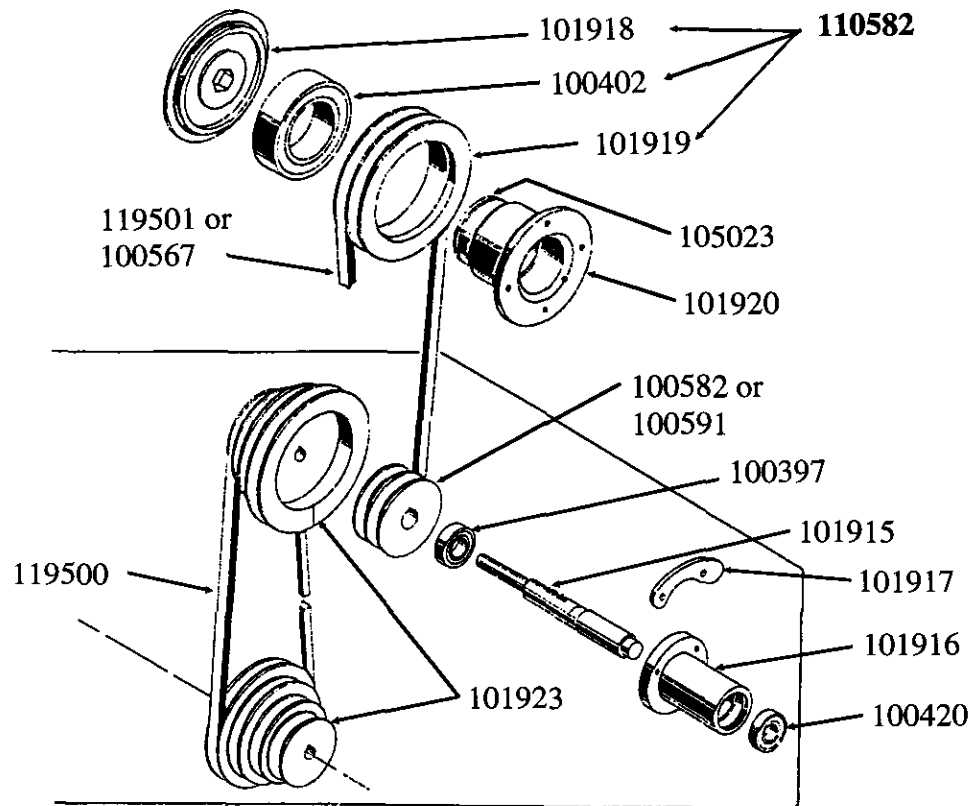


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S- DRIVE PARTS

Group 20



Item No.	Old No.	Description	Req'd	Order
100397	NH6106PP	Bearing	1	
100420	S-10-RFF	Bearing	1	
100582		Pulley, 1-1/8	1	
110582	20-2	Assy, Drive Pulley, Upper Drive ,Timing Belt, not all parts shown on diagram)	1	
101918	20-3	Drive Plate (use 102038 if heavy duty)	1	
100402	773L18	Bearing	1	
101919		Altn, Pulley, Timing Belt	1	
100591		Pulley, Timing Belt	1	
100526		Bush, Drive, SH, 1-1/8	1	
100567		Belt, Timing	1	
101916	20-6	Bearing Housing (Jack Shaft)	1	
101915	20-7	Jack Shaft	1	

S, Group 20 - Drive

Item No.	Old No.	Description	Req'd	Order
101920	20-19	Drive Pulley Hub	1	
101923	20-12	Step Sheave, 1-1/8 Bore	1	
101917	20-15	Bearing Housing Lock Plate	1	
119500		V-Belt	2	
119501		V-Belt	1	
105023	5100-354	Tru Arc Ring	4	
Note: Tinted Numbers indicate parts to be used for machine converted to timing belts (versus original design which was Vee Belt driven).				

Please have your Model and Serial Number ready when ordering.

