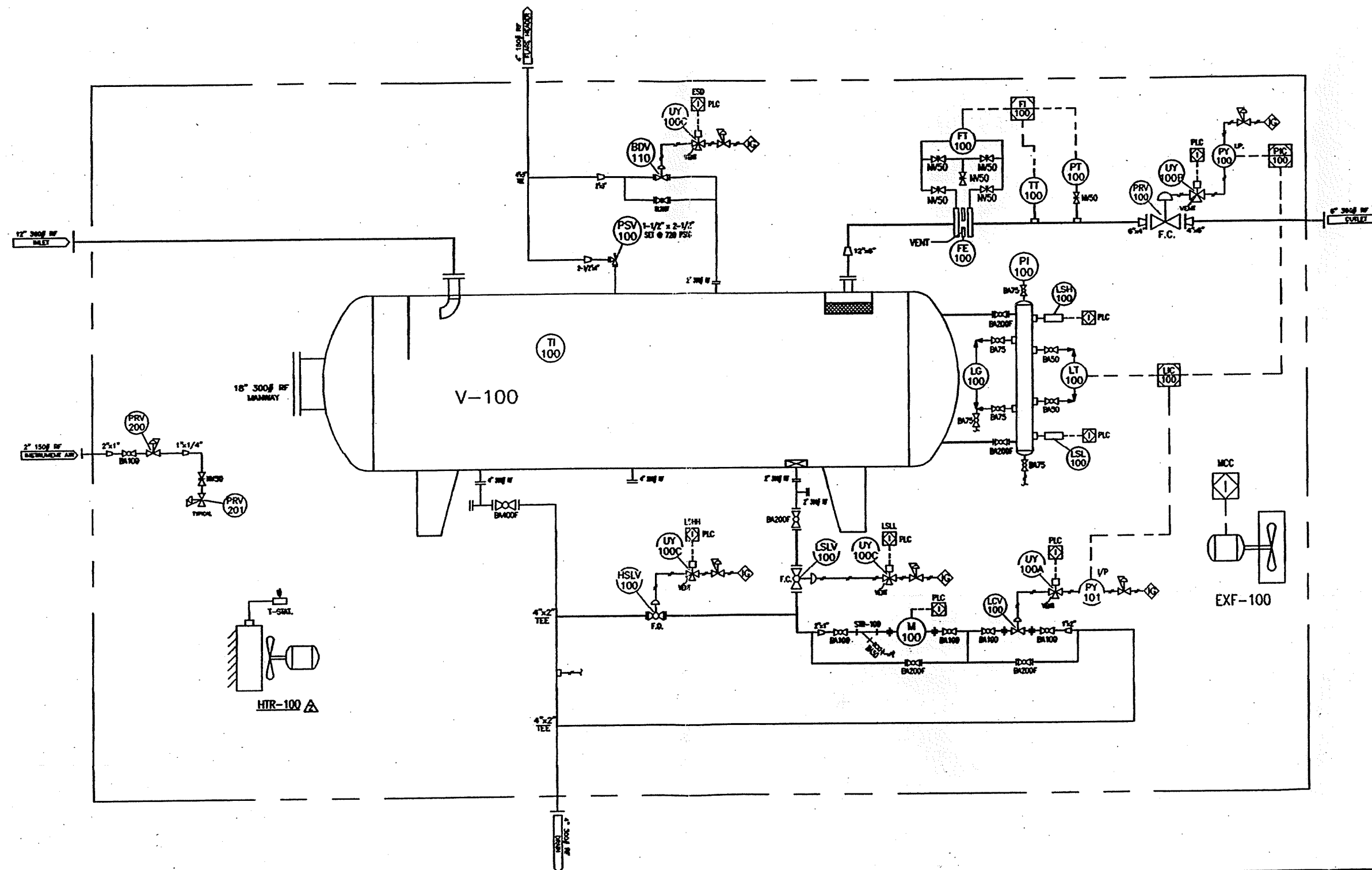
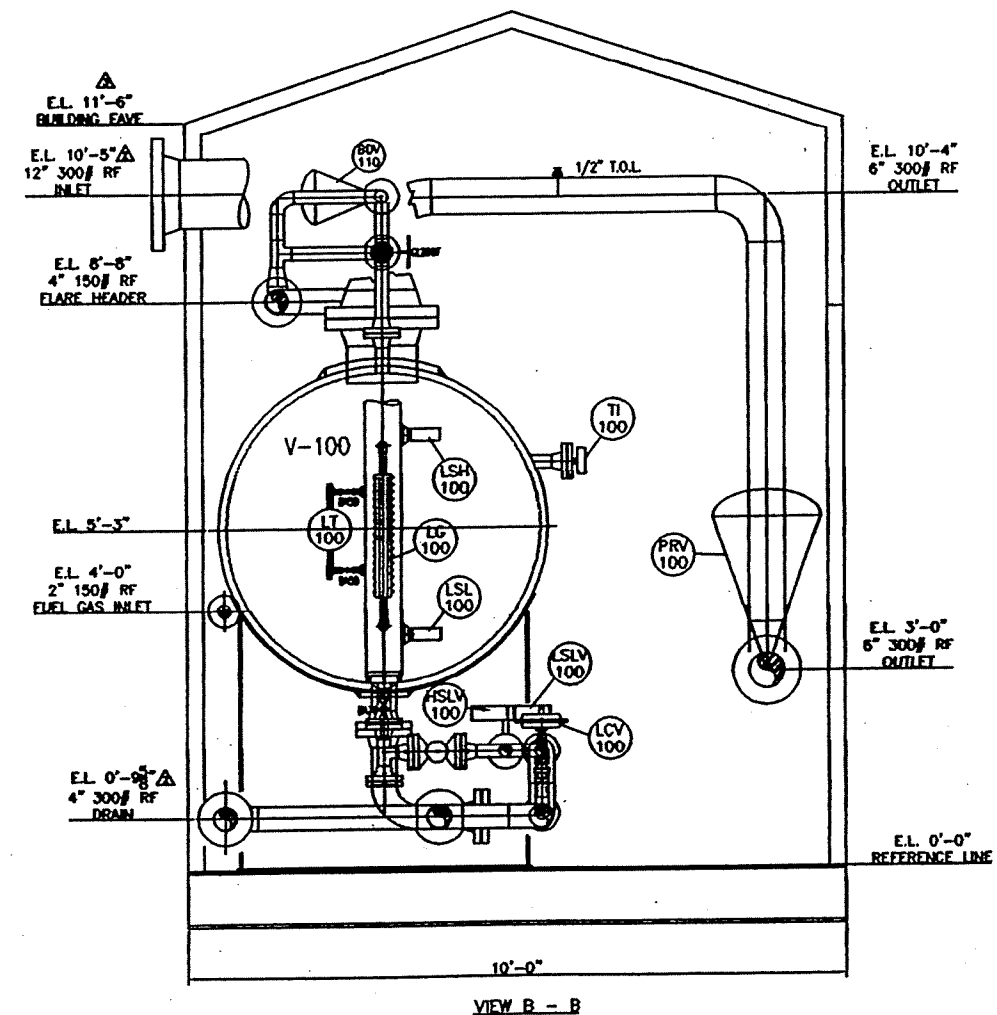
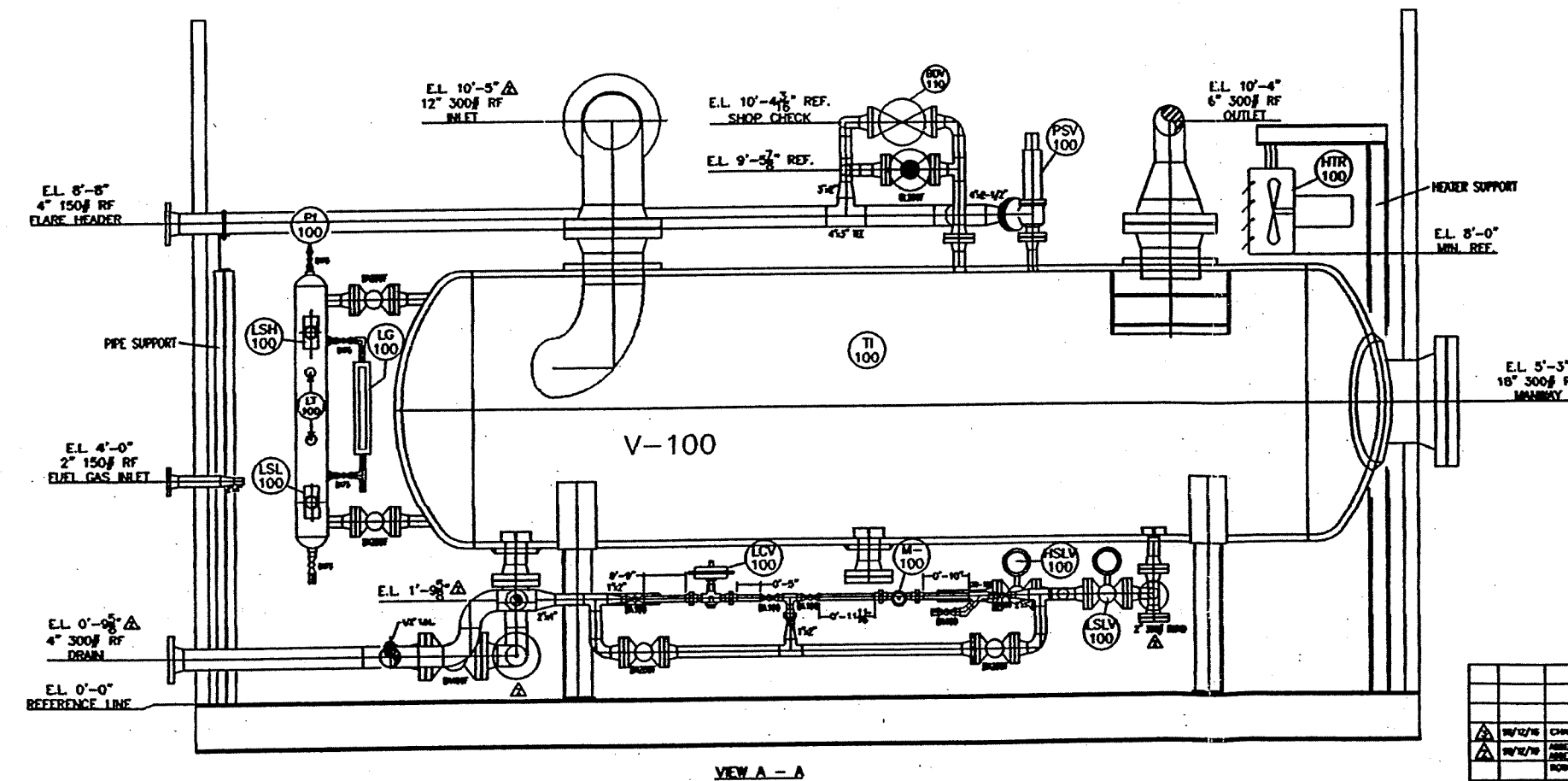
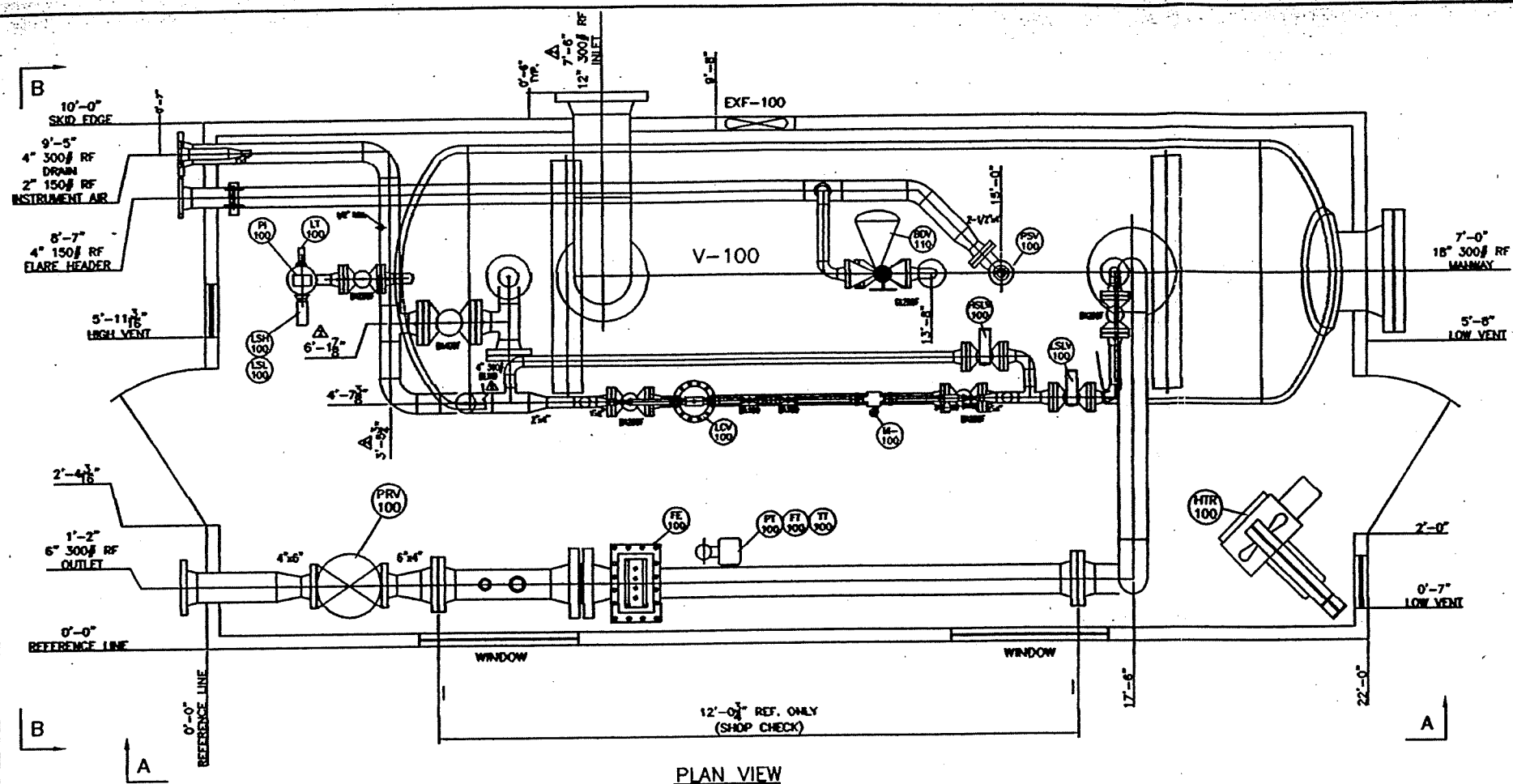


