ROBOTICS

Product manual

IRB 6730



Trace back information:
Workspace 26-1 version a8
Checked in 2026-04-15
Skribenta version 5.6.019

Product manual

IRB 6730-270/2.7
IRB 6730-240/2.9
IRB 6730-210/3.1
IRB 6730-220/2.9 LID
IRB 6730-190/3.1 LID

OmniCore

Document ID: 3HAC085699-001

Revision: L

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Original instructions.

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Table of contents

Overview of this manual 9
Product documentation 13
How to read the product manual 15

1 Safety 17

1.1 Safety information 17
1.1.1 Limitation of liability 17
1.1.2 Requirements on personnel 18
1.2 Safety signals and symbols 19
1.2.1 Safety signals in the manual 19
1.2.2 Safety symbols on manipulator labels 21
1.3 Robot stopping functions 27
1.4 Safety during installation and commissioning 28
1.5 Safety during operation 31
1.6 Safety during maintenance and repair 32
1.6.1 Safety during maintenance and repair 32
1.6.2 Emergency release of the robot axes 35
1.6.3 Brake testing 36
1.7 Safety during troubleshooting 37
1.8 Safety during decommissioning 38

2 Manipulator description 39

2.1 Technical data 39
2.2 Working range 43
2.3 The unit is sensitive to ESD 52

3 Installation and commissioning 53

3.1 Introduction to installation and commissioning 53
3.2 Unpacking 54
3.2.1 Pre-installation procedure 54
3.2.2 Risk of tipping/stability 55
3.3 On-site installation 57
3.3.1 Brief installation procedure 57
3.3.2 Installing a base plate 58
3.3.3 Lifting the robot 67
3.3.3.1 Lifting robot with lifting accessory (recommended lifting method) 67
3.3.3.2 Lifting the robot with fork lift 69
3.3.3.3 Lifting the robot with roundslings 70
3.3.4 Orienting and securing the robot 75
3.3.5 Manually releasing the brakes 78
3.3.6 Loads fitted to the robot, stopping time and braking distances 80
3.3.7 Installing the motor cooling fan (option 3320-1, 3321-1) 81
3.3.8 Fitting equipment on the robot (robot dimensions) 87
3.4 Working range alterations 96
3.4.1 Adjusting the working range 96
3.4.2 Safe supervision of working range limitations (space limiting) 98
3.4.3 Installing movable mechanical stops on axis 1 (option 3323-1) 101
3.4.4 Extended working range, axis 1 (option) 105
3.5 Electrical connections 107
3.5.1 Robot cabling and connection points 107
3.6 Test run after installation, maintenance, or repair 110

4 Maintenance 111

4.1 Introduction 111

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4.2 Maintenance schedule and expected component life 112
4.2.1 Specification of maintenance intervals 112
4.2.2 Maintenance schedule 113
4.2.3 Expected lifetime 115
4.3 Inspection activities 116
4.3.1 Inspecting the motor seal 116
4.3.2 Inspecting the balancing device 118
4.3.3 Inspecting the cable harness 122
4.3.4 Inspecting the dampers 124
4.3.5 Inspecting the information labels 126
4.3.6 Inspecting the axis-1 mechanical stop 129
4.3.7 Inspecting the oil level in axis-1 gearbox 131
4.3.8 Inspecting the oil level in axis-2 gearbox 134
4.3.9 Inspecting the oil level in axis-3 gearbox 137
4.3.10 Inspecting the oil level in axis-4 gearbox 140
4.3.11 Inspecting the oil level in axis-5 gearbox 143
4.3.12 Inspecting the oil level in axis-6 gearbox 146
4.4 Replacement/changing activities 149
4.4.1 Type of lubrication in gearboxes 149
4.4.2 Changing the oil in axis-1 gearbox 151
4.4.3 Changing the oil in axis-2 gearbox 156
4.4.4 Changing the oil in axis-3 gearbox 161
4.4.5 Changing the oil in axis-4 gearbox 166
4.4.6 Changing the oil in axis-5 gearbox 171
4.4.7 Changing the oil in axis-6 gearbox 176
4.4.8 Replacing the SMB battery 181
4.5 Lubrication activities 184
4.5.1 Lubricating the balancing device spherical roller bearing 184
4.6 Cleaning activities 186
4.6.1 Cleaning the IRB 6730 186

5 Repair 191

5.1 Introduction 191
5.2 General procedures 192
5.2.1 Performing a leak-down test 192
5.2.2 Mounting instructions for bearings 193
5.2.3 Mounting instructions for sealings 195
5.2.4 Cut the paint or surface on the robot before replacing parts 199
5.3 Axes 1 and 2 200
5.3.1 Replacing the axis-1 cassette sealing 200
5.4 Balancing device 233
5.4.1 Replacing the balancing device 233
5.4.2 Replacing spherical roller bearing, balancing device link ear 252
5.4.3 Replacing the rear bearings on the balancing device 267
5.5 Axes 3 and 4 279
5.5.1 Replacing the axis 3-4 assembly 279
5.5.2 Replacing the arm house cover including the axis-4 cassette sealing 326
5.6 Wrist 355
5.6.1 Replacing the wrist 355
5.6.2 Replacing the turning disc 376
5.6.3 Replacing the axis-5 support shaft including bearing 381
5.7 Electronic parts 395
5.7.1 Removing the cable harness 395
5.7.2 Refitting the cable harness 417
5.7.3 Replacing the brake release unit 445
5.7.4 Replacing the SMB unit 452
5.8 Motors 458
5.8.1 Replacing the axis-1 motor 458
5.8.2 Replacing the axis-2 motor 474

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5.8.3 Replacing the axis-3 motor 492
5.8.4 Replacing the axis-4 motor 508
5.8.5 Replacing the axis-5 motor 522
5.8.6 Replacing the axis-6 motor 535
5.9 Gears 545
5.9.1 Replacing the axis-1 gearbox 545
5.9.2 Replacing the axis-2 gearbox 594
5.9.3 Replacing the axis-3 gearbox 639
5.9.4 Replacing the axis-6 gearbox 690

6 Calibration 707

6.1 Introduction to calibration 707
6.1.1 Introduction and calibration terminology 707
6.1.2 Calibration methods 708
6.1.3 When to calibrate 710
6.2 Synchronization marks and axis movement directions 711
6.2.1 Synchronization marks and synchronization position for axes 711
6.2.2 Calibration movement directions for all axes 713
6.3 Updating revolution counters 714
6.3.1 Updating revolution counters on OmniCore robots 714
6.4 Calibrating with Axis Calibration method 715
6.4.1 Description of Axis Calibration 715
6.4.2 Calibration tools for Axis Calibration 718
6.4.3 Installation locations for the calibration tools 720
6.4.4 Axis Calibration - Running the calibration procedure 722
6.4.5 Reference calibration 726
6.5 Calibrating with Wrist Optimization method 728
6.6 Verifying the calibration 730
6.7 Checking the synchronization position 731
6.7.1 Checking the synchronization position on OmniCore robots 732

7 Troubleshooting 733

7.1 Introduction to troubleshooting 733
7.2 Oil and grease stains on motors and gearboxes 735
7.3 Mechanical noise or dissonance 736
7.4 Troubleshooting too hot gearboxes 737
7.5 Manipulator collapses on power down 738

8 Decommissioning 739

8.1 Introduction to decommissioning 739
8.2 Environmental information 740
8.3 Scrapping of robot 742
8.4 Decommissioning of balancing device 743

9 Reference information 745

9.1 Introduction 745
9.2 Applicable standards 746
9.3 Unit conversion 747
9.4 Screw joints 748
9.5 Weight specifications 752
9.6 Standard toolkit 753
9.7 Special tools 754
9.8 Lifting accessories and lifting instructions 759

Index 761

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Overview of this manual

About this manual

This manual contains instructions for:

- mechanical and electrical installation of the IRB 6730
- maintenance of the IRB 6730
- mechanical and electrical repair of the IRB 6730

The robot described in this manual has the following protection types:

- *Standard*
- *Foundry Plus*

Product manual scope

The manual covers all variants and designs of the IRB 6730. Some variants and designs may have been removed from the business offer and are no longer available for purchase.

Usage

This manual shall be used during:

- installation and commissioning, from lifting the product to its work site and securing it to the foundation, to making it ready for operation
- maintenance work
- repair work
- decommissioning work

Note

It is the responsibility of the integrator to conduct a risk assessment of the final application.

It is the responsibility of the integrator to provide safety and user guides for the robot system.

Who should read this manual?

This manual is intended for:

- installation personnel
- maintenance personnel
- repair personnel.

Prerequisites

A maintenance/repair/installation craftsman working with an ABB robot shall:

- be trained by ABB and have the required knowledge of mechanical and electrical installation/repair/maintenance work.
- be trained to respond to emergencies or abnormal situations.

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Continued

References

Documentation referred to in the manual, is listed in the table below.

Document name	Document ID
Product manual, spare parts - IRB 6730	*3HAC085700-001*
Product specification - IRB 6730	*3HAC085705-001*
Product manual - DressPack IRB 6730	*3HAC088412-001*
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*
Product manual - OmniCore V250XT Type B	*3HAC087112-001*
Product manual - OmniCore V400XT	*3HAC081697-001*
Circuit diagram - IRB 6710/IRB 6720/IRB 6730/IRB 6740/IRB 6760/IRB 6730S/IRB 6750S	*3HAC086333-001*
Technical reference manual - System parameters (RobotWare 7)	*3HAC065041-001*
Technical reference manual - System parameters (RobotWare 8)	*3HAC098390-001*
Operating manual - OmniCore (RobotWare 7)	*3HAC065036-001*
Operating manual - OmniCore (RobotWare 8)	*3HAC098383-001*
Operating manual - Integrator's guide OmniCore (RobotWare 7)	*3HAC065037-001*
Operating manual - Integrator's guide OmniCore (RobotWare 8)	*3HAC098381-001*
Application manual - Functional safety and SafeMove (RobotWare 7)	*3HAC066559-001*
Application manual - Functional safety and SafeMove (RobotWare 8)	*3HAC098577-001*

Tip

All documents can be found via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Revisions

Revision	Description
A	First edition.
B	Published in release 23C. The following updates are made in this revision: • New tool for refitting the axis-4 cassette sealing added. • Illustration of the most stable transporation position is updated.
C	Published in release 23D. The following updates are made in this revision: • Updated information label part list.
D	Published in release 24A. The following updates are made in this revision: • Corrected the tightening torque for axis-5 motor attachment screws. • Changed article numbers for CP/CS floor cables.
E	Published in release 24B. The following updates are made in this revision: • Added removal of the axis-1 motor to the procedure for replacing the axis-1 cassette sealing. • Added option motor cooling fans.

Continues on next page

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Revision	Description
F	Published in release 24C. The following updates are made in this revision: • Changed article number for cable harness and added a cable bracket inside the lower arm.
G	Published in release 24D. The following updates are made in this revision: • Updated the figures and the refitting procedures of arm house cable guide due to changed design. • Updated the figure of attachment holes for fitting extra equipment to the upper arm. • Added information about securing and tightening the axis-4 arm house cover attachment screws crosswise. • Changed article number for movable mechanical stop set for axis 1.
H	Published in release 25A. The following updates are made in this revision: • Added section *Troubleshooting too hot gearboxes on page 737*. • Added flange sealant to refitting of axis-1 cable harness protection ring. Also added spare part number for protection ring o-ring. • Updated tightening torque for balancing device rear cover.
J	Published in release R25.2. The following updates are made in this revision: • Added the section *Safe supervision of working range limitations (space limiting) on page 98*. • Updated the section *Expected lifetime on page 115*. • Added touch up kit for rust preventive, for robot attachment screw holes. • Changed recommendation from always using a new o-ring for the oil plugs, to only replace them if damaged. • Added information about a middle cable bracket inside the lower arm. • Updated the installation (mounting) angle for the manipulator.
K	Published in release 25.3. The following updates are made in this revision: • Updated robot dimensions with manipulator base measurement. • Clarified the installation (mounting) angle for the manipulator. • Updated spare part number and installation procedure for motor cooling fans. • Removed incorrect article number for axis calibration toolbox. • Corrected spare part number for calibration protection set. • Added action to remove transportation strap for DressPack in the pre-installation procedure. • Company name updated to reflect current legal entities. • Updated portal name from myABB to ABB Robotics One.

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Continued

Revision	Description
L	Published in release 26.1. The following updates are made in this revision: • Updated spare part number of the movable mechanical stop set for axis 1. • Updated tightening torque of R1.MP connector in manipulator base. • Corrected spare part number for the axis-3 motor unit. • Added wrist optimization method to the calibration chapter. • Updated guide pin length for axis-6 gearbox replacement. • Added procedure for replacing the axis-5 support shaft including bearing. • Added procedure for replacing the axis 3-4 assembly. • Company name updated to reflect current legal entities. • Added support for RobotWare 8.

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Product documentation

Categories for user documentation from ABB Robotics

The user documentation from ABB Robotics is divided into a number of categories. This listing is based on the type of information in the documents, regardless of whether the products are standard or optional.

> **Tip**
>
> All documents can be found via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Product manuals

Manipulators, controllers, DressPack, and most other hardware is delivered with a **Product manual** that generally contains:

- Safety information.
- Installation and commissioning (descriptions of mechanical installation or electrical connections).
- Maintenance (descriptions of all required preventive maintenance procedures including intervals and expected life time of parts).
- Repair (descriptions of all recommended repair procedures including spare parts).
- Calibration.
- Troubleshooting.
- Decommissioning.
- Reference information (safety standards, unit conversions, screw joints, lists of tools).
- Spare parts list with corresponding figures (or references to separate spare parts lists).
- References to circuit diagrams.

Technical reference manuals

The technical reference manuals describe reference information for robotics products, for example lubrication, the RAPID language, and system parameters.

Application manuals

Specific applications (for example software or hardware options) are described in **Application manuals**. An application manual can describe one or several applications.

An application manual generally contains information about:

- The purpose of the application (what it does and when it is useful).
- What is included (for example cables, I/O boards, RAPID instructions, system parameters, software).
- How to install included or required hardware.

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Continued

- How to use the application.
- Examples of how to use the application.

Operating manuals

The operating manuals describe hands-on handling of the products. The manuals are aimed at those having first-hand operational contact with the product, that is production cell operators, programmers, and troubleshooters.

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How to read the product manual

Reading the procedures

The procedures contain all information required for the installation or service activity and can be printed out separately when needed for a certain service procedure.

Safety information

The manual includes a separate safety chapter that must be read through before proceeding with any service or installation procedures. All procedures also include specific safety information when dangerous steps are to be performed.

Read more in the chapter *Safety on page 17*.

Illustrations

The product is illustrated with general figures that does not take painting or protection type in consideration.

Likewise, certain work methods or general information that is valid for several product models, can be illustrated with illustrations that show a different product model than the one that is described in the current manual.

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1 Safety

1.1 Safety information

1.1.1 Limitation of liability

Limitation of liability

Any information given in this manual regarding safety must not be construed as a warranty by ABB that the industrial robot will not cause injury or damage even if all safety instructions are complied with.

The information does not cover how to design, install and operate a robot system, nor does it cover all peripheral equipment that can influence the safety of the robot system.

In particular, liability cannot be accepted if injury or damage has been caused for any of the following reasons:

- Use of the robot in other ways than intended.
- Incorrect operation or maintenance.
- Operation of the robot when the safety devices are defective, not in their intended location or in any other way not working.
- When instructions for operation and maintenance are not followed as intended.
- Non-authorized design modifications of the robot.
- Repairs on the robot and its spare parts carried out by in-experienced or non-qualified personnel.
- Foreign objects.
- Force majeure.

Spare parts and equipment

ABB supplies original spare parts and equipment which have been tested and approved for their intended use. The installation and/or use of non-original spare parts and equipment can negatively affect the safety, function, performance, and structural properties of the robot. ABB is not liable for damages caused by the use of non-original spare parts and equipment.

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1.1.2 Requirements on personnel

General

Only personnel with appropriate training are allowed to install, maintain, service, repair, and use the robot. This includes electrical, mechanical, hydraulics, pneumatics, and other hazards identified in the risk assessment.

Persons who are under the influence of alcohol, drugs or any other intoxicating substances are not allowed to install, maintain, service, repair, or use the robot.

The plant liable must make sure that the personnel is trained on the robot, and on responding to emergency or abnormal situations.

Personal protective equipment

Use personal protective equipment, as stated in the instructions.

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1.2 Safety signals and symbols

1.2.1 Safety signals in the manual

Introduction to safety signals

This section specifies all safety signals used in the user manuals. Each signal consists of:

- A caption specifying the hazard level (DANGER, WARNING, or CAUTION) and the type of hazard.
- Instruction about how to reduce the hazard to an acceptable level.
- A brief description of remaining hazards, if not adequately reduced.

Hazard levels

The table below defines the captions specifying the hazard levels used throughout this manual.

Symbol	Designation	Significance
	DANGER	Signal word used to indicate an imminently hazardous situation which, if not avoided, will result in serious injury.
	WARNING	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in serious injury.
	ELECTRICAL SHOCK	Signal word used to indicate a potentially hazardous situation related to electrical hazards which, if not avoided, could result in serious injury.
	CAUTION	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in slight injury.
	ELECTROSTATIC DISCHARGE (ESD)	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in severe damage to the product.
	NOTE	Signal word used to indicate important facts and conditions.

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1.2.1 Safety signals in the manual

Continued

Symbol	Designation	Significance
	TIP	Signal word used to indicate where to find additional information or how to do an operation in an easier way.

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1.2.2 Safety symbols on manipulator labels

Introduction to symbols

This section describes safety symbols used on labels (stickers) on the manipulator.

Symbols are used in combinations on the labels, describing each specific warning. The descriptions in this section are generic, the labels can contain additional information such as values.

> **Note**
>
> The symbols on the labels on the product must be observed. Additional symbols added by the integrator must also be observed.

Types of symbols

Both the manipulator and the controller are marked with symbols, containing important information about the product. This is important for all personnel handling the robot, for example during installation, service, or operation.

The safety labels are language independent, they only use graphics. See *Symbols on safety labels on page 21*.

The information labels can contain information in text.

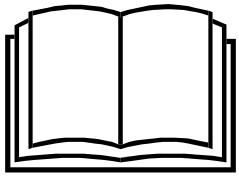
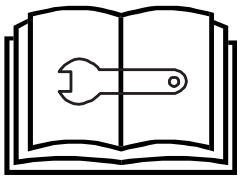
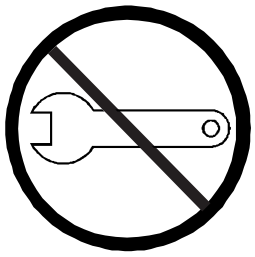
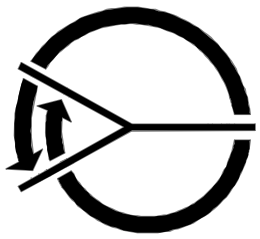
Symbols on safety labels

Symbol	Description
 xx0900000812	**Warning!** Warns that an accident *may* occur if the instructions are not followed that can lead to serious injury, possibly fatal, and/or great damage to the product. It applies to warnings that apply to danger with, for example, contact with high voltage electrical units, explosion or fire risk, risk of poisonous gases, risk of crushing, impact, fall from height, etc.
 xx0900000811	**Caution!** Warns that an accident may occur if the instructions are not followed that can result in injury and/or damage to the product. It also applies to warnings of risks that include burns, eye injury, skin injury, hearing damage, crushing or slipping, tripping, impact, fall from height, etc. Furthermore, it applies to warnings that include function requirements when fitting and removing equipment where there is a risk of damaging the product or causing a breakdown.
 xx0900000839	**Prohibition** Used in combinations with other symbols.

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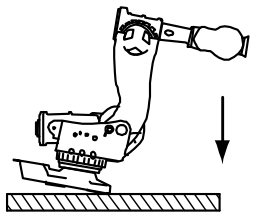
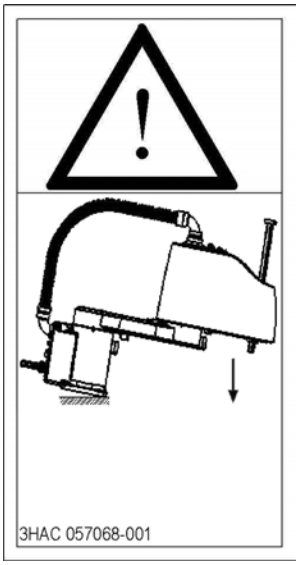
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1.2.2 Safety symbols on manipulator labels
Continued

Symbol	Description
 xx1400001152	Read the user manual before use.
 xx0900000813	**See user documentation** Read user documentation for details. Which manual to read is defined by the symbol: • No text: *Product manual*.
 xx0900000816	**Before disassembly, see product manual**
 xx0900000815	**Do not disassemble** Disassembling this part can cause injury.
 xx0900000814	**Extended rotation** This axis has extended rotation (working area) compared to standard.
 xx0900000808	**Brake release** Pressing this button will release the brakes. This means that the robot arm can fall down.

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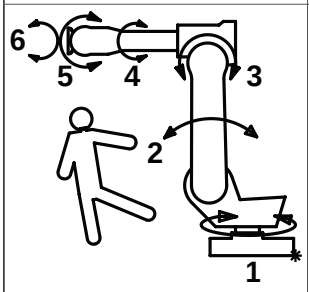
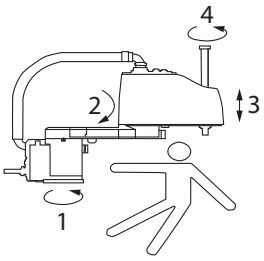
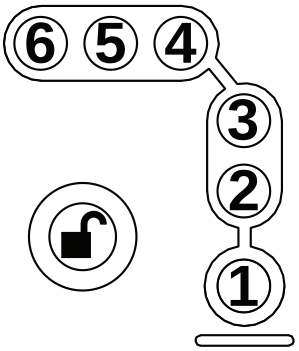
Symbol	Description
 xx0900000810  xx1500002402	**Tip risk when loosening bolts** The robot can tip over if the bolts are not securely fastened.
  xx0900000817	**Crush** Risk of crush injuries.
 xx1400001151	Electrical shock

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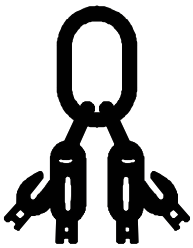
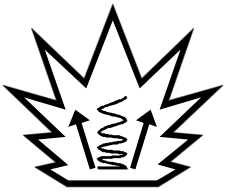
1.2.2 Safety symbols on manipulator labels

Continued

Symbol	Description
 xx0900000818  xx1300001087	**Heat** Risk of heat that can cause burns. (Both signs are used)
 xx2400000736  xx1500002616	**Moving robot** The robot can move unexpectedly.
 xx2100002463	**Brake release buttons**

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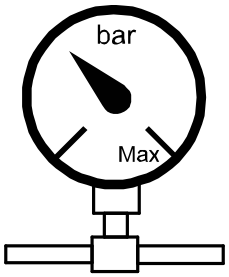
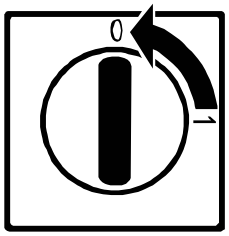
Symbol	Description
 xx0900000821	**Lifting bolt**
 xx1000001242	**Adjustable chain sling with shortener**
 xx0900000822	**Lifting of robot**
 xx0900000823	**Oil** Can be used in combination with prohibition if oil is not allowed.
 xx0900000824	**Mechanical stop**
 xx1000001144	**No mechanical stop**
 xx0900000825	**Stored energy** Warns that this part contains stored energy. Used in combination with *Do not disassemble* symbol.

Continues on next page

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1.2.2 Safety symbols on manipulator labels

Continued

Symbol	Description
 xx0900000826	**Pressure** Warns that this part is pressurized. Usually contains additional text with the pressure level.
 xx0900000827	**Shut off with handle** Use the power switch on the controller.
 xx1400002648	**Do not step** Warns that stepping on these parts can cause damage to the parts.

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1.3 Robot stopping functions

Protective stop and emergency stop

The protective stops and emergency stops are described in the product manual for the controller.

For more information see:

- *Product manual - OmniCore V250XT Type B*
- *Product manual - OmniCore V400XT*

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1.4 Safety during installation and commissioning

National or regional regulations

The integrator of the robot system is responsible for the safety of the robot system.

The integrator is responsible that the robot system is designed and installed in accordance with the safety requirements set forth in the applicable national and regional standards and regulations.

The integrator of the robot system is required to perform a risk assessment.

Layout

The robot integrated to a robot system shall be designed to allow safe access to all spaces during installation, operation, maintenance, and repair.

If robot movement can be initiated from an external control panel then an emergency stop must also be available.

If the manipulator is delivered with mechanical stops (limiting devices), these can be used for reducing the working space. For OmniCore robots, safe supervision can be configured for the working space through software-based limiting.

A perimeter safeguarding, for example a fence, shall be dimensioned to withstand the following:

- The force of the manipulator.
- The force of the load handled by the robot if dropped or released at maximum speed.
- The maximum possible impact caused by a breaking or malfunctioning rotating tool or other device fitted to the robot.

The maximum TCP speed and the maximum velocity of the robot axes are detailed in the section *Robot motion* in the product specification for the respective manipulator.

Consider exposure to hazards, such as slipping, tripping, and falling.

Hazards due to the working position and posture for a person working with or near the robot shall be considered.

Hazards due to noise emission from the robot needs to be considered.

Consider hazards from other equipment in the robot system, for example, that guards remain active until identified hazards are reduced to an acceptable level.

Allergenic material

See *Environmental information on page 740* for specification of allergenic materials in the product, if any.

Securing the robot to the foundation

The robot must be properly fixed to its foundation/support, as described in the respective product manual.

When the robot is installed at a height, hanging, or other than mounted directly on the floor, there will be additional hazards.

Continues on next page

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Using lifting accessories and other external equipment

Ensure that all equipment used during installation, service and all handling of the robot are in correct condition for the intended use.

Electrical safety

Incoming mains must be installed to fulfil national regulations.

The power supply wiring to the robot must be sufficiently fused and if necessary, it must be possible to disconnect it manually from the mains power.

The power to the robot must be turned off with the main switch and the mains power disconnected when performing work inside the controller cabinet. Lock and tag shall be considered.

Harnesses between controller and manipulator shall be fixed and protected to avoid tripping and wear.

Wherever possible, power on/off or rebooting the robot controller shall be performed with all persons outside the safeguarded space.

Note

Use a CARBON DIOXIDE (CO_2) extinguisher in the event of a fire in the robot.

ELECTRICAL SHOCK

The controller mains power switch shall be disabled before connecting or disconnecting the controller power cable from the mains supply.

Safety devices

The integrator is responsible for that the safety devices necessary to protect people working with the robot system are designed and installed correctly.

When integrating the robot with external devices to a robot system:

- The integrator of the robot system must ensure that emergency stop functions are interlocked in accordance with applicable standards.
- The integrator of the robot system must ensure that safety functions are interlocked in accordance with applicable standards.

Other hazards

A robot may perform unexpected limited movement.

WARNING

Manipulator movements can cause serious injuries on users and may damage equipment.

The risk assessment should also consider other hazards arising from the application, such as, but not limited to:

- Water
- Compressed air

Continues on next page

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- Hydraulics

End-effector hazards require particular attention for applications which involve close human collaboration with the robot.

Verify the safety functions

Before the robot system is put into operation, verify that the safety functions are working as intended and that any remaining hazards identified in the risk assessment are mitigated to an acceptable level.

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1.5 Safety during operation

Automatic operation

Verify the application in the operating mode manual reduced speed, before changing mode to automatic and initiating automatic operation.

Unexpected movement of robot arm



WARNING

Hazards due to the use of brake release devices and/or gravity beneath the manipulator shall be considered.

A robot may perform unexpected limited movement.



WARNING

Manipulator movements can cause serious injuries on users and may damage equipment.

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1.6 Safety during maintenance and repair

1.6.1 Safety during maintenance and repair

General

ELECTRICAL SHOCK

The controller mains power switch shall be disabled before connecting or disconnecting the controller power cable from the mains supply.

Corrective maintenance must only be carried out by personnel trained on the robot.

Maintenance or repair must be done with all electrical, pneumatic, and hydraulic power switched off, that is, no remaining hazards.

Hazards due to stored mechanical energy in the manipulator for the purpose of counterbalancing axes must be considered before maintenance or repair.

Never use the robot as a ladder, which means, do not climb on the controller, manipulator, including motors, or other parts. There are hazards of slipping and falling. The robot might be damaged.

Make sure that there are no tools, loose screws, turnings, or other unexpected parts remaining after maintenance or repair work.

When the work is completed, verify that the safety functions are working as intended.

Hot surfaces

Surfaces can be hot after running the robot, and touching these may result in burns. Allow the surfaces to cool down before maintenance or repair.

Allergic reaction

Warning	Description	Elimination/Action
 Allergic reaction	When working with lubricants there is a risk of an allergic reaction.	Make sure that protective gear like goggles and gloves are always worn.

Gearbox lubricants (oil or grease)

When handling oil, grease, or other chemical substances the safety information of the respective manufacturer must be observed.

Note

Take special care when handling hot lubricants.

Continues on next page

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Warning	Description	Elimination/Action
 **Hot oil or grease**	Changing and draining gearbox oil or grease may require handling hot lubricant heated up to 90 °C.	Make sure that protective gear like goggles and gloves are always worn during this activity.
 **Allergic reaction**	When working with lubricants there is a risk of an allergic reaction.	Make sure that protective gear like goggles and gloves are always worn.
 **Possible pressure build-up in gearbox**	When opening the oil or grease plug, there may be pressure present in the gearbox, causing hot lubricant to spray from the opening.	Open the plug carefully and keep away from the opening. Do not overfill the gearbox when filling. Put oil absorbent cloth, bags or paper at appropriate locations to catch any oil residues. Use appropriate protective gear such as heat-resistant gloves, goggles/protective visor, or a body suit if necessary.
 **Do not overfill**	Overfilling of gearbox lubricant can lead to internal over-pressure inside the gearbox which in turn may: • damage seals and gaskets • completely press out seals and gaskets • prevent the robot from moving freely.	Make sure not to overfill the gearbox when filling it with oil or grease. After filling, verify that the level is correct.
 **Do not mix types of oil**	Mixing types of oil may cause severe damage to the gearbox.	When filling gearbox oil, do not mix different types of oil unless specified in the instructions. Always use the type of oil specified for the product.
 **Oil residues**	Oil residues might be present in a drained gearbox and spilled when separating a motor and gearbox during repair.	Make sure that protective gear like goggles/protective visor, gloves and arm protection are always worn during this activity. Put oil absorbent cloth, bags or paper at appropriate locations to catch any oil residues.
 **Heat up the oil**	Warm oil drains quicker than cold oil.	Run the robot before changing the gearbox oil, if possible.
 **Specified amount depends on drained volume**	The specified amount of oil or grease is based on the total volume of the gearbox. When changing the lubricant, the amount refilled may differ from the specified amount, depending on how much has previously been drained from the gearbox.	After filling, verify that the level is correct.

Continues on next page

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1.6.1 Safety during maintenance and repair
Continued

Warning	Description	Elimination/Action
 **Contaminated oil in gearboxes**	For lifetime reasons always drain as much oil as possible from the gearbox. The magnetic oil plugs will gather residual metal chips.	

Hazards related to batteries

Under rated conditions, the electrode materials and liquid electrolyte in the batteries are sealed and not exposed to the outside.

There is a hazard in case of abuse (mechanical, thermal, electrical) which leads to the activation of safety valves and/or the rupture of the battery container. As a result under certain circumstances, electrolyte leakage, electrode materials reaction with moisture/water or battery vent/explosion/fire may follow.

Do not short circuit, recharge, puncture, incinerate, crush, immerse, force discharge or expose to temperatures above the declared operating temperature range of the product. Risk of fire or explosion.

Operating temperatures are listed in *Operating conditions, robot on page 41*.

See safety instructions for the batteries in *Material/product safety data sheet - Battery pack* (*3HAC043118-001*).

Unexpected movement of robot arm

WARNING

Hazards due to the use of brake release devices and/or gravity beneath the manipulator shall be considered.

A robot may perform unexpected limited movement.

WARNING

Manipulator movements can cause serious injuries on users and may damage equipment.

Related information

See also the safety information related to installation and operation.

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1.6.2 Emergency release of the robot axes

Description

In an emergency situation, the brakes on a robot axis can be released manually by pushing a brake release button.

How to release the brakes is described in the section:

- *Manually releasing the brakes on page 78*.

The robot may be moved manually on smaller robot models, but larger models may require using an overhead crane or similar equipment.

Increased injury

Before releasing the brakes, make sure that the weight of the manipulator does not result in additional hazards, for example, even more severe injuries on a trapped person.

DANGER

When releasing the holding brakes, the robot axes may move very quickly and sometimes in unexpected ways.

Make sure no personnel is near or beneath the robot.

Prerequsites for access to brake release buttons

Make sure that the brake release buttons on the manipulator are within reach and quickly accessible in case of emergency situations, even when the manipulator is installed on a height, on a wall, or suspended.

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1.6.3 Brake testing

When to test

During operation, the holding brake of each axis normally wears down. A test can be performed to determine whether the brake can still perform its function.

How to test

The function of the holding brake of each axis motor may be verified as described below:

1. Run each axis to a position where the combined weight of the manipulator and any load is maximized (maximum static load).
2. Switch the motor to the MOTORS OFF.
3. Inspect and verify that the axis maintains its position.

   If the manipulator does not change position as the motors are switched off, then the brake function is adequate.

Note

It is recommended to run the service routine *BrakeCheck* as part of the regular maintenance, see the operating manual for the robot controller.

For robots with the option SafeMove, the *Cyclic Brake Check* routine is recommended. See the operating manual for the robot controller.

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1.7 Safety during troubleshooting

General

When troubleshooting requires work with power switched on, special considerations must be taken:

- Safety circuits might be muted or disconnected.
- Electrical parts must be considered as *live*.
- The manipulator can move unexpectedly at any time.



DANGER

Troubleshooting on the controller while powered on must be performed by personnel trained by ABB or by ABB field engineers.



ELECTRICAL SHOCK

The controller mains power switch shall be disabled before connecting or disconnecting the controller power cable from the mains supply.



CAUTION

Risk of hot surfaces that can cause burns.

A risk assessment must be done to address both robot and robot system specific hazards.



WARNING

Hazards due to the use of brake release devices and/or gravity beneath the manipulator shall be considered.

A robot may perform unexpected limited movement.



WARNING

Manipulator movements can cause serious injuries on users and may damage equipment.

Related information

See also the safety information related to installation, operation, maintenance, and repair.

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1.8 Safety during decommissioning

General

See section *Decommissioning on page 739*.

If the robot is decommissioned for storage, take extra precaution to reset safety devices to delivery status.

Unexpected movement of robot arm

WARNING

Hazards due to the use of brake release devices and/or gravity beneath the manipulator shall be considered.

A robot may perform unexpected limited movement.

WARNING

Manipulator movements can cause serious injuries on users and may damage equipment.

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2 Manipulator description

2.1 Technical data

Weight, robot

The table shows the weight of the robot.

Robot model	Nominal weight
IRB 6730-270/2.7	1,260 kg
IRB 6730-240/2.9	1,270 kg
IRB 6730-210/3.1	1,270 kg
IRB 6730-220/2.9 LID	1,340 kg
IRB 6730-190/3.1 LID	1,340 kg

Note

The weight does not include additional options, tools and other equipment fitted on the robot.

The weight includes the weight of the DressPack for LID variants.

Mounting positions

The table shows valid mounting positions and the installation (mounting) angle for the manipulator.

Mounting position	Installation angle
Floor mounted	0° i

i A tilt of up to 5° does not affect the payload or reach, but it can have a negative impact on performance and lifetime. The actual value must be set in the system parameters.

Note

The actual mounting angle must always be configured in the system parameters, otherwise the performance and lifetime is affected.

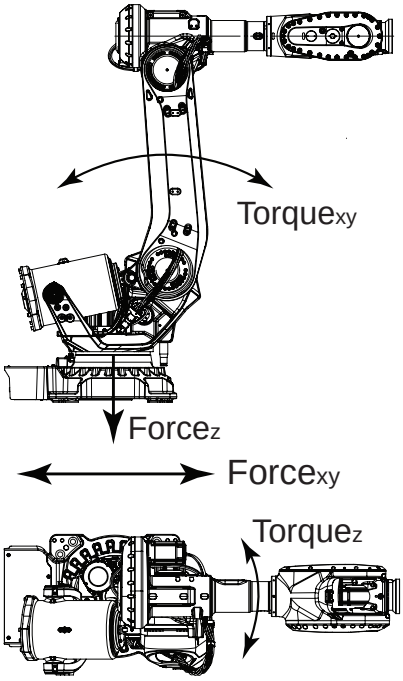
On robots running RobotWare 8, it is also possible to configure the mounting position on the FlexPendant, see the integrator's guide for the controller.

Continues on next page

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Loads on foundation, robot

The illustration shows the directions of the robots stress forces.



xx2200001958

The table shows the various forces and torques working on the robot during different kinds of operation.

Note

These forces and torques are extreme values that are rarely encountered during operation. The values also never reach their maximum at the same time!

WARNING

The robot installation is restricted to the mounting options given in following load table(s).

Floor mounted

Force	Endurance load (in operation)	Maximum load (emergency stop)
Force xy	±8.3 kN	±20.8 kN
Force z	16.2 ±4.3 kN	16.2 ±17.1 kN
Torque xy	±22.5 kNm	±42.6 kNm
Torque z	±6.1 kNm	±13.2 kNm

Continues on next page

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Requirements, foundation

The table shows the requirements for the foundation where the weight of the installed robot is included:

Requirement	Value	Note
Flatness of foundation surface	0.3 mm	Flat foundations give better repeatability of the resolver calibration compared to original settings on delivery from ABB. The value for levelness aims at the circumstance of the anchoring points in the robot base. In order to compensate for an uneven surface, the robot can be recalibrated during installation. If resolver/encoder calibration is changed this will influence the absolute accuracy
Minimum resonance frequency	22 Hz **Note** It may affect the manipulator lifetime to have a lower resonance frequency than recommended.	The value is recommended for optimal performance. Due to foundation stiffness, consider robot mass including equipment. [i] For information about compensating for foundation flexibility, see the description of *Motion Process Mode* in the manual that describes the controller software option, see *References on page 10*.

[i] The minimum resonance frequency given should be interpreted as the frequency of the robot mass/inertia, robot assumed stiff, when a foundation translational/torsional elasticity is added, i.e., the stiffness of the pedestal where the robot is mounted. The minimum resonance frequency should not be interpreted as the resonance frequency of the building, floor etc. For example, if the equivalent mass of the floor is very high, it will not affect robot movement, even if the frequency is well below the stated frequency. The robot should be mounted as rigid as possibly to the floor.

Disturbances from other machinery will affect the robot and the tool accuracy. The robot has resonance frequencies in the region 10 – 20 Hz and disturbances in this region will be amplified, although somewhat damped by the servo control. This might be a problem, depending on the requirements from the applications. If this is a problem, the robot needs to be isolated from the environment.

Storage conditions, robot

The table shows the allowed storage conditions for the robot:

Parameter	Value
Minimum ambient temperature	-25 °C
Maximum ambient temperature	55 °C
Maximum ambient temperature (less than 24 hrs)	70 °C
Maximum ambient humidity	95%

Operating conditions, robot

The table shows the allowed operating conditions for the robot:

Parameter	Value
Minimum ambient temperature	5 °C [i]
Maximum ambient temperature	50 °C
Maximum ambient humidity	95% at constant temperature

[i] At low environmental temperature < 10ºC is, as with any other machine, a warm-up phase recommended to be run with the robot. Otherwise there is a risk that the robot stops or run with lower performance due to temperature dependent oil and grease viscosity.

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Protection classes, robot

The table shows the available protection types of the robot, with the corresponding protection class.

Protection type	Protection class [i]
Manipulator, protection type Standard	IP67
Manipulator, protection type Foundry Plus 2	IP67

[i] According to IEC 60529.

Environmental information

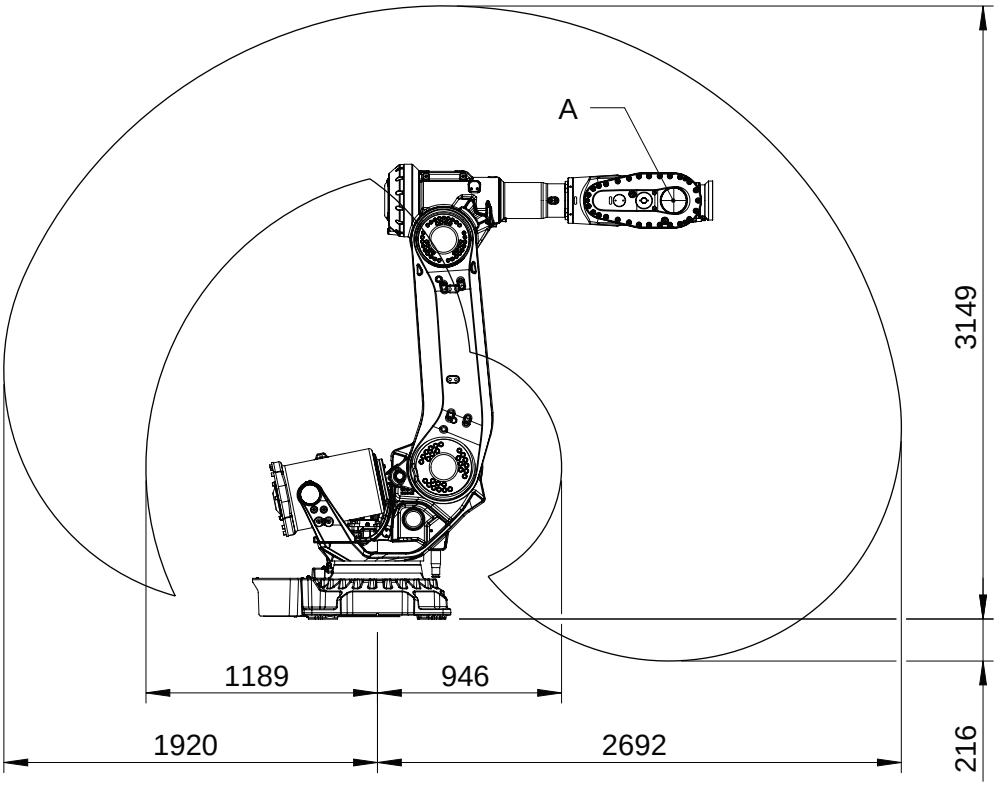
The product complies with IEC 63000. *Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances*.

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2.2 Working range

Illustration, working range IRB 6730-270/2.7

This illustration shows the unrestricted working range of the robot.



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A	Path intersect with axis-5 center

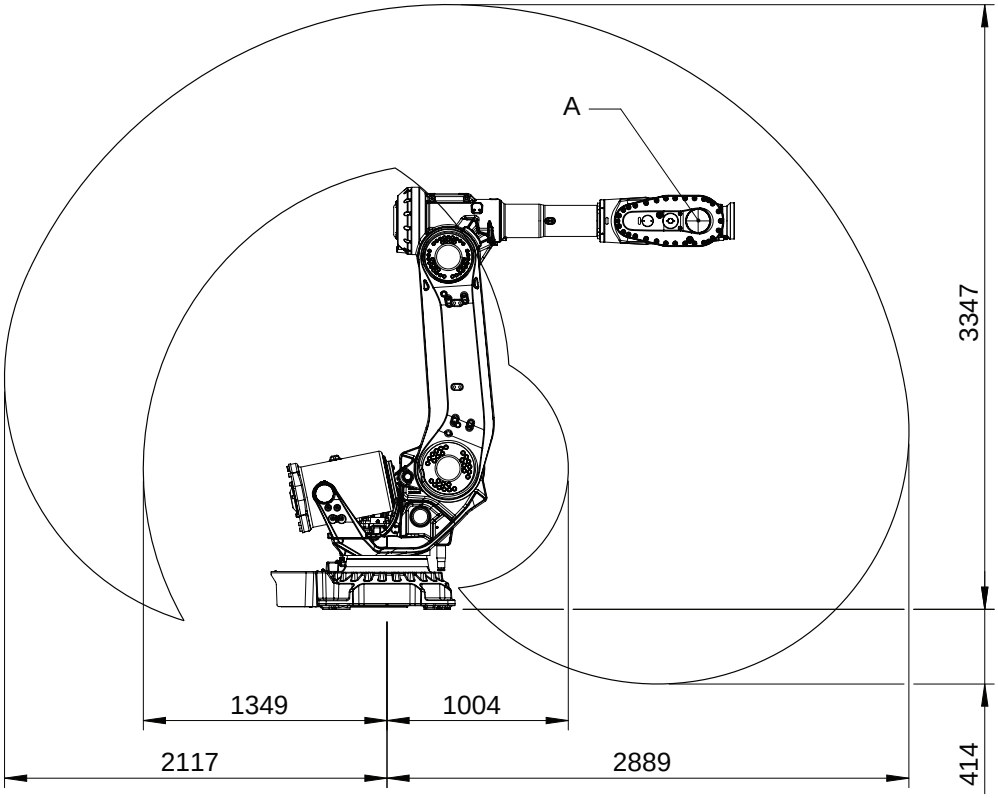
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2.2 Working range
Continued

Illustration, working range IRB 6730-240/2.9

This illustration shows the unrestricted working range of the robot.



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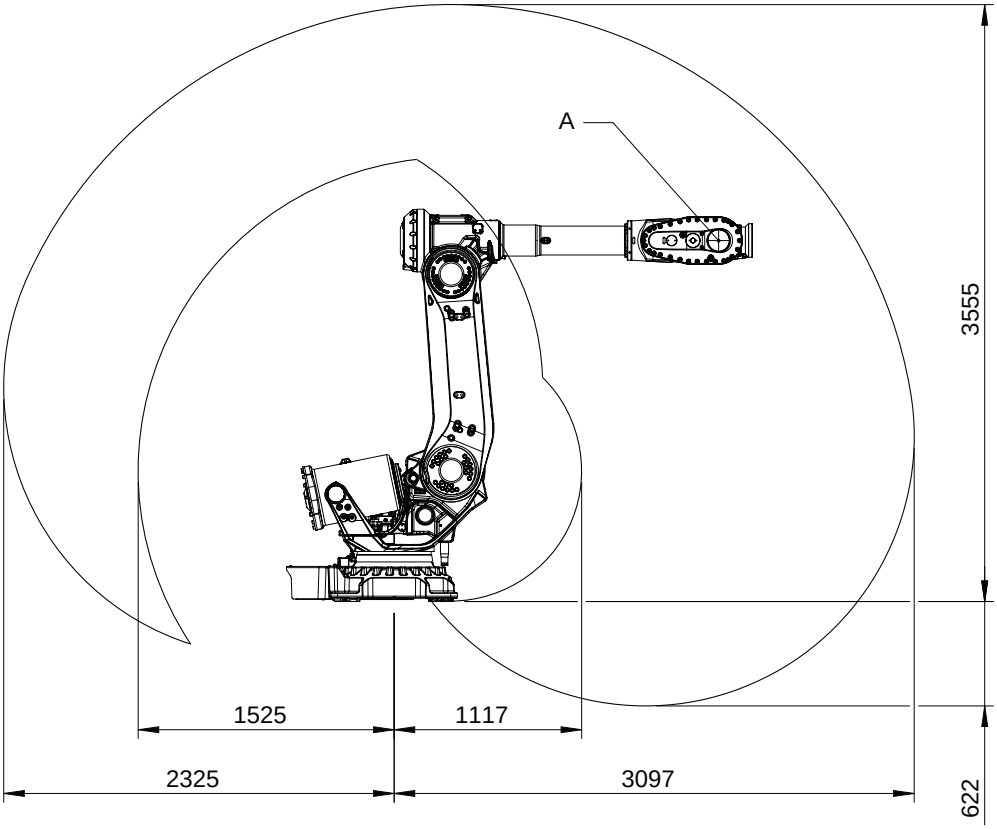
A	Path intersect with axis-5 center

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Illustration, working range IRB 6730-210/3.1

This illustration shows the unrestricted working range of the robot.



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A	Path intersect with axis-5 center

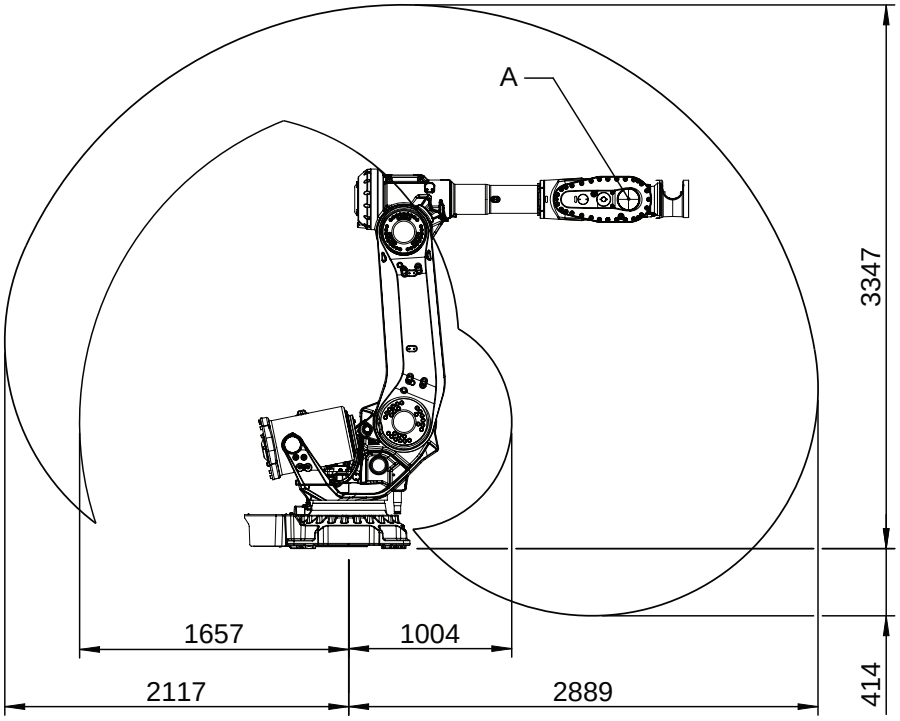
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2.2 Working range
Continued

Illustration, working range IRB 6730-220/2.9 LID

This illustration shows the unrestricted working range of the robot.



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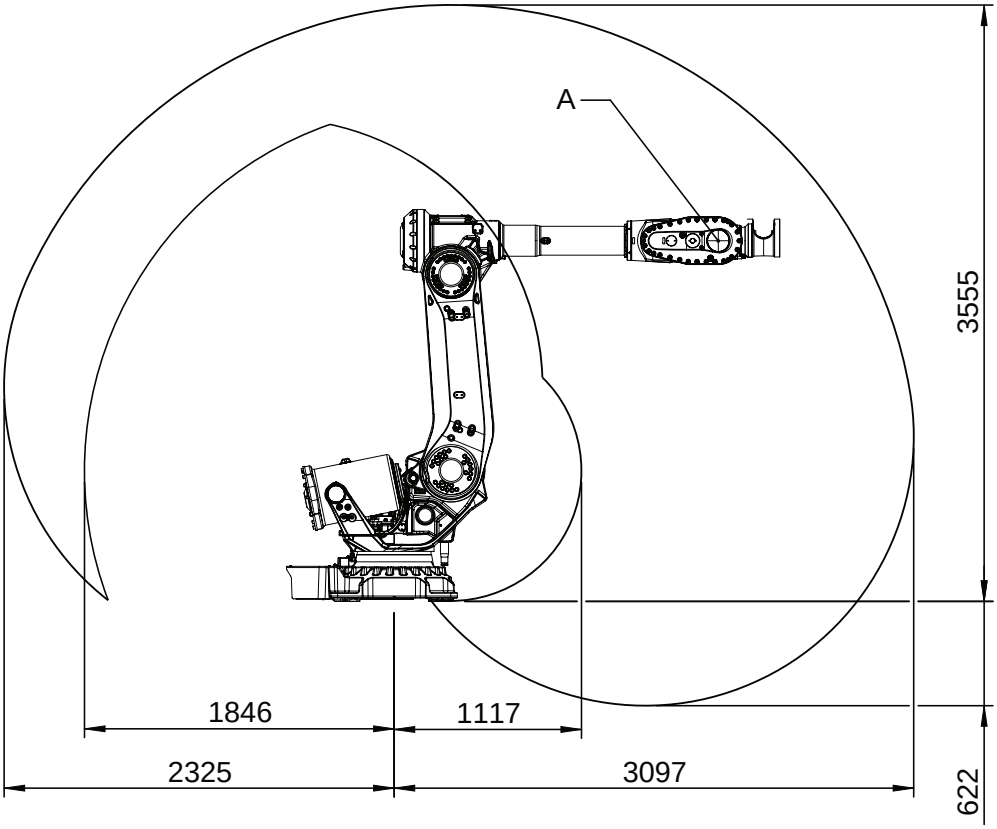
A	Path intersect with axis-5 center

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Illustration, working range IRB 6730-190/3.1 LID

This illustration shows the unrestricted working range of the robot.



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A	Path intersect with axis-5 center

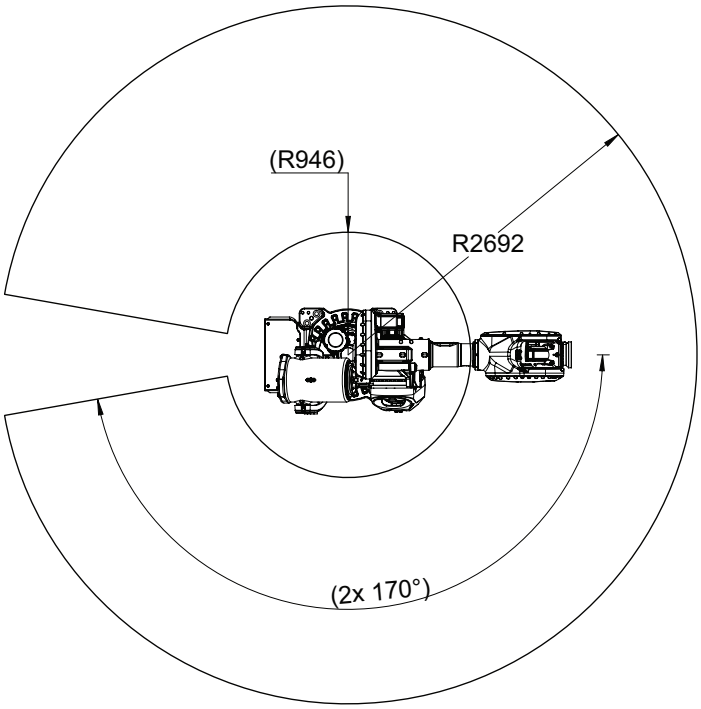
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2.2 Working range
Continued

Top view of working range

IRB 6730-270/2.7

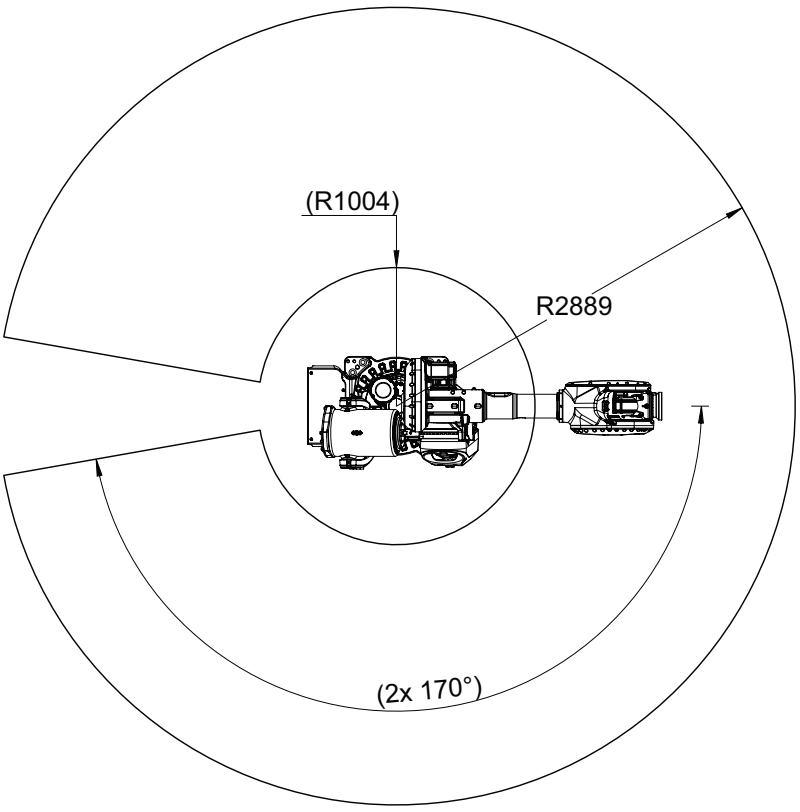


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IRB 6730-240/2.9, IRB 6730-220/2.9 LID



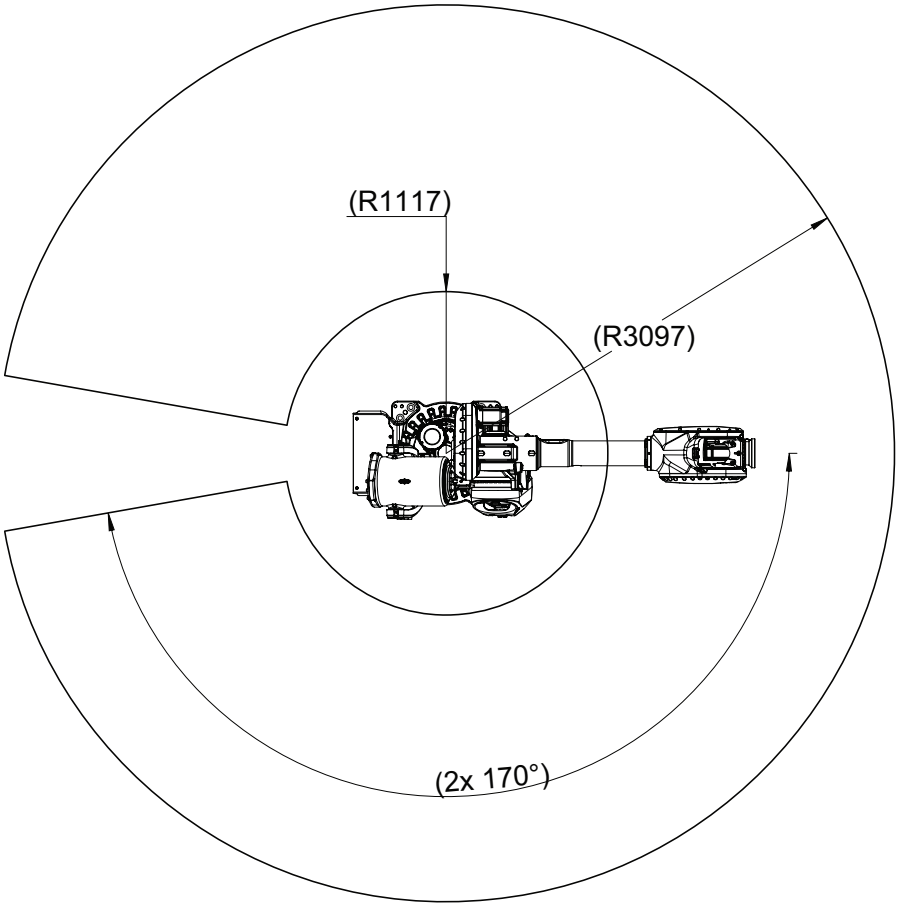
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2.2 Working range
Continued

IRB 6730-210/3.1, IRB 6730-190/3.1 LID



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Working range

Axis	Working range	Note
Axis 1	±170°	
	±220° [i]	The default working range for axis 1 can be extended as an option. See *Extended working range, axis 1 (option) on page 105*.
Axis 2	-65°/+80°	
Axis 3	-180° [ii]/+70°	IRB 6730-270/2.7, IRB 6730-240/2.9, IRB 6730-210/3.1
	-160°/+70°	IRB 6730-220/2.9 LID, IRB 6730-190/3.1 LID
Axis 4	±300°	
Axis 5	±130°	IRB 6730-270/2.7, IRB 6730-240/2.9, IRB 6730-210/3.1
	±120° [iii]	IRB 6730-220/2.9 LID, IRB 6730-190/3.1 LID

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Axis	Working range	Note
Axis 6	±360°	IRB 6730-270/2.7, IRB 6730-240/2.9, IRB 6730-210/3.1
	±220° [iii]	IRB 6730-220/2.9 LID, IRB 6730-190/3.1 LID

i *Option Extended Working Range Axis 1 (3324-1)*
Not valid with DressPack SW.
ii -160° if lower arm DressPack is installed
iii Maximum combined movements reduced.

Working range limitation

The working range of axis 1 can be reduced by altering the parameter values. Installation of additional mechanical stops or safe supervision is recommended.
See *Working range alterations on page 96*.

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2.3 The unit is sensitive to ESD

Description

ESD (electrostatic discharge) is the transfer of electrical static charge between two bodies at different potentials, either through direct contact or through an induced electrical field. When handling parts or their containers, personnel not grounded may potentially transfer high static charges. This discharge may destroy sensitive electronics.

Safe handling

Use one of the following alternatives:

- Use a wrist strap.

  Wrist straps must be tested frequently to ensure that they are not damaged and are operating correctly.
- Use an ESD protective floor mat.

  The mat must be grounded through a current-limiting resistor.
- Use a dissipative table mat.

  The mat should provide a controlled discharge of static voltages and must be grounded.

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3 Installation and commissioning

3.1 Introduction to installation and commissioning

General

This chapter contains assembly instructions and information for installing the IRB 6730 at the working site.

See also the product manual for the robot controller.

The installation must be done by qualified installation personnel in accordance with the safety requirements set forth in the applicable national and regional standards and regulations.

The technical data is detailed in section *Technical data on page 39*.

Safety information

Before any installation work is commenced, all safety information must be observed.

There are general safety aspects that must be read through, as well as more specific safety information that describes the danger and safety risks when performing the procedures. Read the chapter *Safety on page 17* before performing any installation work.

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3.2 Unpacking

3.2.1 Pre-installation procedure

Introduction

This section is intended for use when unpacking and installing the robot for the first time. It also contains information useful during later re-installation of the robot.

Prerequisites for installation personnel

Installation personnel working with an ABB product must:

- Be trained by ABB and have the required knowledge of mechanical and electrical installation/maintenance/repair work.
- Conform to all national and local codes.

Checking the prerequisites for installation

	Action
1	Make a visual inspection of the packaging and make sure that nothing is damaged.
2	Remove the packaging.
3	Check for any visible transport damage. **Note** Stop unpacking and contact ABB if transport damages are found.
4	If the robot is equipped with DressPack, remove the yellow transportation strap.
5	Clean the unit with a lint-free cloth, if necessary. Wipe away the protective transportation grease applied to the tool flange.
6	Make sure that the lifting accessory used (if required) is suitable to handle the weight of the robot as specified in: *Weight, robot on page 39*
7	If the robot is not installed directly, it must be stored as described in: *Storage conditions, robot on page 41*
8	Make sure that the expected operating environment of the robot conforms to the specifications as described in: *Operating conditions, robot on page 41*
9	Before taking the robot to its installation site, make sure that the site conforms to: • *Loads on foundation, robot on page 40* • *Protection classes, robot on page 42* • *Requirements, foundation on page 41*
10	Before moving the robot, please observe the stability of the robot: *Risk of tipping/stability on page 55*
11	When these prerequisites are met, the robot can be taken to its installation site as described in section: *On-site installation on page 57*
12	Install required equipment, if any.

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3.2.2 Risk of tipping/stability

Risk of tipping

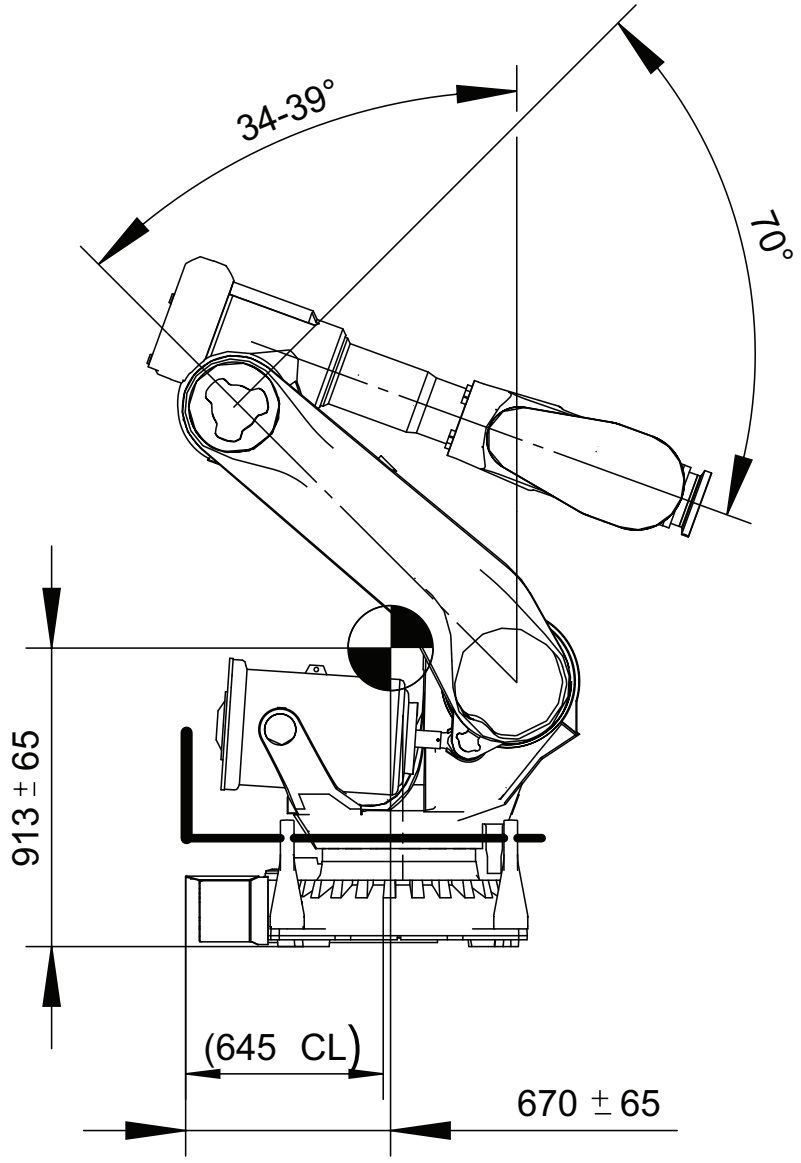
If the robot is not fastened to the foundation while moving the arm, the robot is not stable in the whole working area. Moving the arm will displace the center of gravity, which may cause the robot to tip over.

The transportation position is the most stable position.

Do not change the robot position before securing it to the foundation!

Transportation position

This figure shows the robot in its transportation position.



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3.2.2 Risk of tipping/stability
Continued

Note

The robot might be positioned in a different position at delivery, due to actual configurations and options (for example DressPack).

Axis number	Angle of axis
Axis 1	0°
Axis 2	-34 to -39°
Axis 3	+70°
Axis 4	0°
Axis 5	0°
Axis 6	0°

WARNING

The robot is likely to be mechanically unstable if not secured to the foundation.

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3.3 On-site installation

3.3.1 Brief installation procedure

Introduction

This procedure is a brief guide when installing the robot for the first time. Also see *Pre-installation procedure on page 54*.

First installation

Use these procedures to install the IRB 6730.

	Action	Note
1	Transport the manipulator to its intended location.	
2	Install the valid platform or prepare the foundation for the manipulator.	See *Installing a base plate on page 58*.
3	Lift and secure the manipulator to the platform/foundation.	See *Lifting the robot on page 67*. See *Orienting and securing the robot on page 75*.
4	Connect the manipulator to the controller. **Note** Make sure the manipulator is connected to the controller with the matching serial number and clearly labelled as a pair set. **WARNING** The manipulator shall be powered only when it is properly fixed and bolted to its support.	See • *Product manual - OmniCore V250XT Type B* • *Product manual - OmniCore V400XT*
5	Configure the safety settings.	See • *Product manual - OmniCore V250XT Type B* • *Product manual - OmniCore V400XT*
6	How to start and run the robot is described in the product manual for the controller.	See • *Product manual - OmniCore V250XT Type B* • *Product manual - OmniCore V400XT*
7	Install required equipment, if any.	
8	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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3.3.2 Installing a base plate

Advantages of using a base plate

Instead of installing the robot directly on the floor, a base plate can be manufactured and used as an adapter between the floor and the robot base. This list specifies some of the advantages of using a base plate:

- to ensure a plain surface with a high precision of the robot base hole configuration
- to simplify adjustment of levelness by machined surfaces or by using shims
- to distribute the press force from the robot to a larger foot print
- to compensate poor floor quality that might not be suitable for fastening the robot base directly onto. The base plate has a greater number of fastening points to the foundation and makes a larger footprint, which reduces the load on each fastening point.
- to reduce surface pressure on the foundation contact points, which minimizes the risk of wearing down an uneven surface and thereby causing changes in the robot fastening tightening torque
- to be able to prepare the installation site before robot delivery
- to increase the precision between the positions of an installed robot and other equipment

Note

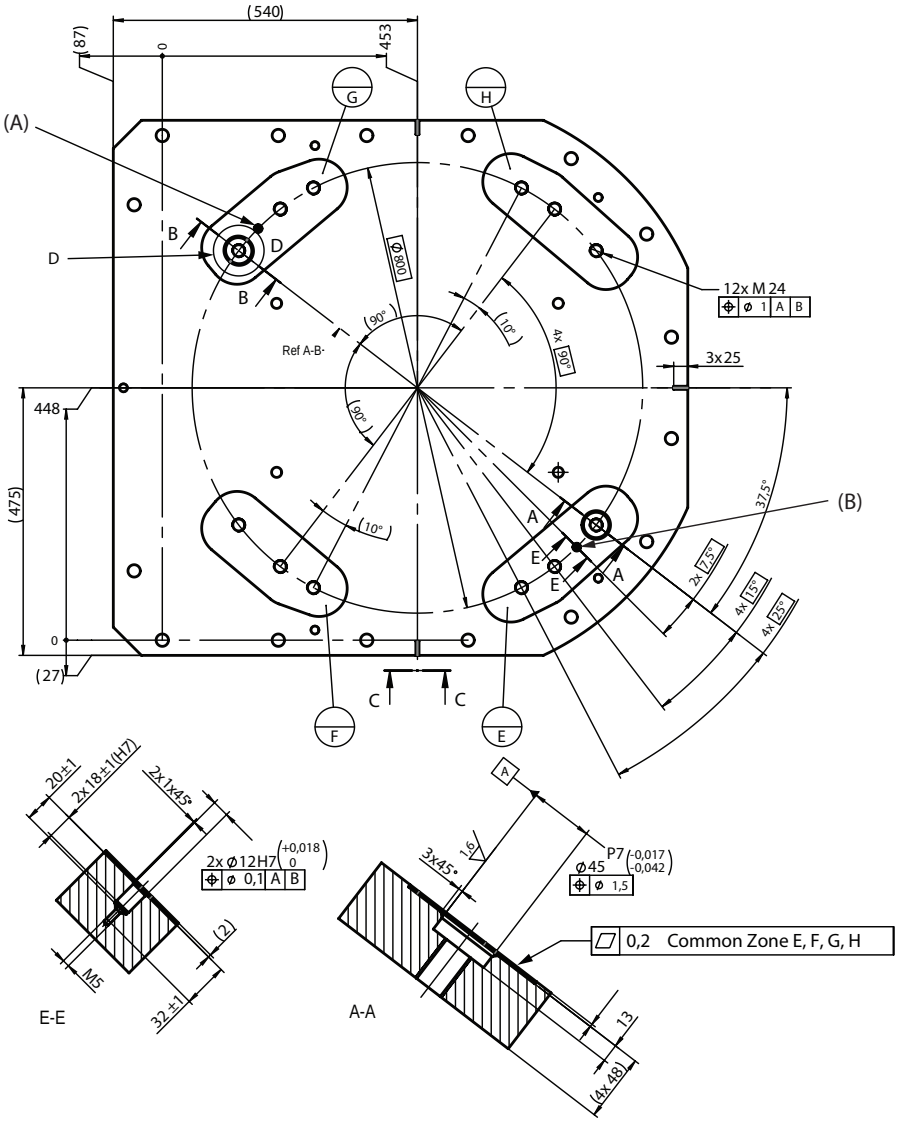
Do **not** use a base plate for installation of an inverted robot.

