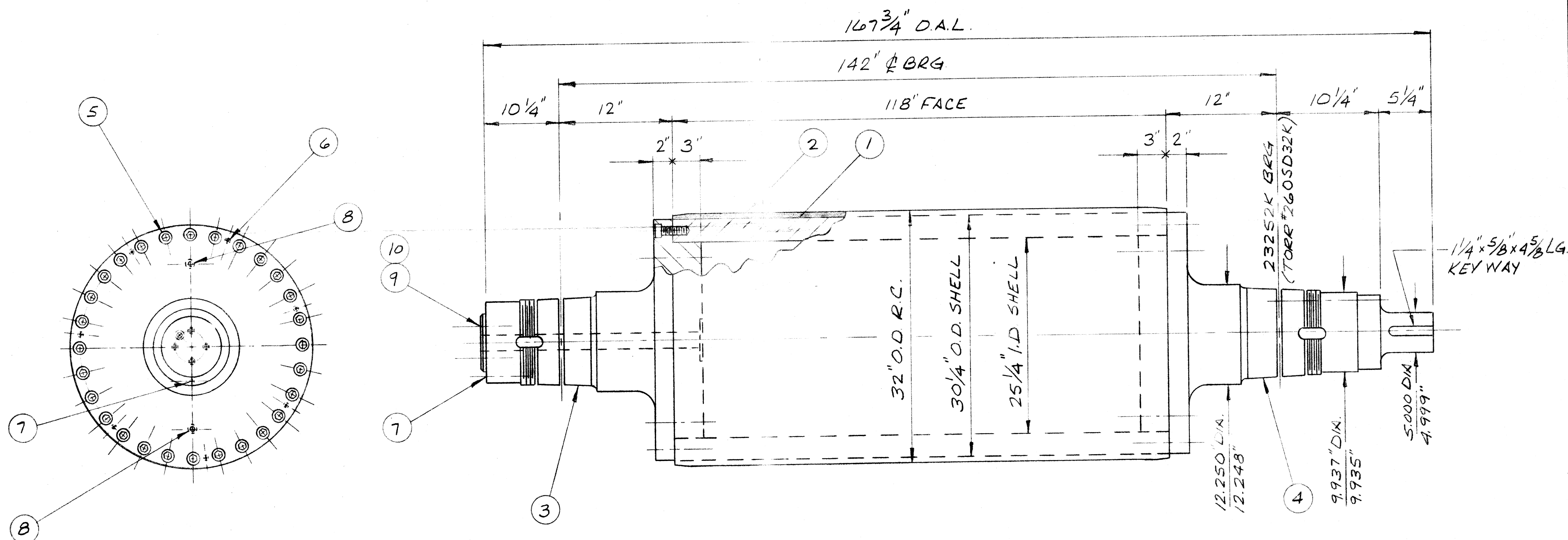


NOTES:

1. BALANCE SPECIFICATION SEE DWG B-8741-4
2. DESIGN LOAD 1200 PLI
3. DESIGN SPEED 750 FPM
4. FINAL T.I.R = .005"
5. GRIND CROWN .009" ON DIA. FOR 800 PLI
6. DUB. COVER 1/8" ON DIA. x 1" BOTH ENDS
7. TORQUE HEAD BOLT TO 320 FT-LBS USING NEVER SIEZE
8. STAMP LG ORDER NO. & DRAWING NO. ON JOURNAL ENDS
9. SHIPPING BOX INSIDE DIM. ARE 38"x38"x174"
10. PROVISIONS FOR WATER COOLING PROVIDED

S.O.		NO.	NO. REQ'D.	TITLE: PRESS ROLL		B.M. No.			REV.	PROD.
				CUSTOMER:		ISSUED BY:		BM- C-6496-35	A	INV.
				LC.—		SHEET / OF /				
ITEM NO	QUAN.	TOTAL QUAN.	DESCRIPTION			DRAWING NO.	S.	P.O.	VENDOR	
1	1		PRESS ROLL SHELL CENT CAST ST'L			B-6497-30	X			PROC
2	1		RUBER COVER 32" O.D. x 7/8" THK x 118" FACE				X			ACCT
			S-W AQUALOK 17 P&J				X			
							X			
3	1		FRONT HEAD F. ST'L			C-4698-57	X			PURCH
4	1		REAR HEAD F. ST'L			C-4698-03	X			
5	56		7/8"-9NC x 3" LG. SHCS R-ALLOY ST'L, UMBRAKO							ENG.
6	14		3/4"-10NC x 2" LG. SOC SET SCR S/S							PROD
7	2		1/8" NPT C'SUNK PIPE PLUG BRASS							REC
8	4		3/4" NPT C'SUNK PIPE PLUG BRASS							
9	1		COVER, WATER COOLING HOLE ST'L			A-8919-1	X			S.O.F.
10	4		1/2"-13NC x 3/4" LG HHCS ST'L							
11	1		SHIPPING BOX 38"x38"x174" I.S. DIM'S.							



△ 5-16-86 MRS COVER WAS PEELER PRESS 14-15 P&J REVISIONS ADDED CROWN		MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED FRAC. DIM. ± 1/32" ANGLES ± 1/2° BREAK ALL SHARP EDGES DEC. DIM. X.XX ± .020" √ = 125° FINISH DEC. DIM. X.XXX ± .005"		PRESS ROLL (2ND TOP) SCALE: N.T.S. DWN. BY: T-KMA DRAWING NO. REV.	
THIS DRAWING AND ITS CONTENTS ARE THE PROPERTY OF LG IND. AND MAY NOT BE REPRODUCED WITHOUT PERMISSION		LG INDUSTRIES INC. COATESVILLE, PA 19320 U.S.A.		RGH. WT.: DATE: 2-17-86 C-6496-35 A FIN. WT.: 9940# CHK'D. BY: MRS	