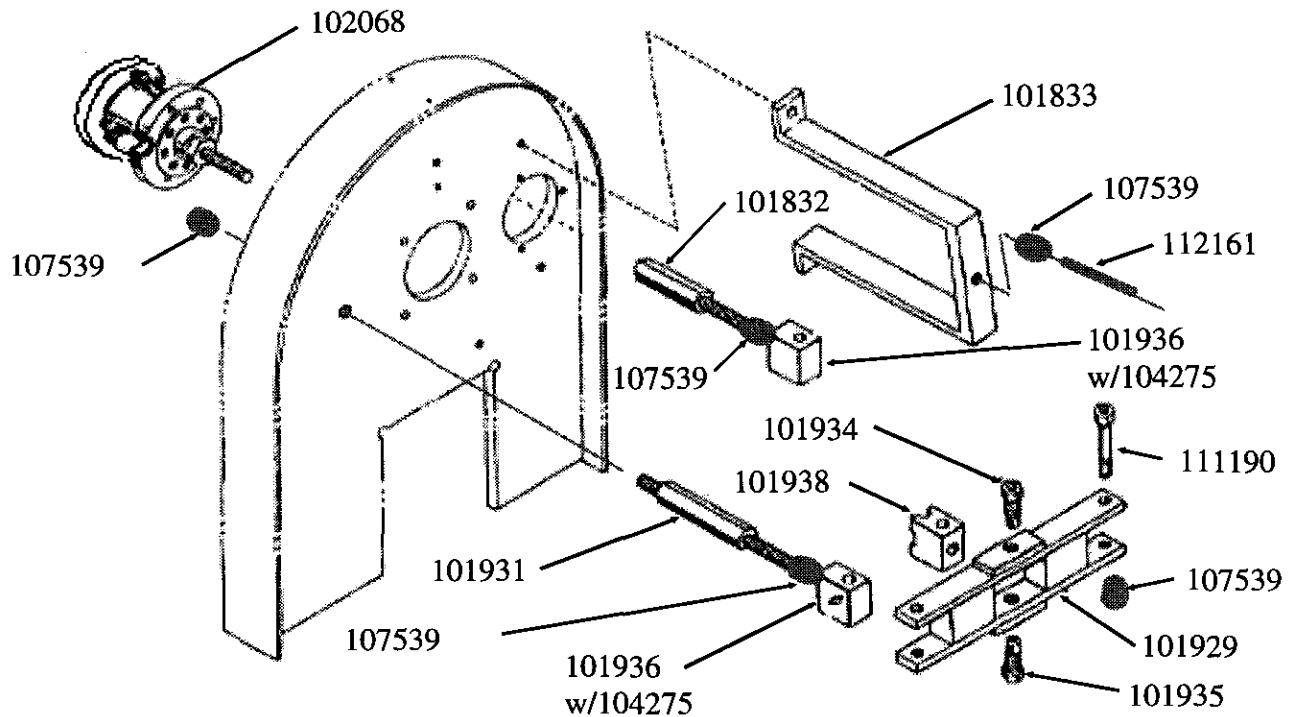
Model _____

Serial Number _____

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S REAR SHACKLE PARTS

Group 30



Item No.	Old No.	Description	Req'd	Order
101832	30-1-B	Push Rod, SI-MS-2	1	
101833	30-4	Hydraulic Cylinder Stroke Limit	1	
101929	30-3	Clutch Rocker Arm	1	
101931	30-1-A	Push Rod, Thd	1	
101934	30-2-D	Drilled Bolt	1	
101935	A73-153	Bolt, Short, Plain	1	
101936	30-2-B	End Shackle Block	2	
101938	30-2-A	Keyway Block	1	
102068	A75-130	Cylinder, Alt'n	1	
104275	30-2-C	Lube Fitting	1	
107539		Nut, Hex, 1/2-13	6	
111190		Screw, Hex Hd 1/2-13 x 3	2	
112161		Screw, Soc Hd, Set, 1/2-13 x 1-1/2	1	