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Base plate drawing

The following figure shows the dimensions for a base plate (dimensions in mm).



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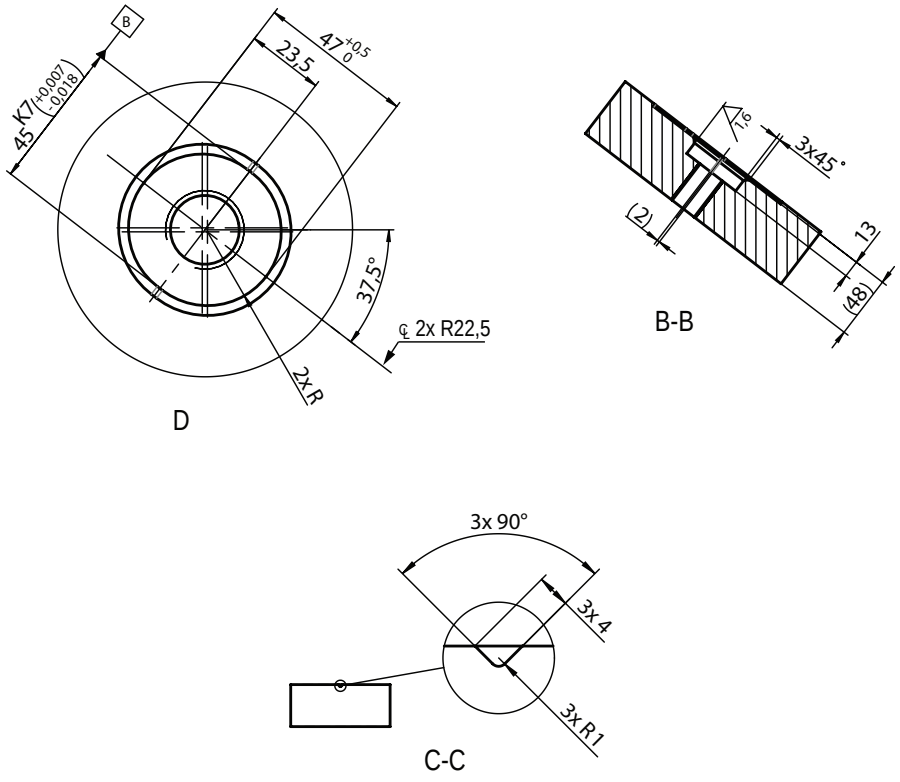
Pos	Description
A, B	Hole for locating pins, see *Base plate, locating pins on page 62*
E, F, G, H	Common tolerance zone (accuracy all over the base plate from one contact surface to the other)

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3.3.2 Installing a base plate

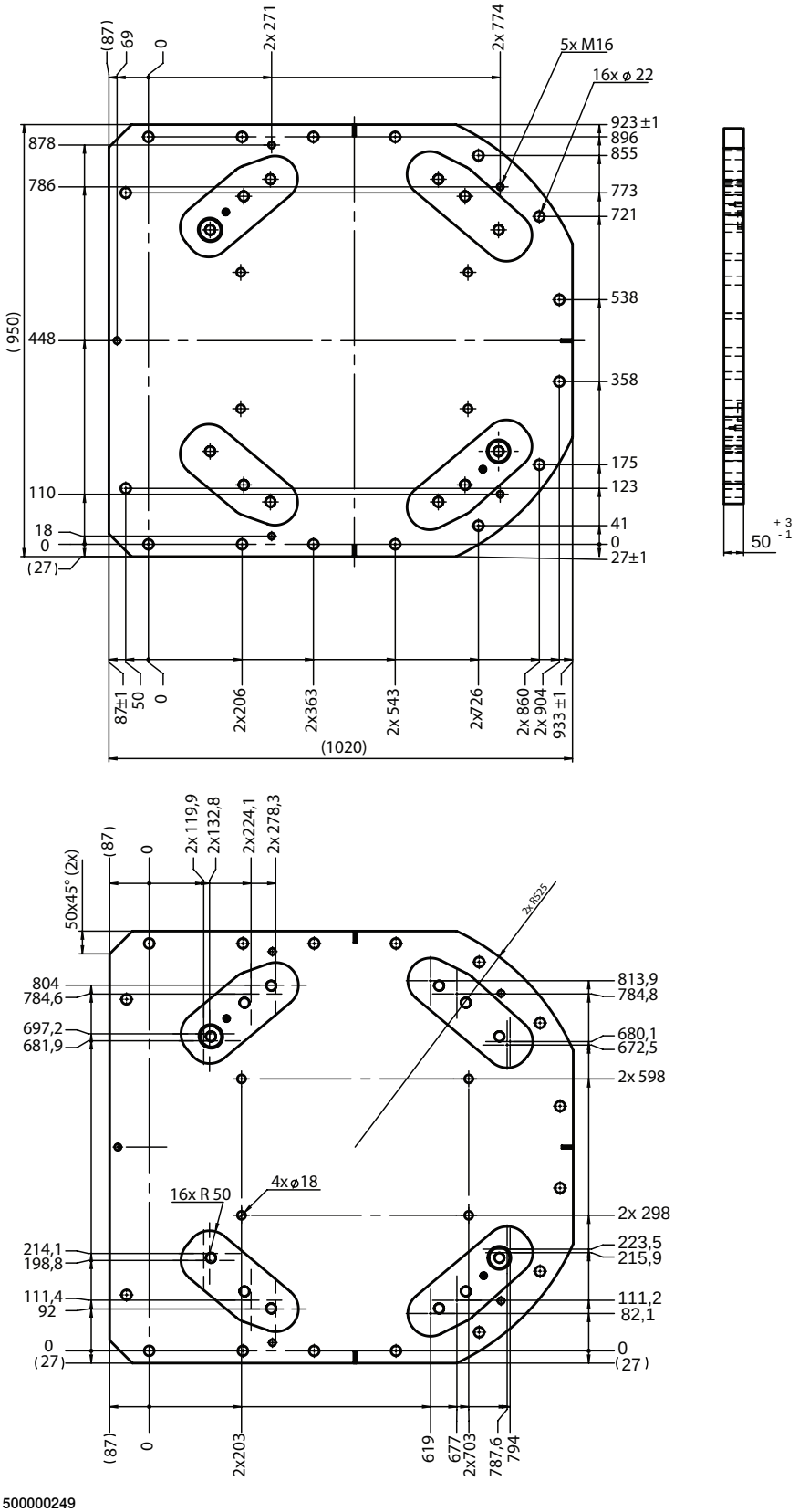
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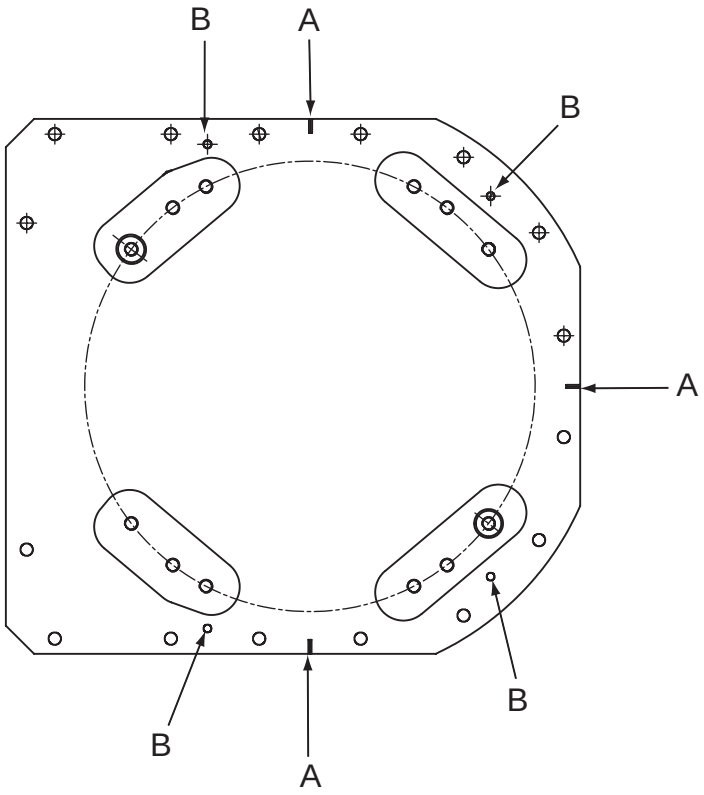
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3.3.2 Installing a base plate
Continued

Base plate, orienting grooves and leveling bolts

The illustration below shows the orienting grooves and attachment holes for leveling bolts in the base plate.



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A	Orienting grooves (3 pcs)
B	Levelling bolts, attachment holes (4 pcs)

Base plate, locating pins

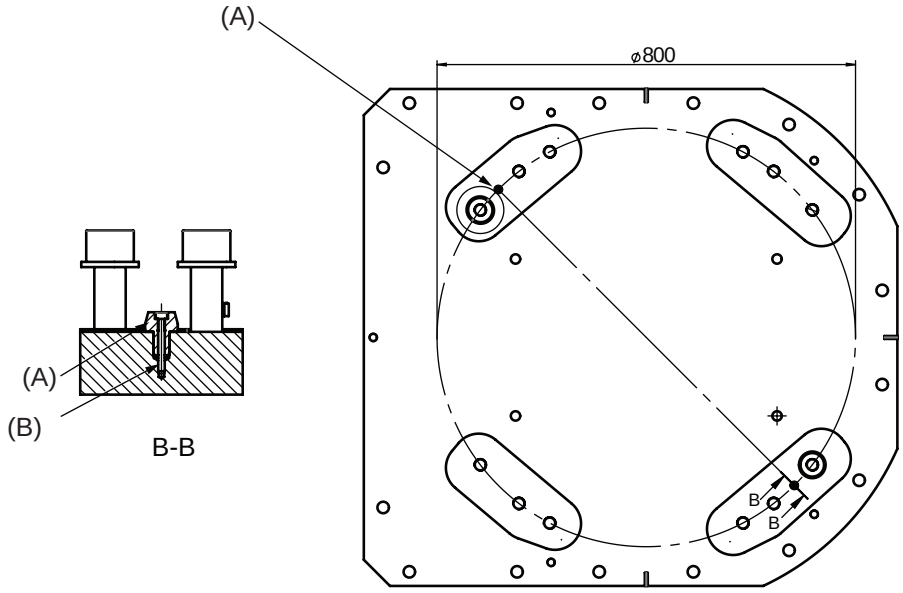
Locating pins are the recommended positioning components and especially required for robots with option Absolute Accuracy.

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Assembly of locating pins

The figure below shows the locating pins installed in the base plate.



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Pos	Description
A	Locating pin: 3HAC051645-001 (2 pcs)
B	M5 x 40. Tightening torque 6 Nm. (x2)

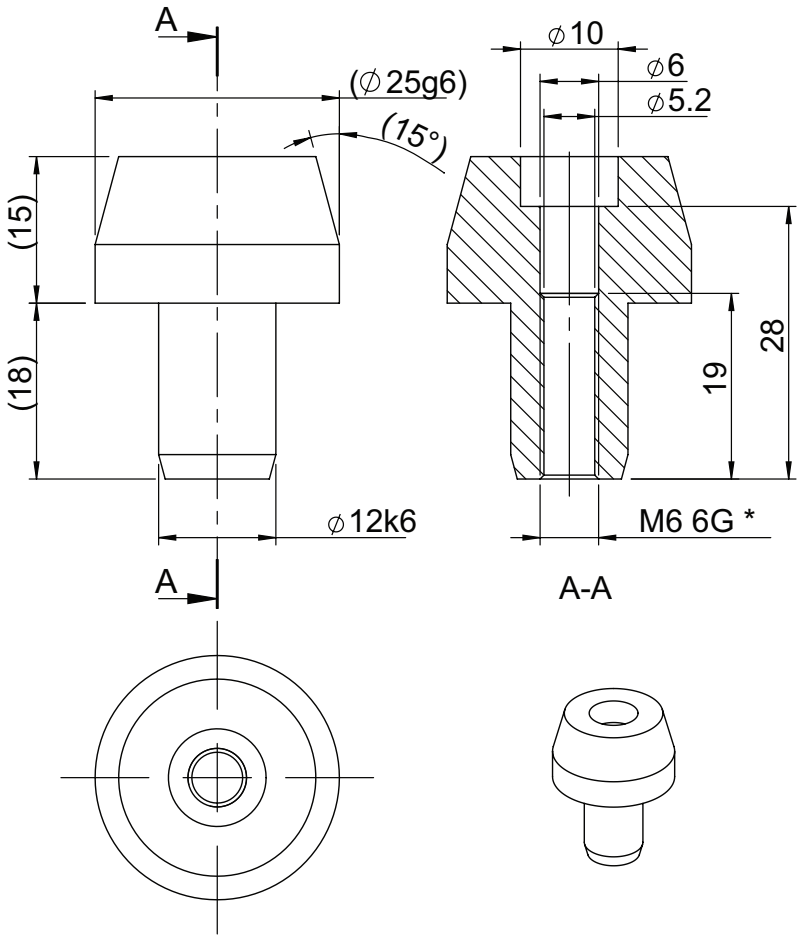
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3.3.2 Installing a base plate

Continued

Dimension of locating pins (guide pins)



XX1500000248

Pos	Description
-	Cylindrical guide pin (Requires attachment screws, see *Assembly of locating pins on page 63*.)
*	Threaded M6 hole that can be used for removal of the locating pin, for example with a slide hammer.

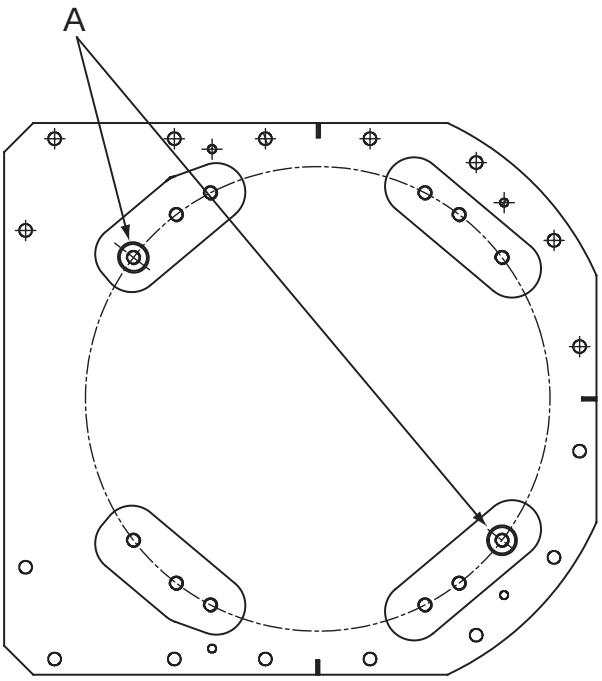
Base plate, guide sleeve holes

Guide sleeves are not recommended for robots with option Absolute Accuracy.

The illustration below shows the guide sleeve holes in the base plate.

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xx0300000045

A	Guide sleeve holes (2 pcs)

Base plate

This section details how to secure the base plate to the foundation.

	Action	Note
1	Make sure the foundation is levelled.	
2	**CAUTION** All lifting equipment used must be sized accordingly!	
3	Position base plate in relation to the robot work location using the grooves in the base plate.	Shown in figure *Base plate, orienting grooves and leveling bolts on page 62*.
4	Lift the base plate to its mounting position.	
5	Use the base plate as a template and drill attachment holes as required by the selected bolt dimension.	Attachment holes: 16 pcs.
6	Fit the base plate and use the levelling bolts to level the base plate.	Shown in figure *Base plate, orienting grooves and leveling bolts on page 62*.
7	If required, fit strips of sheet metal underneath the base plate to fill any gaps.	
8	Secure the base plate to the foundation with screws and sleeves.	

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3.3.2 Installing a base plate
Continued

	Action	Note
9	Recheck the four contact surfaces on the base plate to make sure the base plate is levelled and flat. If it is not, use pieces of sheet metal or similar to bring the base plate to a levelled position.	Maximum allowed deviation all over the base plate, from one contact surface to the other: 0.3 mm.

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3.3.3 Lifting the robot

3.3.3.1 Lifting robot with lifting accessory (recommended lifting method)

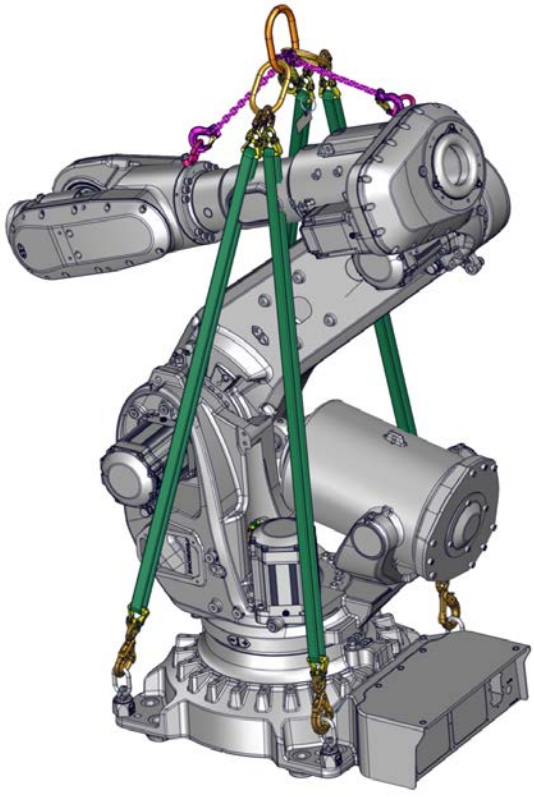
General

This section contains a general overview of how to lift the complete robot using special lifting accessory.

Illustration, lifting accessory

The following figure shows the principle for how to use and lift the entire robot with lifting accessory. For a more detailed instruction, see the user instructions enclosed with the accessory.

> **Note**
>
> The user manual may be out of date. The latest revision is available for download via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.



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Required equipment

Equipment	Article number	Note
Lifting accessory, robot	3HAC15607-1	Includes user instructions 3HAC15971-2

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3.3.3.1 Lifting robot with lifting accessory (recommended lifting method)
Continued

Slings attached directly onto robot

This section details how to lift and move the robot using lifting slings when these are attached directly onto the robot.

Note

Please refer to the enclosed user instruction for instruction how to place the manipulator in a correct position. Attempting to lift a manipulator in any other position may result in the robot tipping over, causing severe damage or injury!

	Action	Note
1	Run the overhead crane to a position above the robot.	
2	Position the robot as detailed in enclosed instruction!	Article number is specified in *Required equipment on page 67*. Release the brakes, if required, as detailed in section *Manually releasing the brakes on page 78*.
3	Fit the *lifting accessory* to the robot as described in the enclosed instruction! Go to the user instructions enclosed with the lifting accessory. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Article number is specified in *Required equipment on page 67*.
4	**CAUTION** The IRB 6730 robot weighs . IRB 6730-270/2.7: 1,260 kg IRB 6730-240/2.9: 1,270 kg IRB 6730-210/3.1: 1,270 kg IRB 6730-220/2.9 LID: 1,340 kg IRB 6730-190/3.1 LID: 1,340 kg All lifting accessories used must be sized accordingly!	
5	**WARNING** Personnel must not, under any circumstances, be present under the suspended load!	
6	Raise overhead crane to lift the robot.	Make sure all hooks and attachments maintain their correct positions while lifting the robot! Always move the robot at very low speeds, making sure it does not tip.

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3.3.3.2 Lifting the robot with fork lift

Lifting methods

The robot may be lifted and transported using a fork lift, provided that available special aids are used.

This section specifies available special aids and references to valid user documentation for the lifting accessories.

Required tools and equipment

Equipment	Article number	Note
Fork lift accessory set	3HAC047054-003	Contains fork lift pockets and all required hardware for installation on robot base. User instructions are enclosed with the tool.

Required documents

Document	Document number
Directions for use - Fork lift accessory set 3HAC047054-001	3HAC048484-002

Lifting the robot

	Action	Note
1	Lift the robot with a fork lift according to the user instructions enclosed with the fork lift accessory.	

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3.3.3.3 Lifting the robot with roundslings

Recommended lifting method

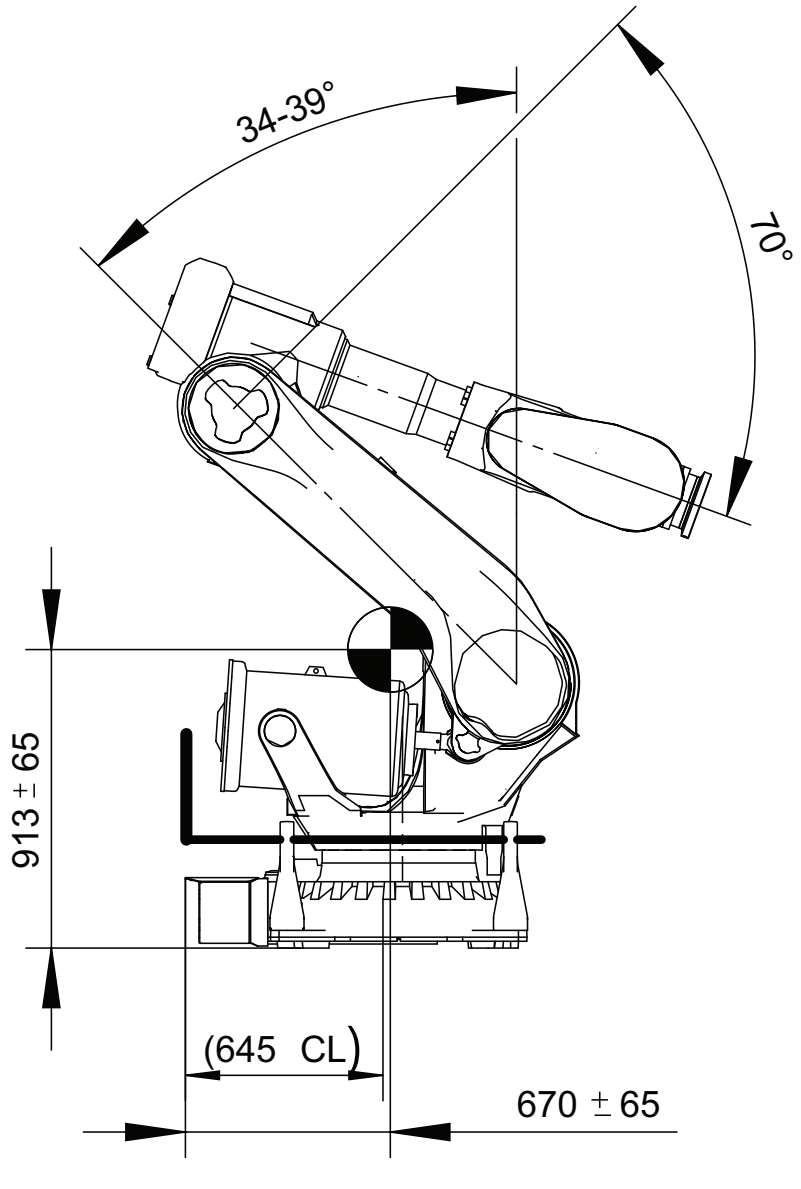
Recommended lifting method for the robot includes one of following lifting accessories:

- Lifting accessory set: 3HAC15607-1. See *Lifting robot with lifting accessory (recommended lifting method) on page 67*.
- Fork lift accessory set: 3HAC047054-003. See *Lifting the robot with fork lift on page 69*.

The robot can also be lifted with roundslings as detailed in this section.

Illustration - lifting position

This figure shows the robot in its lifting and transportation position.



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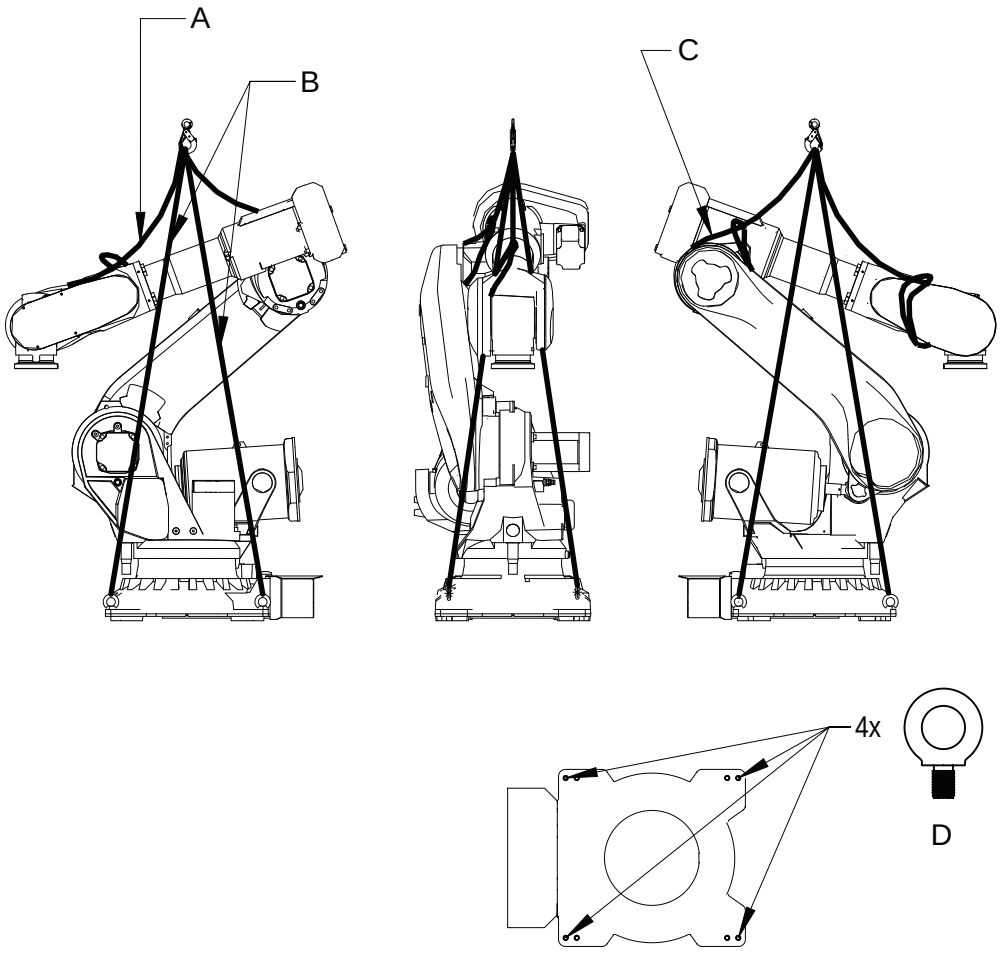
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DANGER

Attempting to lift a robot in any other position than the recommended lifting position may result in the robot tipping over, causing severe damage or injury.

Illustration - attaching the roundslings



xx2200001829

Pos	Description	Note	Quantity
A	Roundsling	2 -3 m depending on robot variant. [i]	1 pcs
B	Roundsling	2.5 m	4 pcs
C	Roundsling	2 - 2.5 m depending on robot variant. [ii]	1 pcs
D	Lifting eye M20		4 pcs

i Fit the roundsling with slack. The roundsling prevents the manipulator from rotating if there is a sudden stop during transport.

ii Fit the roundsling with slack. The roundsling prevents the manipulator from rotating if there is a sudden stop during transport.

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3.3.3.3 Lifting the robot with roundslings
Continued

CAUTION

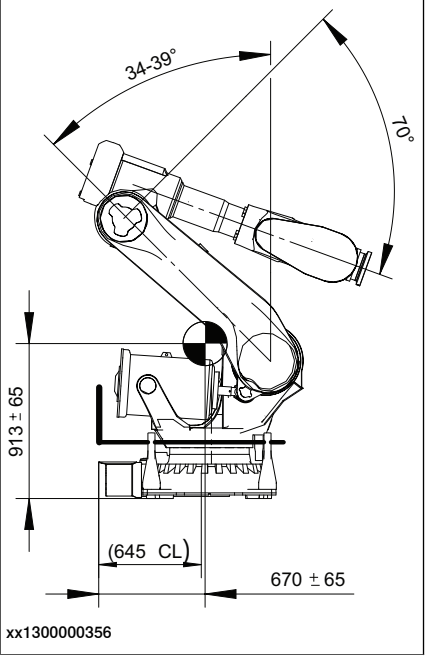
The weight of the IRB 6730 robot is
IRB 6730-270/2.7: 1,260 kg
IRB 6730-240/2.9: 1,270 kg
IRB 6730-210/3.1: 1,270 kg
IRB 6730-220/2.9 LID: 1,340 kg
IRB 6730-190/3.1 LID: 1,340 kg
All lifting accessories used must be sized accordingly.

Required tools and equipment

Equipment	Article number	Note
Overhead crane	-	
Roundslings and lifting eyes	-	See *Illustration - attaching the roundslings on page 71*.

Lifting the robot with roundslings

Use this procedure to lift the robot with roundslings.

	Action	Note
1	Make sure the robot is positioned in the recommended position for transportation and lifting. • Axis 1: 0° • Axis 2: -34 to -39° • Axis 3: +70° • Axis 4: 0° • Axis 5: 0° • Axis 6: 0° **WARNING** The robot is mechanically unstable if not secured to the foundation.	

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	Action	Note
2	**CAUTION** The weight of the IRB 6730 robot is IRB 6730-270/2.7: 1,260 kg IRB 6730-240/2.9: 1,270 kg IRB 6730-210/3.1: 1,270 kg IRB 6730-220/2.9 LID: 1,340 kg IRB 6730-190/3.1 LID: 1,340 kg All lifting accessories used must be sized accordingly.	
3	Fit lifting eyes / eye bolts to the lifting points of the robot.	Lifting eye M20 (4 pcs)

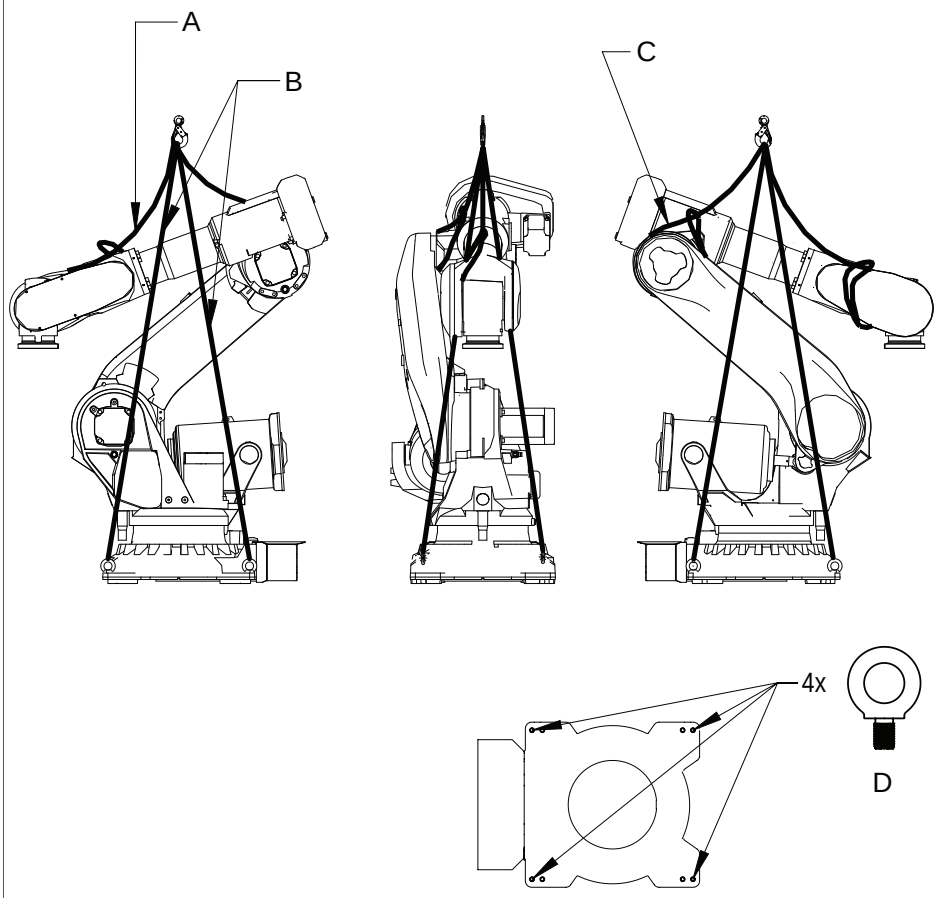
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3.3.3.3 Lifting the robot with roundslings

Continued

	Action	Note
4	Attach the roundslings to the robot according to the figure. Make sure the roundslings do not rub against any sharp edges. Fit roundsling A, C with slack. The roundsling prevents the manipulator from rotating if there is a sudden stop during transport.	
5	**WARNING** Personnel must not, under any circumstances, be present under the suspended load.	
6	Raise the overhead crane to lift the robot.	



xx2200001829

Pos	Description	Note	Quantity
A	Roundsling	2 -3 m depending on robot variant. [i]	1 pcs
B	Roundsling	2.5 m	4 pcs
C	Roundsling	2 - 2.5 m depending on robot variant. [ii]	1 pcs
D	Lifting eye M20		4 pcs

i Fit the roundsling with slack. The roundsling prevents the manipulator from rotating if there is a sudden stop during transport.

ii Fit the roundsling with slack. The roundsling prevents the manipulator from rotating if there is a sudden stop during transport.

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3.3.4 Orienting and securing the robot

General

This section describes how to orient and secure the robot to the base plate or to the steel structure foundation in order to run the robot safely.

Attachment screws

The table below specifies the type of securing screws and washers to be used for securing the robot to the base plate/steel structure foundation.

Suitable screws	M24 x 100
Quantity	8 pcs
Quality	8.8
Suitable washer	4 mm flat washer
Guide pins	Locating pin: 3HAC051645-001 (2 pcs) Locating pins are required if mounting the manipulator to a track motion or to a base plate. Locating pins are also required for robots with option Absolute Accuracy. For more information, see *Base plate, locating pins on page 62*.
Tightening torque	550 Nm (screws lubricated with Molykote 1000) 600-725 Nm, typical 650 Nm (screws none or lightly lubricated)
Screw tightening yield point utilization factor (v) (according to VDI2230)	90% (v=0.9)
Level surface requirements	0.3 mm [i]

[i] See *Requirements, foundation on page 41*.

Required rust preventive

Consumable	Article number	Note
Touch up kit for rust prevention	3HAC088576-001	

Securing a floor mounted robot

Use this procedure to orient and secure the robot floor mounted.

	Action	Note
1	Make sure the installation site for the robot conforms to the specifications in section *Technical data on page 39*.	
2	Prepare the installation site with attachment holes or install a base plate. The foundation surface must be clean and unpainted.	The hole configuration of the base is shown in the figure in *Hole configuration, base on page 77*. For information about a base plate, see *Installing a base plate on page 58*.

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3.3.4 Orienting and securing the robot
Continued

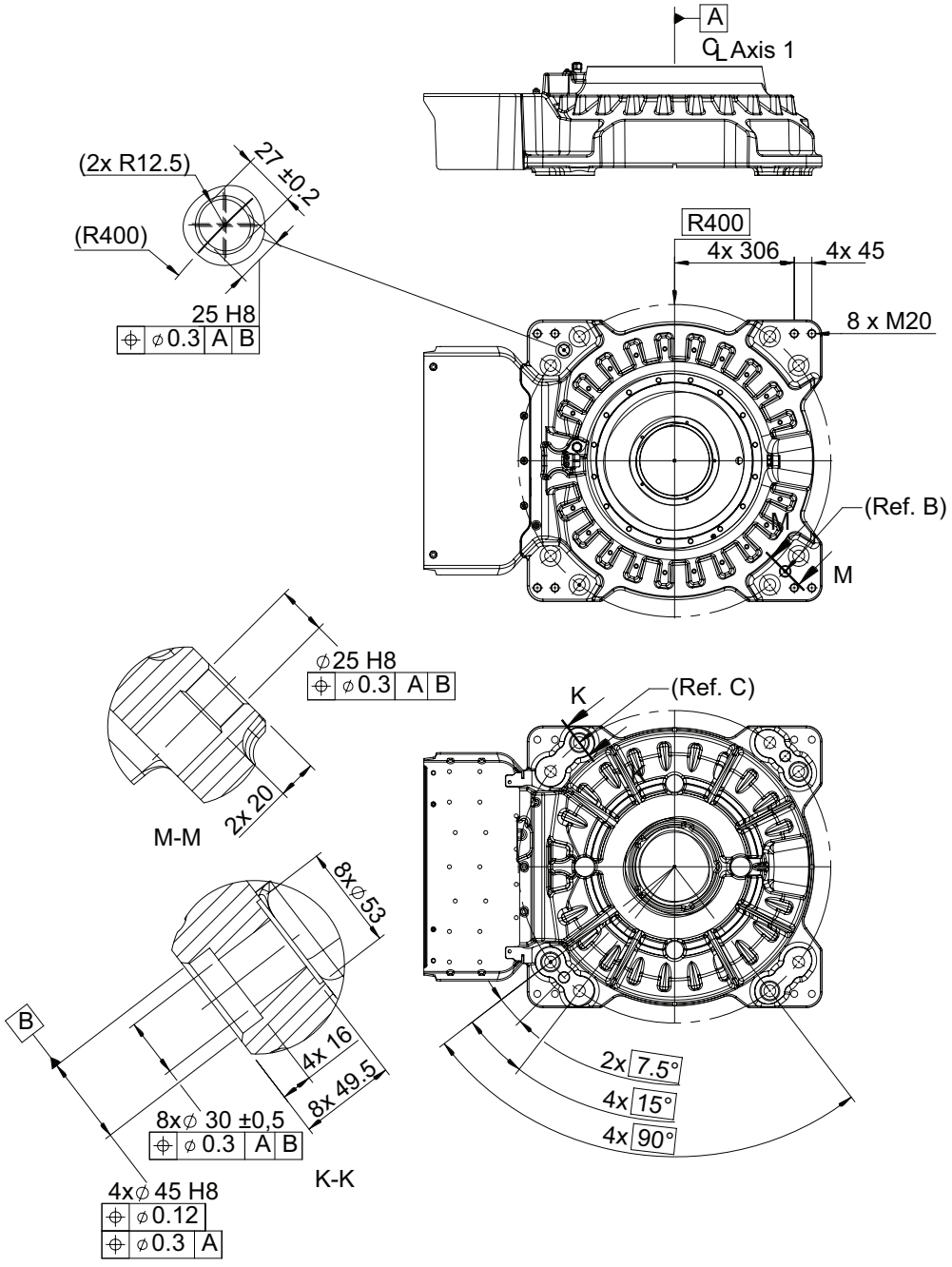
	Action	Note
3	If using a base plate: fit two locating pins in the base plate.	Locating pins are required if mounting the manipulator to a track motion or to a base plate. Locating pins are also required for robots with option Absolute Accuracy. For more information, see *Base plate, locating pins on page 62*.
4	**CAUTION** The weight of the IRB 6730 robot is IRB 6730-270/2.7: 1,260 kg IRB 6730-240/2.9: 1,270 kg IRB 6730-210/3.1: 1,270 kg IRB 6730-220/2.9 LID: 1,340 kg IRB 6730-190/3.1 LID: 1,340 kg All lifting accessories used must be sized accordingly.	
5	**CAUTION** When the robot is put down after being lifted or transported, there is a risk of it tipping, if not properly secured.	
6	Lift the robot.	See *Lifting the robot on page 67*.
7	Guide the robot gently, using the attachment screws while lowering it into its mounting position.	Make sure the robot base is correctly fitted onto the pins.
8	Apply rust preventive liquid to the robot base screw holes according to the information included in the touch up kit.	Touch up kit for rust prevention: 3HAC088576-001
9	Fit the securing screws and washers in the attachment holes of the base.	Screws: M24 x 100, 8 pcs, quality 8.8 Washers: 4 mm flat washer
10	Tighten the bolts in a crosswise pattern to ensure that the base is not distorted.	Tightening torque: 550 Nm (screws lubricated with Molykote 1000) 600-725 Nm, typical 650 Nm (screws none or lightly lubricated)

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Hole configuration, base

This illustration shows the hole configuration used when securing the robot.



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3.3.5 Manually releasing the brakes

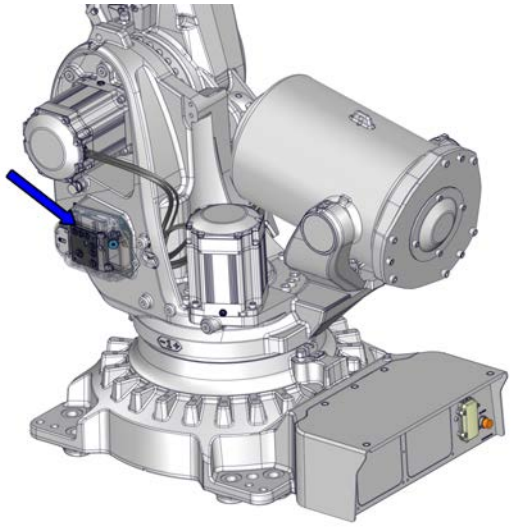
Introduction to manually releasing the brakes

This section describes how to release the holding brakes for the axes motors.

> **Note**
>
> It is recommended to train operators on how to use the brake release functionality, including for emergency or abnormal situations.

Location of the brake release unit

The brake release unit is located as shown in the figure.



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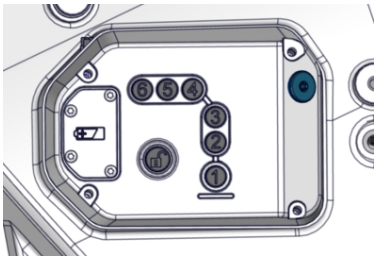
Releasing the brakes

This procedure describes how to release the holding brakes when the robot is equipped with a brake release unit.

	Action	Note
1	The internal brake release unit is equipped with buttons for controlling the axes brakes. The buttons are numbered according to the numbers of the axes. **Note** If the robot is not connected to the controller, power must be supplied to the connector R1.MP according to the section *Supplying power to connector R1.MP on page 79*.	

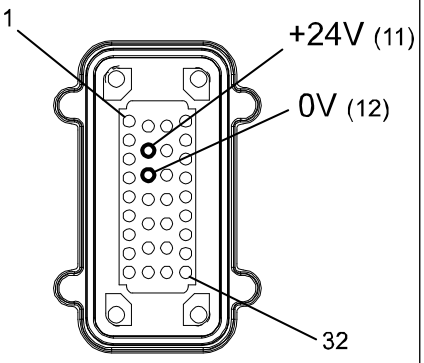
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	Action	Note
2	**DANGER** When releasing the holding brakes, the robot axes may move very quickly and sometimes in unexpected ways. Make sure no personnel is near or beneath the robot.	
3	Release the holding brake on a particular robot axis by pressing the corresponding button and the padlock button simultaneously, on the internal brake release unit. The brake is enabled when the button is released.	 xx2200001751

Supplying power to connector R1.MP

If the robot is not connected to the controller, power must be supplied to connector R1.MP on the robot, in order to enable the brake release buttons.

	Action	Note
1	**DANGER** Incorrect connections, such as supplying power to the wrong pin, may cause all brakes to be released simultaneously and instantly!	
2	Supply • 0V on pin 12. • 24V on pin 11. **Note** Do not interchange the 24V and 0V pins. If they are mixed up, damage can be caused to internal electrical components.	 xx0600002937
3	Use the brake releasing button as described in *Releasing the brakes on page 78*.	

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3.3.6 Loads fitted to the robot, stopping time and braking distances

Define loads carefully

Any loads mounted on the robot must be defined correctly and carefully (with regard to the position of center of gravity and mass moments of inertia) in order to avoid jolting movements and overloading motors, gears and structure.

> **CAUTION**
>
> Incorrectly defined loads may result in operational stops or major damage to the robot.

Load diagrams, permitted extra loads (equipment) and their positions are specified in the product specification. The loads must be defined in the software.

For more details about load identification and definition, see *Operating manual - OmniCore* and *Technical reference manual - RAPID Instructions, Functions and Data types*.

Stopping time and braking distances

The performance of the motor brake depends on if there are any loads attached to the robot.

See the product specification for the robot, listed in *References on page 10*.

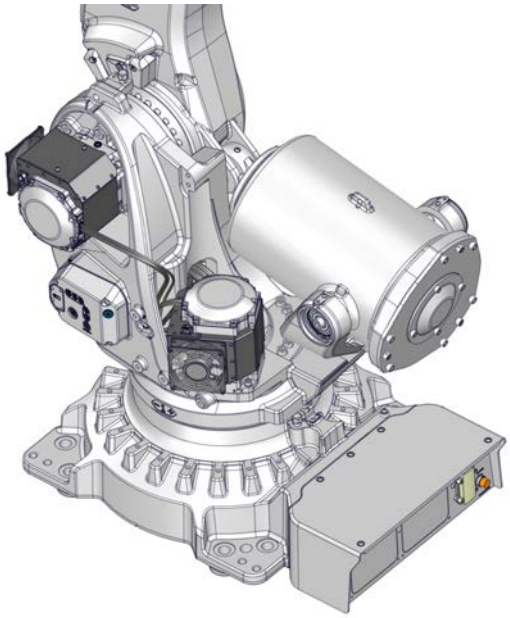
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3.3.7 Installing the motor cooling fan (option 3320-1, 3321-1)

Location of the motor cooling fan

A cooling fan can be installed on the motors shown in the figure, as an option.

The fan is not possible to install on a robot with protection type Foundry Plus.



xx2400000602

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note
Fan unit	3HAC094011-001	Available for the axis-1 and axis-2 motor. Can not be used together with protection type Foundry Plus.
Cable harness for fan unit	3HAC033082-001	
Connection box cover FS180 with gasket	3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection)	Required if the current motor cover does not have a threaded connection, since the threaded connection is required for cooling fan option. On axis-1 and axis-2 motor

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3.3.7 Installing the motor cooling fan (option 3320-1, 3321-1)
Continued

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

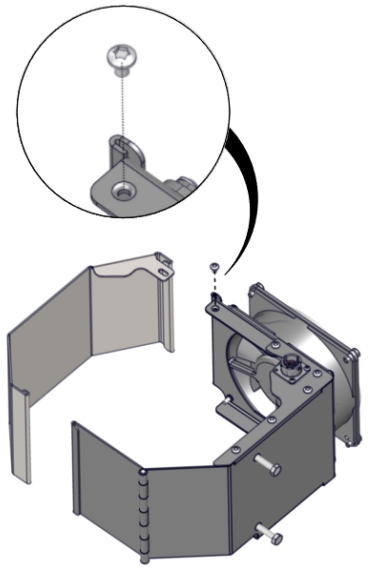
Required consumables

Consumable	Article number	Note
Cable straps	-	

Installing the cooling fan

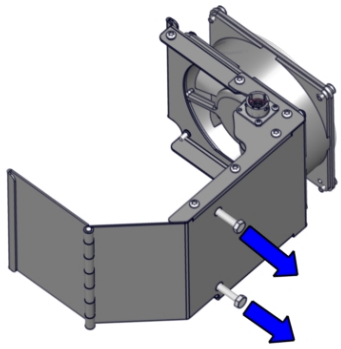
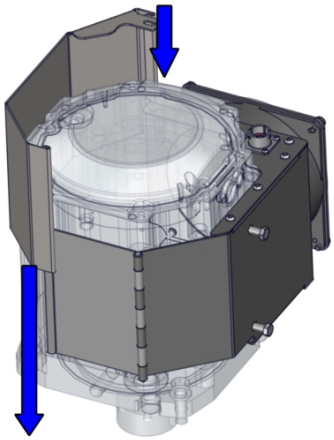
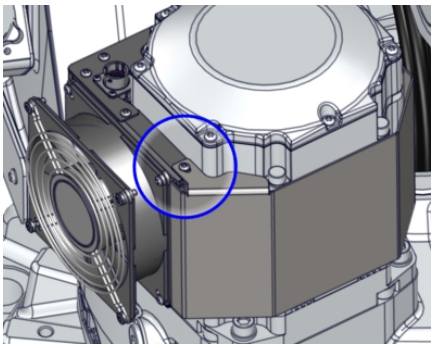
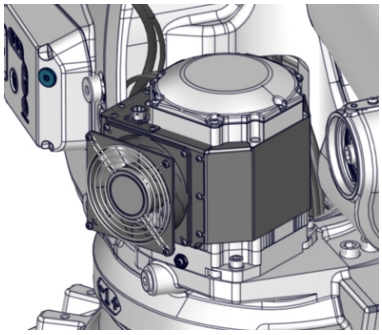
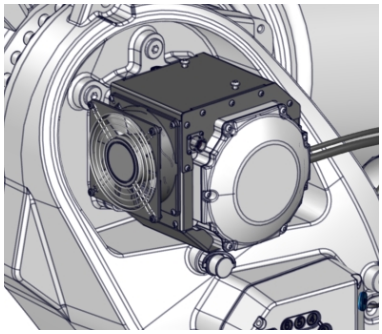
Use these procedures to install the cooling fan.

Installing the fan

	Action	Note
1	Move the robot to its synchronization position.	
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	Remove the securing screw and separate the two metal sheets.	 xx2500001494

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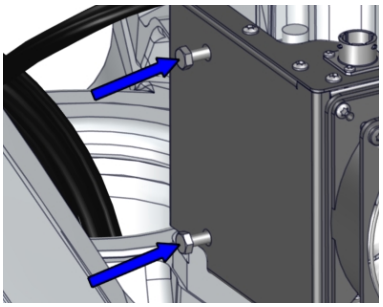
	Action	Note
4	Screw out the two tightening screws so they do not damage the motor surface during installation.	 xx2500001495
5	Fit the fan unit to the motor according to the orientation shown in the images for each axis. Fit the second sheet by sliding it down. Secure with the screw and tighten.  xx2500001584  xx2500001497	Tightening torque: 3 Nm. Axis-1 motor:  xx2400000629 Axis-2 motor:  xx2400000630

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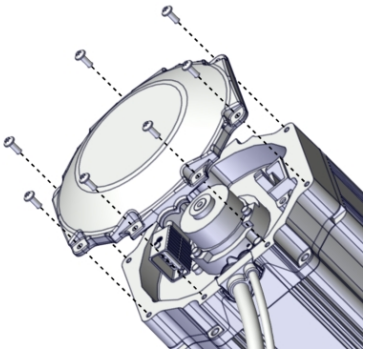
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3.3.7 Installing the motor cooling fan (option 3320-1, 3321-1)

Continued

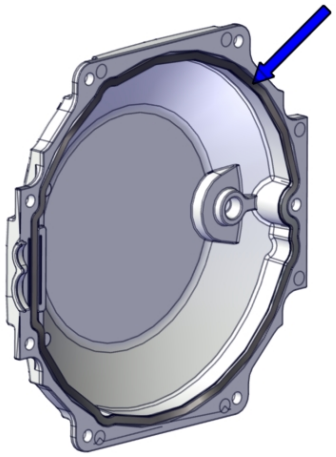
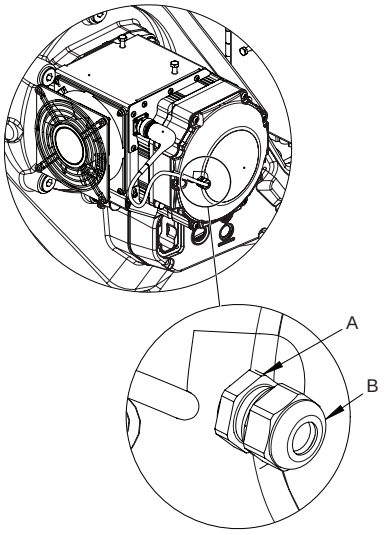
	Action	Note
6	Place the fan unit box in position and tighten the two adjustment screws so that the fan unit has a rattle free fit on the motor.	 xx2500001498

Connecting the fan cabling

	Action	Note
1	Open the motor cover. Replace it with a motor cover with threaded connection, if required.	Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection)  xx2100000596

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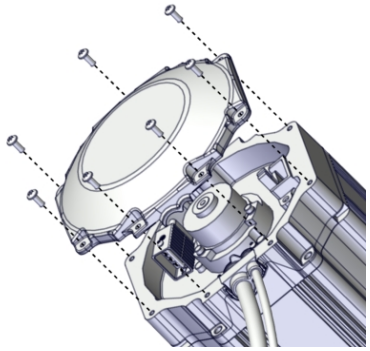
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	Action	Note
2	Inspect the gasket. Replace the complete cover if the gasket is damaged.	Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection)  xx2100000600
3	Run the fan cabling through the threaded connection in the cover and connect the connectors.	
4	Tighten the cable gland adapter ring with 4 Nm, then adjust the length of the fan cable to get a prudent fit and finally tighten the cable gland nut with 2 Nm.	 xx2500001496 A Adapter ring, tightening torque 4 Nm B Nut, tightening torque 2 Nm
5	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	

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3.3.7 Installing the motor cooling fan (option 3320-1, 3321-1)
Continued

	Action	Note
6	Refit the motor cover with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100000596

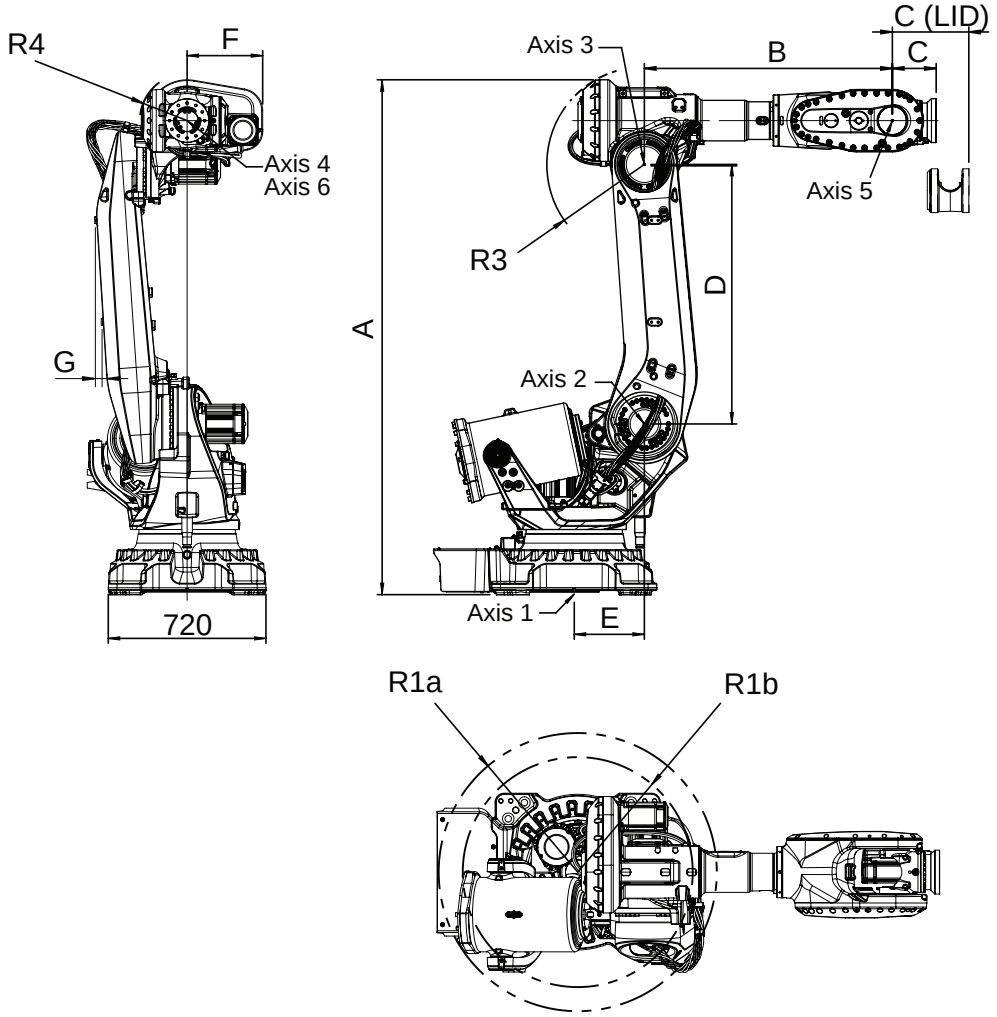
Adjustments in RobotWare

	Action	Note
1	Modify the settings in RobotWare to include the cooling fans.	See the operating manual for the controller.

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3.3.8 Fitting equipment on the robot (robot dimensions)

Robot dimensions



xx2200002031

R1a	Smallest circumscribed radius around axis 1 (back side)
R1b	Smallest circumscribed radius around axis 1 (front side)
R3	Smallest circumscribed radius around axis 3
R4	Smallest circumscribed radius around axis 4

Measurements

The measurements are given in mm.

Variant	A	B	C	D	E	F	G	R1a	R1b	R3	R4
IRB 6730-270/2.7	2,336.5	1,182.5	200	1,170	340	345	35	634	558	446	216
IRB 6730-240/2.9	2,336.5	1,382.5	200	1,170	340	345	35	634	558	446	216
IRB 6730-210/3.1	2,336.5	1,592.5	200	1,170	340	345	35	634	558	446	216
IRB 6730-220/2.9 LID	2,336.5	1,382.5	350	1,170	340	345	35	634	558	446	216

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3.3.8 Fitting equipment on the robot (robot dimensions)
Continued

Variant	A	B	C	D	E	F	G	R1a	R1b	R3	R4
IRB 6730-190/3.1 LID	2,336.5	1,592.5	350	1,170	340	345	35	634	558	446	216

Extra load on the robot

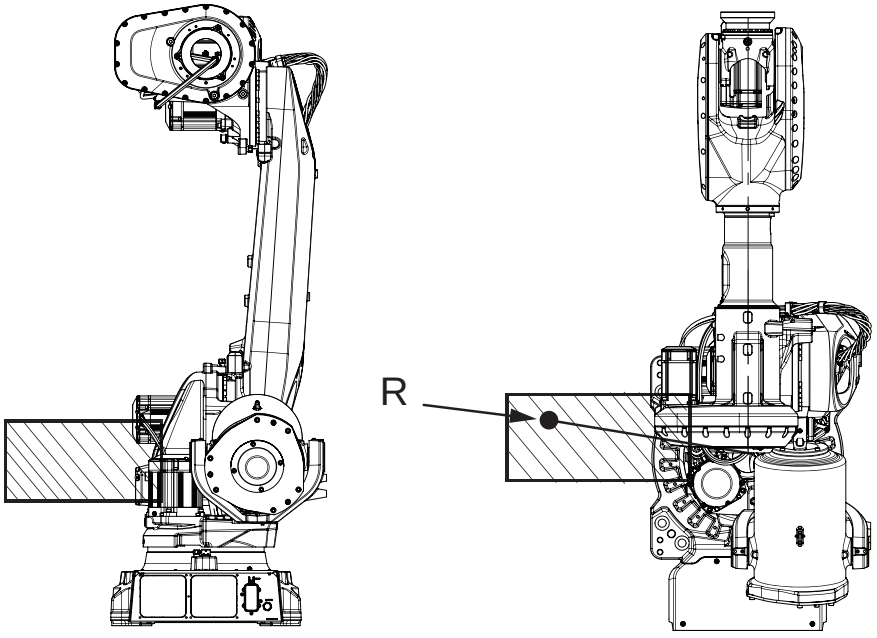
Extra loads can be mounted on robot. Definitions of dimensions and masses are shown in the following figures. The robot is supplied with holes for fitting extra equipment.

Maximum allowed arm load depends on center of gravity of arm load and robot payload.

Frame

The table and figure shows allowed extra load on the frame.

	Description
Permitted extra load on frame	$J_H = 100\ kgm^2$
Recommended position (see the following figure)	$J_H = J_{H0} + M4 \times R^2$ where: • J_{H0} is the moment of inertia of the equipment • R is the radius (m) from the center of axis 1 • M4 is the total mass (kg) of the equipment including bracket and harness (≤ 250 kg)



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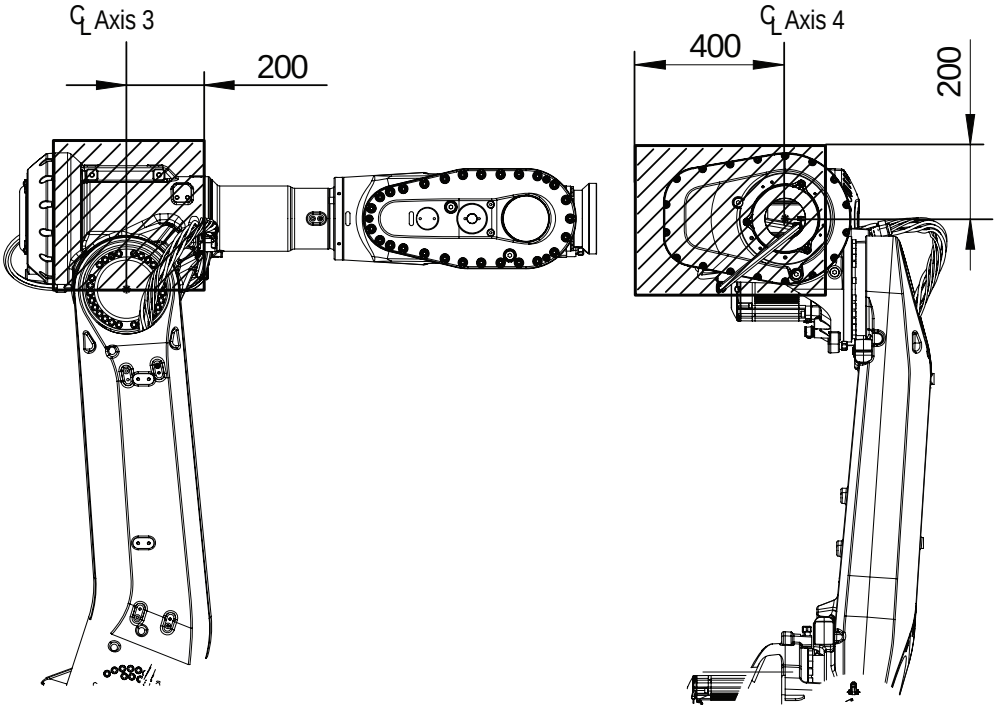
Upper arm

The figure shows the position for a nominal extra load of 50 kg on the upper arm housing on a standard robot. For more precise calculations of allowed extra load

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up to maximum 200 kg in combination with the reduced payload, use RobotStudio add-in RobotLoad or contact ABB.



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Attachment holes for fitting extra equipment

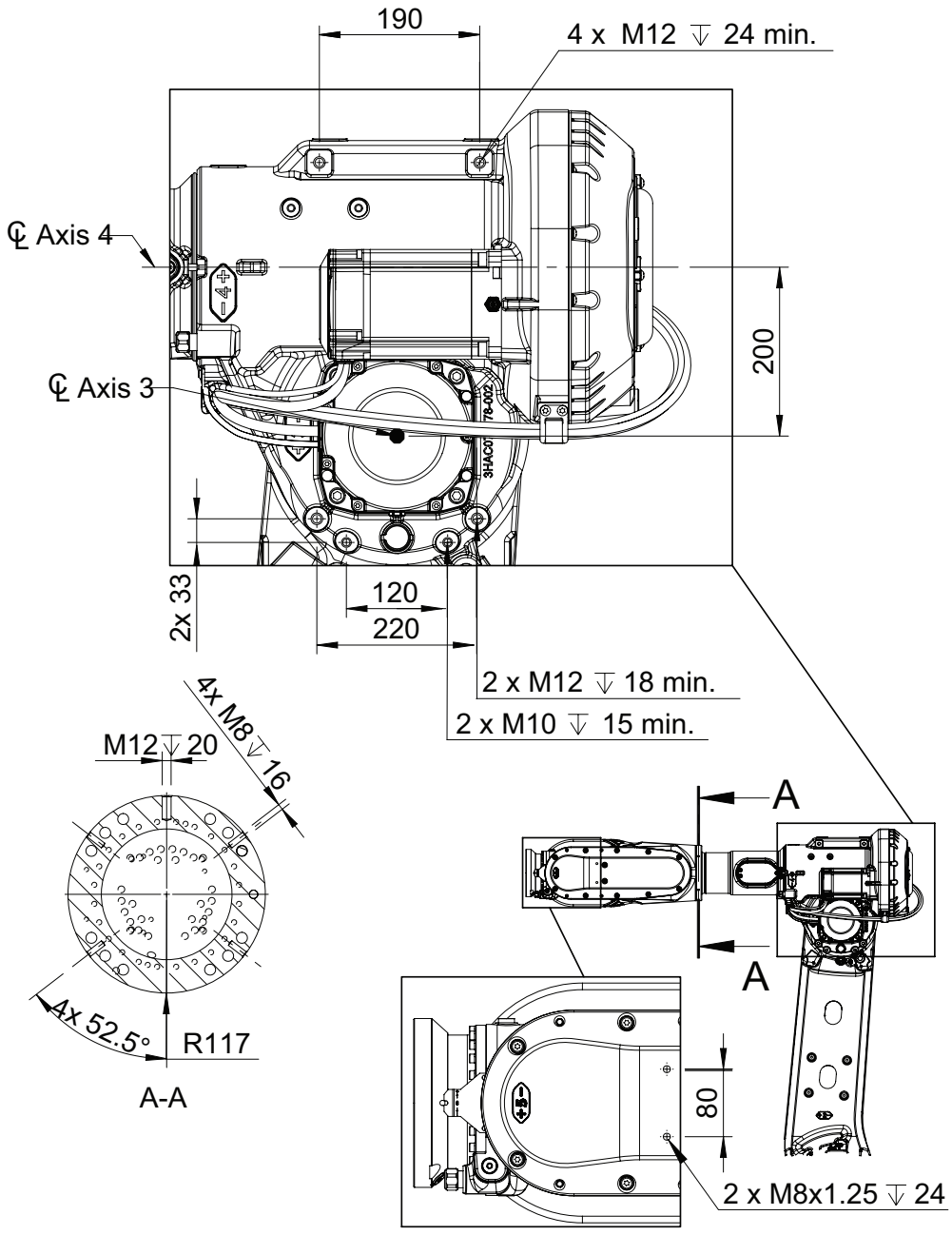
The robot is supplied with holes for fitting extra equipment.

