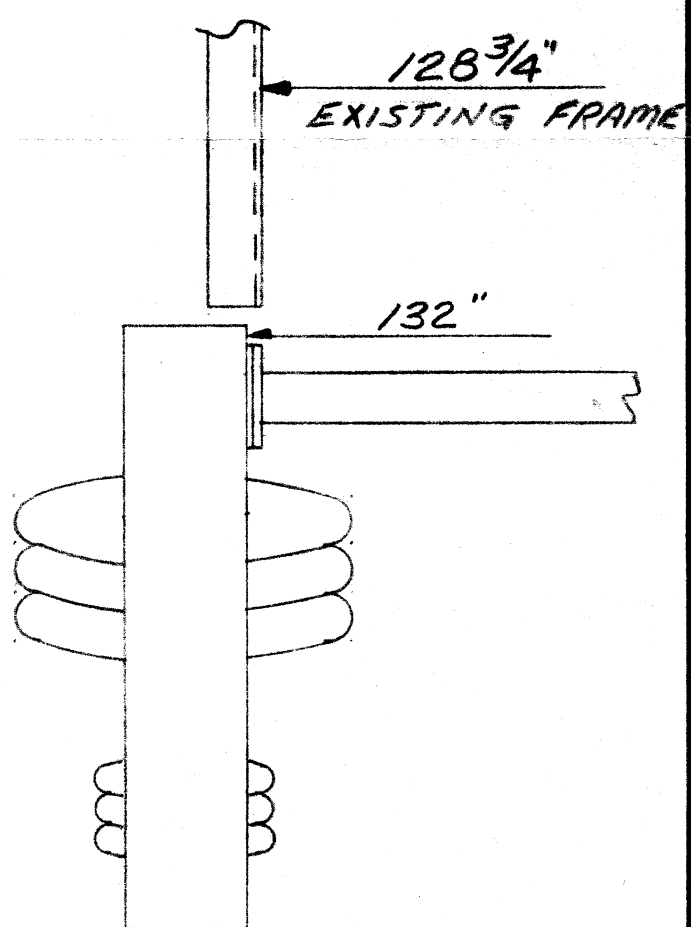


NOTES:

- 1 MILL TO REMOVE 12" HIGH CONCRETE PIER.
- 2 MILL TO CUT EXISTING FRAME & CONNECT TO PRESS.
- 3 NOTE & IS 3" ABOVE OLD PRESS DRIVE &.
- 4 DESIGN SPEED 750 RPM.
- 5 1ST MAIN PRESS DESIGNED FOR 1200 P/L @ 78 PSI 500 P/L START UP.
- 6 2ND MAIN PRESS DESIGNED FOR 1200 P/L @ 74 PSI 800 P/L START UP.
- 7 NIP OPENS 3", OVERLAP 15 1".
- 8 2ND PRESS BOTTOM FELT RUN IS 43 1" MIN. 48"-5" MAX.
- 9 FOUNDATION PLAN & WEIGHTS DWG. #D-9264.
- 10 CONTROLS DWG. #D-5745-11 (PRESS), D-8533-2 (STRETCHER)
- 11 PIPING SCHEMATIC DWG. #B-8945-6.
- 12 NEW SANDY HILL AIR GUIDE SIZE 150/170-80 SUPPLIED BY MILL.
- 13 EXISTING LUBE & OSC. SHOWER, MOUNTING BY MILL.
- 14 PAPER CARRYING ROLL SUPPORTS BY MILL, SEE SHEET #2 FOR PULLOW BLOCK DETAIL WITH DIMS.
- 15 MILL TO SUPPLY BELL BOTTOM SCREW TACK, SIMPLEX MODEL 1/2" X 3 OR EQUAL FOR FELT CHANGES (3600" APPROX. LIFT).
- 16 ALUM. FELTING BLOCK SUPPLIED BY LGI FOR TOP ROLL 1ST PRESS.
- 17 SURFACE PREPARATION & PAINTING PER U.S. GYPSUM SPEC.
- 18 2838-P, PRIME ONLY WITH AMERON DIMETCOTE 9 PRIMER.
- 18 MIN. HT. OF ALL AIR BAGS 4 1/2".



NEW ROOF & CRANE
IN THIS AREA BY MILL.