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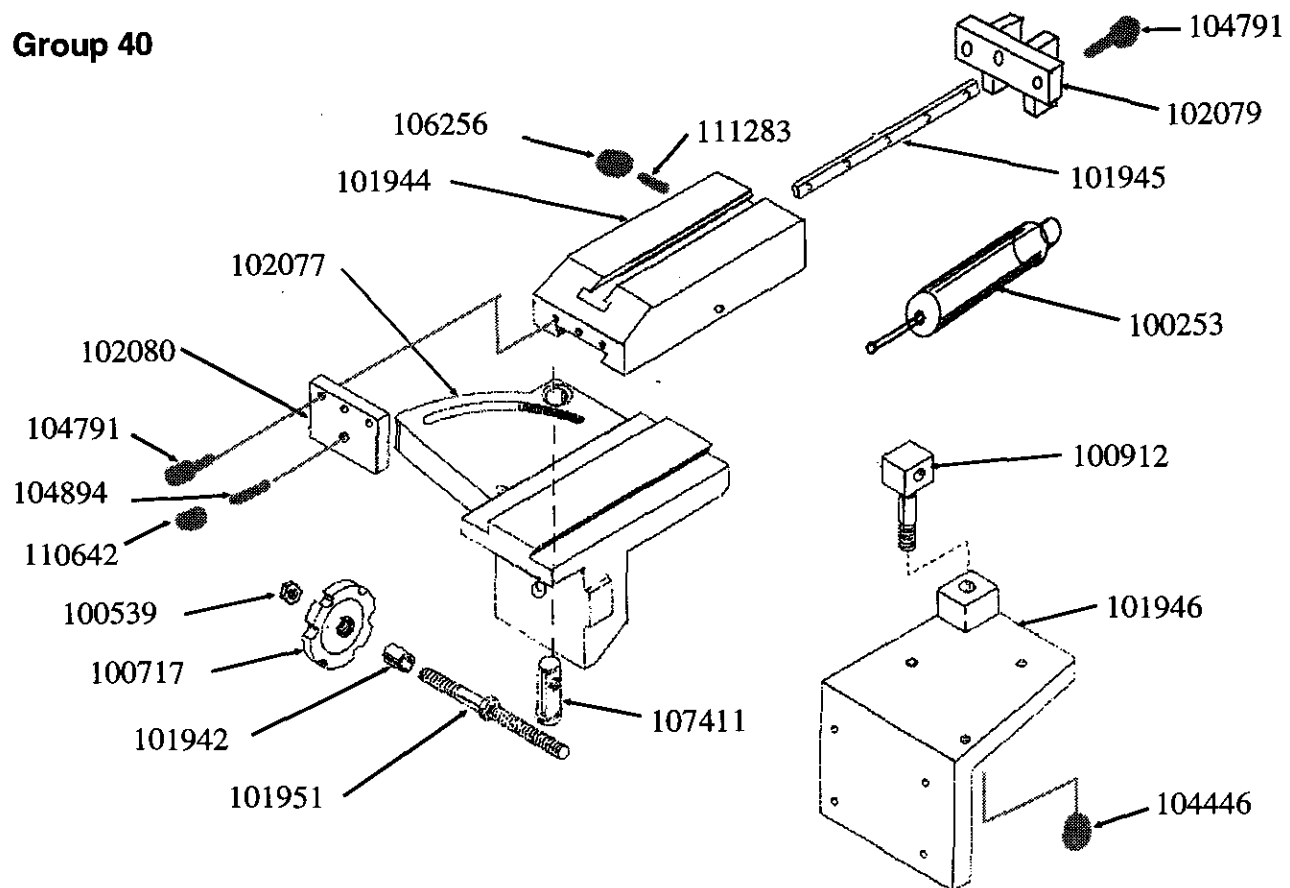
Model _____

Serial Number _____

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S CROSS SLIDE PARTS - AIR ACTUATED

Group 40



Item No.	Old No.	Description	Req'd	Order
100253 *		Cylinder	1	
100281	H 2504F	Foot Valve (not shown)	1	
100912	40-9-B	Latch Bolt	1	
101944 *	40-2-A	Cross Slide	1	
101945	40-2-B	Cross Slide Gib	1	
101946	40-7	Brkt, Cross slide, Base Mtg	1	
101951	40-9-C	Threaded Rod	1	
102077 *		Cross Slide Base	1	
102079 *	B75-149	Brkt, Cross Slide Drive	1	
102080 *		Brkt, Stroke Limit	1	
104446		Hex Jam Nut, 5/8-11	2	
104791 *		Screw, Soc Hd, Cap, 5/16-18 x 1	6	
104894		Nut, Hex, Jam, 3/4-16	1	

