

* Corrected Copy

591880

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1. Manufactured and certified by Bidell Equipment LP 6900 - 112th Avenue SE Calgary AB T2C 4Z1 CANADA
(Name and address of Manufacturer)

2. Manufactured for Talisman Energy Inc Suite 2000, 888-3rd ST SW Calgary, Alberta T2P 5C5 Canada
(Name and address of Purchaser)

3. Location of installation Portable Trailor Mounted Compressor
(Name and address)

4. Type Horizontal 08-533-522B U9702 21 08-533-521B Sht 1/2 Rev 0 76 2009
(Horizontal or vertical, tank) (Manufacturer's serial number) (CRN) (Drawing number) (National Board number) (Year built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 2007 Edition

to 2008 Addenda None None
(Addenda (date)) (Code Case numbers) (Special service per UG-120(d))

6. Shell SA-333-6 0.844" 0.125" 14.312" 5'-6"
(Material spec. number, grade) (Nominal thickness) (Corr. allow.) (Inner diameter) (Length (overall))

7. Seams SMLS None 100% 1150 F 1hr10min 1 Full 100% 1
(Long. (welded, dbl., snl., lap, butt)) [R. T. (spot or full)] (Eff., %) (H. T. temp.) (Time, hr) [Girth (welded, dbl., snl., lap, butt)] [R. T. (spot or full)] (Eff., %) (No. of courses)

8. Heads: (a) Material SA-516 70N (b) Material SA-516 70N
(Spec. no., grade) (Spec. no., grade)

Table with 10 columns: Location (Top, Bottom, Ends), Minimum Thickness, Corrosion Allowance, Crown Radius, Knuckle Radius, Elliptical Ratio, Conical Apex Angle, Hemispherical Radius, Flat Diameter, Side To Pressure (Convex or Concave). Rows (a) Right, (b) left.

If removable, bolts used (describe other fastenings)

9. MAWP 1287 psi n/a at max. temp. 350 F n/a
(Internal) (External) (Internal) (External)

Min. design metal temp. -20 at 1287 psi Hydro., press. or temp. test pressure 1674 psi

10. Nozzles, inspection, and safety valve openings:

Table with 10 columns: Purpose (Inlet, Outlet, Drain), Number, Diameter or Size, Type, Material, Nominal Thickness, Reinforcement Material, How Attached, Location. Rows include Outlet, Drain, Insp opening.

11. Supports: Skirt n/a Lugs n/a Legs n/a Other - Attached -
(Yes or no) (Number) (Number) (Describe) (Where and how)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: Please Reference U4 for additional information
(Name of part, item number, Manufacturer's name and identifying stamp)

CERTIFICATE OF SHOP / FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. "U" Certificate of Authorization Number 30,982
expires 04/16/11
Date OCT 27 2009 Co. name Bidell Equipment LP Signed [Signature]
(Manufacturer) (Representative)

CERTIFICATE OF SHOP / FIELD INSPECTION

Vessel constructed by Bidell Equipment LP at 6900 - 112th Avenue SE Calgary, AB T2C 4Z1 CANADA
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Alberta and employed by ABSA
have inspected the component described in this Manufacturer's Data Report on OCT 27 2009, and state that,
to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By Signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Date OCT 27 2009 Signed [Signature] Commissions 9644, A.B., AB #40
(Authorized Inspector) (National Board (incl. endorsements), State, Province, and number)

NB 76

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RT-1
HT

CERTIFIED BY:
BIDEN EQUIPMENT
GAS COMPRESSION
6900 - 112 AVENUE S.E.
CALGARY, AB, T2C 4Z1
PHONE: (403) 235-5877
FAX: (403) 272-7749

M.A.W.P. 1287 PSI @ 350 °F

M.D.M.T. -20 °F @ 1287 PSI

YEAR BUILT 2009 C.R.N. U9702.21

S/N: 08-533-522B

SHELL: SA-333-6 THK: 0.344

HEAD: SA-516-70N THK: 0.75

TAG: 591880