

JAGENBERG INC. P.O. Box 188 Enfield, CT 06082



**JAGENBERG**

**JAGENBERG INC.  
ENFIELD**

### **I.1.a IDENTIFICATION PAGE**

Machine Type: Vari-Step 30 Two Drum Winder

Specification: Trim Width = 3050mm

Serial No.: E88.0188

Customer: Esleeck Manufacturing Company, Inc.  
P.O. Box 717,  
Turners Falls, MA 01376  
U.S.A.

Delivery: June, 1988

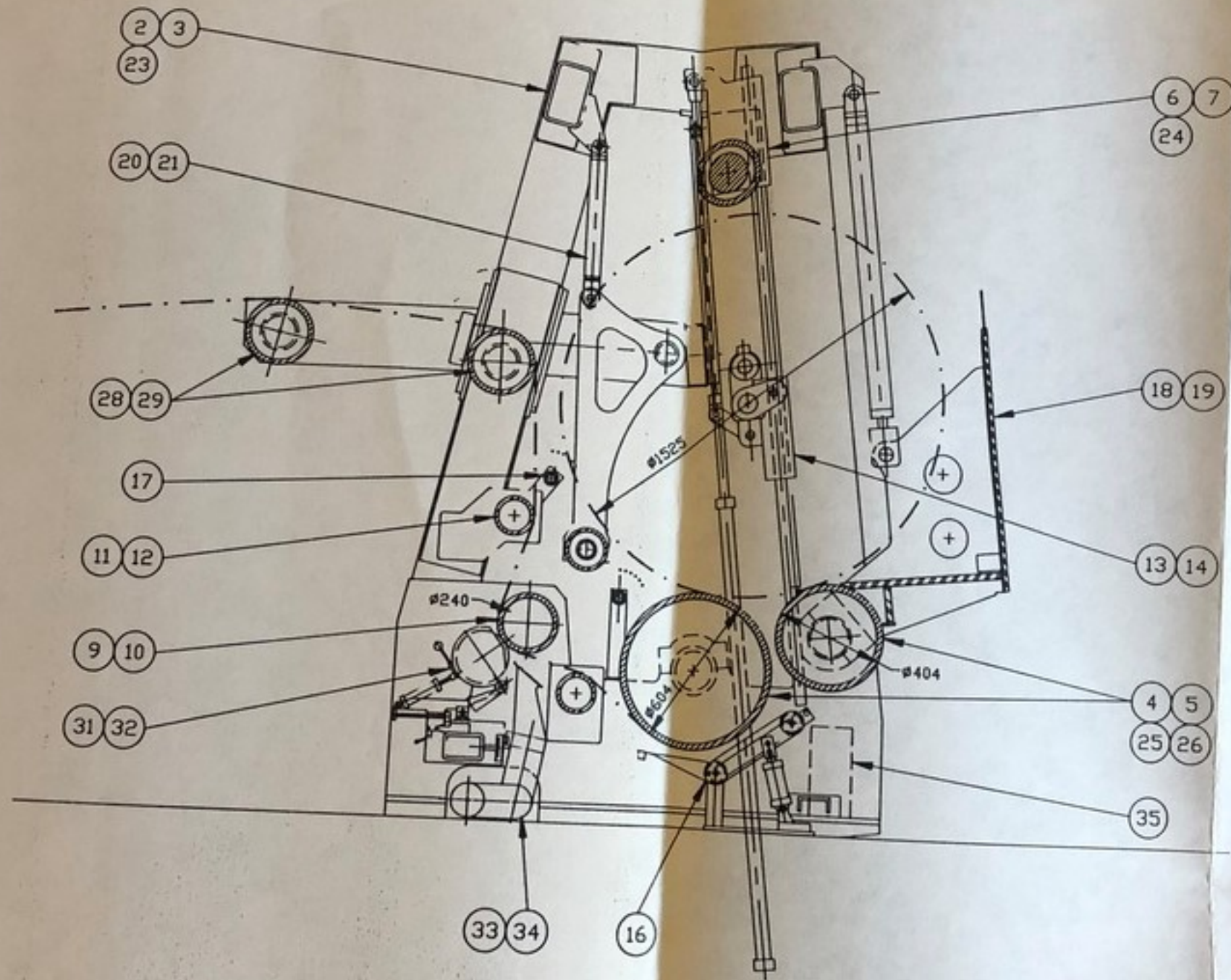
All statements and instructions for operation and maintenance are made to the best of our knowledge on the basis of our experience and know-how up to the present. Our liability for any errors or omissions is limited, under the exclusion of all further claims, to the warranty commitments which were agreed in connection with the main Sales Contract. Claims for compensation are excluded, regardless from what legal grounds such claims are derived.

