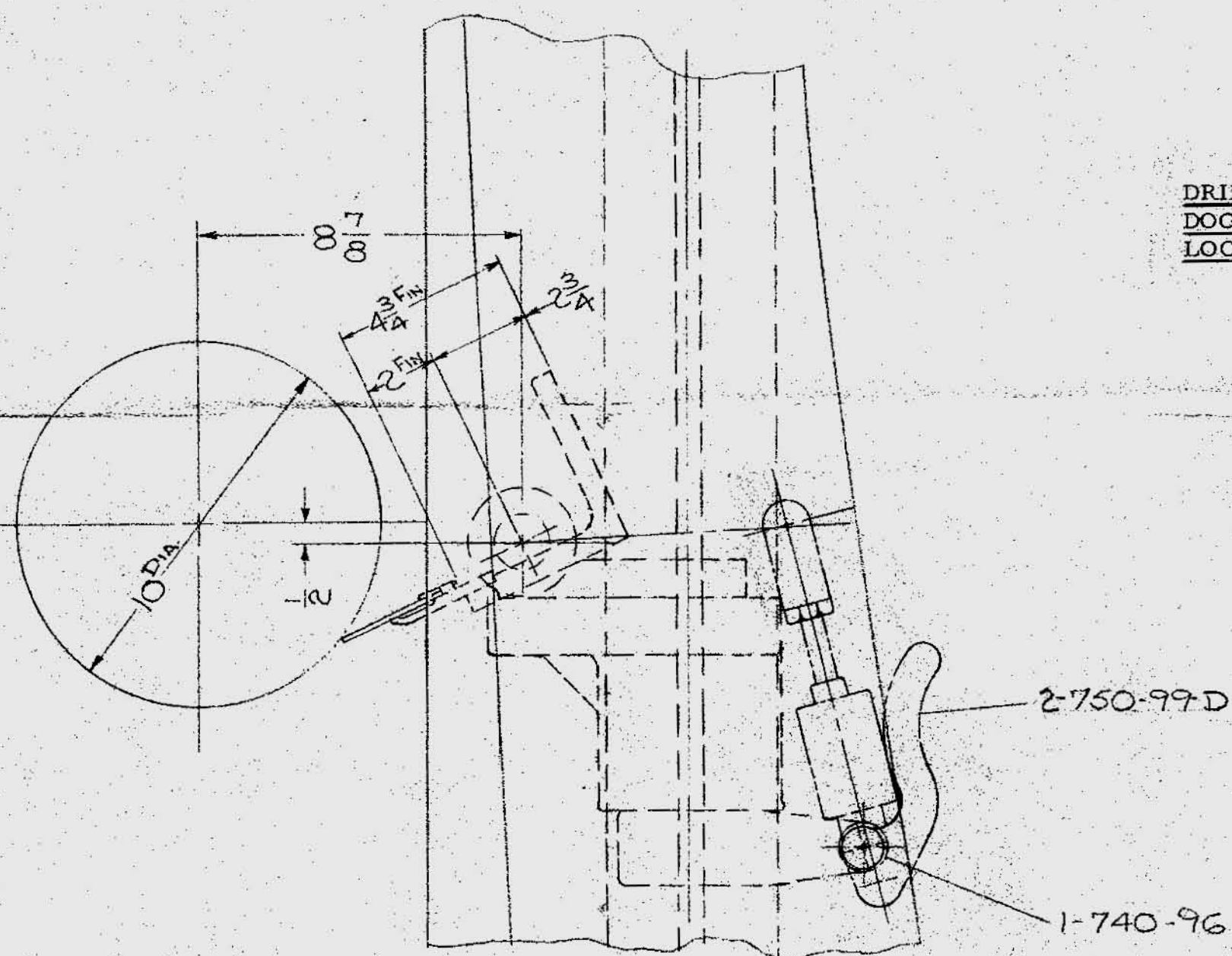
