD),ERW	3'-0"
103	4	PL-1	6"
104	1	PL-1/2 X 2.3750 X 2.3750	2 3/8"
105	1	STUD: 3/4"-10unc A-193 B7 w/ (2) HVY HEX NUT A-194 2H	1'-6"
106	1	W6X20	2'-7 1/8"
107	1	W6X20	2'-8"
108	1	W6X20	2'-9 11/16"
109	1	WIDE FLANGE,6" X 20#	3'-7 3/4"
110	1	WIDE FLANGE,6" X 20#	12'-4 3/16"
111	1	FB3x1/2	2'-5 7/8"



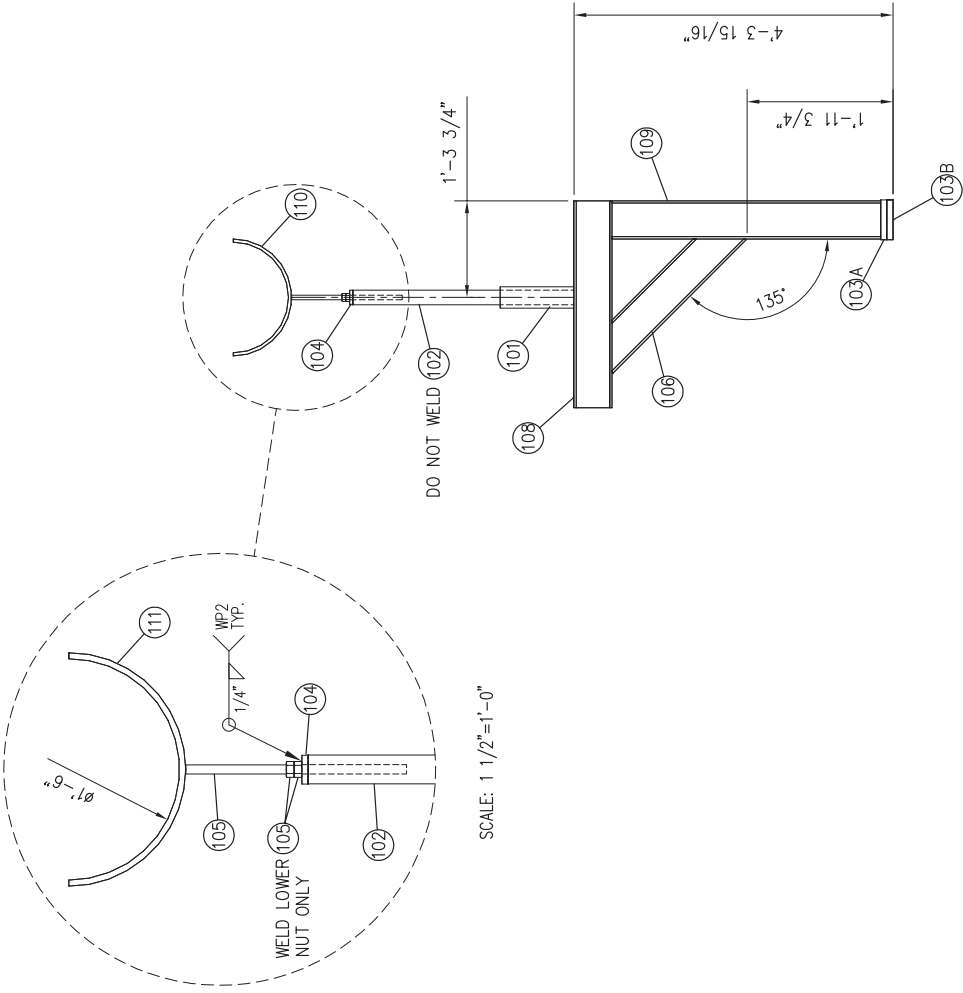
ITEM 103A DETAIL

SCALE: 3"=1'-0"
TYP. 2x



ITEM 103B DETAIL

SCALE: 3"=1'-0"
TYP. 2x
(SHIP LOOSE)



AIR INTAKE SUPPORT

EXHAUST SUPPORT

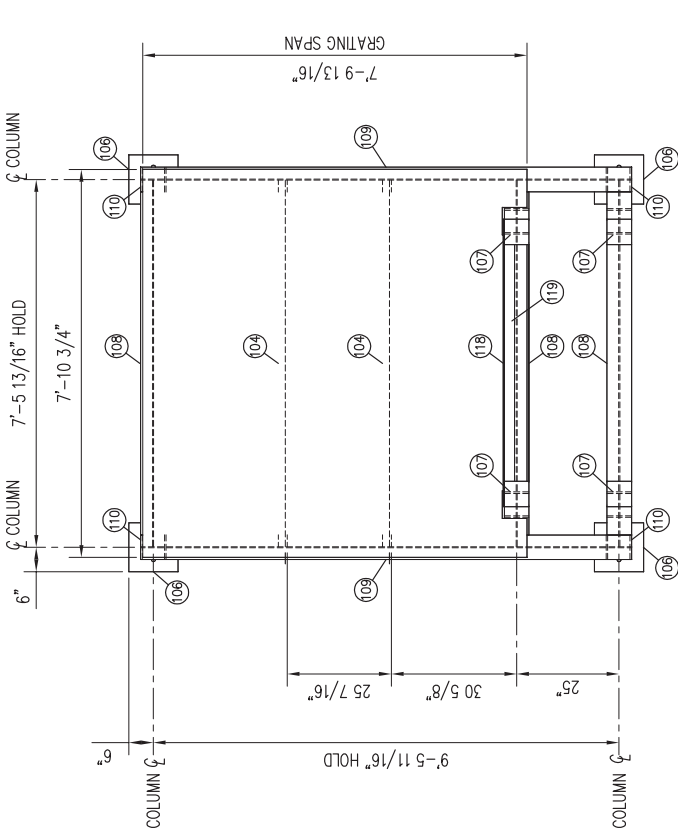
DRAWING TYP. FOR TESI JOB#
23008, 23009 & 23010

RELEASED FOR
FABRICATION

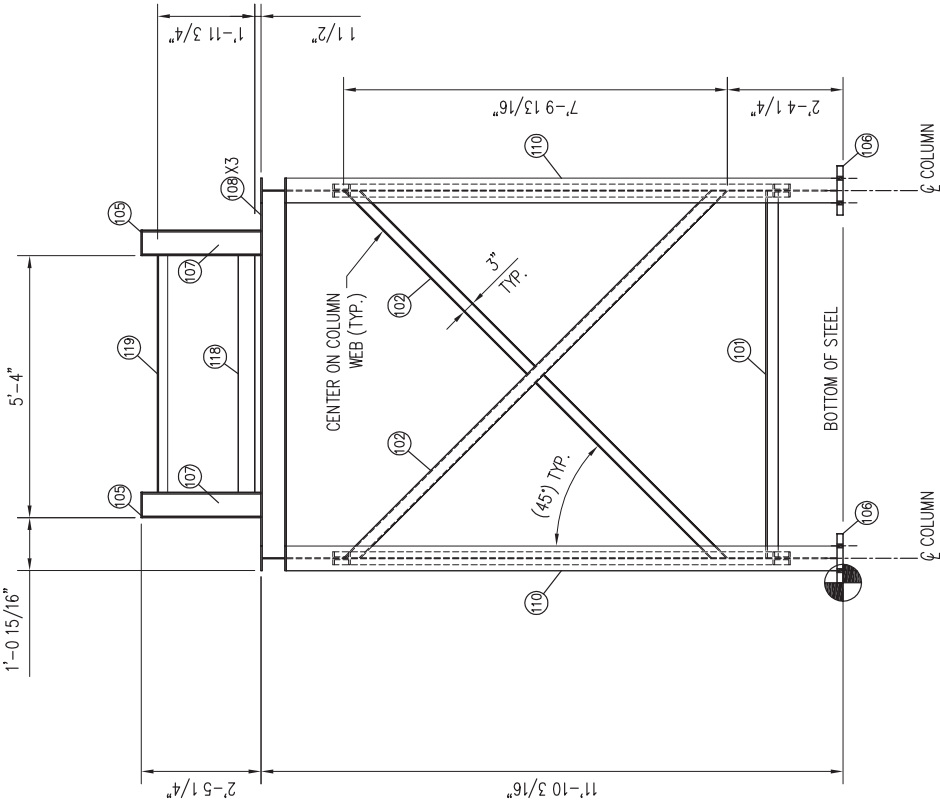
NAME *S. Montoya* DATE 05-23-07

		10815 TELGE ROAD HOUSTON, TEXAS		TITLE STRUCTURAL STEEL MODULE "A"	
		DEVON GAS SERVICES, L.P. WEST JOHNSON COUNTY GAS PLANT INLET UNITS		AIR INTAKE & EXHAUST SUPPORTS	
DRAWN BY J. J. Flores		DATE 05/21/07	FOR		
CHECKED BY S. Montoya		SCALE 3/4"=1'-0"			
APPROVED BY S. Zwarg		WO NO			
CUST PO					
DWG NO		23008-321		SHT	1 of 1
				REV	0