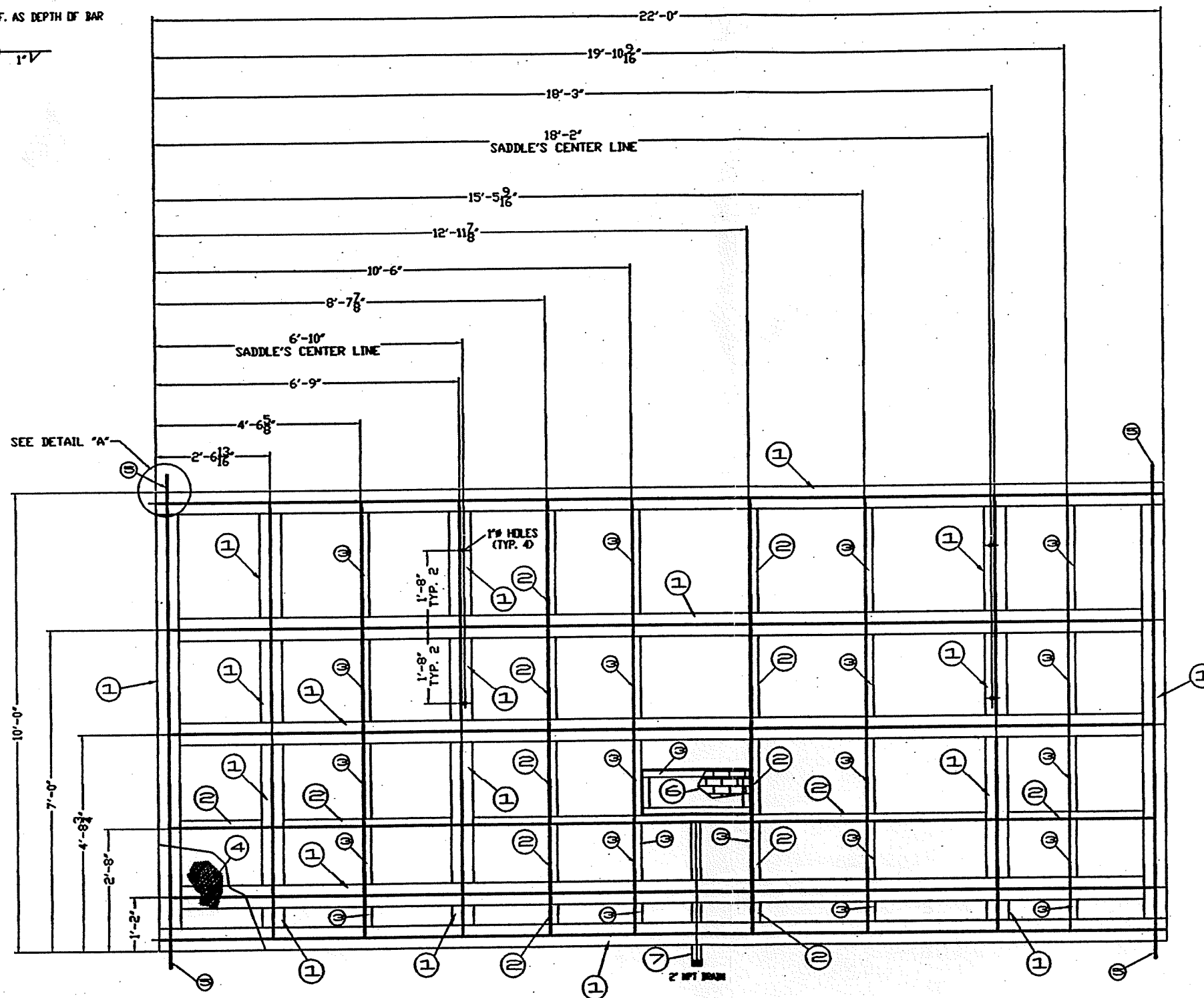
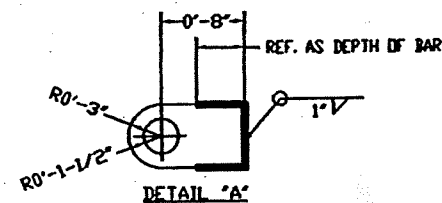
1 - 6" FE-100 300# RF SENIOR
METER RUN - AGA-3C.

[illegible]



- GENERAL NOTES:**
- 1) ONE (1) UNIT REQUIRED FOR SOUR SERVICE.
 - 2) MAIN PIPING PLAN TO BE READ IN CONJUNCTION WITH MECHANICAL FLOW DIAGRAM.
 - 3) ALL BUTTWELD PIPING TO BE BUILT IN ACCORDANCE WITH THE LATEST EDITION OF B31.3 PRESSURE PIPING CODE.
 - 4) RADIOGRAPHY: AS REQUIRED PER QUOTATION.
 - 5) HYDRO: 1.5 TIMES OF MWP.
 - 6) P.W.H.T.: AS REQUIRED PER QUOTATION.
 - 7) EXPOSED EQUIPMENT: COMMERCIAL SANDBLAST TO SSPC-SP6, RECEIVING ONE (1) COAT OF PRIMER & TWO (2) COATS ON ENAMEL PAINT - COLOR TO BE WARM GREY.
 - 8) ALL FLANGE FACES TO HAVE PROTECTIVE COVERS INSTALLED FOR SHIPPING.