S CROSS SLIDE - AIR

Item No.	Old No.	Description	Req'd	Order
107411	40-9-A	Cross Slide Post	1	
107539		Nut, Stop, Elastic 1/2-13	1	
110642		Screw, Soc Hd, Set, Cup Pt Ground Flat	1	
111283		Screw, Set, Soc, 1/4-20 x 1-1/8	7	
* denotes parts required to convert from mechanical to air				
NOTE: The following parts are used with mandrels of 2" dia. or less				
101939	40-10	Steady Roller Mounting Bracket	1	
101940	40-11	Steady Roller Arm A&B		
101941	40-13	Steady Roller	1	
Over-travel Springs (not 123083)				
106260	40-16	Over-travel Spring	1	
107296		Over-travel Spring	1	

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Model _____

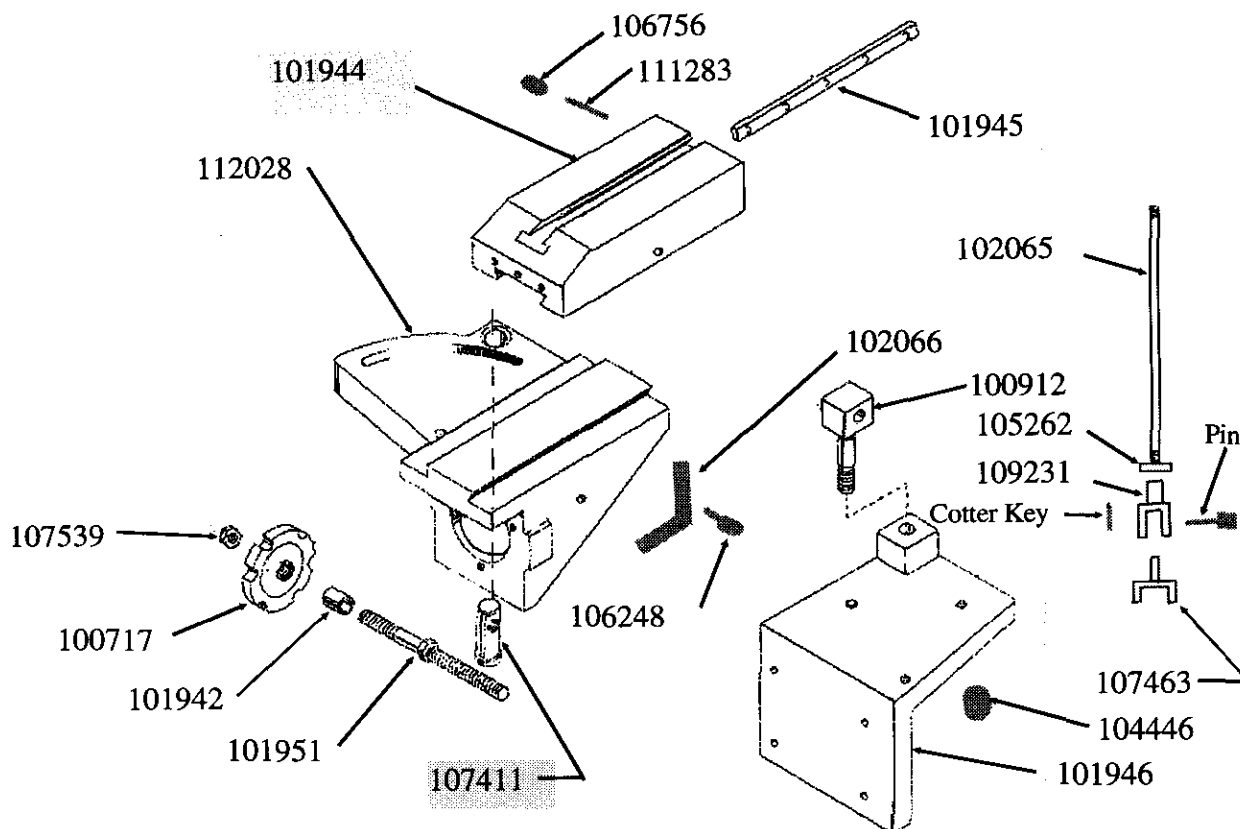
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S CROSS SLIDE PARTS - MECHANICAL