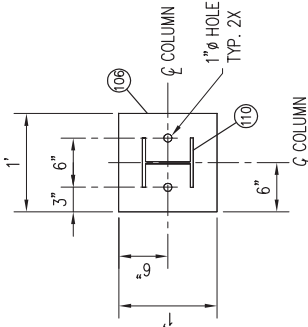
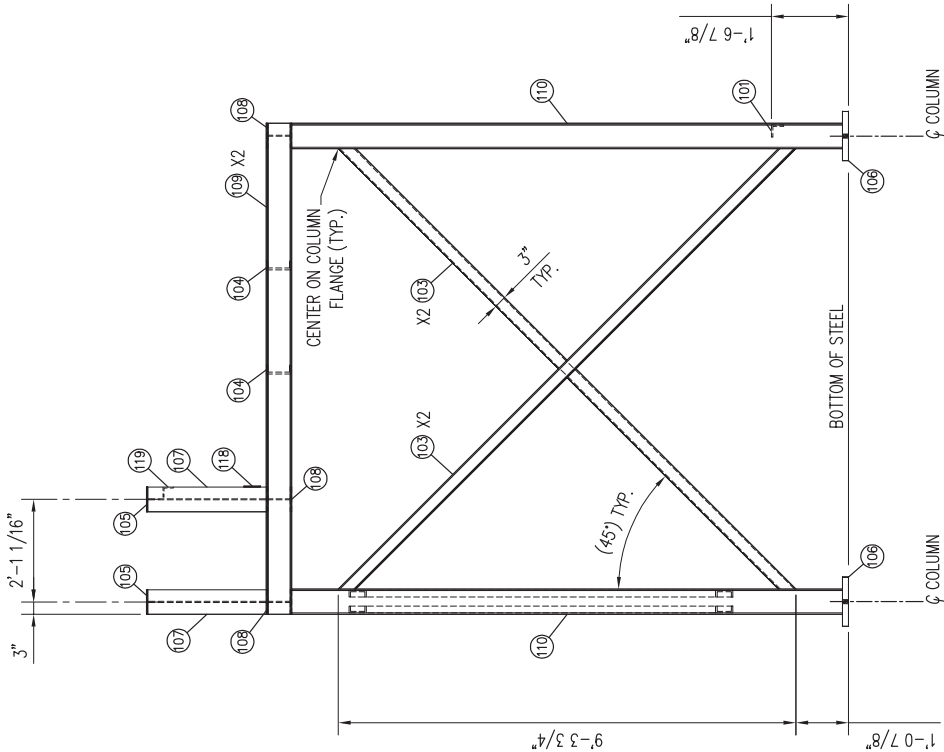
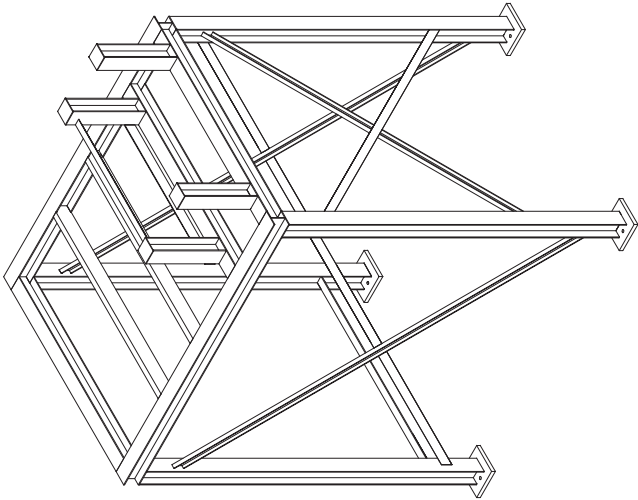
REV	-	DESCRIPTION	DATE	BY	APR
-	-	-	-	-	-



PLAN VIEW



ELEVATION VIEW



ITEM 105 DETAIL
SCALE: 1"=1'-0"
TYP. 4x

DRAWING TYP. FOR TESI JOB #
23008, 23009 & 23010

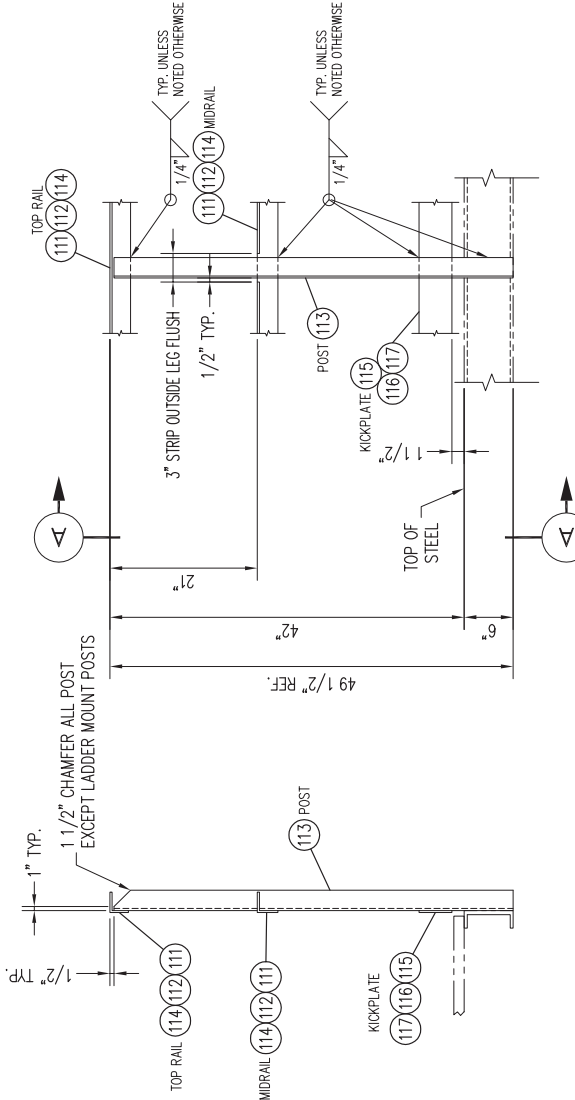
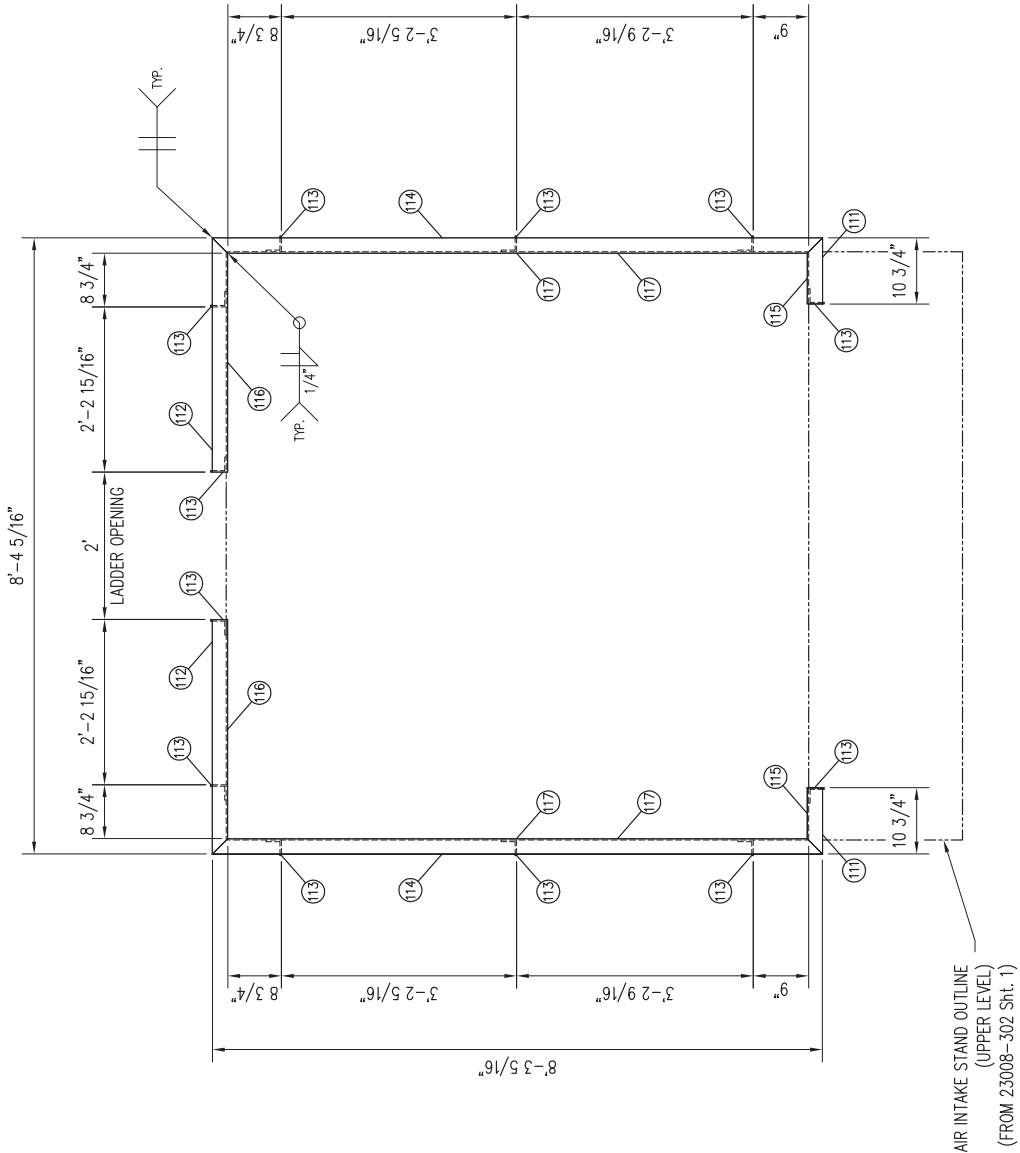
RELEASED FOR
FABRICATION