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3.3.8 Fitting equipment on the robot (robot dimensions)
Continued

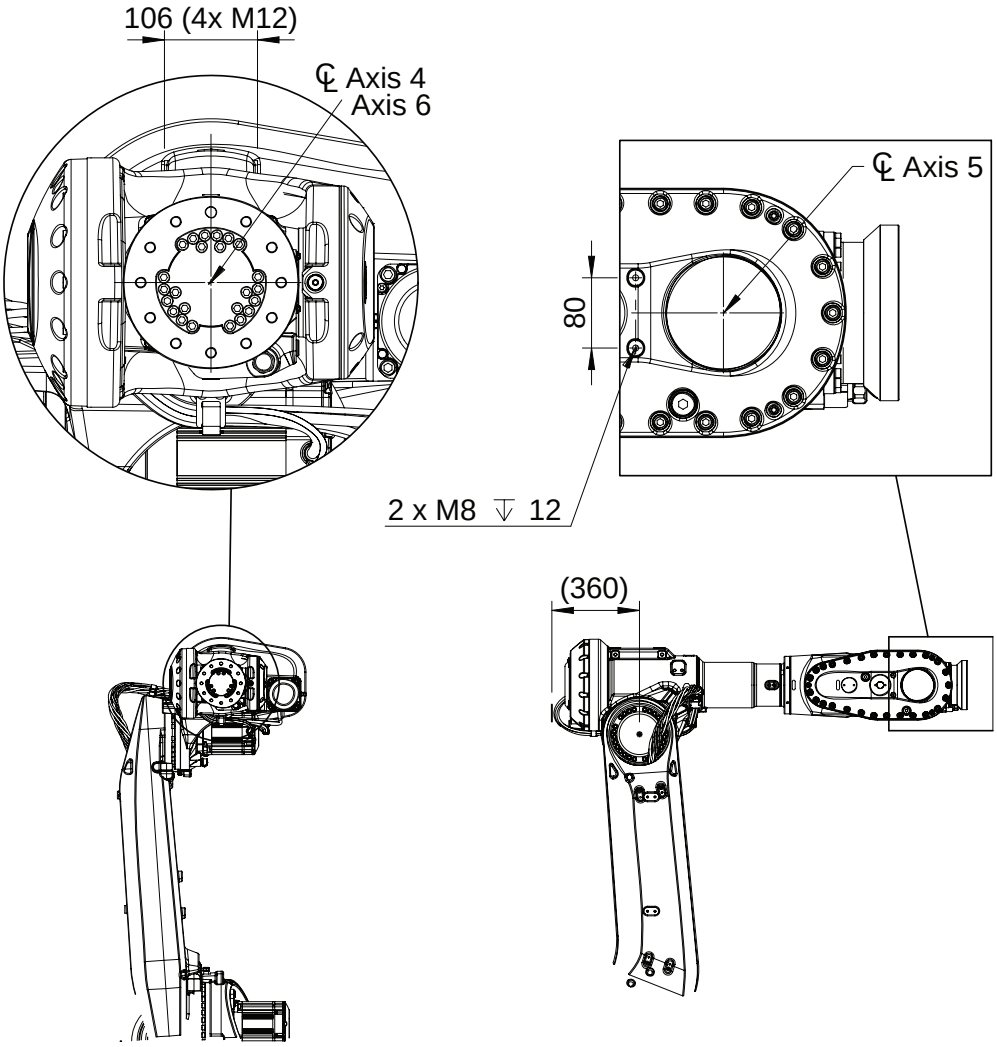
Upper arm



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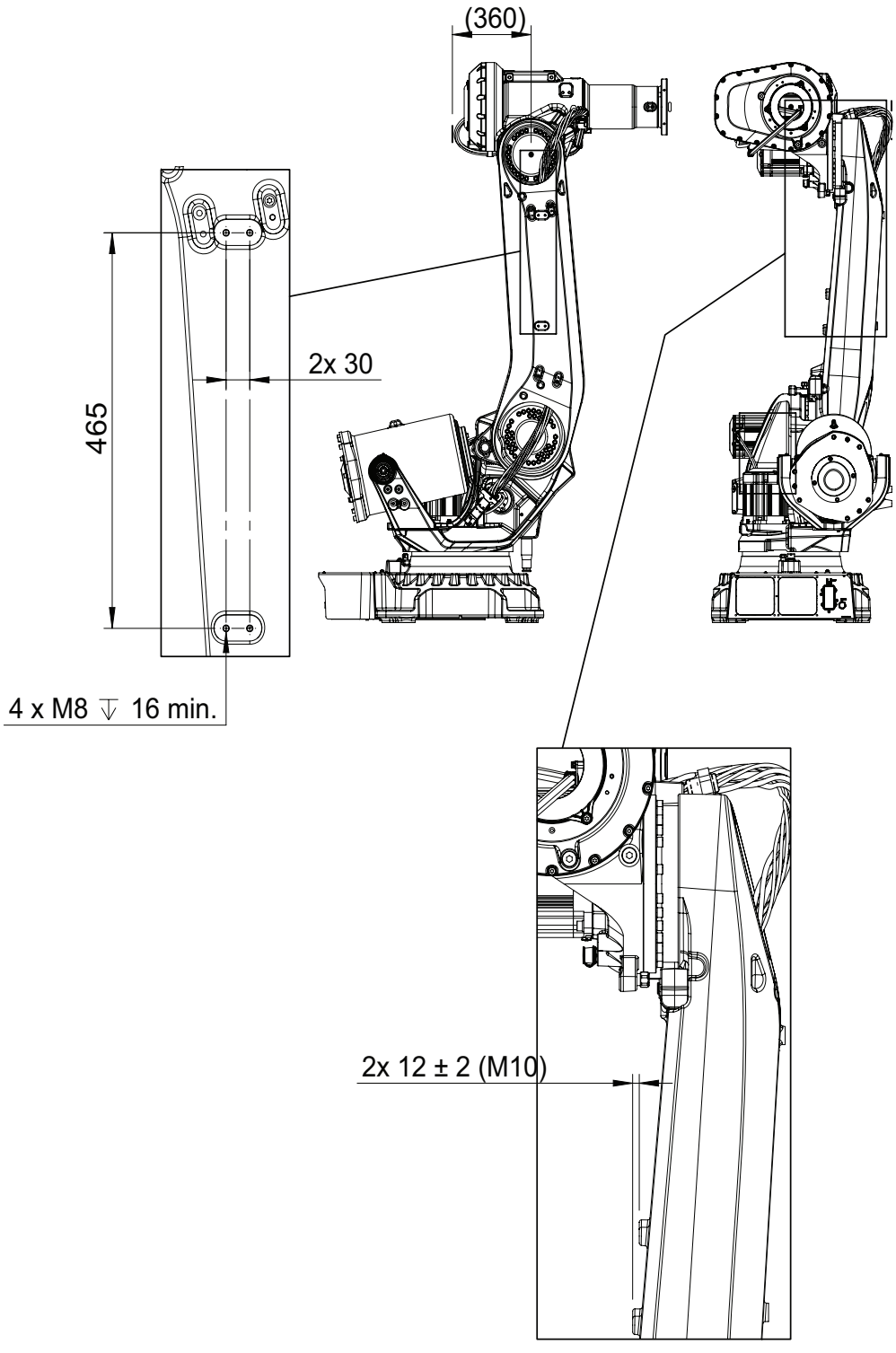
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3.3.8 Fitting equipment on the robot (robot dimensions)
Continued

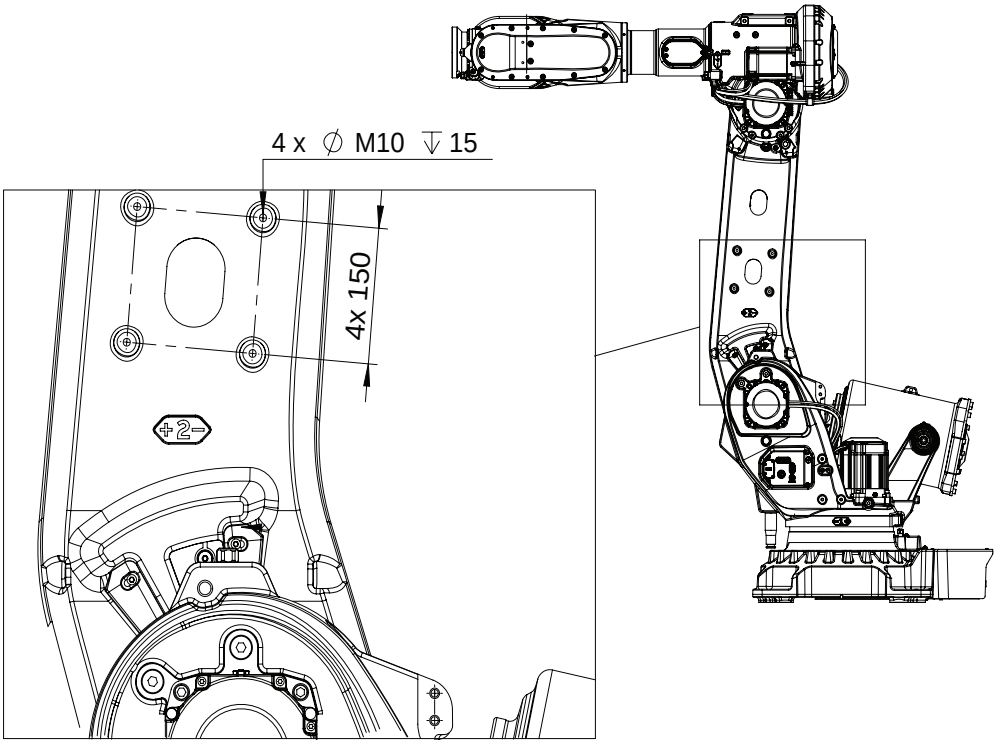
Lower arm



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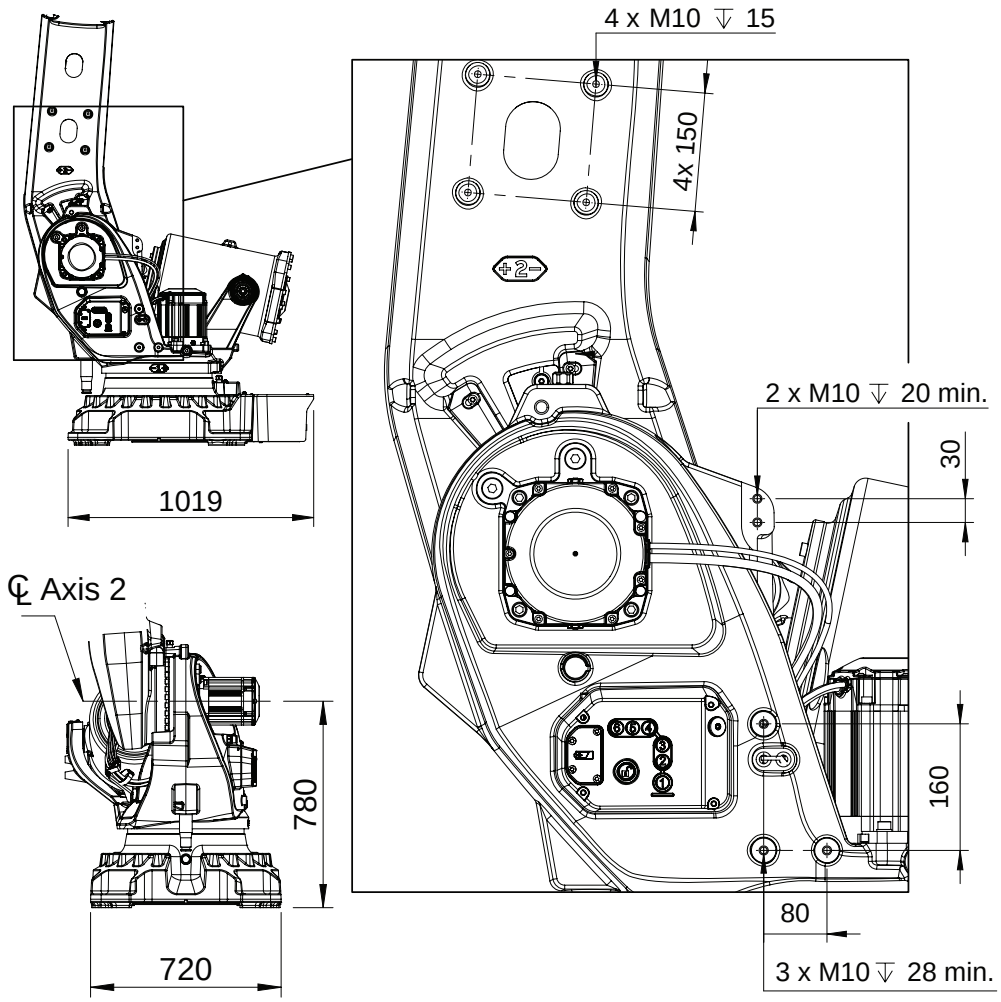
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3.3.8 Fitting equipment on the robot (robot dimensions)
Continued

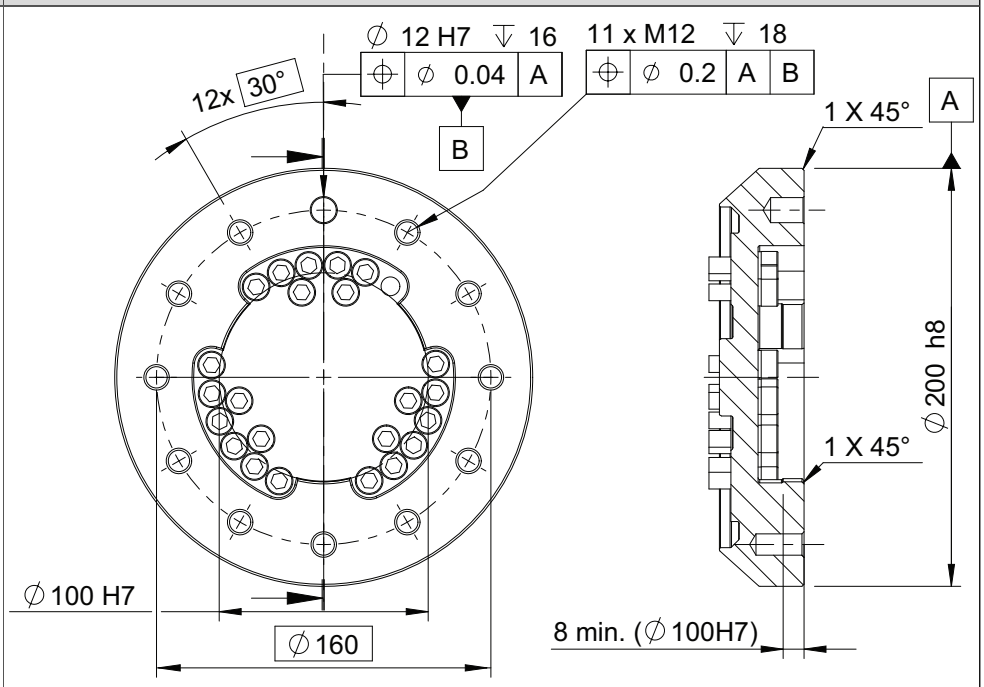
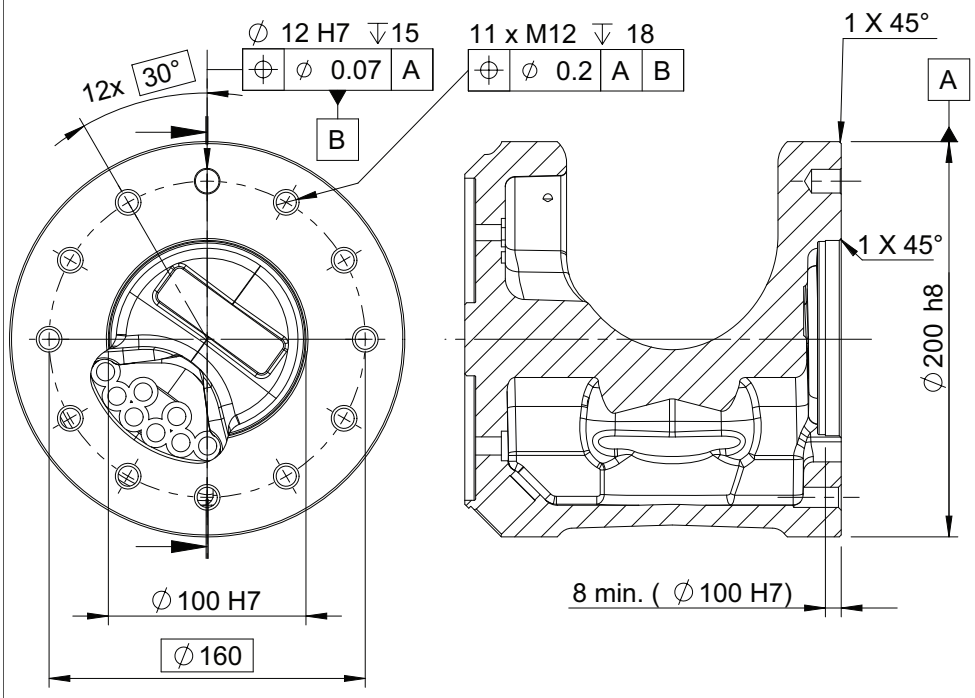
Frame



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Tool flange dimensions

Robot variant	Tool flange dimension
IRB 6730-270/2.7 IRB 6730-240/2.9 IRB 6730-210/3.1	 xx2200002062
IRB 6730-220/2.9 LID IRB 6730-190/3.1 LID	 xx2200002061

Fastener quality

When fitting tools on the tool flange, only use screws with quality 12.9. For other equipment use suitable screws and tightening torque for your application.

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3.4 Working range alterations

3.4.1 Adjusting the working range

Reasons for adjusting the manipulator working range

The working range of each manipulator axis is configured in the software. If there is a risk that the manipulator may collide with other objects at installation site, its working space should be limited. The manipulator must always be able to move freely within its entire working space.

OmniCore robots with RobotWare 7.19 or later can use safe supervision of the working range limitations instead of mechanical stops. This requires the option *SafeMove Standard+*. See *Safe supervision of working range limitations (space limiting) on page 98*.

Note

If safe supervision is used, then use the robot stopping distance and time data to determine the requirements on restricted space. See the product specification for the manipulator.

Working range configurations

The parameter values for the axes working range can be altered within the allowed working range and according to available options for the robot, either to limit or to extend a default working range. Allowed working ranges and available options for each manipulator axis are specified in *Working range on page 50*.

Mechanical stops on the manipulator

Mechanical stops are and can be installed on the manipulator as limiting devices to ensure that the manipulator axis does not exceed the working range values set in the software parameters.

Note

The mechanical stops are only installed as safety precaution to physically stop the robot from exceeding the working range set. A collision with a mechanical stop always requires actions for repair and troubleshooting.

Axis	Fixed mechanical stop[i]	Movable mechanical stop[ii]
Axis 1	yes	yes The working range can be reduced by altering the parameter values. Installation of additional mechanical stops is recommended. See *Installing movable mechanical stops on axis 1 (option 3323-1) on page 101*. The working range can be extended (option 3324-1) by altering the parameter values and removing the movable mechanical stop pin.

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Axis	Fixed mechanical stop[i]	Movable mechanical stop[ii]
Axis 2	yes	no
Axis 3	yes	no
Axis 4	no	no
Axis 5	yes	no
Axis 6	no	no

i Part of the casting or fixed on the casting and can not /should not be removed.

ii Can be installed in one or more than one position, to ensure a reduced working range, or be removed to allow extended working range.

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3.4.2 Safe supervision of working range limitations (space limiting)

About safe supervision of working range limitations

OmniCore robots with RobotWare 7.19 or later can use safe supervision (space limiting) of the working range limitations instead of mechanical stops. This requires the option *SafeMove Standard+*. The safe supervision can be set on axes 1-3. For robots with either of the MultiMove or additional axis options, all axes can be supervised.

The supervision is configured in Visual SafeMove. More details about Visual SafeMove are available in *Application manual - Functional safety and SafeMove*.

Note

If the robot has SafeMove Premium, then there are more configuration possibilities for the safe ranges and the safe axis positions, see *Application manual - Functional safety and SafeMove*.

Configure the safe axis range

With the option SafeMove Standard+, only one safe range can be configured.

With the option SafeMove Premium or SafeMove Collaborative, set up safe zones instead. See *Application manual - Functional safety and SafeMove*.

DANGER

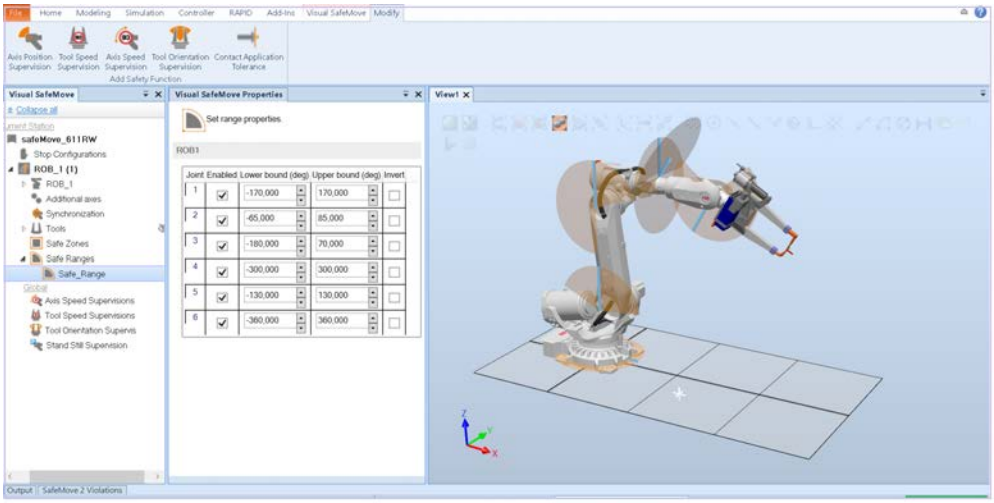
When setting range limits, brake distances must be taken into consideration, so that the SafeMove functions are configured with enough margin. If an axis hits the range limit, the robot starts to brake and needs the brake distance to stop. This occurs outside the allowed range.

Note that if the robot starts accelerating strongly just before reaching a configured range limit, there will occur a speed overshoot before decelerating. This may result in a somewhat increased speed and extended braking distance compared to a smoother speed situation.

	Action	Note/illustration
1	In the **Visual SafeMove** ribbon, click on **Safe Range**.	A range of default size is shown for each axis in the graphics window.
2	Specify **Upper bound** and **Lower bound** for each axis.	Brake distances must be taken into consideration.
3	If an axis should be excluded from the safe range, clear the checkbox **Enabled** for that axis.	
4	To supervise the inverted range for an axis (below **Lower bound** and above **Upper bound**) select the checkbox **Inverted** for that axis.	

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xx2000001835

Tip

To change the name of a range, right-click on the range in the **Visual SafeMove** browser, select **Rename** and type the desired name.

Configure the safe axis position

	Action	Note/illustration
1	To configure the safe axis position, right-click the safe range and select **Axis Position Supervision**. **Note** If the robot has either of the MultiMove or additional axis options, then more configuration options are available.	
2	For SafeMove Standard+, the supervision function is permanently active.	
3	In the **Violation action** part, configure the stop category. Select if violation of the function should stop the robot with stop category 0, stop category 1, or not stop the robot.	For SCARA robot axes without brakes, stop category 1 shall be used. [i]

[i] See the product specification for the respective manipulator.

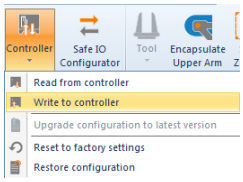
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3.4.2 Safe supervision of working range limitations (space limiting)
Continued

Concluding procedure

The concluding procedure requires that the logged in user has the grant **Safety Services**.

	Action	Note/illustration
1	In the **Visual SafeMove** ribbon, click on **Controller** and then select **Write to controller**.	 xx1500000801
2	A report of the safety configuration is shown. The report can be printed by clicking on **Print** (it is recommended to print the report since it should be used when validating the configuration). Click OK to close the report.	
3	Answer **Yes** when asked if you want to restart the controller.	After the restart, the downloaded configuration is active. Before running in auto mode, the configuration should be validated and locked.
4	Deactivate any supervision functions that are signal activated.	
5	Move the robot beyond the working range limit, for example with a move instruction.	The robot will stop when it reaches the limit.
6	Validate the checksum to verify that the right configuration is used. Lock the configuration.	

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3.4.3 Installing movable mechanical stops on axis 1 (option 3323-1)

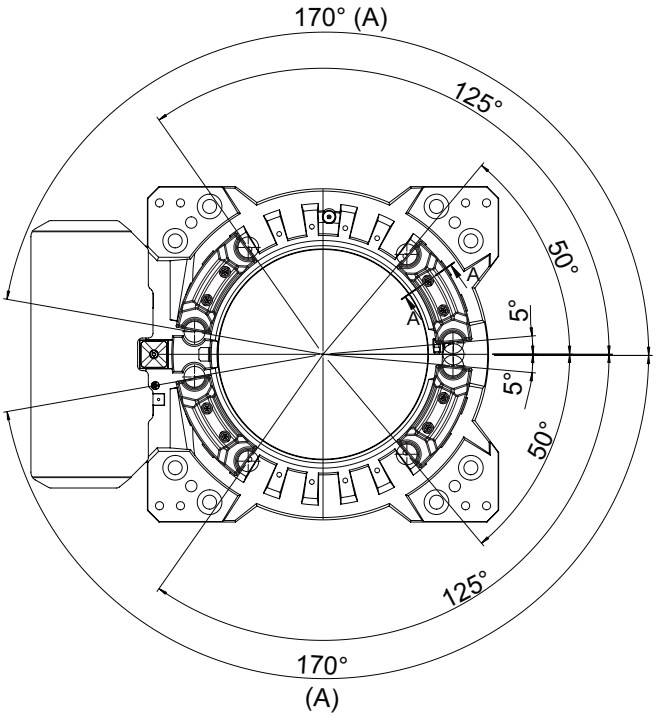
Reduction of the axis-1 working range

The working range of axis 1 is limited by system parameter configuration. To reduce the working range from default range, first adjust the parameter values and then install additional mechanical stops as a safety measure.

The movable mechanical stops reduce the working range according to the table.

Graduation of limited working range	Reduction of working range
15°	from ±5° and ±125° in both directions

Illustration, reduced working range



xx2100000973

A	Standard working range without limitations

WARNING

If the mechanical stop pin is deformed after a hard collision, it must be replaced!

Deformed movable stops and/or additional stops as well as deformed attachment screws must also be replaced after a hard collision.

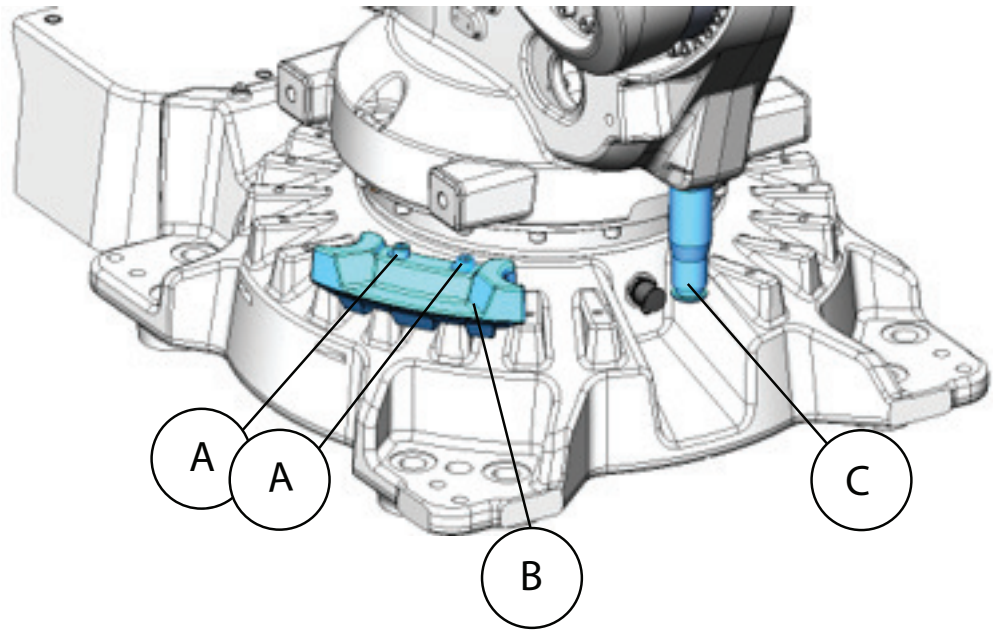
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3.4.3 Installing movable mechanical stops on axis 1 (option 3323-1)
Continued

Location of the mechanical stops

The mechanical stops are located as shown in the figure.



xx2100002647

A[i]	Attachment screws M12x70 quality 12.9 and washers DIN 125 (2 pcs per additional mechanical stop); Tightening torque 60 Nm
B	Movable mechanical stop
C	Mechanical stop pin axis-1

i There is a need to drill and make threaded M12 holes in base.
Use the movable mechanical stop or the dents in the casting as a guide to drill.

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note
Movable mechanical stop set, axis 1	3HAC048533-003	Screws and washers are enclosed

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

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Installing the movable mechanical stops

Use this procedure to fit the additional mechanical stops. An assembly drawing is also enclosed with the product.

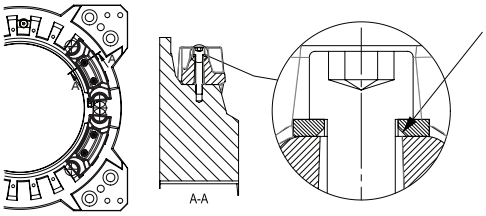
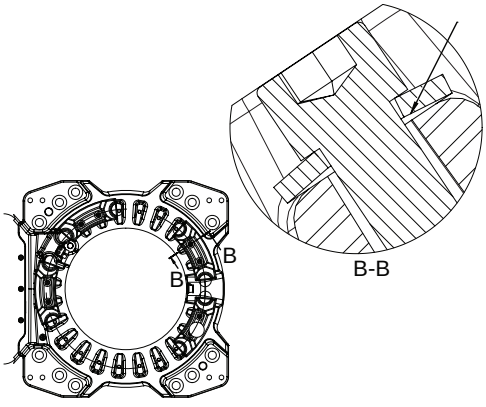
	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	Use the additional mechanical stop as a template and drill fastening holes with dimension M12 at the base.	See *Location of the mechanical stops on page 102*.

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3.4.3 Installing movable mechanical stops on axis 1 (option 3323-1)

Continued

	Action	Note
3	Fit the additional mechanical stops according to the figure *Location of the mechanical stops on page 102*. Use the washers enclosed with the mechanical stop set. **Note** **Washer with chamfer:** Install the washer with the chamfer turned downwards.  xx2100000974 **Note** **Spring washer:** Install the spring washer with orientation as shown in figure.  xx2400001308	Tightening torque: 60 Nm.
4	Adjust the software working range limitations (system parameter configuration) to correspond to the mechanical limitations.	The system parameters that must be changed (*Upper joint bound* and *Lower joint bound*) are described in *Technical reference manual - System parameters*.
5	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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3.4.4 Extended working range, axis 1 (option)

Overview

The working range of axis 1 can be extended on a floor-mounted robot, from the default range limited by mechanical stops. The working range can be extended to ±220°.

CAUTION

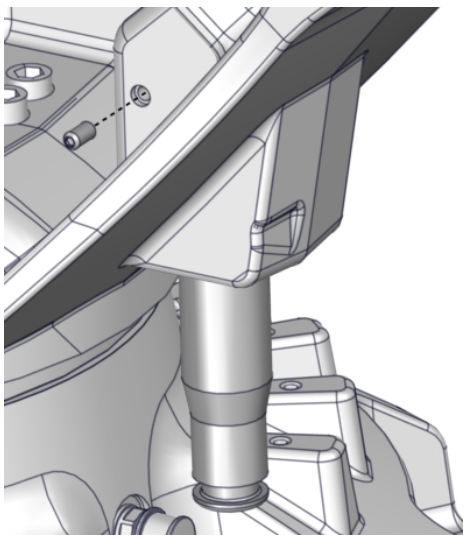
The option *Extended work range* enables an extension of the working range for axis 1, through a software configuration. With this option installed, the working range can exceed the range limited by the mechanical stop on axis 1. The working range shall be limited through the option SafeMove.

A risk analysis must be done to ensure that no risks remain when using option *Extended work range*, to limit the working range, and before removing the mechanical stops.

For information about the option SafeMove, see *Application manual - Functional safety and SafeMove*.

If the mechanical stop is removed, then the manipulator should have a marking for this, for example, a label. If the robot is delivered with the option *Extended work range*, then such a label is included on delivery.

Extending the working range

	Action	Note/Illustration
1	Configure the safety setup and verify it by test.	
2	Hold the mechanical stop pin in a firm grip, and remove it by unscrewing the attachment screw.	 xx2200001398

Continues on next page

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3.4.4 Extended working range, axis 1 (option)
Continued

	Action	Note/Illustration
3	In RobotWare, redefine the working range limitations in the system parameters, topic *Motion*. The *Arm* parameters *Upper Joint Bound* and *Lower Joint Bound* can be changed to the values corresponding to the actual installation.	With the option *Extended working range*, the maximum value for the system parameters *Upper Joint Bound* and *Lower Joint Bound* is 3.84 respectively -3.84. The values are in radians, that is 3.84 radians = 220 degrees.

Related information

The system parameters are described in detail in *Technical reference manual - System parameters*.

For more information about SafeMove, see *Application manual - Functional safety and SafeMove*.

See *References on page 10* for document numbers.

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3.5 Electrical connections

3.5.1 Robot cabling and connection points

Introduction

Connect the robot and controller to each other after securing them to the foundation. The lists below specify which cables to use for each respective application.

DANGER

Turn off the main power before connecting any cables.

CAUTION

Verify that the serial number is according to the number(s) in the *Declaration of Incorporation* (DoI).

Main cable categories

The following table specifies cabling categories between the robot and the controller. Some of the cabling belong to optional applications.

Cable category	Description
Robot cables	Handles power supply to and control of the robot's motors as well as feedback from the serial measurement board. Specified in the table *Robot cables on page 107*.
Fan cables	Handles supply to and feedback from any cooling fan on the robot.
Customer cables	Handles communication with equipment fitted on the robot by the customer, low voltage signals and high voltage power supply + protective ground. The customer cables also handle databus communication. See the product manual for the controller, see document number in *References on page 10*.

Protective conductor (PE) is included in the power cable, see circuit diagrams.

Robot cables

These cables are included in the standard delivery. They are completely pre-manufactured and ready to plug in.

Cable sub-category	Description	Connection point, cabinet	Connection point, robot
Robot cables, power	Transfers drive power from the drive units in the control cabinet to the robot motors.	X1	R1.MP
Robot cable, signals	Transfers resolver data from and power supply to the serial measurement board.	X2	R1.SMB

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3.5.1 Robot cabling and connection points
Continued

Robot cable, power

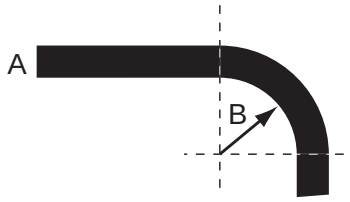
Power cable length	Article number
Power cable 7 m	3HAC026787-001
Power cable 15 m	3HAC026787-002
Power cable 22 m	3HAC026787-003
Power cable 30 m	3HAC026787-004

Robot cable, signals

Signal cable length	Article number
Signal cable, shielded: 7 m	3HAC2493-1
Signal cable, shielded: 15 m	3HAC2530-1
Signal cable, shielded: 22 m	3HAC2540-1
Signal cable, shielded: 30 m	3HAC2566-1

Bending radius for static floor cables

The minimum bending radius is 10 times the cable diameter for static floor cables.



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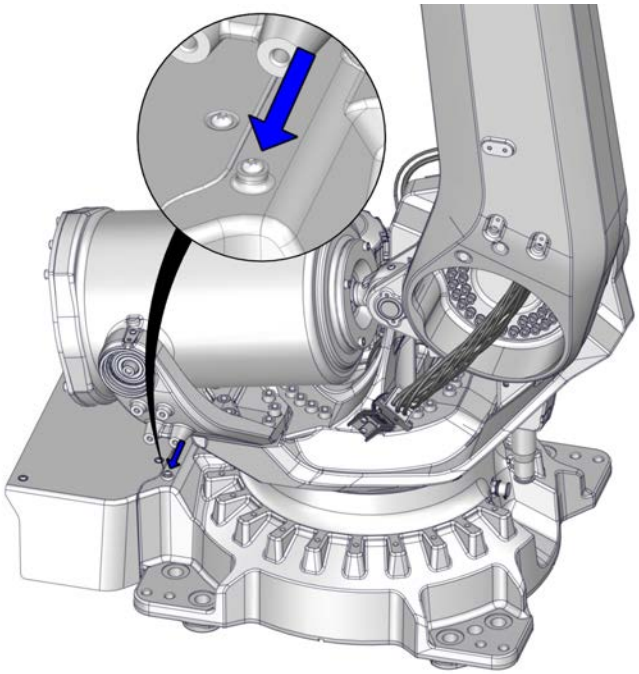
A	Diameter
B	Diameter x10

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Grounding and bonding point on manipulator

There is a grounding/bonding point on the manipulator base. The grounding/bonding point is used for potential equalizing between control cabinet, manipulator and any peripheral devices.



xx2200002064

Customer cables - CP/CS cable

CP/CS cable length	Article number
Harness CP/CS: 7 m	3HAC089711-001
Harness CP/CS: 15 m	3HAC089711-002
Harness CP/CS: 30 m	3HAC089711-004

Customer cables - Ethernet floor cable

Ethernet floor cable length	Article number
Ethernet cable: 7 m	3HAC079476-001
Ethernet cable: 15 m	3HAC079476-002
Ethernet cable: 22 m	3HAC079476-003
Ethernet cable: 30 m	3HAC079476-004

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3.6 Test run after installation, maintenance, or repair

Safe handling

Use the following procedure after installation, maintenance, or repair, before initiating motion.

DANGER

Initiating motion without fulfilling the following aspects, may increase the risk for injury or cause damage to the robot.

	Action
1	Remove all tools and foreign objects from the robot and its working area.
2	Verify that the robot is properly secured to its position by all screws, before it is powered up.
3	Verify that any safety equipment installed to secure the position or restrict the robot motion during service activity is removed.
4	Verify that the fixture and work piece are well secured, if applicable.
5	Verify that all safety equipment is installed, as designed for the application.
6	Verify that no personnel are inside the safeguarded space.
7	If maintenance or repair has been done, verify the function of the part that was maintained.
8	Verify the application in the operating mode manual reduced speed.
9	Clearly label the manipulator and its matching controller. Verify that the manipulator is properly connected to its controller, then perform a jog test to confirm it is the intended manipulator to be moved.

Collision risks

CAUTION

When programming the movements of the robot, always identify potential collision risks before initiating motion.

CAUTION

Special care must be taken when restarting a robot that is stopped due to a collision. The robot might make a limited movement when restarted.

The revolution counters might need to be updated after a collision to ensure path accuracy.

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4 Maintenance

4.1 Introduction

Structure of this chapter

This chapter describes all the maintenance activities recommended for the IRB 6730.

It is based on the maintenance schedule found at the beginning of the chapter. The schedule contains information about required maintenance activities including intervals, and refers to procedures for the activities.

Each procedure contains all the information required to perform the activity, including required tools and materials.

The procedures are gathered in different sections and divided according to the maintenance activity.

Safety information

Observe all safety information before conducting any maintenance work.

There are general safety aspects that must be read through, as well as more specific safety information that describes the danger and safety risks when performing the procedures. Read the chapter *Safety on page 17* before performing any maintenance work.

The maintenance must be done by qualified personnel in accordance with the safety requirements set forth in the applicable national and regional standards and regulations.

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4.2 Maintenance schedule and expected component life

4.2.1 Specification of maintenance intervals

Introduction

The intervals are specified in different ways depending on the type of maintenance activity to be carried out and the working conditions of the IRB 6730:

- Calendar time: specified in months regardless of whether the system is running or not.
- Operating time: specified in operating hours. More frequent running means more frequent maintenance activities.

Robots with the functionality *Service Information System* activated can show active counters in the device browser in RobotStudio, or on the FlexPendant.

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4.2.2 Maintenance schedule

Scheduled and non-predictable maintenance

The robot must be maintained regularly to ensure proper function. The maintenance activities and intervals are specified in the table below.

Non-predictable situations also give rise to inspections of the robot. Any damages must be attended to immediately!

Lifetime of each component

The inspection intervals *do not* specify the lifetime of each component. Values for these are specified in the section *Expected lifetime on page 115*

Maintenance schedule

Maintenance activities	Regularly	After first 150 hours	Every 12 months	Every 36 months	Every 5,000 hours [i]	Every 10,000 hours [i]	Every 12,000 hours [i]	Every 20,000 hours [i]	Reference
Cleaning the seals		x							Minor seepage of grease from the seals can occur, especially during the first running hours. Wipe down affected areas with a dry cloth.
Cleaning the robot	x								*Cleaning the IRB 6730 on page 186*
Inspecting the balancing device			x						*Inspecting the balancing device on page 118*
Inspecting the dampers			x						*Inspecting the dampers on page 124*
Inspecting the information labels			x						*Inspecting the information labels on page 126*
Inspecting the mechanical stop			x						*Inspecting the axis-1 mechanical stop on page 129*
Inspecting the motor seal			x						*Inspecting the motor seal on page 116*
Inspecting the oil level in gearboxes									Inspect the oil level in the actual gearbox if there is a suspected leakage, after an oil change or a maintenance or repair activity where draining and filling oil is required.
Inspecting the robot harness			x [ii]						*Inspecting the cable harness on page 122*

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4.2.2 Maintenance schedule

Continued

Maintenance activities	Regularly	After first 150 hours	Every 12 months	Every 36 months	Every 5,000 hours [i]	Every 10,000 hours [i]	Every 12,000 hours [i]	Every 20,000 hours [i]	Reference
Changing the oil in axis-1 gearbox								x	*Changing the oil in axis-1 gearbox on page 151*
Changing the oil in axis-2 gearbox								x	*Changing the oil in axis-2 gearbox on page 156*
Changing the oil in axis-3 gearbox								x	*Changing the oil in axis-3 gearbox on page 161*
Changing the oil in axis-4 gearbox								x	*Changing the oil in axis-4 gearbox on page 166*
Changing the oil in axis-5 gearbox								x	*Changing the oil in axis-5 gearbox on page 171*
Changing the oil in axis-6 gearbox								x	*Changing the oil in axis-6 gearbox on page 176*
Replacing the SMB battery pack				x [iii]					*Replacing the SMB battery on page 181*
Lubricating the balancing device bearings							x [iv]		*Lubricating the balancing device spherical roller bearing on page 184*

i Operating hours counted by the DTC = Duty Time Counter

ii Replace when damage or cracks is detected or life limit is approaching that specified in section *Expected lifetime on page 115*.

iii The battery is to be replaced at given maintenance interval or at battery low alert.

iv Always lubricate the front eye bearing after refitting the shaft of the balancing device.

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4.2.3 Expected lifetime

Expected life depends on usage

The expected life of the robot or its components can vary greatly depending on how hard it is run. See section *Maximizing robot lifetime* in .
Product specification - IRB 6730

Expected component lifetime

The following table contains references to normal and extreme usage. See the definitions for *Normal usage on page 115* and *Extreme usage on page 115*.

Component	Expected life	Note
Cable harness, normal usage	40,000 hours	Not including DressPack or optional upper arm harnesses.
Cable harness, extreme usage	20,000 hours	Not including DressPack or optional upper arm harnesses.
Gearboxes	40,000 hours	The SIS system is decribed in *Operating manual - Integrator's guide OmniCore*.
Balancing device	40,000 hours [i]	

[i] The given life for the balancing device is based on a test cycle of 4,000,000 cycles that starts from the initial position and goes to maximum extension, and back. Deviations from this cycle will result in differences in expected life!

Note

Severe chemical or thermal environments, or similar environments, can result in shortened expectancy of lifetime for cables.

Normal usage

Examples of "normal usage" in regard to movement: most material handling applications and limited use of bending backwards mode of axis 3.

Extreme usage

Examples of "extreme usage" in regard to movement: press tending, very severe palletizing applications, major use of axis 1-2 movement and major use of bending backwards of axis 3.

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4.3 Inspection activities

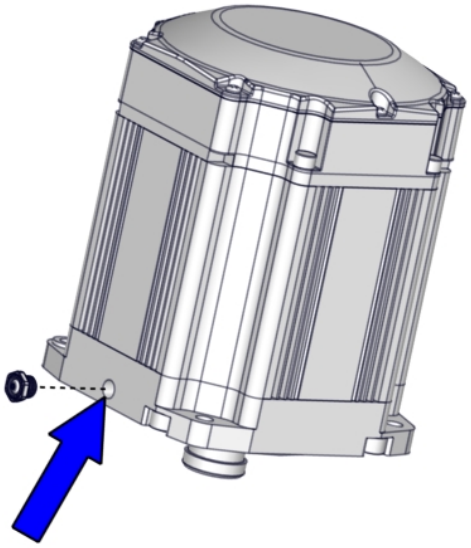
4.3.1 Inspecting the motor seal

Purpose of evacuation holes

The motors include evacuation on the motor flange to indicate failure of primary sealing between the gearbox and the motor.

Location of evacuation hole on motor

The evacuation hole is located on each motor flange. The figure shows axis-1 motor as an example.



xx2300001602

Plug in the evacuation hole

New motors have a transparent plug/sight glass installed in the evacuation hole. Remove the plug or drill a drainage hole with diameter 3 mm, if an open evacuation hole is required instead.

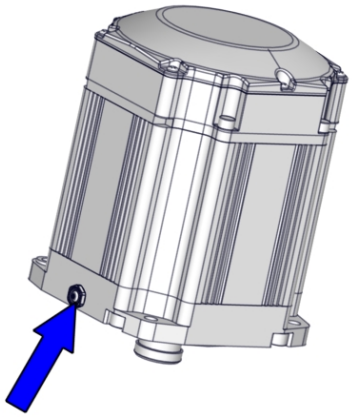


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Inspecting the evacuation hole

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the robot working area.	
2	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
3	Do a leakage check of the sight glass/evacuation hole of each motor. If any oil is available on the sight glass or if any oil has been spilled out from the evacuation hole, replacement of the motor is recommended. **Note** If oil is present in the evacuation it is an indication that the primary seal of the motor is leaking. A secondary seal after the evacuation is keeping the oil out from the motor, but it is still recommended to replace the motor at a suitable timing if oil is present in the evacuation.	 xx2300001603 Replacing of motors is described in the repair chapter *Motors on page 458*.

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4.3.2 Inspecting the balancing device

General

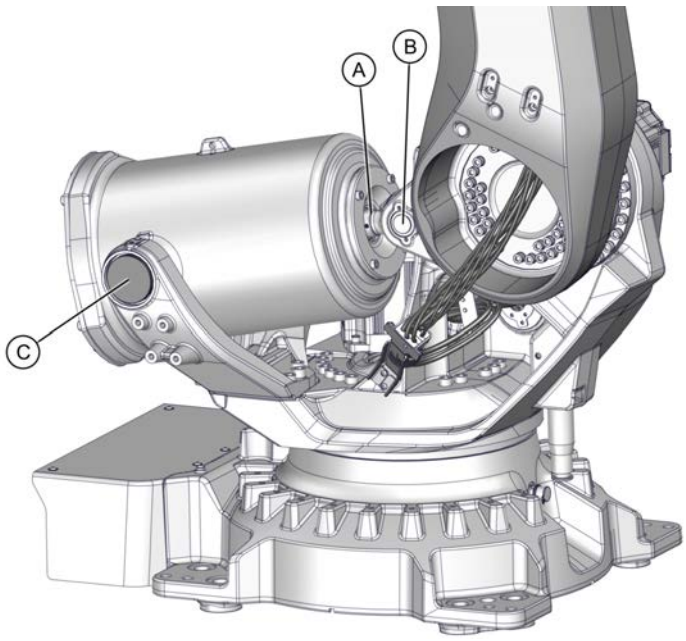
Several points are to be checked on the balancing device during the inspection. This section describes how to perform the inspection regarding:

- dissonance
- damage
- leakage
- clearance.

Inspection points, balancing device

The balancing device is located as shown in the figure.

The figure shows the inspection points, further described in the instructions.



xx2200001850

A	Piston rod (inside balancing device)
B	Link ear
C	Rear attachments of the balancing device (rear bearing)

Required tools

Visual inspection, no tools are required.

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Required consumables and wear parts

Wear part	Article number	Note
Maintenance set cradle	3HAC087164-001	The maintenance set contains: • radial sealing with dust lip, 2 pcs • groove ball bearing complete, 2 pcs • retaining ring, bore, 2 pcs • VK-cover, 2 pcs (3HAA2166-13)
Maintenance set, link ear	3HAC087168-001	The maintenance kit contains: • End cover • Radial sealing with dust lip, (2 pcs) • O-ring • Spherical roller bearing • Washer

Check for dissonance

The check points are shown in the figure *Inspection points, balancing device on page 118*.

	Check points	Action
1	Check for dissonance from the bearing at the link ear and the bearings at the rear attachments.	If dissonance is detected, perform maintenance according to maintenance kits and instructions in section *Replacing spherical roller bearing, balancing device link ear on page 252* and *Replacing the rear bearings on the balancing device on page 267*.
2	Check for dissonance from the balancing device (a tapping sound, caused by the springs inside the cylinder).	If dissonance is detected, replace the balancing device or consult ABB Service. How to replace the device is detailed in section *Replacing the balancing device on page 233*. This section also specifies the spare part number.
3	Check for dissonance from the piston rod (squeaking may indicate worn plain bearings, internal contamination or insufficient lubrication).	If dissonance is detected, wipe clean the piston rod. If dissonance continues after the piston rod is cleaned, perform maintenance according to given instructions in the maintenance set

Check for damage

Check for damage, such as scratches, general wear, uneven surfaces or incorrect positions.

The check points are shown in the figure *Inspection points, balancing device on page 118*.

	Check points	Action
1	Check for damage on the part of the piston rod that is visible.	If damage is detected, perform maintenance according to given instructions in Maintenance kit, complete.

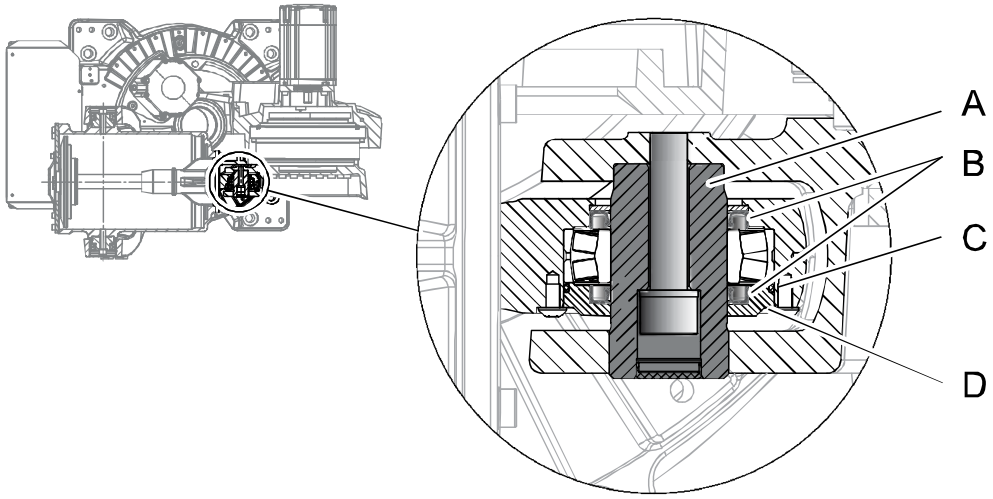
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4.3.2 Inspecting the balancing device
Continued

Check for leakage

Leaks at o-rings and radial sealings pointed out in the figure are not acceptable and must be attended to immediately to avoid damage to the bearing.



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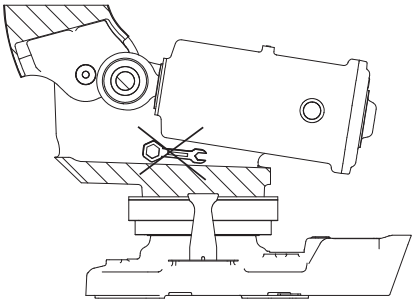
A	Shaft
B	Radial sealing with dust lip, 50x68x8 (2 pcs)
C	O-ring, 85x3
D	End cover

	Action	Note
1	Clean the area at the front ear from contamination.	
2	Run the robot for some minutes, in order to move the balancing device piston.	
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
4	Check the area around the o-ring and radial sealings at the ear, for leakage.	
5	Replace o-ring and radial sealings if leaks are detected.	Maintenance set, link ear: 3HAC087168-001 Replacement of the complete bearing is described in section *Replacing spherical roller bearing, balancing device link ear on page 252*.

Continues on next page

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Check for clearance

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	Check that there are no obstacles inside the frame, that could prevent the balancing device from moving freely. Keep the areas around the balancing device clean and free from objects, such as service tools.	 xx1300000423

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4.3.3 Inspecting the cable harness

Location of cable harness

The cable harness is located as shown in the figure.



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Required tools

Visual inspection, no tools are needed.

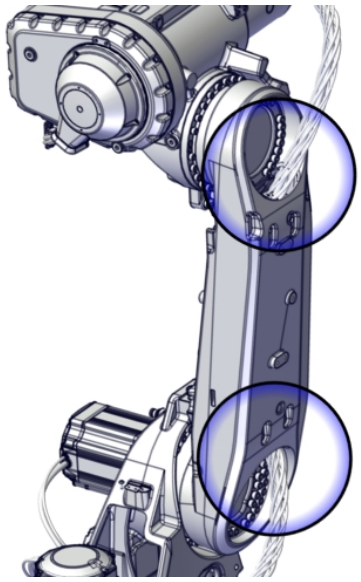
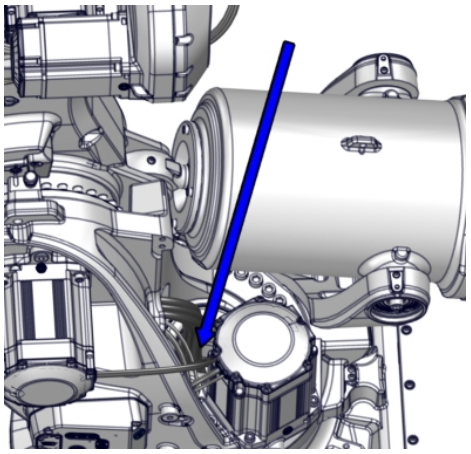
Inspecting the cable harness

Use this procedure to inspect cable harness of axes 1-6.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

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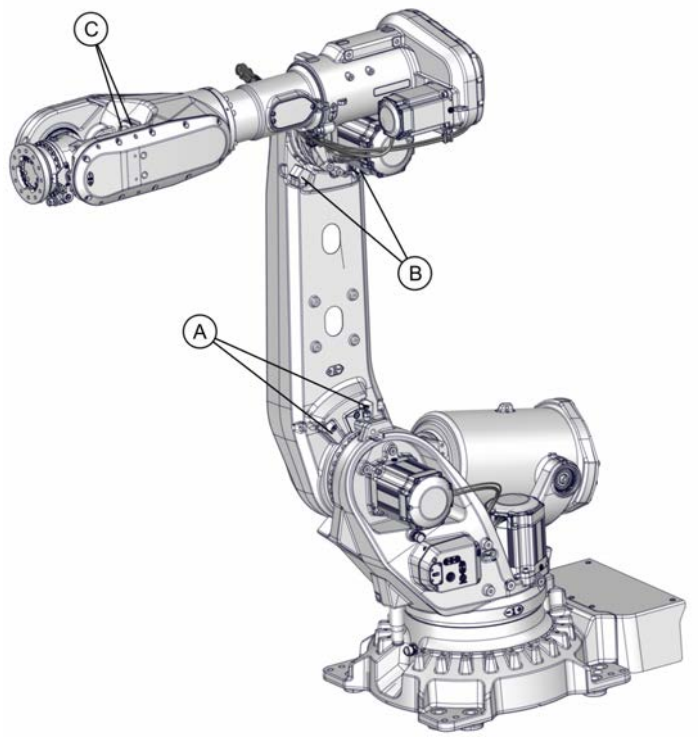
	Action	Note
2	Make an overall inspection of the cable harness in order to detect wear and damage. Pay special attention to the areas of axis-2 and axis-3 movement, shown in the figure. Make sure the cabling is not damaged between the cable brackets in these areas.	 xx2100001472
3	Check that all visible cable brackets, velcro straps and attachments are properly secured, by following the cable harness from the base to the wrist.	
4	Check the motor cables visually for any damage.	
5	Check the connectors and cables at the base visually for any damage.	
6	Check the cabling going through the protection tube, to detect possible cable chafing, by using your hands inside the tube to feel the cables. Ensure that the cables are undamaged. Remove any objects that may cause possible cable chafing. Replace damaged cabling, if any. **CAUTION** Sharp debris might occur. Always wear protective gloves.	 xx2200001791
7	Replace the cable harness if wear, cracks or damage is detected.	See *Removing the cable harness on page 395*.

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4.3.4 Inspecting the dampers

Location of the dampers

The figure below shows the location of all the dampers to be inspected.



xx2200001753

A	Axis-2 dampers
B	Axis-3 dampers
C	Axis-5 dampers

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note
Damper	3HAC046884-001	Axis 2
Damper	3HAC11750-1	Axis 3
Damper	3HAC054956-001	Axis 5

Required equipment

Visual inspection, no tools are required.

Continues on next page

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Inspecting, dampers

The procedure below details how to inspect the dampers.

Note

A damaged damper must be replaced.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	Check all dampers for damage, cracks or existing impressions larger than 1 mm.	
3	Check attachment screws for deformation.	
4	If any damage is detected, the damper must be replaced with a new one.	Attachment screws: Axis 2 and axis 3: M6x60 8.8-A2F (9ADA624-65) Axis 5: M6x25 A4-80 (9ADA620-58) Locking liquid: Loctite 2400 (or equivalent Loctite 243).
5	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

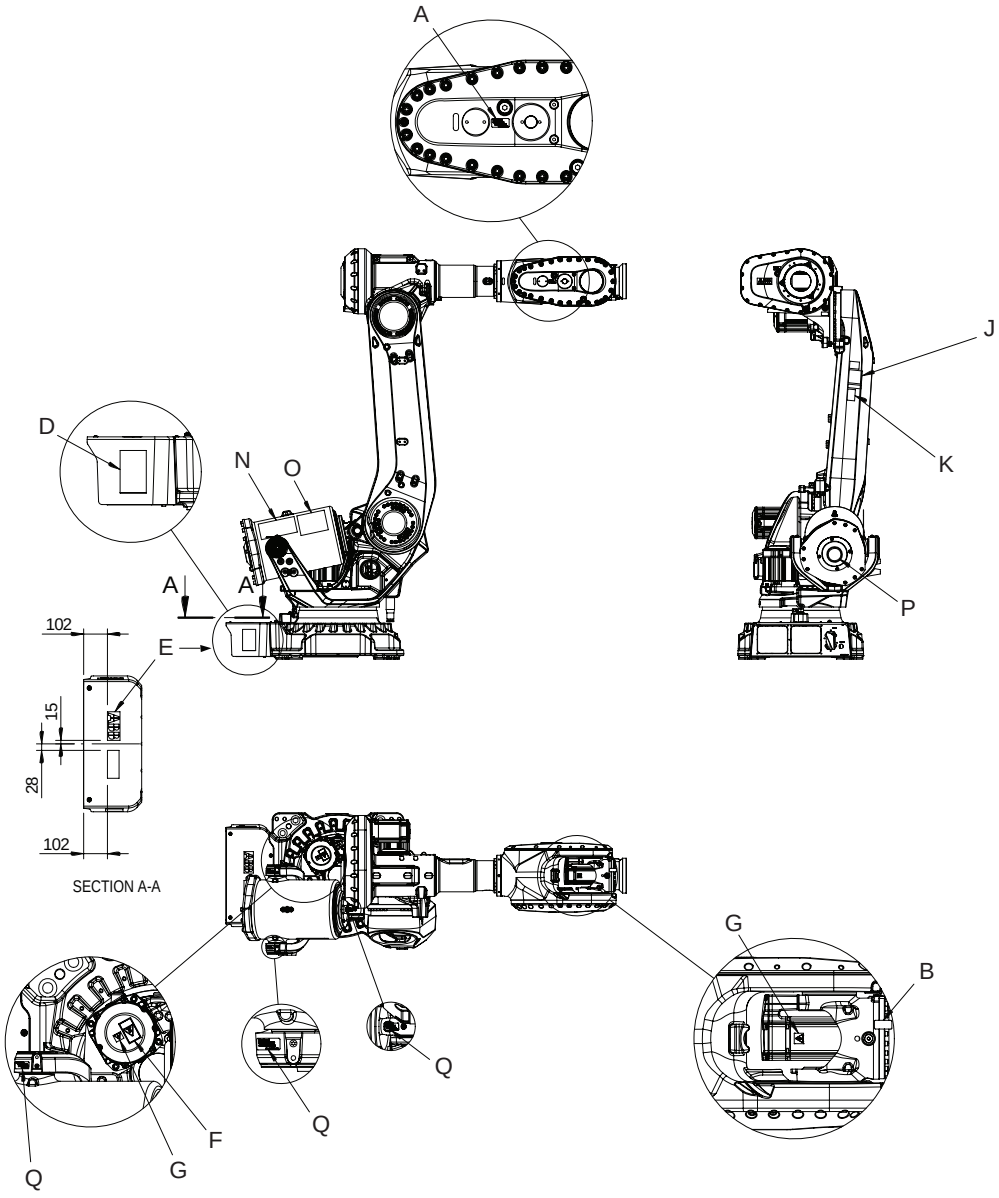
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4.3.5 Inspecting the information labels

Required spare parts

> **Note**
>
> The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

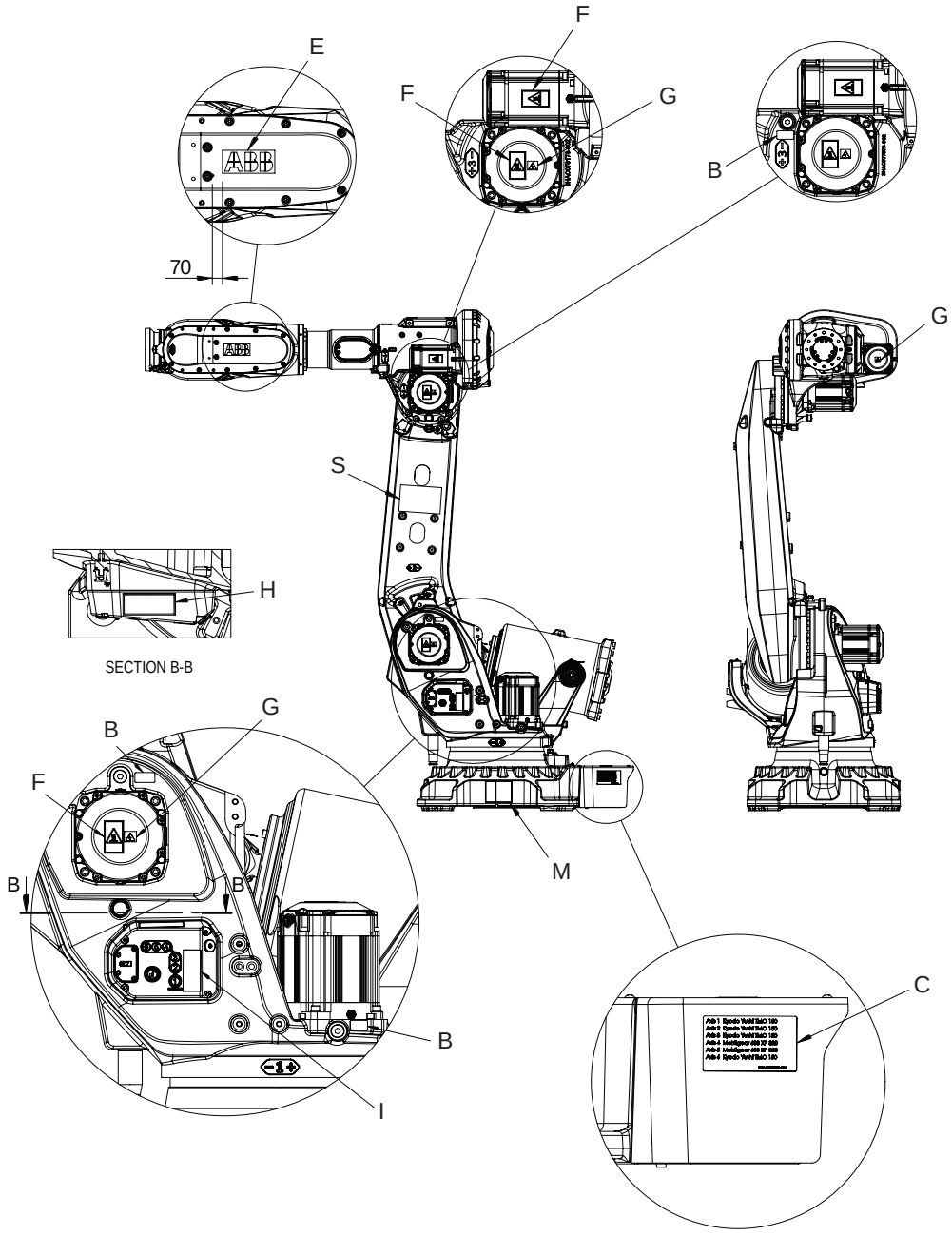
The figures show the location of the information labels to be inspected. The symbols are described in section *Safety symbols on manipulator labels on page 21*.



xx2200001847

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xx2200001846

	Spare part number	Description
A	3HAC021485-001	Lubrication label Mobilgear 600 XP 320
B	3HAC032726-001	Lubrication label Kyodo Yushi TMO 150
C	3HAC032905-001	Lubrication label
D	3HAC9191-1	Warning label Tipping robot
E	3HAC0453-5 / 3HAC077301-002	ABB logotype label

Continues on next page

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4.3.5 Inspecting the information labels
Continued

	Spare part number	Description
F	29454489-16	Warning label Hot surface
G	3HAC1589-1	Warning label Electrical (flash)
H	3HAC076756-001	Warning label / Instruction label Moving robot / MOTORS OFF
I	3HAC076755-001	Instruction label Brake release
J	3HAB9549-1	Rating label
K	3HAC13488-1	Calibration label
L	3HAC14257-1	ABB information sign
M	3HAC021761-001	Warning label Extended working range
N	3HAC020611-001	Warning label Balancing device - no tools
O	3HAC4591-1	Instruction label Before disassembly, see product manual
P	3HAC9526-1	Warning label Stored energy
Q	3HAC021525-001	Lubrication label Optimol longtime PD 0
R	3HAC0453-2 / 3HAC5127-1	ABB logotype label
S	3HAC046732-001	Instruction label Lifting of robot

Required tools and equipment

Visual inspection, no tools are required.

Inspecting, labels

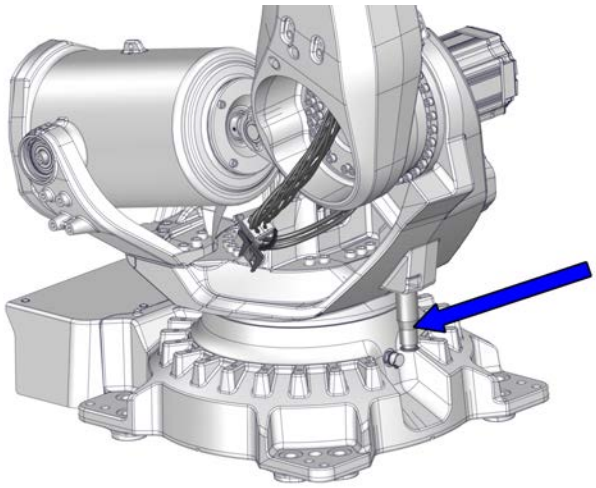
	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	Inspect the labels, located as shown in the figures.	
3	Replace any missing or damaged labels.	Article numbers for the labels and plate set is specified in *Required spare parts on page 126*.

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4.3.6 Inspecting the axis-1 mechanical stop

Location of mechanical stop pin

The mechanical stop is located as shown in the figure.



xx2200001771

Required equipment

Visual inspection, no tools are required.

Inspecting the mechanical stop pin

Use this procedure to inspect the axis-1 mechanical stop pin.

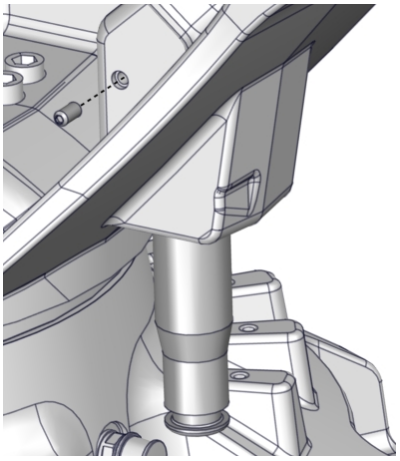
	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	Inspect the axis-1 mechanical stop pin. If the mechanical stop pin is bent or damaged, it must be replaced. **Note** The expected life of gearboxes can be reduced after collision with the mechanical stop.	Mechanical stop pin: 3HAC024014-001

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4.3.6 Inspecting the axis-1 mechanical stop

Continued

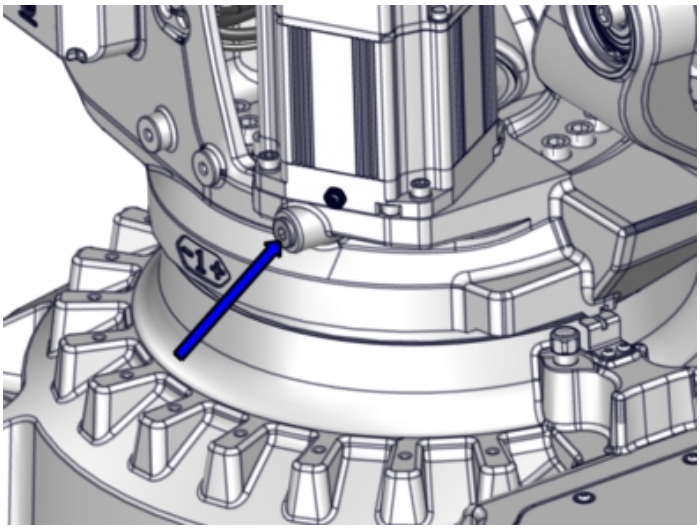
	Action	Note
3	Check that the mechanical stop pin attachment screw is tightened correctly. **Note** Do not overtighten the attachment screw, use specified tightening torque.	Tightening torque: 10 Nm Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2200001398
4	Make sure the mechanical stop pin can move in both directions.	

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4.3.7 Inspecting the oil level in axis-1 gearbox

Location of the oil plug

The oil plug for inspection is located as shown in the figure.



xx2200002147

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.

Required documents

Document name	Document number
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*

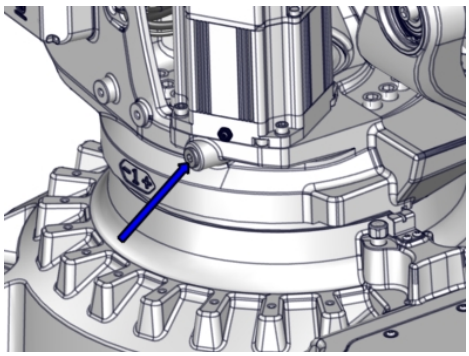
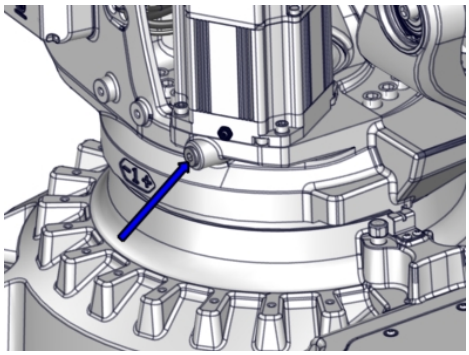
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4.3.7 Inspecting the oil level in axis-1 gearbox
Continued

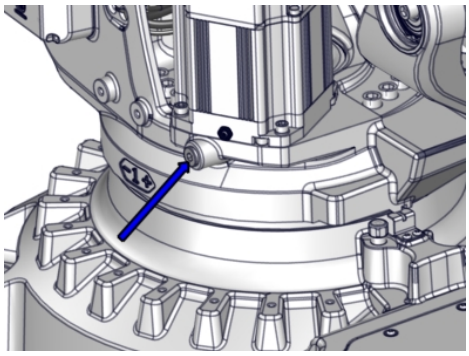
Floor-mounted robot: Inspecting the oil level in axis-1 gearbox

Use this procedure to inspect the oil level in the gearbox, when the robot is floor-standing.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
3	Make sure that the oil temperature is +25 °C ± 10 °C.	
4	Open the oil plug.	 xx2200002147
5	Check the oil level. Required oil level is: 0-10 mm below the oil plug hole.	 xx2200002147
6	Add or drain oil, if required.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*. Further information about how to drain or fill with oil is found in section *Changing the oil in axis-1 gearbox on page 151*.

Continues on next page

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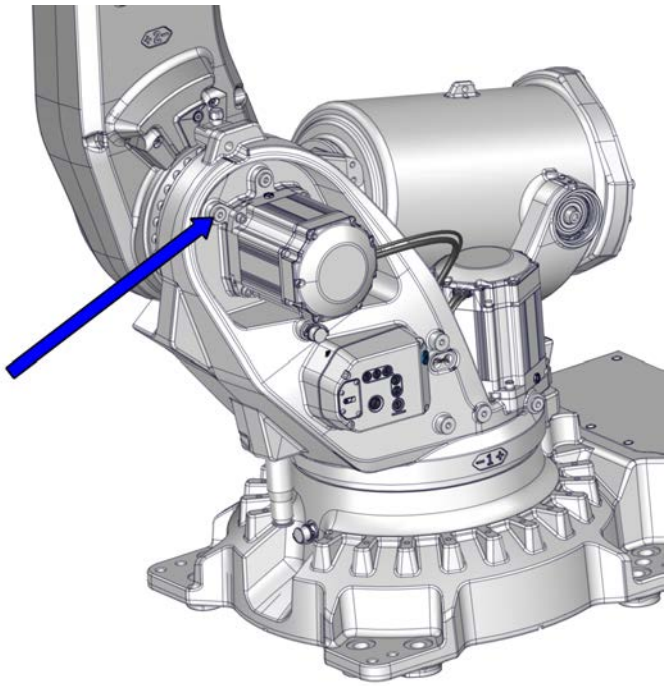
	Action	Note
7	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2200002147
8	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.3.8 Inspecting the oil level in axis-2 gearbox

Location of the oil plug

The oil plug for inspection is located as shown in the figure.



xx2200001758

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.

