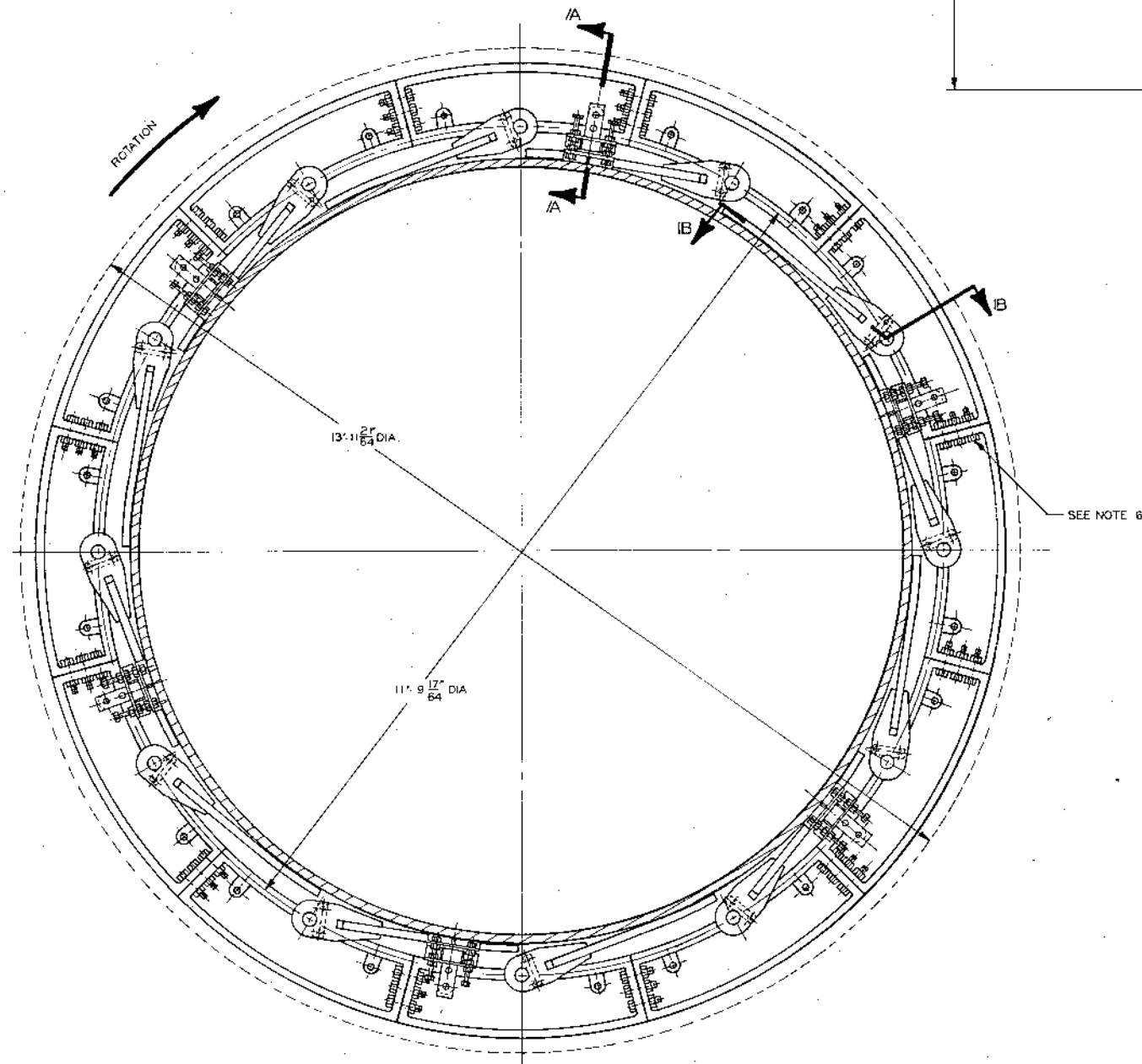
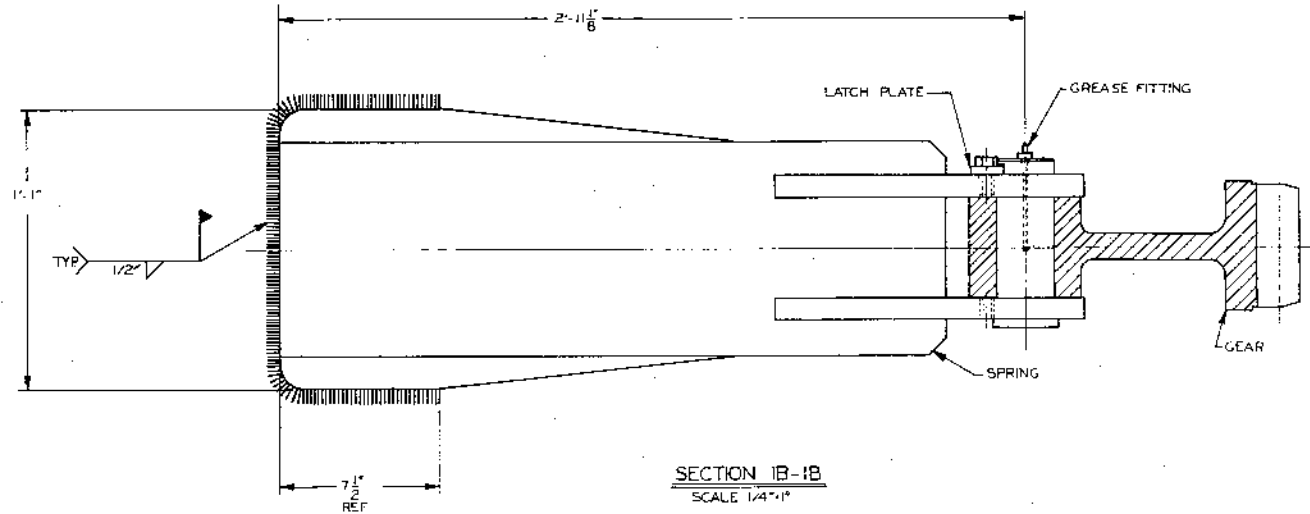