NAME *G. Montoya* DATE *04/17/07*

FOR	DRAWN BY	DATE	DEVON GAS SERVICES, L.P. WEST JOHNSON COUNTY GAS PLANT INLET UNITS		TITLE	STRUCTURAL STEEL MODULE "B" AIR INTAKE FILTER STAND	DWG NO	23008-302	SHT	1 of 3	REV
	CHECKED BY	SCALE									
	APPROVED BY	WO NO									
	QUOTED BY										
	<i>J. Parrish</i>	04/05/07									
	<i>E. Montoya</i>	1/2"=1'-0"									
	<i>D. George</i>										

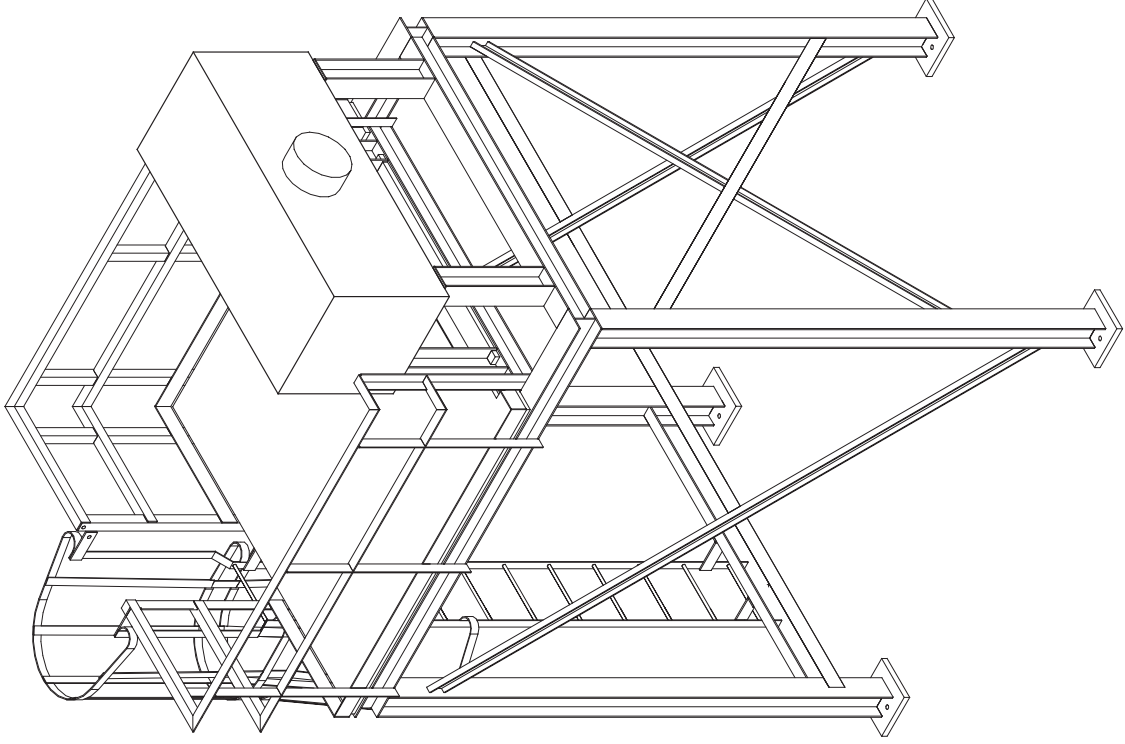


REV	DESCRIPTION	DATE	BY	APR



VIEW A-A
SCALE: 1"=1'-0"

TYPICAL HANDRAIL POST
SCALE: 1"=1'-0"



ISOMETRIC VIEW
N.T.S.

GENERAL NOTES:

- SEE 23008-302 Sht. 1 FOR GENERAL NOTES AND BILL OF MATERIAL.

DRAWING TYP. FOR TESI JOB#
23008, 23009 & 23010

RELEASED FOR
FABRICATION

NAME *G. Montoya* DATE *04/17/07*

REV	DESCRIPTION	DATE	BY	APR

DRAWN BY <i>J. Parrish</i>	DATE 04/05/07	FOR
CHECKED BY <i>E. Montoya</i>	SCALE 1/2"=1'-0"	
APPROVED BY <i>S. Zwarg</i>	WO NO	
CUST PO		

