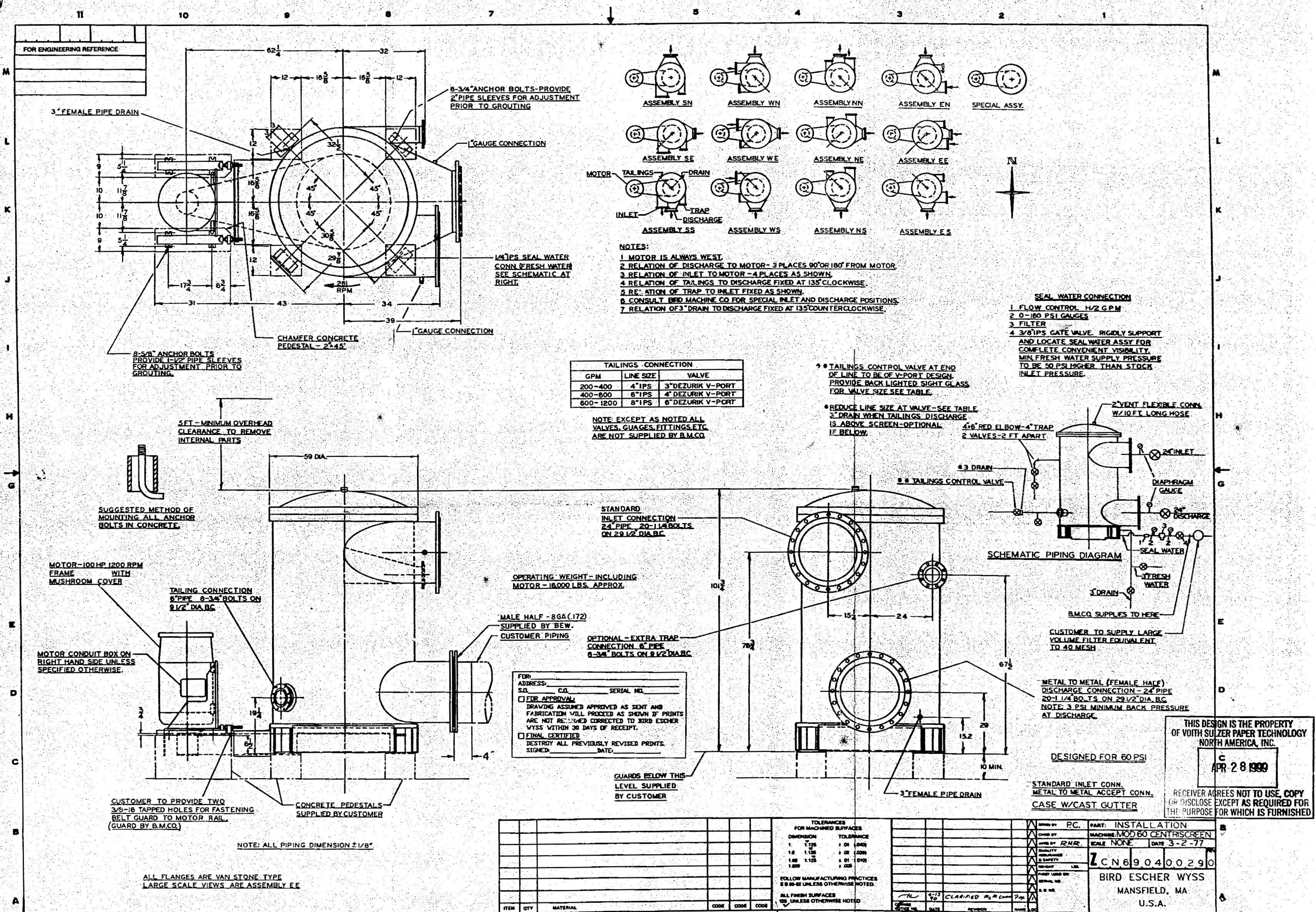




FOR ADDRESS: SERIAL NO.
 S.D. C.D.
 ☐ FOR APPROVAL
 DRAWING ASSUMED APPROVED AS SENT AND FABRICATION WILL PROCEED AS SHOWN IF PRINTS ARE NOT RETURNED CORRECTED TO BIRD ESCHER WYSS WITHIN 30 DAYS OF RECEIPT.
 ☐ FINAL CERTIFIED
 DESTROY ALL PREVIOUSLY REVISED PRINTS.
 SIGNED: DATE:

ITEM	QTY	MATERIAL	CODE	CODE	CODE

TOLERANCES FOR MACHINED SURFACES	
DIMENSION	TOLERANCE
1. 1.125	± .01 (.040)
1.6 1.125	± .02 (.080)
1.80 1.125	± .01 (.040)
1.800	± .008

FOLLOW MANUFACTURING PRACTICES E & B-82 UNLESS OTHERWISE NOTED.
 ALL FINISH SURFACES
 125 UNLESS OTHERWISE NOTED

TOLERANCES FOR MACHINED SURFACES	
DIMENSION	TOLERANCE
1. 1.125	± .01 (.040)
1.6 1.125	± .02 (.080)
1.80 1.125	± .01 (.040)
1.800	± .008

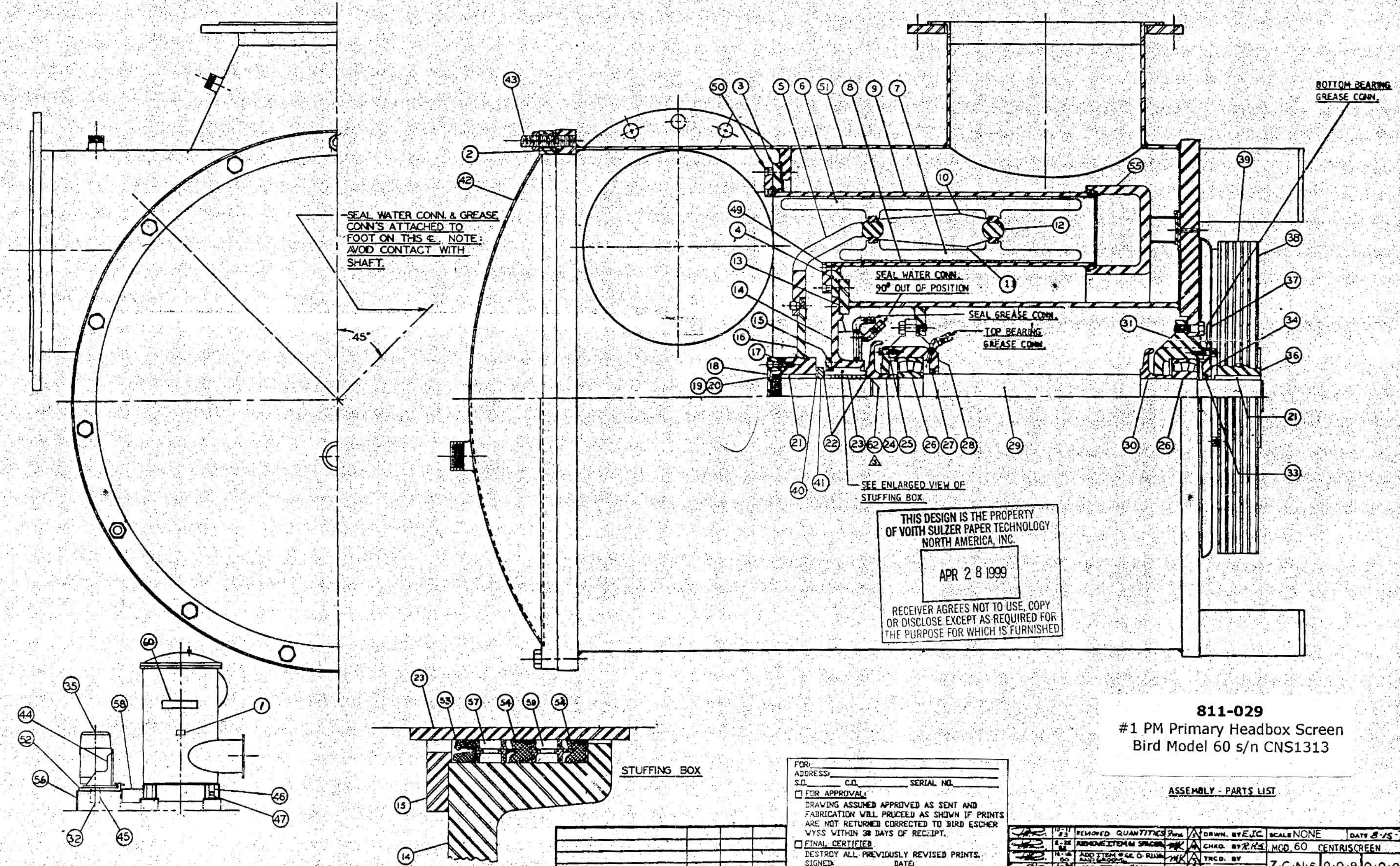
FOLLOW MANUFACTURING PRACTICES E & B-82 UNLESS OTHERWISE NOTED.
 ALL FINISH SURFACES
 125 UNLESS OTHERWISE NOTED

DESIGNED FOR 60 PSI
 STANDARD INLET CONN. METAL TO METAL ACCEPT CONN. CASE W/CAST GUTTER
 PART: INSTALLATION
 MACHINE: MOD 60 CENTRISCREEN
 SCALE: NONE DATE: 3-2-77
 ZCN690400290
 BIRD ESCHER WYSS
 MANSFIELD, MA
 U.S.A.