Group 40



Item No.	Old No.	Description	Req'd	Order
100717		Hand Knob	1	
100912	40-9-B	Latch Bolt	1	
101942	A73-164	Spacer	1	
101944	40-2-A	Cross Slide	1	
101945	40-2-B	Cross Slide Gib	1	
101946	40-7	Brkt, Cross slide	1	
101951	40-9-C	Scr, Cross Slide Adjusting	1	
102065	70-6-B	Connecting Rod, Cross Slide, S	1	
102066	A75-127	Actuator, Cross Slide	1	
104446		Nut, Hex, Jam, 5/8-11	1	
105262		Nut, Hex, Jam, Std, 1/2-20	2	
106248		Bolt, Shldr, 1/2 x 5/8	1	
106756		Nut, Hex, Jam, 1/4-20	7	

S GROUP 40 - CROSS SLIDE - MECHANICAL

Item No.	Old No.	Description	Req'd	Order
107411	40-9-A	Cross Slide Post	1	
107463	107463D	Foot Pedal	1	
107539	40-9-D	Hex Jam Nut	1	
111283		Screw, Soc, Set, Cup Pt, 1/4-20 x 1-1/8	6	
112028	40-8	Cross Slide Base	1	
109231		Yoke, 1/2-20, w/pin and key (Models S & SI-MS-2	2	
NOTE: The following parts are used with mandrels of 2" dia. or less				
101939	40-10	Steady Roller Mounting Bracket	1	
101940	40-11	Steady Roller Arm A&B		
101941	40-13	Steady Roller	1	
106260	40-16	Over-travel Spring	1	

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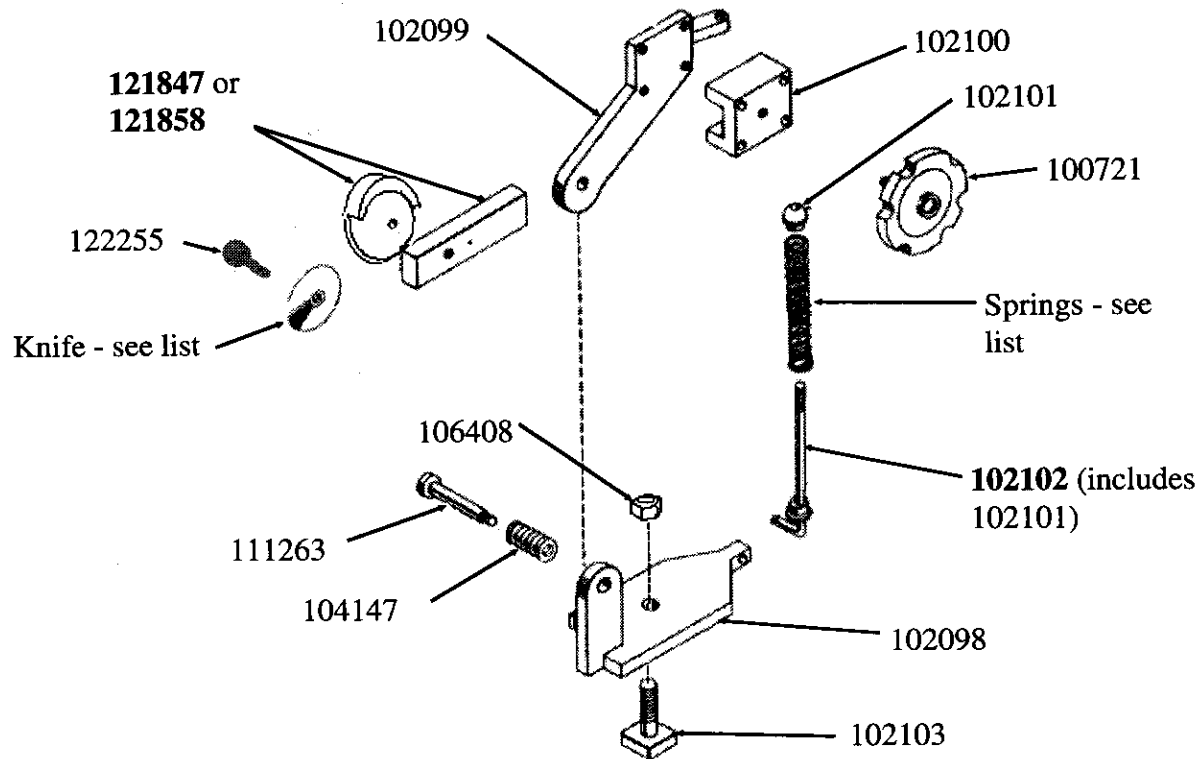
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S TOOL POST PARTS