DEVON GAS SERVICES, L.P.
WEST JOHNSON COUNTY GAS PLANT
INLET UNITS

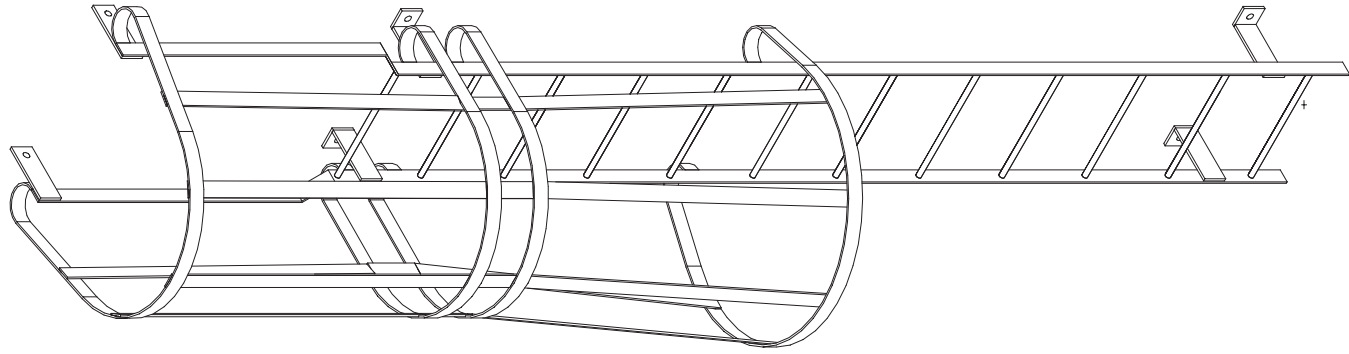


10815 TELCE ROAD
HOUSTON, TEXAS

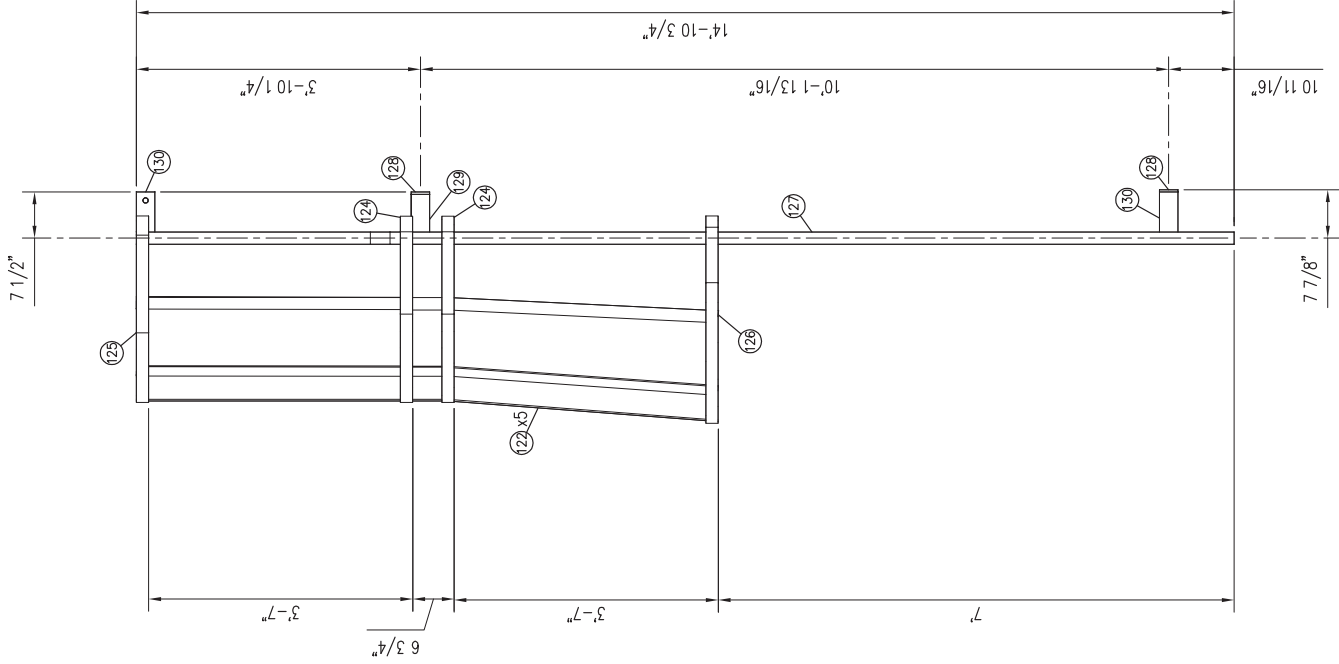
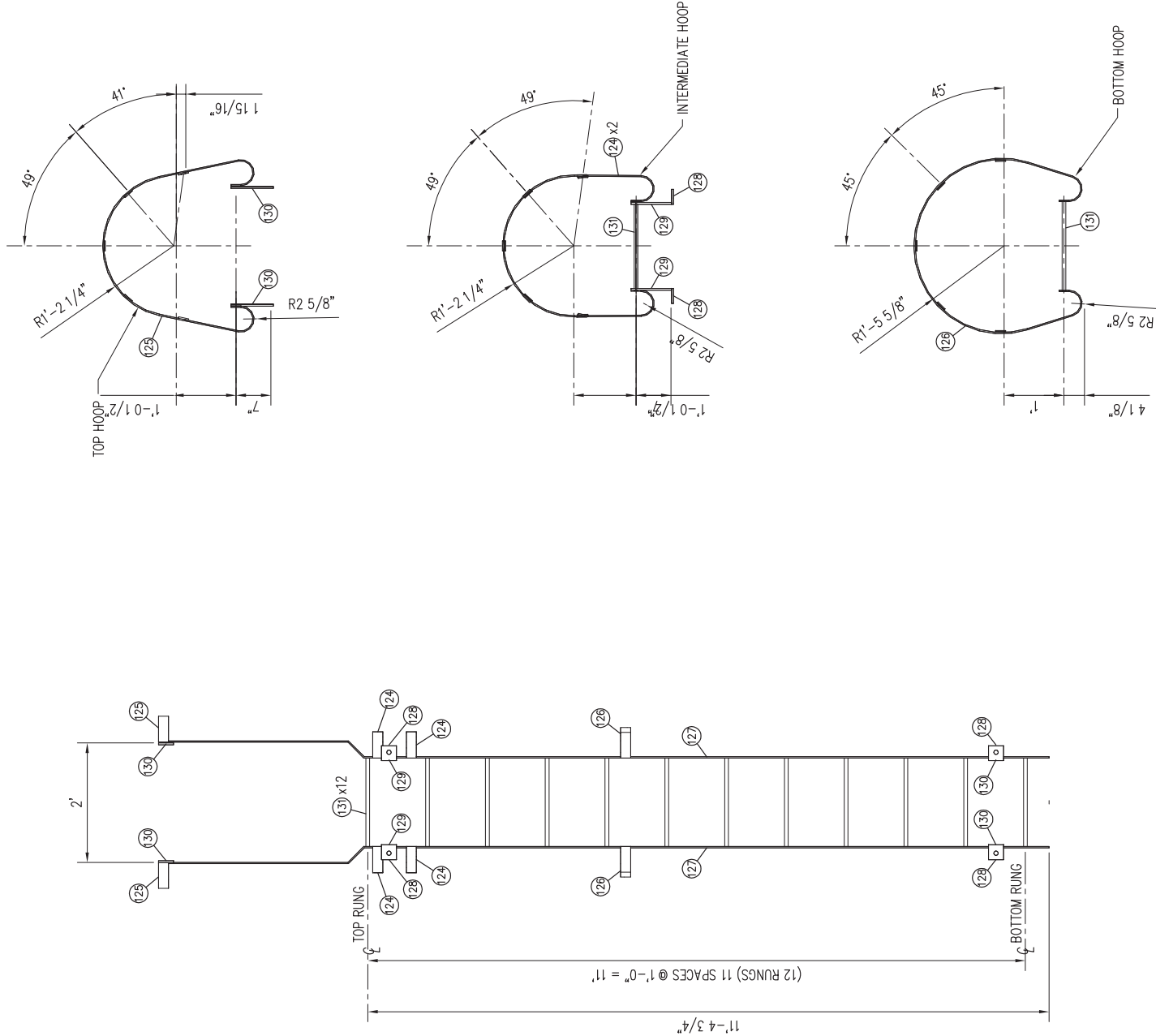
TITLE STRUCTURAL STEEL MODULE "B" INTAKE STAND HANDRAIL DETAILS	DWG NO 23008-302	SHT 2 of 3	REV 0
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1. SEE 23008-302 Sht. 1 FOR GENERAL NOTES AND BILL OF MATERIAL.



ISOMETRIC VIEW
N.T.S



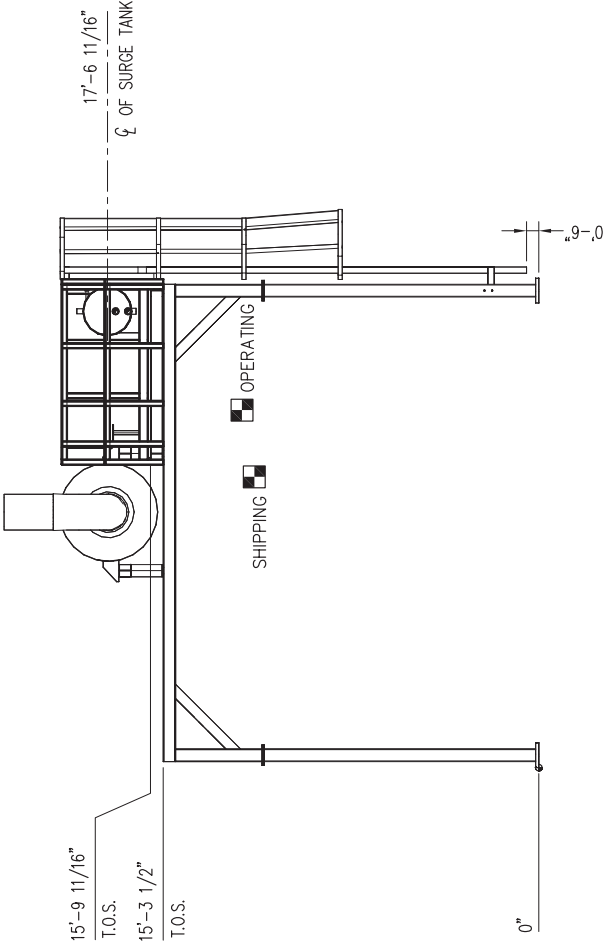
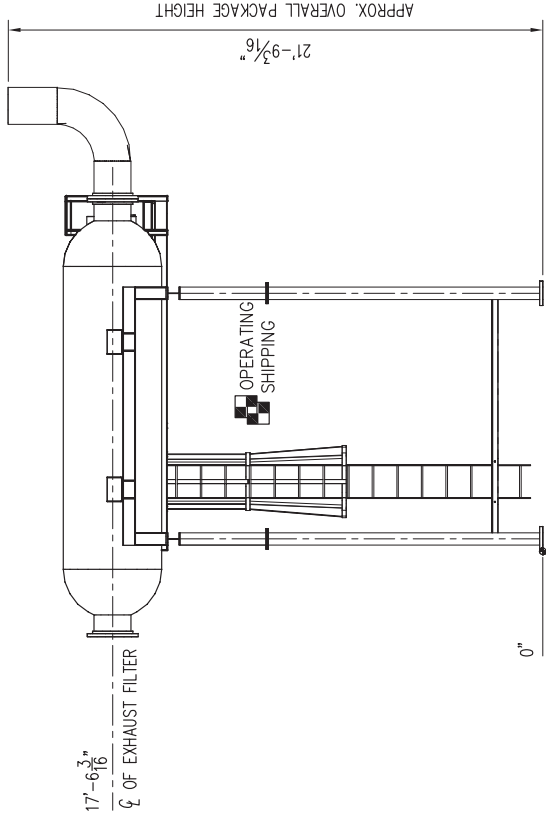
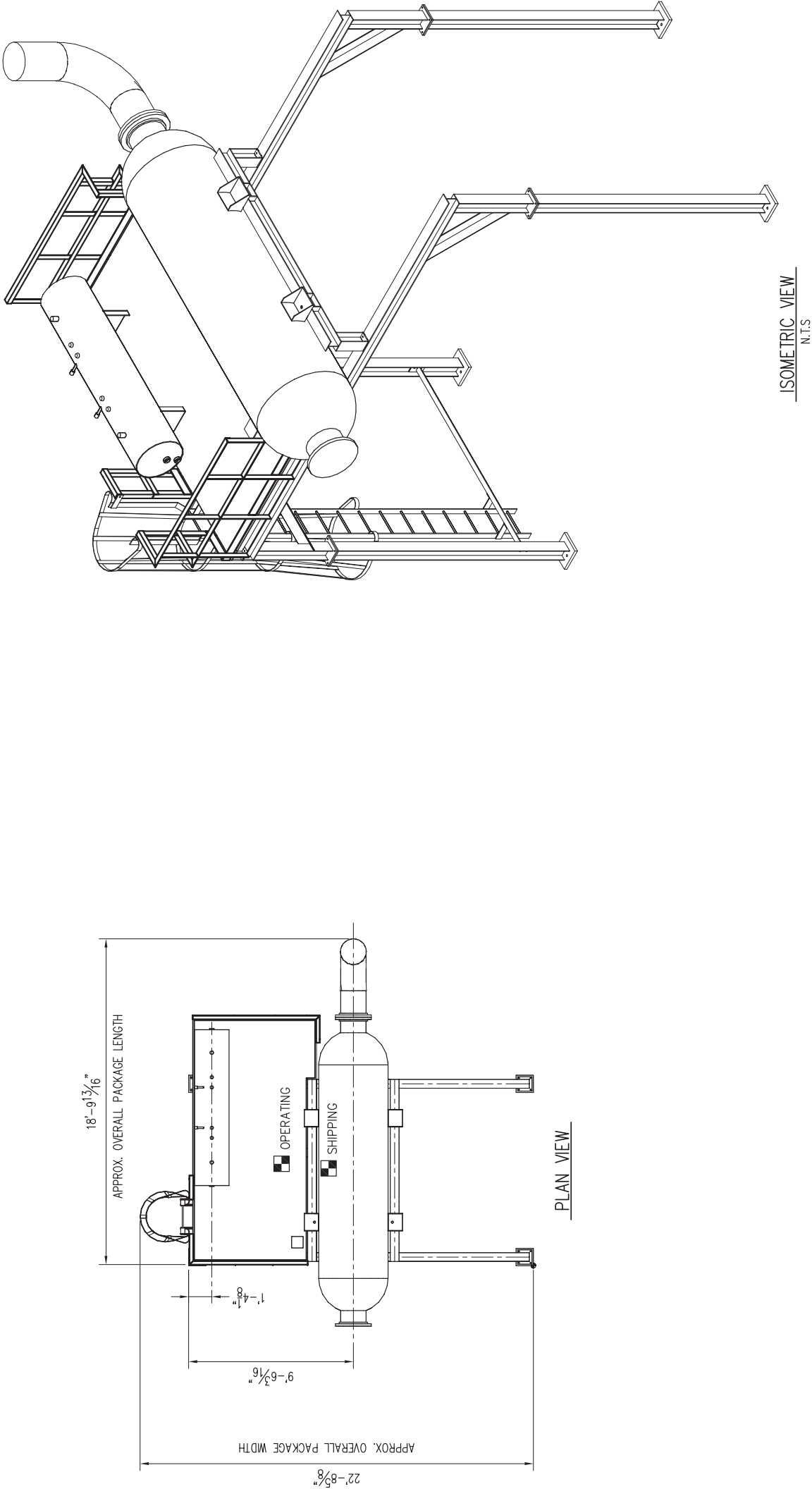
DRAWING TYP. FOR TESI JOB#
23008, 23009 & 23010

