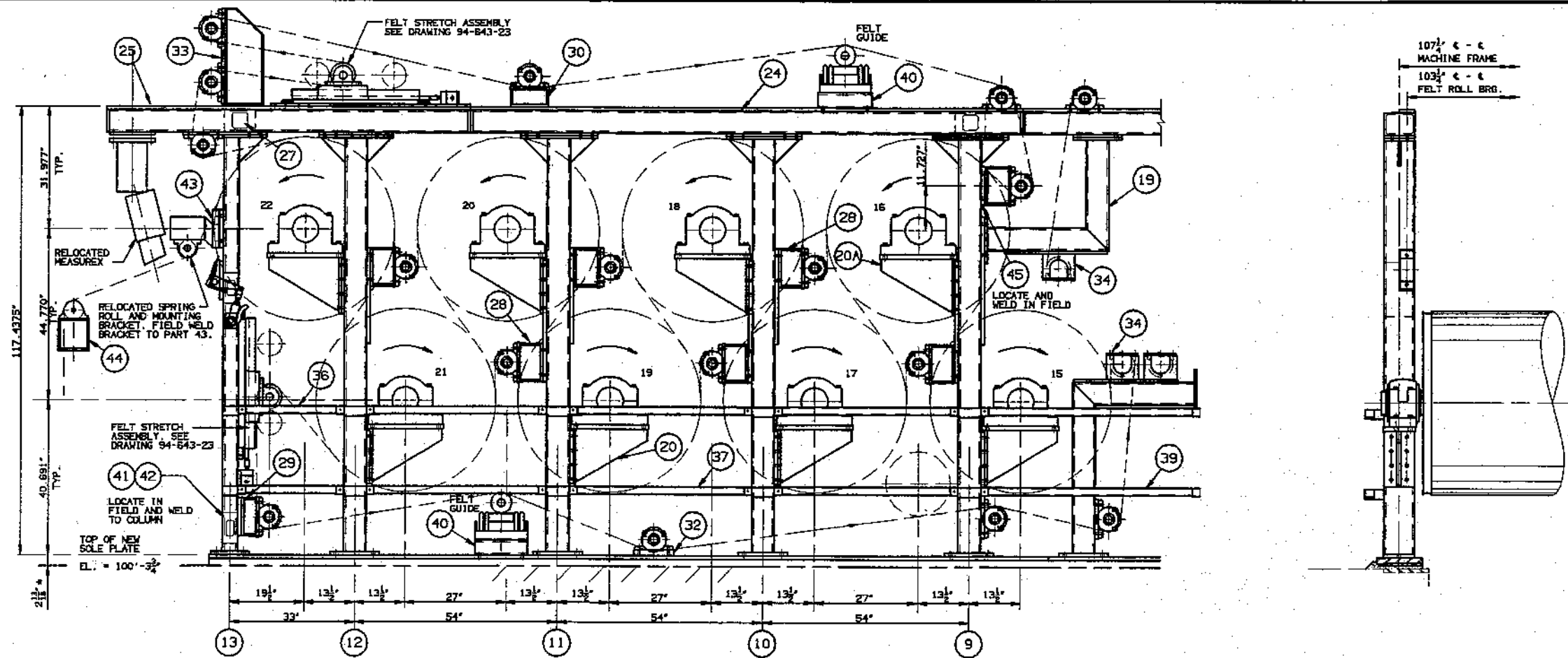
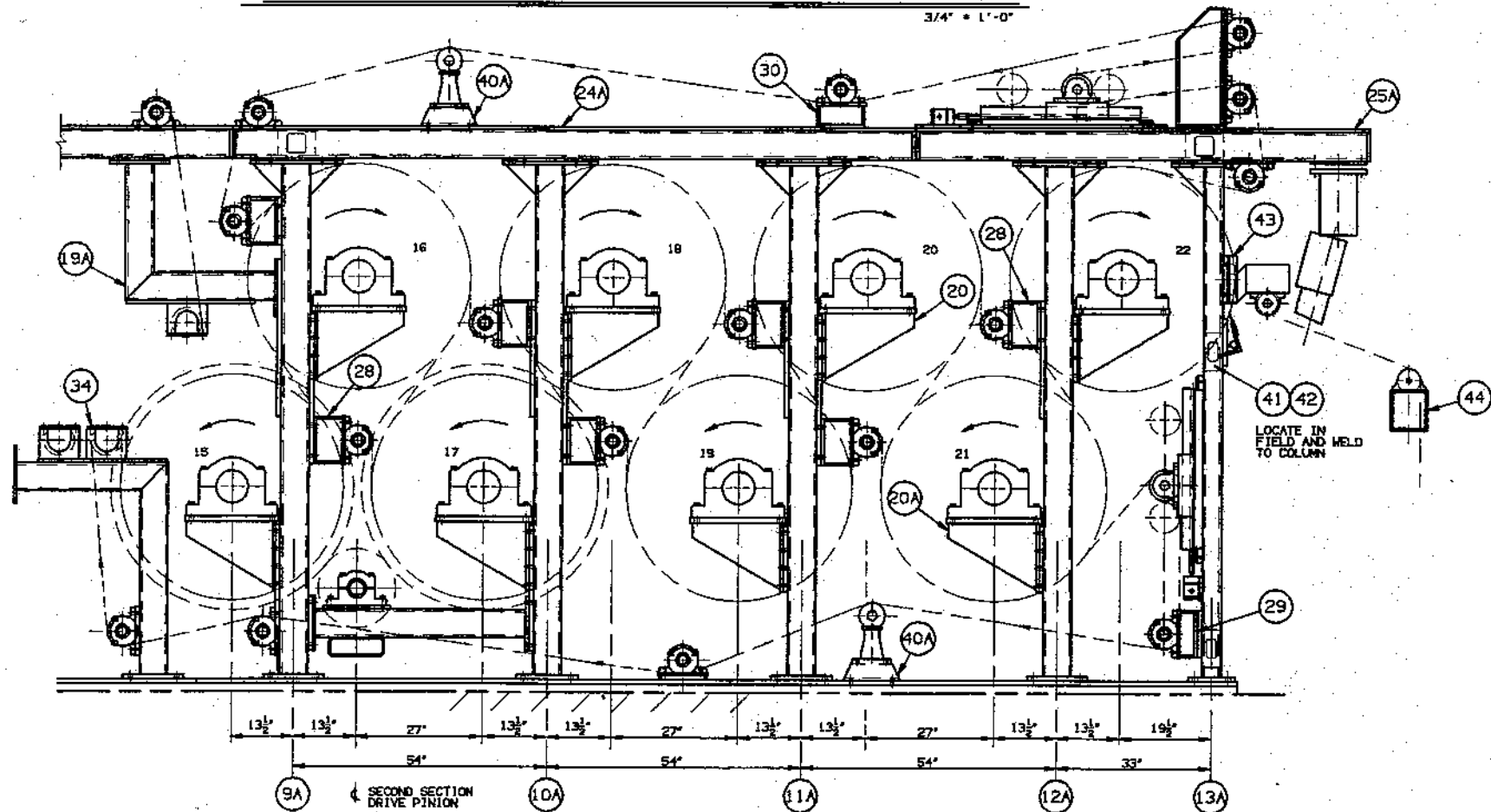




