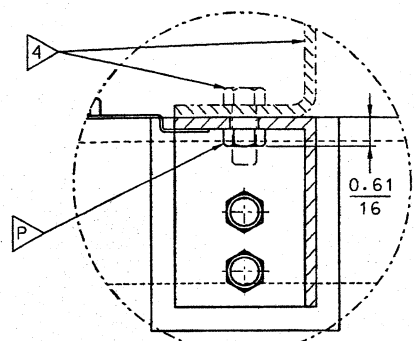
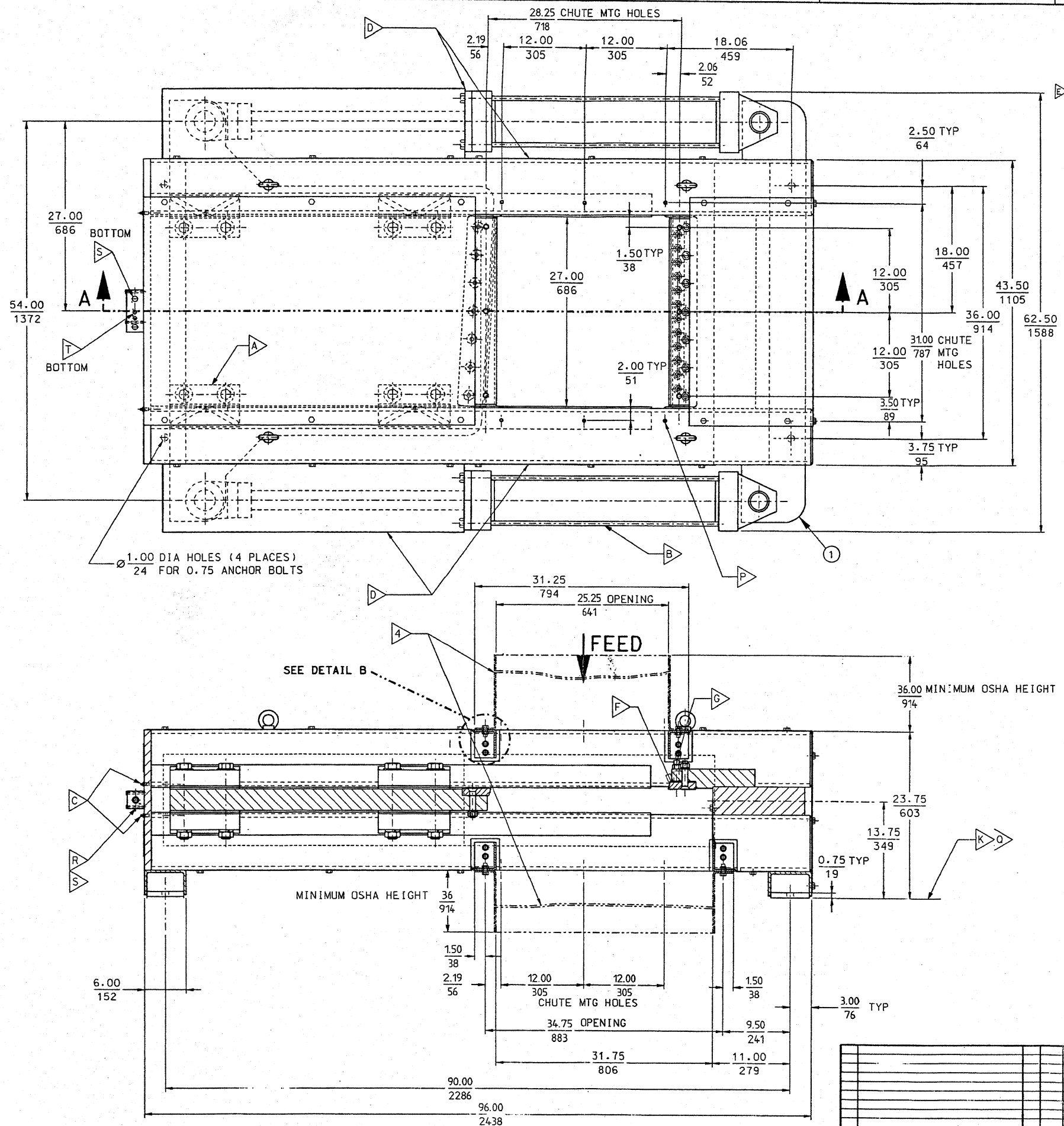