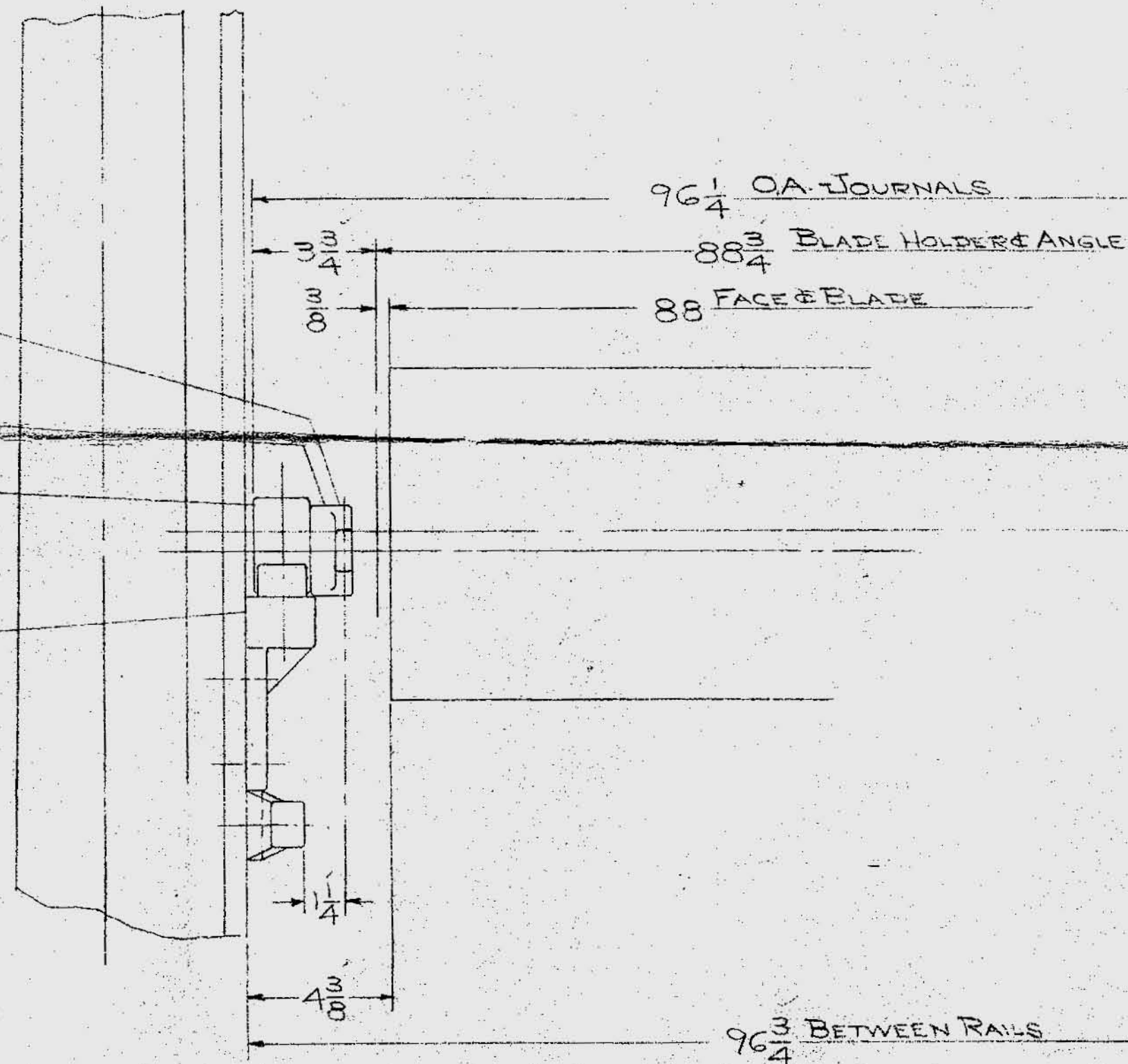