RELEASED FOR FABRICATION

NAME G. Montoya DATE 04/17/07

DRAWN BY <i>J. Parvish</i>		DATE 04/05/07	FOR	
CHECKED BY <i>E. Montoya</i>		SCALE $1/2" = 1'-0"$	DEVON GAS SERVICES, L.P. WEST JOHNSON COUNTY GAS PLANT	
APPROVED BY <i>D. Brange</i>		WO NO	INLET UNITS	
QUOTE NO				

REV	DESCRIPTION	DATE	BY	APR
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GENERAL NOTES:

- UNIT TO BE INSTALLED BY CUSTOMER ON A LEVEL CONCRETE BASE.
- APPROX. SHIPPING WEIGHT OF PACKAGE: **5,109 LB.**
- APPROX. OPERATING WEIGHT OF PACKAGE: **11,285 LB.**
- INDICATES CUSTOMER CONNECTION. SEE SCHEDULE
- INDICATES REF. POINT. ALL ORDNATE DIMENSIONS TAKEN FROM THIS POINT.
- ▨ INDICATES CLEAR AREA REQUIRED TO SERVICE EQUIPMENT.
- "FACE" INDICATES FACE OF CUSTOMER CONNECTION. SEE SCHEDULE.
- CUSTOMER PIPING IS TO BE FULLY AND TOTALLY SELF-SUPPORTING.
- PIPING TO BE PER ANSI B31.3 LATEST EDITION.
- ▣ INDICATES APPROXIMATE CENTER OF GRAVITY.

SHIPPING

"X" = 67.4"
"Y" = 139"
(ELEV.) "Z" = 142"

OPERATING

"X" = 70.6"
"Y" = 145"
(ELEV.) "Z" = 174.6"



11. SEE 23008-203 SHT 2 FOR ANCHOR BOLT HOLE LOCATIONS.

DRAWING TYP. FOR TESI JOB#
23008, 23009 & 23010

**RELEASED FOR
FABRICATION**

NAME *J. F. Flores* DATE 05/31/07

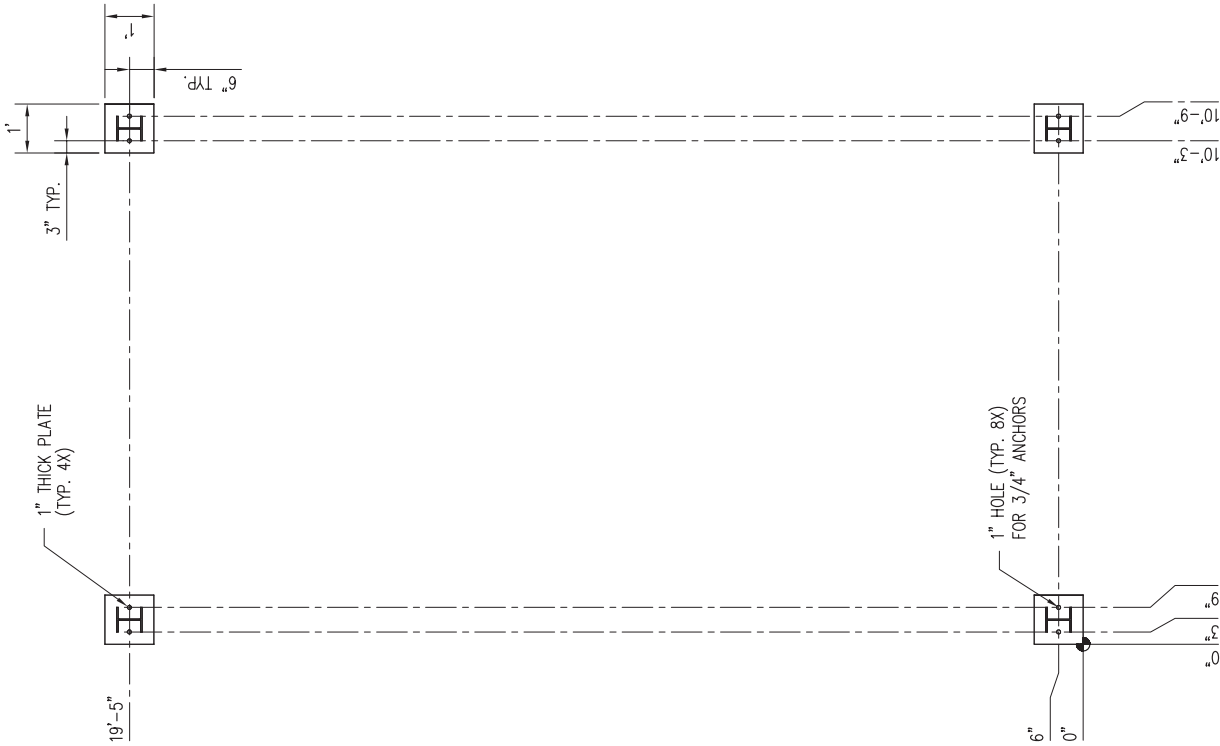
REV	DESCRIPTION	DATE	BY	APR
-		-	-	-

FOR	DATE	05/08/07
DRAWN BY	<i>J. F. Flores</i>	
CHECKED BY	<i>S. Morleya</i>	SCALE
APPROVED BY	<i>S. Zwarg</i>	1/4" = 1'-0"
CUST PO		NO NO

DEVON GAS SERVICES, L.P. WEST JOHNSON COUNTY GAS PLANT INLET UNITS
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DWG NO	23008-203	SHT	1 of 2	REV	0
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TITLE	PACKAGE LAYOUT EXHAUST FILTER STAND
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DRAWING TYP. FOR TESI JOB#
23008, 23009 & 23010

RELEASED FOR FABRICATION
NAME *J. F. Flores* DATE 05/31/07

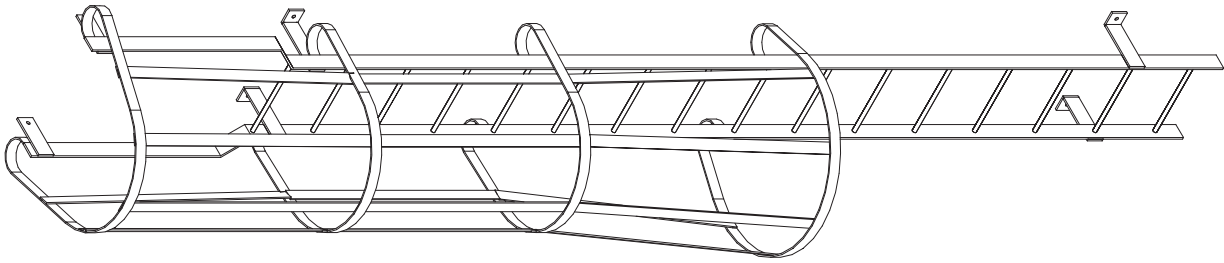
DRAWN BY <i>J. F. Flores</i>		DATE 05/08/07	FOR	
CHECKED BY <i>J. Morleya</i>		SCALE 1/2" = 1'-0"	DEVON GAS SERVICES, L.P. WEST JOHNSON COUNTY GAS PLANT INLET UNITS	
APPROVED BY <i>S. George</i>		WG NO	TITLE	
CUST PO				