Group 50



Item No.	Old No.	Description	Req'd	Order
100721	60-7	Hand Knob	1	
100840	50-6	2" Knife	1	
112521		2" Premium Knife	1	
100842		3" Knife	1	
102098	50-15	Tool Post Base	1	
102099	50-2-A	Tool Post Upper Arm	1	
102100	50-2-B	U-Block	1	
102102	50-14	Tool Post Spring Guide	1	
102101		Guide, Upper	1	
102103	50-7	T-Bolt	1	
104147	50-1-	Pivot Joint Spring	1	
106207	50-11	Tool Post Spring (Lt)		
106208	50-12	Tool Post Spring (Med)		

S, GROUP 50 - TOOL POST PARTS

Item No.	Old No.	Description	Req'd	Order
106209	50-13	Tool Post Spring (Heavy)		
106210		Tool Post Spring (Extra-Heavy)		
106408		Nut, Hex, Flg., 1/2-13	1	
110040		Pin, Cotter, 1/8 x 3/4	1	
121847		Kit- Tool Shank, Clamp & Knife Guard, 2"		
121858		Kit- Tool Shank, Clamp & Knife Guard, 3"	1	
122255		Screw, Cap, Soc Hd, 5/16-18 x 1/2 LH Thrd	1	

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Model _____

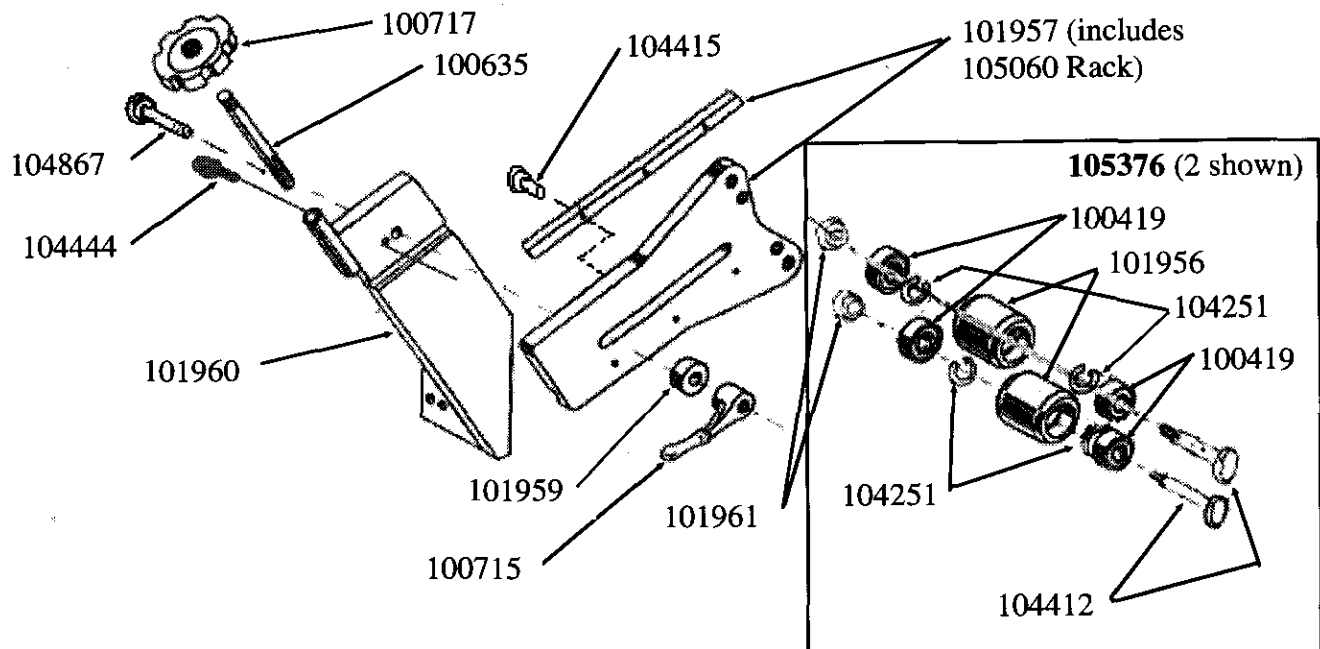
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S SUPPORT ROLLER PARTS

