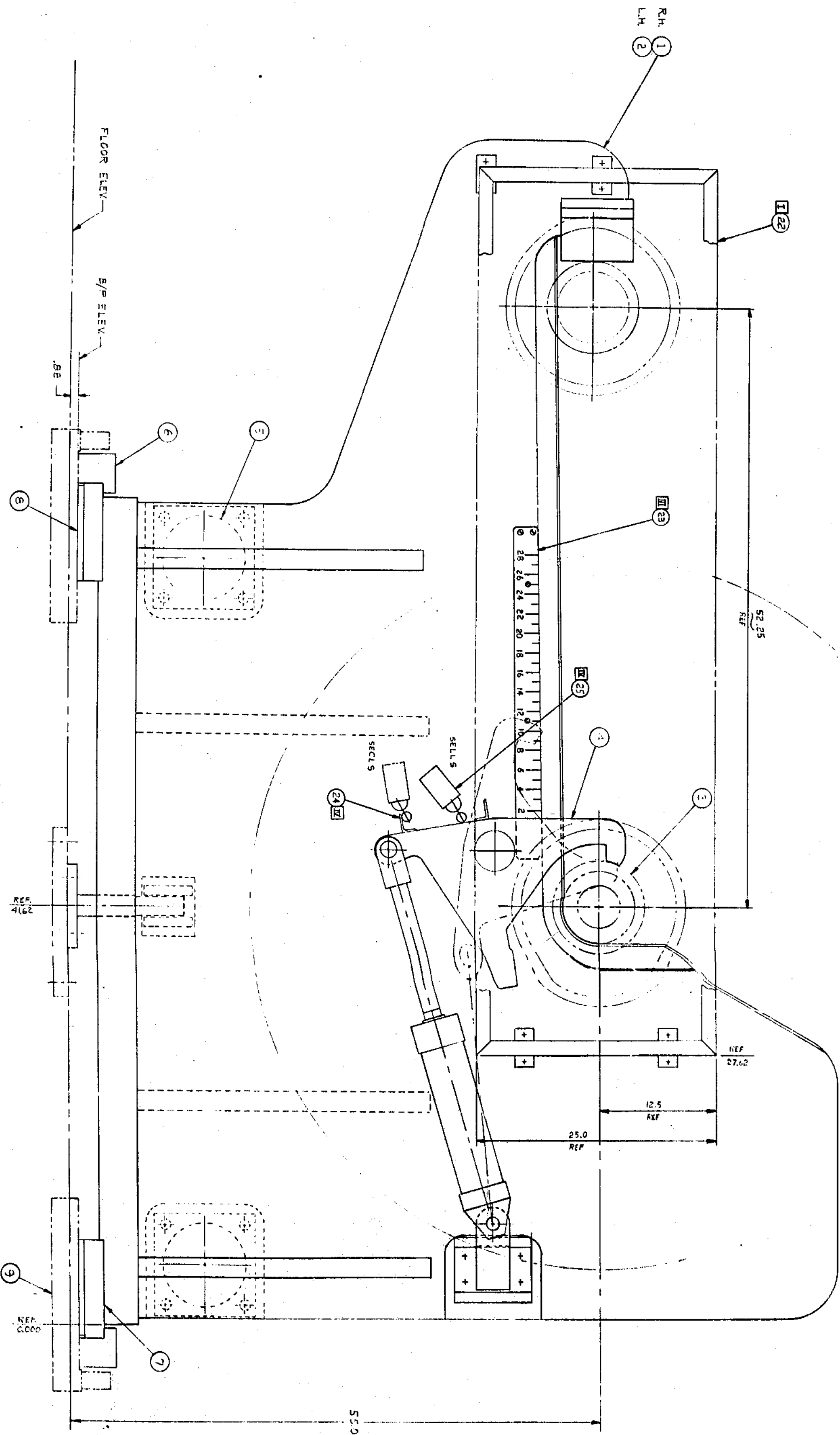


ITEM	QTY	DESCRIPTION	UNIT	LENGTH	WTH	DRILL	MATL.
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NOTES:

- I DRILL & TAP FOR (9) 1/2-13X1.75LG. HEX HD CAP SCREW AT SHOP ASSY
- II WELD (2) SHEAR BLOCKS (ITEM 12) FOR CYLINDER BRKT (ITEM 11) AFTER SET UP AT MILL INSTALLATION. CYLINDER TO BE AT HALF STROKE 4" WITH UNWIND STAND AT CENTER
- III DRILL & TAP FOR (4) 1/4-20 SCREWS AFTER ALIGNMENT AND LOCATION AT ASSY
- IV DRILL & TAP FOR (9) 1/4-20 SCREWS AT SHOP ASSY. INSTALL SECS. 5 SWITCH TO ENGAGE IN LOCK POSITION FOR 9.5 DIA. INSTALL SELLS SWITCH TO ENGAGE AT SPOOL LOAD POSITION. APPROX. POSITION WOULD BE TO RETRACT CYL. ROD AND PRESSURE 70% OF ROD LEFT



L.H. MACHINE: SHOWN
R.H. MACHINE: OPPOSITE

M7635

2 YW 0006

MACHINING		± .000	± .000	± .010	± .005
TOLERANCE		± .000	± .000	± .000	± .000
FINISH		1.0X	1.0X	1.0X	1.0X
BREAK ALL SHARP EDGES & CORNERS		✓			
DIMENSIONS NOT SPECIFIED TO BE		✓			
DRAWING IS THE PROPERTY OF BENTON LUMBER, INC.		✓			
THE INFORMATION HEREON IS SUBMITTED IN CONFIDENCE		✓			
SHEET 1 OF 2		✓			
W05-210457		✓			

2YWR0006

DRAWING NUMBER

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