		10815 TELGE ROAD HOUSTON, TEXAS		FOUNDATION/ ANCHOR BOLT PLAN EXHAUST FILTER STAND	
DWG NO	23008-203		SHT	2 OF 2	REV 0

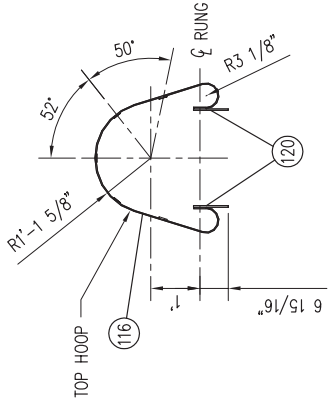


REV	DESCRIPTION	DATE	BY	APR
-	-	-	-	-

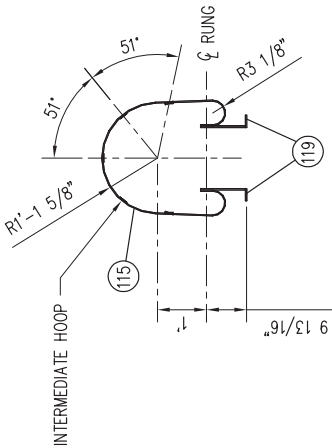
DWG NO	23008-203	SHT	2 OF 2	REV	0
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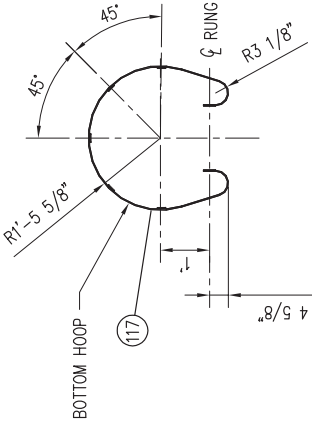
ISOMETRIC VIEW
N.T.S



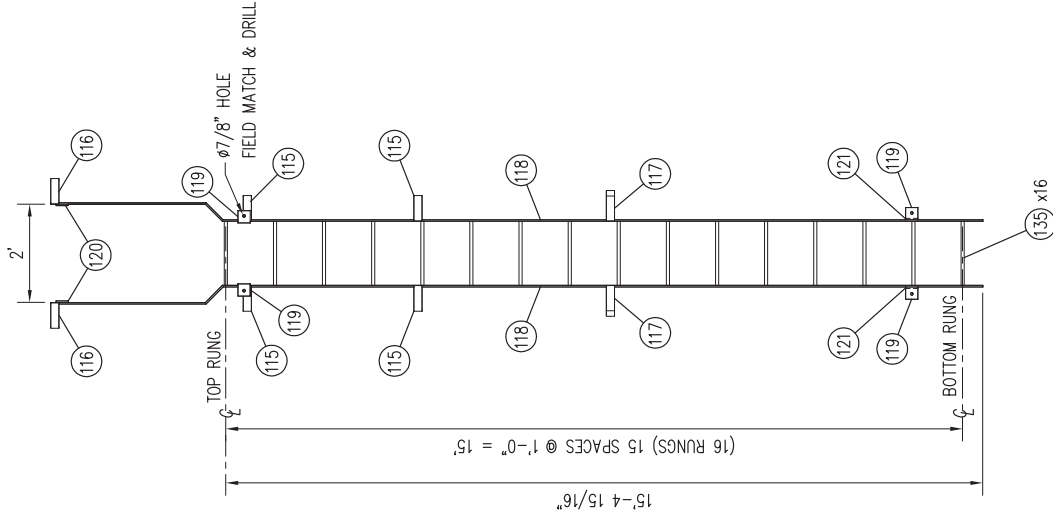
VIEW B-B



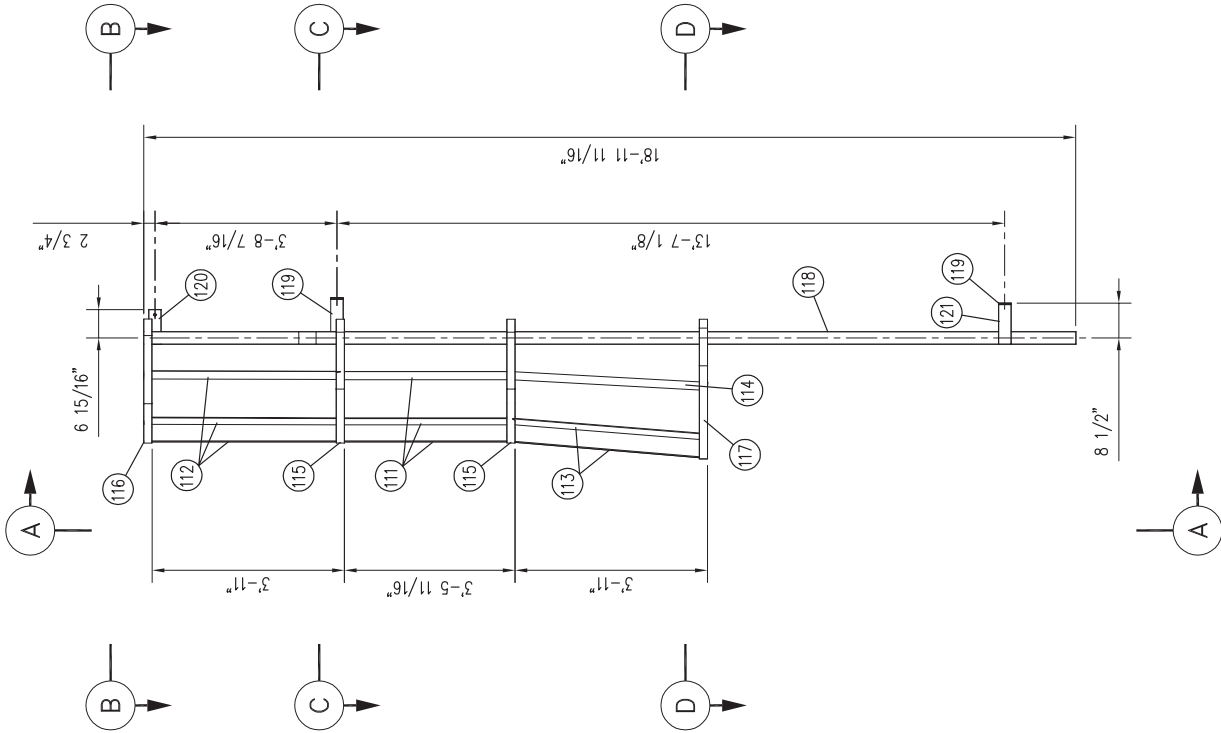
SECTION C-C



SECTION D-D



VIEW A-A



ELEVATION VIEW

DRAWING TYP. FOR TESI JOB#
23008, 23009 & 23010

RELEASED FOR FABRICATION
NAME *J. F. Flores* DATE 05/31/07

FOR		DEVON GAS SERVICES, L.P. WEST JOHNSON COUNTY GAS PLANT INLET UNITS		TITLE STRUCTURAL STEEL EXHAUST FILTER STAND LADDER OUTLINE	
DRAWN BY <i>J. F. Flores</i>	DATE 05/08/07	10815 TELGE ROAD HOUSTON, TEXAS			
CHECKED BY <i>S. Morikawa</i>	SCALE 1/2"=1'-0"				
APPROVED BY <i>S. George</i>	WO NO				
CUST PO		DWG NO 23008-303		SHT 4 of 4	REV

REV	DESCRIPTION	DATE	BY	APR
-	-	-	-	-

GENERAL NOTES:

1. UNIT TO BE INSTALLED BY CUSTOMER ON A LEVEL CONCRETE BASE W/ MIN. 1" GROUT UNDER ALL FULL DEPTH MEMBERS C/W DRAINAGE PROVISION AND GROUNDING.

2. APPROX. SHIPPING WEIGHT OF PACKAGE: Lbs.

3. APPROX. OPERATING WEIGHT OF PACKAGE: 198,739 Lbs.

4. INDICATES CUSTOMER CONNECTION. SEE SCHEDULE

5. INDICATES REF. POINT. ALL ORDNATE DIMENSIONS TAKEN FROM THIS POINT.

6. INDICATES CLEAR AREA REQUIRED TO SERVICE EQUIPMENT.

7. "FACE" INDICATES FACE OF CUSTOMER CONNECTION. SEE SCHEDULE.
8. CUSTOMER PIPING IS TO BE FULLY AND TOTALLY SELF-SUPPORTING.