 - 9) UNLESS OTHERWISE SPECIFY; ALL DIMENSIONS ARE IN INCHES AND FEET.
 - 10) ALL VENTING CONTROL WITH SOUR GAS TO BE VENTED OUTSIDE OF BUILDING.

				Kanbuilt Industries Inc.			
				607 - 51st AVENUE, MINNEAPOLIS, MN 55412			
				CUSTOMER: AMBER ENERGY INC.			
				PROJECT: HORIZONTAL 2-PHASE SEPARATOR			
				60" O.D. x 15'-6" S/S. D.P. 720 PSIG @ 100T c/w 1/8" CA - PIPING LAYOUT			
				LSD: WABASCA INLET SEPARATOR. (7-22-79-25-W4)			
				DATE: NOV/12/98		SHEET NO. 9885-2	
NO.	DATE	DESCRIPTION	BY	CHEK.	APP.	SCALE: 25/32" = 1'-0"	
1	11/12/98	CHANGED BUILDING EAVE FROM 11'-0" TO 11'-6".	TY	ST			
2	11/12/98	ADDED SET OF 2" 300# RF INLET AT VESSEL'S 1" FROM INLET. ADDED SET OF 2" 300# RF INLET AT VESSEL'S 1" FROM INLET. ADDED LOCATION OF 12" 300# RF INLET W.	TY	ST			
3	11/12/98	MODIFIED PIPING LAYOUT AS PER MARKED DRG. FOR CUSTOMER.	TY	ST			
4	11/12/98	ISSUED FOR APPROVAL.	TY	ST			



BILL OF MATERIALS					
ITEM	QTY.	DESCRIPTION	MATERIAL	WT. (LBS)	WELD SYM.
1	1	10" W.F. x 30# x 160'-0" LG.	CSA 64021-44V	4800	
2	1	6" CHANNEL x 13# x 42'-0" LG.	CSA 64021-44V	546	
3	1	2" x 2" x 1/4" ANGLE x 40'-0" LG.	CSA 64021-44V	128	
4	1	CHECKER PLATE 3/16" THK. x 10'-0" WIDTH x 22'-0" LG.	CSA 64021-44V	1681	
5	4	LIFT LUGS PLATE 1-1/4" THK. x 9-1/2" WIDTH x 11" LG.	CSA 64021-44V	148	
6	1	1' x 1' x 1/8" GRATING BAR FOR 11-1/4" WIDTH x 2'-4" LG.	CSA 64021-44V	11	
7	1	2" SCH. 80 SMLS PIPE x 3'-1" LG.	SA-106-B	15	

NOTE:

- 1) SKID TOTAL WEIGHT = 7329 LBS. APPROX.
- 2) SKID'S COLOUR TO BE WARM GREY.
- 3) ALL MAIN MEMBER BEAMS TO BE FULL PENETRATION WELDS.
- 4) SEAL WELD CHECKER PLATE AROUND PERIMETER.
- 5) STITCH WELD CHECKER PLATE TO THE TOP AND THE UNDERSIDE OF SKID STRUCTURAL MEMBERS AT 0'-2" AND 0'-6" INTERVAL.
- 6) UNDERSIDE SKID INSULATION TO BE 0'-2" THK. FIRE RETARDANT URETHANE FOAM ON UNDERSIDE CHECKER PLATE.
- 7) UNLESS OTHERWISE SPECIFY, ALL DIMENSIONS ARE IN FEET AND INCHES.

NO. DATE ISSUED FOR APPROVAL. REVISION DESCRIPTION BY CHK. APP.		DRAWING TT CHECKED ST APPROVED:		Kanbuilt Industries Inc. 607 - 21st AVENUE, Nisku, AB, T9E 7C9 AMBER ENERGY INC. CALDERA, AB.	
		SCALE: 3/4" = 1'-0"		PROJECT: HORIZONTAL 2-PHASE SEPARATOR 60" DIA. x 15'-0" S/S, 10" PSIG @ 100' c/w 1/8" CA - SKID LAYOUT 180: VABASCA SEPARATOR	
		DATE: NOV/20/98		Dwg No. 9683-3	
		DATE:		Dwg No.	