

Manual folding machine FSBM 1020-20 HSG

With workpiece clamp by foot pedal



Article Number ▼

3770103

Availability ▼

In stock
Immediate delivery

Brand ▼

Metallkraft

Catalog Path ▼

Metalworking machines » Benders » Folding Machines »
Bending machines manually » FSBM

Order ▼

Minimum 1 pc(s).



Shipment Informations ▼

Packaging Metrics		Weights		Delivery	
Length	1,420 mm	Gross	470 kg	Delivery	Carrier
Width	590 mm	Net	340 kg	Content	1 pc(s).
Height	1,420 mm				

Description ▼

- The workpiece clamping by means of foot pedal thereby both hands remain free for the material supply
- Different tool variants available E, S2, HS2 and HSG
- The powerful auxiliary cylinder facilitates bending
- Next passage between top and bottom cheek of up to 25 mm
- Self-lubricating plain bearings
- Clamping pressure of the upper beam via non-slip thumbscrews easily adjustable
- Adjustment of material thickness by means of knurled screw
- Adjustable stop for bending angle

Equipment details:

FSBM 1270-20 E

- With segmented sharp-bending tools, continuous bending strip and continuous bed support

FSBM 1020-20 S2

- With segmented sharpening tools, segmented bending strip and continuous bed support

FSBM 1020-20 HSG

- With segmented gooseneck tools, segmented bending bar and segmented bed support
- Segments have a hardness of HRC24-26

Note on technical data:

- Sheet thickness max.: Performance data based on material with tensile strength 400 N/mm²
- Bending capacity VA: factor 0.75
- Bending capacity aluminum: factor 1.2
- Hardened top tools are required to bend VA

Technical Data ▼

General Features			
Max. working width	1020 mm	Max. bending angle	150 °
Segmentation	25-30-35-40-45-50-75-100-150-200-270 mm		
Dimensions and weights			
Length (product) approx.	1280 mm	Width/depth (product) approx.	620 mm
Height (product) approx.	1200 mm	Net weight approx.	360 kg
Max. sheet thickness			
Max. sheet thickness steel 235 N/mm ²	2.0 mm	Max. sheet thickness stainless steel	1.2 mm
Max. sheet thickness aluminium	2.4 mm		

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