9. PIPING TO BE PER ANSI B31.3 LATEST EDITION.

10. INDICATES APPROXIMATE SHIPPING CENTER OF GRAVITY.
- OPERATING

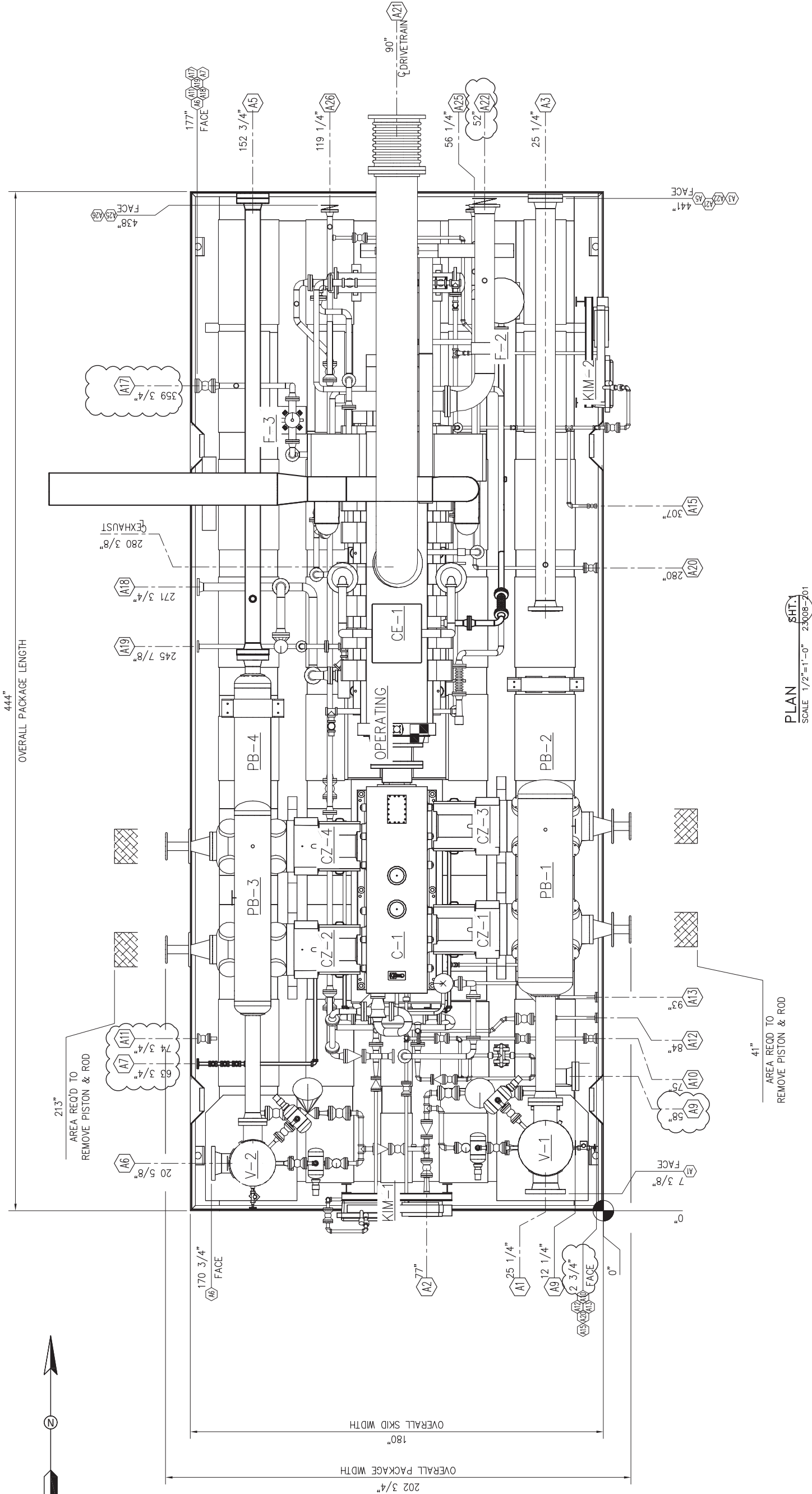
"X" = 208.00"

"Y" = 80.10"

(ELEV.) "Z" = 23.70"
11. SEE 23008-221 Sht. 1 FOR ANCHOR BOLT HOLES & JACKING BOLT LOCATIONS.

CUSTOMER CONNECTION SCHEDULE

MARK	DESCRIPTION	SERVICE	MARK	DESCRIPTION	SERVICE
A1	10"-300# RF FLANGE	PROCESS INLET, FROM CUSTOMER	A13	1"-150# RF FLANGE	PACKING VENT/DRAIN HEADER TO CUSTOMER
A2	2"-150# RF FLANGE	HYDROCARBON DRAIN TO CUSTOMER	A15	1"-FNPT	ENGINE LUBE OIL DRAIN TO CUSTOMER
A3	8"-300# RF FLANGE	DISCHARGE IC-1	A17	2"-150# RF FLANGE	FUEL GAS
A5	8"-600# RF FLANGE	DISCHARGE TO AC	A18	3"-150# RF FLANGE	START AIR EXHAUST TO CUSTOMER
A6	8"-300# RF FLANGE	GAS INLET FROM IC-1	A19	1 1/2"-150# RF FLANGE	START AIR FROM CUSTOMER
A7	1"-150# RF FLANGE	INSTRUMENT AIR FROM CUSTOMER	A20	1"-150# RF FLANGE	EW/AUX WATER FILL & DRAIN
A9	6"-300# RF FLANGE	START UP BYPASS LINE	A21	8"-150# RF FLANGE	EW OUTLET
A10	1"-150# RF FLANGE	COMPRESSOR LUBE OIL DRAIN	A22	8"-150# RF FLANGE	EW INLET
A11	1" FNPT	COMPRESSOR LUBE OIL FAST FILL & MAKEUP	A25	3"-150# RF FLANGE	AUX WATER TO ENGINE
A12	1"-150# RF FLANGE	DISTANCE PIECE VENT/DRAIN HEADER TO CUST.	A26	3"-150# RF FLANGE	GLYCOL WATER FROM E-3



PLAN SHT. 1
SCALE 1/2"=1'-0" 23008-201

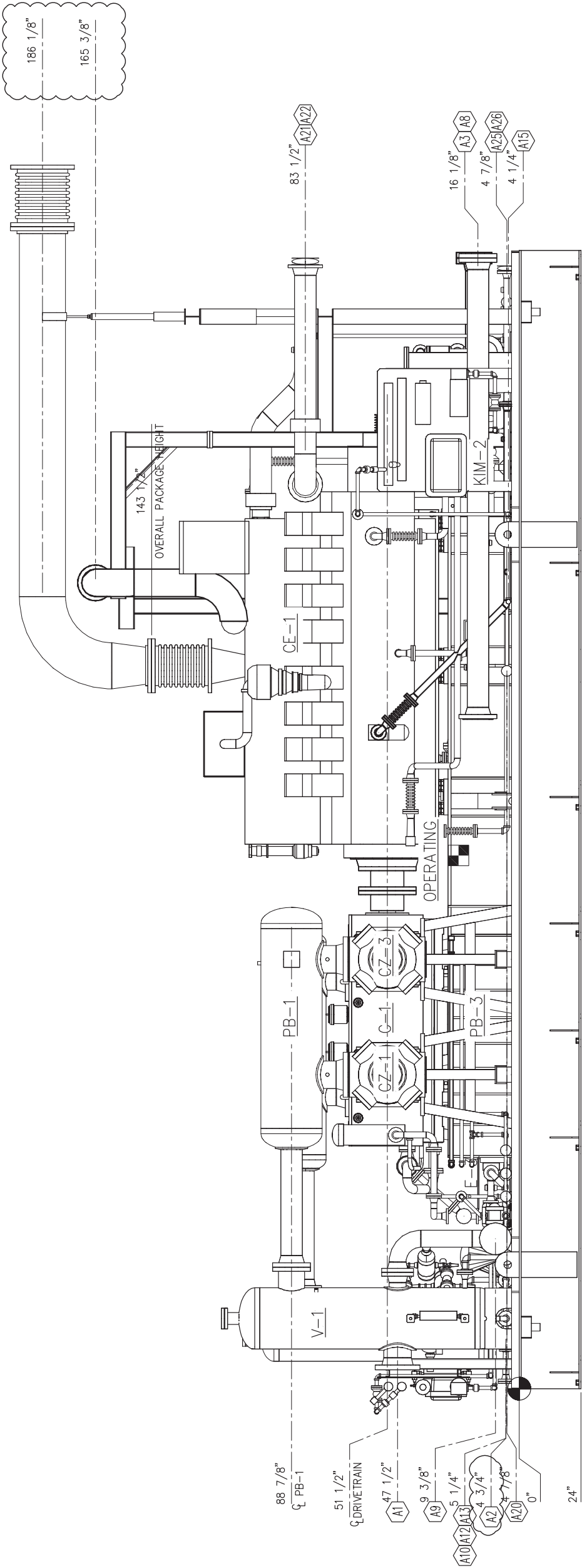
FINAL
AS BUILT

NAME *S. Montoya* DATE 04/02/07

FOR		TITLE	
DRAWN BY <i>S. Montoya</i>	DATE 01/23/07	10815 TELGE ROAD	PACKAGE LAYOUT
CHECKED BY <i>S. Montoya</i>	SCALE 1/2"=1'-0"	HOUSTON, TEXAS	MODULE "A"
APPROVED BY <i>S. Zwarg</i>	WG NO	RECIP. GAS COMPRESSOR	
CUST PO		DWG NO 23008-201	SHT 1 OF 4
REV	DESCRIPTION		REV 4

DEVON GAS SERVICES, L.P.
WEST JOHNSON COUNTY GAS PLANT
INLET UNITS

4	FINAL AS BUILT	08/08/07	<i>S. Montoya</i>	DATE	01/23/07
3	UPDATED C.O.G.	07/18/07	<i>S. Montoya</i>	CHECKED BY	SCALE 1/2"=1'-0"
2	PER CUSTOMER COMMENTS	04/03/07	<i>S. Montoya</i>	APPROVED BY	WG NO
1	PER CUSTOMER COMMENTS	03/28/07	<i>S. Zwarg</i>	APR	