Text descriptions and drawings do not necessarily reflect the delivery scope of the main Sales Contract.

The drawings are not always to the scale stated therein.

This operating manual for Jagenberg equipment must be treated confidentially. It is intended only for use by competent people in your shop. Passing on to a third party is not allowed and is subject to indemnification.

**JAGENBERG, INC.**



- ⑧ → HYDRAULIC CONTROLS
- ⑮ → PNEUMATIC CONTROLS
- ⑳ → HOLDING BRAKE
- ㉑ → BELT DRIVE
- ㉒ → DRIVE ASSEMBLY

① → ASSEMBLY

CORVUS FILE NO. 15625002

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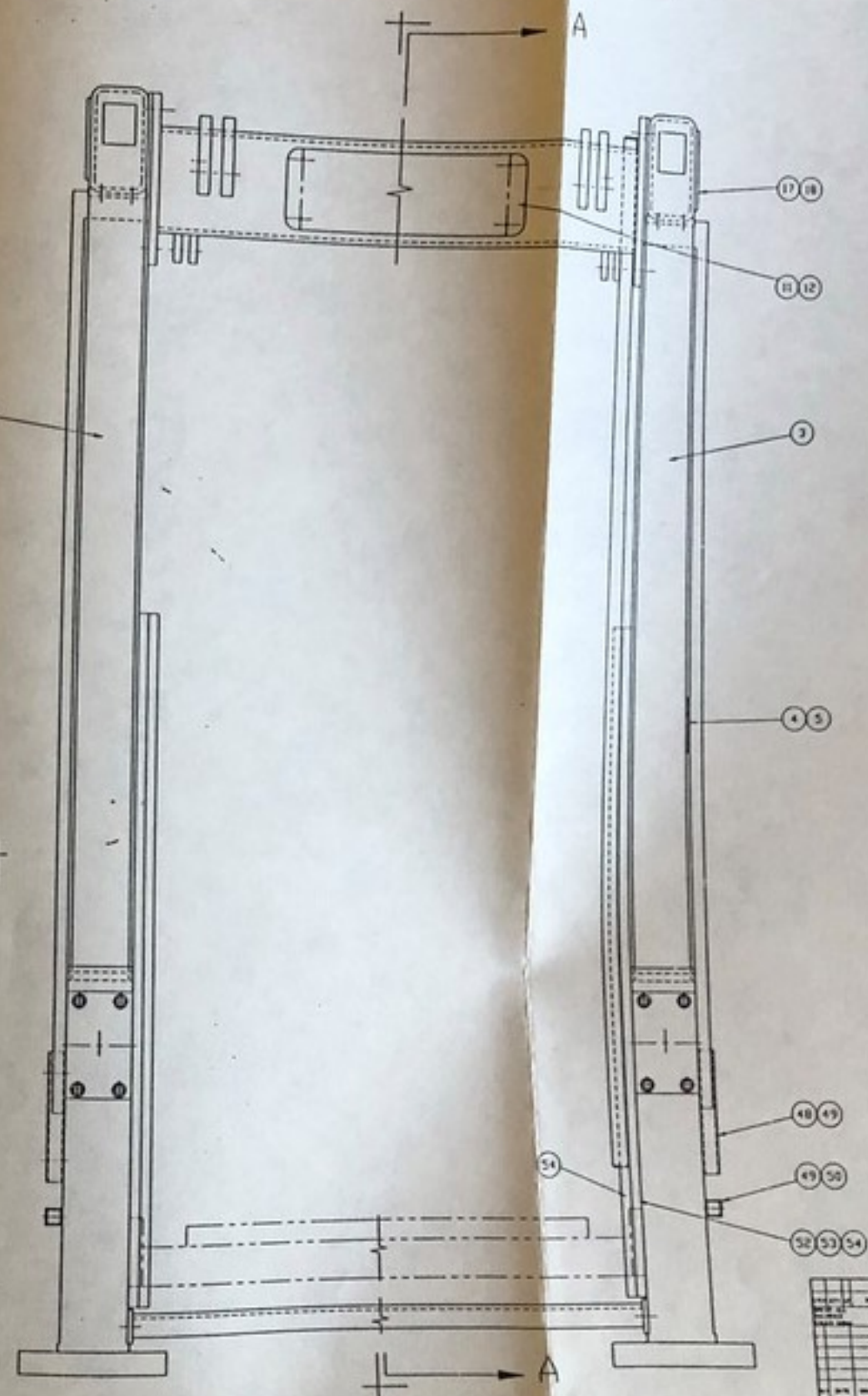
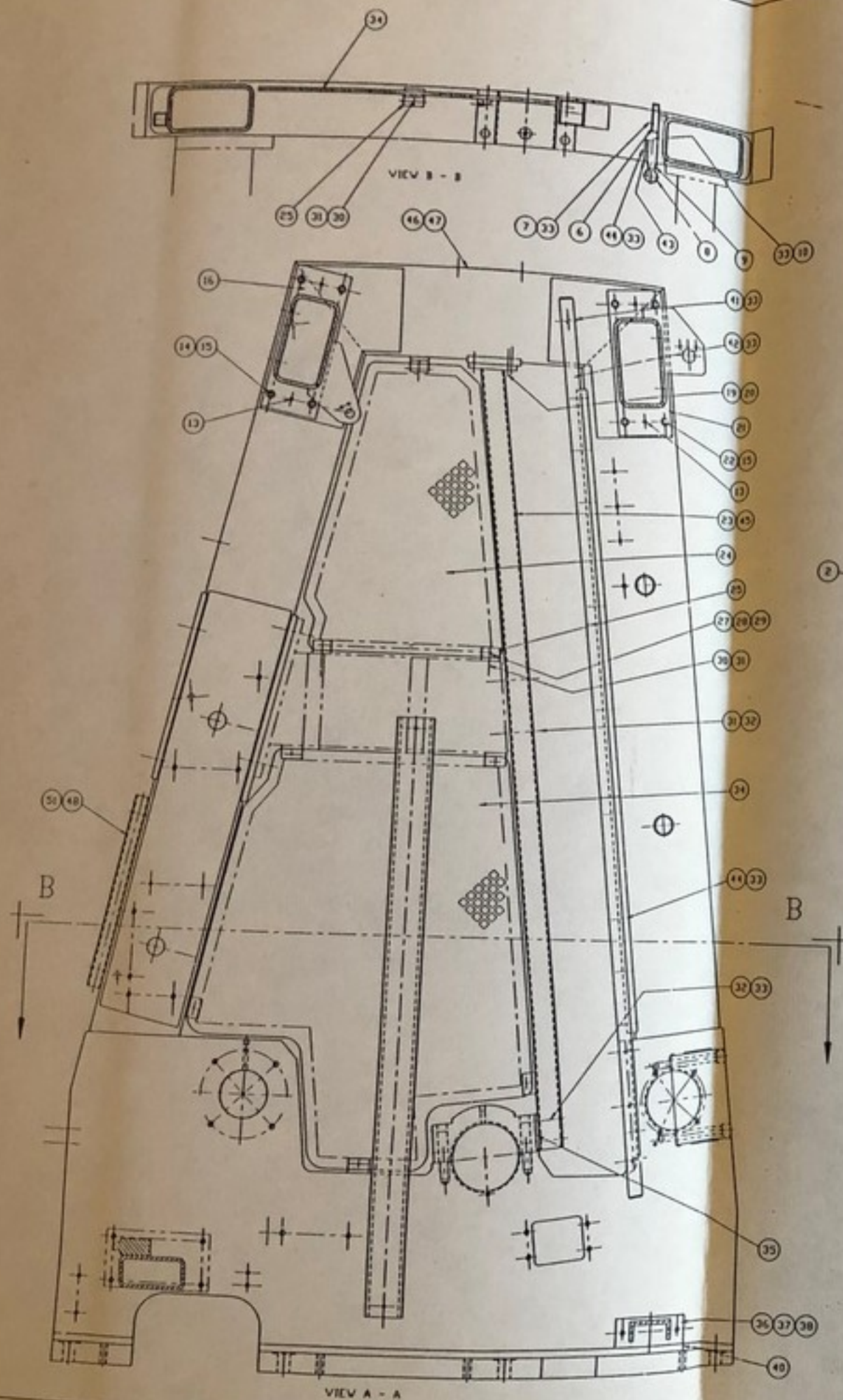
SPALDING CO.