Group 60



Item No.	Old No.	Description	Req'd	Order
100635	60-10	Pinion	1	
100715	60-5	Locking Lever	1	
100717	60-7	Hand Knob	1	
101957	60-2	Roller Mounting Plate	1	
105060		Gear Rack	1	
101959	60-6	Spacer, Lock Lever	1	
101960	60-8	Support Roller Bracket (S)	1	
104415		10-32 x 3/8 Soc Hd Cap screw	3	
104444		Screw, Soc. Hd Cap, 1/4-20 x 3/4	1	
104867		1/2-13 x 2-1/2 Hex Hd Bolt	1	
105376		Support Roller ass'y (2 req'd)	2	
100419		Bearing	2	
101956	60-4	Support Roller	1	
101961	A73-192	Spacer	1	
104251	5100-59	Retaining Ring	2	
104412		Shoulder Bolt	1	

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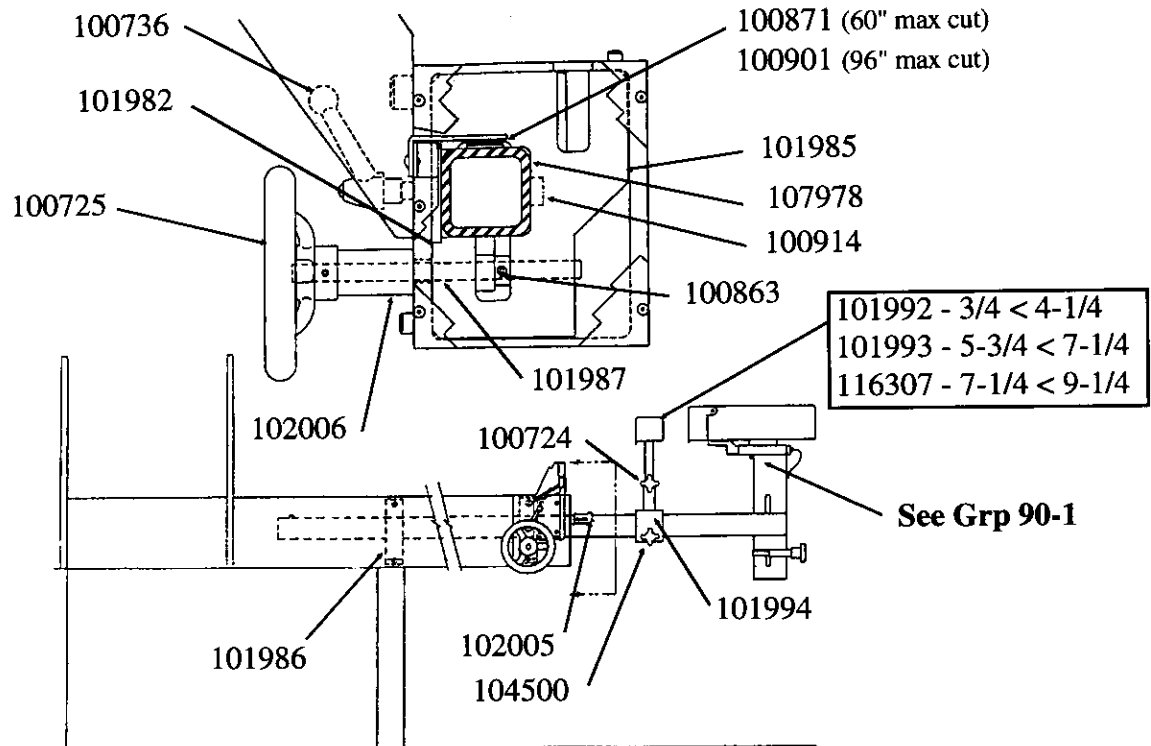
Model _____

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S Target Parts - General

Group 90



Item No.	Old No.	Description	Req'd	Order
100725	AW-1060	Handwheel, 6"	1	
100736	HAS 350	Handle, 1/2-13	1	
100863	A-73-246	Gear, Altn, Spur	1	
100871	A-73-270	Scale (>= 10")	1	
100914	23705	Grip	1	
101982	A-73-241	Plate, target Tube Lock	1	
101985	C-73-243	Support, End Target Tube	1	
101986	C-73-244	Guide, Inner	1	
101987	C-73-245	Shaft, Target, Adj.	1	
102005	A-73-271	Pointer	1	
102006	A-73-272	Spacer, Handwheel	1	
107978	C-73-242	Tube, Target (>= 10')	1	
107482	D-72-134	Ass'y, Steady Rest Bracket	1	