Required documents

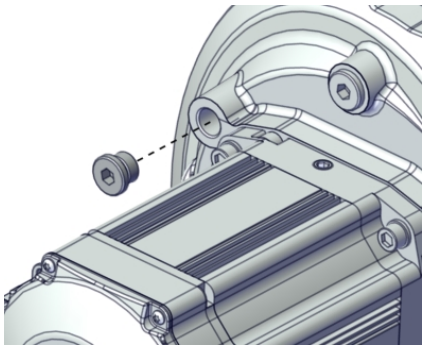
Document name	Document number
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*

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Inspecting the oil level in axis-2 gearbox

Use this procedure to inspect the oil level in the gearbox.

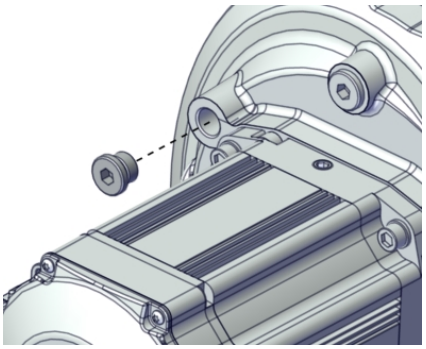
	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
3	Make sure that the oil temperature is +25 °C ± 10 °C.	
4	Open the oil plug.	 xx2100002059
5	Check the oil level. Required oil level is: 0-10 mm below oil plug hole.	
6	Add or drain oil, if required.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*. Further information about how to drain or fill with oil is found in section *Changing the oil in axis-2 gearbox on page 156*.

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4.3.8 Inspecting the oil level in axis-2 gearbox

Continued

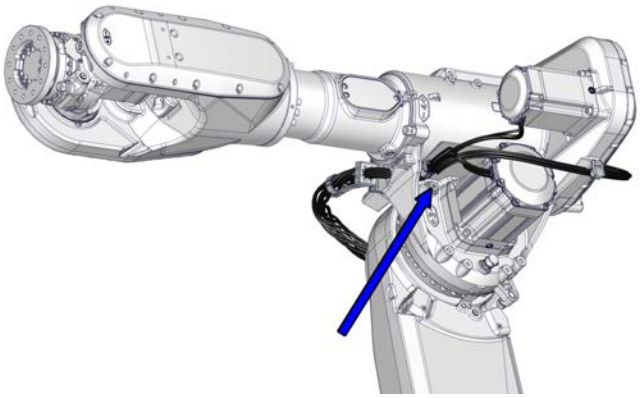
	Action	Note
7	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2100002059
8	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.3.9 Inspecting the oil level in axis-3 gearbox

Location of the oil plug

The oil plug for inspection is located as shown in the figure.



xx2300000142

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.

Required documents

Document name	Document number
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*

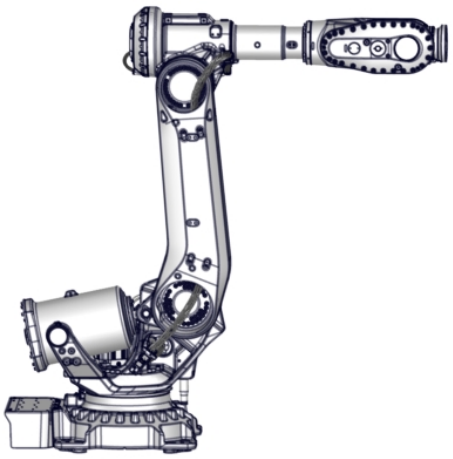
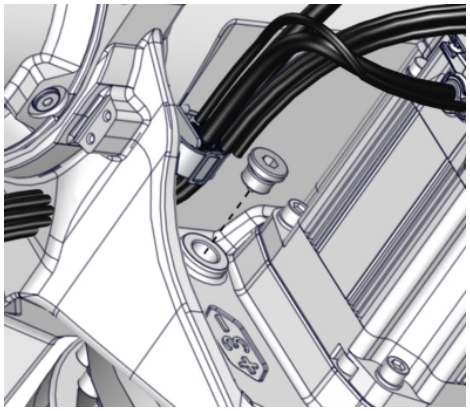
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4.3.9 Inspecting the oil level in axis-3 gearbox
Continued

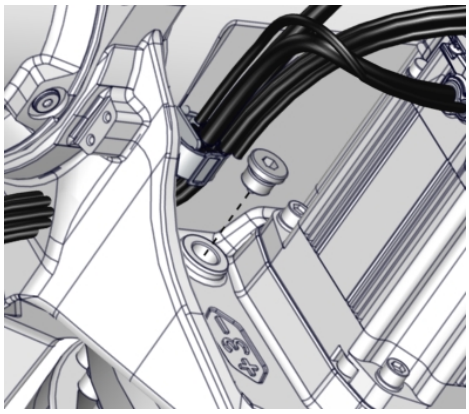
Inspecting the oil level in axis-3 gearbox

Use this procedure to inspect the oil level in the gearbox.

	Action	Note
1	Jog the robot into position: • Axis 1: no significance • Axis 2: 0° • Axis 3: 0° • Axis 4: no significance • Axis 5: no significance • Axis 6: no significance	 xx2200001458
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	Make sure that the oil temperature is +25°C ± 10°C.	
4	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
5	Open the oil plug.	 xx2300000203

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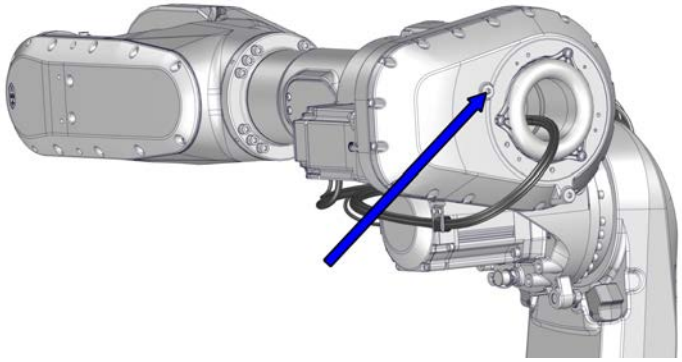
	Action	Note
6	Check the oil level. Required oil level: 0-10 mm below oil plug hole.	
7	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
8	Add or drain oil, if required.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*. Further information about how to drain or fill with oil is found in section *Changing the oil in axis-3 gearbox on page 161*.
9	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2300000203
10	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.3.10 Inspecting the oil level in axis-4 gearbox

Location of the oil plug

The oil plug for inspection is located as shown in the figure.



xx2200001764

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.

Required documents

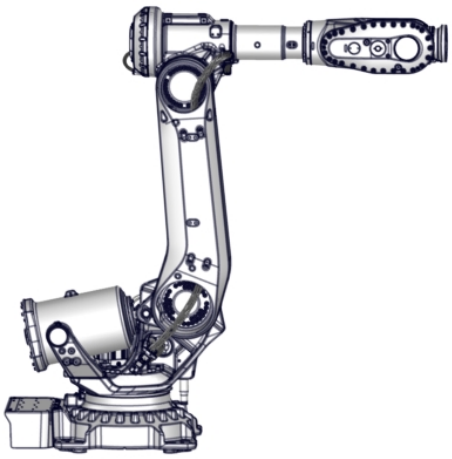
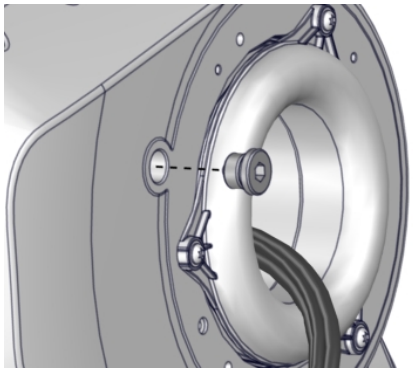
Document name	Document number
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*

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Inspecting the oil level in axis-4 gearbox

Use this procedure to inspect the oil level in the gearbox.

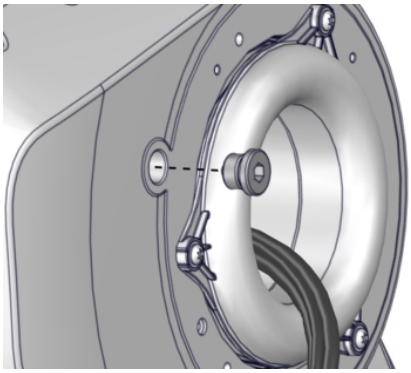
	Action	Note
1	Run the robot to a position where the upper arm is horizontal.	 xx2200001458
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	Make sure that the oil temperature is +25 °C ± 10 °C.	
4	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
5	Open the oil plug.	 xx2200001796
6	Check the oil level. Required oil level is: 0-10 mm below oil plug hole	

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4.3.10 Inspecting the oil level in axis-4 gearbox

Continued

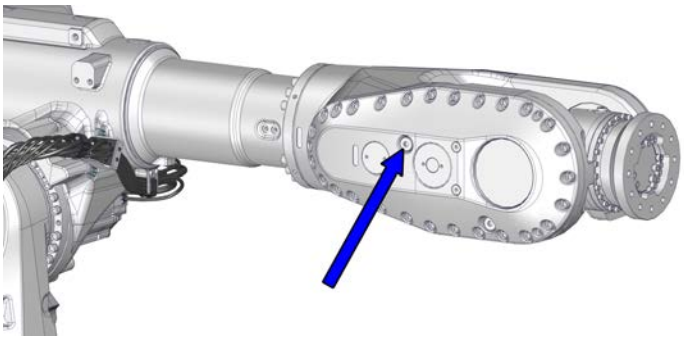
	Action	Note
7	Add or drain oil, if required.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*. Further information about how to drain or fill with oil is found in section *Changing the oil in axis-4 gearbox on page 166*.
8	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2200001796
9	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.3.11 Inspecting the oil level in axis-5 gearbox

Location of the oil plug

The oil plug for inspection is located as shown in the figure.



xx2200001766

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.

Required documents

Document name	Document number
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*

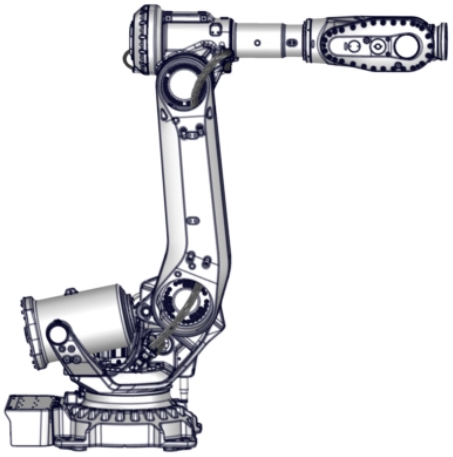
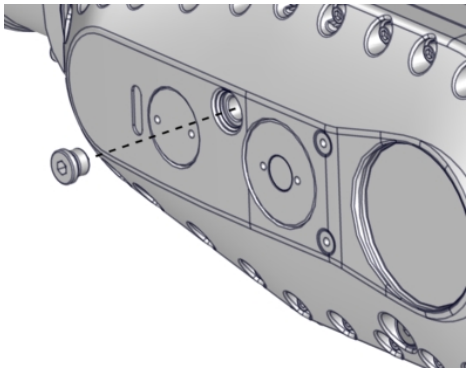
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4.3.11 Inspecting the oil level in axis-5 gearbox
Continued

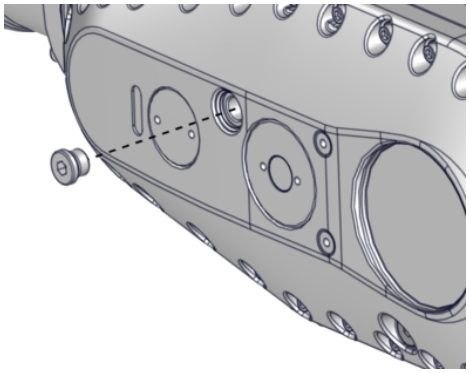
Inspecting the oil level in axis-5 gearbox

Use this procedure to inspect the oil level in the gearbox.

	Action	Note
1	Run the robot to a position where the upper arm is horizontal.	 xx2200001458
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	Make sure that the oil temperature is +25 °C ± 10 °C.	
4	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
5	Open the oil plug.	 xx2200001798
6	Check the oil level. Required oil level is: 0-10 mm below oil plug hole.	

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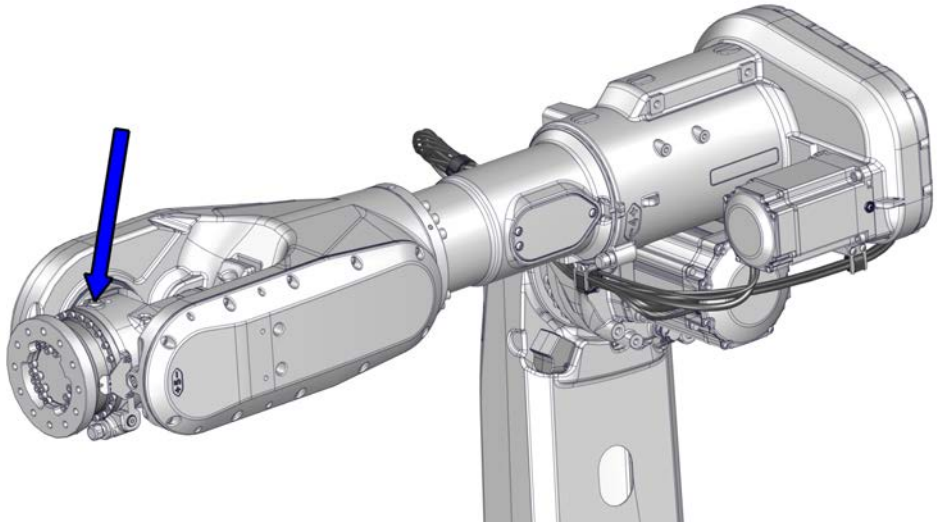
	Action	Note
7	Add or drain oil, if required.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*. Further information about how to drain or fill with oil is found in section *Changing the oil in axis-5 gearbox on page 171*.
8	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2200001798
9	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.3.12 Inspecting the oil level in axis-6 gearbox

Location of the oil plug

The oil plug for inspection is located as shown in the figure.



xx2200001769

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/4"	3HAC061327-060	Used on oil plug. Replace if damaged.

Required documents

Document name	Document number
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*

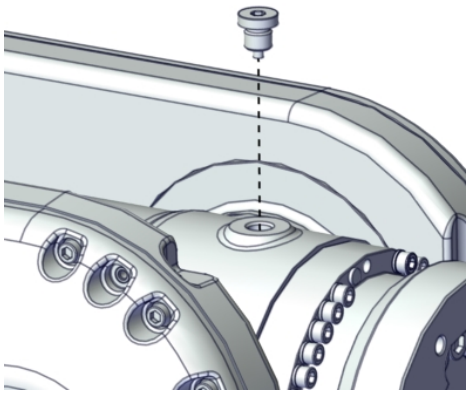
Inspecting the oil level in axis-6 gearbox

Use this procedure to inspect the oil level in the gearbox.

	Action	Note
1	Run the robot to a position where the upper arm is horizontal.	

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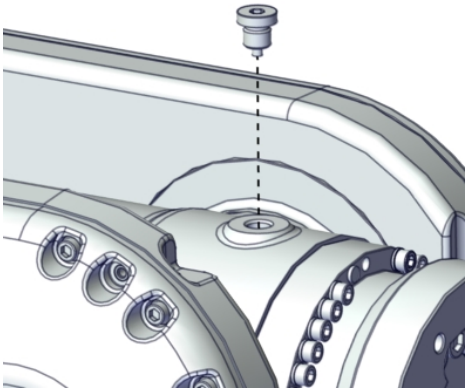
	Action	Note
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	Make sure that the oil temperature is +25 °C ± 10 °C.	
4	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
5	Open the oil plug.	 xx2100002077
6	Check the oil level. Required oil level is: 51-58 mm below oil plug hole	
7	Add or drain oil, if required.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*. Further information about how to drain or fill with oil is found in section *Changing the oil in axis-6 gearbox on page 176*.

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4.3.12 Inspecting the oil level in axis-6 gearbox

Continued

	Action	Note
8	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/4": 3HAC061327-060 Tightening torque: 20 Nm.  xx2100002077
9	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.4 Replacement/changing activities

4.4.1 Type of lubrication in gearboxes

Introduction

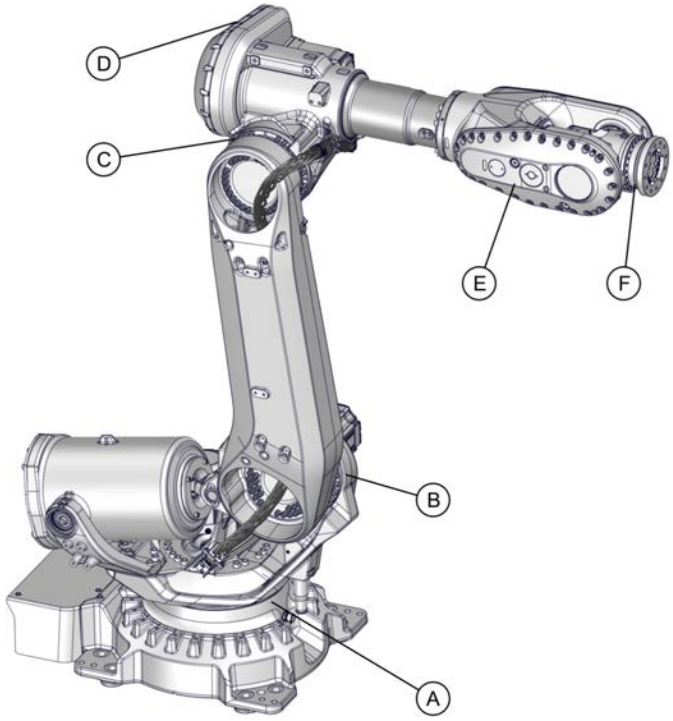
This section describes where to find information about the type of lubrication, article number and the amount of lubrication in the specific gearbox. It also describes the equipment needed when working with lubrication.

Type and amount of oil in gearboxes

Information about the type of lubrication, article number as well as the amount in the specific gearbox can be found in *Technical reference manual - Lubrication in gearboxes* available for registered users via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Location of gearboxes

The figure shows the location of the gearboxes.



xx2200001901

A	Axis-1 gearbox
B	Axis-2 gearbox
C	Axis-3 gearbox
D	Axis-4 gearbox
E	Axis-5 gearbox
F	Axis-6 gearbox

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4.4.1 Type of lubrication in gearboxes

Continued

Equipment

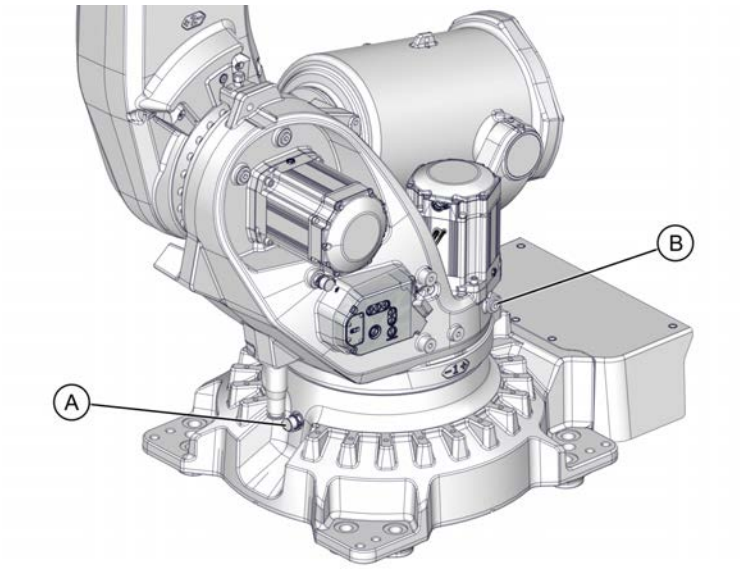
Equipment	Note
Oil dispenser	Includes pump with outlet pipe. Use the suggested dispenser or a similar one: • Orion OriCan article number 22590 (pneumatic)
Nipple for quick connect fitting, with o-ring	

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4.4.2 Changing the oil in axis-1 gearbox

Location of the gearbox and oil nipples / plugs

The gearbox and its oil plugs / nipples are located as shown in the figure.



xx2300000140

A	Oil nipple for draining and filling with an oil dispenser
B	Oil plug hole for venting and inspection

Required tools and equipment

Equipment	Article number	Note
Oil collecting vessel	-	The capacity of the vessel must be sufficient to take the complete amount of oil.
Oil dispenser	-	One example of oil dispenser can be found in section *Type of lubrication in gearboxes on page 149*.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.

Required documents

Document name	Document number	Note
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*	

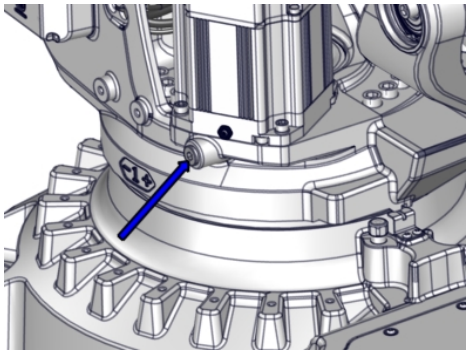
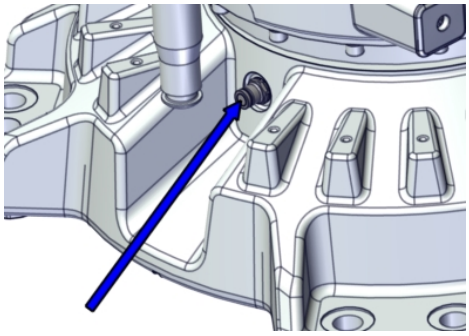
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4.4.2 Changing the oil in axis-1 gearbox
Continued

Floor-mounted robot: Draining the axis-1 gearbox

Use this procedure to drain the gearbox.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
3	Make sure that the oil temperature is +25 °C ± 10 °C.	
4	**CAUTION** The gearbox can contain an excess of pressure that can be hazardous. Open the oil plug carefully in order to let the excess pressure out.	
5	Remove the plug from the venting hole. **WARNING** Let the venting hole stay open during draining and filling using the dispenser, to avoid damaging vital parts in the gearbox.	 xx2200002147
6	Remove the protective cap from the nipple of the oil hole and connect the oil dispenser.	 xx2100001476

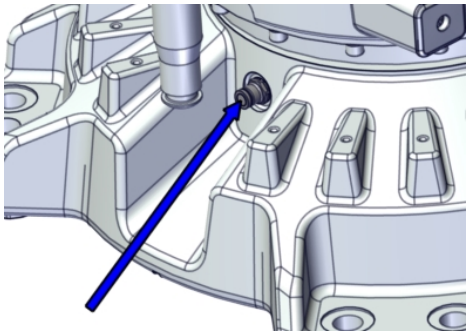
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	Action	Note
7	Suck out the oil with the oil dispenser. **Note** There will be some oil left in the gear after draining.	
8	**WARNING** Used oil is hazardous material and must be disposed of in a safe way. See *Decommissioning on page 739* for more information.	

Floor-mounted robot: Filling oil into the axis-1 gearbox

Use this procedure to refill the gearbox with oil.

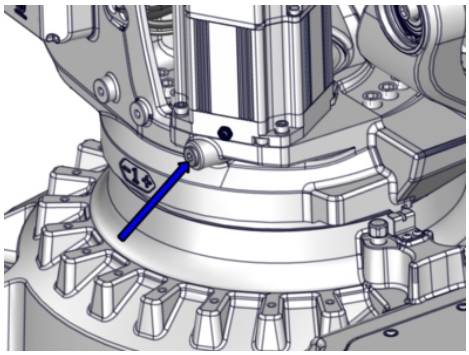
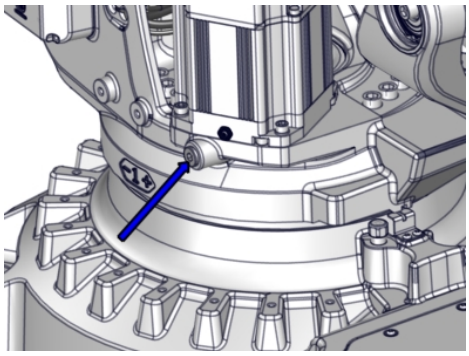
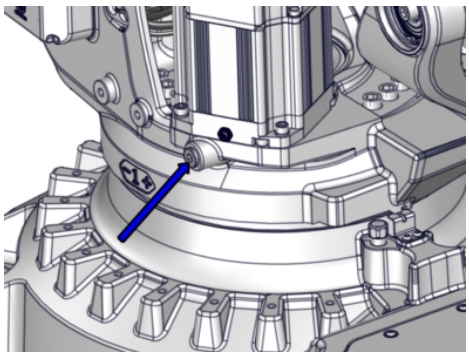
	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
3	Remove the protective cap from the nipple of the oil hole and connect the oil dispenser.	 xx2100001476

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4.4.2 Changing the oil in axis-1 gearbox

Continued

	Action	Note
4	Remove the plug from the venting hole. **Note** The venting hole is opened to let out air during the filling process.	 xx2200002147
5	Refill the gearbox with oil with the oil dispenser. **Note** The amount of oil to be filled depends on the amount previously being drained.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*.
6	Inspect the oil level through the inspection hole. **CAUTION** The oil level sinks when the oil fills all cavities in the gearbox. Wait until the oil stops sinking, before measuring the oil level.	Required oil level: 0-10 mm below the oil plug hole  xx2200002147
7	Remove the oil dispenser and refit the protective cap to the nipple.	
8	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2200002147

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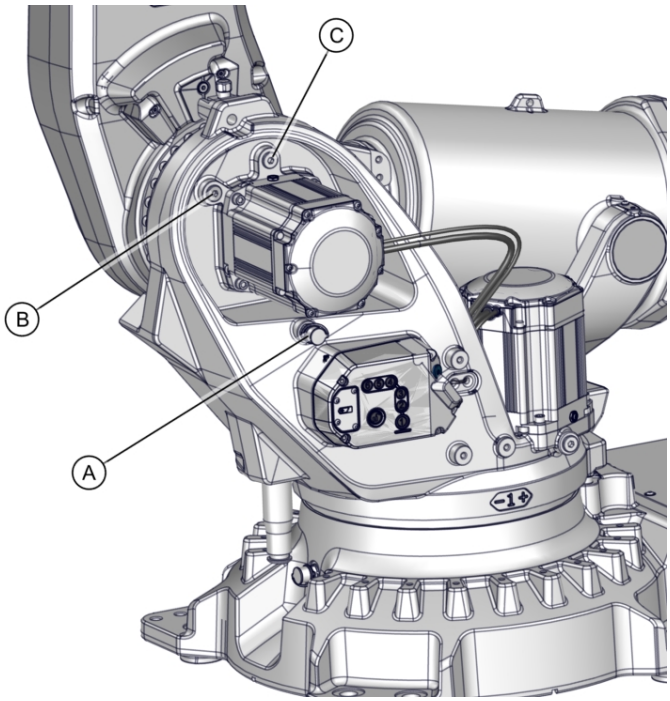
	Action	Note
9	**Note** After all repair and maintenance work involving oil, always wipe the robot clean from all surplus oil. The robot color can otherwise be discolored.	
10	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.4.3 Changing the oil in axis-2 gearbox

Location of the gearbox and oil plugs

The gearbox and its oil plugs are located as shown in the figure.



xx2200001760

A	Oil plug with nipple for draining and filling with an oil dispenser
B	Oil plug hole for inspection
C	Oil plug hole for venting

Required tools and equipment

Equipment	Article number	Note
Oil collecting vessel	-	The capacity of the vessel must be sufficient to take the complete amount of oil.
Oil dispenser	-	One example of oil dispenser can be found in section *Type of lubrication in gearboxes on page 149*.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.

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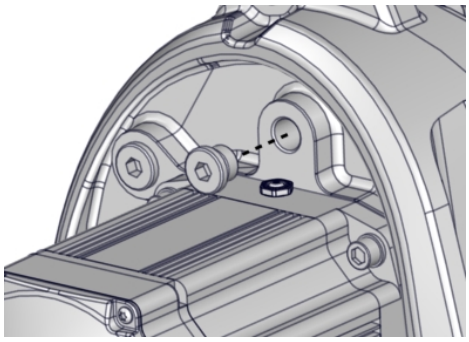
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Required documents

Document name	Document number	Note
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*	

Draining the axis-2 gearbox

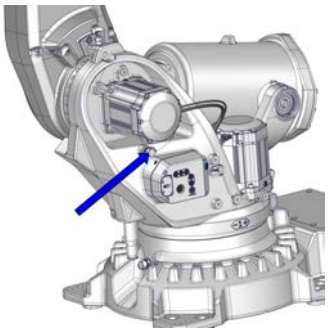
Use this procedure to drain the gearbox.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
3	**CAUTION** The gearbox can contain an excess of pressure that can be hazardous. Open the oil plug carefully in order to let the excess pressure out.	
4	Remove the plug from the venting hole. **WARNING** Let the venting hole stay open during draining and filling using the dispenser, to avoid damaging vital parts in the gearbox.	 xx2300000002

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4.4.3 Changing the oil in axis-2 gearbox
Continued

	Action	Note
5	Remove the protective cap from the nipple of the oil hole and connect the oil dispenser.	 xx2200001759
6	Suck out the oil with the oil dispenser. **Note** There will be some oil left in the gear after draining.	
7	**WARNING** Used oil is hazardous material and must be disposed of in a safe way. See *Decommissioning on page 739* for more information.	

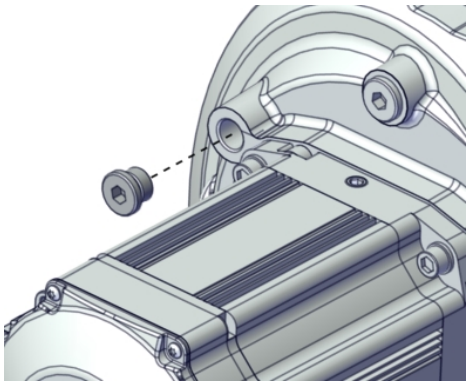
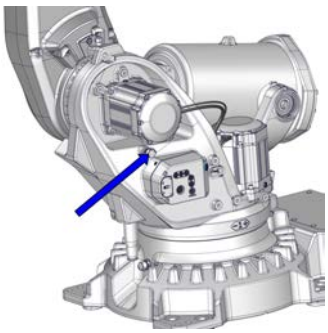
Filling oil into the axis-2 gearbox

Use this procedure to refill the gearbox with oil.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	

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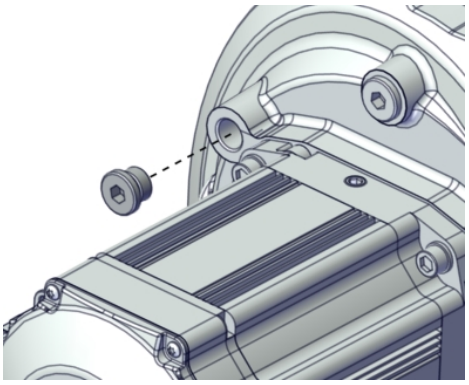
	Action	Note
3	Remove the plug from the inspection/venting hole. **WARNING** Let the venting hole stay open during draining and filling using the dispenser, to avoid damaging vital parts in the gearbox.	 xx2100002059
4	Remove the protective cap from the nipple of the oil hole and connect the oil dispenser.	 xx2200001759
5	Refill the gearbox with oil. **Note** The amount of oil to be filled depends on the amount previously being drained.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*.
6	Inspect the oil level at the inspection hole (level plug). **CAUTION** The oil level sinks when the oil fills all cavities in the gearbox. Wait until the oil stops sinking, before measuring the oil level.	Required oil level is: 0-10 mm below oil plug hole More information is found in *Inspecting the oil level in axis-2 gearbox on page 135*.
7	Remove the oil dispenser. Refit the protective cap on the nipple.	

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4.4.3 Changing the oil in axis-2 gearbox

Continued

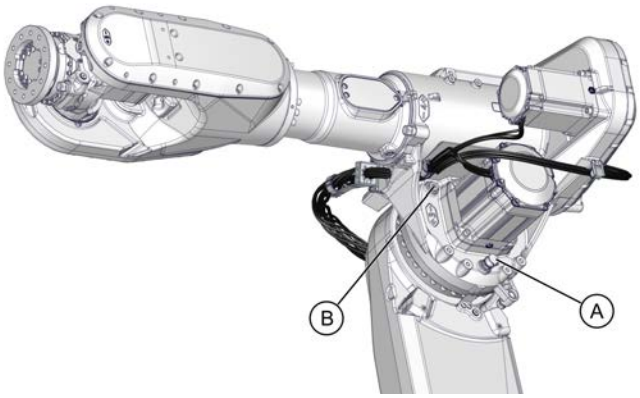
	Action	Note
8	Refit all removed oil plugs. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2100002059
9	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.4.4 Changing the oil in axis-3 gearbox

Location of the gearbox and oil plugs

The gearbox and its oil plugs are located as shown in the figure.



xx2300000143

A	Oil plug with nipple for draining and filling with an oil dispenser
B	Oil plug hole for venting and inspection

Required tools and equipment

Equipment	Article number	Note
Oil collecting vessel	-	The capacity of the vessel must be sufficient to take the complete amount of oil.
Oil dispenser	-	One example of oil dispenser can be found in section *Type of lubrication in gearboxes on page 149*.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.

Required documents

Document name	Document number	Note
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*	

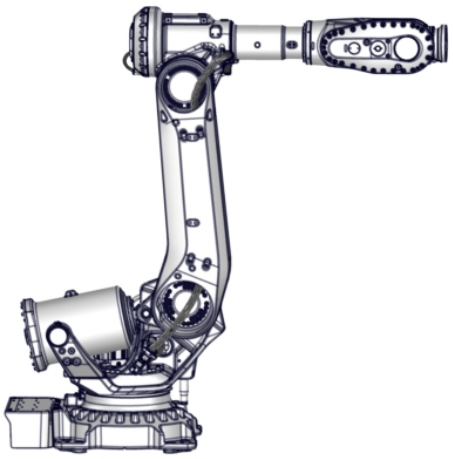
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4.4.4 Changing the oil in axis-3 gearbox
Continued

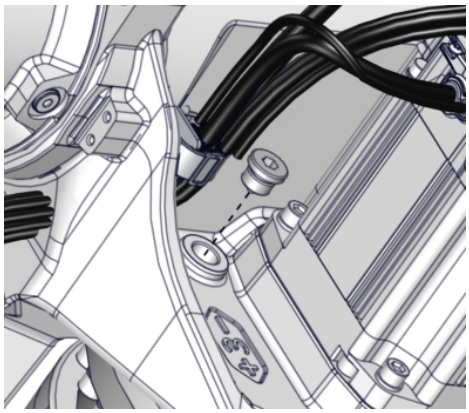
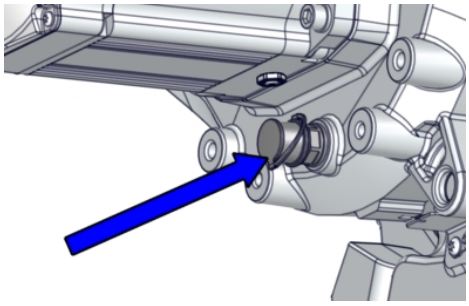
Draining the axis-3 gearbox

Use this procedure to drain the gearbox.

	Action	Note
1	Jog the robot into position: • Axis 1: no significance • Axis 2: 0° • Axis 3: 0° • Axis 4: no significance • Axis 5: no significance • Axis 6: no significance	 xx2200001458
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
4	**CAUTION** The gearbox can contain an excess of pressure that can be hazardous. Open the oil plug carefully in order to let the excess pressure out.	

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	Action	Note
5	Remove the plug from the ventilation hole. **WARNING** Let the venting hole stay open during draining and filling using the dispenser, to avoid damaging vital parts in the gearbox.	 xx2300000203
6	Remove the protective cap from the nipple of the oil hole and connect the oil dispenser.	 xx2300000655
7	Suck out the oil with the oil dispenser. **Note** There will be some oil left in the gear after draining.	
8	**WARNING** Used oil is hazardous material and must be disposed of in a safe way. See *Decommissioning on page 739* for more information.	

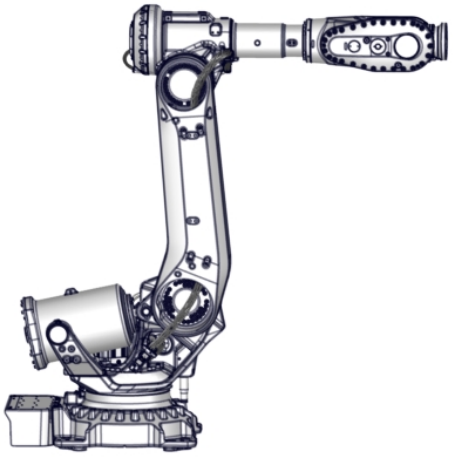
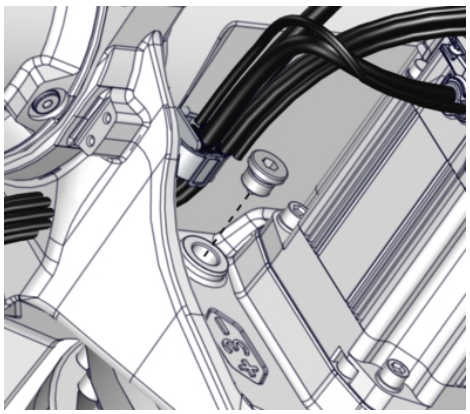
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4.4.4 Changing the oil in axis-3 gearbox
Continued

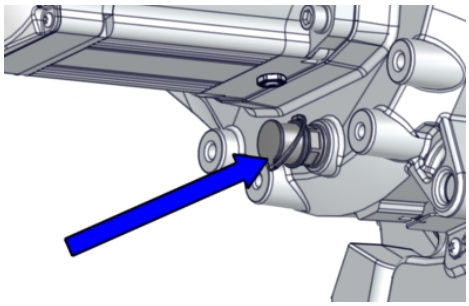
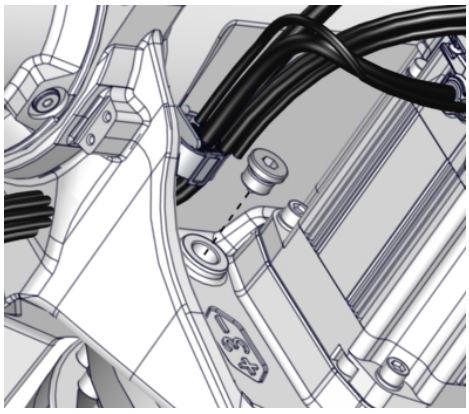
Filling oil into the axis-3 gearbox

Use this procedure to refill the gearbox with oil.

	Action	Note
1	Jog the robot into position: • Axis 1: no significance • Axis 2: 0° • Axis 3: 0° • Axis 4: no significance • Axis 5: no significance • Axis 6: no significance	 xx2200001458
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
4	Remove the plug from the ventilation hole. **WARNING** Let the venting hole stay open during draining and filling using the dispenser, to avoid damaging vital parts in the gearbox.	 xx2300000203

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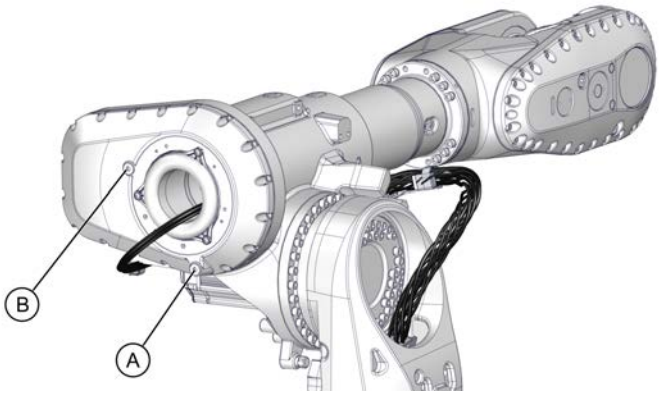
	Action	Note
5	Remove the protective cap from the nipple of the oil hole and connect the oil dispenser.	 xx2300000655
6	Refill the gearbox with oil. **Note** The amount of oil to be filled depends on the amount previously being drained.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*.
7	Inspect the oil level at the ventilation hole (level plug). **CAUTION** The oil level sinks when the oil fills all cavities in the gearbox. Wait until the oil stops sinking, before measuring the oil level.	More information is found in *Inspecting the oil level in axis-3 gearbox on page 138*.
8	Remove the oil dispenser. Refit the protective cap on the nipple.	
9	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2300000203
10	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.4.5 Changing the oil in axis-4 gearbox

Location of the gearbox and oil plugs

The gearbox and its oil plugs are located as shown in the figure.



xx2300000144

A	Oil plug for draining
B	Oil plug for filling and venting

Required tools and equipment

Equipment	Article number	Note
Oil collecting vessel	-	The capacity of the vessel must be sufficient to take the complete amount of oil.
Oil dispenser	-	One example of oil dispenser can be found in section *Type of lubrication in gearboxes on page 149*.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.

Required documents

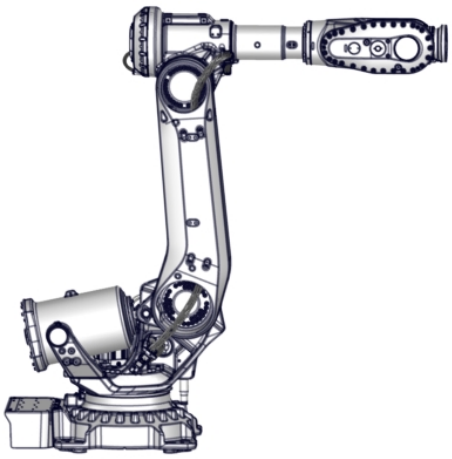
Document name	Document number	Note
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*	

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Draining the axis-4 gearbox

Use this procedure to drain the gearbox.

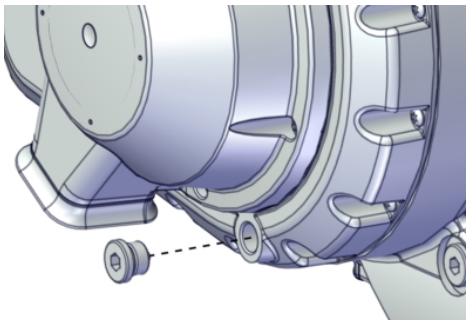
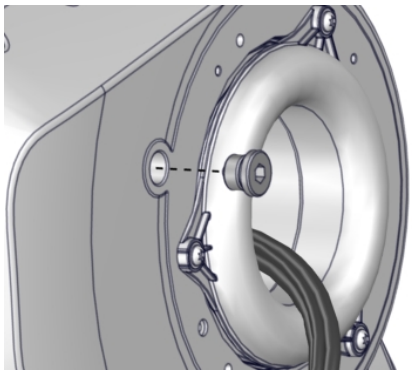
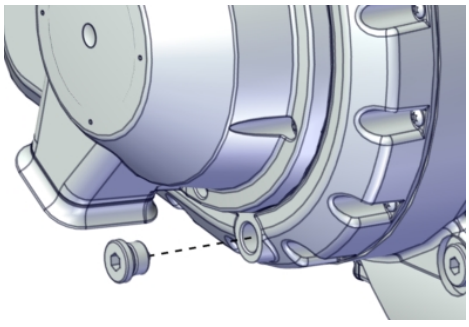
	Action	Note
1	Run the robot to a position where the upper arm is horizontal.	 xx2200001458
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
4	**CAUTION** The gearbox can contain an excess of pressure that can be hazardous. Open the oil plug carefully in order to let the excess pressure out.	
5	Place the oil collecting vessel underneath the oil drain plug.	

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4.4.5 Changing the oil in axis-4 gearbox

Continued

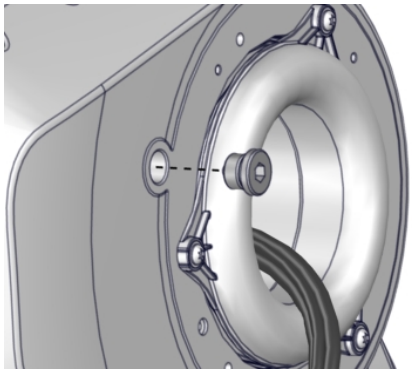
	Action	Note
6	Remove the oil plug from the drain hole and let the oil run into the vessel.	 xx2100002095
7	Remove the oil plug from the fill/level hole. **Note** The oil plug hole is opened to speed up the drainage.	 xx2200001796
8	**WARNING** Used oil is hazardous material and must be disposed of in a safe way. See *Decommissioning on page 739* for more information.	
9	Refit the oil plug for the drainage hole. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2100002095

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Filling oil into the axis-4 gearbox

Use this procedure to refill the gearbox with oil.

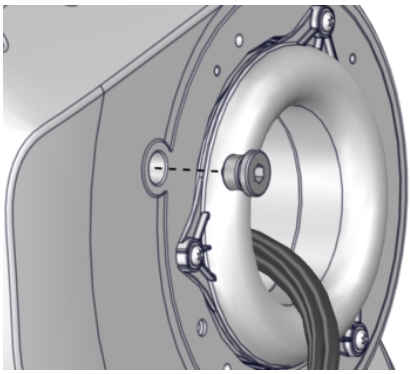
	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
3	Open the fill/level plug.	 xx2200001796
4	Refill the gearbox with oil. **Note** The amount of oil to be filled depends on the amount previously being drained.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*.
5	Inspect the oil level. **CAUTION** The oil level sinks when the oil fills all cavities in the gearbox. Wait until the oil stops sinking, before measuring the oil level.	Required oil level is: 0-10 mm below oil plug hole See *Inspecting the oil level in axis-4 gearbox on page 141*.

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4.4.5 Changing the oil in axis-4 gearbox

Continued

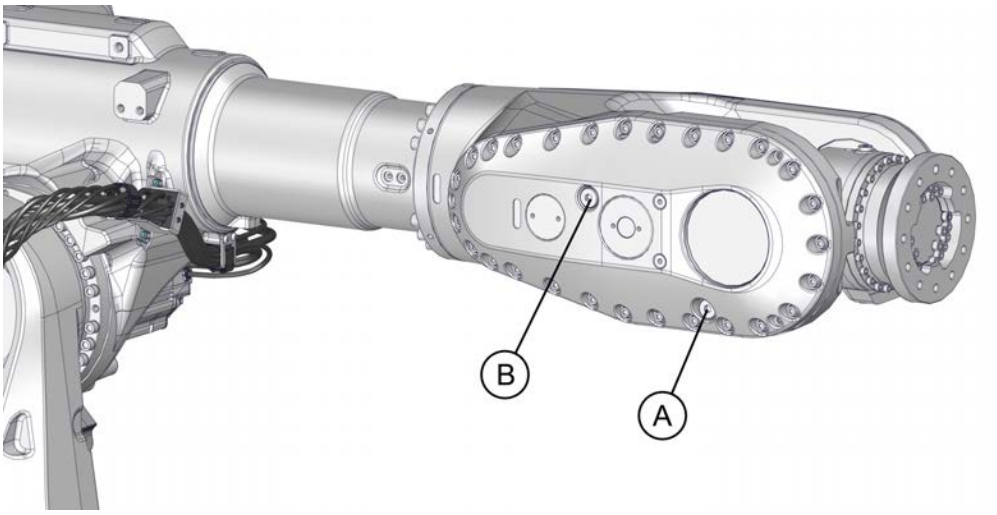
	Action	Note
6	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2200001796
7	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.4.6 Changing the oil in axis-5 gearbox

Location of the gearbox and oil plugs

The gearbox and its oil plugs are located as shown in the figure.



xx2200001767

A	Oil plug for draining
B	Oil plug for filling and ventilation

Required tools and equipment

Equipment	Article number	Note
Oil collecting vessel	-	The capacity of the vessel must be sufficient to take the complete amount of oil.
Oil dispenser	-	One example of oil dispenser can be found in section *Type of lubrication in gearboxes on page 149*.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.

Required documents

Document name	Document number	Note
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*	

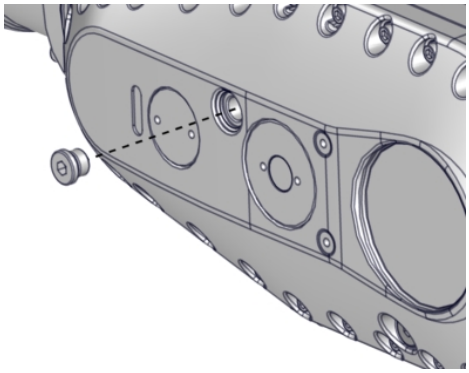
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4.4.6 Changing the oil in axis-5 gearbox
Continued

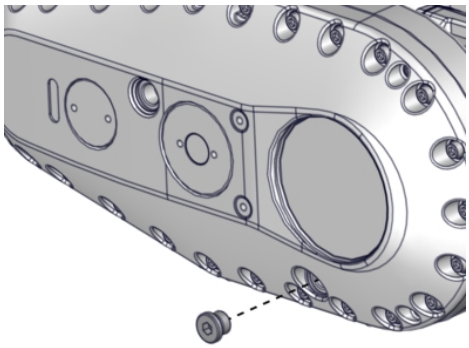
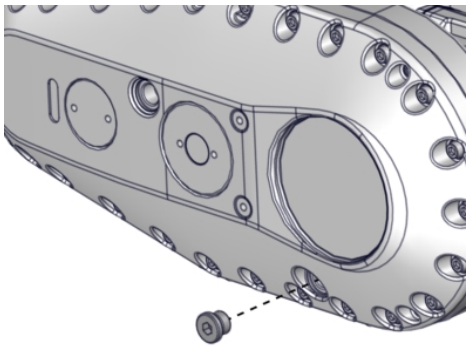
Draining the axis-5 gearbox

Use this procedure to drain the gearbox.

	Action	Note
1	Jog the robot to calibration position.	
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
4	**CAUTION** The gearbox can contain an excess of pressure that can be hazardous. Open the oil plug carefully in order to let the excess pressure out.	
5	Remove the oil plug from the fill hole. **Note** The oil plug hole is opened to speed up the drainage.	 xx2200001798
6	Place the oil collecting vessel underneath the oil drain plug.	

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	Action	Note
7	Remove the oil plug from the drain hole and let the oil run into the vessel.	 xx2200001797
8	**WARNING** Used oil is hazardous material and must be disposed of in a safe way. See *Decommissioning on page 739* for more information.	
9	Refit the oil plug for the drainage hole. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2200001797

Filling oil into the axis-5 gearbox

Use this procedure to refill the gearbox with oil.

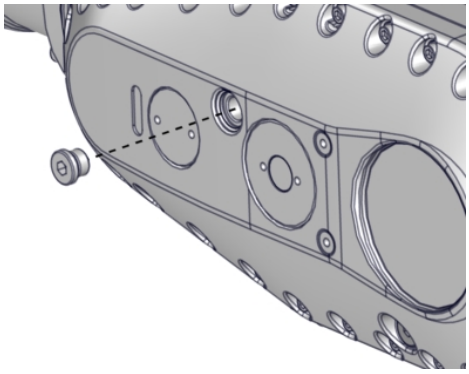
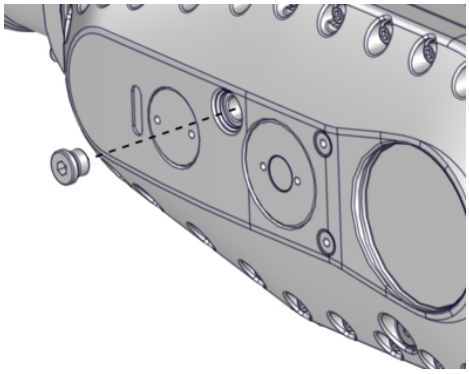
	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

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4.4.6 Changing the oil in axis-5 gearbox

Continued

	Action	Note
2	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
3	Open the fill/level plug.	 xx2200001798
4	Refill the gearbox with oil. **Note** The amount of oil to be filled depends on the amount previously being drained.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*.
5	Inspect the oil level at the oil fill/level hole (level plug). **CAUTION** The oil level sinks when the oil fills all cavities in the gearbox. Wait until the oil stops sinking, before measuring the oil level.	Required oil level is: 0-10 mm below oil plug hole. More information is found in *Inspecting the oil level in axis-5 gearbox on page 144*.
6	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2200001798

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	Action	Note
7	 **DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.4.7 Changing the oil in axis-6 gearbox

Location of the gearbox and oil plugs

The gearbox and its oil plugs are located as shown in the figure.



xx2200001770

A	Oil plug for draining
B	Oil plug for filling and ventilation

Required tools and equipment

Equipment	Article number	Note
Oil collecting vessel	-	The capacity of the vessel must be sufficient to take the complete amount of oil.
Oil dispenser	-	One example of oil dispenser can be found in section *Type of lubrication in gearboxes on page 149*.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required consumables and wear parts

Wear part	Article number	Note
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
O-ring, G 1/4"	3HAC061327-060	Used on oil plug. Replace if damaged.

Required documents

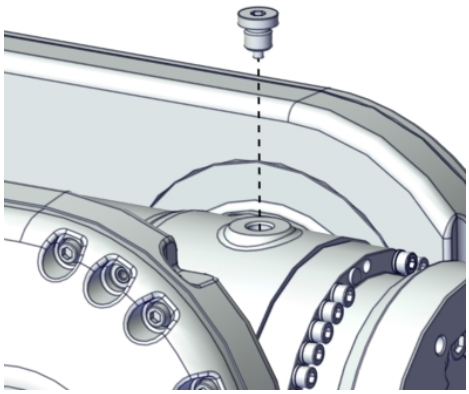
Document name	Document number	Note
Technical reference manual - Lubrication in gearboxes	*3HAC042927-001*	

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Draining the axis-6 gearbox

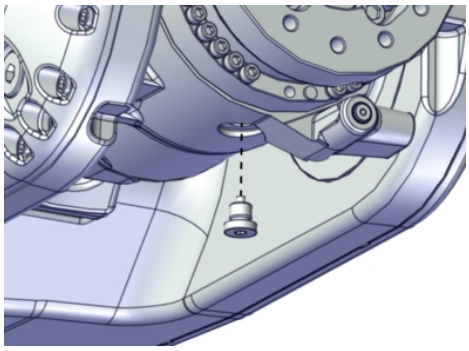
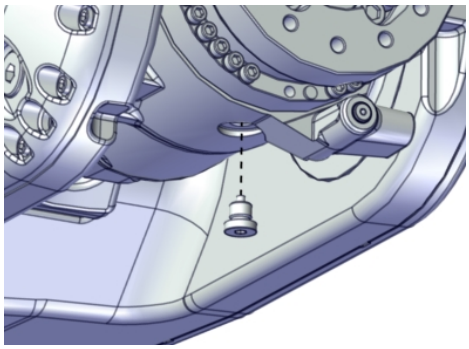
Use this procedure to drain the gearbox.

	Action	Note
1	Jog the robot to calibration position.	
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
4	**CAUTION** The gearbox can contain an excess of pressure that can be hazardous. Open the oil plug carefully in order to let the excess pressure out.	
5	Remove the oil plug from the fill hole. **Note** The oil plug hole is opened to speed up the drainage.	 xx2100002077
6	Place the oil collecting vessel underneath the oil drain plug.	

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4.4.7 Changing the oil in axis-6 gearbox
Continued

	Action	Note
7	Remove the oil plug from the drain hole and let the oil run into the vessel.	 xx2100002101
8	**WARNING** Used oil is hazardous material and must be disposed of in a safe way. See *Decommissioning on page 739* for more information.	
9	Refit the oil plug for the drainage hole. Replace the o-ring, if damaged.	O-ring, G 1/4": 3HAC061327-060 Tightening torque: 20 Nm.  xx2100002101

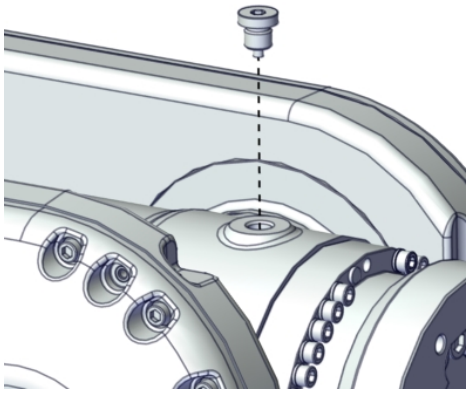
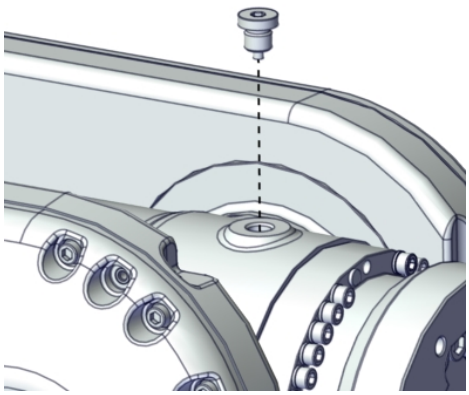
Filling oil into the axis-6 gearbox

Use this procedure to refill the gearbox with oil.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

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	Action	Note
2	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
3	Open the fill plug.	 xx2100002077
4	Refill the gearbox with oil. **Note** The amount of oil to be filled depends on the amount previously being drained.	Type of oil and total amount is detailed in *Technical reference manual - Lubrication in gearboxes*.
5	Check the oil level. **CAUTION** The oil level sinks when the oil fills all cavities in the gearbox. Wait until the oil stops sinking, before measuring the oil level.	Required oil level is: 51-58 mm below oil plug hole
6	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/4": 3HAC061327-060 Tightening torque: 20 Nm.  xx2100002077

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4.4.7 Changing the oil in axis-6 gearbox

Continued

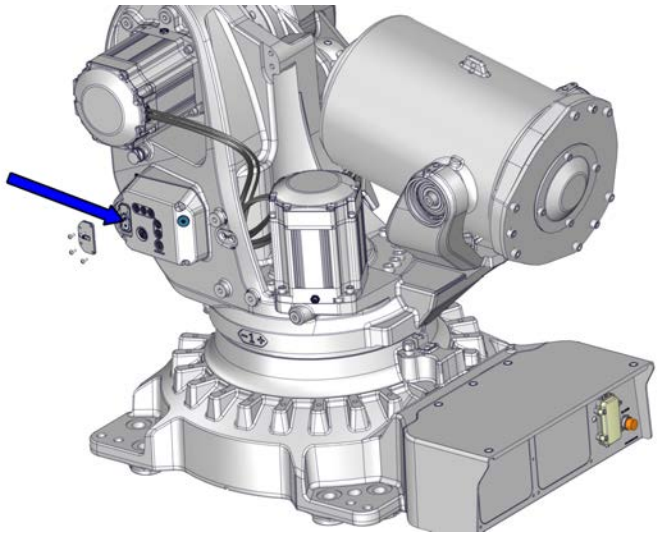
	Action	Note
7	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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4.4.8 Replacing the SMB battery

Location of the SMB battery

The SMB battery is located as shown in the figure.



xx2200001777

Required consumables and wear parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Wear part	Article number	Note
Battery pack	3HAC044075-001	Battery includes protection circuits. Only replace with the specified spare part or an ABB-approved equivalent.

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Removing the battery

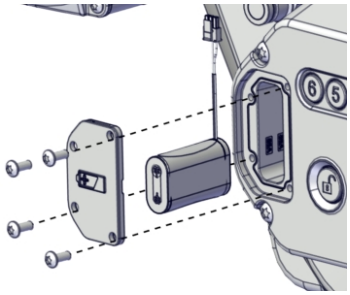
Use this procedure to remove the SMB battery.

	Action	Note
1	Jog the robot to its calibration position.	This is done in order to facilitate updating of the revolution counter.

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4.4.8 Replacing the SMB battery
Continued

	Action	Note
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
4	Remove the SMB battery cover by unscrewing the attachment screws. **CAUTION** Clean cover from metal residues before opening. Metal residues can cause shortage on the boards which can result in hazardous failures.	 xx2100002131
5	Pull out the battery and disconnect the battery cable.	
6	Remove the SMB battery. **Note** Battery includes protection circuits. Only replace with a specified spare part or with an ABB-approved equivalent.	

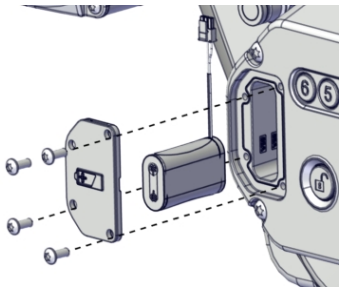
Refitting the battery

Use this procedure to refit the SMB battery.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

Continues on next page

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	Action	Note
2	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
3	Connect the battery cable and install the battery pack into the SMB/battery recess. **Note** Make sure that the connector is assembled in the correct direction according to its keying.	Torx pan head screw: M5x12 Stainless steel A2-70 (4 pcs) Tightening torque: 6 Nm.  xx2100002131
4	Secure the SMB battery cover with its attachment screws.	
5	Update the revolution counters.	See *Updating revolution counters on page 714*.
6	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

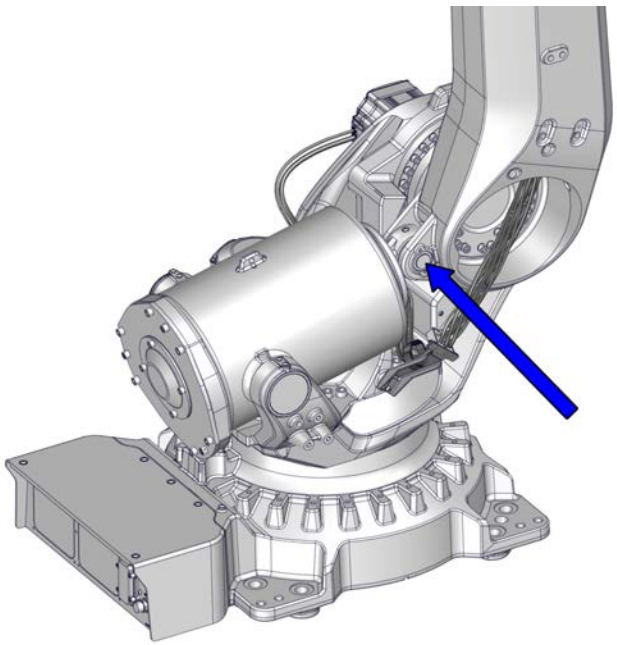
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4.5 Lubrication activities

4.5.1 Lubricating the balancing device spherical roller bearing

Location of spherical roller bearing

The spherical roller bearing is located as shown in the figure.



xx2200001324

Required consumables and wear parts

Wear part	Article number	Note
Grease	3HAA1001-294	Tribol GR 100-0 PD, 31 ml

Lubricating the spherical roller bearing

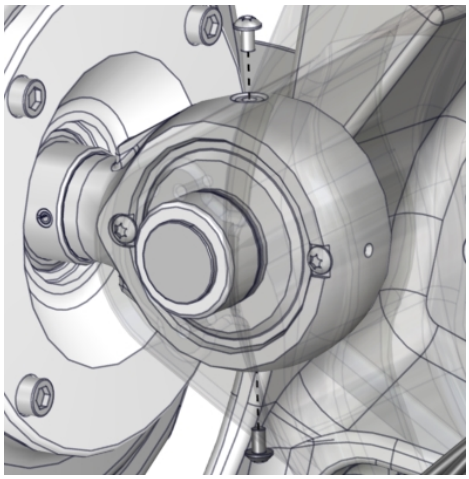
Use this procedure to lubricate the spherical roller bearing.

Lubricating the spherical roller bearing

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

Continues on next page

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	Action	Note
2	Unscrew both screws in link ear and fill the bearing with grease from the upper hole until new grease appears in the lower hole. Use a grease nipple.	Grease: 3HAA1001-294 Amount: Tribol GR 100-0 PD, 31 ml.  xx2200001477
3	Refit the screw and the plastic plug. Wipe clean from residual grease.	
4	**Note** Inspect the bearings after a few days running. Some of the refilled grease may have emerged from the bearing. Wipe clean from residual grease.	

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4.6 Cleaning activities

4.6.1 Cleaning the IRB 6730

General

To secure high uptime it is important that the IRB 6730 is cleaned regularly. The frequency of cleaning depends on the environment in which the manipulator works.

Different cleaning methods are allowed depending on the type of protection of the IRB 6730.

> **Note**
>
> Always verify the protection type of the robot before cleaning.

Oil spills

Oil spills from gearboxes

Use the following procedure if any oil spills are detected that can be suspected to originate from a gearbox.

	Action	Note
1	Inspect that the oil level in the suspected gearbox is according to the recommendations.	See *Inspection activities on page 116*
2	Write down the oil level.	
3	Inspect the oil level again after, for example, 6 months.	
4	If the oil level is decreased, replace the gearbox.	

Oil spills discolors painted surfaces

Oil spills on painted surfaces of the robot can result in discoloration.

> **Note**
>
> After all repair and maintenance work involving oil, always wipe the robot clean from all surplus oil.

> **WARNING**
>
> Turn off all electrical power supplies to the robot before starting the cleaning.

Special cleaning considerations

This section specifies some special considerations when cleaning the robot.

- Always use cleaning equipment as specified. Any other cleaning equipment may shorten the life of the robot.
- Always check that all protective covers are fitted to the robot before cleaning.
- Do not use compressed air to clean the robot.

Continues on next page

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- Do not remove any covers or other protective devices before cleaning the robot.

Cleaning methods

This following table defines what cleaning methods are allowed for ABB manipulators depending on the protection type.

Protection type	Cleaning method			
	Vacuum cleaner	Wipe with cloth	Rinse with water	High pressure water, steam or spray
Standard	Yes	Yes. With mild cleaning detergent[i] or white spirit.	Yes. The water must contain a corrosion inhibitor and the manipulator must also be wiped with a drying cloth afterwards.	No
Foundry Plus	Yes	Yes. With mild cleaning detergent [i] or white spirit.	Yes. The water must contain a corrosion inhibitor [ii].	No

i Cleaning agent to be tested on a small surface prior usage on complete manipulator.
ii Recommended corrosion inhibitor: King Industries NA-SUL 1019A.

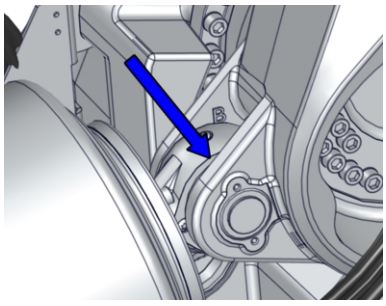
Cleaning with water

Instructions for rinsing with water

ABB robots with protection types *Standard* or *Foundry Plus* can be cleaned by rinsing with water (water cleaner).[1]

The following list defines the prerequisites:

- Spray nozzle should be used with minimum 45° spread.
- Minimum distance from nozzle to encapsulation: 0.4 m.
- Maximum water pressure at the nozzle: 700 kN/m^2 (7 bar) [I]
- Maximum flow: 20 liters/min[I]
- Never point the nozzle at the following components:

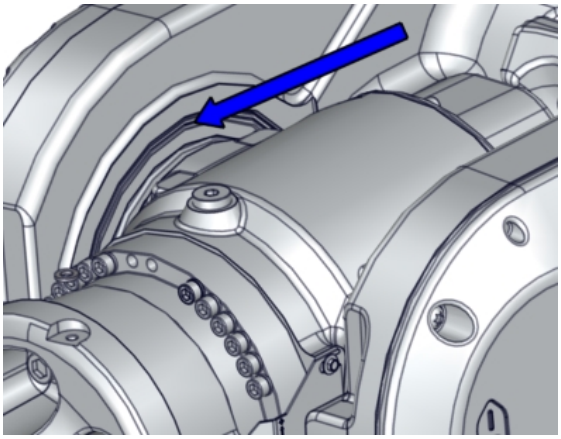
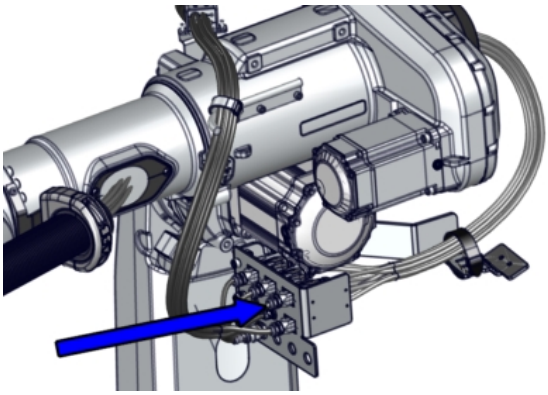
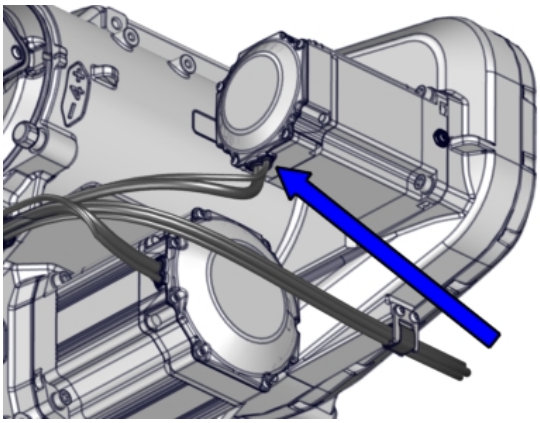
Component	Example of component location
Joints	 xx2300001054

1 Exceptions that can not be rinsed with water: motor cooling fans (option number 3320-1, 3321-1).

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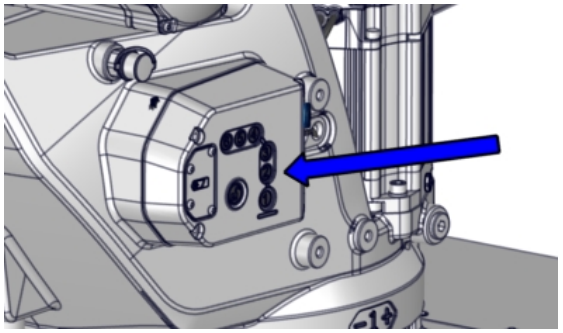
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4.6.1 Cleaning the IRB 6730
Continued

Component	Example of component location
Rotational sealings	 xx2300001055
Connectors	 xx2300001057
Cable inlets	 xx2300001058

Continues on next page

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Component	Example of component location
Brake release buttons	 xx2300001059

I Typical tap water pressure and flow

Cables

Movable cables need to be able to move freely:

- Remove waste material, such as sand, dust and chips, if it prevents cable movement.
- Clean the cables if they have a crusty surface, for example from dry release agents.

Cassette sealings

Minor seepage of grease from the seals can occur. Wipe down affected areas with a dry cloth.