|               |      |     |           |                       |         |
|---------------|------|-----|-----------|-----------------------|---------|
|               |      |     | NEXT ASSY | USED ON               | Esleeck |
|               |      |     | TITLE     | Vari-Step 30 Assembly |         |
|               |      |     | AB =      | 3050                  |         |
| MODIFIED FROM | DATE | REV |           |                       |         |

DRAWN  
pws  
DATE  
24 Jun 88  
APPR.

JAGENBERG  
JAGENBERG INC.  
ENFIELD, CT, 06082, USA

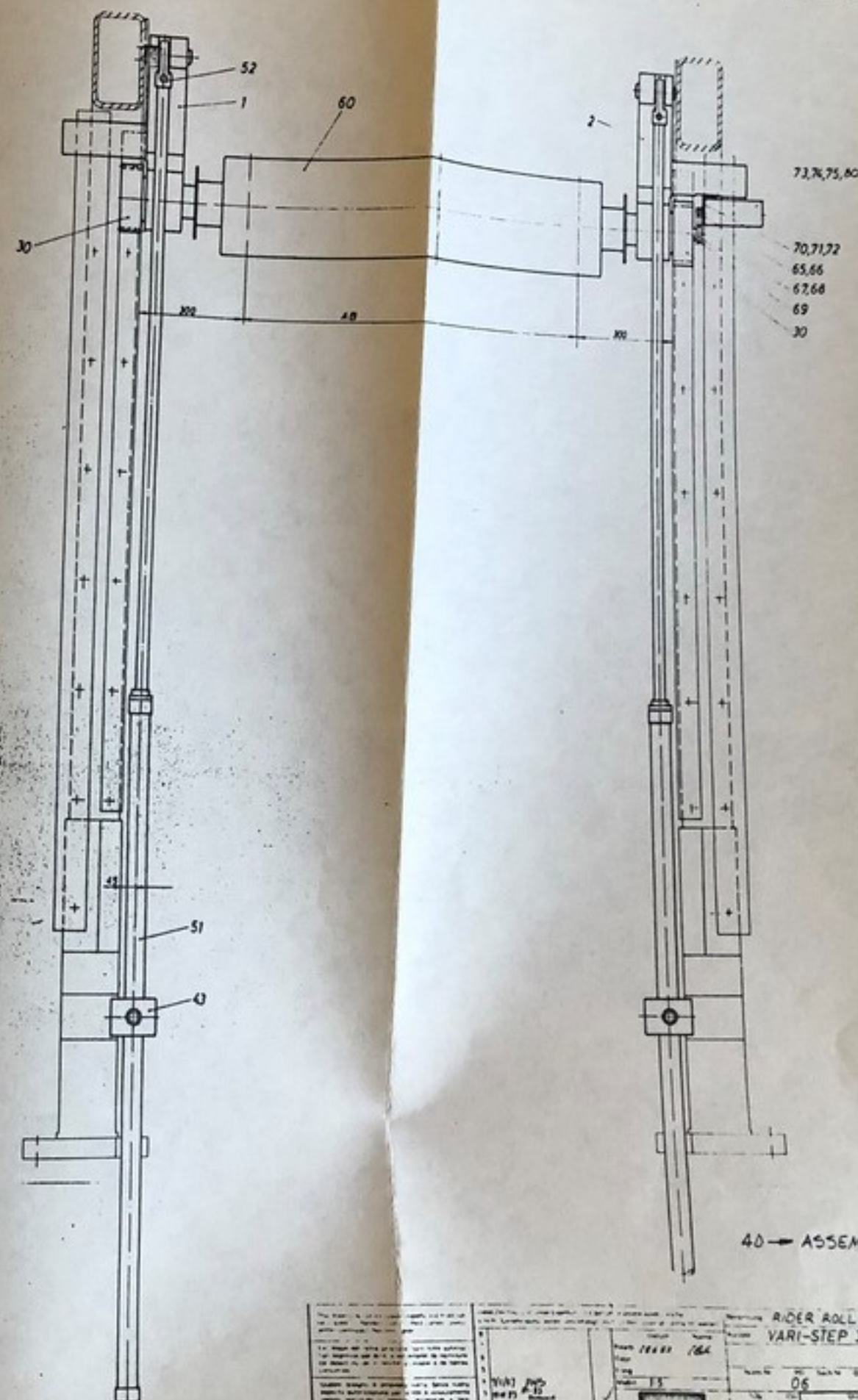
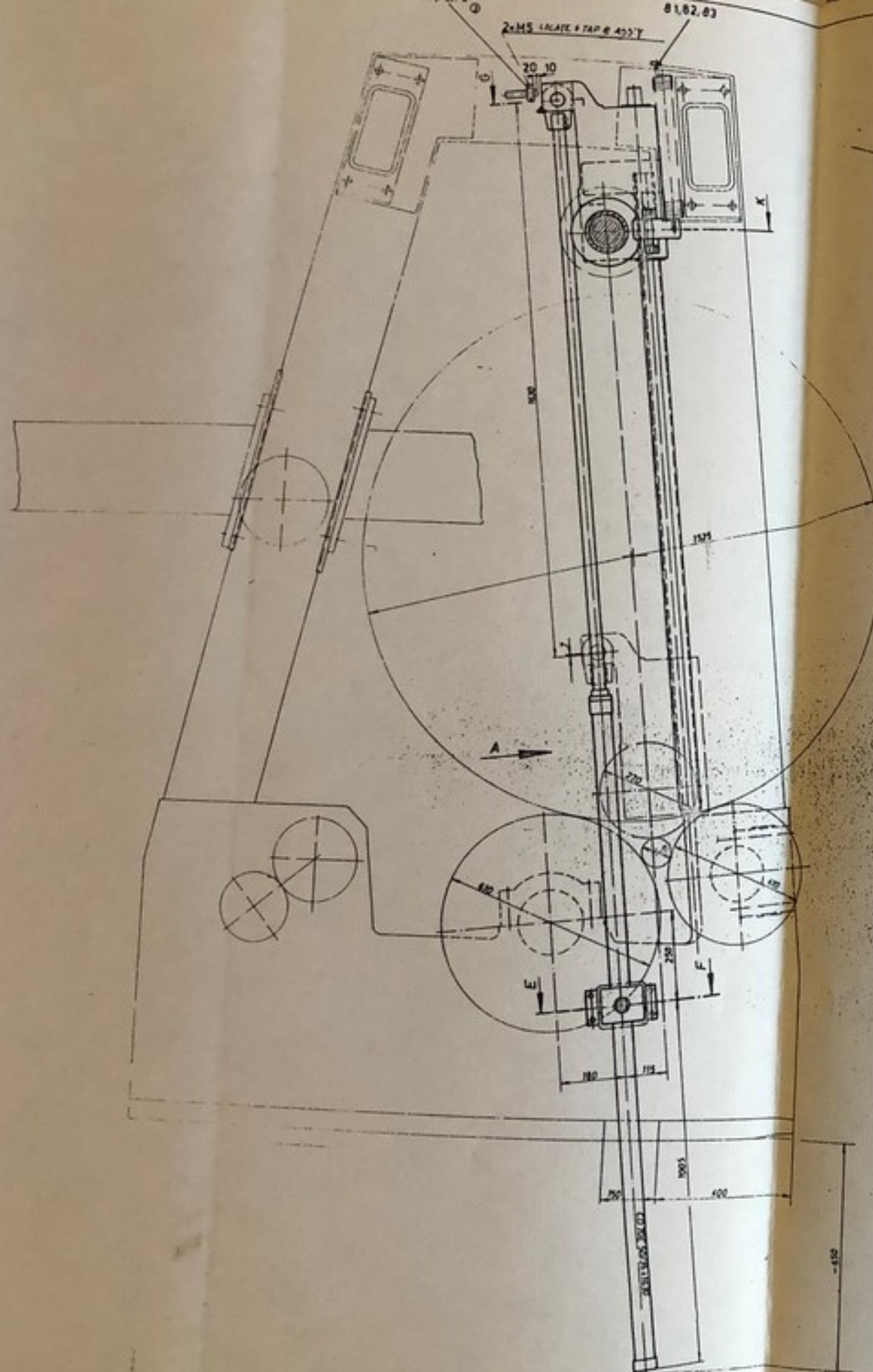
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SCALE  
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SHEET  
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1 MACHINE FRAME ASSY.