DETAIL B
SCALE 1:2
TYP. CHUTE MOUNTING

SUPPLIED BY VOITH SULZER				
ITEM	PART NUMBER	DESCRIPTION	DRAWING NUMBER	QTY
1	138617	ASSY TAILCUTTER, ANSI VERSION	887398048	1
2	138635	HYDRAULIC POWER UNIT, ANSI	887398480	1
3	129814	ASSY ENCLOSURE PUSHBUTTON	878-402001	1
4	130146	INST HYD PLUMBING SCHEMATIC	C78-130023	1

SUPPLIED BY CUSTOMER

CUSTOMER TO SUPPLY ALL FOUNDATION, ANCHOR BOLTS, ERECTION, AND ASSEMBLY.
SHIMS WITH AMPLE SUPPORT AREA.

CUSTOMER SUPPLIED MOTOR STARTER AND WIRING FROM CONTROL BOX TO HYDRAULIC POWER UNIT MOTOR AND SOLENOID VALVE.
ALL FEED AND DISCHARGE CHUTING AS REQUIRED. ALL CHUTE MOUNTING HARDWARE AS REQUIRED. IF CHUTING IS NOT INSTALLED, ALL PERSONAL PROTECTIVE CAGES/GUARDING NOT SHOWN AS REQUIRED BY OSHA/ISO.

- NOTES
- (4) BRASS GUIDES.
 - (2) HYDRAULIC CYLINDERS W/ 7.00 DIA BORE X 28.00 INCH STROKE AND 3.25 INCH LONG STOP TUBES.
 - (4) GREASE FITTINGS.
 - ALL GUARDING SHOWN BY VOITH PAPER INC.
 - RUN, CUT, RETRACT, PUSH BUTTONS BY VOITH PAPER INC. (A/B 800 H SERIES). CONTROL PANEL NEMA 4X.
 - ADJUSTING SHIM
 - KNIFE JACKING SCREW
 - HYDRAULIC POWER UNIT SUPPLIED WITH 10 FEET OF HOSE FOR REMOTE MOUNTING OF UNIT.
(SEE HYDRAULIC SCHEMATIC DWG #C78-130023)
 - FLOOR LEVEL / MOUNTING PLATFORM.
 - LOCAL CONTROL PANEL MUST BE LOCATED WITH CLEAR VIEW OF THE TAIL CUTTER AND SO THAT THE OPERATOR CANNOT REACH THE TAIL CUTTER.
 - TOTAL WEIGHT 7000 LBS. HYDRAULIC UNIT 475 LBS DRY. ALL FORCES ARE VERTICAL AND STATIC.
 - 0.50-13 UNC TAPPED HOLES OR WELDED NUTS (24 PLACES) FOR MOUNTING OF CUSTOMER'S CHUTES.
 - ZS-10 TAIL CUTTER TO BE MOUNTED AT APPROXIMATELY THE SAME ELEVATION AS THE BOTTOM OF THE PULPER TANK.
 - 0.50-14 NPT - HYDRAULIC POWER UNIT FEED LINE CONNECTION.
 - 0.50-14 NPT - HYDRAULIC POWER UNIT RETURN LINE CONNECTION.
 - MOUNTED BY CUSTOMER PER OSHA AND LOCAL REGULATIONS.
 - PAINT PER VPAW PAINT SPEC 01 AND 03
FINISH PAINT COLOR: MACHINE PARTS - RAL 6011 GREEN
GUARDS & STRONGBACK - RAL 1004 YELLOW

THE NEWARK GROUP
FITCHBURG, MASSACHUSETTS
TAIL CUTTER, RAGGER TYPE ZS-10
SERIAL # T/C 3027
CUSTOMER TAIL CUTTER EQUIPMENT #E-1009.
CUSTOMER HYDRAULIC POWER UNIT
EQUIPMENT #E-1010; #P-1010; #M-1010.
CUSTOMER P.O. # NA-00237
VOITH PAPER JOB # 69549

PROJECTION		VOITH SULZER PAPERTECHNOLOGY	
2001 DATE	NAME	TITLE	
DR. 02-23	EER	INSTALLATION DETAILS	
CH. 02-23	EER	TAIL CUTTER ZS-10, ANSI VERSION	
AP. 03-30	ATH	CODENORDUNT	
REV.		SIZE	ITEM NO.
DESCRIPTION		D	138490
REV. NO. OF SYM. PLACES		DWG. NO.	887394365
DATE		SCALE	1:8
NAME		WEIGHT	7000 LBS
CHECK		SHEET	1 of 1

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NORTH AMERICA INC., APPLETON, WISCONSIN