NO	REQ	NAME	NO	REQ	NAME	NO	REQ	NAME	NO	REQ	NAME	NO	REQ	NAME	NO	REQ	NAME
1	1	NAMEPLATE	11	*	ADAPTER (INNER FOIL)	21	2	KEY SQ.	31	1	HOUSING, BOTTOM	41	1	SPACER	51	1	CASE
2	1	O-RING 53/8" O.D.	12	1	RING, BOTTOM	22	2	GASKET	32	1	HUB, BUSHING (DRIVE)	42	1	COVER (CASE)	52	2	MOTOR RAIL
3	1	OUTER CYL. CLAMP RING	13	1	GASKET (STUFF. BOX)	23	1	SLEEVE	33	1	SEAL (BOTTOM HOUSING)	43	4	STUD	53	1	LPD CLIPPER SEAL
4	1	INNER CYL. CLAMP RING	14	1	BOX, STUFFING	24	1	FLINGER, TOP	34	1	CAP, BEARING, BOTTOM	44	1	BRACKET, MOTOR	54	2	HIGH PRESSURE SEAL
5	1	HYD. SPIDER & TOP RING	15	1	RING, SEAL (GLAND)	25	1	CAP, BEARING, TOP	35	1	MOTOR	45	1	SHEAVE (DRIVE)	55	1	GUTTER
6	*	OUTSIDE HYDROFOIL	16	1	HUB, DRIVE	26	2	BEARING, ROLLER	36	1	HUB, BUSHING (DRIVEN)	46	1	LUB INSTRUCTION PLATE	56	1	SPLASH GUARD
7	*	INSIDE HYDROFOIL	17	1	GASKET (ROTOR CAP)	27	1	SEAL (TOP HOUSING)	37	1	GUARD, SPLASH (DRIP PAN)	47	1	LUB PLATE	57	1	LANTERN RING - UPPER
8	1	28" SCREEN CYL. COMPLETE	18	1	CAP (HUB)	28	1	HOUSING, TOP	38	1	SHEAVE (DRIVEN)	48	1		58	1	BELT GUARD
9	1	42" SCREEN CYL. COMPLETE	19	1	LOCK NUT	29	1	SHAFT, DRIVE	39	*	BELT, DRIVE	49	2	CLAMP	59	1	LANTERN RING - LOWER
10	*	ADAPTER (OUTER FOIL)	20	1	WASHER, LOCK, BEARING	30	1	FLINGER, BOTTOM	40	1	GASKET	50	2	CLAMP	60	1	NAMEPLATE

△ * SEE B/M FOR CORRECT QUANTITY

NOTE: WHEN ORDERING PARTS PLEASE
REFER TO SERIAL NUMBER



811-029
#1 PM Primary Headbox Screen
Bird Model 60 s/n CNS1313

ASSEMBLY - PARTS LIST

FOR:
ADDRESS: _____
S.D. _____ C.D. _____ SERIAL NO. _____
☐ FOR APPROVAL:
DRAWING ASSUMED APPROVED AS SENT AND
FABRICATION WILL PROCEED AS SHOWN IF PRINTS
ARE NOT RETURNED CORRECTED TO BIRD ESCHER
WYSS WITHIN 30 DAYS OF RECEIPT.
☐ FINAL CERTIFIED:
DESTROY ALL PREVIOUSLY REVISED PRINTS.
SIGNED: _____ DATE: _____

MATERIAL	CODE	CODE	CODE

REV	DATE	REMOVED QUANTITIES	BY	CHKD. BY	SCALE	DATE
1	8-15-73	REMOVED ITEM #1	WKS	WKS	NONE	8-15-73
2	8-15-73	ADD ITEM #46 O-RING	WKS	WKS	MCD 60	CENTRISCREEN
3	8-15-73	ADD ITEM #61	PC	PC	ZC/N/6	9/0/8/0/0/0/2/0
4	8-15-73	ADD ITEM #60	PC	PC		
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BIRD ESCHER WYSS
MANSFIELD, MA