DRILL JOURNAL FOR
DOG POINT SETSCREW.
LOCATE AT ASSEMBLY



TENDING SIDE

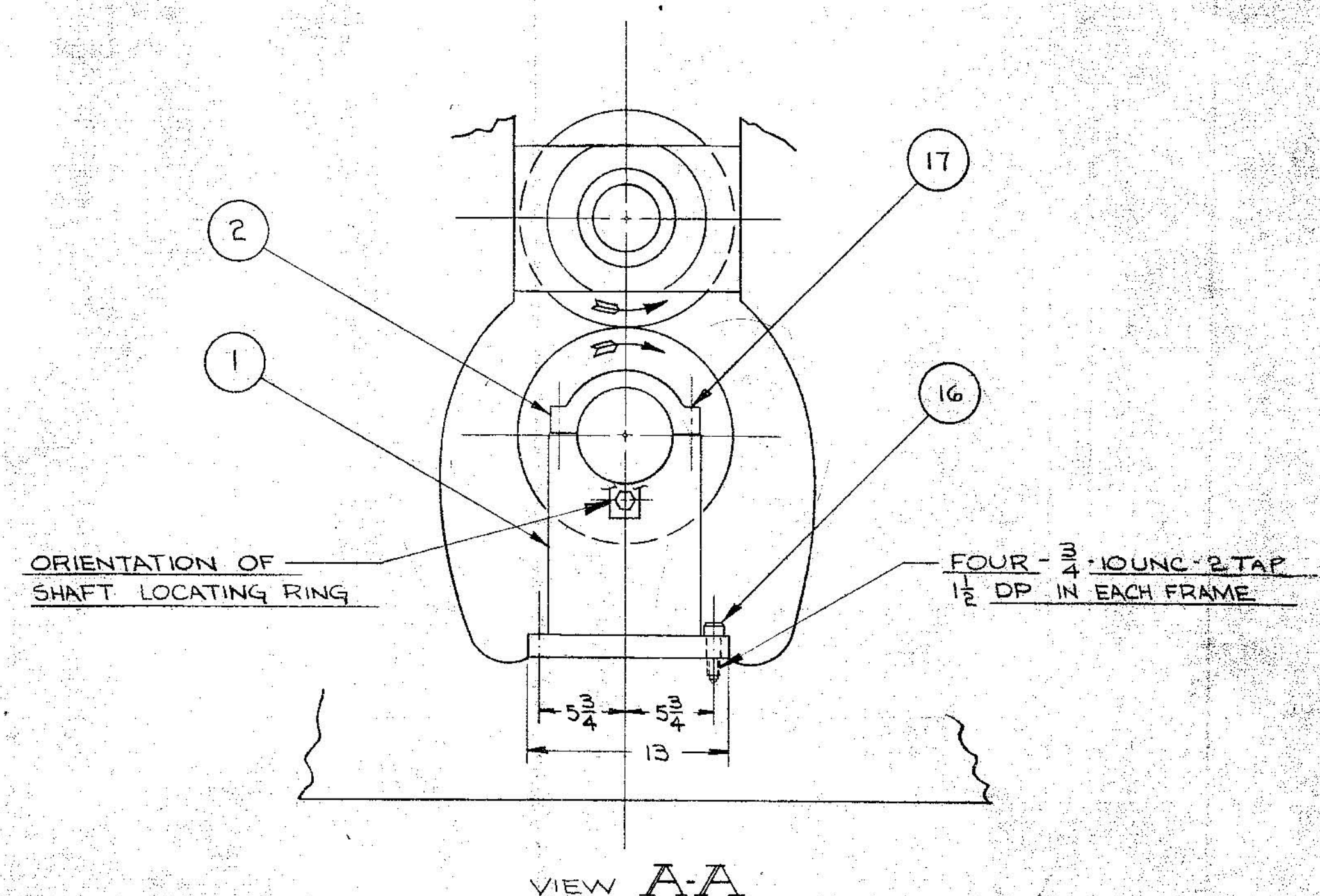