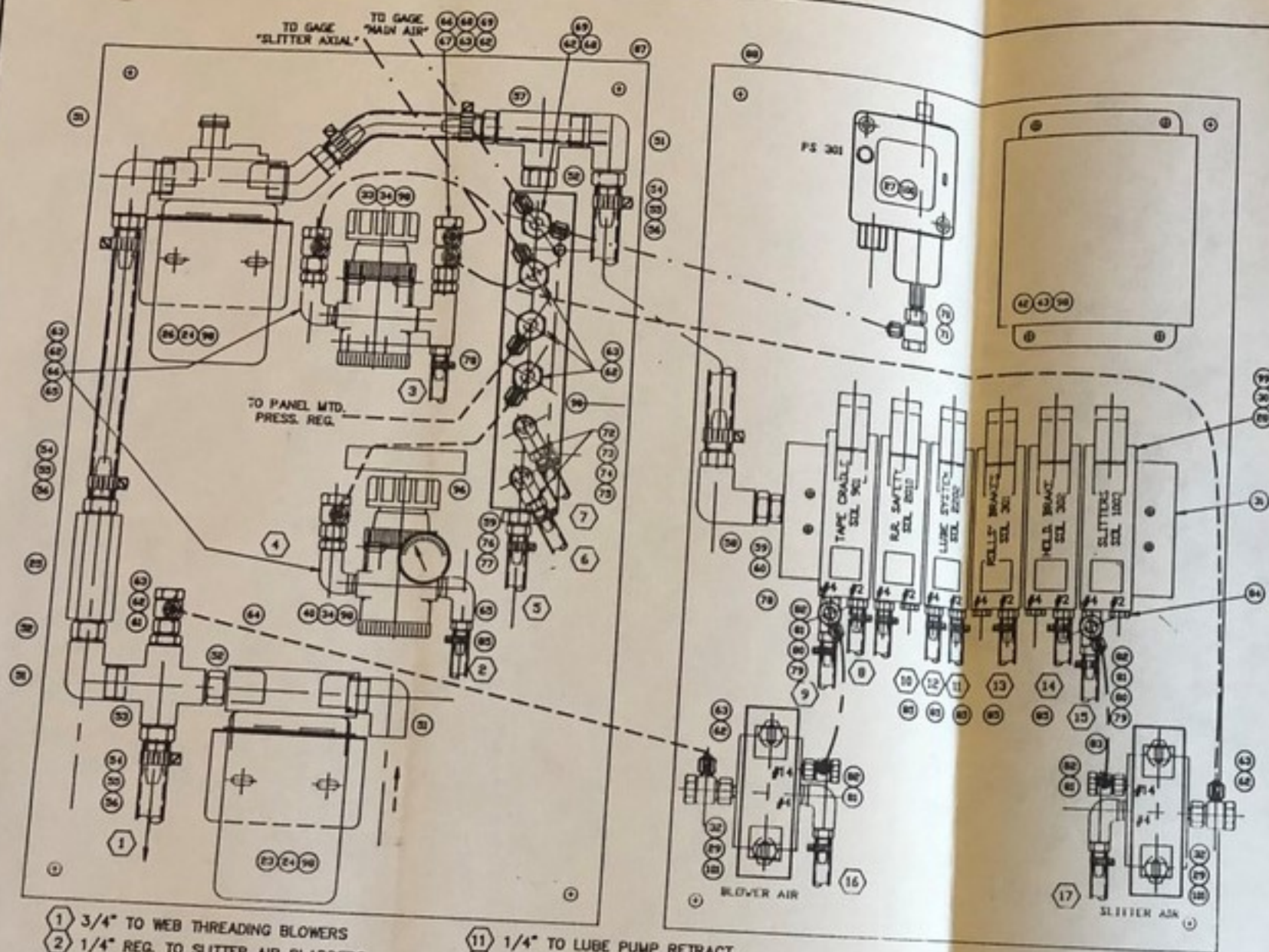
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| DATE    | BY           | CHKD | APP'D | REV | NO. |
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