Cooling fans

Inspect the air supply inlet of the motor cooling fans. Clean to remove any contamination that could hinder the air supply.

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5 Repair

5.1 Introduction

Structure of this chapter

This chapter describes repair activities for the IRB 6730. Each procedure contains the information required to perform the activity, for example spare parts numbers, required special tools, and materials.

> **WARNING**
>
> Repair activities not described in this chapter must only be carried out by ABB.

Report replaced units

> **Note**
>
> When replacing a part on the IRB 6730, report to your local ABB the serial number, the article number, and the revision of both the replaced unit and the replacement unit.
>
> This is particularly important for safety equipment to maintain the safety integrity of the installation.

Safety information

Make sure to read through the chapter *Safety on page 17* before commencing any service work.

> **CAUTION**
>
> Follow the instructions to avoid errors of fitting during maintenance or repair.

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5.2 General procedures

5.2.1 Performing a leak-down test

When to perform a leak-down test

After refitting any motor and gearbox, the integrity of all seals enclosing the gearbox oil must be tested. This is done in a leak-down test.

The gearbox must be drained of oil before performing the leak-down test.

Required equipment

Equipment, etc.	Article number	Note
Leak-down tester	-	
Leak detection spray	-	

Performing a leak-down test

	Action	Note
1	Finish the refitting procedure of the motor or gear in question, but **do not** refill the gearbox with oil before performing the leak-down test.	
2	Remove the upper oil plug on the gear and replace it with the leak-down tester. Regulators, which are included in the leak-down test, may be required.	
3	Use caution, apply compressed air and raise the pressure with the knob until the correct value is shown on the manometer. **CAUTION** The pressure must under no circumstance be higher than 0.25 bar (20-25 kPa). Also during the time when the pressure is raised.	Correct value: 0.2-0.25 bar (20-25 kPa)
4	Disconnect the compressed air supply.	
5	Wait for approximately 8-10 minutes and make sure that no pressure loss occurs.	If the compressed air is significantly colder or warmer than the gearbox to be tested, a slight pressure increase or decrease may occur. This is quite normal.
6	If any pressure drop occurred, then localize the leak as described in step 7. If no pressure drop occurred, then remove the leak-down tester and refit the oil plug. The test is complete.	
7	Spray any suspected leak areas with the leak detection spray. Bubbles indicate a leak.	
8	When the leak has been localized, take the necessary measures to correct the leak.	

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5.2.2 Mounting instructions for bearings

General

This section describes how to mount and grease different types of bearings on the robot.

Equipment

Equipment, etc.	Article number	Note
Grease	3HAC042536-001	Shell Gadus S2 Used to grease the bearings, if not specified otherwise.

Assembly of all bearings

Attend to the following instructions while mounting a bearing on the robot.

	Action	Note
1	To avoid contamination, let a new bearing remain in its wrapping until it is time for fitting.	
2	Ensure that the parts included in the bearing fitting are free from burrs, grinding waste, and other contamination. Cast components must be free of foundry sand.	
3	Bearing rings, inner rings, and roller elements must not be subjected to direct impact. The roller elements must not be exposed to any stresses during the assembly work.	

Assembly of tapered bearings

Follow the preceding instructions for the assembly of the bearings when mounting a tapered bearing on the robot.

In addition to those instructions, the following procedure must be carried out to enable the roller elements to adjust to the correct position against the race flange.

	Action	Note
1	Tension the bearing gradually until the recommended pre-tension is achieved. **Note** The roller elements must be rotated a specified number of turns before pre-tensioning is carried out and also rotated during the pre-tensioning sequence.	
2	Make sure the bearing is properly aligned as this will directly affect the durability of the bearing.	

Greasing of bearings

Note

This instruction is not valid for solid oil bearings.

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5.2.2 Mounting instructions for bearings
Continued

The bearings must be greased after assembly according to the following instructions:

- The bearings must not be completely filled with grease. However, if space is available beside the bearing fitting, the bearing may be totally filled with grease when mounted, as excessive grease will be pressed out from the bearing when the robot is started.
- During operation, the bearing should be filled to 70-80% of the available volume.
- Ensure that grease is handled and stored properly to avoid contamination.

Grease the different types of bearings as following description:

- *Grooved ball bearings* must be filled with grease from both sides.
- *Tapered roller bearings* and axial needle bearings must be greased in the split condition.

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5.2.3 Mounting instructions for sealings

General

This section describes how to mount different types of sealings.

Equipment

Consumable	Article number	Note
Grease	3HAC042536-001	Shell Gadus S2

Rotating sealings

The following procedures describe how to fit rotating sealings.

CAUTION

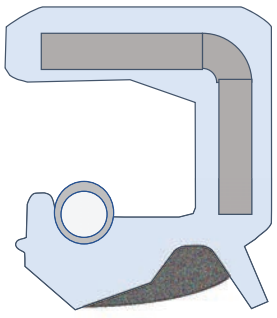
Please observe the following before commencing any assembly of sealings:

- Protect the sealing during transport and mounting, especially the main lip on radial sealings.
- Keep the sealing in its original wrappings or protect it well before actual mounting.
- The fitting of sealings and gears must be carried out on clean workbenches.
- Use a protective sleeve for the main lip during mounting, when sliding over threads, keyways or other sharp edges.
- Do not lubricate a static side of a sealing with grease, since this may result in movement of the sealing during operation.

  The only exception for lubrication of static sides of a sealing, is to use P-80 rubber lubrication gel against certain aluminium surfaces. If usage of P-80 is relevant, it is stated in the repair procedures.

Radial sealings

A radial sealing consists of a flexible rubber lip bonded to a rigid metal case. Only one side of the sealing is static with a metal insert.



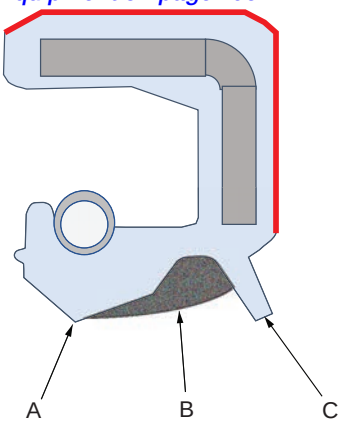
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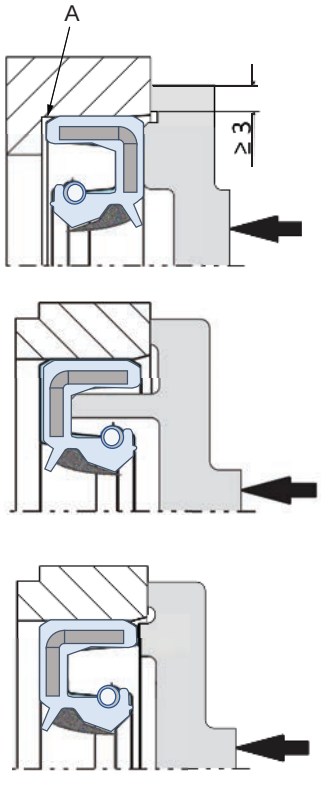
5.2.3 Mounting instructions for sealings

Continued

	Action	Note
1	Check the sealing to ensure that: • The sealing is of the correct type. • There is no damage on the main lip.	
2	Inspect the shaft surface before mounting. If scratches or damage are found, the shaft must be replaced since it may result in future leakage. Do not try to grind or polish the shaft surface to get rid of the defect.	
3	Lubricate the sealing with grease just before fitting. (Not too early - there is a risk of dirt and foreign particles adhering to the sealing.) Fill 2/3 of the space between the dust lip and the main lip with grease. If the sealing is without dust lip, just lubricate the main lip with a thin layer of grease.	Article number is specified in *Equipment on page 195*.  xx2000000071 A Main lip B Grease C Dust lip **Note** Ensure that no grease is applied to the red marked surface.

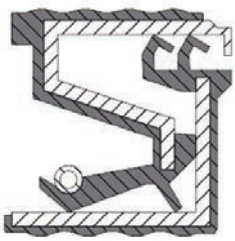
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	Action	Note
4	Mount the sealing correctly with a mounting tool. Never hammer directly on the sealing as this may result in leakage.	 xx2000000072 A Gap

Cassette sealings

A cassette sealing is a fully enclosed seal with an integrated sealing system. Both sides of the cassette sealing are static with metal inserts.



xx2300000432

	Action	Note
1	Check the sealing to ensure that: • The sealing is of the correct type. • There is no damage on the sealing.	
2	Inspect the mating surfaces on the manipulator before mounting. If scratches or damage are found, the part must be replaced since it may result in future leakage. Do not try to grind or polish the surfaces to get rid of the defect.	

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5.2.3 Mounting instructions for sealings
Continued

	Action	Note
3	Always install the sealing with a mounting tool specified by ABB. Never hammer directly on the sealing as this may result in leakage.	See the replacement procedure for the cassette sealing, in the repair chapter.

Note

A new sealing has an initial wear that can cause lubricant to seep out and in some cases produce minor residues of rubber particles.

This is normal behavior of the sealing and does not indicate a seal problem. Wipe the surrounding surfaces after initial run time.

Flange sealings and static sealings

The following procedure describes how to fit flange sealings and static sealings.

	Action
1	Check the flange surfaces. They must be even and free from pores. It is easy to check flatness using a gauge on the fastened joint (without sealing compound). If the flange surfaces are defective, the parts may not be used because leakage could occur.
2	Clean the surfaces properly in accordance with the recommendations of ABB.
3	Distribute the sealing compound evenly over the surface.
4	Tighten the screws evenly when fastening the flange joint.

O-rings

The following procedure describes how to fit o-rings.

	Action	Note
1	Ensure that the correct o-ring size is used.	
2	Check the o-ring for surface defects, burrs, shape accuracy, or deformation.	Defective o-rings, including damaged or deformed o-rings, may not be used.
3	Check the o-ring grooves and mating surfaces. They should be free of pores, contamination and obvious scratches/damage.	
4	Lubricate the o-ring with grease.	
5	Tighten the screws evenly while assembling.	
6	Check that the o-ring is not squashed outside the o-ring groove.	

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5.2.4 Cut the paint or surface on the robot before replacing parts

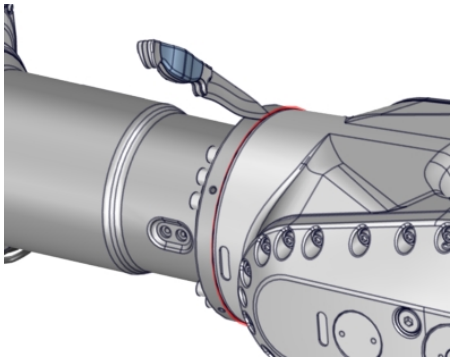
General

Follow the procedures in this section whenever breaking the paint of the robot during replacement of parts.

Required equipment

Equipment	Spare parts	Note
Cleaning agent		Ethanol
Knife		
Lint free cloth		
Touch up paint Standard/Foundry Plus	3HAC067974-001	Used to repair coating damages on the manipulator. Graphite White
Touch up paint Standard/Foundry Plus	3HAC037052-001	Used to repair coating damages on the manipulator. ABB Orange

Removing

	Action	Description
1	Cut the paint with a knife in the joint between the part that will be removed and the structure, to avoid that the paint cracks.	 xx2300000950
2	Carefully grind the paint edge that is left on the structure to a smooth surface.	

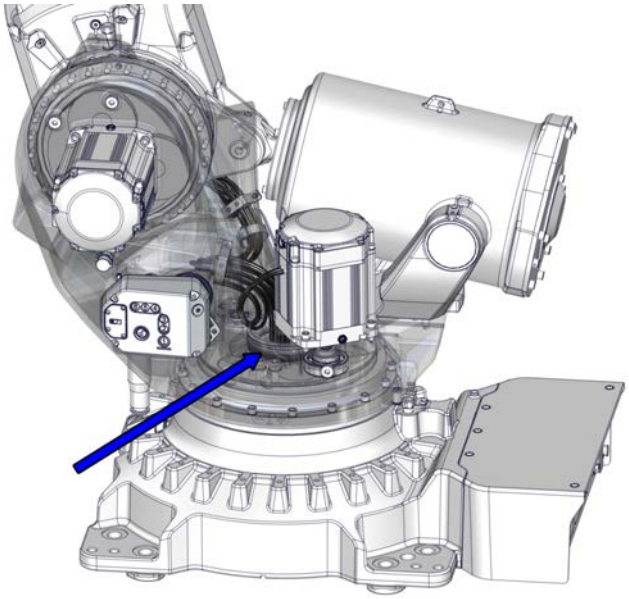
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5.3 Axes 1 and 2

5.3.1 Replacing the axis-1 cassette sealing

Location of the cassette sealing

The axis-1 cassette sealing is located as shown in the figure.



xx2300000139

Summary of the replacement procedure

This is a brief summary of the replacement procedure, containing the major actions to be performed.

1. Remove the balancing device.
2. Remove the axis-1 motor.
3. Lower the oil level in axis-1 gearbox.
4. Remove the cable harness from the base.
5. Remove the protection ring from the frame.
6. Replace the cassette sealing.

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Cassette sealing	3HAC070194-011		L2

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Required service parts

Consumable	Article number	Note
O-ring	3HAB3772-58	On axis-1 protection ring.
Protection plug	3HAC4836-26	Located at the front link ear of the balancing device. Replace if damaged.
VK cover, 100x10	3HAA2166-13	Located at the cradle of the balancing device. 2 pcs required. Replace if damaged.
Connection box cover FS180 with gasket	3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection)	Replace if damaged. A threaded connection is required for cooling fan option. On axis-1 motor
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.
Cleaning agent	-	Loctite 7200
Cleaning agent	-	Loctite 7063
Flange sealant	-	Loctite 5800
Grease	3HAC042536-001	Shell Gadus S2
Rust preventive	3HAC034903-001	Mercasol 3110 Waxcoat. Recommended drying time is 24h.
Sealant (grey)	3HAC026759-001	Sikaflex 521FC. *Protection type Foundry Plus*.
Locking liquid	-	Loctite 2400 (or equivalent Loctite 243)
Flange sealant for conical fittings	-	Loctite 5400 (or equivalent Loctite 577)
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.

Required tools and equipment

Equipment	Article number	Note
Lock screw, M16x120	-	Used to secure lower arm.
Bits extender	3HAC12342-1	300 mm, bits 1/2"
Guide pin, M10x150	3HAC15521-2	Always use guide pins in pairs.
Removal tool motor M12	3HAC14631-1	Used to push out the motor, if necessary. Always use removal tools in pairs.
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.

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5.3.1 Replacing the axis-1 cassette sealing
Continued

Equipment	Article number	Note
Rotation tool M4	3HAB7887-1	Used to rotate the motor pinion. Add screw M4.
Hydraulic press equipment, balancing device	3HAC074411-001	Used to unload or restore a balancing device. User instructions are enclosed with the tool.
Dismantle and mounting tool	3HAC028920-001	Used for removing and fitting shaft and bearings. User instructions are enclosed with the tool.
Hydraulic pump 70 MPa	3HAC13086-1	To be used with the press and puller tools. See technical specifications in the user instructions for the press equipment.
Hydraulic cylinder	3HAC11731-1	To be used with the press and puller tools. See technical specifications in the user instructions for the press equipment.
Lifting accessory (chain)	3HAC15556-1	Lifting instruction 3HAC15880-2 enclosed.
Lifting shackle	-	SA-10-8-NA1
Replacement tool for cassette sealing	3HAC079880-001	For removing and fitting cassette sealing on axis 1
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Removing the cassette sealing

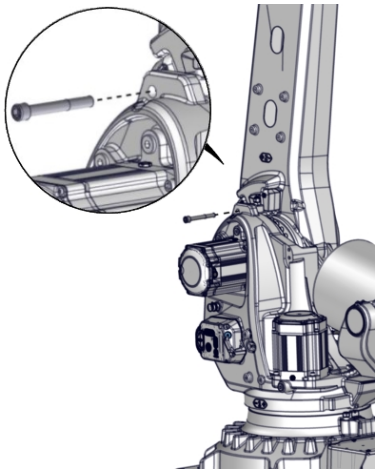
Use these procedures to remove the cassette sealing.

Preparations before removing the cassette sealing

	Action	Note
1	Jog the robot to synchronization position.	

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	Action	Note
2	Fit a lock screw through the hole for the lock screw in the frame and into the lower arm to secure the weight of the lower and upper arms. **CAUTION** Do not tighten the lock screw, since too hard tightening could damage the gear.	Lock screw, M16x120  xx2200001332
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
4	Remove any installed equipment on or close to the balancing device.	
5	Drain 500 ml of oil from the axis-1 gearbox, to lower the oil level beneath the cassette sealing.	See *Changing the oil in axis-1 gearbox on page 151*.

Disconnecting the axis-1 motor cables

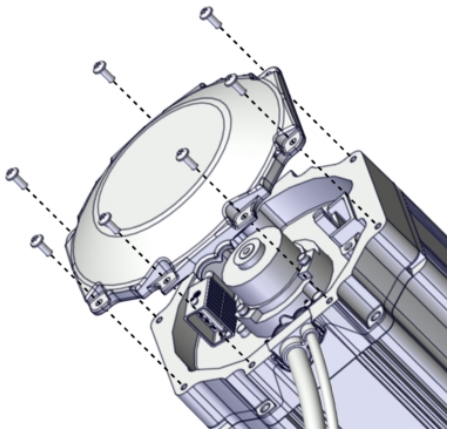
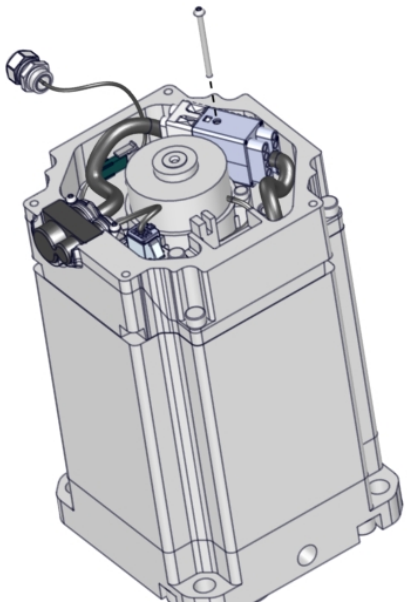
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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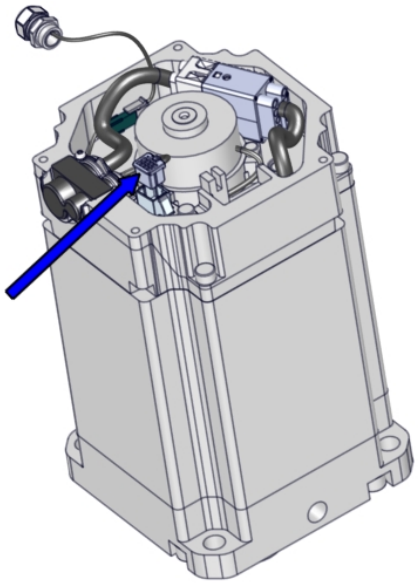
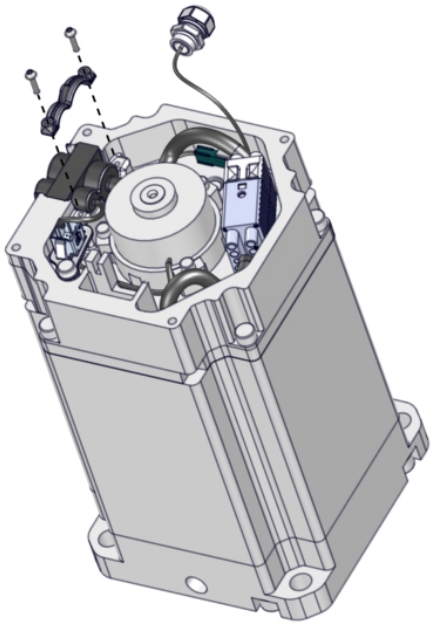
5.3.1 Replacing the axis-1 cassette sealing

Continued

	Action	Note
2	Remove the motor cover by removing the screws.	 xx2100000596
3	Disconnect the power cable connector by first removing the attachment screw and then parting the connector.	 xx2200001736

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	Action	Note
4	Disconnect the signal cable connector by pulling it out.	 xx2200001737
5	Remove the cable bracket by removing the screws.	 xx2200001738
6	Remove the motor cables from the motor.	

Removing the axis-1 motor

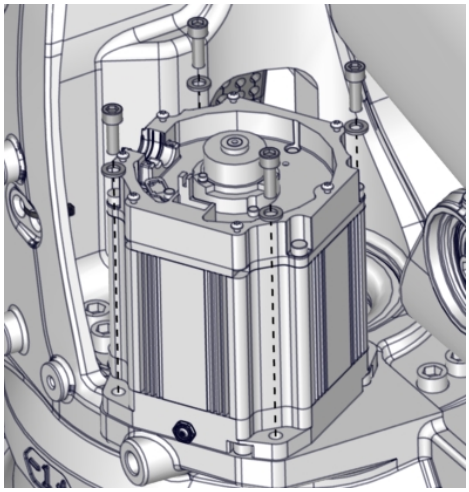
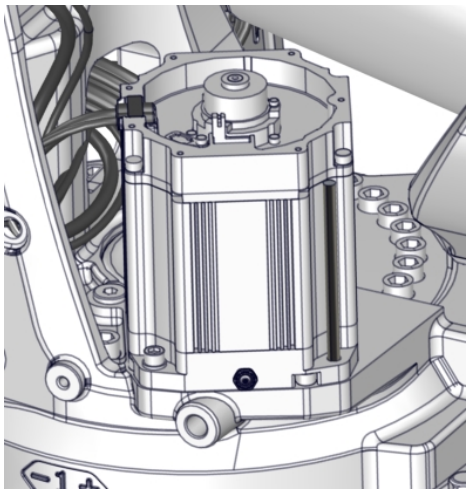
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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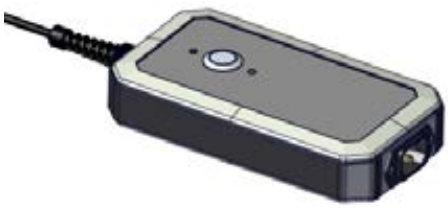
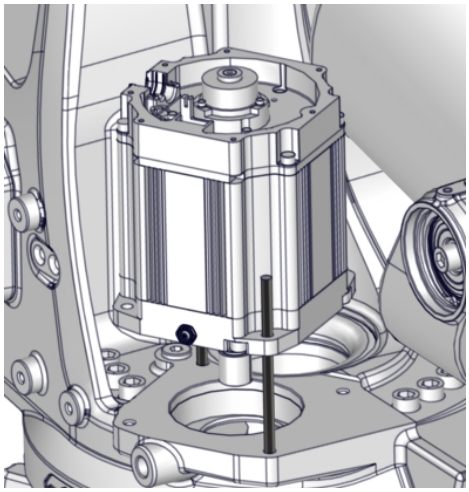
5.3.1 Replacing the axis-1 cassette sealing

Continued

	Action	Note
2	Unscrew the attachment screws and washers. Use a bits extender to reach the screws.	Bits extender: 3HAC12342-1  xx2200001794
3	Fit guide pins in the non-threaded holes.	Guide pin, M10x150: 3HAC15521-2 Always use guide pins in pairs.
4	Fit removal tools in the threaded holes.	Removal tool motor M12: 3HAC14631-1 Always use removal tools in pairs.  xx2200001820

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	Action	Note
5	Release the brakes of the axis-1 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
6	**CAUTION** The weight of the motor is 19 kg	
7	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
8	Press the motor out of its position by using the removal tools.	 xx2200001793
9	Use caution and lift the motor straight up to get the pinion parted from the gear.	
10	Disconnect the brake release tool.	

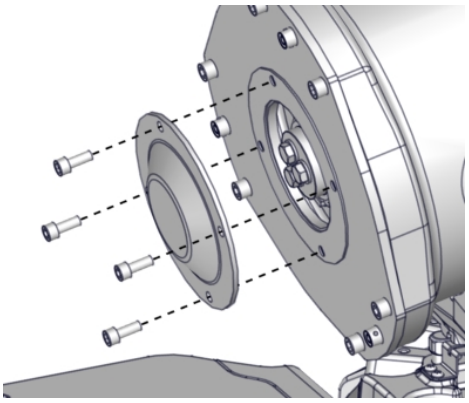
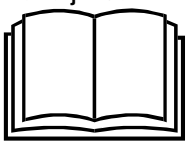
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5.3.1 Replacing the axis-1 cassette sealing
Continued

Unloading the balancing device springs and locking position with the Hydraulic press equipment, balancing device

Use this procedure to unload and lock the balancing device in unloaded position with the Hydraulic press equipment, balancing device (3HAC074411-001).

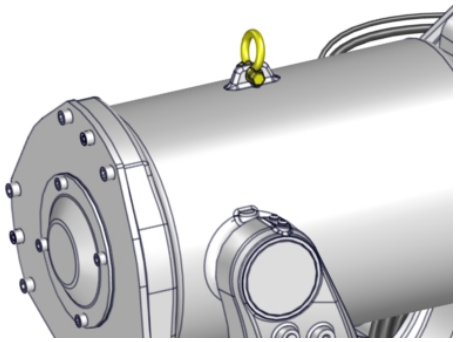
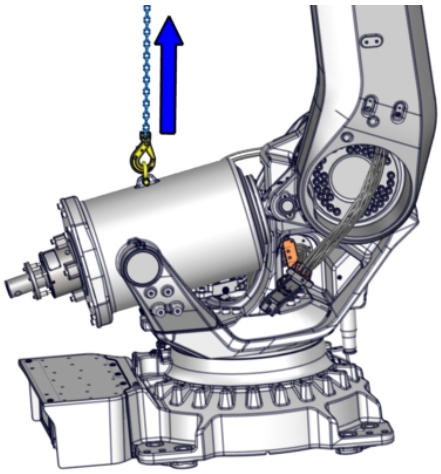
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the cover plate on the back of the balancing device. **DANGER** DO NOT remove any other screws than the rear cover attachment screws.	 xx2200001330
3	Unload the balancing device with the press equipment, to make the piston rod and front ear adjustable when pulling the shaft out.  xx0900000813 Go to the user instructions enclosed with the press tool. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Hydraulic press equipment, balancing device: 3HAC074411-001 User instructions are enclosed with the tool.

Attaching lifting accessory to the balancing device

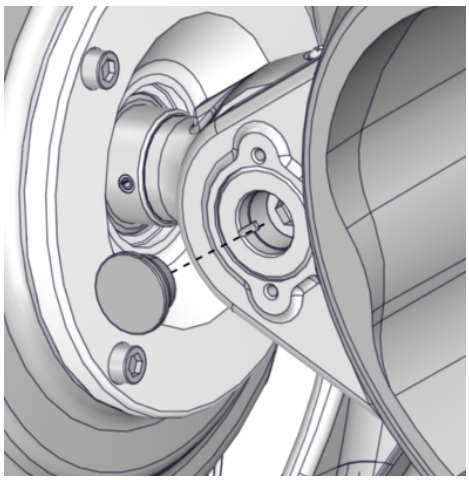
	Action	Note
1	**CAUTION** The weight of the balancing device is 140 kg All lifting accessories used must be sized accordingly.	

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	Action	Note
2	Fit a lifting shackle to the balancing device.	Lifting shackle: SA-10-8-NA1  xx2200001355
3	Fit the lifting accessory to the shackle and raise to take the weight of the balancing device.	Lifting accessory (chain): 3HAC15556-1  xx2200001459

Removing the shaft in the front (link ear)

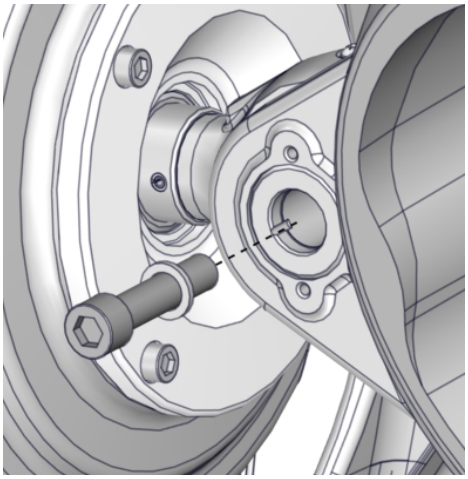
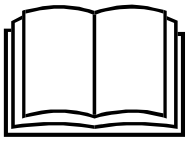
	Action	Note
1	Remove the protection plug at the link ear.	 xx2200001460

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5.3.1 Replacing the axis-1 cassette sealing

Continued

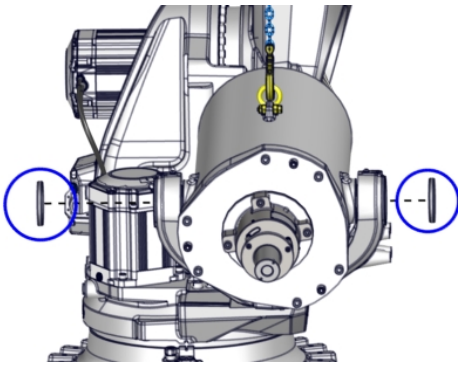
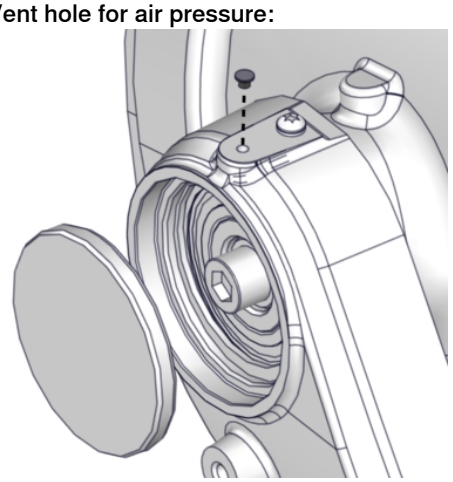
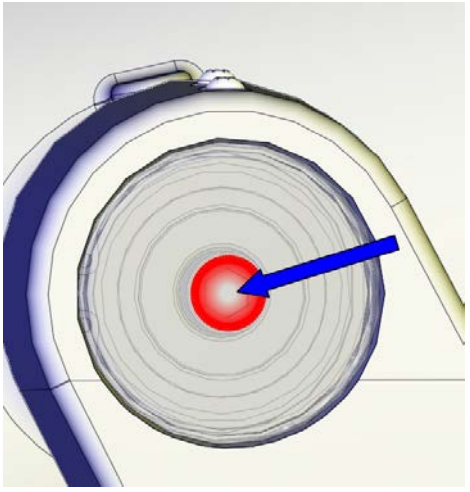
	Action	Note
2	Unscrew the attachment screw and washer.	Hex socket head cap screw: M16x70 8.8-A3F Washer: Steel 17x25x3  xx2200001461
3	Pull the shaft out using the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.

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Removing the balancing device

Perform this procedure on both sides.

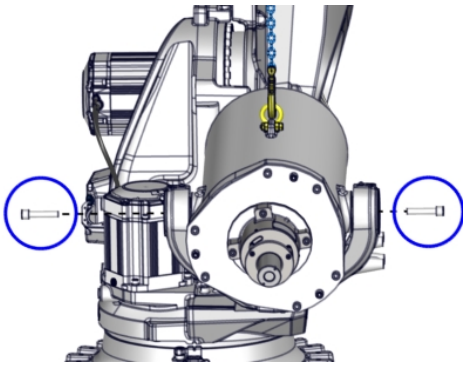
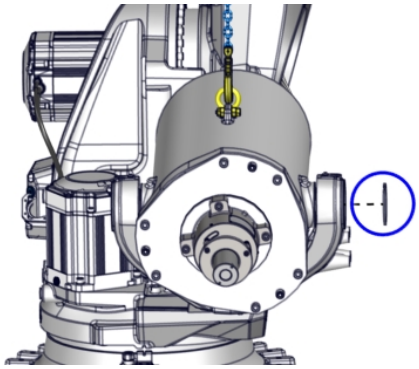
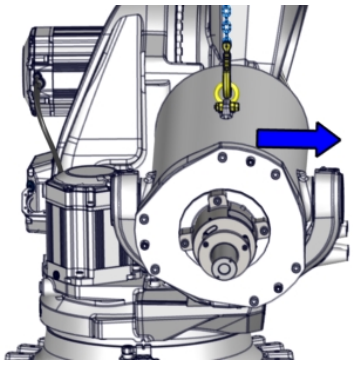
	Action	Note
1	Remove the both VK covers using one of the recommended methods: • Remove the protection plug from the vent hole and use air pressure through the hole to blow out the cover. The cover can be reused if not damaged. • Drive a screwdriver (or similar) through the VK cover, as close as possible to the center of the VK cover, and bend out the cover. It is important to make the hole as close to the center as possible, otherwise there is a risk of damaging the bearing inside. The damaged VK cover must be replaced with a new.	 xx2200001464 VK cover, 100x10: 3HAA2166-13 Vent hole for air pressure:  xx2300000003 Position for screwdriver:  xx1300000662
2	Wipe off any residual grease inside the recess.	

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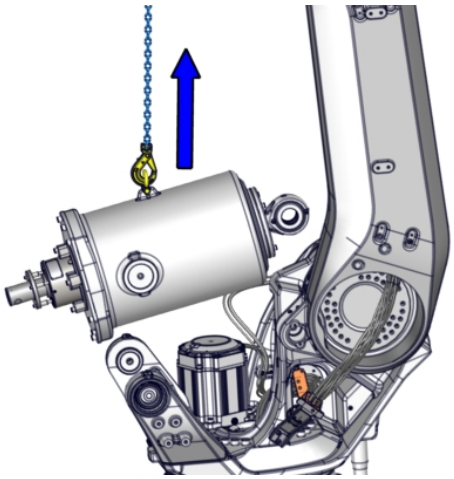
5.3.1 Replacing the axis-1 cassette sealing

Continued

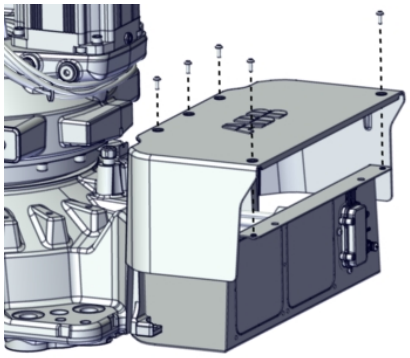
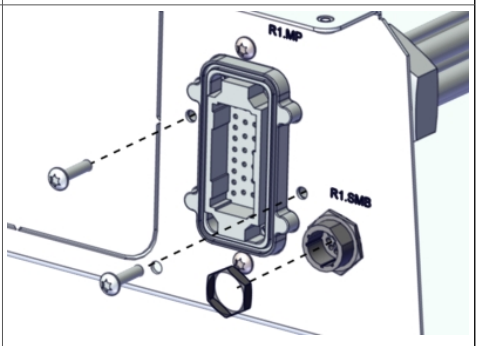
	Action	Note
3	Unscrew the attachment screws on each shaft.	 xx2200001465 M16x70 quality steel 12.9 Gleitmo 603
4	Remove the retaining ring on one side.	 xx2200001466
5	Push the balancing device against the side where the retaining ring is removed, to push in the shaft end and make the balancing device go free. If this is not possible, the shaft end must be pulled out a bit with the dismantle and mounting tool, see *Removing the shaft end, cradle on page 271*.	 xx2200001467
6	**CAUTION** The weight of the balancing device is 140 kg All lifting accessories used must be sized accordingly.	

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	Action	Note
7	Lift the balancing device away.	 xx2200001468

Preparations before removing the cable harness in the base

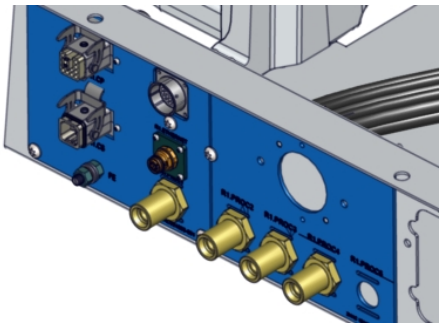
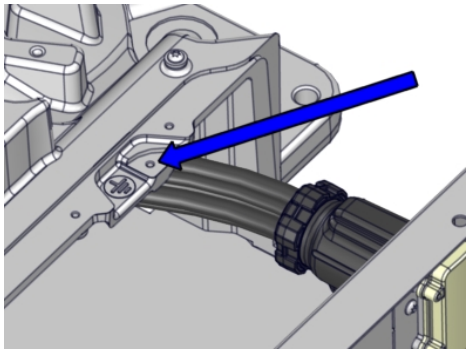
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the base cover.	 xx2100000981
3	Loosen the connectors: • R1.MP • R1.SMB	 xx2100001109

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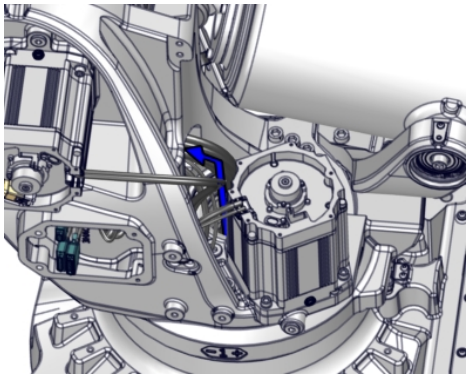
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5.3.1 Replacing the axis-1 cassette sealing

Continued

	Action	Note
4	If used, disconnect the DressPack hoses in the base.	 xx2300001093
5	Disconnect the earth cable.	 xx2200001790

Removing the cable harness from the base

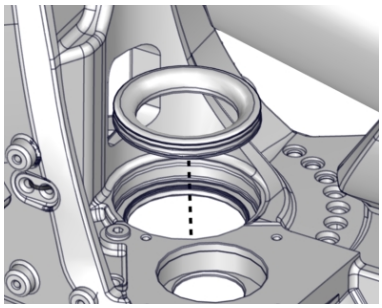
	Action	Note
1	If equipped with DressPack, pull out the DressPack cables through the protection tube.	
2	Pull out the robot cable harness through the protection tube.	 xx2200001740
3	Place the cable harness safely on the frame or on the axis-2 motor.	

Removing the protection ring in the frame

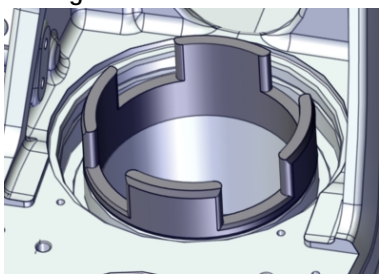
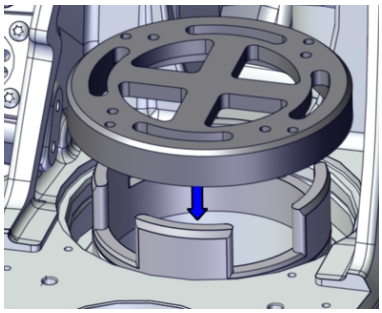
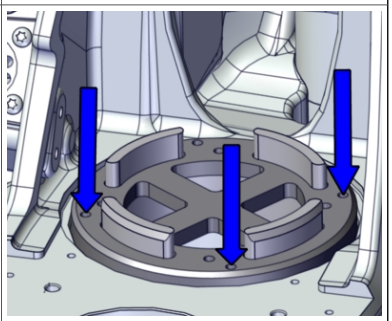
	Action	Note
1	*Foundry Plus* Cut the flange sealant at the protection ring.	

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	Action	Note
2	Remove the protection ring.	 xx2200001610

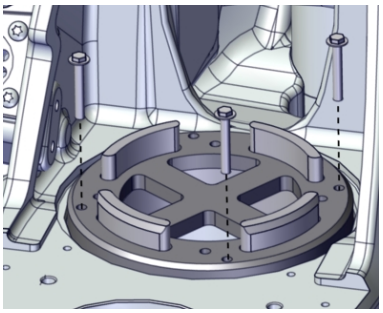
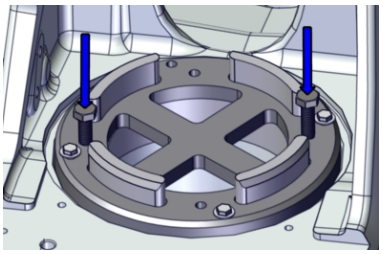
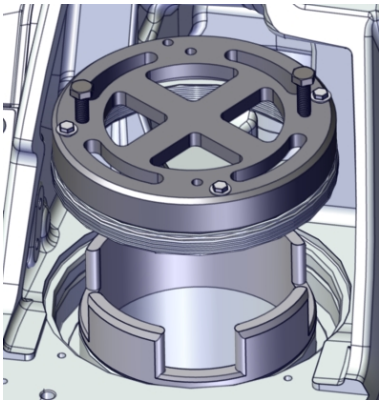
Removing the cassette sealing

	Action	Note
1	Fit the first part of the mounting tool to the frame. Make sure the tool is centered correctly.	Replacement tool for cassette sealing: 3HAC079880-001  xx2100001188
2	Fit the second part of the mounting tool.	 xx2100002215
3	Drill three holes in the old cassette sealing, through the holes in the tool. Use a drill 3.5 mm.	 xx2100002216

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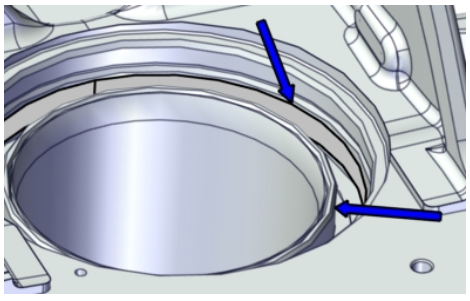
5.3.1 Replacing the axis-1 cassette sealing
Continued

	Action	Note
4	Screw the three enclosed wood screws through the drilled holes and into the cassette sealing.	 xx2100002217
5	Press out the cassette sealing with the two enclosed press out screws. Screw down the screws alternately.	 xx2100002218
6	Remove the cassette sealing and the tool. Clean the area from metal shavings with a magnet or a vacuum cleaner.	 xx2100002219

Refitting the cassette sealing

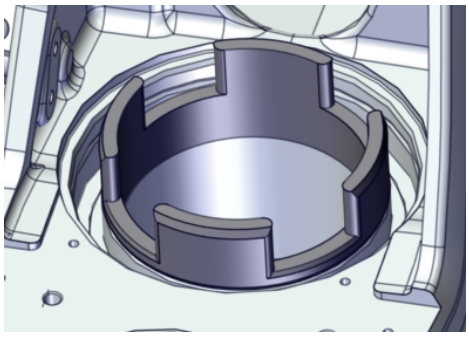
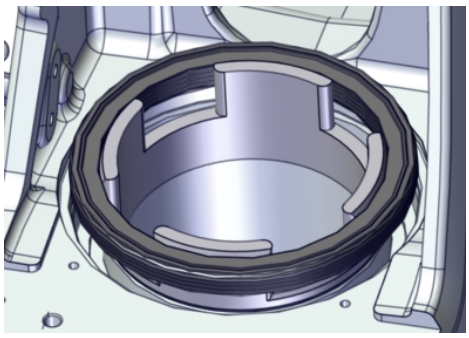
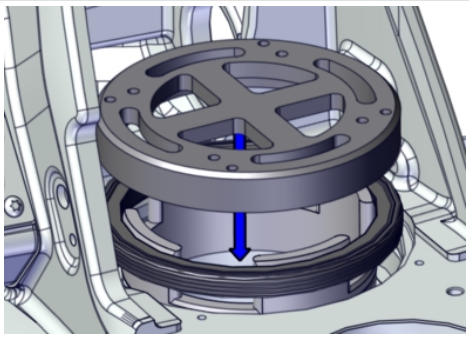
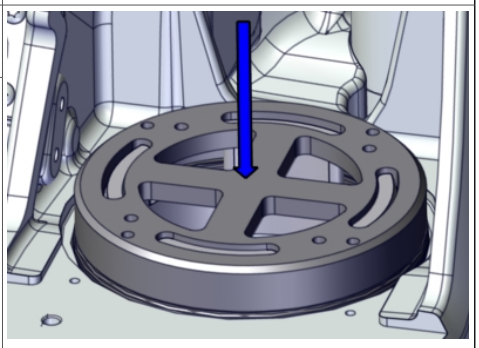
Use these procedures to refit the cassette sealing.

Refitting the cassette sealing

	Action	Note
1	Remove any old assembly lubricant residues or other contamination from the contact surfaces for the sealing in the frame.	 xx2100002377

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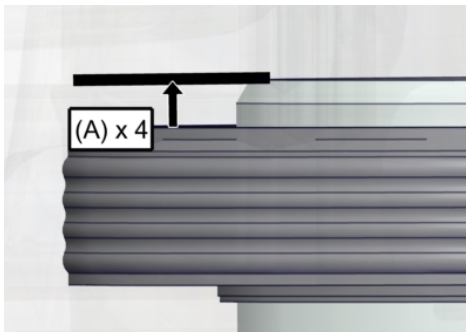
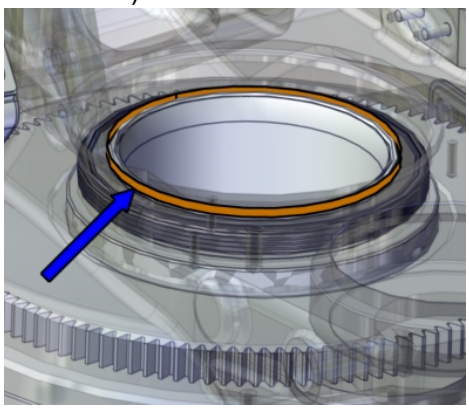
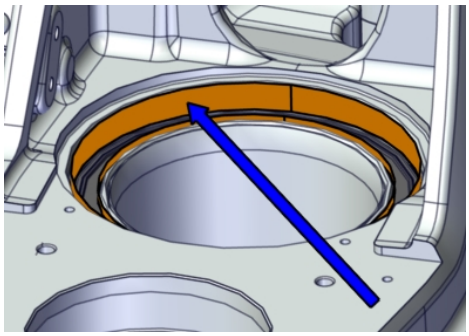
	Action	Note
2	Fit the first part of the mounting tool to the frame.	Replacement tool for cassette sealing: 3HAC079880-001  xx2100001188
3	Fit the cassette sealing on the tool with the plain side facing upwards (groove downwards).	 xx2100001189
4	Fit the second part of the mounting tool on top of the sealing.	 xx2100001191
5	First push down the tool by hand to guide down the sealing aligned. Then use a rubber mallet to knock down the tool and sealing evenly, until the sealing has reached the bottom all the way around.	 xx2100001192
6	Remove the mounting tool.	

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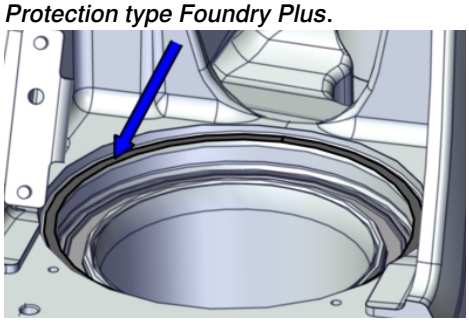
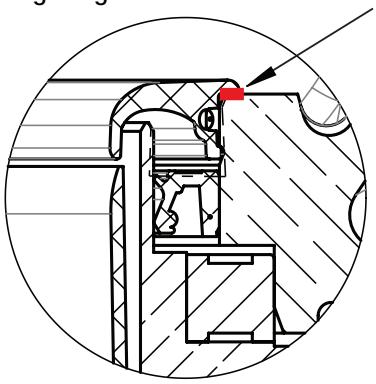
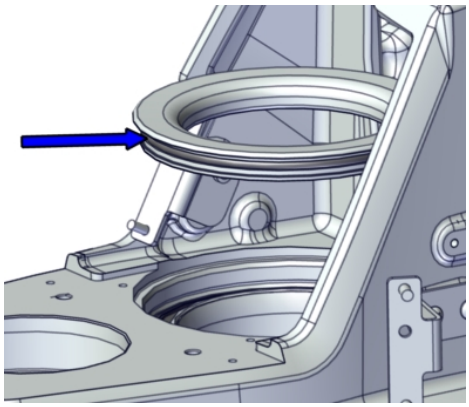
5.3.1 Replacing the axis-1 cassette sealing

Continued

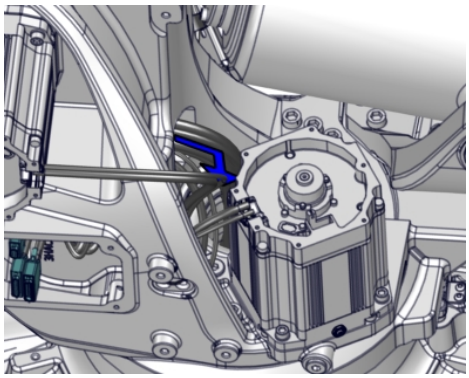
	Action	Note
7	Verify that the cassette sealing is fitted evenly by measuring the distance (A) between the sealing and the axis-1 tube upper edge, at four (4) locations. The measurement is approximately 9 mm.	 xx2100001193
8	*Protection type Foundry Plus* Apply rust preventive to the outer surface of the gearbox tube and outer surface of the frame hole, all the way down to the cassette sealing, as shown in the figure.	Rust preventive: 3HAC034903-001 (Mercasol 3110 Waxcoat. Recommended drying time is 24h.)  xx2100001170  xx2100001172

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	Action	Note
9	Apply sealant to the mounting surface for the protection ring.	Sealant (grey): 3HAC026759-001 () Sikaflex 521FC. *Protection type Foundry Plus*.  xx2100001173
10	Refit the protection ring. Verify that the o-ring is undamaged and placed in its groove on the protection ring. Replace if damaged. *Protection type Foundry Plus:* Apply flange sealant under the protection ring flange.  xx2500000073	O-ring: 3HAB3772-58 Sealant (grey), Sikaflex 521FC: 3HAC026759-001.  xx2100001136

Refitting the cable harness in the base

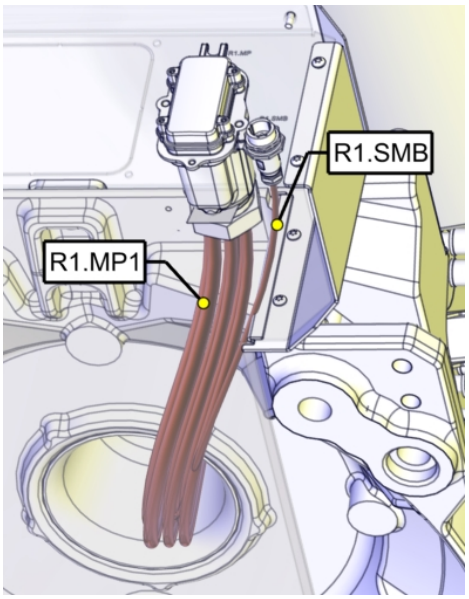
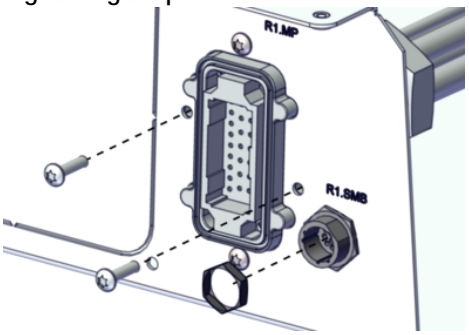
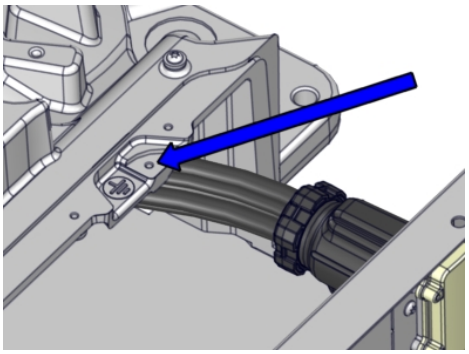
	Action	Note
1	Run the robot cable harness through the frame recess and down through the protection tube.	 xx2200001924

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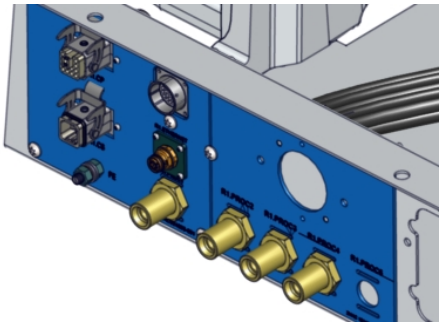
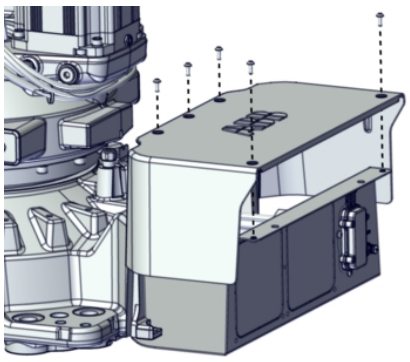
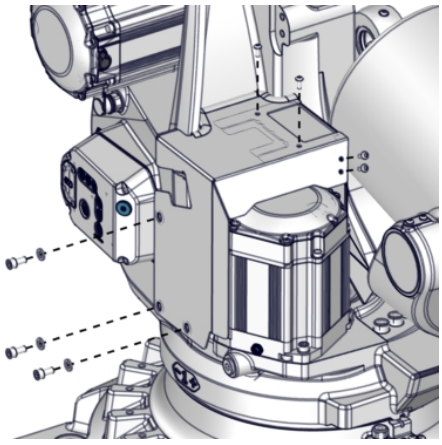
5.3.1 Replacing the axis-1 cassette sealing

Continued

	Action	Note
2	Run the cabling through the base. • Make sure that the cables are not twisted. Each cable must be in line with its position on the base plate. • Make sure that the R1.SMB cable will run on the correct side of the R1.MP1, see the figure.	 xx1300000736
3	Make sure that the markings on the cables are facing the base cover, when connected.	
4	Connect connectors R1.MP and R1.SMB.	Screw dimension for R1.MP: M6x25 A2-70 Tightening torque for R1.MP: 6 Nm. Tightening torque for R1.SMB: 10 Nm.  xx2100001109
5	Connect the earth cable.	Screw dimension: M6x16. Washer dimension: 6.4x17x3. Tightening torque: 10 Nm.  xx2200001790

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	Action	Note
6	If used, run the DressPack cables through the protection tube in the base. If necessary, lubricate the cables with grease to make them run more smoothly.	
7	If used, run the DressPack hoses through the protection tube in the base. Make sure that the hoses are running correctly and are not twisted!	
8	If used, connect the DressPack cable package on the base plate.	 xx2300001093
9	Refit the base cover.	Torx pan head screw: M6x16 Stainless steel A2-70 (5 pcs) Tightening torque: 10 Nm.  xx2100000981
10	*Protection type Foundry Plus* Refit the axis-1 cable protection.	 xx2200001430

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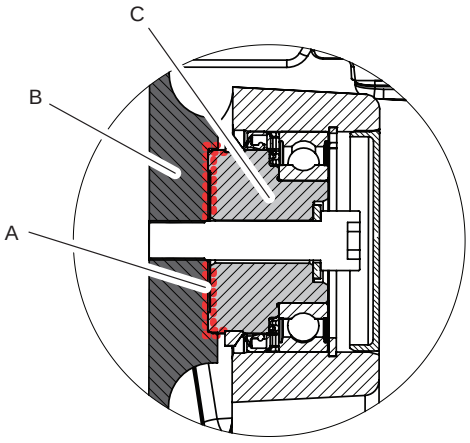
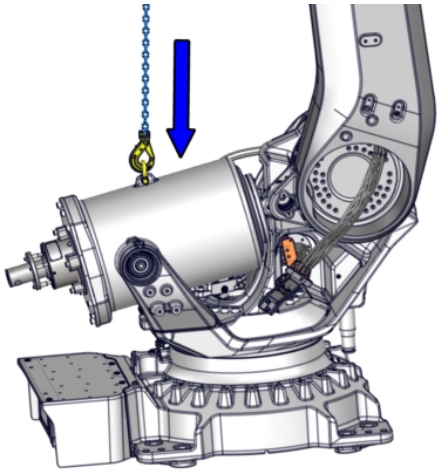
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5.3.1 Replacing the axis-1 cassette sealing

Continued

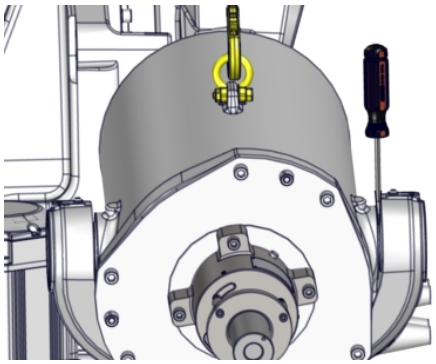
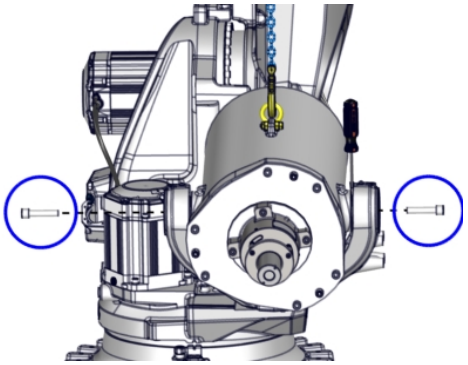
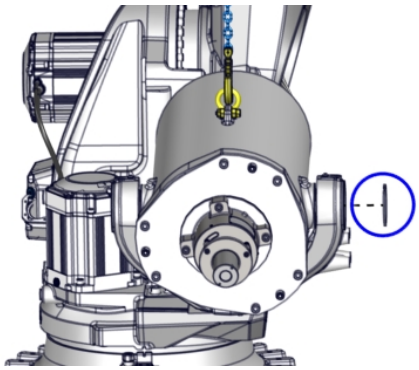
Refitting the balancing device

Perform this procedure on both sides.

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	*Foundry Plus:* Apply Mercasol on matching surfaces on the shaft end in the cradle and the balancing device. See the figure!	 xx1400000367 A Mercasol (red dotted lines) B Balancing device C Shaft end in the cradle
3	**CAUTION** The weight of the balancing device is 140 kg All lifting accessories used must be sized accordingly.	
4	Lift the balancing device into position in the cradle.	 xx2200001469

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	Action	Note
5	Hold a big screwdriver between the cradle and the balancing device while securing each screw in following step. This is done to keep the balancing device in position while tightening the screw.	 xx2200001470
6	Apply locking liquid on the screws, insert them on both sides and tighten by hand. The screws are not possible to torque tighten at this point, since the front ear is not fastened to the lower arm.	Hex socket head cap screw: M16x70 12.9 Gleitmo 603+Geomet 500 Washer: 3HAC047681-001 Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2200001475
7	Fit the retaining ring. **Tip** The bearing may need to be pushed in past the retaining ring groove before the retaining ring can be fitted.	 xx2200001466

Refitting the front shaft of the balancing device

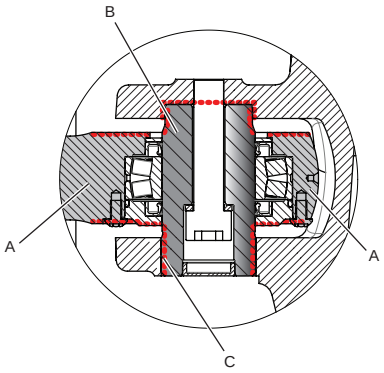
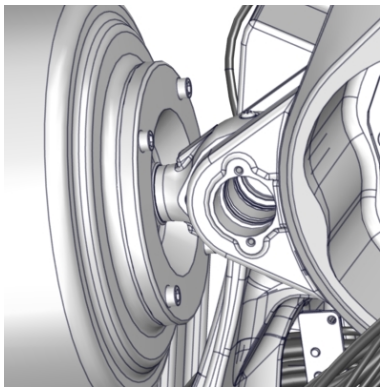
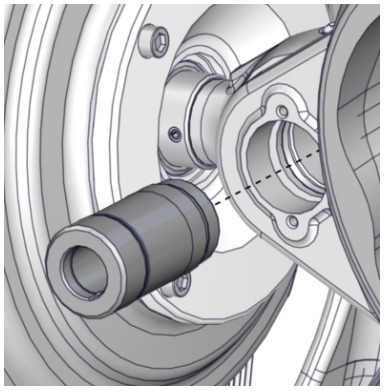
	Action	Note
1	Apply the lifting accessory to the balancing device (if not already done).	Lifting shackle: SA-10-8-NA1 Lifting accessory (chain): 3HAC15556-1
2	Remove all residue of Loctite in the screw hole of the shaft.	

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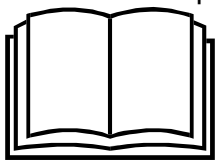
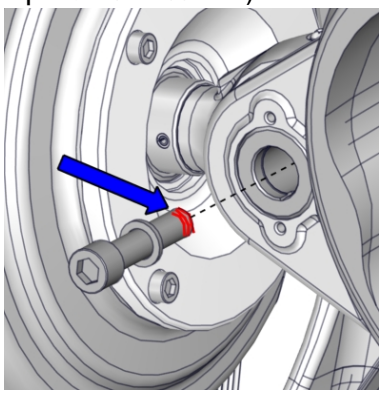
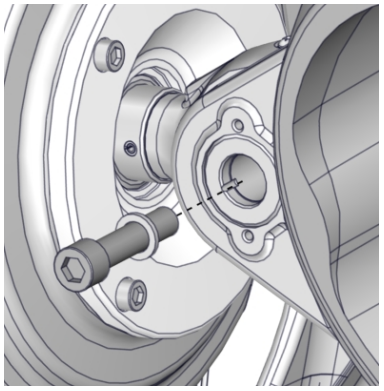
5.3.1 Replacing the axis-1 cassette sealing

Continued

	Action	Note
3	Wipe all contact surfaces inside the recess clean from contamination.	
4	*Foundry Plus:* Apply Mercasol on the surfaces on the shaft and front ear.	 xx1400000368 A Front link ear B Shaft C Mercasol (red dotted lines)
5	Align the balancing device link ear with the hole in the lower arm. **Note** Verify that the link ear is correctly turned.	 xx2200001918
6	Lubricate the shaft and place it to the front ear. **Note** *Foundry Plus*: Do not lubricate surfaces where Mercasol is applied.	 xx2200001917

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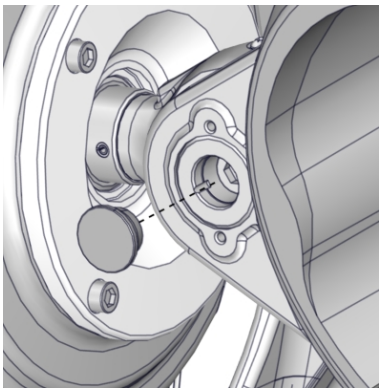
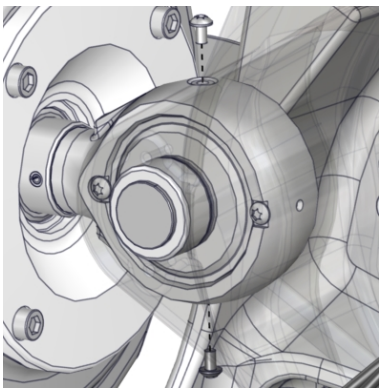
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	Action	Note
7	Press in the shaft using the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.
8	Apply locking liquid on the first threads of the screw.	Hex socket head cap screw: M16x70 8.8-A3F Washer: Steel 17x25x3 Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2200001916
9	Secure the shaft with screw and washer.	Tightening torque: 200 Nm  xx2200001461

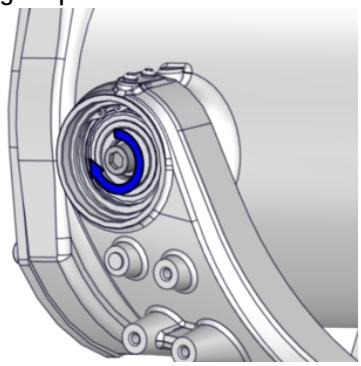
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5.3.1 Replacing the axis-1 cassette sealing
Continued

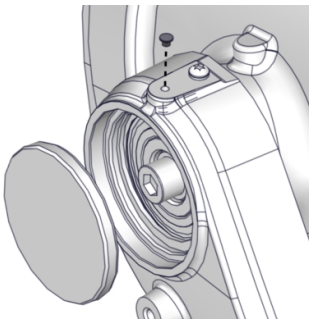
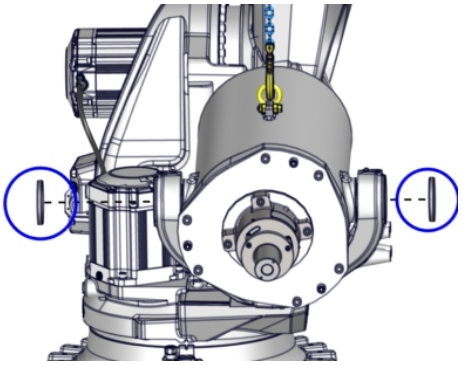
	Action	Note
10	Fit the protection plug.	 xx2200001460
11	Unscrew both screws in link ear and fill the bearing with grease from the upper hole until the grease appears in the lower hole.	Grease: 3HAA1001-294  xx2200001477
12	Refit the two screws and wipe clean from residual grease.	
13	Remove the lifting accessory from the balancing device.	

Securing the shaft ends

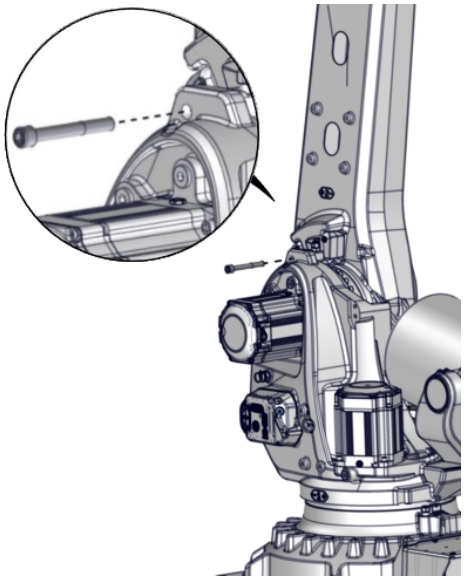
	Action	Note
1	Secure both shaft end screws with tightening torque.	Tightening torque: 280 Nm  xx2200001471

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	Action	Note
2	Refit new VK covers or reuse the old covers if they are undamaged. **Note** Temporarily remove the protection plug on the cradle to let go of overpressure if the VK covers are hard to fit.  xx2300000003	VK cover, 100x10, 3HAA2166-13  xx2200001464

Concluded refitting of the front shaft

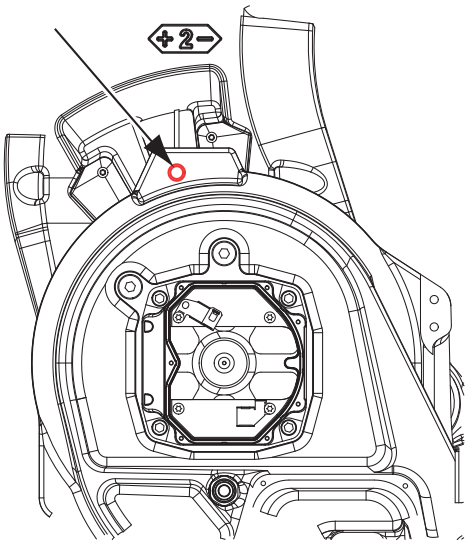
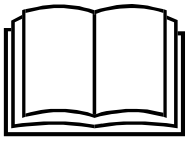
	Action	Note
1	Remove the locking screw (M16x120).	 xx2200001332

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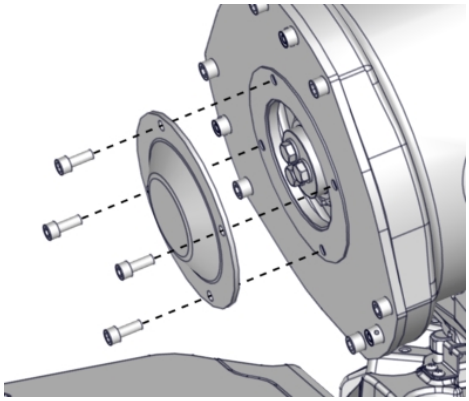
5.3.1 Replacing the axis-1 cassette sealing

Continued

	Action	Note
2	*Foundry Plus*: Apply Mercasol in the hole for the locking screw.	 xx1400000372
3	Restore the balancing device according to instructions for the press equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	User instructions are enclosed with the tool.

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	Action	Note
4	Apply flange sealant and refit the cover plate on the back of the balancing device.	Hex socket head cap screw: M10x25 8.8-A3F. Tightening torque: 35 Nm. Flange sealant for conical fittings: Loctite 5400 (or equivalent Loctite 577).  xx2200001330
5	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

Preparations prior to refitting motor

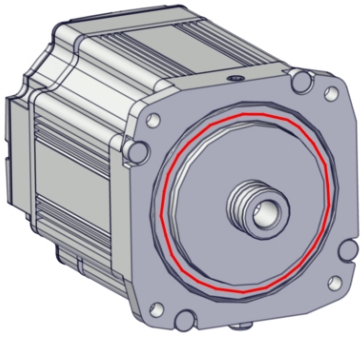
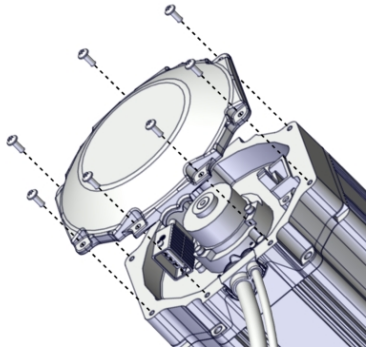
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove any old paint or flange sealant residues or other contamination from the contact surfaces on both the motor and the mating parts. **Tip** Remove flange sealant residues with Loctite 7200. Then use Loctite 7063 for cleaning the mating surface.	Cleaning agent: Loctite 7200, Loctite 7063

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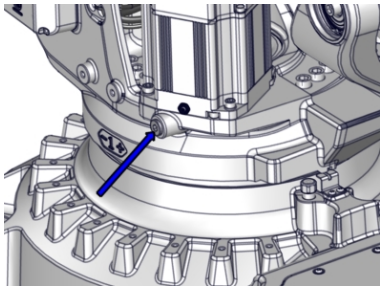
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5.3.1 Replacing the axis-1 cassette sealing

Continued

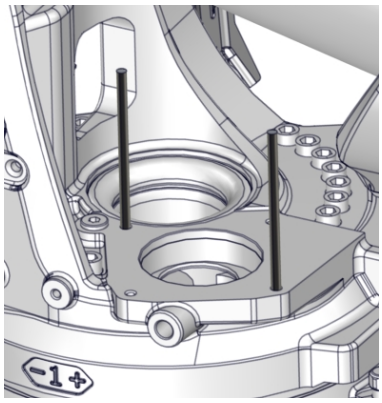
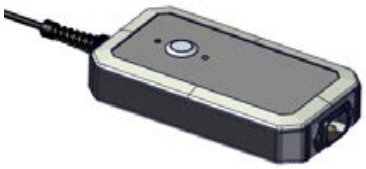
	Action	Note
3	Apply a continuous bead of flange sealant, 1-2 mm wide, inside of the groove on the motor contact surface. **Note** The purpose of the groove is to catch excess sealant. No o-ring is used.	Flange sealant: Loctite 5800  xx2100000520
4	Remove the cover, if fitted to the new spare part motor.	 xx2100000596

Floor-mounted robot: Refitting the axis-1 motor

	Action	Note
1	Remove the plug from the venting hole. This is done to evacuate air during refitting of the motor.	 xx2200002147

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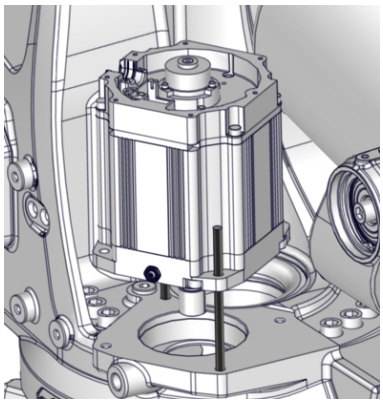
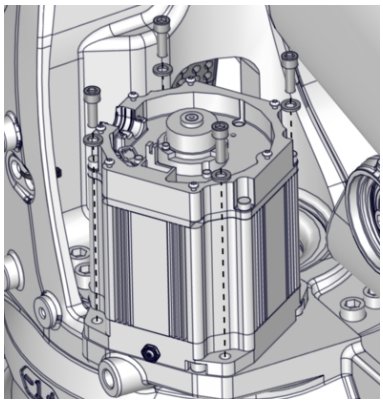
	Action	Note
2	Fit guide pins in opposite holes.	Guide pin, M10x150: 3HAC15521-2 Always use guide pins in pairs.  xx2200001819
3	**CAUTION** The weight of the motor is 19 kg	
4	Fit the rotation tool.	Rotation tool M4: 3HAB7887-1
5	Release the brakes on the motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
6	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	

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5.3.1 Replacing the axis-1 cassette sealing

Continued

	Action	Note
7	Lower the motor into position. • Make sure that the motor pinion is properly mated to the gear in the gearbox. • Make sure that the motor pinion does not get damaged. • Make sure that the direction of the cable gland exit is facing the correct way.	 xx2200001793
8	Secure the motor with its attachment screws and washers. Use a bits extender to reach the screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (4 pcs) Bits extender: 3HAC12342-1 Tightening torque: 50 Nm.  xx2200001794
9	Disconnect the brake release tool.	
10	Perform a leak-down test.	See *Performing a leak-down test on page 192*.