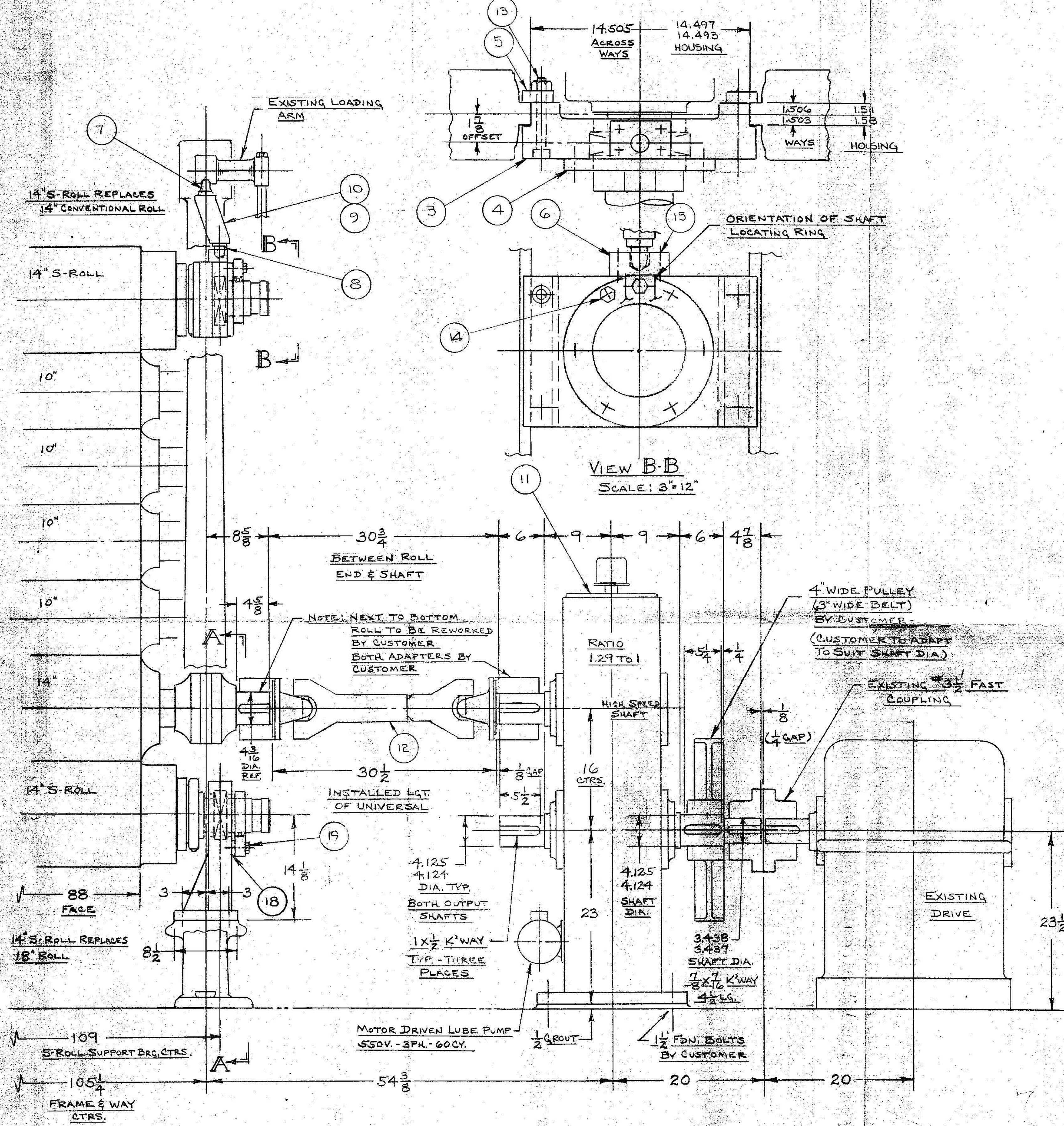
SEE DWSS C-28 & B-511-503-A FOR DOCTORS FURNISHED
PREVIOUSLY ON THIS STACK