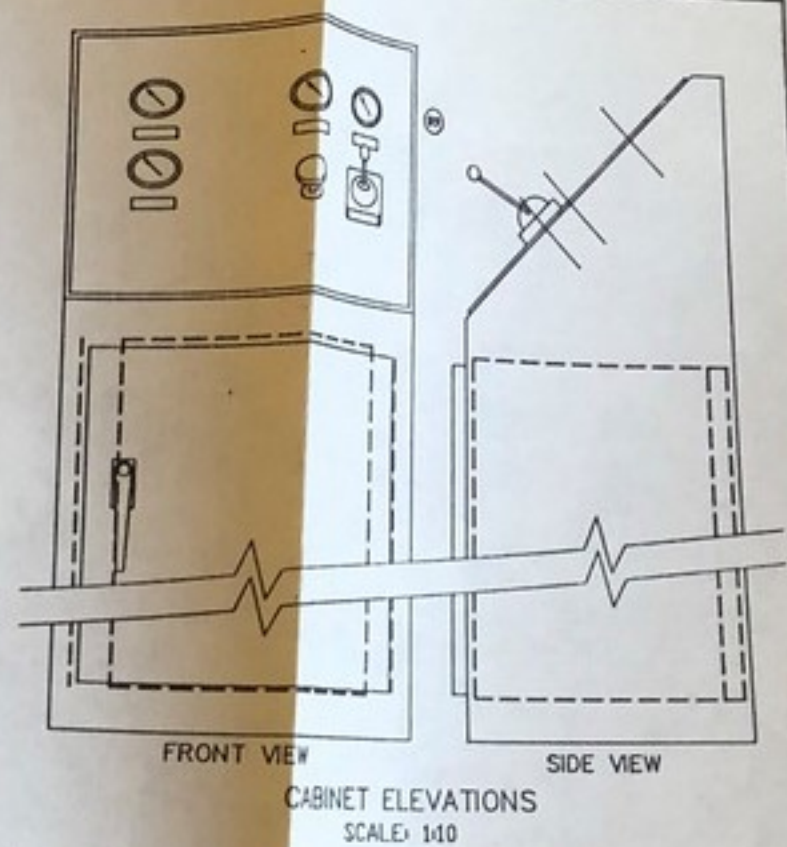
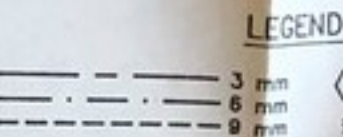
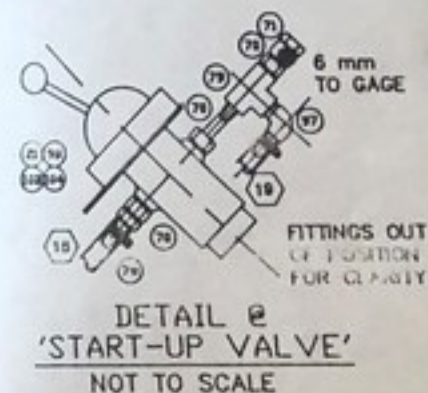
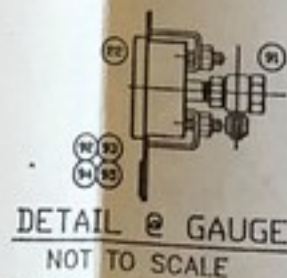