Concluding procedure

	Action	Note
1	Refill oil in the gearbox.	See *Changing the oil in axis-1 gearbox on page 151*.
2	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

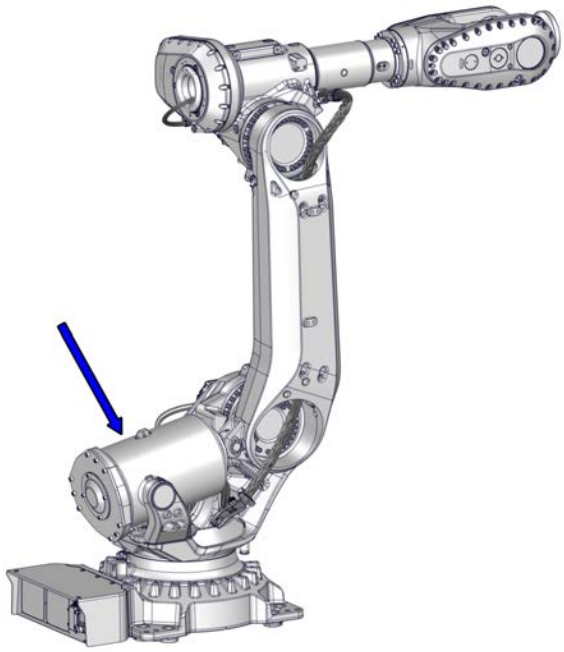
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5.4 Balancing device

5.4.1 Replacing the balancing device

Location of the balancing device

The balancing device is located as shown in the figure.



xx2200001331

Summary of the replacement procedure

This is a brief summary of the replacement procedure, containing the major actions to be performed.

1. Unload the balancing device.
2. Remove the shaft in the front link ear.
3. Replace the balancing device.

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note
Balancing device	3HAC032124-003 (Graphite White) 3HAC032124-005 (ABB Orange)	

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5.4.1 Replacing the balancing device
Continued

Required service parts

Consumable	Article number	Note
Protection plug	3HAC4836-26	Located at the front link ear of the balancing device. Replace if damaged.
VK cover, 100x10	3HAA2166-13	Located at the cradle of the balancing device. 2 pcs required. Replace if damaged.
Rust preventive	3HAC034903-001	Mercasol 3110 Waxcoat. Recommended drying time is 24h.
Flange sealant for conical fittings	-	Loctite 5400 (or equivalent Loctite 577)
Locking liquid	-	Loctite 2400 (or equivalent Loctite 243)

Required tools and equipment

Equipment	Article number	Note
Lock screw, M16x120	-	Used to secure lower arm.
Hydraulic press equipment, balancing device	3HAC074411-001	Used to unload or restore a balancing device. User instructions are enclosed with the tool.
Dismantle and mounting tool	3HAC028920-001	Used for removing and fitting shaft and bearings. User instructions are enclosed with the tool.
Hydraulic pump 70 MPa	3HAC13086-1	To be used with the press and puller tools. See technical specifications in the user instructions for the press equipment.
Hydraulic cylinder	3HAC11731-1	To be used with the press and puller tools. See technical specifications in the user instructions for the press equipment.
Lifting accessory (chain)	3HAC15556-1	Lifting instruction 3HAC15880-2 enclosed.
Lifting shackle	-	SA-10-8-NA1
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

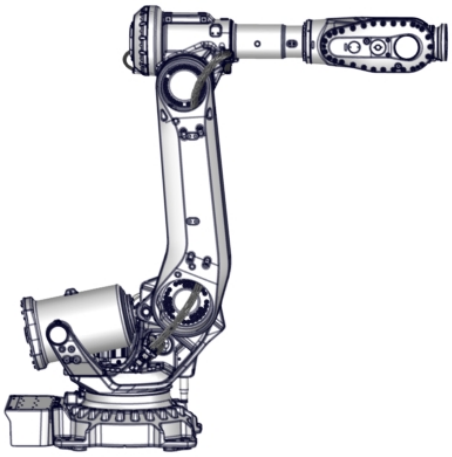
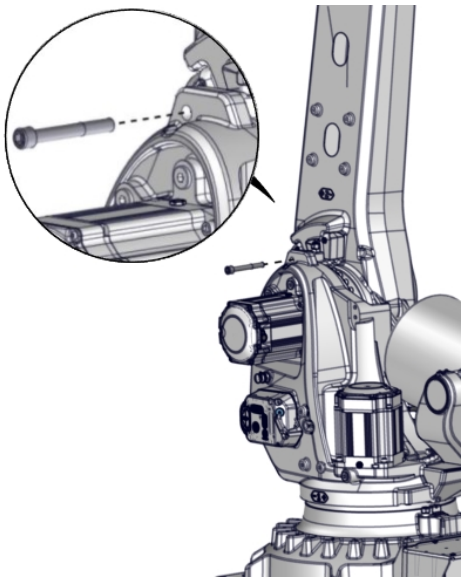
Removing the balancing device

Use these procedures to remove the balancing device.

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Preparations before removing the balancing device

	Action	Note
1	Jog axis-2 to the calibration position.	 xx2200001458
2	Fit a lock screw through the hole for the lock screw in the frame and into the lower arm to secure the weight of the lower and upper arms. **CAUTION** Do not tighten the lock screw, since too hard tightening could damage the gear.	Lock screw, M16x120  xx2200001332
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
4	Remove any installed equipment on or close to the balancing device.	

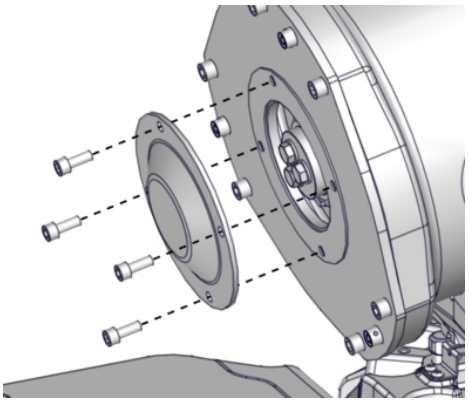
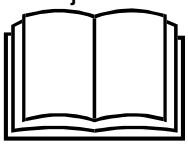
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5.4.1 Replacing the balancing device
Continued

Unloading the balancing device springs and locking position with the Hydraulic press equipment, balancing device

Use this procedure to unload and lock the balancing device in unloaded position with the Hydraulic press equipment, balancing device (3HAC074411-001).

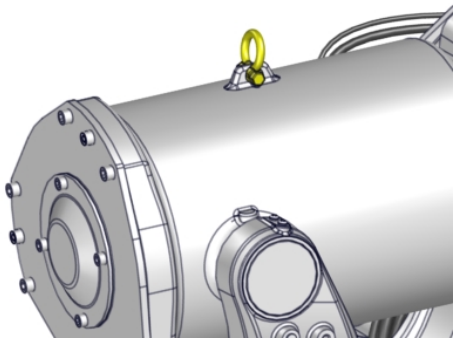
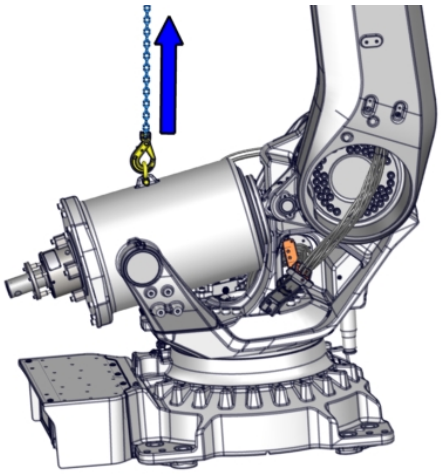
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the cover plate on the back of the balancing device. **DANGER** DO NOT remove any other screws than the rear cover attachment screws.	 xx2200001330
3	Unload the balancing device with the press equipment, to make the piston rod and front ear adjustable when pulling the shaft out.  xx0900000813 Go to the user instructions enclosed with the press tool. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Hydraulic press equipment, balancing device: 3HAC074411-001 User instructions are enclosed with the tool.

Attaching lifting accessory to the balancing device

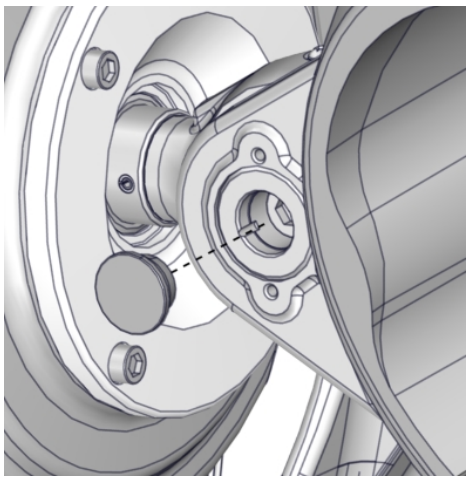
	Action	Note
1	**CAUTION** The weight of the balancing device is 140 kg All lifting accessories used must be sized accordingly.	

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	Action	Note
2	Fit a lifting shackle to the balancing device.	Lifting shackle: SA-10-8-NA1  xx2200001355
3	Fit the lifting accessory to the shackle and raise to take the weight of the balancing device.	Lifting accessory (chain): 3HAC15556-1  xx2200001459

Removing the shaft in the front (link ear)

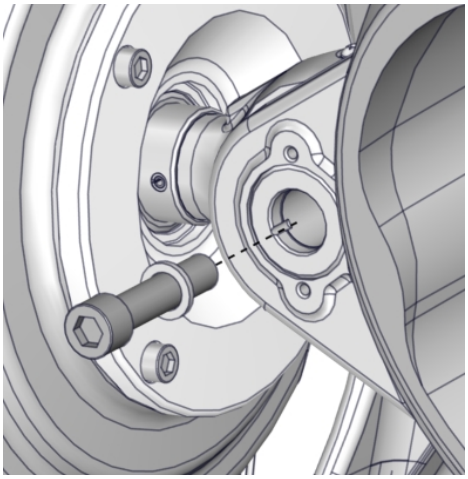
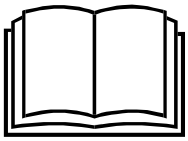
	Action	Note
1	Remove the protection plug at the link ear.	 xx2200001460

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5.4.1 Replacing the balancing device

Continued

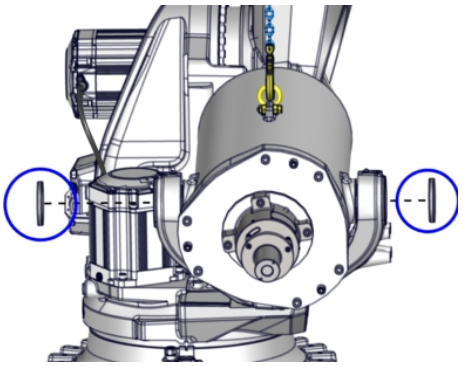
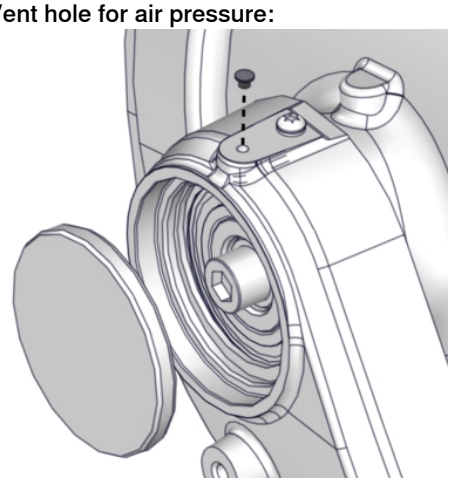
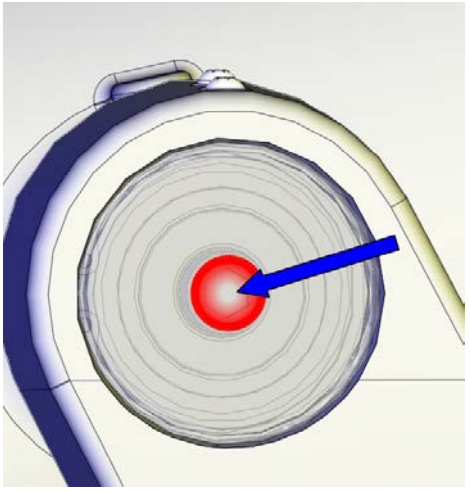
	Action	Note
2	Unscrew the attachment screw and washer.	Hex socket head cap screw: M16x70 8.8-A3F Washer: Steel 17x25x3  xx2200001461
3	Pull the shaft out using the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.

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Removing the balancing device

Perform this procedure on both sides.

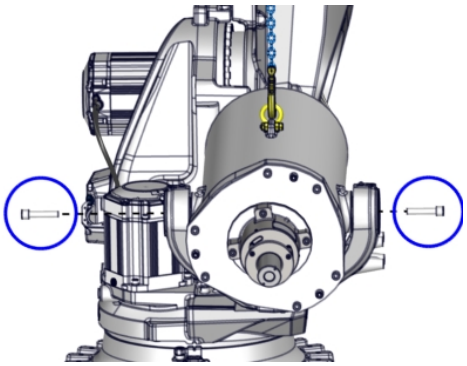
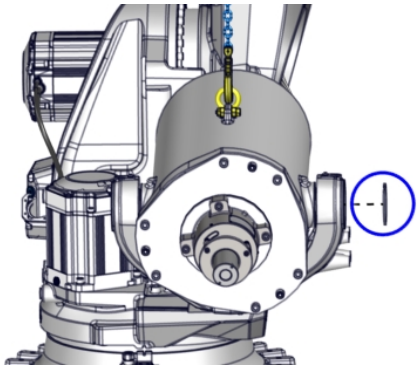
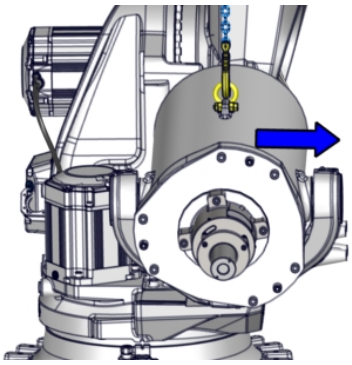
	Action	Note
1	Remove the both VK covers using one of the recommended methods: • Remove the protection plug from the vent hole and use air pressure through the hole to blow out the cover. The cover can be reused if not damaged. • Drive a screwdriver (or similar) through the VK cover, as close as possible to the center of the VK cover, and bend out the cover. It is important to make the hole as close to the center as possible, otherwise there is a risk of damaging the bearing inside. The damaged VK cover must be replaced with a new.	 xx2200001464 VK cover, 100x10: 3HAA2166-13 Vent hole for air pressure:  xx2300000003 Position for screwdriver:  xx1300000662
2	Wipe off any residual grease inside the recess.	

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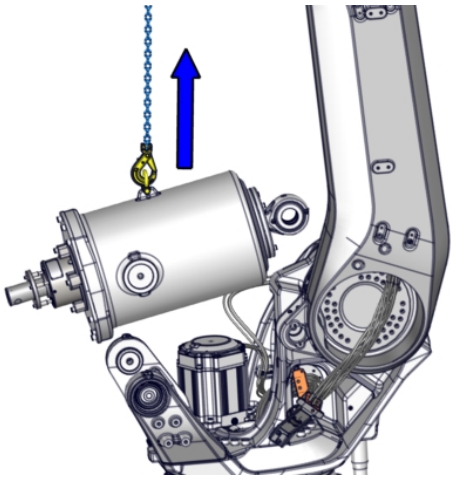
5.4.1 Replacing the balancing device

Continued

	Action	Note
3	Unscrew the attachment screws on each shaft.	 xx2200001465 M16x70 quality steel 12.9 Gleitmo 603
4	Remove the retaining ring on one side.	 xx2200001466
5	Push the balancing device against the side where the retaining ring is removed, to push in the shaft end and make the balancing device go free. If this is not possible, the shaft end must be pulled out a bit with the dismantle and mounting tool, see *Removing the shaft end, cradle on page 271*.	 xx2200001467
6	**CAUTION** The weight of the balancing device is 140 kg All lifting accessories used must be sized accordingly.	

Continues on next page

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	Action	Note
7	Lift the balancing device away.	 xx2200001468

Refitting the balancing device

Use this procedure to refit the balancing device.

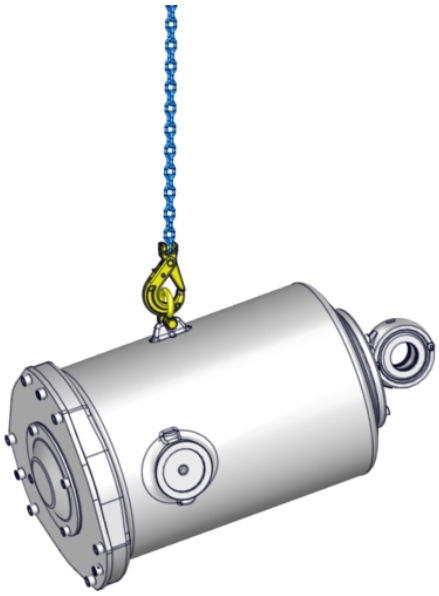
Attaching lifting accessory to the balancing device

	Action	Note
1	**CAUTION** The weight of the balancing device is 140 kg All lifting accessories used must be sized accordingly.	

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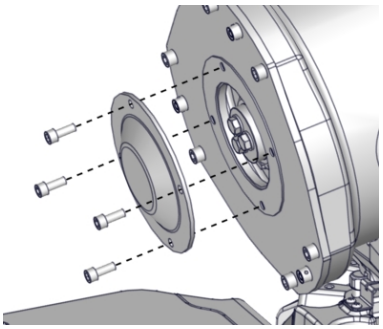
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5.4.1 Replacing the balancing device
Continued

	Action	Note
2	Fit a lifting shackle to the balancing device.	Lifting shackle: SA-10-8-NA1
3	Fit the lifting accessory to the shackle.	Lifting accessory (chain): 3HAC15556-1  xx2200001915

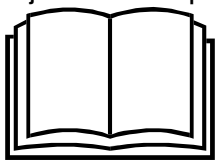
Unloading a new spare part, balancing device

Before a new spare part balancing device is fitted, the springs must be unloaded using the Hydraulic press equipment, balancing device (3HAC074411-001).

	Action	Note
1	Remove the cover plate on the back of the balancing device. **DANGER** DO NOT remove any other screws than the rear cover attachment screws.	 xx2200001330

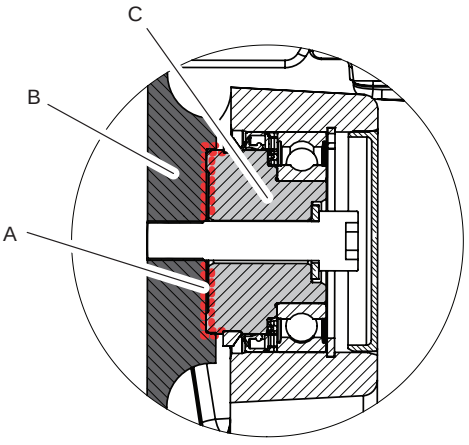
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	Action	Note
2	Unload the balancing device with the press equipment, to make the piston rod and front ear adjustable when pulling the shaft out.  xx0900000813 Go to the user instructions enclosed with the press tool. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Hydraulic press equipment, balancing device: 3HAC074411-001 User instructions are enclosed with the tool.

Refitting the balancing device

Perform this procedure on both sides.

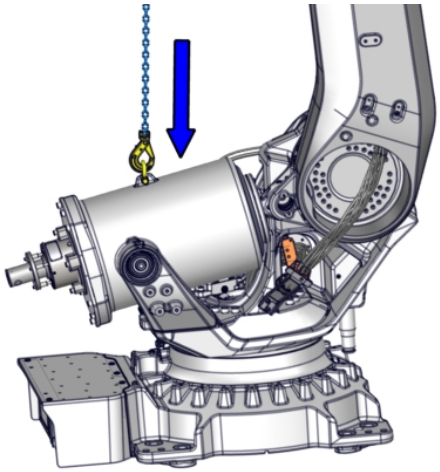
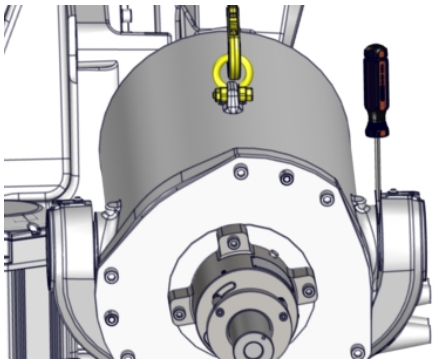
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	*Foundry Plus:* Apply Mercasol on matching surfaces on the shaft end in the cradle and the balancing device. See the figure!	 xx1400000367 A Mercasol (red dotted lines) B Balancing device C Shaft end in the cradle

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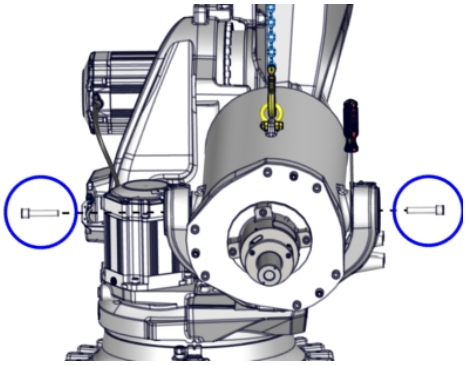
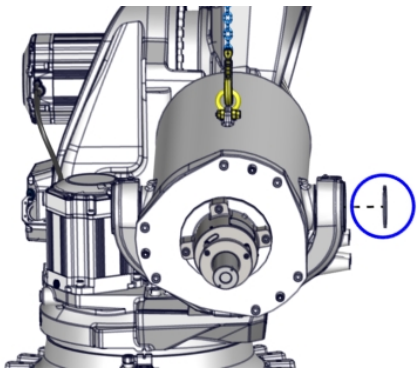
5.4.1 Replacing the balancing device

Continued

	Action	Note
3	**CAUTION** The weight of the balancing device is 140 kg All lifting accessories used must be sized accordingly.	
4	Lift the balancing device into position in the cradle.	 xx2200001469
5	Hold a big screwdriver between the cradle and the balancing device while securing each screw in following step. This is done to keep the balancing device in position while tightening the screw.	 xx2200001470

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	Action	Note
6	Apply locking liquid on the screws, insert them on both sides and tighten by hand. The screws are not possible to torque tighten at this point, since the front ear is not fastened to the lower arm.	Hex socket head cap screw: M16x70 12.9 Gleitmo 603+Geomet 500 Washer: 3HAC047681-001 Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2200001475
7	Fit the retaining ring. **Tip** The bearing may need to be pushed in past the retaining ring groove before the retaining ring can be fitted.	 xx2200001466

Refitting the front shaft of the balancing device

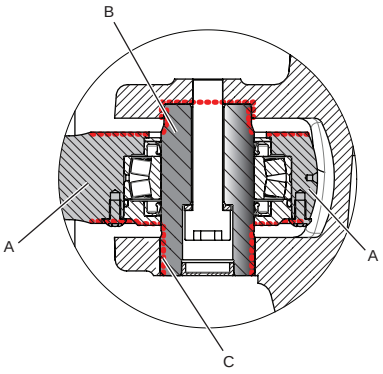
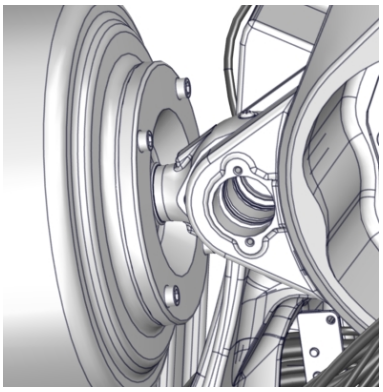
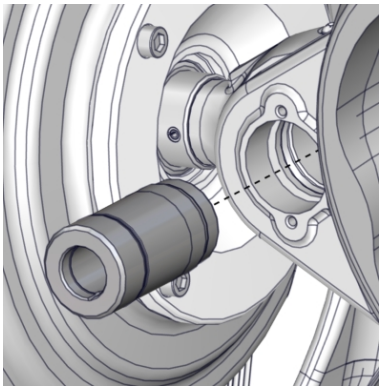
	Action	Note
1	Apply the lifting accessory to the balancing device (if not already done).	Lifting shackle: SA-10-8-NA1 Lifting accessory (chain): 3HAC15556-1
2	Remove all residue of Loctite in the screw hole of the shaft.	
3	Wipe all contact surfaces inside the recess clean from contamination.	

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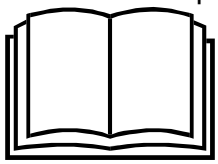
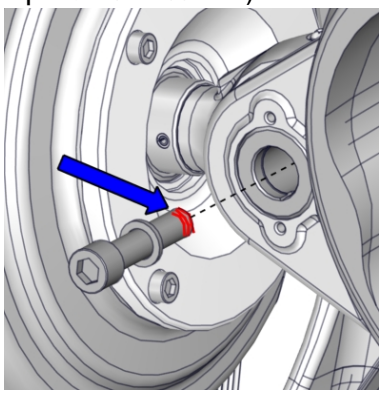
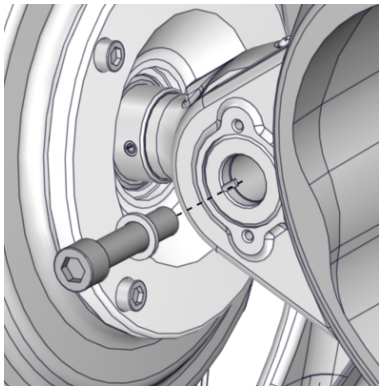
5.4.1 Replacing the balancing device

Continued

	Action	Note
4	*Foundry Plus:* Apply Mercasol on the surfaces on the shaft and front ear.	 xx1400000368 A Front link ear B Shaft C Mercasol (red dotted lines)
5	Align the balancing device link ear with the hole in the lower arm. **Note** Verify that the link ear is correctly turned.	 xx2200001918
6	Lubricate the shaft and place it to the front ear. **Note** *Foundry Plus*: Do not lubricate surfaces where Mercasol is applied.	 xx2200001917

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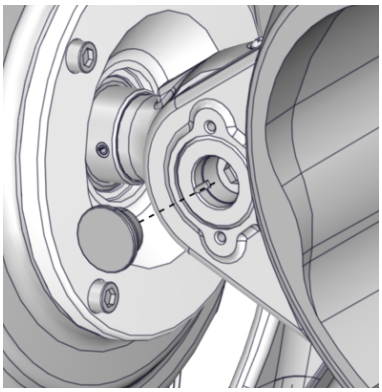
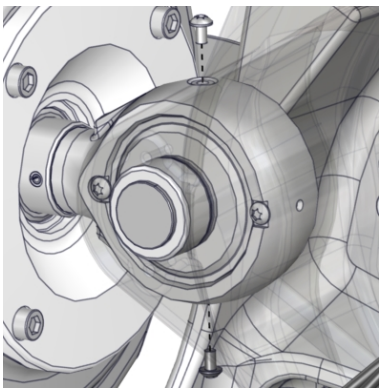
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	Action	Note
7	Press in the shaft using the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.
8	Apply locking liquid on the first threads of the screw.	Hex socket head cap screw: M16x70 8.8-A3F Washer: Steel 17x25x3 Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2200001916
9	Secure the shaft with screw and washer.	Tightening torque: 200 Nm  xx2200001461

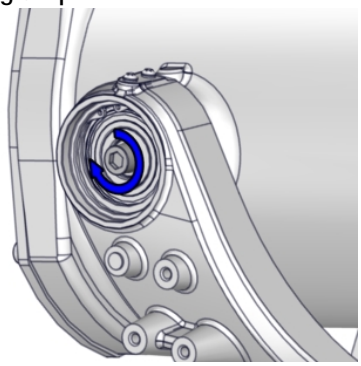
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5.4.1 Replacing the balancing device
Continued

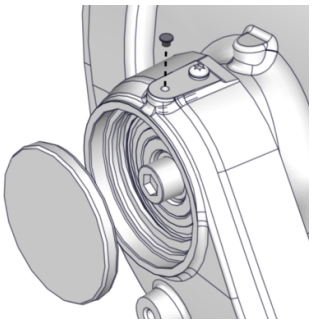
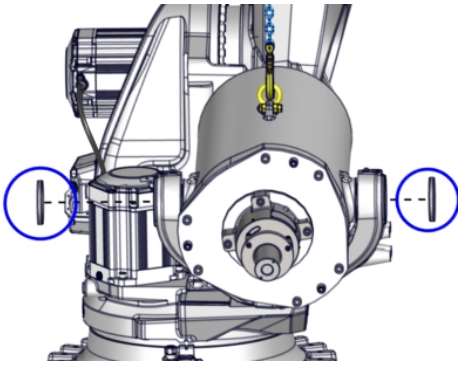
	Action	Note
10	Fit the protection plug.	 xx2200001460
11	Unscrew both screws in link ear and fill the bearing with grease from the upper hole until the grease appears in the lower hole.	Grease: 3HAA1001-294  xx2200001477
12	Refit the two screws and wipe clean from residual grease.	
13	Remove the lifting accessory from the balancing device.	

Securing the shaft ends

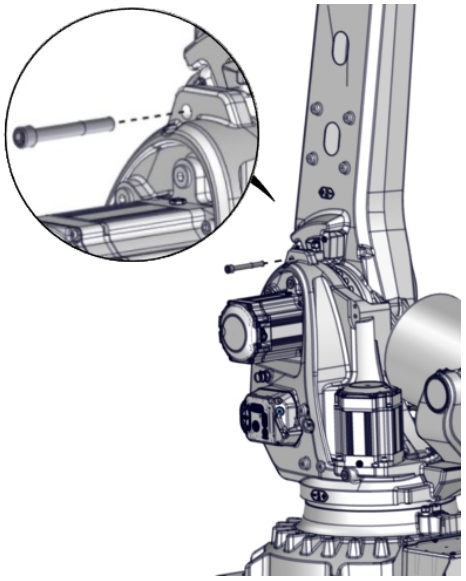
	Action	Note
1	Secure both shaft end screws with tightening torque.	Tightening torque: 280 Nm  xx2200001471

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	Action	Note
2	Refit new VK covers or reuse the old covers if they are undamaged. **Note** Temporarily remove the protection plug on the cradle to let go of overpressure if the VK covers are hard to fit.  xx2300000003	VK cover, 100x10, 3HAA2166-13  xx2200001464

Concluded refitting of the front shaft

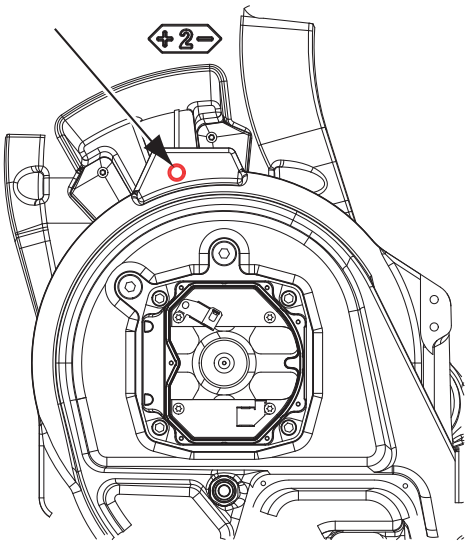
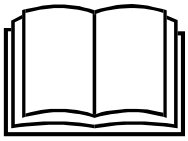
	Action	Note
1	Remove the locking screw (M16x120).	 xx2200001332

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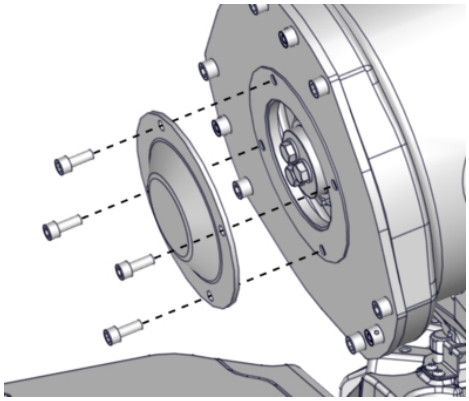
5.4.1 Replacing the balancing device

Continued

	Action	Note
2	*Foundry Plus*: Apply Mercasol in the hole for the locking screw.	 xx1400000372
3	Restore the balancing device according to instructions for the press equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	User instructions are enclosed with the tool.

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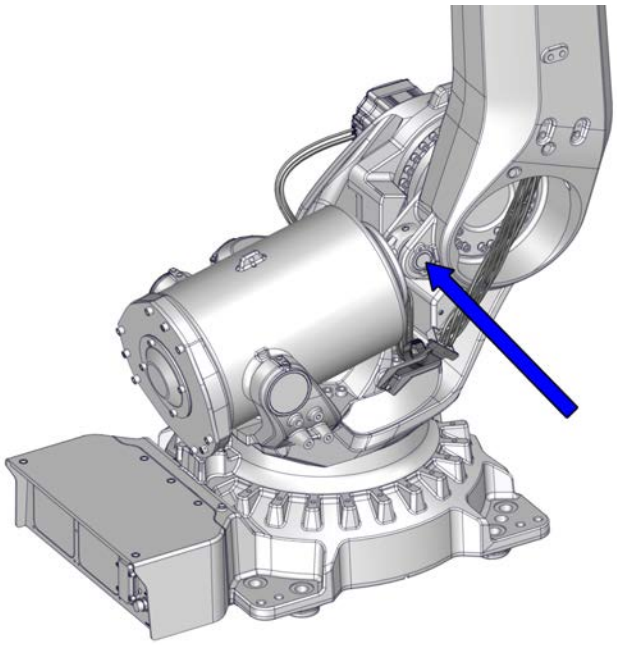
	Action	Note
4	Apply flange sealant and refit the cover plate on the back of the balancing device.	Hex socket head cap screw: M10x25 8.8-A3F. Tightening torque: 35 Nm. Flange sealant for conical fittings: Loctite 5400 (or equivalent Loctite 577).  xx2200001330
5	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.4.2 Replacing spherical roller bearing, balancing device link ear

Location of spherical roller bearing

The spherical roller bearing is located in the link ear of the balancing device.



xx2200001324

Summary of the replacement procedure

This is a brief summary of the replacement procedure, containing the major actions to be performed.

1. Unload the balancing device.
2. Remove the shaft in the front link ear.
3. Replace the spherical roller bearing.
4. Restore the balancing device.

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

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Spare part	Article number	Note
Maintenance set, link ear	3HAC087168-001	The maintenance kit contains: • End cover • Radial sealing with dust lip, (2 pcs) • O-ring • Spherical roller bearing • Washer

Required tools and equipment

Equipment	Article number	Note
Lock screw, M16x120	-	Used to secure lower arm.
Hydraulic press equipment, balancing device	3HAC074411-001	Used to unload or restore a balancing device. User instructions are enclosed with the tool.
Dismantle and mounting tool	3HAC028920-001	Used for removing and fitting shaft and bearings. User instructions are enclosed with the tool.
Hydraulic cylinder	3HAC11731-1	To be used with the press and puller tools. See technical specifications in the user instructions for the press equipment.
Hydraulic pump 70 MPa	3HAC13086-1	To be used with the press and puller tools. See technical specifications in the user instructions for the press equipment.
Lifting shackle	-	SA-10-8-NA1
Lifting accessory (chain)	3HAC15556-1	Lifting instruction 3HAC15880-2 enclosed.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required service parts

Consumable	Article number	Note
Protection plug	3HAC4836-26	Located at the front link ear of the balancing device. Replace if damaged.
Grease	3HAA1001-294	Tribol GR 100-0 PD
Locking liquid	-	Loctite 2400 (or equivalent Loctite 243)
Locking liquid	-	Loctite 2400 (or equivalent Loctite 243)

Removing the spherical roller bearing

Use these procedures to remove the spherical roller bearing in the link ear.

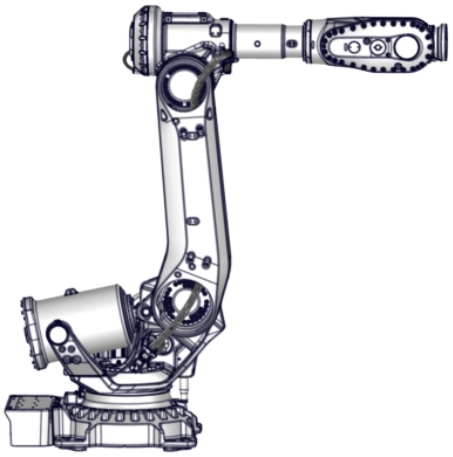
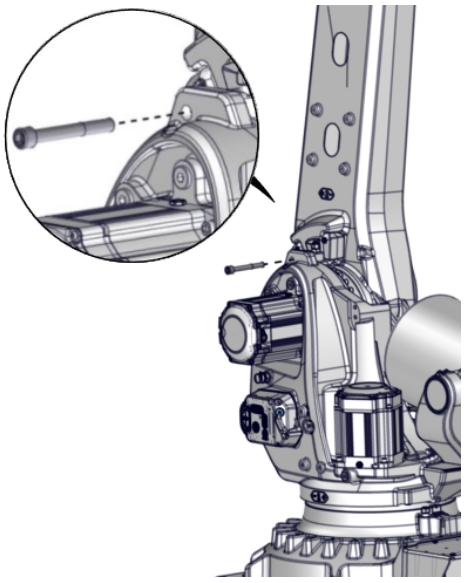
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5.4.2 Replacing spherical roller bearing, balancing device link ear

Continued

Preparations before removing the spherical roller bearing

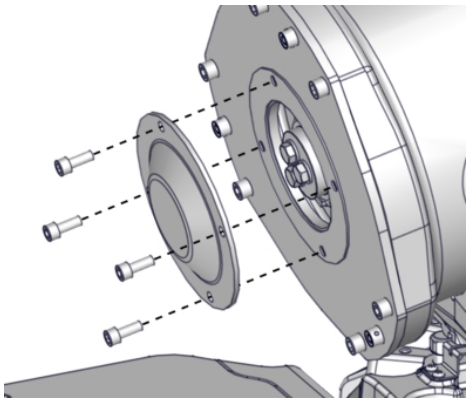
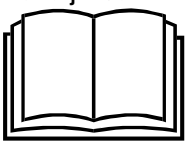
	Action	Note
1	Jog axis-2 to the calibration position.	 xx2200001458
2	Fit a lock screw through the hole for the lock screw in the frame and into the lower arm to secure the weight of the lower and upper arms. **CAUTION** Do not tighten the lock screw, since too hard tightening could damage the gear.	Lock screw, M16x120  xx2200001332
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
4	Remove any installed equipment on or close to the balancing device.	

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Unloading the balancing device springs and locking position with the Hydraulic press equipment, balancing device

Use this procedure to unload and lock the balancing device in unloaded position with the Hydraulic press equipment, balancing device (3HAC074411-001).

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the cover plate on the back of the balancing device. **DANGER** DO NOT remove any other screws than the rear cover attachment screws.	 xx2200001330
3	Unload the balancing device with the press equipment, to make the piston rod and front ear adjustable when pulling the shaft out.  xx0900000813 Go to the user instructions enclosed with the press tool. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Hydraulic press equipment, balancing device: 3HAC074411-001 User instructions are enclosed with the tool.

Attaching lifting accessory to the balancing device

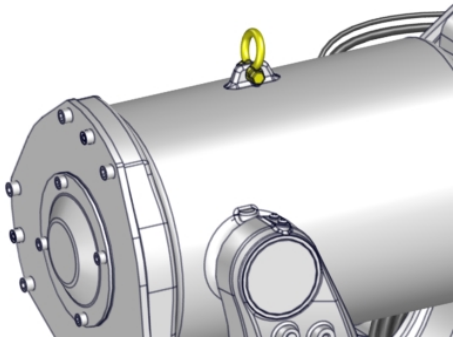
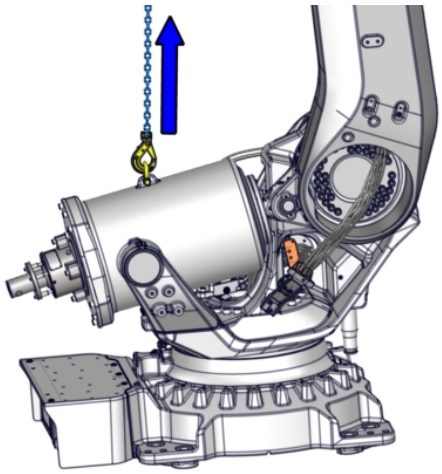
	Action	Note
1	**CAUTION** The weight of the balancing device is 140 kg All lifting accessories used must be sized accordingly.	

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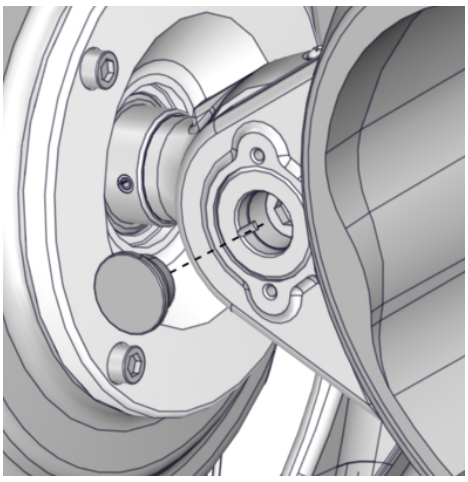
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5.4.2 Replacing spherical roller bearing, balancing device link ear

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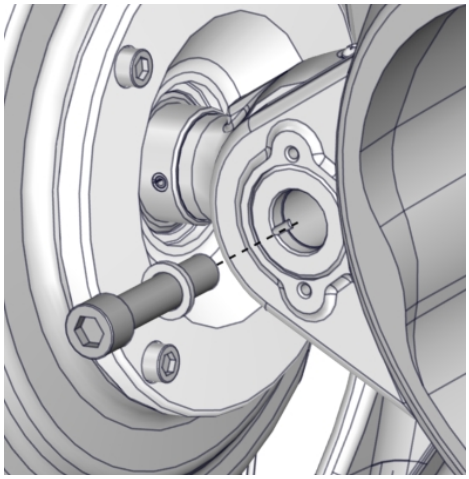
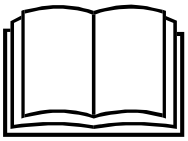
	Action	Note
2	Fit a lifting shackle to the balancing device.	Lifting shackle: SA-10-8-NA1  xx2200001355
3	Fit the lifting accessory to the shackle and raise to take the weight of the balancing device.	Lifting accessory (chain): 3HAC15556-1  xx2200001459

Removing the shaft in the front (link ear)

	Action	Note
1	Remove the protection plug at the link ear.	 xx2200001460

Continues on next page

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	Action	Note
2	Unscrew the attachment screw and washer.	Hex socket head cap screw: M16x70 8.8-A3F Washer: Steel 17x25x3  xx2200001461
3	Pull the shaft out using the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.

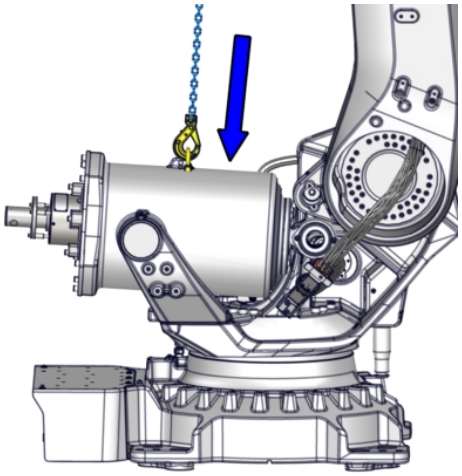
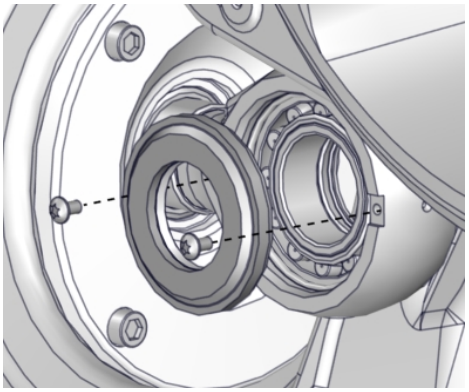
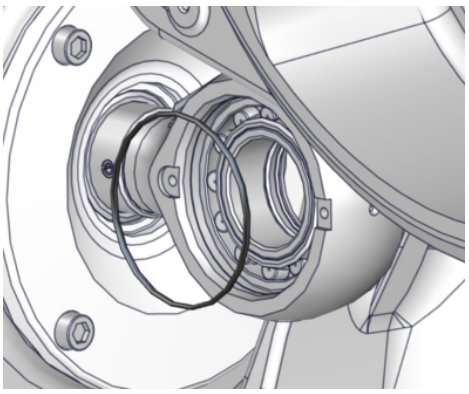
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5.4.2 Replacing spherical roller bearing, balancing device link ear

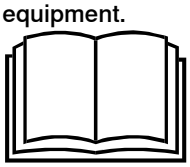
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Removing the spherical roller bearing, link ear

	Action	Note
1	Lower the balancing device to a position where it is possible to apply the dismantle and mounting tool to the link ear.	 xx2200001493
2	Unscrew the attachment screws securing the end cover, remove end cover and radial sealing with a screwdriver.	 xx2200001494
3	Remove the o-ring.	 xx2200001495

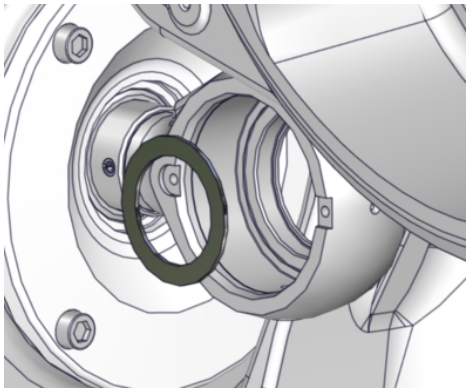
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	Action	Note
4	Pull the spherical roller bearing out together with the radial sealing and washer using the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.

Refitting the spherical roller bearing

Refitting the spherical roller bearing, link ear

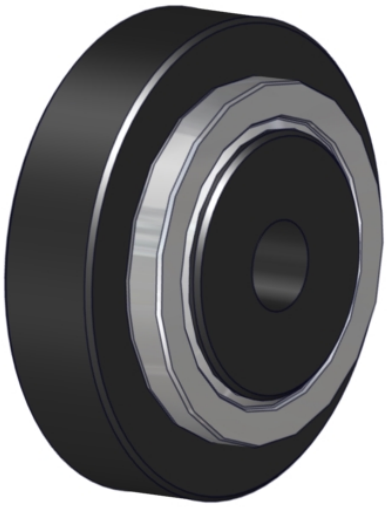
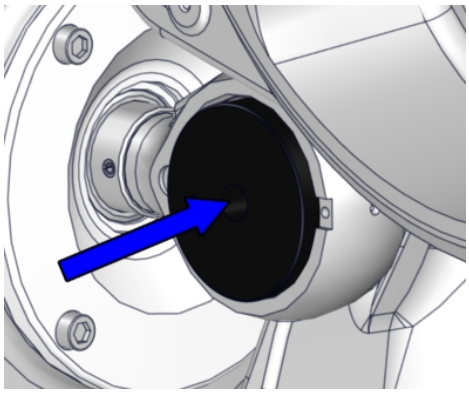
	Action	Note
1	Wipe clean all contact surfaces from residual grease.	
2	Refit the washer.	 xx2200001496

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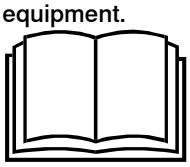
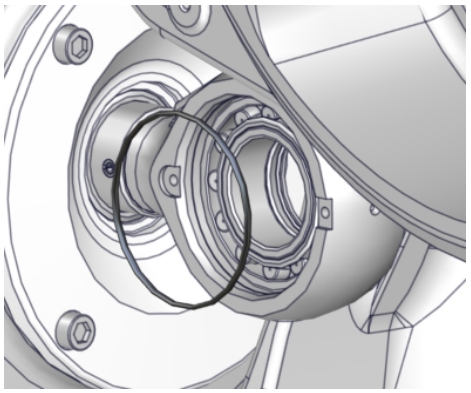
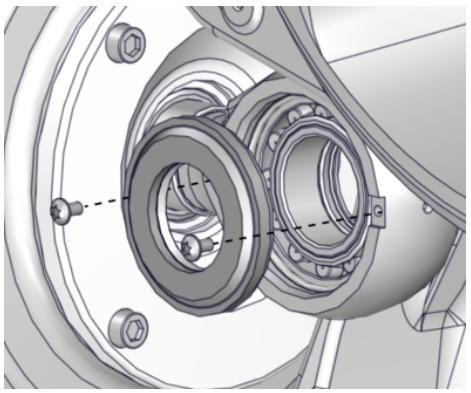
5.4.2 Replacing spherical roller bearing, balancing device link ear

Continued

	Action	Note
3	Put the radial sealing on the Press tool J. **Note** Make sure that the sealing is turned according to the figure.	Press tool J included in tool set Dismantle and mounting tool: 3HAC028920-001  xx2200001497
4	Use a plastic mallet or similar on the Press tool J and refit the radial sealing.	 xx2200001498
5	Apply some grease on the surface for the bearing.	

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	Action	Note
6	Press in the spherical roller bearing using the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.  **Note** Fit the bearing with the sealed side facing outwards.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.
7	Refit the o-ring.	 xx2200001495
8	Secure the end cover including the radial sealing ring with the screws.	 xx2200001494

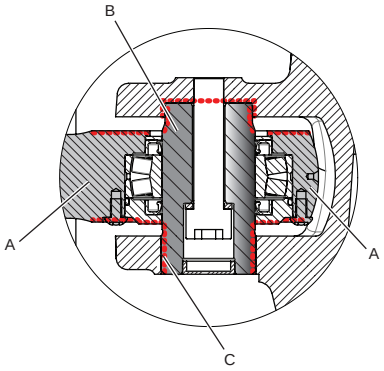
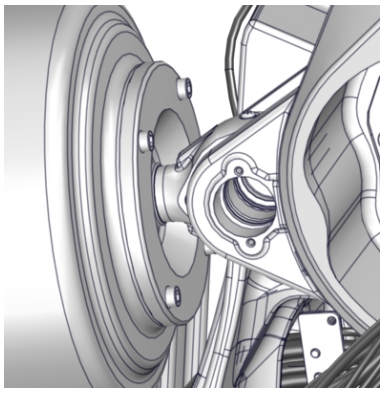
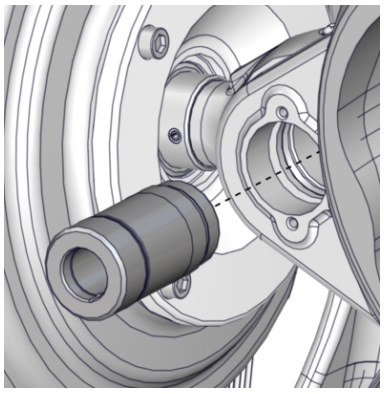
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5.4.2 Replacing spherical roller bearing, balancing device link ear

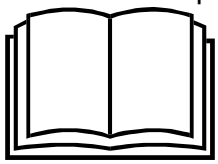
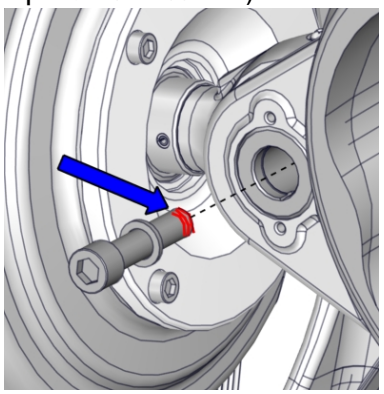
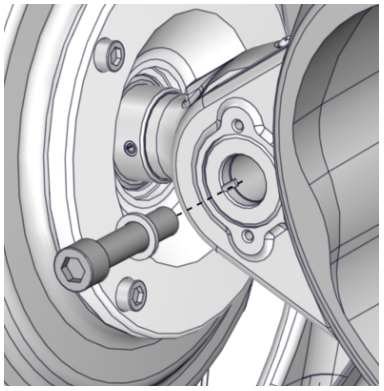
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Refitting the front shaft of the balancing device

	Action	Note
1	Apply the lifting accessory to the balancing device (if not already done).	Lifting shackle: SA-10-8-NA1 Lifting accessory (chain): 3HAC15556-1
2	Remove all residue of Loctite in the screw hole of the shaft.	
3	Wipe all contact surfaces inside the recess clean from contamination.	
4	*Foundry Plus:* Apply Mercasol on the surfaces on the shaft and front ear.	 xx1400000368 A Front link ear B Shaft C Mercasol (red dotted lines)
5	Align the balancing device link ear with the hole in the lower arm. **Note** Verify that the link ear is correctly turned.	 xx2200001918
6	Lubricate the shaft and place it to the front ear. **Note** *Foundry Plus*: Do not lubricate surfaces where Mercasol is applied.	 xx2200001917

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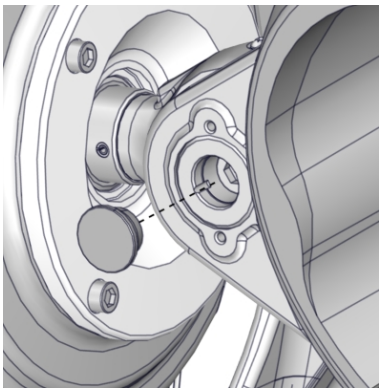
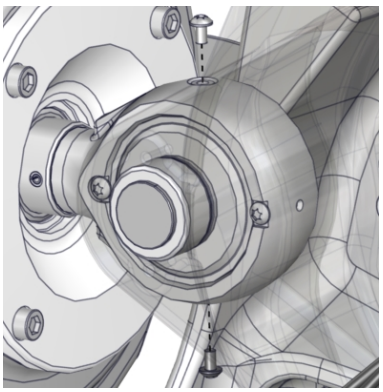
	Action	Note
7	Press in the shaft using the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.
8	Apply locking liquid on the first threads of the screw.	Hex socket head cap screw: M16x70 8.8-A3F Washer: Steel 17x25x3 Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2200001916
9	Secure the shaft with screw and washer.	Tightening torque: 200 Nm  xx2200001461

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5.4.2 Replacing spherical roller bearing, balancing device link ear

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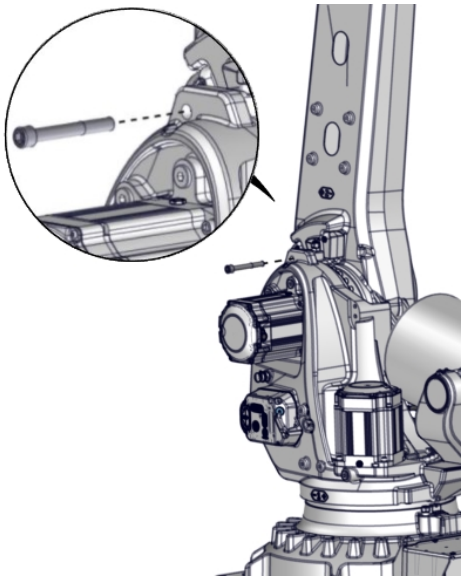
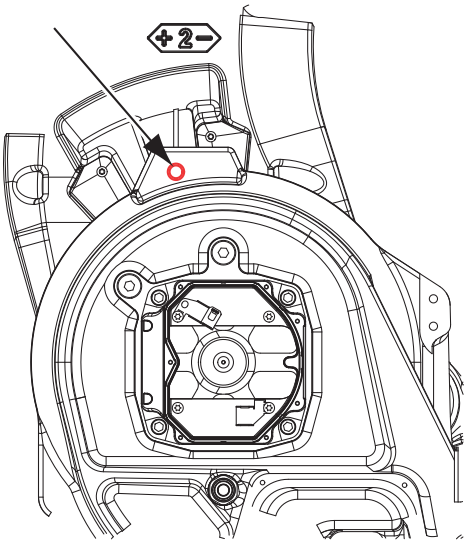
	Action	Note
10	Fit the protection plug.	 xx2200001460
11	Unscrew both screws in link ear and fill the bearing with grease from the upper hole until the grease appears in the lower hole.	Grease: 3HAA1001-294  xx2200001477
12	Refit the two screws and wipe clean from residual grease.	
13	Remove the lifting accessory from the balancing device.	

Removing the lifting accessory and locking screw

	Action	Note
1	Remove the lifting accessory from the balancing device.	

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	Action	Note
2	Remove the lock screw (M16x120).	 xx2200001332
3	*Foundry Plus*: Apply Mercasol in the hole for the locking screw.	 xx1400000372

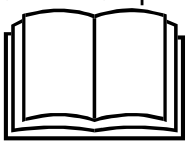
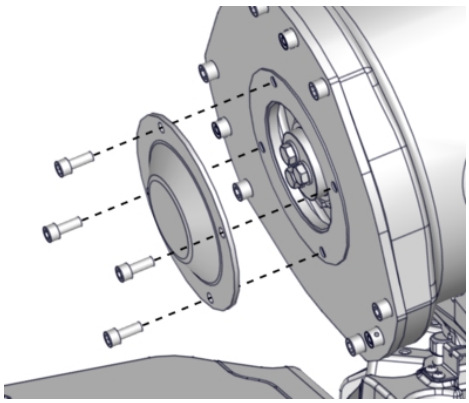
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5.4.2 Replacing spherical roller bearing, balancing device link ear

Continued

Restoring the balancing device and removing the Hydraulic press equipment, balancing device

	Action	Note
1	Restore the balancing device and remove the press equipment according to instructions for the press equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	User instructions are enclosed with the tool.
2	Apply flange sealant and refit the cover plate on the back of the balancing device.	Hex socket head cap screw: M10x25 8.8-A3F. Tightening torque: 35 Nm. Flange sealant for conical fittings: Loctite 5400 (or equivalent Loctite 577).  xx2200001330

Concluding procedure

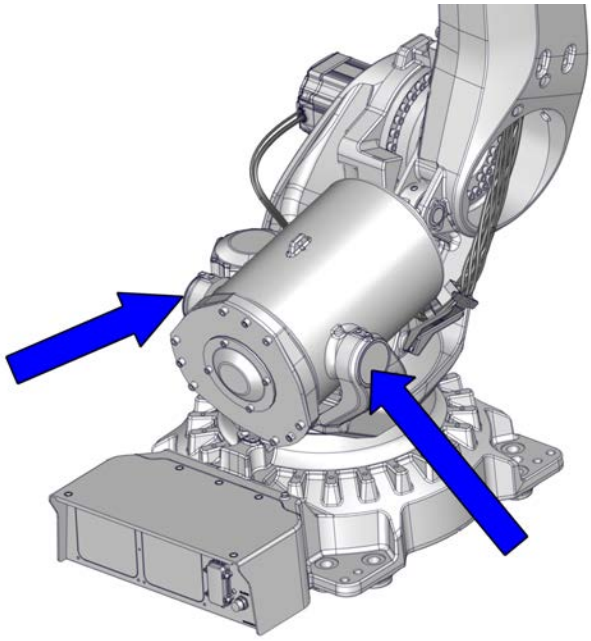
	Action	Note
1	 **DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.4.3 Replacing the rear bearings on the balancing device

Location of rear bearings, balancing device

The rear bearings of the balancing device are located in the cradle, one on each side, as shown in the figure.



xx2200001359

Summary of the replacement procedure

This is a brief summary of the replacement procedure, containing the major actions to be performed.

1. Unload the balancing device.
2. Replace the rear bearing.
3. Restore the balancing device.

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

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5.4.3 Replacing the rear bearings on the balancing device
Continued

Spare part	Article number	Note
Maintenance set cradle	3HAC087164-001	The maintenance set contains: • radial sealing with dust lip, 2 pcs • groove ball bearing complete, 2 pcs • retaining ring, bore, 2 pcs • VK-cover, 2 pcs (3HAA2166-13)

Required tools and equipment

Equipment	Article number	Note
Lock screw, M16x120	-	Used to secure lower arm.
Hydraulic press equipment, balancing device	3HAC074411-001	Used to unload or restore a balancing device. User instructions are enclosed with the tool.
Dismantle and mounting tool	3HAC028920-001	Used for removing and fitting shaft and bearings. User instructions are enclosed with the tool.
Hydraulic pump 70 MPa	3HAC13086-1	To be used with the press and puller tools. See technical specifications in the user instructions for the press equipment.
Hydraulic cylinder	3HAC11731-1	To be used with the press and puller tools. See technical specifications in the user instructions for the press equipment.
Lifting shackle	-	SA-10-8-NA1
Lifting accessory (chain)	3HAC15556-1	Lifting instruction 3HAC15880-2 enclosed.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Required service parts

Equipment	Article number	Note
VK cover, 100x10	3HAA2166-13	Located at the cradle of the balancing device. 2 pcs required. Replace if damaged.
Locking liquid	-	Loctite 2400 (or equivalent Loctite 243)
Grease	3HAC042536-001	Shell Gadus S2

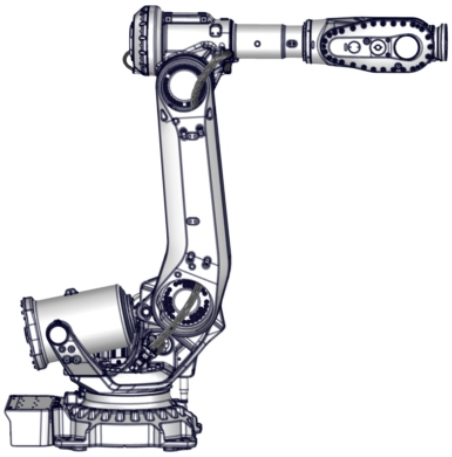
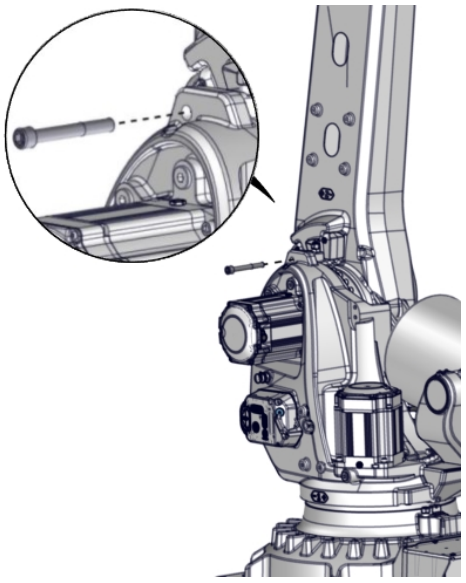
Removing the bearing, cradle

Use these procedures to remove the bearing in the cradle.

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Preparations before removing the rear bearings

	Action	Note
1	Jog axis-2 to the calibration position.	 xx2200001458
2	Fit a lock screw through the hole for the lock screw in the frame and into the lower arm to secure the weight of the lower and upper arms. **CAUTION** Do not tighten the lock screw, since too hard tightening could damage the gear.	Lock screw, M16x120  xx2200001332
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
4	Remove any installed equipment on or close to the balancing device.	

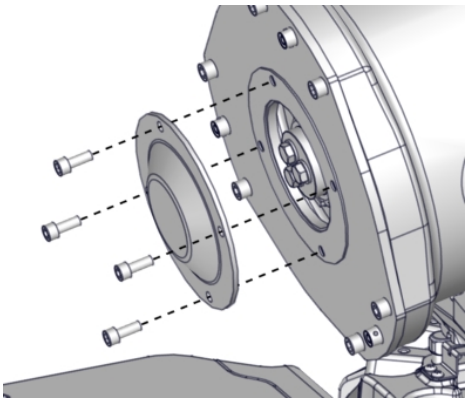
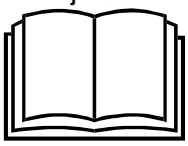
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5.4.3 Replacing the rear bearings on the balancing device
Continued

Unloading the balancing device springs and locking position with the Hydraulic press equipment, balancing device

Use this procedure to unload and lock the balancing device in unloaded position with the Hydraulic press equipment, balancing device (3HAC074411-001).

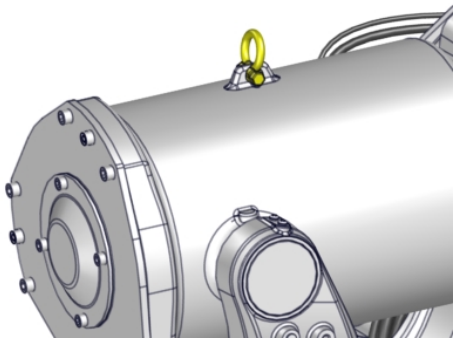
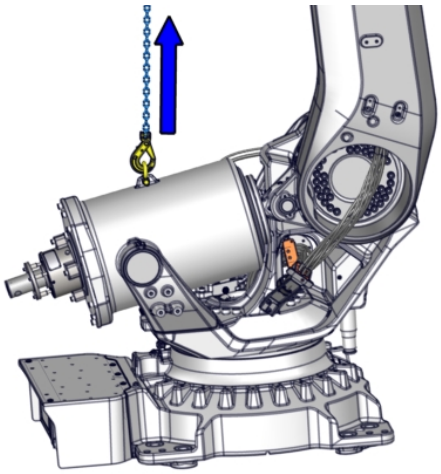
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the cover plate on the back of the balancing device. **DANGER** DO NOT remove any other screws than the rear cover attachment screws.	 xx2200001330
3	Unload the balancing device with the press equipment, to make the piston rod and front ear adjustable when pulling the shaft out.  xx0900000813 Go to the user instructions enclosed with the press tool. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Hydraulic press equipment, balancing device: 3HAC074411-001 User instructions are enclosed with the tool.

Attaching lifting accessory to the balancing device

	Action	Note
1	**CAUTION** The weight of the balancing device is 140 kg All lifting accessories used must be sized accordingly.	

Continues on next page

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	Action	Note
2	Fit a lifting shackle to the balancing device.	Lifting shackle: SA-10-8-NA1  xx2200001355
3	Fit the lifting accessory to the shackle and raise to take the weight of the balancing device.	Lifting accessory (chain): 3HAC15556-1  xx2200001459

Removing the shaft end, cradle

The procedure of removing the shaft end in the cradle is the same on both sides.

Note

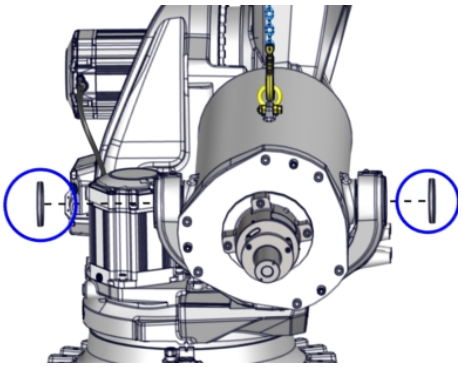
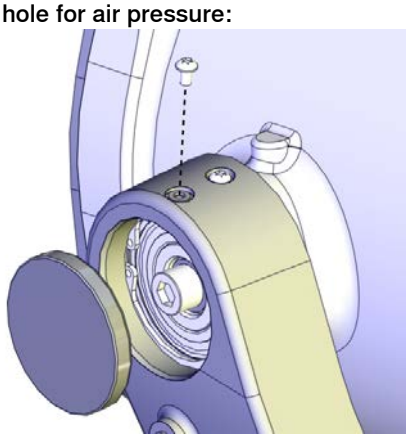
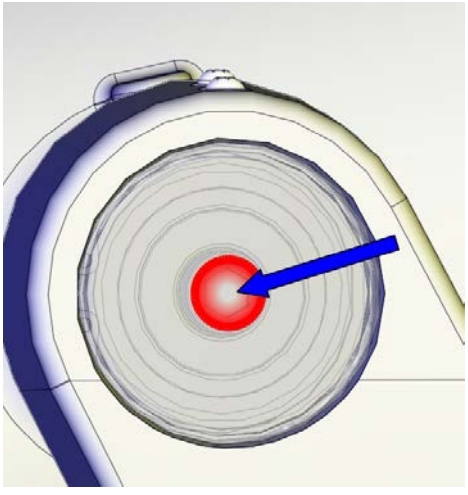
Remove one shaft end at a time!