SECOND DRYER SECTION - T.S. DRYER FRAME ASSEMBLY

3/4" = 1'-0"



SECOND DRYER SECTION - D.S. DRYER FRAME ASSEMBLY

3/4" = 1'-0"

BILL OF MATERIALS SECOND DRYER SECTION

PART NO.	QTY.	DESCRIPTION	DRAWING NO.
1 - 8	---	1ST DRYER SECTION MACHINE COLUMN	94-643-11
9 & 9A	1 EA.	MACHINE COLUMN	94-643-17
10 & 10A	1 EA.	MACHINE COLUMN	94-643-15
11 & 11A	1 EA.	MACHINE COLUMN	94-643-15
12 & 12A	1 EA.	MACHINE COLUMN	94-643-15
13 & 13A	1 EA.	MACHINE COLUMN	94-643-21
14 - 17	---	3RD DRYER SECTION MACHINE COLUMN	94-643-14
18 & 18A	---	1ST DRYER SECTION MACHINE FRAME	94-643-12
19 & 19A	1 EA.	MACHINE FRAME	94-643-18
20 & 20A	8 EA.	DRYER BEARING SUPPORT BRACKET	94-643-18
21 & 21A	---	1ST DRYER SECTION TOP MACHINE FRAME	94-643-11
22 & 22A	---	1ST DRYER SECTION TOP MACHINE FRAME	94-643-11
23 & 23A	---	1ST DRYER SECTION TOP MACHINE FRAME	94-643-11
24 & 24A	1 EA.	TOP MACHINE FRAME	94-643-20
25 & 25A	1 EA.	TOP MACHINE FRAME	94-643-20
26	---	3RD DRYER SECTION TOP MACHINE FRAME	94-643-14
27	2	MACHINE FRAME SPACER BAR	94-643-18
28	12	FELT ROLL SPACER BRACKET	94-643-21
29	2	FELT ROLL SPACER BRACKET	94-643-21
30	2	FELT ROLL SPACER BRACKET	94-643-21
31	---	FELT ROLL SPACER BRACKET (3RD SECTION)	94-643-14
32	2	FELT ROLL SPACER BRACKET	94-643-24
33	2	FELT ROLL SPACER BRACKET	94-643-24
34	4	FELT ROLL BEARING HOUSING	94-643-24
35	---	MACHINE COLUMN (1ST SECTION T.S.)	94-643-25
35A	---	MACHINE COLUMN (1ST SECTION D.S.)	94-643-25
36	2	RAILING (2ND & 3RD SECTION)	94-643-27
37	6	RAILING	94-643-27
38	---	RAILING (1ST SECTION)	94-643-27
39	2	RAILING (TRANSITION BETWEEN 1ST & 2ND SECTION)	94-643-27
40 & 40A	2 EA.	GUIDE ROLL BRACKET	94-643-25
41	2	MACHINE FRAME SPACER BAR FOR GUARDS	94-643-25
42	4	SPACER PLATE	94-643-25
43	2	SPRING ROLL BRACKET	94-643-25
44	2	SIZE PRESS PAPER ROLL BRACKET	94-643-25
45	2	FELT ROLL BRACKET SPACER PLATE	94-643-25

POTASH-DELMOLINO-DAVIS INC. Industrial Design Services Dalton, Mass. 01226			
RISING PAPER COMPANY HOUSATONIC, MA 01236			
NO. 1 P.M. DRYER SECTION MODIFICATIONS	SCALE AS NOTED	DRAWN BY MTK	CHECKED BY CFP
SECOND DRYER SECTION - DRYER CAN FRAME ASSEMBLY			
DATE 06-26-95	DWGS. 11 SET 27	DRAWING NUMBER 94-643-13	REV.