40 → ASSEMBLY

|                                                                                                                                                                                                                                                                                                                                                                                                             |                              |                                                |        |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|------------------------------------------------|--------|
| This drawing is the property of the company and is not to be<br>reproduced or used in any way without the written consent of the<br>company. It is to be used for the purpose of manufacturing only.<br>All dimensions are in millimeters unless otherwise specified.<br>Tolerances are as follows: 0.1 mm for all dimensions unless otherwise specified.<br>Surface finish is as specified on the drawing. |                              | Rider Roll Assembly<br>Vari-Step 30<br>05 2019 |        |
| Drawn by: J. J. J.<br>Checked by: J. J. J.<br>Approved by: J. J. J.                                                                                                                                                                                                                                                                                                                                         | Date: 05/05/19<br>Scale: 1:1 | Part No: 383311003158                          | Rev: 2 |

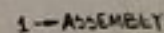
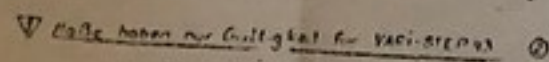


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|--------------------------------------|-------------------------------------|
| 1 3/4" TO WEB THREADING BLOWERS      | 11 1/4" TO LUBE PUMP RETRACT        |
| 2 1/4" REG. TO SLITTER AIR BLADDERS  | 12 1/4" TO LUBE PUMP EXTEND         |
| 3 3/8" REG. TO TRIM SLITTERS AXIAL   | 13 1/4" TO ROLLS' BRAKES            |
| 4 3/8" TO WEB TENSION REF. PRESS.    | 14 1/4" TO HOLDING BRAKE            |
| 5 1/2" TO UNWIND SUPPLY              | 15 3/8" TO INNER SLITTERS RADIAL    |
| 6 3/8" TO TRIM SLITTERS RADIAL       | 16 3/8" TO TAPE CRADLE BLOWER TUBES |
| 7 3/8" TO WEB TENSION SUPPLY         | 17 3/8" TO INNER SLITTERS AXIAL     |
| 8 3/8" TO TAPE CRADLE DOWN           | 18 3/8" FROM CONSTAMAT              |
| 9 3/8" TO TAPE CRADLE UP             | 19 3/8" TO UNWIND BRAKES            |
| 10 1/4" TO RIDER ROLL SAFETY RETRACT |                                     |



137846  
 3  
 SPAULDING CO.

|                              |                            |                       |                                       |                                    |                                                        |                              |                   |            |         |          |
|------------------------------|----------------------------|-----------------------|---------------------------------------|------------------------------------|--------------------------------------------------------|------------------------------|-------------------|------------|---------|----------|
| 137846<br>3<br>SPAULDING CO. | ASSEMBLED<br>MODIFIED FROM | DATE 8/27/88<br>REV A | NEXT ASSY<br>USED ON VS-30<br>ESLEECK | DRAWN PWS<br>DATE 21APR88<br>APPR. | JAGENBERG<br>JAGENBERG INC.<br>ENFIELD, CT, 06082, USA | DRAWING NO.<br>82.1506.10012 | SCALE<br>AS NOTED | SHEET<br>1 | OF<br>1 | REV<br>A |
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