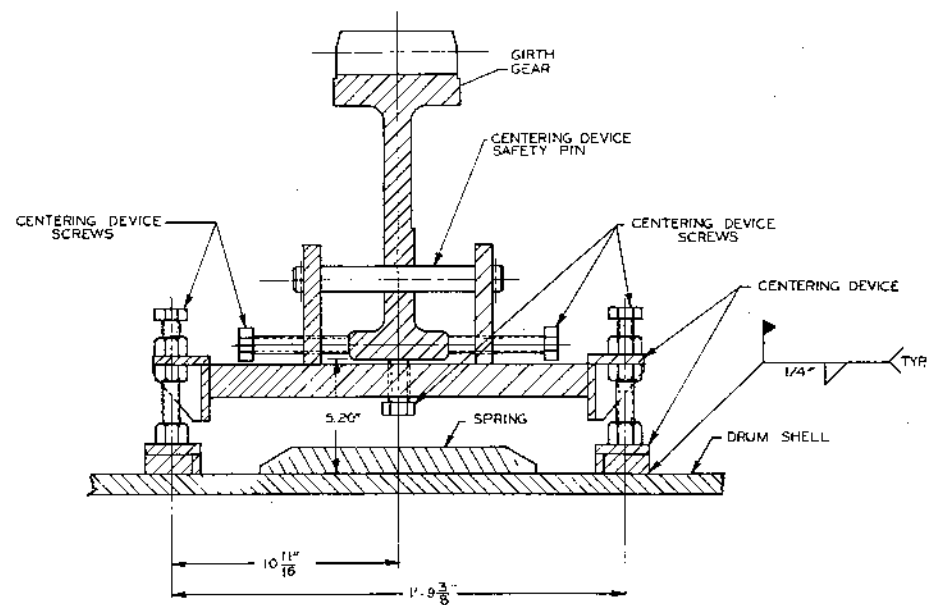
REVISIONS				
REV. NO.	DATE	REMARKS	REV. BY	CHK. BY
1	3.11.92	ISSUED		
2	4.9.92	ADDED CUST. EQ. NO. 2.7. NOTE 6. REV. NOTE		
3	7.29.92	REV. WIDTH OF PADDLE & LENGTH OF WELD VIEWS A-A & B-B		



VIEW LOOKING FROM INLET END
SCALE: 3/4" = 1'-0"



SECTION IB-IB
SCALE: 1/4" = 1"



SECTION A-A
SCALE: 1/4" = 1"

- NOTES:
1. CENTERING DEVICE SAFETY PIN IS A HANGER PIN FOR HOLDING THE CENTERING DEVICE. IT IS NOT DESIGNED TO SUPPORT THE WEIGHT OF THE GEAR ASSEMBLY DURING INSTALLATION. THE CENTERING DEVICE THREE SCREWS MUST BE POSITIONED AGAINST THE GEAR IN ALL THREE LOCATIONS, TO SUPPORT THE LOAD OF THE GEAR.
 2. FOR BACKLASH SEE CHART IN MANUAL - MODULE = 25MM
 3. FOR MOUNTING INSTRUCTIONS SEE MANUAL.
 4. CENTERING DEVICES ARE REMOVED BY GRINDING OFF THE WELD TO ALLOW REUSE.
 5. APPROXIMATE WEIGHT SEE GENERAL ARRANGEMENT DRAWING.
 6. BOLTING TORQUE M30 BOLTS-1450 N_m (1070 FT. LBS.)

BOWATER/GNP INC.
RECYCLE FIBER PLANT
C.R.S. SIRRINE JOB NO. P2957
CUSTOMER PO. 77788-33
FOR DRUM PULPER
EQUIPMENT NUMBER 345-071

This drawing has been reviewed for suitability, approved and sold to Kamy Canada Inc. for project number marked.

Tolerances, Unless Noted Otherwise	
Fabricated (Fractional)	Machined (Decimal)
under 12" x 1/16"	2 place XXX ± .05"
12" to 120" x 1/8"	3 place XXX ± .010"
over 120" x 1/4"	
Angular	± 1/2°, not to exceed 1/16" per 12"

NOTE
THIS DRAWING IS THE PROPERTY OF KAMYR INC. NEITHER THIS DRAWING OR ANY DATA OR INFORMATION THEREIN SHALL BE COPIED OR REPRODUCED IN ANY MANNER, LOANED OR OTHERWISE DISPOSED OF, OR USED FOR ANY PURPOSE WHAT SOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF KAMYR INC. IF THIS DRAWING IS LOANED BY OR WITH AUTHORITY OF KAMYR INC. THE BORROWER, IN CONSIDERATION OF SUCH LOAN, AGREES TO THE FOLLOWING CONDITIONS AND TO RETURN THIS DRAWING UPON REQUEST.

SURFACE FINISH - FEET	
A	ROUGH 500 MICRO IN.
B	MEDIUM 300 MICRO IN.
C	GOOD 150 MICRO IN.
D	FINE 50 MICRO IN.
E	EXTRA FINE 25 MICRO IN.

GIRTH GEAR FIBERFLOW 325 DRUM	
DATE 3.9.92	SCALE AS NOTED
CHECKED	REP. DMS

KAMYR INC.
GLENS FALLS, N. Y.
1-01509-25 R3