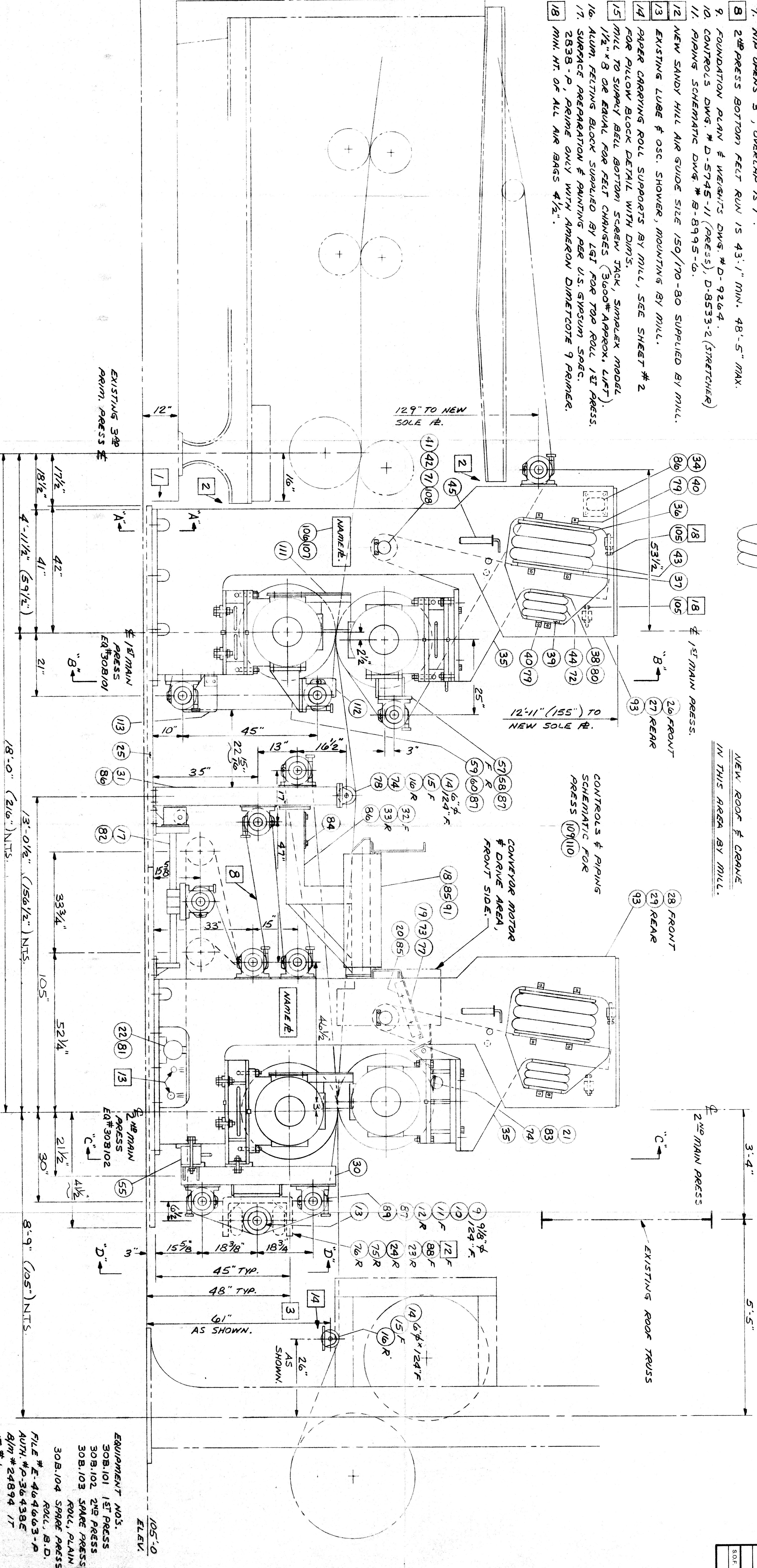
26 FRONT

27 REAR

28 FRONT
29 REAR

CONTROLS & PIPING
SCHEMATIC FOR
PRESS (09/110)

CONVEYOR MOTOR
& DRIVE AREA,
FRONT SIDE.



S.O. NO.		NO. RECD.	TITLE		B.M. NO.		REV.	PROD.	
			CUSTOMER:	ISSUED BY:					
			LC.—	SHEET OF				INV.	
ITEM NO.	QUAN.	TOTAL QUAN.	DESCRIPTION			DRAWING NO.	S.	P.O.	VENDOR
									PROC.

REV.	REV.	REV.	REV.	REV.
1	2	3	4	5

A-B-G-86 RE SHIFTED 2ND PRESS FRAME 3" TO 1ST PRESS		MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED	
A-5-30-86 MES START UP P/L WAS 400 & 600, ADDED GUARDS.		FAC DIM. ± .12"	
A-18-86 MES COMPLETED DWG.		DEC DIM. XXX ± .005"	
A-18-86 MES REV PER APPROVAL DWG.		FINISH	
REVISIONS		BREAK ALL	
		CONVENTSILE, PA	
		1880 U.S.A.	
		FIN. WT: 7049501	
		CHKD. BY:	
		D-9235 1 of 3	
		REV.	

CUST. ORG. # E 404603-P		LC-619-3-1	
FOR ASSY. SEE DWG.		1ST & 2ND MAIN PRESS SECTION	
		GYS GYPSUM CO., GYPSUM, OHIO	
		SCALE: 3/4" = 12"	
		DATE: 2-10-86	
		DRAWING NO.	
		REV.	

EQUIPMENT NOS.		FILE # E-404603-P	
30B.101 1ST PRESS		AUM # 24894 17	
30B.102 2ND PRESS		IT # 1	
30B.103 SPARE PRESS			
30B.104 SPARE PRESS			
ROLL, PLAIN			
ROLL, B.D.			
105'-0" ELEV.			