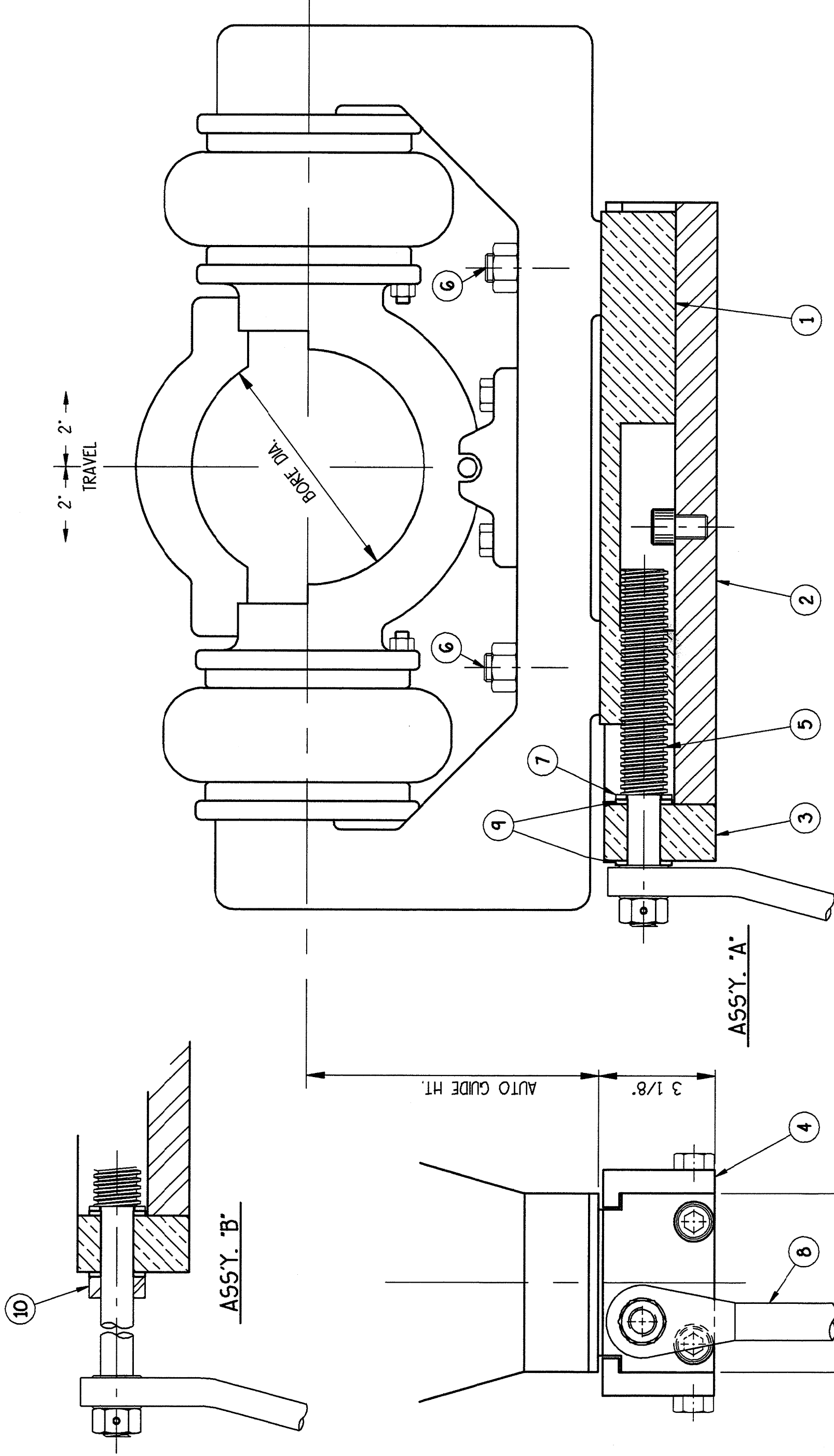


ITEM	QUANTITY	DESCRIPTION	MATERIAL
A		SANDY HILL THUNE AIR GUIDE #125/170 WITH 6.252"/6.254" BORE + 1/2" DIA. x 5/8" DP. HOLE ON BOTTOM OF BORE WITH FAIL SAFE VALVE	ENG. NOTE: PN TO STICK UP BEYOND BORE.
B		SANDY HILL THUNE AIR GUIDE #125/170 WITH 5.688"/5.691" BORE + 5/8" DIA. x 1/2" DP. HOLE ON BOTTOM OF BORE WITH FAIL SAFE VALVE	ENG. NOTE: PN TO STICK UP BEYOND BORE.
C		SANDY HILL THUNE AIR GUIDE # WITH DP. HOLE ON BOTTOM OF BORE WITH FAIL SAFE VALVE	ENG. NOTE: PN TO STICK UP BEYOND BORE.



F.O.#	QTY.	ASSY.	GUIDE PART#	GUIDE HEIGHT	PART #1 BLOCK	PART #2 MTC. PL.	NOTES	DATE	BY	NOBLE	DATE	DWG. NO.	NO.
34441	1	B	—	—	—	B22-114-6	B22-139-8	THUNE GUIDE NOT REQ'D	APR 05				
31257	1	B	—	7 7/8"	B22-114-6	B22-139-8	B22-139-8	BATCHES: HANDLED BY 2, STK. # 15921	8/13				
30834	1	A	C	7 3/32"	B22-167-8	B22-139-8	B22-139-8	#80/170-80 4.433" / 4.440" BORE	8/13				
30052	1	B	C	7 7/8"	B22-114-6	B22-139-8	B22-139-8	WITH 5/8" DIA. x 1/2" DP. HOLE	8/13				
30360	1	B	C	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
30032	1	A	C	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
20280	1	A	B	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
26028	1	A	A	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
25061-C	2	A	C	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
24770-E	1	A	A	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
24702-E	1	A	A	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
23648	1	A	A	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
23600	1	A	A	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
23114	1	A	A	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
22541	3	A	A	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
22451	4	A	A	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
22450	2	A	A	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
21909-C	1	A	A	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				
21909-A	1	B	B	7 7/8"	B22-114-6	B22-139-8	B22-139-8	#125/170-80 5.688" / 5.691" BORE	8/13				

REVISION

NO.	DATE	DESCRIPTION
1	APR 05	REVISED

NOTES

1	USE ASSY. 101-2 INSTEAD
2	#125/170-80 5.688" / 5.691" BORE
3	#125/170-80 5.688" / 5.691" BORE
4	#125/170-80 5.688" / 5.691" BORE
5	#125/170-80 5.688" / 5.691" BORE
6	#125/170-80 5.688" / 5.691" BORE
7	#125/170-80 5.688" / 5.691" BORE
8	#125/170-80 5.688" / 5.691" BORE
9	#125/170-80 5.688" / 5.691" BORE
10	#125/170-80 5.688" / 5.691" BORE

ASSY. of HAND GUIDE

MIAMI MACHINE CORP.
OVERPECK, OHIO 45055

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SCALE 3/8"=1" BY NOBLE DATE APR. 95 DWG. C22-139-D