

SECTION 1-2

SPECIFICATIONS

B.1 CAP 8 FILLING MACHINE

Production Capacity*

000	7-11,000/hr
00	9-15,000/hr
0,1,2,5	14-22,000/hr
3,4	20-29,000/hr

*These rates depend on the operator's skill level and the density and the type of material being filled.

Weight

440 kilograms
970 pounds

Power Requirements

208-230 VAC, 3-phase, 50/60Hz on
16-AMP circuit

B.2 VACUUM PUMP

(For additional information refer to
"Orion Dry-Pump" OEM manual)

Model

Orion Dry-Pump: KRX6
or alternate
Orion Dry-Pump: KRF40

Weight

43.1 kilograms
95 pounds

Power Requirements

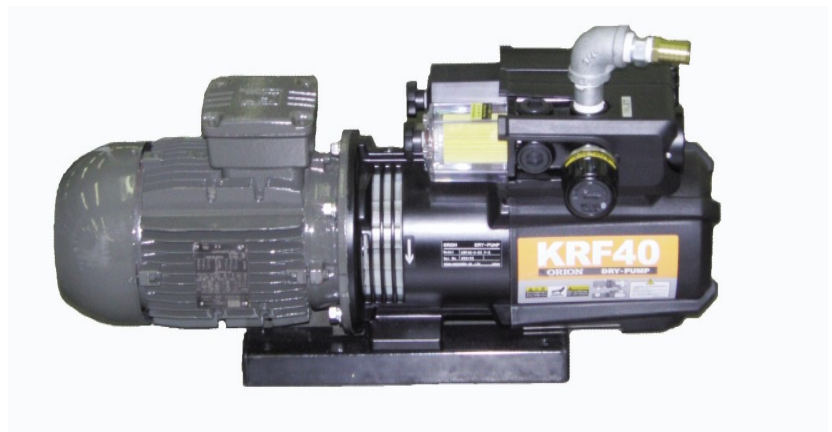
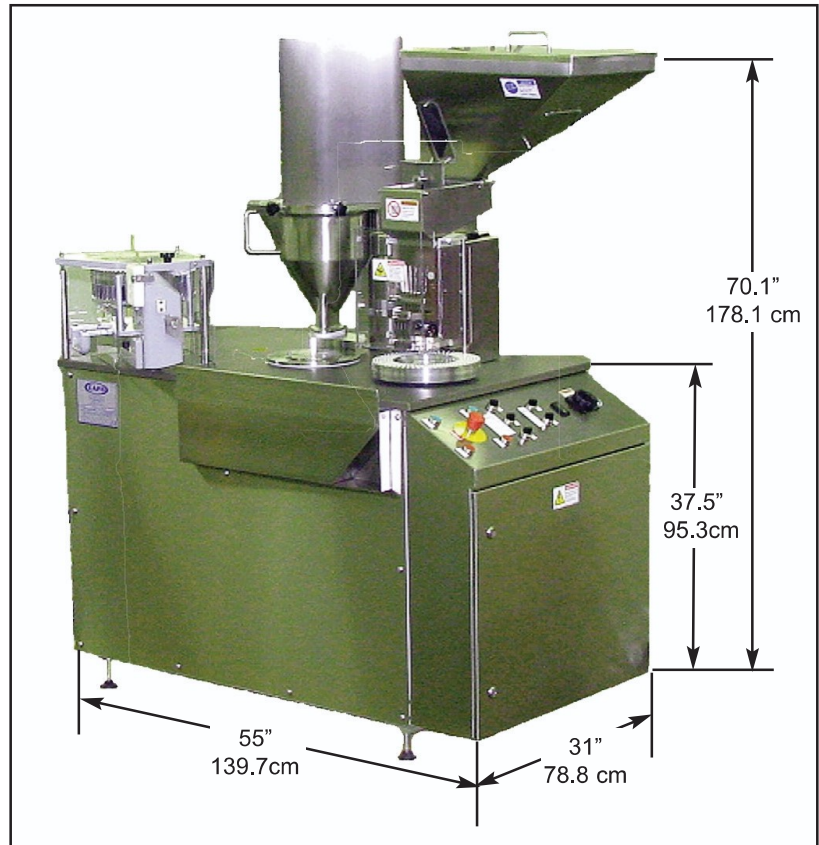
Plugs into receptacle at rear of
CAP8 machine

Capacity

Max vacuum 450mmHgG (18" HgG)
60kPaG

B.3 COMPRESSED AIR REQUIREMENT

Minimum 90PSI (1/4" air line)



Responsible Party Name:

Capsugel Inc.
535 North Emerald Road
Greenwood, SC 29646
Telephone: (864) 223-2270



Warning: Installation of the vacuum pump assembly inside of the CAP8 housing is not advisable due to extreme heat build up and voids the warranty on the pump and the machine!