S Target Parts - General

Item No.	Old No.	Description	Req'd	Order
100724		Knob, Hand	1	
101994		Bracket, Steady Rest	1	
104500		Knob, Altn, Hand	1	
Scoops - Steady Rest			1	
101992	C-73-251	Weldt, Scoop, Steady,3"		
101993	C-73-251	Weldt, Scoop, Steady,6"	1	
116307	C-73-251	Weldt, Scoop, Steady,8"		

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Model _____

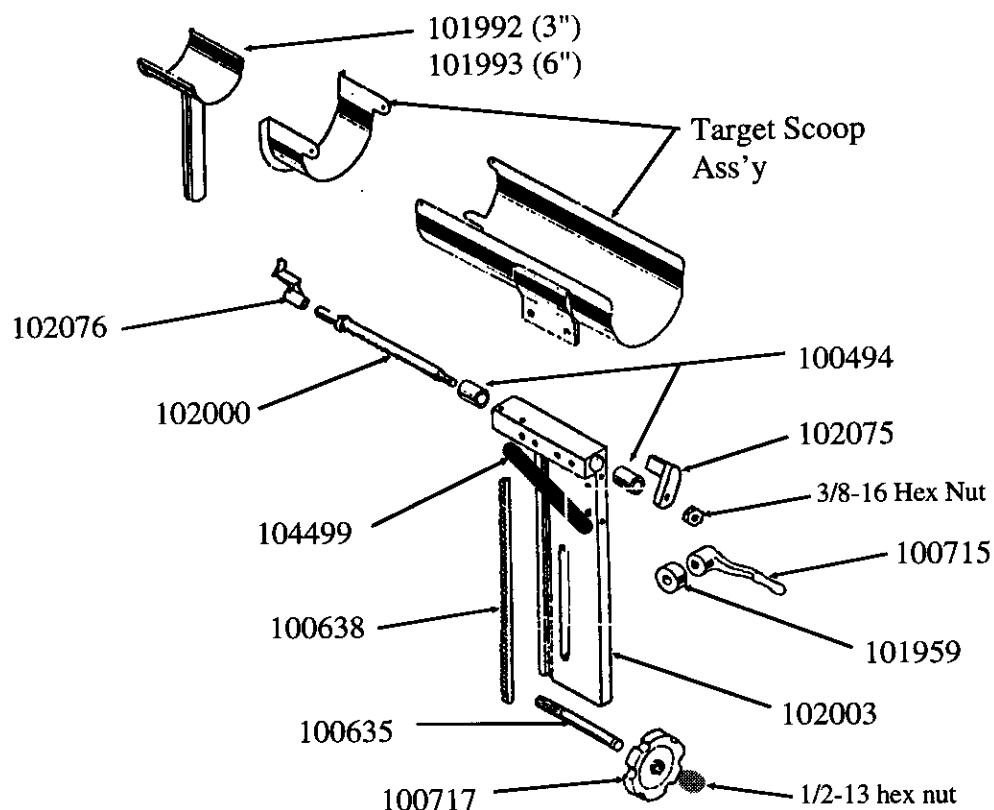
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S TARGET PARTS

Group 90-1



Item No.	Old No.	Description	Req'd	Order
100494	AA-832-1	Bushing	2	
100635		Gear, Pinion	1	
100638		3/8" x 1/2" Rack, Gear	1	
100715		Clamp Handle	1	
100717	60-7A	Hand Knob	3	
101959	60-6	Lock Lever Spacer	2	
101992	90-23-3	Steady Rest Scoop, 4.75" (3")		
101993	90-23-6	Steady Rest Scoop, 6"		
102000	90-9	Target Shaft	1	
102003	90-8	Target Frame	1	
		Target Scoop Ass'y (Core Dia Specific)	1	
102075		Arm, Target Return	1	
102076		Pad, Butt	1	

S GROUP 90-1 TARGET PARTS

Item No.	Old No.	Description	Req'd	Order
104499		Spring, Target Return (mount with 10-32 screw, nut, washer)	1	
107151	90-22	Steady Rest Ass'y	2	

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Model _____

Serial Number _____

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