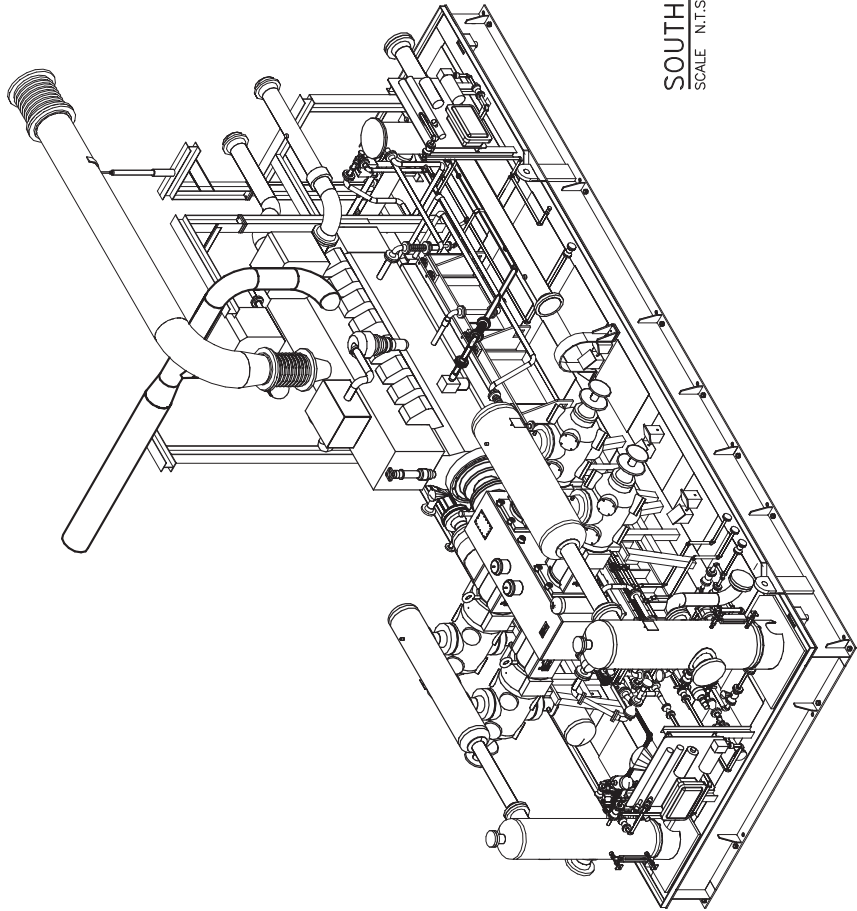
EAST
SCALE 1/2"= 1'-0" ~~SHT. 3~~ 23008-201

FINAL
AS BUILT
NAME *S. Montoya* DATE 04/02/07

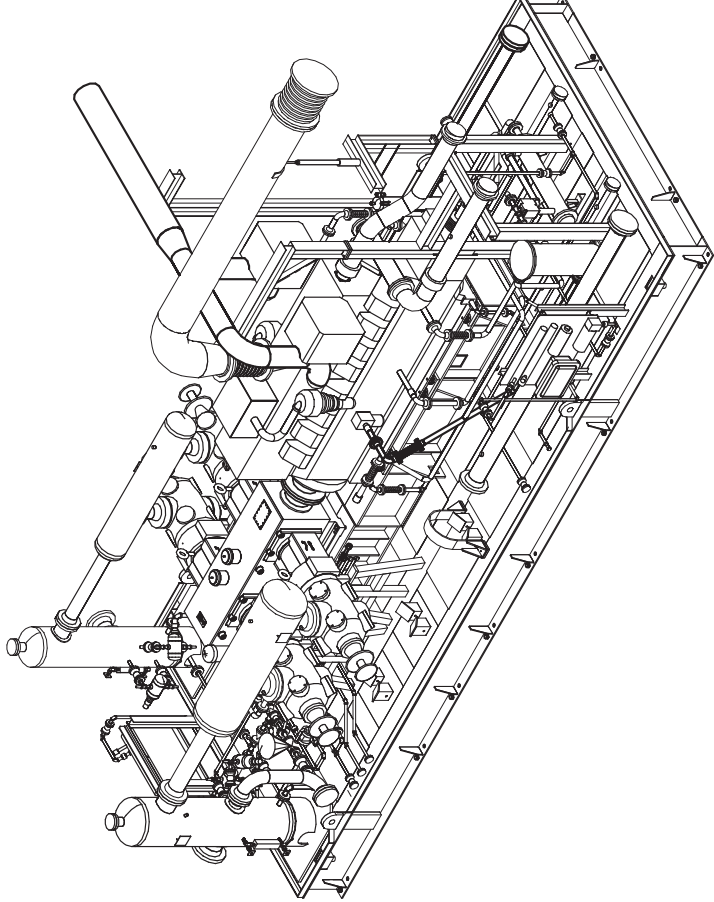
REV	DESCRIPTION	DATE	BY	APR
4	FINAL AS BUILT	08/08/07	<i>S. Montoya</i>	
3	UPDATED C.O.G.	07/18/07	<i>S. Montoya</i>	
2	PER CUSTOMER COMMENTS	04/03/07	<i>S. Montoya</i>	
1	PER CUSTOMER COMMENTS	03/28/07	<i>S. Montoya</i>	
REV				

DEVON GAS SERVICES, L.P. WEST JOHNSON COUNTY GAS PLANT INLET UNITS	DWG NO 23008-201	SHT 2 of 4	REV 4
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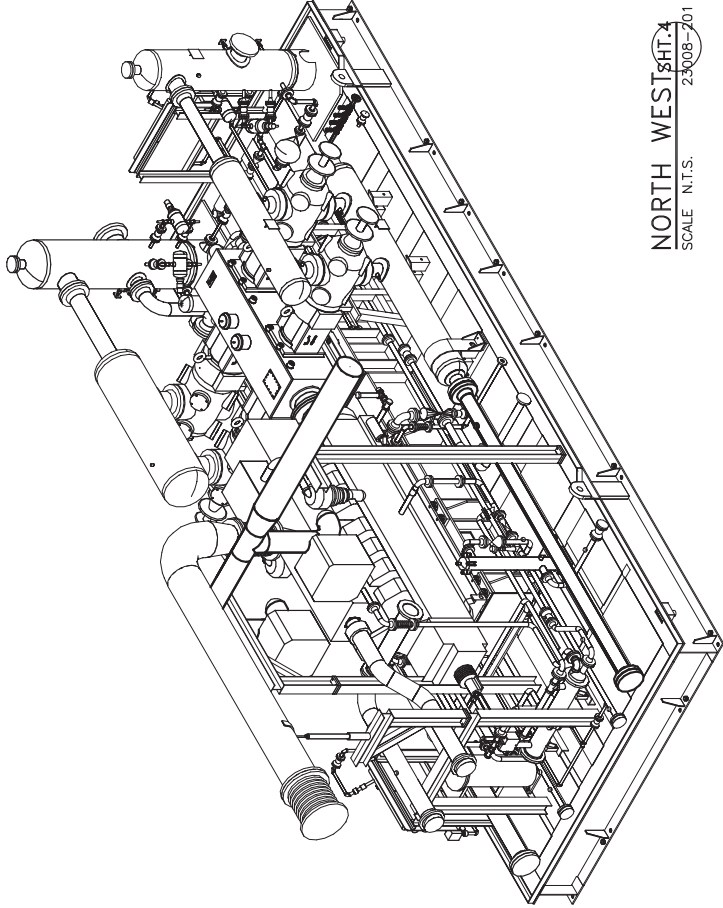
TITLE PACKAGE LAYOUT MODULE "A" RECIP. GAS COMPRESSOR	10815 TELGE ROAD HOUSTON, TEXAS	DATE 04/02/07
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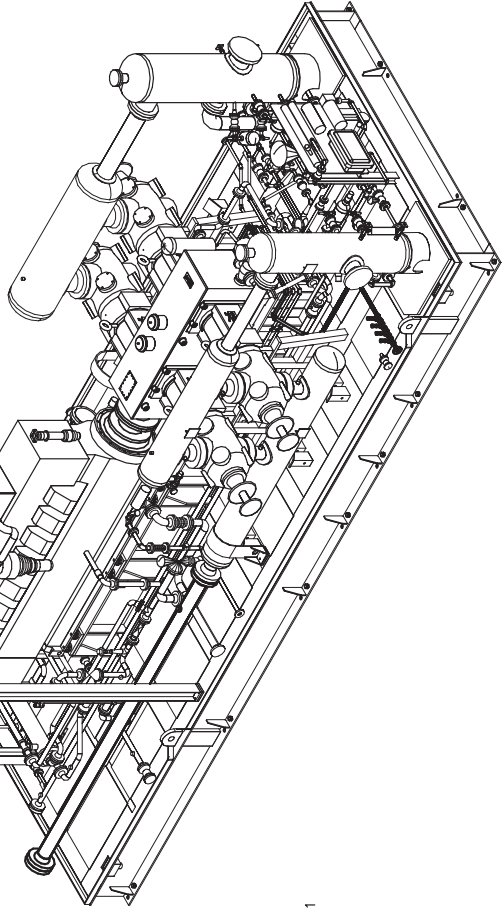
SOUTH EAST **SHT. 4**
 SCALE: N.T.S. 23008-201



NORTH EAST **SHT. 4**
 SCALE: N.T.S. 23008-201



NORTH WEST **SHT. 4**
 SCALE: N.T.S. 23008-201



SOUTH WEST **SHT. 4**
 SCALE: N.T.S. 23008-201

FINAL
 AS BUILT
 NAME: *S. Montoya* DATE: 04/02/07

REV	DESCRIPTION	DATE	BY	APR
4	FINAL AS BUILT	08/08/07	JPT	
3	UPDATED C.O.G.	07/18/07	JPT	
2	PER CUSTOMER COMMENTS	04/03/07	JPT	
1	PER CUSTOMER COMMENTS	03/28/07	JCP	

DEVON GAS SERVICES, L.P. WEST JOHNSON COUNTY GAS PLANT INLET UNITS	DATE: 01/23/07 SCALE: NONE WO NO	DRAWN BY <i>S. Montoya</i> CHECKED BY <i>S. Montoya</i> APPROVED BY <i>S. Montoya</i> CUST PO
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TOROMONT PROCESS SYSTEMS 10815 TELGE ROAD HOUSTON, TEXAS	TITLE: PACKAGE LAYOUT MODULE "A" RECIP. GAS COMPRESSOR	DWG NO: 23008-201	SHT: 4 of 4	REV: 4
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