

Fabrication Data

Index

01. Skid #1

Fabrication (United Contracting Services)

1. Inspection Test Plan
2. Material Test Records
2. WPS / PQR
3. Welder Qualifications
4. Non-Destructive Examinations
5. Structure Inspection Test Plan

Assembly (ISTI)

1. Weld Procedures
2. Welder Qualifications
3. Weld Maps
4. Non-Destructive Examinations
5. Pressure Test
6. Calibration Certificates

02. Skid #2

Fabrication (Cisper)

1. Inspection Test Plan
2. Non-Destructive Examination
3. WPQ's
4. Weld Maps
5. Material Test Reports

Assembly (ISTI)

1. WPS
2. WPQ
3. Weld Maps
4. Non-Destructive Examination
5. Pressure Test Report
6. Calibration Certificates

Assembly (UOPR)

1. Pressure Test Record
2. Weld Map Index
3. Non-Destructive Examinations
4. Weld Maps
- Assembly (ISTI)*
1. Pressure Test Record
2. Weld Map Index
3. Weld Inspection Reports
4. Weld Maps

03. Skid #3

Fabrication (UOPR)

1. Inspection Test Plan
2. Material Test Reports
3. WPQ
4. Weld Maps
5. Non-Destructive Examinations
- Assembly (ISTI)*
1. Weld Procedures
2. Welder Qualifications
3. Weld Maps
4. Pressure Test
5. Calibration Certificates

04. Cryo

Fabrication (United Contracting Services)

1. Inspection Test Plan
2. Non-Destructive Examination
3. WPS / PQR
4. Welder Qualifications

05. Dehy

Fabrication (United Contracting Services)

1. Inspection Test Plan
2. Certificate of Conformance
3. Signed Job Traveler
4. Material Test Reports
5. WPS / PQR
6. Welder Qualifications
7. Non-Destructive Examinations
8. Drawings, Calculations & Specifications
4. Non-Destructive Examination