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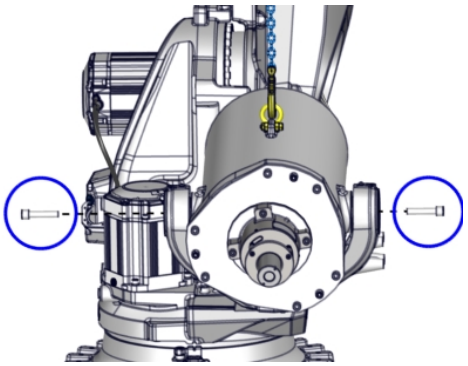
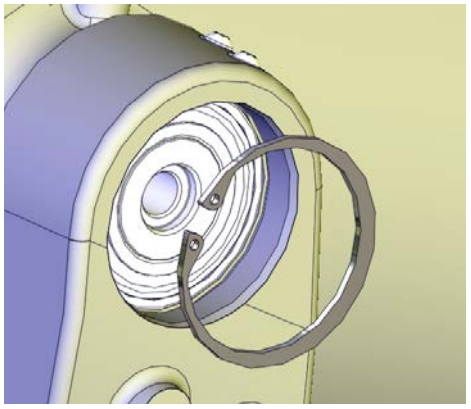
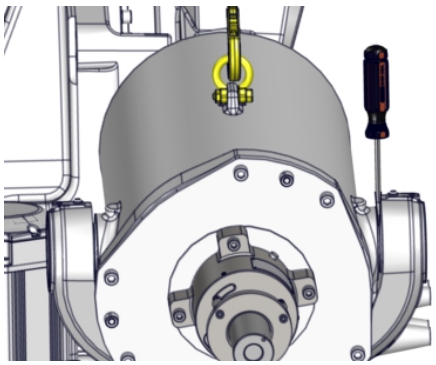
5.4.3 Replacing the rear bearings on the balancing device

Continued

	Action	Note
1	Remove the VK cover using one of the recommended methods: • Remove the protection screw from the vent hole and use air pressure through the hole to blow out the cover. The cover can be reused if not damaged. • Drive a screwdriver (or similar) through the VK cover, as close as possible to the center of the VK cover, and bend out the cover. If not making a hole in the center of the VK cover, there is a risk of damaging the bearing inside. The damaged VK cover must be replaced with a new.	 xx2200001464 VK cover, 100x10: 3HAA2166-13 Vent hole for air pressure:  xx1700002189 Position for screwdriver:  xx1300000662
2	Wipe off all residual grease inside the recess.	

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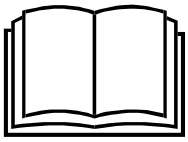
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	Action	Note
3	Unscrew the attachment screw securing the shaft.	 xx2200001465
4	Remove the retaining ring bore.	 xx1300000664
5	Before pulling out the shaft end, put a big screw driver between the cradle and balancing device and use it as a distance tool.	 xx2200001470

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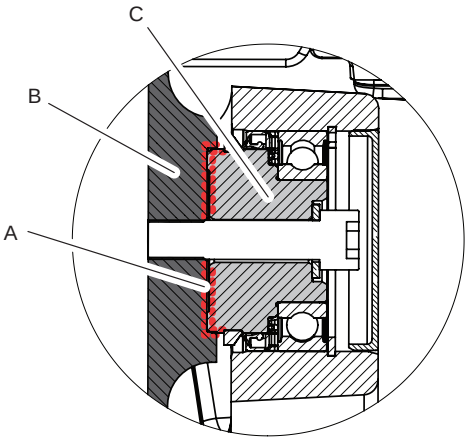
5.4.3 Replacing the rear bearings on the balancing device
Continued

	Action	Note
6	Pull out the shaft end with bearing, sealing and distance using the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.

Refitting the bearing, cradle

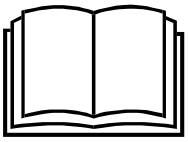
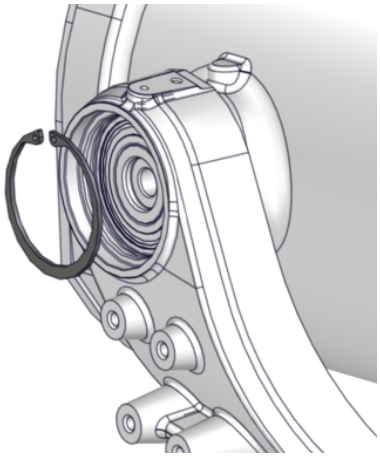
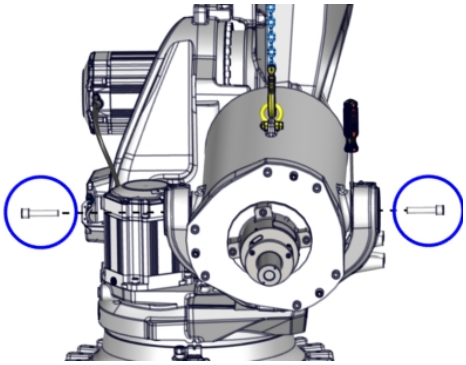
Use these procedures to refit the bearing in the cradle.

Refitting the shaft end and rear bearings

	Action	Note
1	Wipe clean all contact surfaces from residual grease and other contamination inside the recess.	
2	*Foundry Plus:* Apply Mercasol on matching surfaces on the axis and balancing device. See the figure.	 xx1400000367 A Mercasol (red dotted lines) B Balancing device C Shaft
3	Apply some grease in the hole for the bearing in the cradle.  **Note** Do not apply grease on surfaces with Mercasol.	

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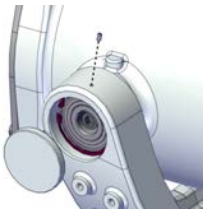
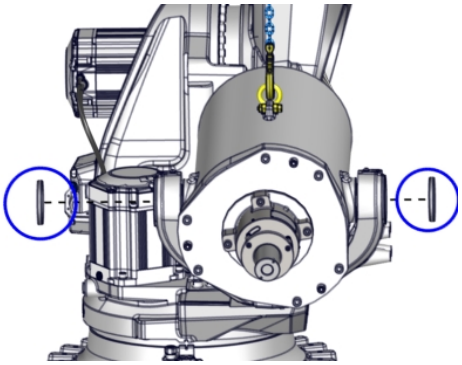
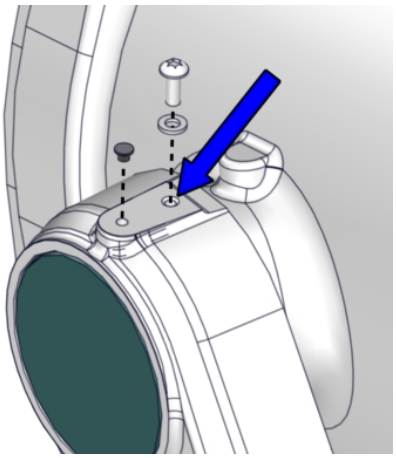
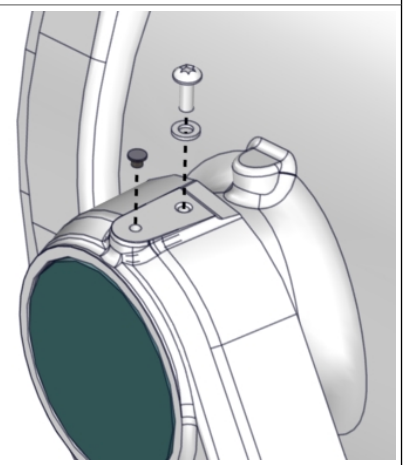
	Action	Note
4	Apply a threaded bar into the hole in the balancing device and use the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.
5	Fit the retaining ring bore.	 xx2300000006
6	Apply locking liquid on the attachment screw.	Hex socket head cap screw: M16x70 12.9 Gleitmo 603+Geomet 500 Washer: 3HAC047681-001 Locking liquid: Loctite 2400 (or equivalent Loctite 243)
7	While using the screw driver between the cradle and balancing device as a distance tool, tighten the attachment screw completely. Secure the balancing device.	Tightening torque: 280 Nm.  xx2200001475

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5.4.3 Replacing the rear bearings on the balancing device

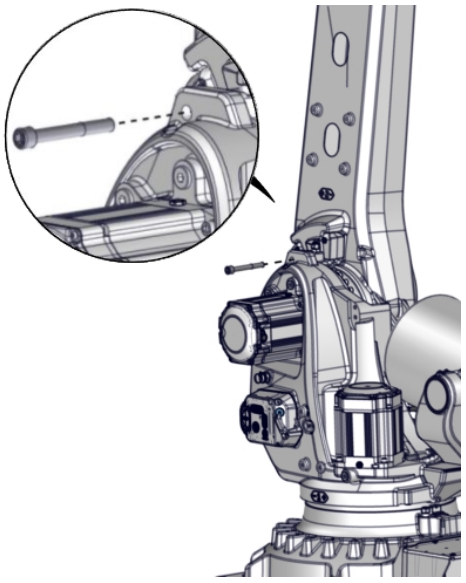
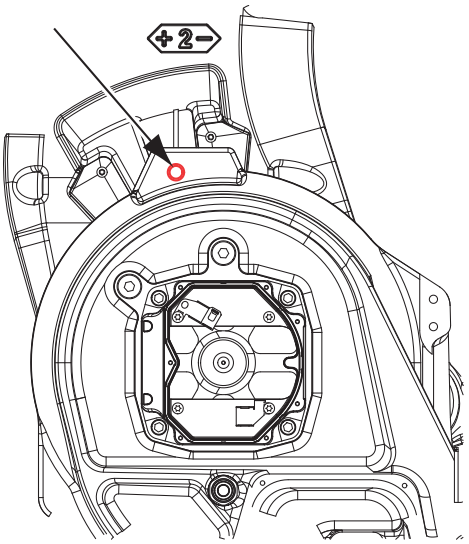
Continued

	Action	Note
8	Refit the VK-cover. **Note** Temporarily remove the screw on the cradle to let go of overpressure if the VK covers are hard to fit.  xx1700001800	VK cover, 100x10, 3HAA2166-13  xx2200001464
9	Remove both the screw and the protection plug, then refill grease from the inner hole (See figure).	Grease: 3HAA1001-294  xx2300000004
10	Refit the screw (including washer) and the protection plug.	 xx2300000005
11	Wipe clean from residual grease.	

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Removing the lifting accessory and locking screw

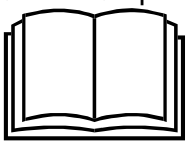
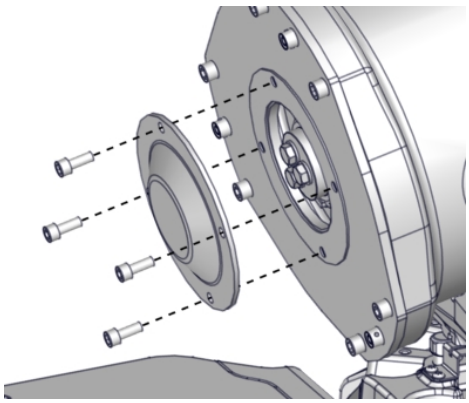
	Action	Note
1	Remove the lifting accessory from the balancing device.	
2	Remove the lock screw (M16x120).	 xx2200001332
3	*Foundry Plus*: Apply Mercasol in the hole for the locking screw.	 xx1400000372

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5.4.3 Replacing the rear bearings on the balancing device
Continued

Restoring the balancing device and removing the Hydraulic press equipment, balancing device

	Action	Note
1	Restore the balancing device and remove the press equipment according to instructions for the press equipment.  xx0900000813 Go to the user instructions enclosed with the press tool. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	User instructions are enclosed with the tool.
2	Apply flange sealant and refit the cover plate on the back of the balancing device.	Hex socket head cap screw: M10x25 8.8-A3F. Tightening torque: 35 Nm. Flange sealant for conical fittings: Loctite 5400 (or equivalent Loctite 577).  xx2200001330

Concluding procedure

	Action	Note
1	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

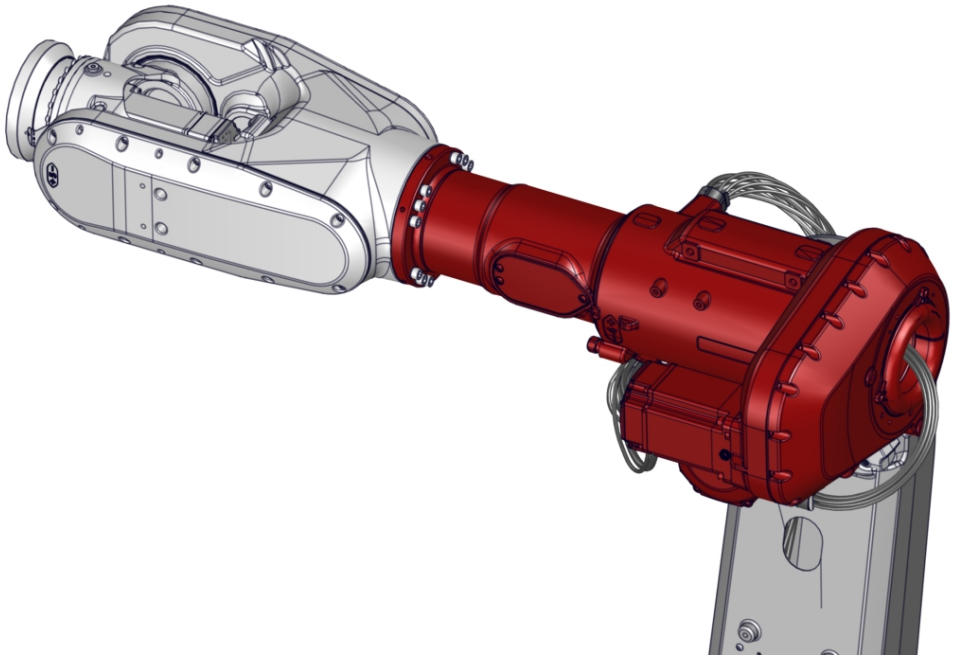
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5.5 Axes 3 and 4

5.5.1 Replacing the axis 3-4 assembly

Location of the axis 3-4 assembly

The axis 3-4 assembly includes the arm house and the upper arm tube, and is located as shown in the figure.



xx2500001792

Summary of the replacement procedure

This is a brief summary of the replacement procedure, containing the major actions to be performed.

1. Drain the axis-3 gearbox.
2. Remove the cable harness from the upper arm.
3. Remove the wrist.
4. Replace the axis 3-4 assembly.

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

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5.5.1 Replacing the axis 3-4 assembly
Continued

Spare part	Article number	Note	Level
Axis 3-4 27/+41	3HAC083200-002 (Graphite White) 3HAC083200-003 (ABB Orange)	Complete unit with motors and gears. IRB 6730-210/3.1 IRB 6730-190/3.1 LID	L2
Axis 3-4 27/+20	3HAC083199-002 (Graphite White) 3HAC083199-003 (ABB Orange)	Complete unit with motors and gears. IRB 6730-240/2.9 IRB 6730-220/2.9 LID	L2
Axis 3-4 27/0	3HAC083198-002 (Graphite White) 3HAC083198-003 (ABB Orange)	Complete unit with motors and gears. IRB 6730-270/2.7	L2

Required service parts

Consumable	Article number	Note
Connection box cover FS180 with gasket	3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange)	Replace if damaged. On axis-3 motor
Connection box cover FS130 with gasket	3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)	Replace if damaged. On axis-4 motor
Connection box cover with gasket	3HAC072863-003	Replace if damaged. On axis-5 motor
Connection box cover MT100X with gasket	3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)	Replace if damaged. On axis-6 motor
Wrist cover	3HAC078635-004 (Graphite White) 3HAC078635-005 (ABB Orange)	Replace if damaged.
Cable strap, outdoor	-	

Required tools and equipment

Equipment	Article number	Note
Guide pin, M12x150	3HAC13056-2	Always use guide pins in pairs.
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.
Bit holder and hexagon bit SW10		Bit holder dimension: 5/16" (14x18 mm) Used for screw access in narrow locations.
Roundsling, 1 m	-	Length: 1 m.
Roundsling, 1.5 m	-	Length: 1.5 m.
Lifting eye VLBG	3HAC16131-1	M12, 2 pcs

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Equipment	Article number	Note
Fender washer	-	Outer diameter: minimum 26 mm, maximum 30 mm, hole diameter: 13 mm, thickness: 3 mm.
Lifting accessory (chain)	3HAC15556-1	Lifting instruction 3HAC15880-2 enclosed.
Guide pin, M12x150	3HAC13056-2	Always use guide pins in pairs.
Rotation tool M4	3HAB7887-1	Used to rotate the motor pinion. Add screw M4.
Calibration toolbox, Axis Calibration	3HAC074564-001 [i]	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

[i] Contains calibration pins with diameter 12 mm.

Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	Decide which calibration routine to use for calibrating the robot. • Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot. • Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.	
	If the robot is to be calibrated with reference calibration: Find previous reference values for the axis or create new reference values. These values are to be used after the repair procedure is completed, for calibration of the robot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in *Reference calibration routine on page 716*.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

Removing the axis 3-4

Use these procedures to remove the axis 3-4.

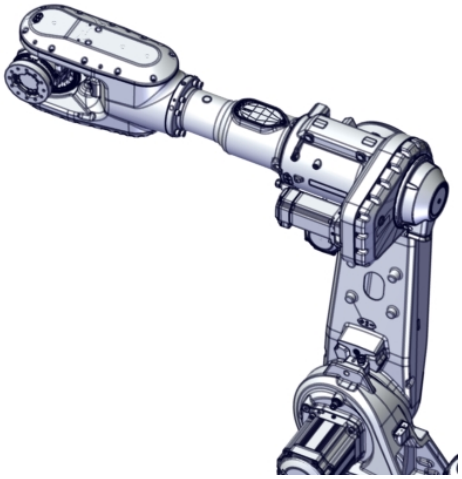
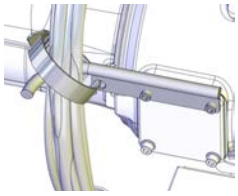
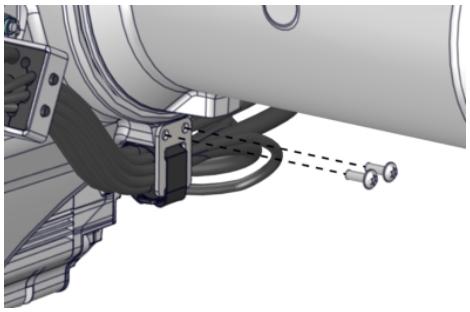
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5.5.1 Replacing the axis 3-4 assembly

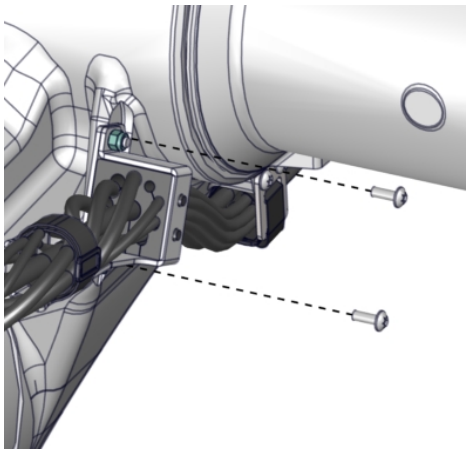
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Preparations before removing the axis-3-4

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	Drain the axis-3 gearbox.	See *Draining the axis-3 gearbox on page 162*.
3	Jog the robot into position: • Axis 1: no significance • Axis 2: jog axis 2 and 3 to a position where the upper arm is horizontal • Axis 3: jog axis 2 and 3 to a position where the upper arm is horizontal • Axis 4: +90° • Axis 5: +90° • Axis 6: no significance	 xx2100002164
4	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5	If robot is equipped with DressPack: Remove the DressPack from the upper arm.	See the product manual for the DressPack.
6	Remove the cable bracket underneath the tube shaft. **Note** If DressPack is fitted, the cable fixing bracket is replaced by the cable guide.  xx1300001973	 xx2200001432

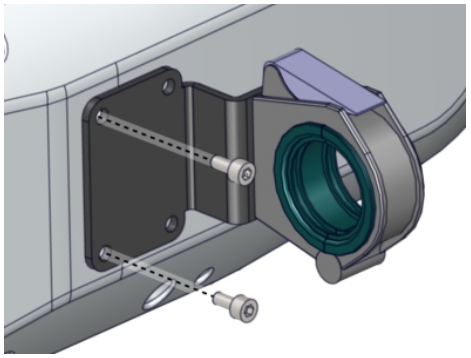
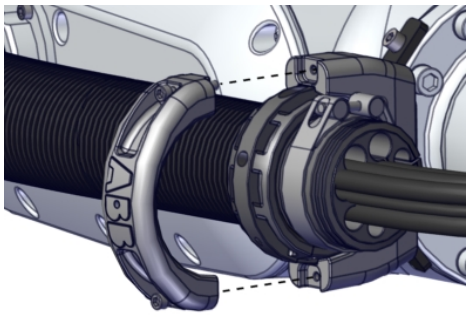
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	Action	Note
7	Remove the metal clamp at the arm house.	 xx2200001433

Retrieving access to the wrist cabling

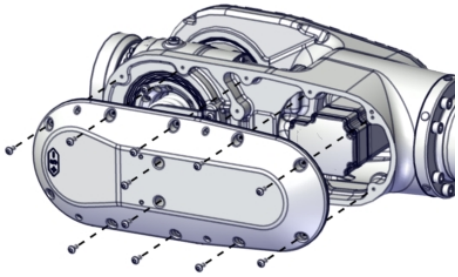
Use this procedure to remove the wrist cover.

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	If DressPack MH3 is installed: Remove the wrist bracket with the complete ball joint housing still fitted, if the bracket is installed over the two wrist cover screws. **Note** No need to remove the bracket if the two wrist cover screws are accessible.	 xx2300001366
3	If DressPack is installed: Open the ball joint housing on the arm tube and remove the DressPack cable package.	 xx2100002709

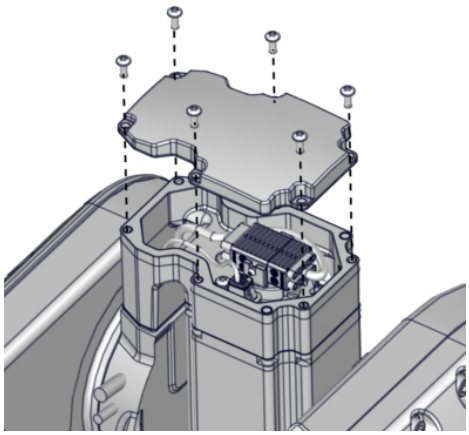
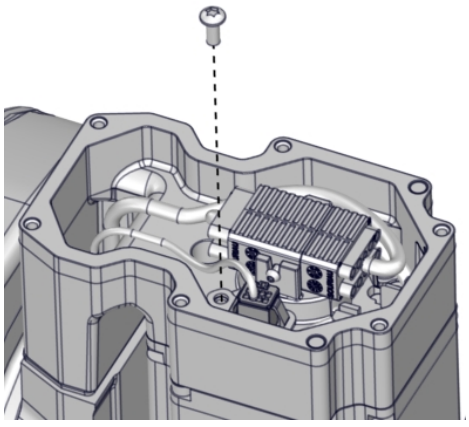
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5.5.1 Replacing the axis 3-4 assembly
Continued

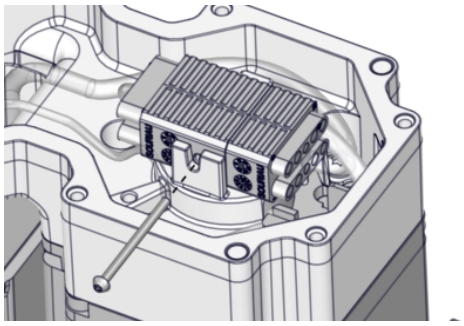
	Action	Note
4	Remove the wrist cover.	 xx2000000373

Disconnecting the axis-6 motor cables

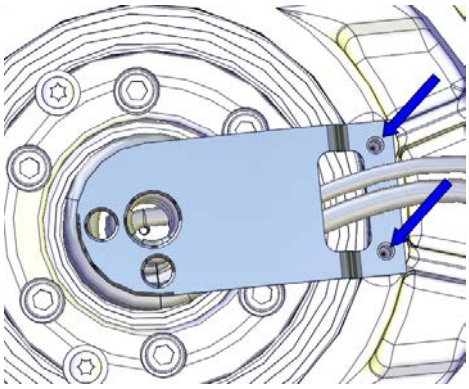
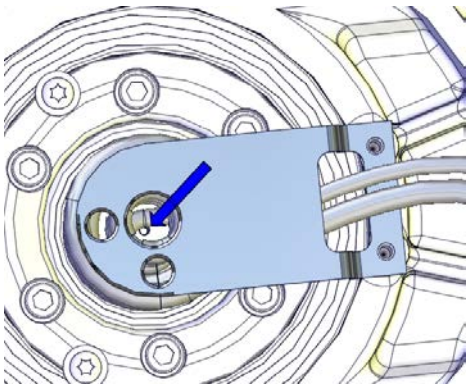
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Unscrew the attachment screws and remove the motor cover.	 xx2200001434
3	Remove the connector bracket.	 xx2200001730

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	Action	Note
4	Remove the connector screw.	 xx2200001731
5	Disconnect the motor cables.	

Pushing out the axis-6 motor cables

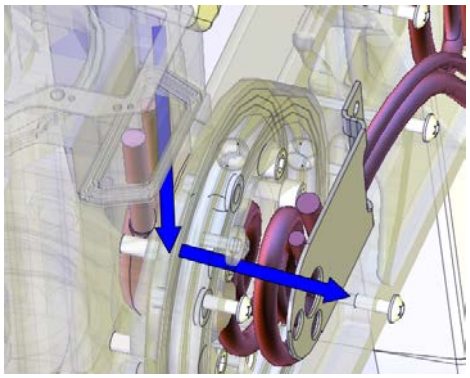
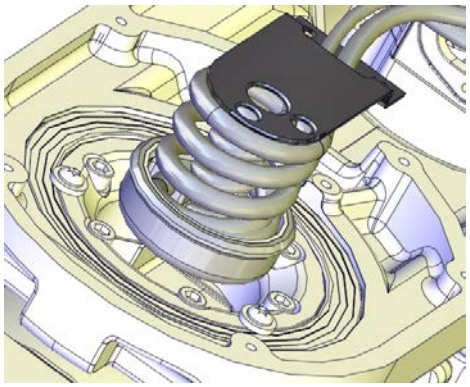
	Action	Note
1	Unscrew the attachment screws that hold the cable bracket.	 xx1300000484
2	Unscrew the M4 screw that holds the carrier. **Note** The screw is located at the bottom of the carrier.	 xx1300000485

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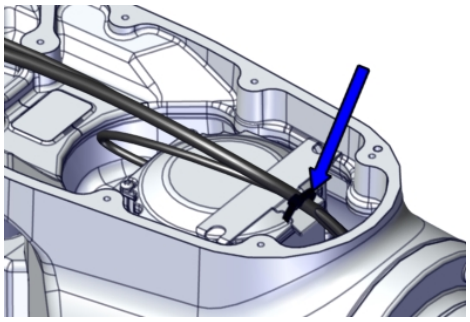
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5.5.1 Replacing the axis 3-4 assembly

Continued

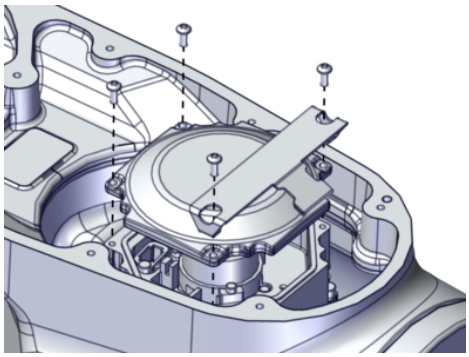
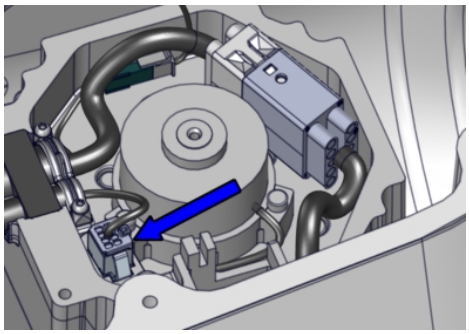
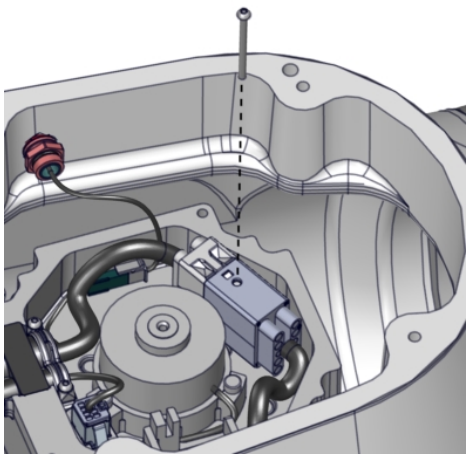
	Action	Note
3	Lift out the axis-6 motor cables by holding the cables with one hand at the motor and the other at the carrier.	 xx1300000666
4	Lift out the carrier from its position.	 xx1300001113

Disconnecting the axis-5 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Cut the cable tie.	 xx2100002625

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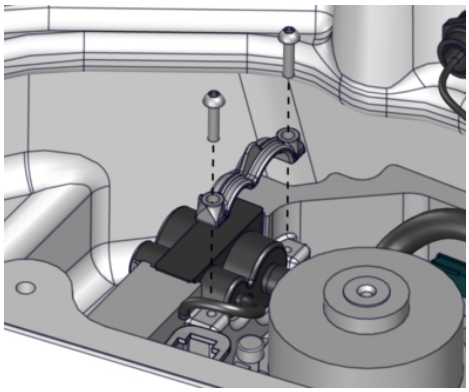
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	Action	Note
3	Remove the motor cover by removing the screws.	 xx2100002495
4	Disconnect the signal cable connector.	 xx2200001734
5	Disconnect the power cable connector by removing the attachment screw.	 xx2200001733

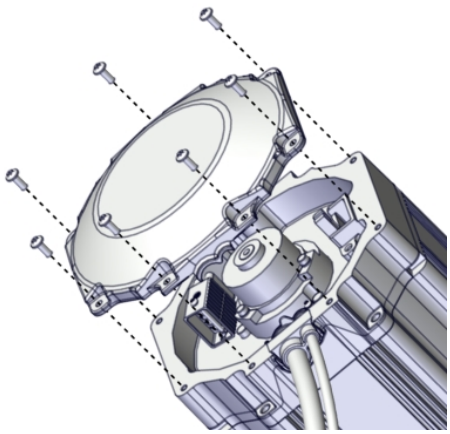
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5.5.1 Replacing the axis 3-4 assembly
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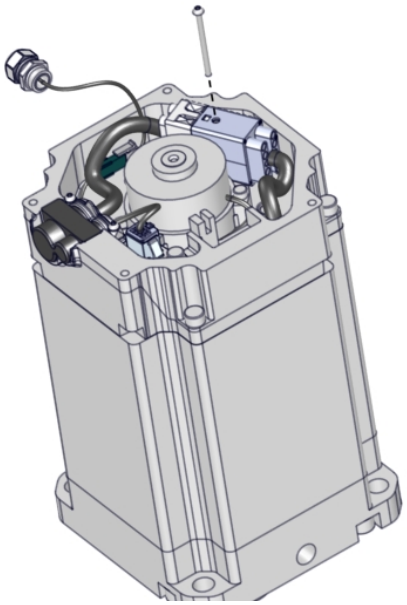
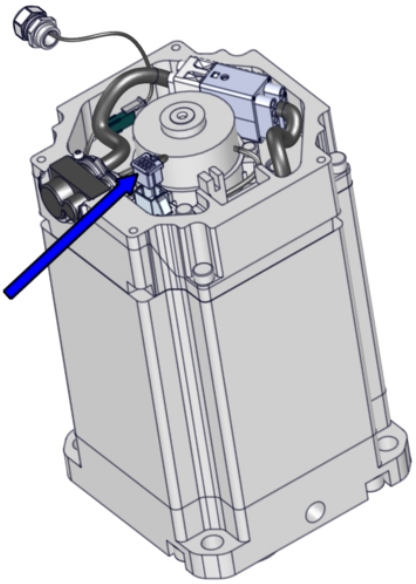
	Action	Note
6	Remove the cable bracket by removing the screws.	 xx2200001735
7	Remove the motor cables.	

Disconnecting the axis-3 and axis-4 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the motor cover by removing the screws.	 xx2100000596

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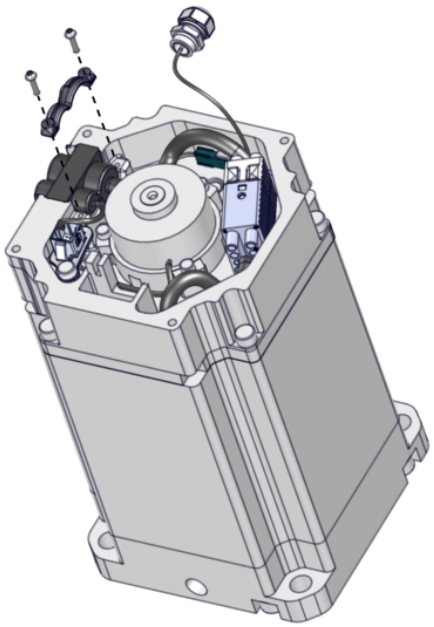
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	Action	Note
3	Disconnect the power cable connector by first removing the attachment screw and then parting the connector.	 xx2200001736
4	Disconnect the signal cable connector by pulling it out.	 xx2200001737

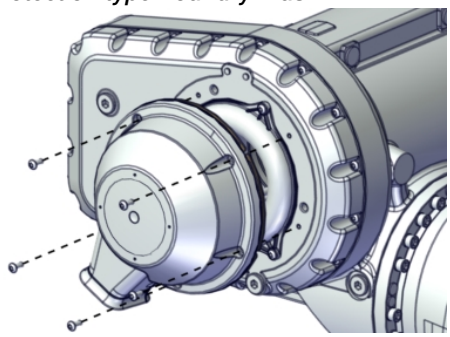
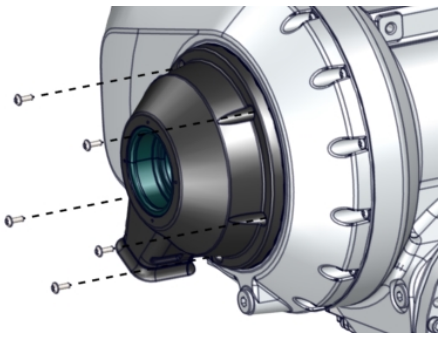
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5.5.1 Replacing the axis 3-4 assembly
Continued

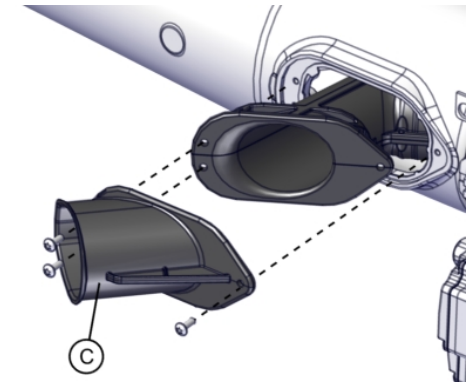
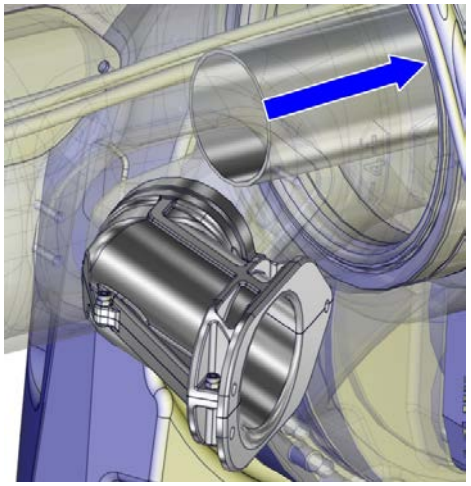
	Action	Note
5	Remove the cable bracket by removing the screws.	 xx2200001738
6	Remove the motor cables from the motor.	

Removing the cable harness from the wrist and upper arm

	Action	Note
1	*Foundry Plus* *DressPack* Remove the back cover. **Note** Use caution not to damage the gasket.	*Protection type Foundry Plus:*  xx2000000422 *DressPack*  xx2300001040

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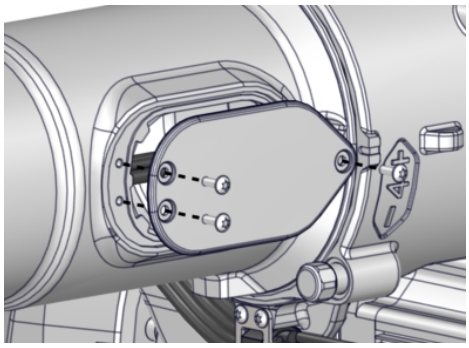
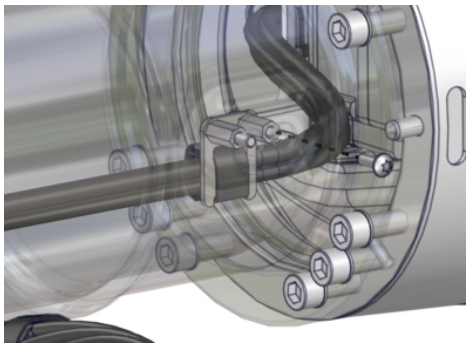
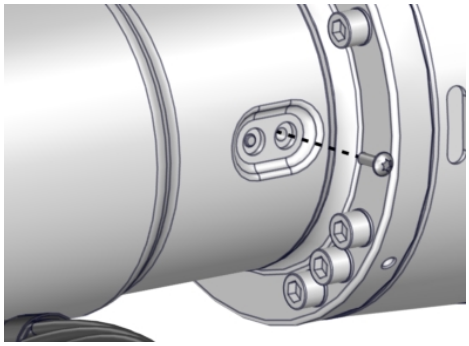
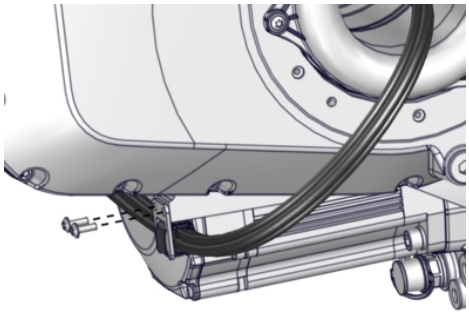
	Action	Note
2	*DressPack* Loosen the insert. (Cable guard (C) is available for protection type Foundry Plus.)	 xx2100002677
3	*DressPack* Push the DressPack tube a little backwards.	 xx1400000720
4	**Tip** Use tape and tie the axis-5 and axis-6 connectors and carrier into a bundle (if not already done). This is done to facilitate the removal and to avoid damaging the parts. This will also make it easier to run the cable harness through the inside of the upper arm.	 xx1300000668

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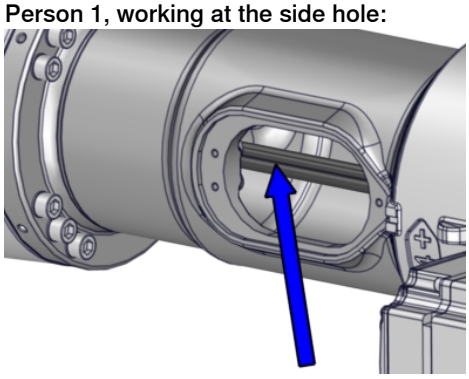
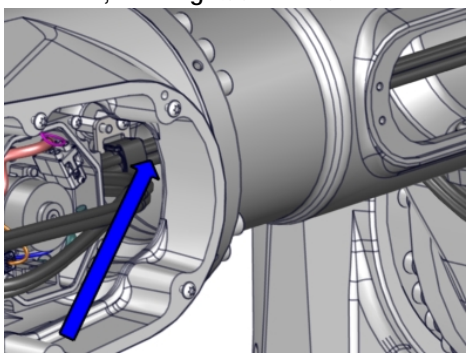
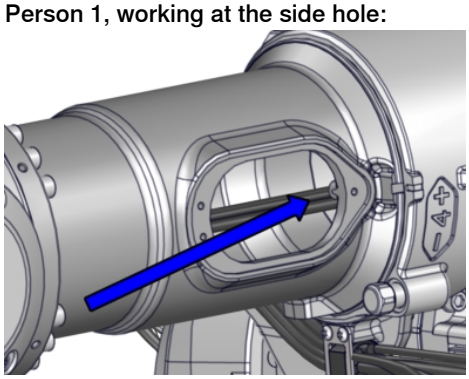
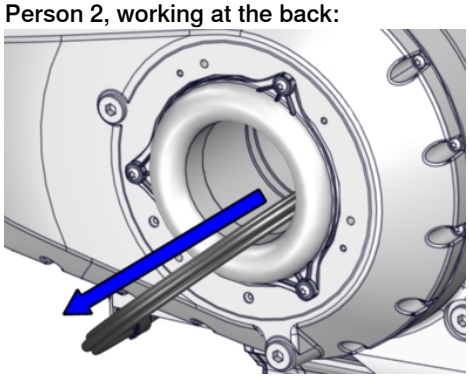
5.5.1 Replacing the axis 3-4 assembly

Continued

	Action	Note
5	Remove the side cover on the arm tube.	 xx2300000031
6	Unscrew the attachment screw that secures the axis-4 metal clamp inside the arm tube. **Note** The screw is reached from outside the upper arm.	 xx2300000033  xx2300000032
7	Remove the arm house metal clamp.	 xx2200002142

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	Action	Note
8	Remove the cable harness out from the wrist. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole and take a hold of the cable harness. • Person 2: Take a hold on the cable harness inside the wrist. • Together: Move the cable harness past the axis-5 motor and into the arm tube.	Person 1, working at the side hole:  xx2300000035 Person 2, working at the wrist:  xx2300000036
9	Remove the cable harness out of the arm tube, at the back of the upper arm. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole and take a hold of the cable harness. • Person 2: Take a hold on the cable harness at the back of the robot. • Together: Move the cable harness out of the arm tube. **Note** To be able to remove the cable harness with the DressPack tube fitted, the tube needs to be pulled out a little, then be placed on the lower left side in the arm tube and the bracket of the cable harness then needs to be placed on the upper right hand side.	Person 1, working at the side hole:  xx2300000037 Person 2, working at the back:  xx2300000038

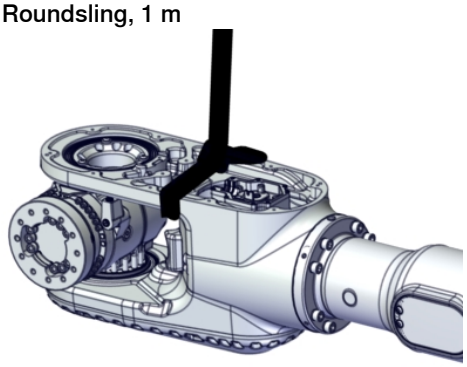
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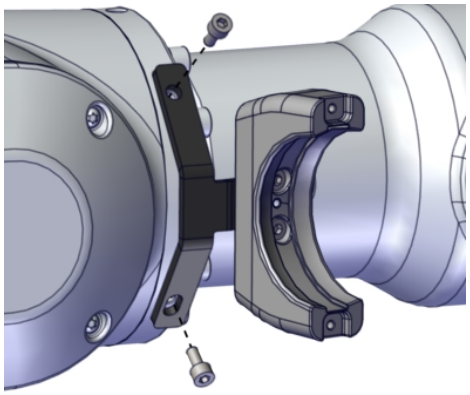
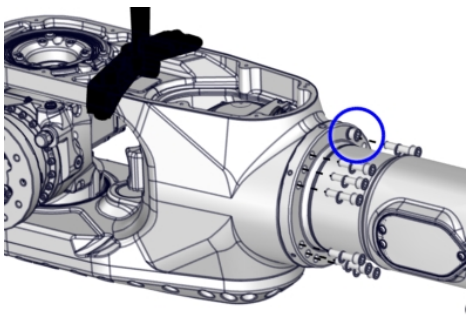
5.5.1 Replacing the axis 3-4 assembly

Continued

Attaching the lifting accessories to the wrist

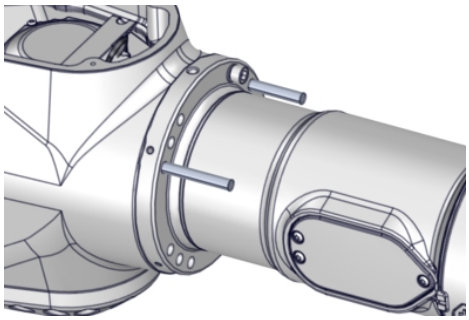
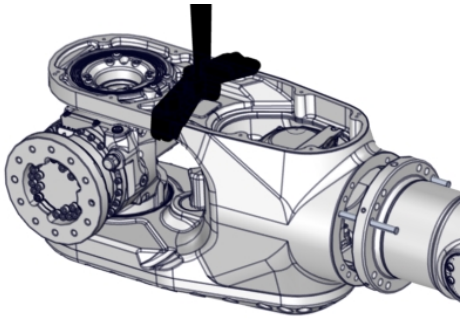
	Action	Note
1	**CAUTION** The weight of the wrist is 100 kg / 110 kg (LID) All lifting accessories used must be sized accordingly.	
2	Attach a roundsling to the wrist as shown in the figure. **CAUTION** The roundsling placement shown in the figure keeps the wrist balanced when lifted, which reduces risk of damage or injury. Do not attach the roundsling around the axis-5 gearbox!	Roundsling, 1 m  xx2100001290
3	Secure the roundsling to an overhead crane and stretch the roundsling to carry the weight of the wrist.	

Removing the wrist

	Action	Note
1	If used, remove the bracket with the part of the ball joint housing still fitted.	 xx2100002805
2	Remove all attachment screws but leave one.	 xx2300000015

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	Action	Note
3	Fit guide pins to the wrist unit.	Guide pin, M12x150: 3HAC13056-2  xx2300000016
4	Remove the remaining screw.	
5	Pull out the wrist a bit and bring out the cabling from the wrist unit. **CAUTION** Make sure that the cabling does not get damaged.	Bit holder and hexagon bit SW10 Bit holder dimension: 5/16" (14x18 mm)  xx2200001808
6	Lift away the wrist.	

Attaching lifting accessories to the axis 3-4

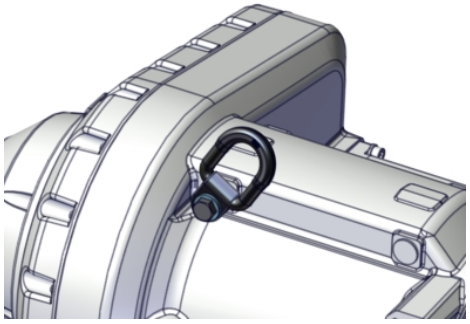
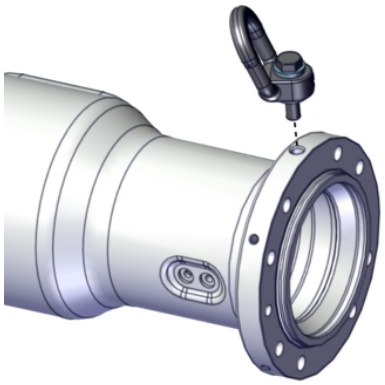
	Action	Note
1	**CAUTION** The weight of the complete axis 3-4 is IRB 6730-270/2.7: 241 kg IRB 6730-240/2.9, IRB 6730-220/2.9 LID: 249 kg IRB 6730-210/3.1, IRB 6730-190/3.1 LID: 256 kg All lifting accessories used must be sized accordingly.	

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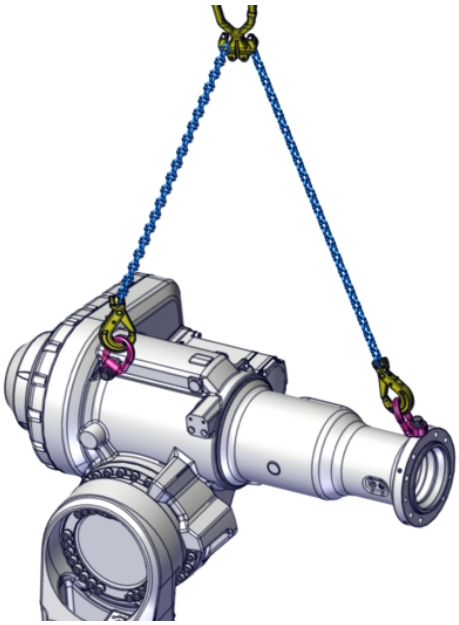
5.5.1 Replacing the axis 3-4 assembly

Continued

	Action	Note
2	Fit a lifting eye in the arm house, with a fender washer underneath.  xx1400002196	Lifting eye VLBG: 3HAC16131-1 Fender washer: Outer diameter: minimum 26 mm, maximum 30 mm, hole diameter: 13 mm, thickness: 3 mm.  xx2100002146
3	Fit a lifting eye in the upper arm tube.	Lifting eye VLBG: 3HAC16131-1  xx2500001788

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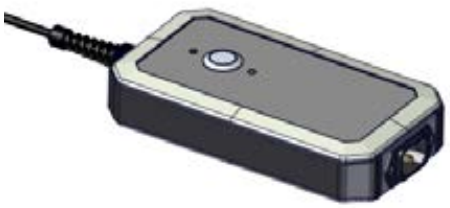
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	Action	Note
4	Attach the Lifting accessory (chain) to an overhead crane (or similar), and then to the lifting eyes in the arm house and the upper arm tube. Adjust the chain lengths to make the lift as level as possible.	Lifting accessory (chain): 3HAC15556-1 Roundsling, 1 m  xx2500001789
5	Raise the lifting accessories to take the weight of the axis 3-4.	
6	In case of necessary adjustments, use the shortening loops on the lifting accessory (chain) to find the level position.	 xx1400002197

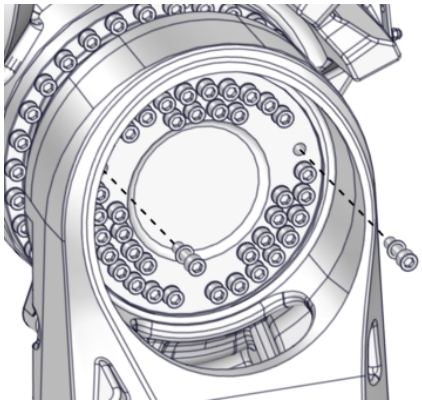
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5.5.1 Replacing the axis 3-4 assembly
Continued

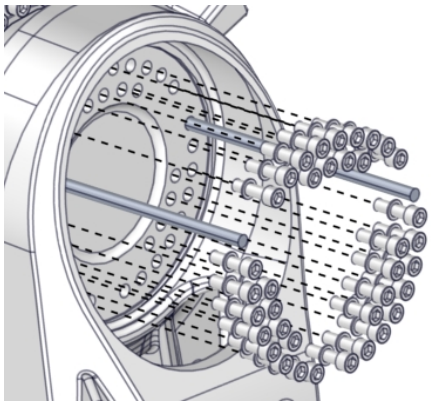
	Action	Note
7	Release the brakes on the axis-3 motor with the brake release tool, to unload the weight into the lifting accessories. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **CAUTION** Releasing the brakes on the axis-3 motor results in weight transfer of upper arm weight. Verify that the upper arm rests against the mechanical stop or installed lifting accessories, before releasing the brakes. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666

Preparations before removing the axis 3-4

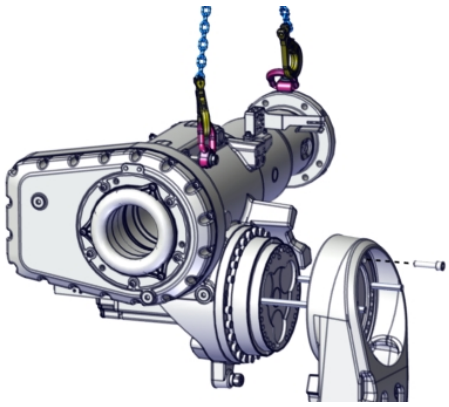
	Action	Note
1	Remove two attachment screws in opposite holes and replace them with guide pins. **Tip** Lubricate the guide pins with some grease to make the upper arm slide better.	Guide pin, M12x150: 3HAC13056-2 Always use guide pins in pairs.  xx2300000205

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	Action	Note
2	Leave one of the remaining attachment screws fitted, remove the other screws.	 xx2300000206

Removing the axis 3-4

	Action	Note
1	**Note** Make sure the lift is done completely leveled! In case of necessary adjustments, use the shortening loops on the lifting accessory (chain), and make sure to place the chain the right way through the loops.	 xx1400002197
2	Remove the remaining attachment screw and let the upper arm slide out from the lower arm with support from the guide pins.	 xx2500001790
3	Lift the axis 3-4 and place it on the prepared area.	

Refitting the axis 3-4

Use these procedures to refit the axis 3-4.

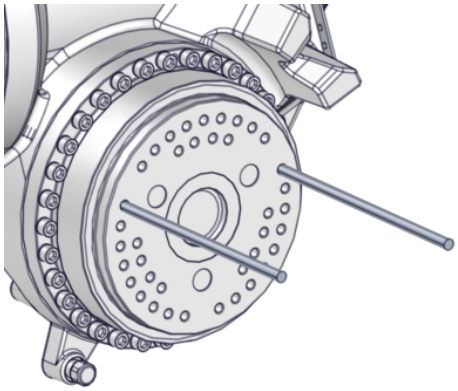
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5.5.1 Replacing the axis 3-4 assembly

Continued

Preparations before refitting the axis 3-4

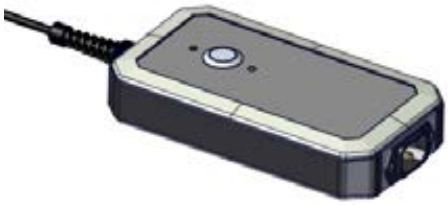
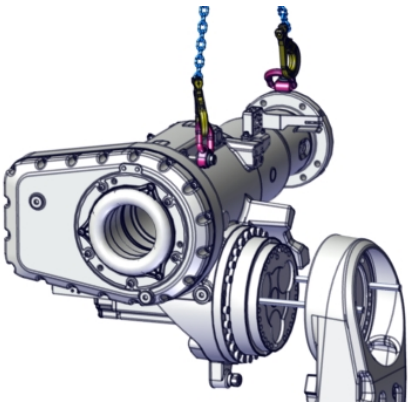
	Action	Note
1	Wipe clean all contact surfaces.	
2	Fit two guide pins in opposite M12 holes in the axis-3 gearbox. **Tip** Lubricate the guide pins with some grease to make the upper arm slide better.	Guide pin, M12x150: 3HAC13056-2 Always use guide pins in pairs.  xx2300000212

Securing the axis 3-4

	Action	Note
1	**CAUTION** The weight of the complete axis 3-4 is IRB 6730-270/2.7: 241 kg IRB 6730-240/2.9, IRB 6730-220/2.9 LID: 249 kg IRB 6730-210/3.1, IRB 6730-190/3.1 LID: 256 kg All lifting accessories used must be sized accordingly.	
2	Attach the lifting accessories.	See *Attaching lifting accessories to the axis 3-4 on page 295*.
3	Lift the axis 3-4 to mounting position.	

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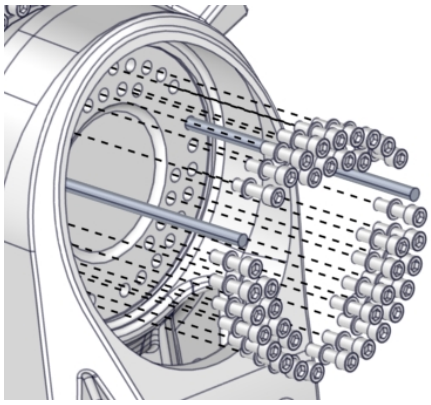
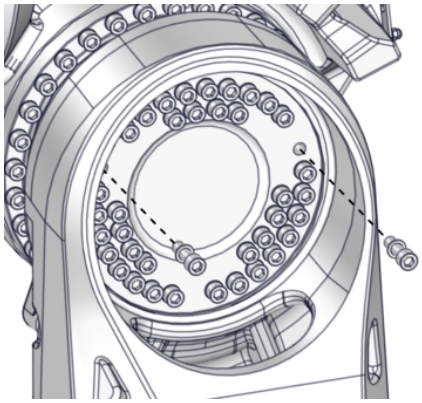
	Action	Note
4	Release the brakes on the axis-3 motor. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **CAUTION** Releasing the brakes on the axis-3 motor results in weight transfer of upper arm weight. Verify that the upper arm rests against the mechanical stop or installed lifting accessories, before releasing the brakes. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
5	Use the rotation tool to rotate the axis-3 motor pinion/gearbox and find the correct position for the guide pins in the lower arm. Fit the axis 3-4 to the lower arm.	Rotation tool M4: 3HAB7887-1  xx2500001791

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5.5.1 Replacing the axis 3-4 assembly

Continued

	Action	Note
6	Insert all but two of the screws and washers.	Hex socket head cap screw: M12x40 12.9 Gleitmo 603+Geomet 500 (39 pcs). Washer: Steel 13x19x1.5 (39 pcs).  xx2300000206
7	Remove the guide pins and fit the two remaining screws and washers.	 xx2300000205
8	Tighten the attachment screws.	Tightening torque: standard torque 120 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*)..

Removing the lifting accessories

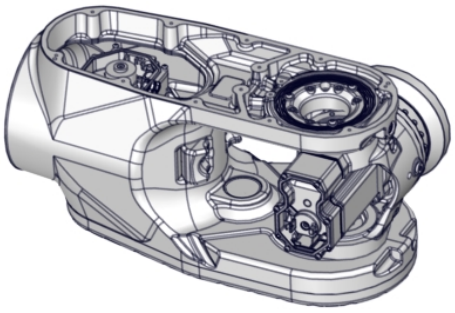
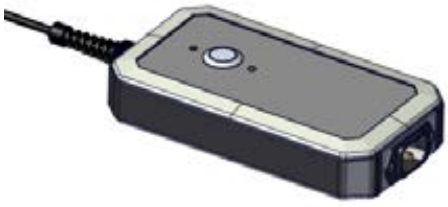
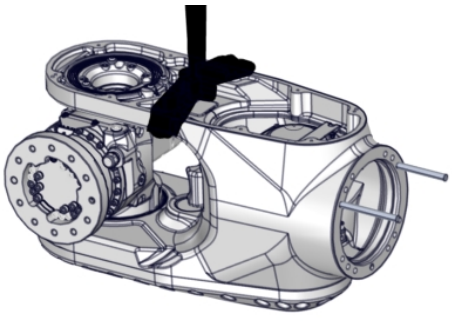
	Action	Note
1	Remove the lifting accessories.	

Preparations before refitting the wrist

	Action	Note
1	Wipe clean all contact surfaces.	

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	Action	Note
2	Prepare a new wrist spare part by removing the wrist cover and the motor covers.	 xx2200002149
3	If axis 5 is not already in position +90°, connect the brake release tool, release the brakes and move the axis manually into that position. Release the brakes of the axis-5 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
4	Attach a roundsling and guide pins to the wrist as shown in the figure. **CAUTION** The roundsling placement shown in the figure keeps the wrist balanced when lifted, which reduces risk of damage or injury. Do not attach the roundsling around the axis-5 gearbox!	Roundsling, 1 m: Length: 1 m. Guide pin, M12x150: 3HAC13056-2  xx2300000019

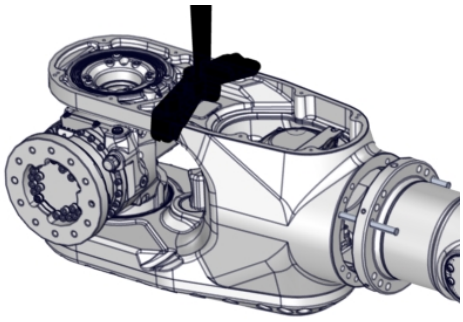
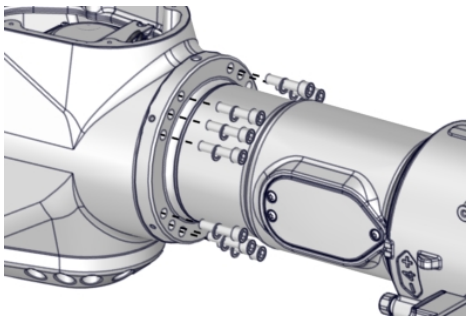
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5.5.1 Replacing the axis 3-4 assembly

Continued

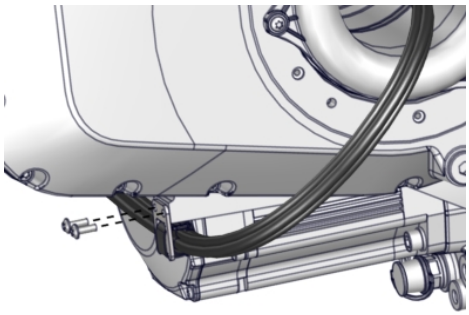
Refitting the wrist

	Action	Note
1	Lift the wrist into mounting position and run the cabling into the wrist housing. Be careful not to damage any part of the cable harness.	
2	Slide the wrist into fitting position.	 xx2200001808
3	Fit the attachment screws and washers. Then remove the guide pins and fit the remaining two screws.	Hex socket head cap screw: M12x50 12.9 Gleitmo 603+Geomet 500 Bit holder and hexagon bit SW10 Bit holder dimension: 5/16" (14x18 mm)  xx2300000020
4	Tighten the attachment screws.	Tightening torque: standard torque 120 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*)..

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Refitting the cable harness to the upper arm

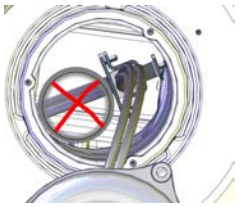
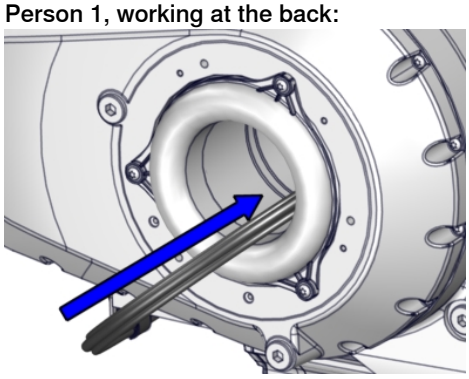
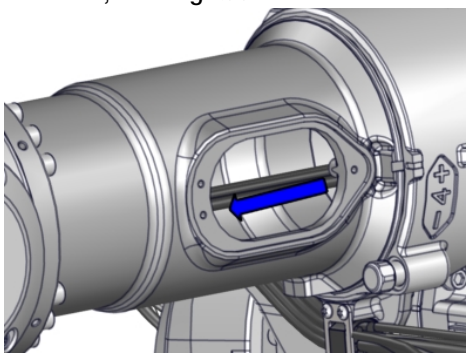
	Action	Note
1	Refit the metal clamp beneath the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200002142
2	**Tip** Use tape and tie the axis-5 and axis-6 connectors and carrier into a bundle (if not already done). This is done to facilitate the procedure and to avoid damaging the parts during the procedure. This will also make it easier to run the cable harness through the inside of the robot.	 xx1300000668

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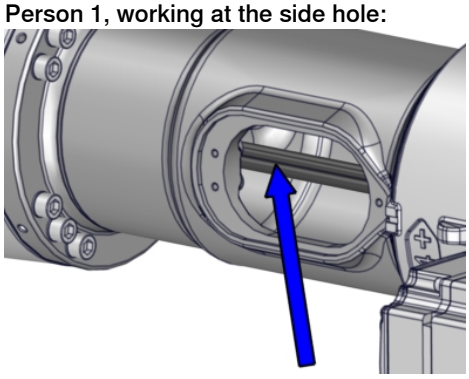
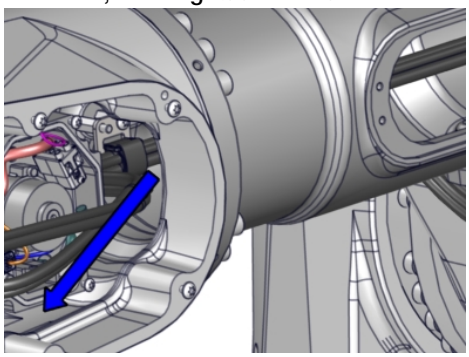
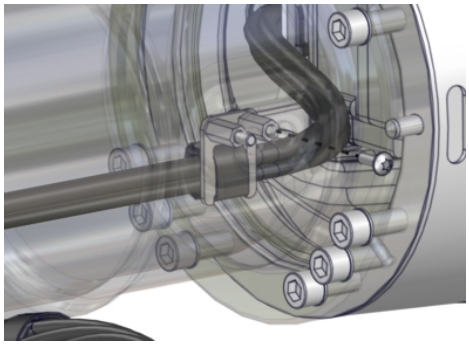
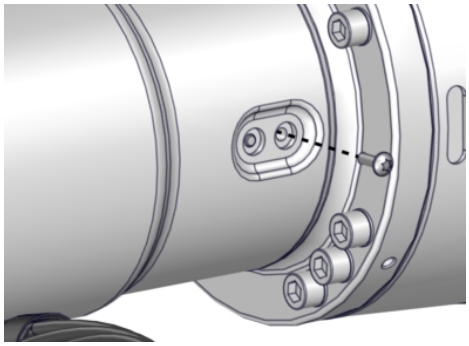
5.5.1 Replacing the axis 3-4 assembly

Continued

	Action	Note
3	Run the cable harness through the cable guide and then into and through the upper arm tube. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole of the arm tube and take a hold of the cable harness. • Person 2: Take a hold on the cable harness at the back of the robot. • Together: Use caution and move the cable harness into the arm tube. **Note** The cable harness is best placed at the upper right hand side of the DressPack tube, if used, through the arm tube. Do not run the cable harness into the DressPack tube! **Note** Do not run the cable harness into the DressPack tube, if one is fitted!  xx1300000820	Person 1, working at the back:  xx2300000039 Person 2, working at the side hole:  xx2300000040

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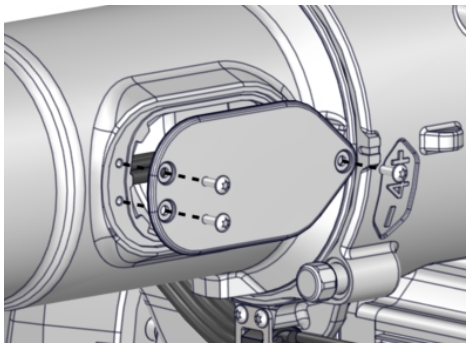
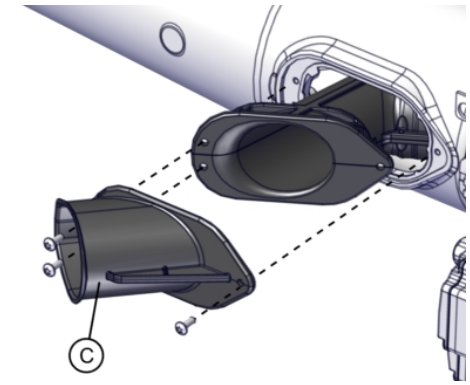
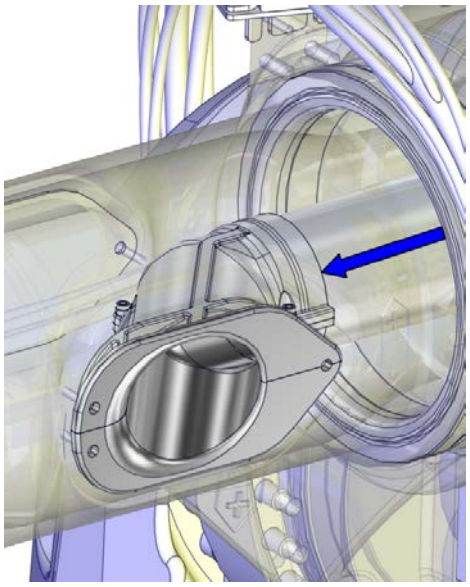
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	Action	Note
4	Use caution and push the cable harness into the wrist. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side cover hole and take a hold of the cable harness. • Person 2: Take a hold of the cable harness from inside the wrist. • Together: Move the cable harness past the axis-5 motor and into the wrist.	Person 1, working at the side hole:  xx2300000035 Person 2, working at the wrist:  xx2300000041
5	Refit the metal clamp axis-4, inside the arm tube. **Note** The screw is reached from outside the upper arm.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2300000033  xx2300000032

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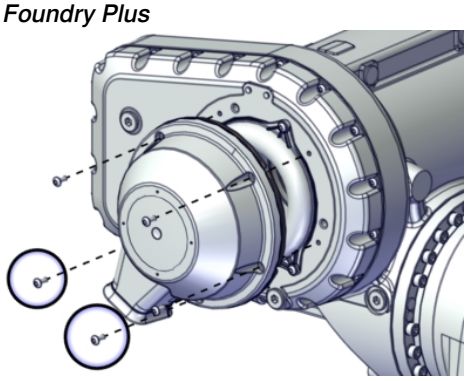
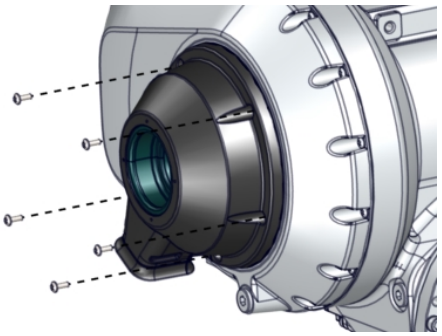
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5.5.1 Replacing the axis 3-4 assembly
Continued

	Action	Note
6	Refit the side cover (if no DressPack is used). **Note** *Foundry Plus*: • Make sure the gasket is fitted correctly on the side cover • Use attachment screws made of stainless steel to fit the side cover.	 xx2300000031
7	With DressPack: Refit the insert that guides the DressPack cable package through the hole in the upper arm. (Cable guard (C) is available for Foundry cable guard.)	 xx2100002677
8	With DressPack: Refit the DressPack tube into the insert.	 xx1400000092

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	Action	Note
9	*Foundry Plus* *DressPack*: Refit the back cover with the attachment screws. Tighten the two screws closest to the outlet first (shown in figure), to avoid deformation. **Note** With DressPack: Make sure that the tube is fitted correctly in both ends, when fitting the cover.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm. *Foundry Plus*  xx2100002636 *DressPack* Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2300001040

Reconnecting the axis-3 and axis-4 motor cables

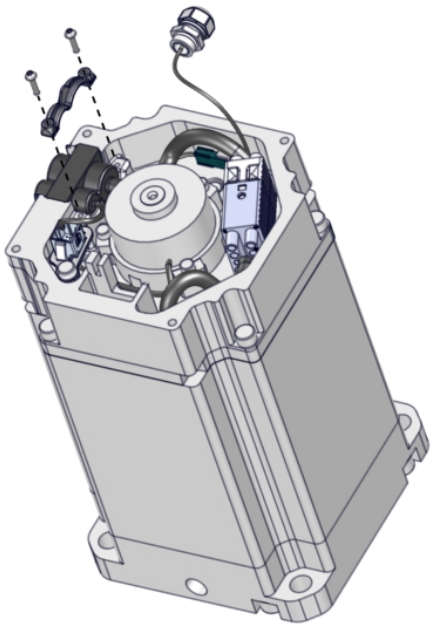
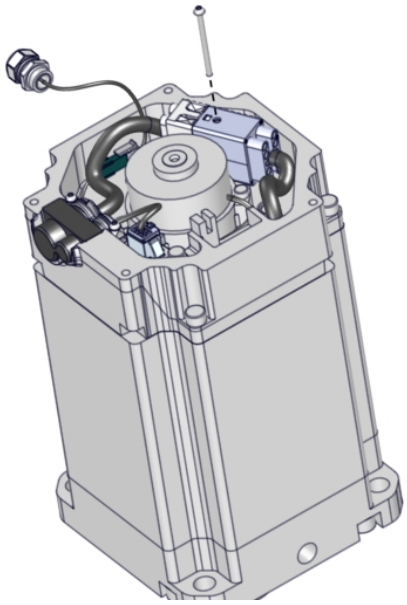
	Action	Note
1	Put the motor cables in place in the opening.	