MAKE ONE AS SHOWN
MAKE ONE REVERSE

CUST. ORDER NO. 6450 SHOP ORDER NO. S-41154
CUSTOMER
RISING PAPER CO
HOUSATONIC, MASS

BLUE PRINT
RECEIVED NO. F.N. #904

DATE	ISSUE	REVISIONS	DIMENSIONAL TOLERANCE FRACTIONAL $\pm \frac{1}{64}$ " DECIMAL AS SHOWN	TITLE INTERMEDIATE CALENDER ROLL DOCTOR #1 P.M.	REFERENCE DWG. NO.
			MATL.	DRAWN NIB DATE 3/19/57 SCALE 3"=1'-0"	DRAWING NO.
			PATT. NO.	LODGING ENGINEERING CORPORATION WORCESTER, MASS.	B511-587



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CUSTOMER'S ORDER NO. 23342

FARREL SHOP ORDER NO. 69A 4379

DATE 2-26-65 BY *Robert S. Hall*

FARREL CORPORATION
ANSONIA, CONN.

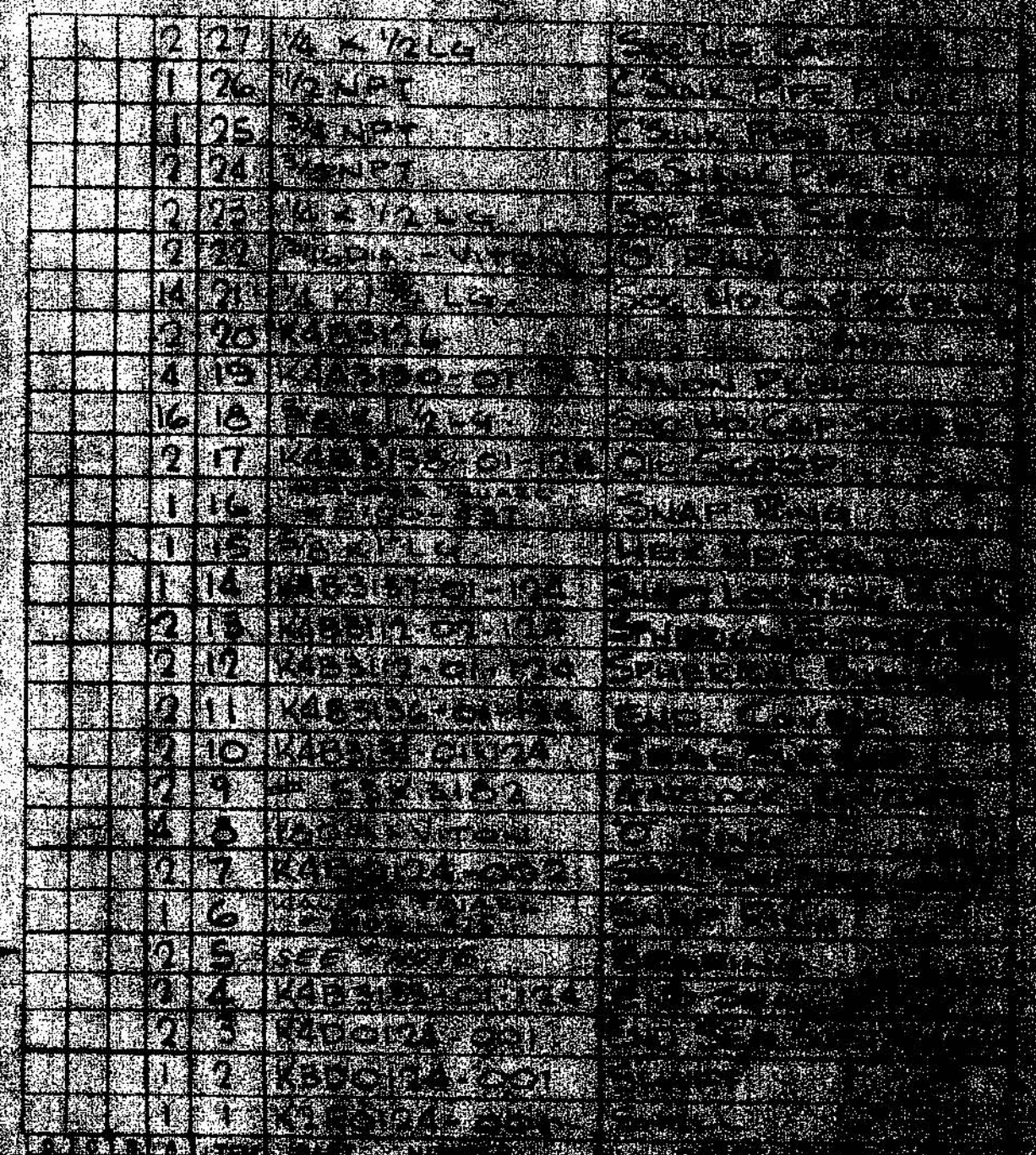
Print issued FEB 25 1965

GRP A IS FOR DRIVE SIDE
GRP B IS FOR TENDING SIDE

1	19	5/8 x 2 3/4	HEX HD BOLT
1	18	1/4 x 2 x 2	SPACER
4	4	17 1/2 x 3	SOC HD CAP SCR
4	4	16 3/4 x 2 3/4 LG	SOC HD CAP SCR
4	4	15 1/2 x 1 3/4 LG	SOC HD CAP SCR
6	6	14 1/2 x 1 1/2 LG	SOC HD CAP SCR
4	4	13 5/8 x 4 1/2 LG	SOC HD CAP SCR
1	12	#7977 SF SERIES 1800	SPICER UNIVERSAL SHAFT
1	11	C2-22812-7	SRV SPEED INCREASER
1	10	K4B0124-012-1A	LOADING PIN BRACKET
1	9	K4B0124-012-1	LOADING PIN BRACKET
1	8	K4A0124-011	LOWER LOADING PIN
1	7	K4A0124-010	UPPER LOADING PIN
1	6	K4A0124-009	PIN RETAINING R
2	2	5 K4A0124-008	GIB
1	4	K4A0124-007	BRG RETAINING RING
1	3	K4C0124-004	BRG HOUSING
1	2	K4B0124-005	CAP
1	1	K4D0124-006	PEDESTAL

TOLERANCES FOR MACHINED SURFACES UNLESS SPECIFIED OTHERWISE ON FACE OF DRAWING		FARREL CORPORATION	
SYMBOL	GEOMETRY	ITEM	DESCRIPTION
FLAT & STRAIGHT	0.002 IN.	DWN K.S. HALL	SCALE NOTED
PERPENDICULARITY	0.002 IN.	CHKD K.S. HALL	MATL.
PARALLELISM	0.002 IN.	APPD	ERW
ANGULARITY	SEE DWG.	DATE 1-21-65	EFW
SYMMETRY	SEE DWG.	PATT. NO.	CLASS
TRUE POSITION	SEE DWG.	REF. DWGS	RISING PAPER DWGS.
CONCENTRICITY	0.04 TIR	M154-S	M-158-S, M-167-S
ROUNDNESS	SIZE TOL.	W/L NO.	SH NO.

69A 4379	ORIGINAL ISSUE	BY DATE
SYN	REVISIONS	

[illegible]