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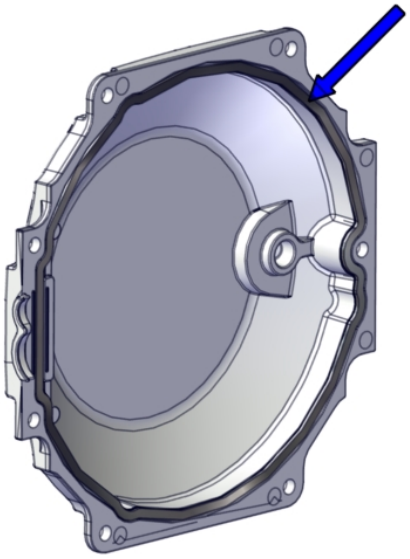
5.5.1 Replacing the axis 3-4 assembly

Continued

	Action	Note
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001738
3	Connect the motor cables. **Note** Connect in accordance with the markings on the connectors.	
4	Fit a screw to the power connector. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001736

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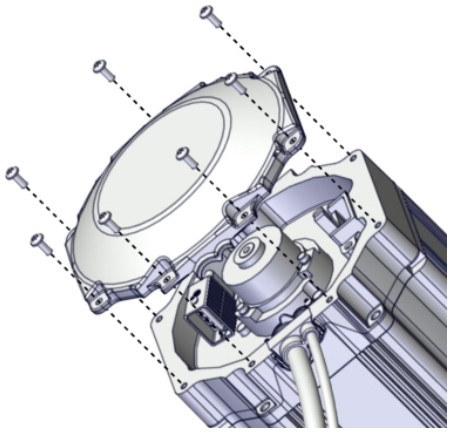
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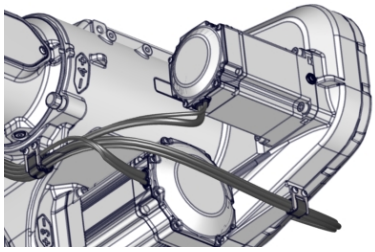
	Action	Note
5	Inspect the gasket. Replace the complete cover if the gasket is damaged.	Axis-1 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-2 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-3 Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange) Axis-4 Connection box cover FS130 with gasket: 3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)  xx2100000600
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	

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5.5.1 Replacing the axis 3-4 assembly
Continued

	Action	Note
7	Refit the motor cover with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100000596

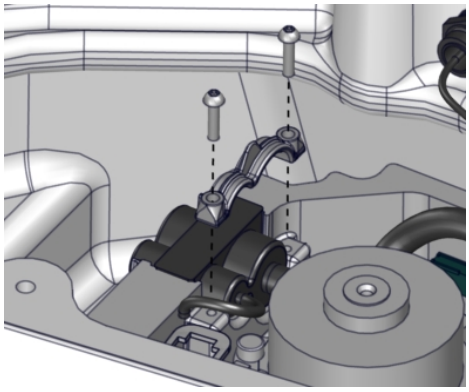
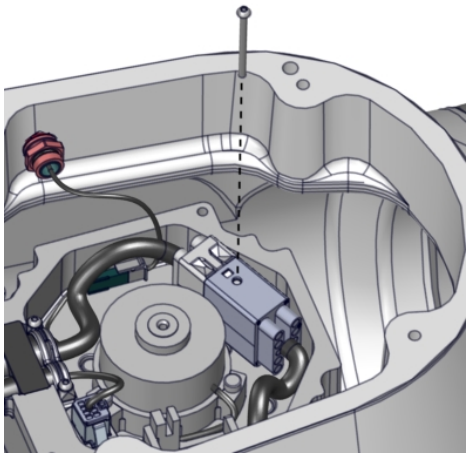
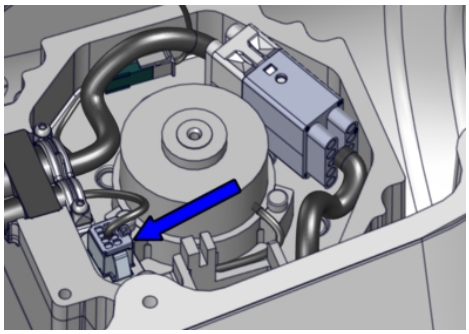
	Action	Note
1	Verify that the cables are connected and routed correctly to each motor according to the figure and according to the markings on the connectors.	 xx2300000014

Connecting the axis-5 motor cables

	Action	Note
1	Put the motor cables in place in the opening.	

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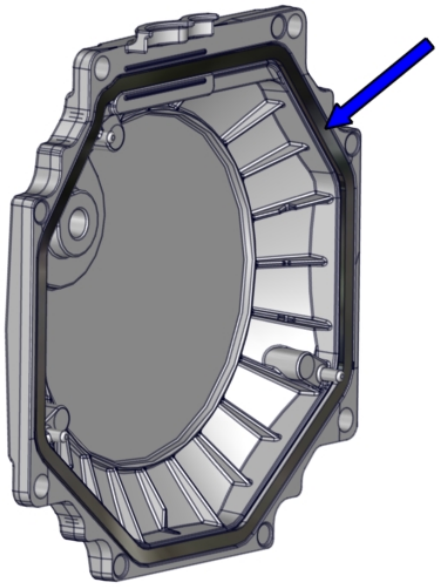
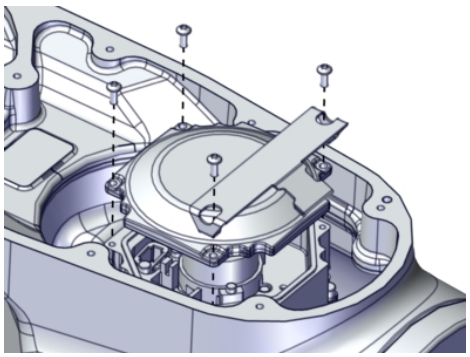
	Action	Note
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001735
3	Connect the power cable connector and secure with a screw. Connect in accordance with the markings on the connectors. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001733
4	Connect the signal cable connector. Connect in accordance with the markings on the connectors.	 xx2200001734

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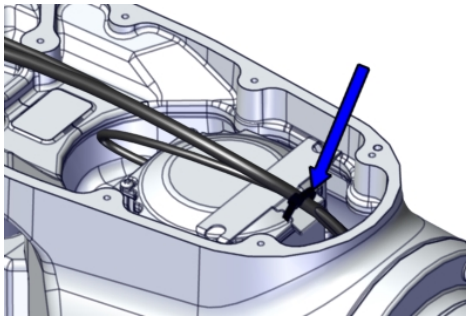
5.5.1 Replacing the axis 3-4 assembly

Continued

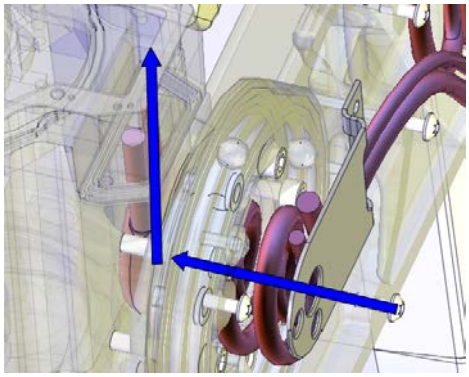
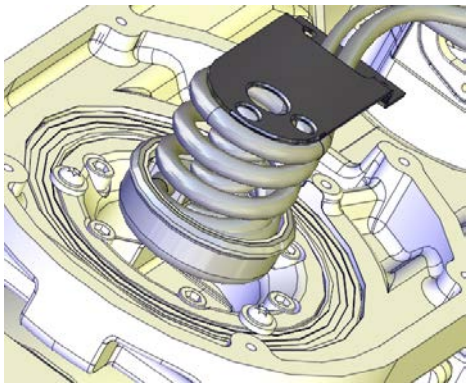
	Action	Note
5	Inspect the gasket. Replace if damaged.	Connection box cover with gasket: 3HAC072863-003  xx2200002141
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
7	Refit the motor cover and the cable protection with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100002495

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	Action	Note
8	Secure the cabling with a cable strap.	Cable strap, outdoor  xx2100002625

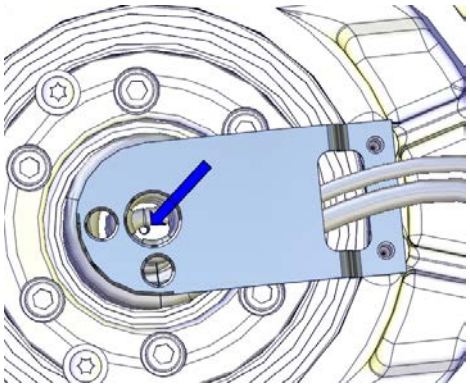
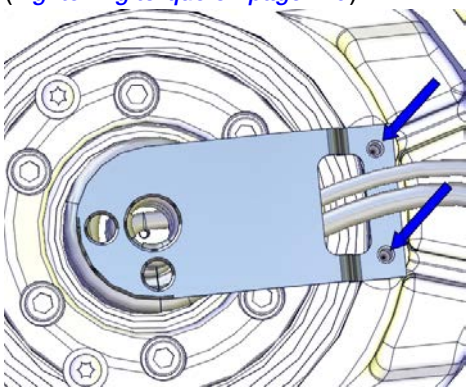
Inserting the axis-6 motor cables

	Action	Note
1	**Note** Axis 5 must be in position +90° (or as close as possible) for a correct installation of the cable harness in the wrist. If not, connect the brake release tool to the axis-5 motor connector, release the brakes and move axis 5 manually to +90°.	
2	Push the cable harness into the wrist recess and up into the axis-6 motor. **Tip** Moisten the rubber carrier slightly with water or grease around the contact surface, to make it easier to fit into place.	 xx1300000667
3	Push the carrier carefully into position.	 xx1300001113

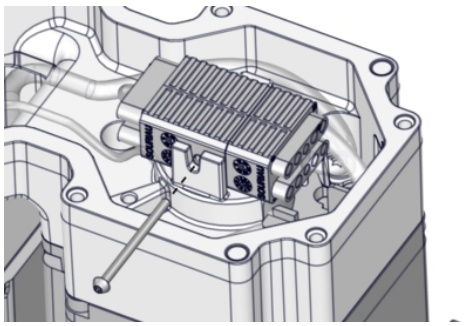
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5.5.1 Replacing the axis 3-4 assembly
Continued

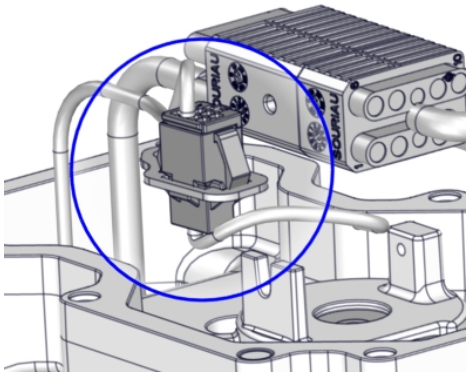
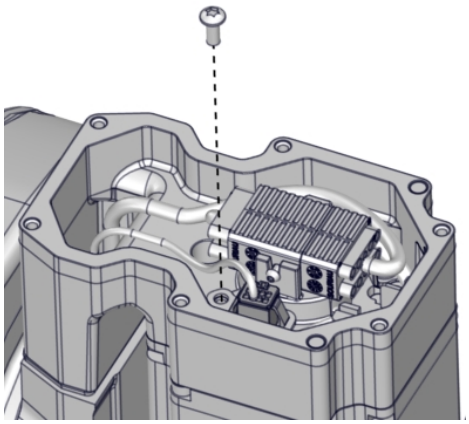
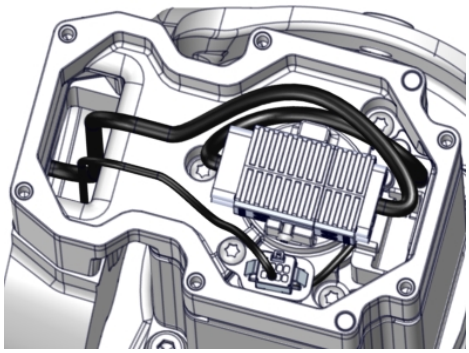
	Action	Note
4	Secure the carrier with the M4x10 screw. **Note** The screw is located at the bottom of the carrier. **Tip** The attachment screw securing the carrier may be difficult to fit. Make sure the carrier is level and completely pressed against the bottom.	 xx1300000485
5	Secure the cable bracket with its attachment screws.	Torx pan head screw: M6x16 A4-80 Tightening torque: standard torque 10 Nm (*Tightening torque on page 749*)..  xx1300000484

Connecting the axis-6 motor cables

	Action	Note
1	Connect the motor cables. Connect in accordance with the markings on the connectors.	
2	Position the power connector to the bracket with a screw. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001731

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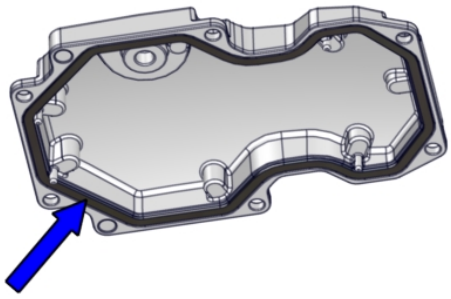
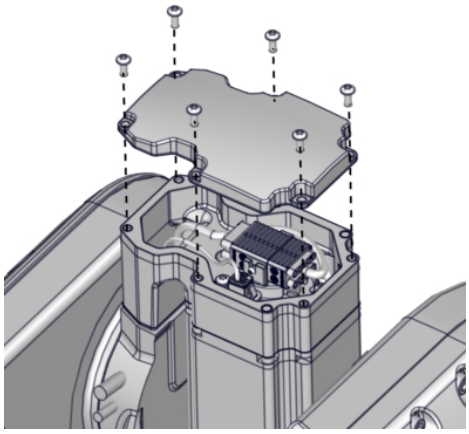
	Action	Note
3	Snap the signal connectors to each other in the bracket.	 xx2200001921
4	Refit the connector bracket assembly to the motor. **CAUTION** The cabling is sensitive to mechanical damage. Handle it with care to avoid damage to the cabling or the connector, avoid any kind of tilt or skew.	Torx pan head screw: M5x12 Stainless steel A2-70  xx2200001730
5	Verify correct cable layout as shown in the figure. **CAUTION** Route the signal cabling correctly to avoid cable damage.	 xx2300000920

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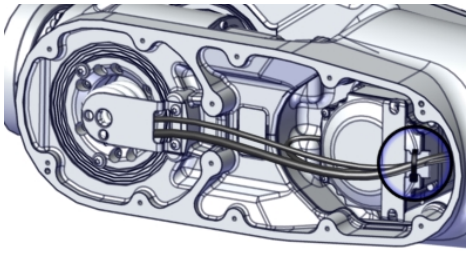
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5.5.1 Replacing the axis 3-4 assembly

Continued

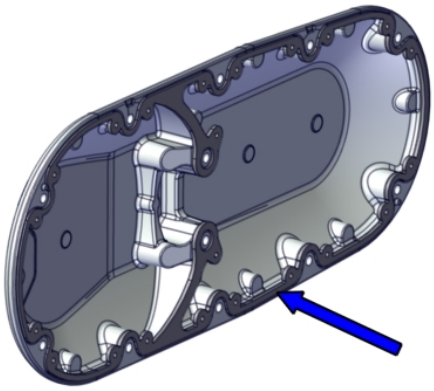
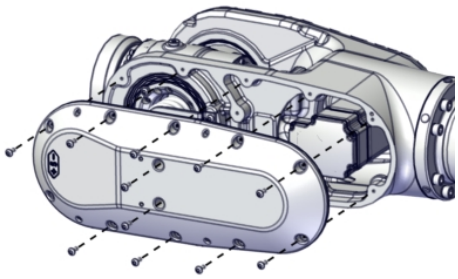
	Action	Note
6	Inspect the gasket. Replace if damaged.	Connection box cover MT100X with gasket: 3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)  xx2200001922
7	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
8	Refit the motor cover.	Torx pan head screw, M5x12 Stainless steel A2-70, 6 pcs Tightening torque: 6 Nm.  xx2200001434

Refitting the wrist cover

	Action	Note
1	Make sure that the cable harness is routed and secured as shown in the figure.	 xx2100002626

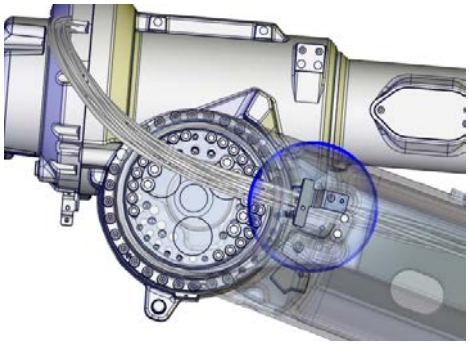
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	Action	Note
2	*Foundry Plus:* Inspect the gasket. Replace the complete cover if the gasket is damaged.	Wrist cover: 3HAC078635-004 (Graphite White) 3HAC078635-005 (ABB Orange)  xx2100001407
3	Refit the wrist cover and secure with screws. *Foundry Plus:* Fit all the screws first, then torque tighten them twice to achieve correct torque (due to compression from the gasket).	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2000000373

Refitting cable brackets

Use this procedure to refit the cable brackets.

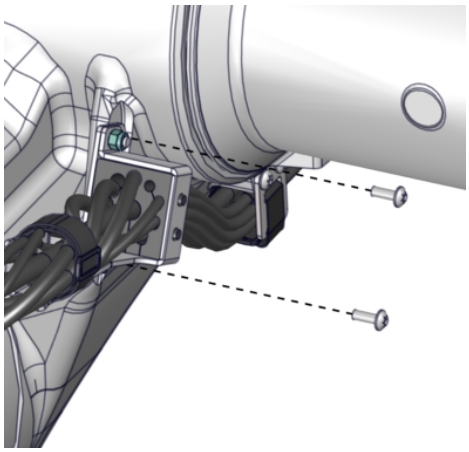
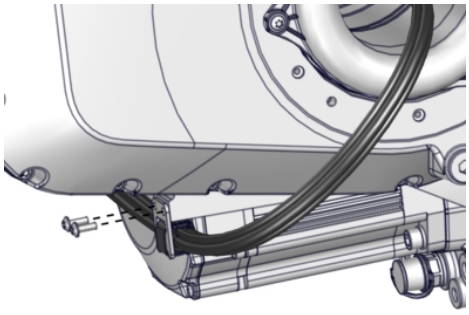
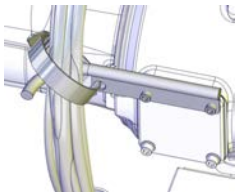
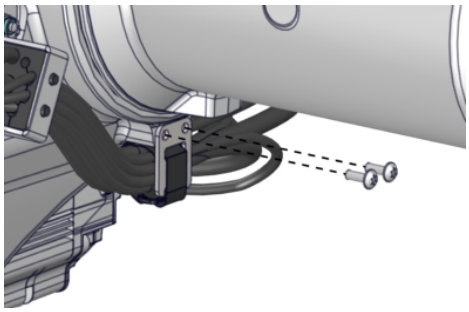
	Action	Note
1	Move the cable harness and DressPack back to the correct side of the robot.	
2	Refit the axis-3 lower arm metal clamp (the one closest to the axis-3 gearbox) located on the inside of the lower arm. **Note** The screw is reached from the outside of the lower arm!	 xx1800000042

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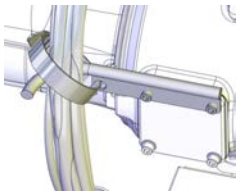
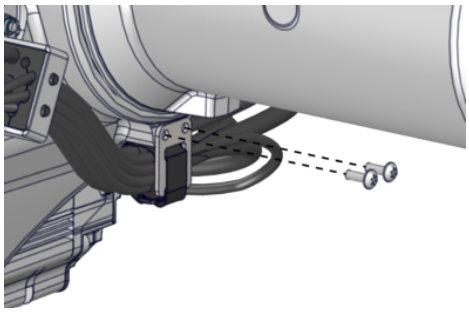
5.5.1 Replacing the axis 3-4 assembly

Continued

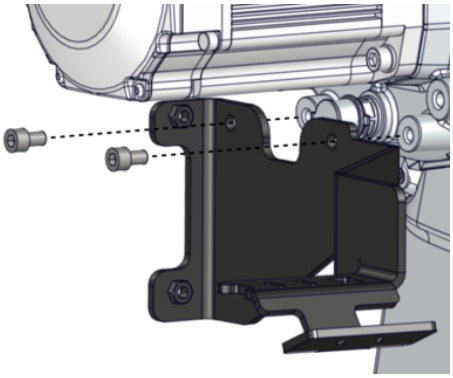
	Action	Note
3	Refit the metal clamp to the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200001433
4	Refit the metal clamp beneath the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200002142
5	Refit the cable bracket underneath the tube shaft. **Note** If DressPack is fitted, the cable fixing bracket is replaced by the cable guide.  xx1300001973	Torx pan head screw: 9ADA620-56 (2 pcs) Tightening torque: 10 Nm  xx2200001432

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	Action	Note
6	Secure the cable harness to the arm house eyelet with a cable tie. **Note** If DressPack is fitted, the cable fixing bracket is replaced by the cable guide.  xx1300001973	 xx2200001432

Refitting DressPack cable packages

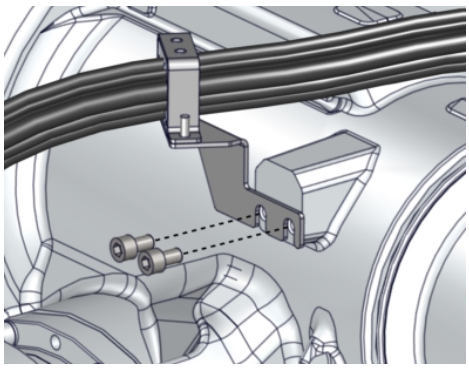
	Action	Note
1	If robot is equipped with DressPack. Fit the mounting plate to the arm house. Use locking liquid.	Locking liquid: - (Loctite 2400 (or equivalent Loctite 243))  xx2300001036 Hex socket head cap screw: M10x16 8.8-A3F (2 pcs)

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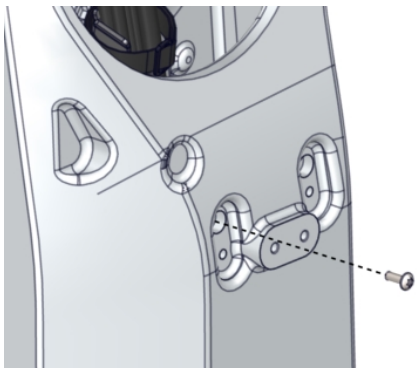
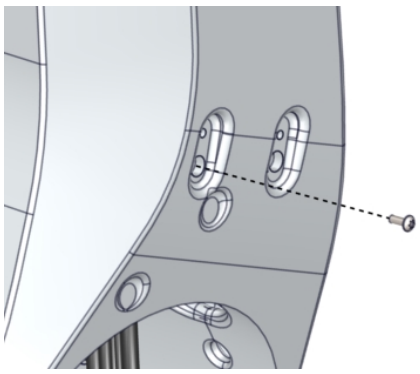
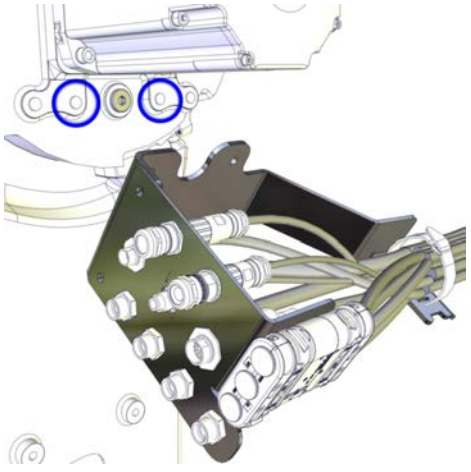
5.5.1 Replacing the axis 3-4 assembly

Continued

	Action	Note
2	Fit the cable package bracket to the arm house with the attachment screws. Twist the DressPack cables between the upper and lower arm according to the picture.  xx1900001684	Locking liquid: - (Loctite 2400 (or equivalent Loctite 243))  xx2300001090 Hex socket head cap screw: M10x16 8.8-A3F (2 pcs)

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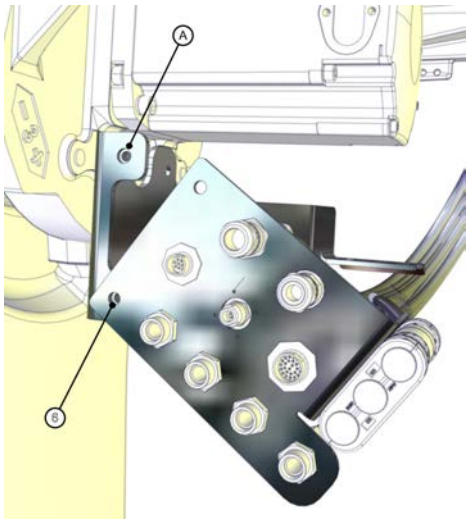
	Action	Note
3	Fit the upper and lower bracket on the inside of the lower arm with attachment screws. Use locking liquid. The dress pack cables between the upper and lower bracket may not be twisted more than 1/2 turn.	See product manual for the DressPack. For article number see *References on page 10*. Locking liquid: - (Loctite 2400 (or equivalent Loctite 243))  xx2300001088  xx2300001089 Torx pan head screw: M6x16 Stainless steel A2-70 (2 pcs)
4	Fit the bracket of the DressPack cable package (if one is fitted) under the arm house with its screws.	 xx1200001332

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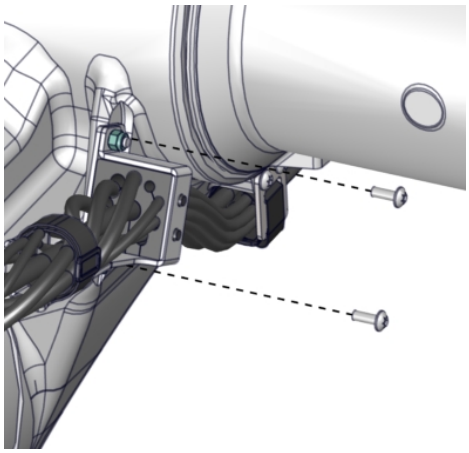
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5.5.1 Replacing the axis 3-4 assembly

Continued

	Action	Note
5	Secure the bracket of the DressPack cable package (if one is fitted) with its attachment screws. **Note** It is not needed to disconnect the lower end of the DressPack as the figure shows. Connectors are only hidden here to get a better view of which screw to refit.	 xx1200001331 A Removed screw. B Screw unscrewed but not removed.

Concluding procedures

	Action	Note
1	*Foundry Plus:* Refit protection plugs.	
2	Refit the metal clamp to the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200001433
3	Refill oil in the gearbox.	See *Filling oil into the axis-3 gearbox on page 164*.
4	Calibrate the robot.	See *Calibration on page 707*.

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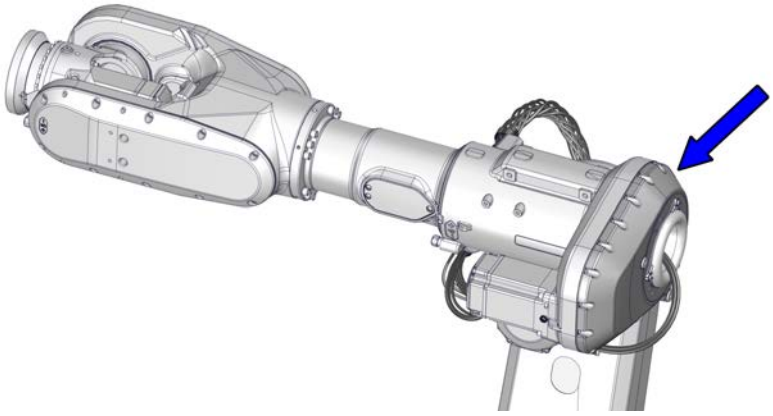
	Action	Note
5	 **DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.5.2 Replacing the arm house cover including the axis-4 cassette sealing

Location of the arm house cover and cassette sealing

The arm house cover including the cassette sealing is located as shown in the figure.



xx2300000030

Summary of the replacement procedure

This is a brief summary of the replacement procedure, containing the major actions to be performed.

1. *Protection type Foundry Plus*: Remove the cover.
2. Remove the cable harness from the upper arm.
3. Remove the cable guide.
4. Replace the arm house cover including the cassette sealing.

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Arm house cover including cassette sealing	3HAC077945-003 (Graphite White) 3HAC077945-004 (ABB Orange)	Gasket and cassette sealing included	L2

Required service parts

Consumable	Article number	Note
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.
Grease	3HAC042536-001	Shell Gadus S2

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Consumable	Article number	Note
Locking liquid	-	Loctite 2400 (or equivalent Loctite 243)
Rust preventive	3HAC034903-001	Mercasol 3110 Waxcoat. Recommended drying time is 24h.
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.

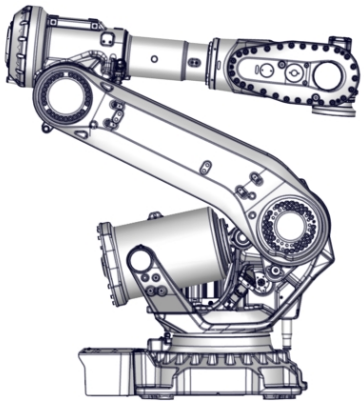
Required tools and equipment

Equipment	Article number	Note
Replacement tool for arm house cover	3HAC079878-001	For removing and fitting the arm house cover, including the axis-4 cassette sealing.
Screw, M6 x minimum 70 mm	-	Used to support the arm house cover
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Removing the arm house cover including the cassette sealing

Use these procedures to remove the arm house cover including the cassette sealing.

Preparations before removing the arm house cover

	Action	Note
1	Drain the axis-4 gearbox.	See *Draining the axis-4 gearbox on page 167*.
2	Jog the robot to the specified position: • Axis 1: 0° • Axis 2: -60° • Axis 3: +60° • Axis 4: 0° • Axis 5: +90° • Axis 6: no significance. **Note** The specified position is a recommended position for service. Axis-5 must be oriented as close as possible to +90° to be able to open the axis-6 motor cover and to remove the axis-6 motor cables, and in order to avoid the spiral of the cable harness in the carrier, being unwound or placed in the wrong position. Depending on what tool is used, the other axes may need to be jogged to another position.	 xx2200001615

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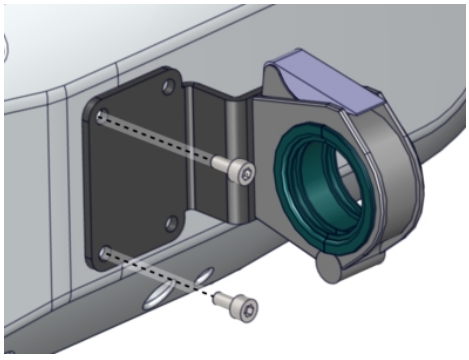
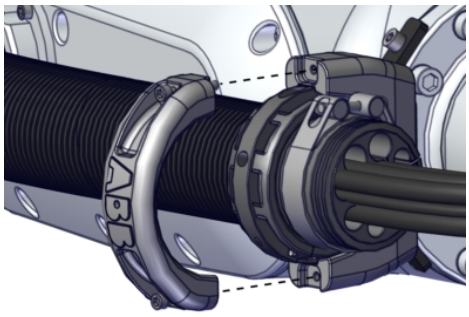
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5.5.2 Replacing the arm house cover including the axis-4 cassette sealing
Continued

	Action	Note
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

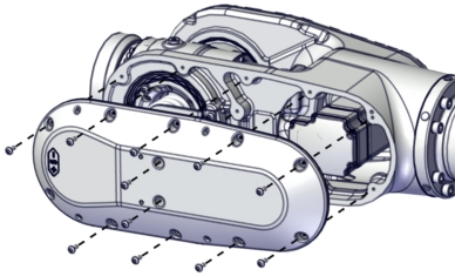
Retrieving access to the wrist cabling

Use this procedure to remove the wrist cover.

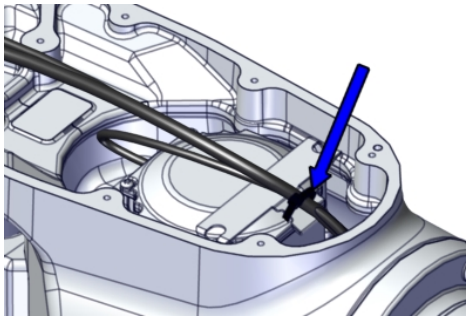
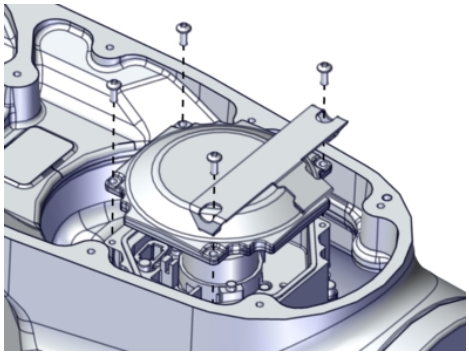
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	If DressPack MH3 is installed: Remove the wrist bracket with the complete ball joint housing still fitted, if the bracket is installed over the two wrist cover screws. **Note** No need to remove the bracket if the two wrist cover screws are accessible.	 xx2300001366
3	If DressPack is installed: Open the ball joint housing on the arm tube and remove the DressPack cable package.	 xx2100002709

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	Action	Note
4	Remove the wrist cover.	 xx2000000373

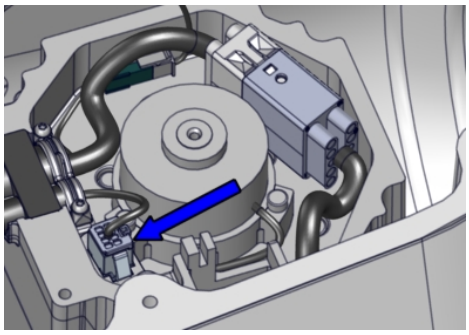
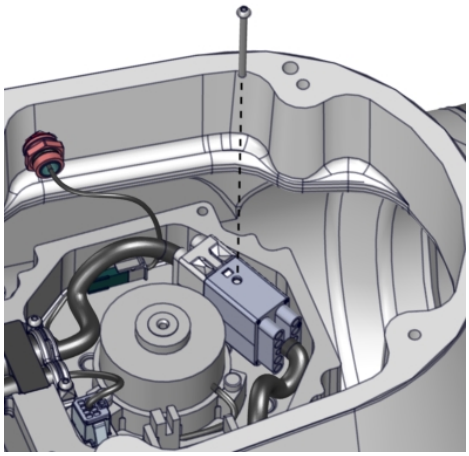
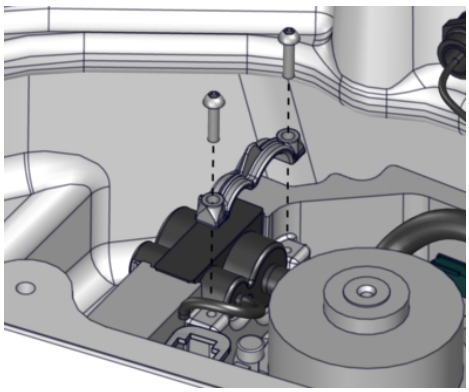
Disconnecting the axis-5 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Cut the cable tie.	 xx2100002625
3	Remove the motor cover by removing the screws.	 xx2100002495

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5.5.2 Replacing the arm house cover including the axis-4 cassette sealing
Continued

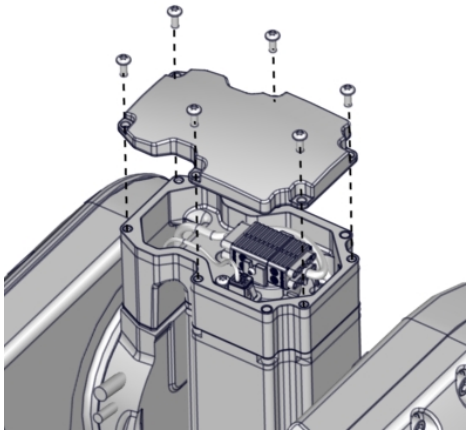
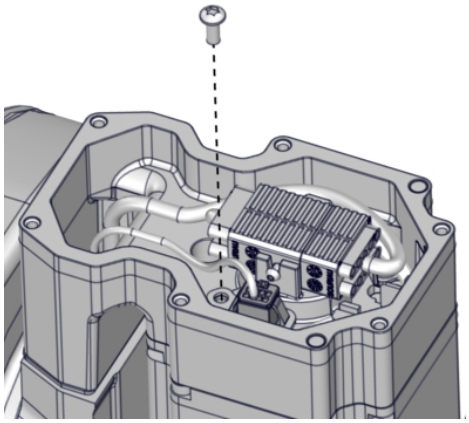
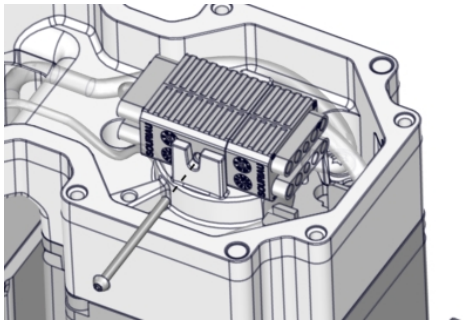
	Action	Note
4	Disconnect the signal cable connector.	 xx2200001734
5	Disconnect the power cable connector by removing the attachment screw.	 xx2200001733
6	Remove the cable bracket by removing the screws.	 xx2200001735
7	Remove the motor cables.	

Disconnecting the axis-6 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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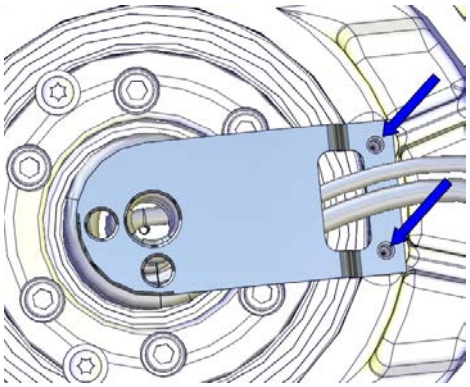
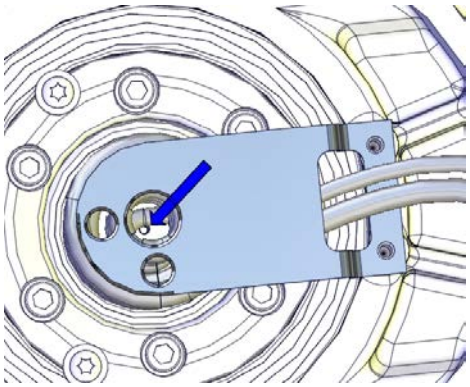
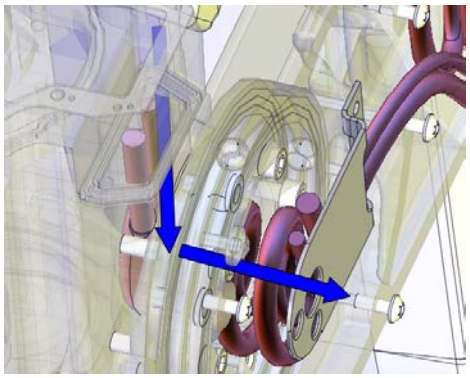
	Action	Note
2	Unscrew the attachment screws and remove the motor cover.	 xx2200001434
3	Remove the connector bracket.	 xx2200001730
4	Remove the connector screw.	 xx2200001731
5	Disconnect the motor cables.	

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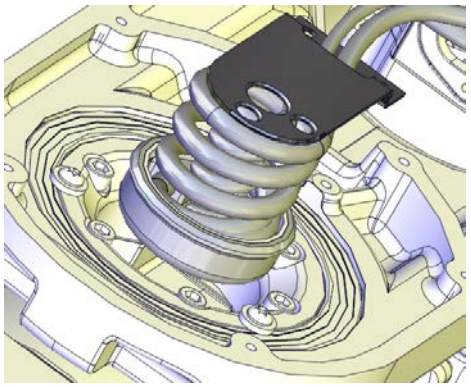
5.5.2 Replacing the arm house cover including the axis-4 cassette sealing
Continued

Pushing out the axis-6 motor cables

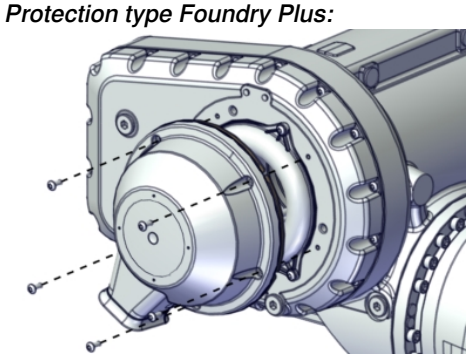
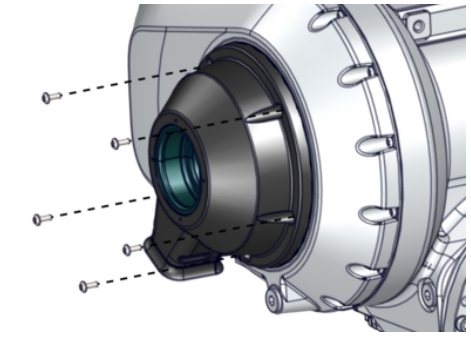
	Action	Note
1	Unscrew the attachment screws that hold the cable bracket.	 xx1300000484
2	Unscrew the M4 screw that holds the carrier. **Note** The screw is located at the bottom of the carrier.	 xx1300000485
3	Lift out the axis-6 motor cables by holding the cables with one hand at the motor and the other at the carrier.	 xx1300000666

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	Action	Note
4	Lift out the carrier from its position.	 xx1300001113

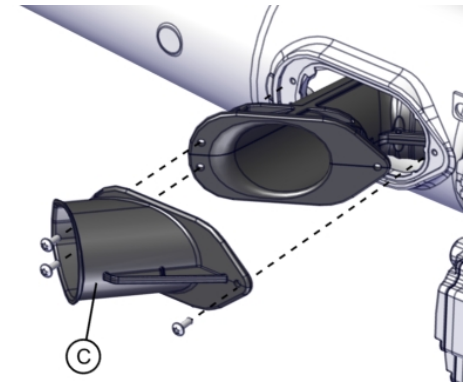
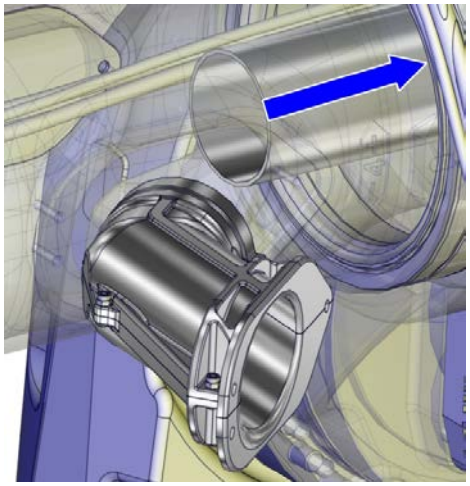
Removing the cable harness from the wrist and upper arm

	Action	Note
1	*Foundry Plus* *DressPack* Remove the back cover. **Note** Use caution not to damage the gasket.	*Protection type Foundry Plus:*  xx2000000422 *DressPack*  xx2300001040

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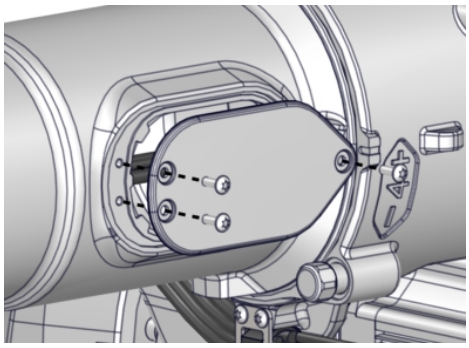
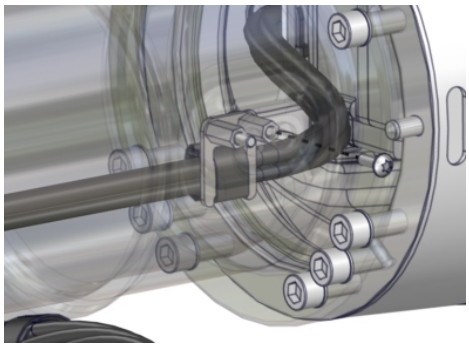
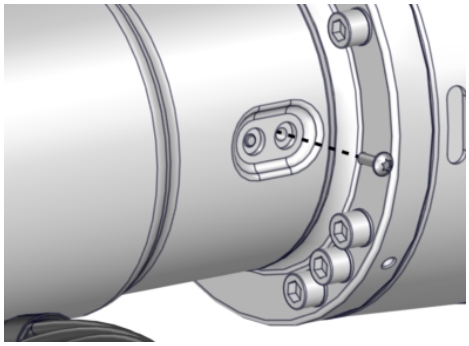
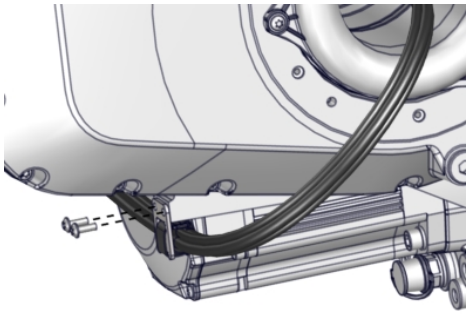
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5.5.2 Replacing the arm house cover including the axis-4 cassette sealing
Continued

	Action	Note
2	*DressPack* Loosen the insert. (Cable guard (C) is available for protection type Foundry Plus.)	 xx2100002677
3	*DressPack* Push the DressPack tube a little backwards.	 xx1400000720
4	**Tip** Use tape and tie the axis-5 and axis-6 connectors and carrier into a bundle (if not already done). This is done to facilitate the removal and to avoid damaging the parts. This will also make it easier to run the cable harness through the inside of the upper arm.	 xx1300000668

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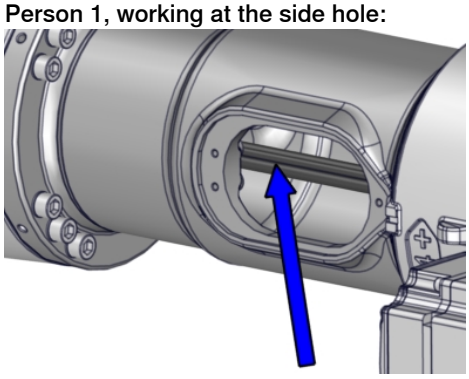
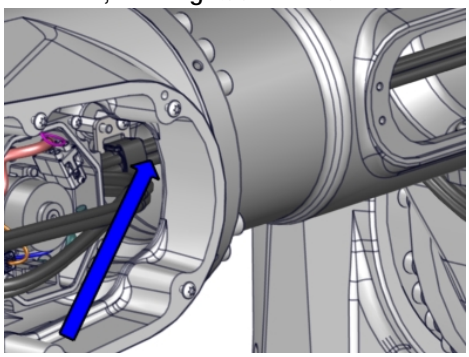
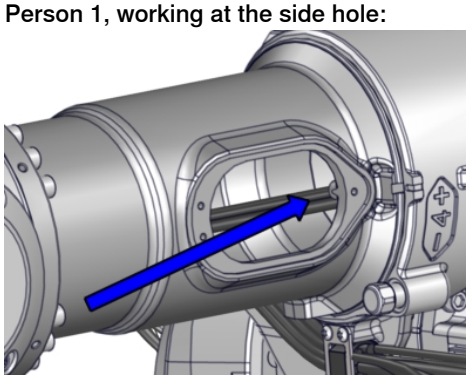
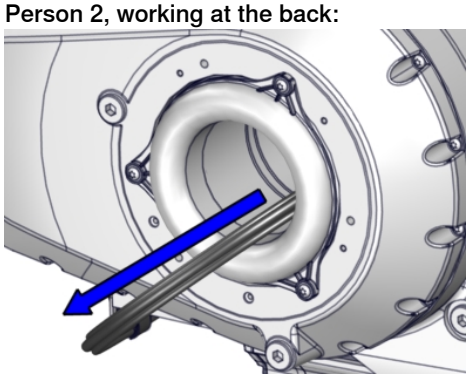
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	Action	Note
5	Remove the side cover on the arm tube.	 xx2300000031
6	Unscrew the attachment screw that secures the axis-4 metal clamp inside the arm tube. **Note** The screw is reached from outside the upper arm.	 xx2300000033  xx2300000032
7	Remove the arm house metal clamp.	 xx2200002142

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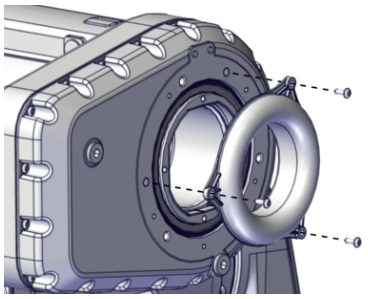
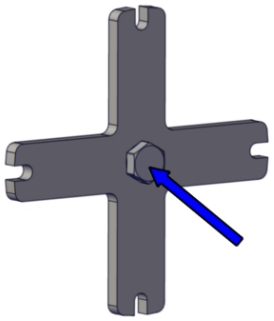
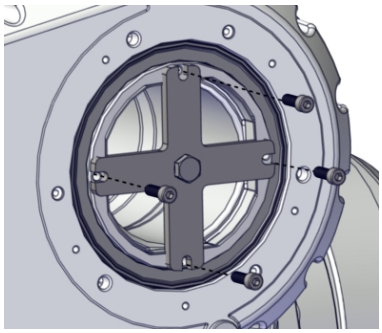
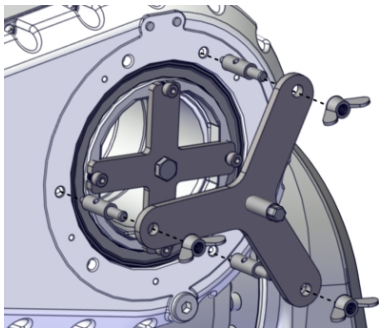
5.5.2 Replacing the arm house cover including the axis-4 cassette sealing
Continued

	Action	Note
8	Remove the cable harness out from the wrist. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole and take a hold of the cable harness. • Person 2: Take a hold on the cable harness inside the wrist. • Together: Move the cable harness past the axis-5 motor and into the arm tube.	Person 1, working at the side hole:  xx2300000035 Person 2, working at the wrist:  xx2300000036
9	Remove the cable harness out of the arm tube, at the back of the upper arm. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole and take a hold of the cable harness. • Person 2: Take a hold on the cable harness at the back of the robot. • Together: Move the cable harness out of the arm tube. **Note** To be able to remove the cable harness with the DressPack tube fitted, the tube needs to be pulled out a little, then be placed on the lower left side in the arm tube and the bracket of the cable harness then needs to be placed on the upper right hand side.	Person 1, working at the side hole:  xx2300000037 Person 2, working at the back:  xx2300000038

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Removing the arm house cover including the cassette sealing

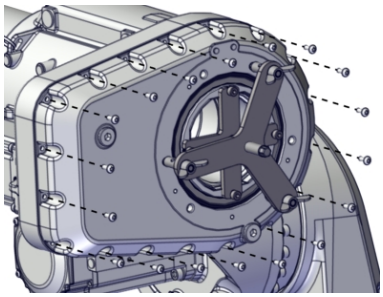
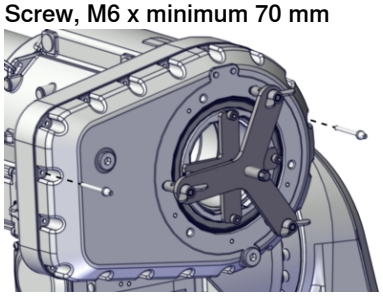
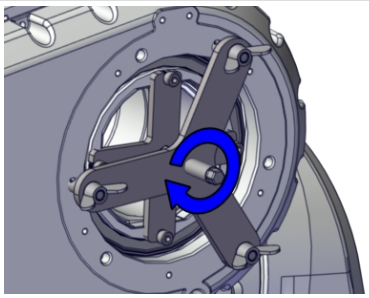
	Action	Note
1	Remove the cable guide by removing the attachment screws.	 xx2100001242
2	Prepare the removal tool by fitting the middle screw to the part of the tool designed as a cross, all the way until it bottoms.	Replacement tool for arm house cover: 3HAC079878-001  xx2100001253
3	Fit the cross to the tube shaft with four M8 screws.	 xx2100001243
4	Fit the three armed tool part with three screws and wing nuts.	 xx2100001254

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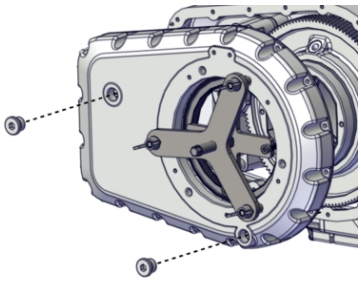
5.5.2 Replacing the arm house cover including the axis-4 cassette sealing

Continued

	Action	Note
5	Remove the arm house cover screws.	 xx2400000151
6	Insert two screws M6 x minimum 70 mm on each short side, as support so that the cover doesn't fall down when pressed out.	Screw, M6 x minimum 70 mm  xx2200001144
7	Prepare the area beneath the cover with oil absorbing material. **WARNING** Oil residues will drip out during removal. Make sure that protective gear like goggles and gloves are always worn. **WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*. **WARNING** Used oil is hazardous material and must be disposed of in a safe way. See *Decommissioning on page 739* for more information.	
8	Fit the M12 bolt and rotate it to press out the complete cover.	 xx2100001256

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	Action	Note
9	Remove the complete cover. Remove and save the oil plugs for refitting on the new cover. **WARNING** Oil residues will drip out during removal. Make sure that protective gear like goggles and gloves are always worn.	 xx2100001286
10	Remove the tool from the arm house cover. The tool on the tube shaft can stay fitted.	

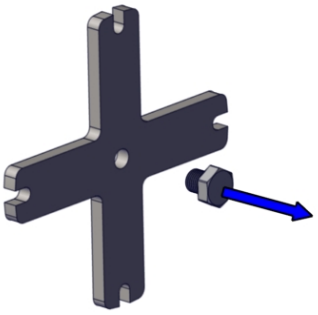
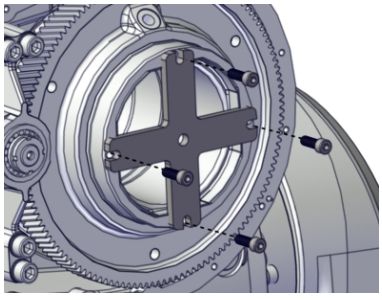
Refitting the arm house cover including the cassette sealing

Use these procedures to refit the arm house cover including the cassette sealing.

Preparations before refitting the arm house cover

	Action	Note
1	Wipe clean all contact surfaces.	

Refitting the arm house cover including the cassette sealing

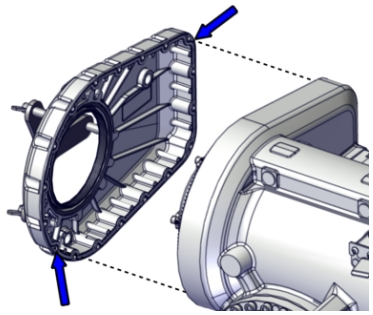
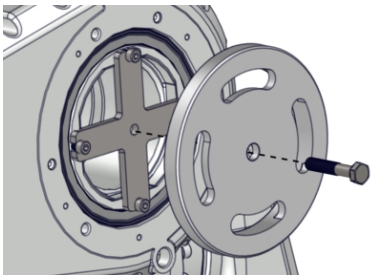
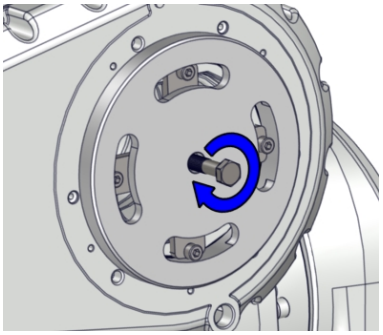
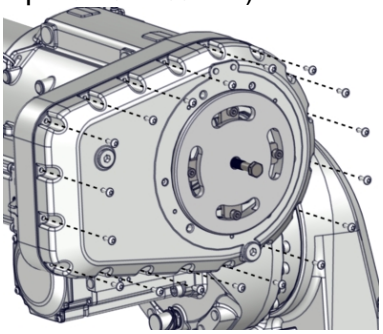
	Action	Note
1	Prepare the refitting tool by removing the middle screw from the part of the tool designed as a cross.	 xx2100001265
2	Fit the cross to the tube shaft with four M8 screws. **CAUTION** Center the cross on the tube shaft, to not damage the sealing. **CAUTION** Tighten the screws so that the cross bottoms firmly against the tube shaft. **CAUTION** If using other screws than the screws enclosed with the tool, make sure that the screw heads do not stick out beyond the tool edge. This would damage the cassette sealing during refitting.	 xx2100001264

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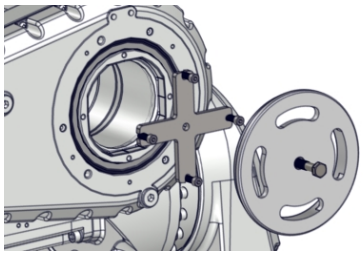
5.5.2 Replacing the arm house cover including the axis-4 cassette sealing

Continued

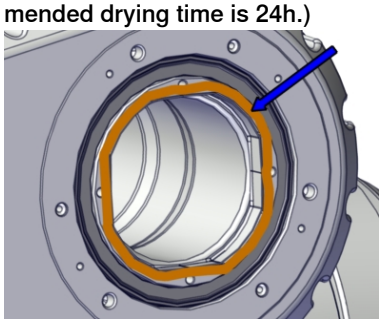
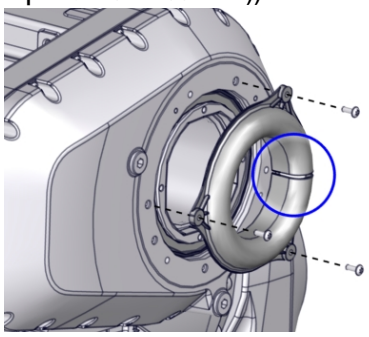
	Action	Note
3	Fit the arm house cover to the arm house with guidance from the two guide pins in the cover. **Tip** Secure the cover temporarily with two screws M6 on each short side, as support to hold the cover.	 xx2100001269
4	Fit the press plate to the arm house cover, together with the M12 screw. Align the press plate holes over the four M8 screws.	Use the correct press plate: 3HAC079878-009  xx2300001365
5	Press the cover and cassette sealing into place by rotating the M12 screw. If used, remove the temporary support screws before pressing the cover completely into place. Check that the guide pins are inserted in the arm house.	 xx2100001270
6	Fit all attachment screws and tighten them crosswise by hand first. Use locking liquid.	Torx pan head screw: M6x16 A4-80 Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2100001255
7	Torque tighten the attachment screws crosswise. Ensure gap closure between cover and arm house.	Tightening torque: 10 Nm

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	Action	Note
8	Remove the tool.	 xx2300001367
9	Perform a leak-down test.	See *Performing a leak-down test on page 192*.

Refitting the arm house cable guide

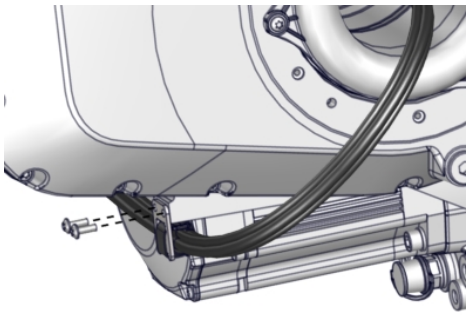
	Action	Note
1	Apply rust preventive on the arm tube machined surface.	Rust preventive: 3HAC034903-001 (Mercasol 3110 Waxcoat. Recommended drying time is 24h.)  xx2100001271
2	Fit the cable guide with attachment screws. Align the cable guide so that the slot is positioned at 90 degrees clockwise, as shown in the figure. Use locking liquid.	Torx pan head screw: M6x16 A4-80 Locking liquid: - (Loctite 2400 (or equivalent Loctite 243))  xx2400001803

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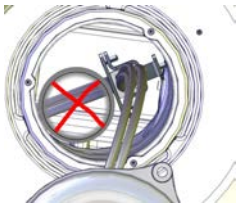
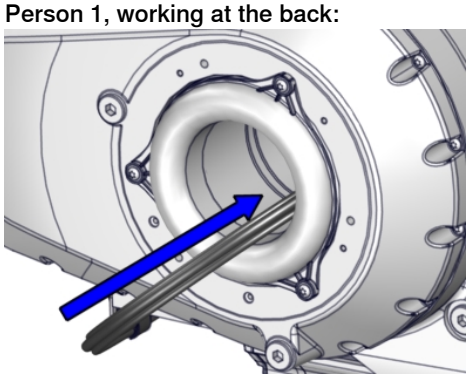
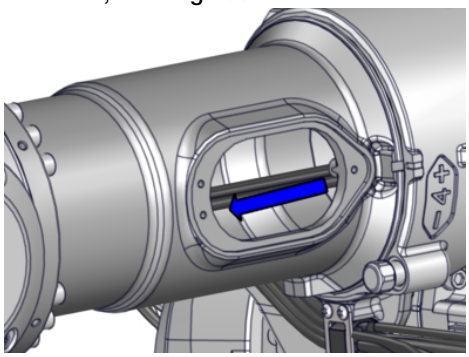
5.5.2 Replacing the arm house cover including the axis-4 cassette sealing
Continued

Refitting the cable harness to the upper arm

	Action	Note
1	Refit the metal clamp beneath the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200002142
2	**Tip** Use tape and tie the axis-5 and axis-6 connectors and carrier into a bundle (if not already done). This is done to facilitate the procedure and to avoid damaging the parts during the procedure. This will also make it easier to run the cable harness through the inside of the robot.	 xx1300000668

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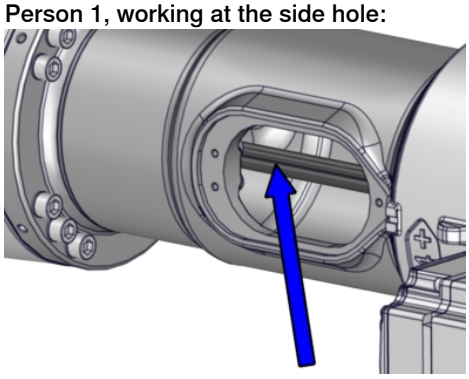
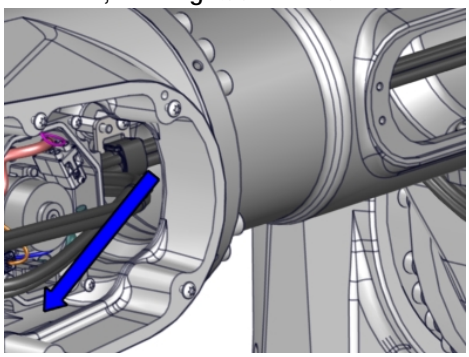
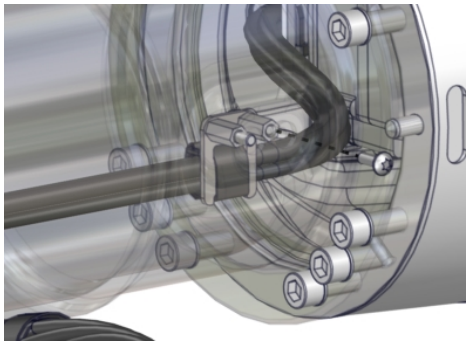
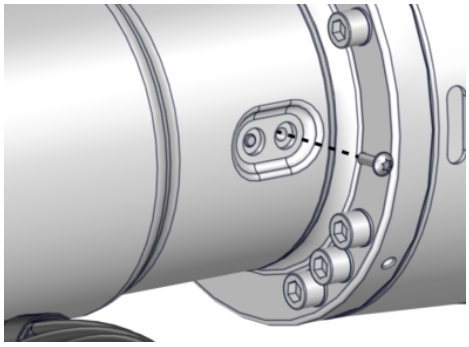
	Action	Note
3	Run the cable harness through the cable guide and then into and through the upper arm tube. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole of the arm tube and take a hold of the cable harness. • Person 2: Take a hold on the cable harness at the back of the robot. • Together: Use caution and move the cable harness into the arm tube. **Note** The cable harness is best placed at the upper right hand side of the DressPack tube, if used, through the arm tube. Do not run the cable harness into the DressPack tube! **Note** Do not run the cable harness into the DressPack tube, if one is fitted!  xx1300000820	Person 1, working at the back:  xx2300000039 Person 2, working at the side hole:  xx2300000040

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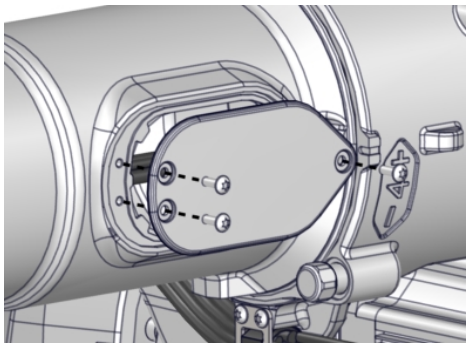
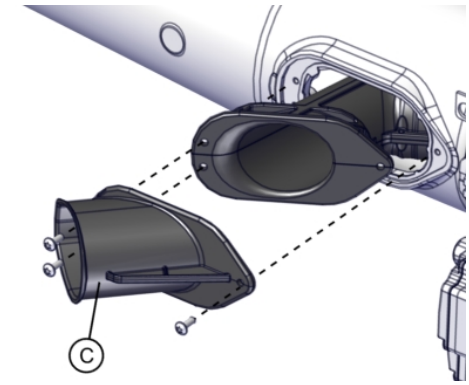
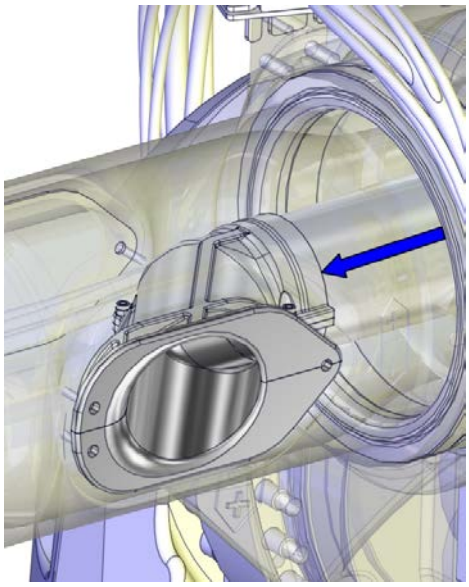
5.5.2 Replacing the arm house cover including the axis-4 cassette sealing

Continued

	Action	Note
4	Use caution and push the cable harness into the wrist. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side cover hole and take a hold of the cable harness. • Person 2: Take a hold of the cable harness from inside the wrist. • Together: Move the cable harness past the axis-5 motor and into the wrist.	Person 1, working at the side hole:  xx2300000035 Person 2, working at the wrist:  xx2300000041
5	Refit the metal clamp axis-4, inside the arm tube. **Note** The screw is reached from outside the upper arm.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2300000033  xx2300000032

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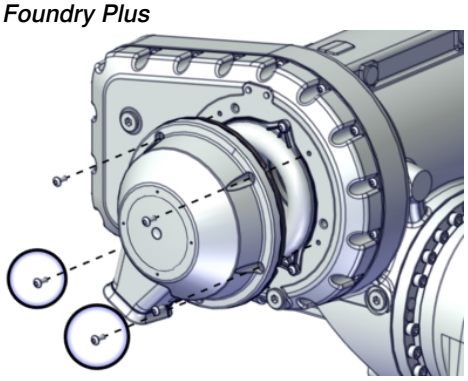
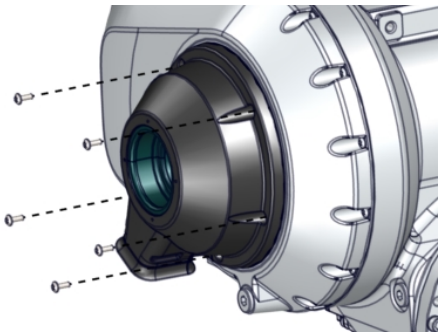
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	Action	Note
6	Refit the side cover (if no DressPack is used). **Note** *Foundry Plus*: • Make sure the gasket is fitted correctly on the side cover • Use attachment screws made of stainless steel to fit the side cover.	 xx2300000031
7	With DressPack: Refit the insert that guides the DressPack cable package through the hole in the upper arm. (Cable guard (C) is available for Foundry cable guard.)	 xx2100002677
8	With DressPack: Refit the DressPack tube into the insert.	 xx1400000092

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5.5.2 Replacing the arm house cover including the axis-4 cassette sealing
Continued

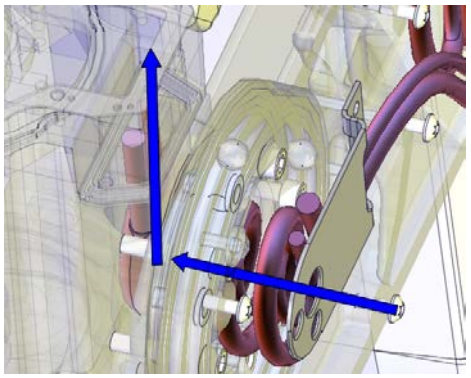
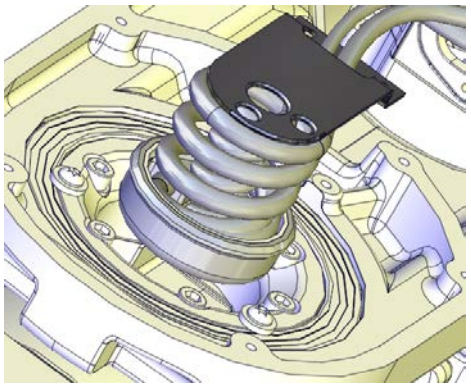
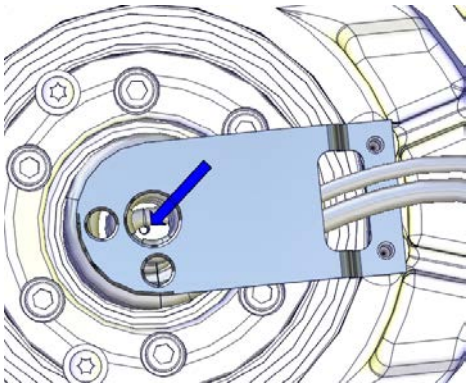
	Action	Note
9	*Foundry Plus* *DressPack*: Refit the back cover with the attachment screws. Tighten the two screws closest to the outlet first (shown in figure), to avoid deformation. **Note** With DressPack: Make sure that the tube is fitted correctly in both ends, when fitting the cover.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm. *Foundry Plus*  xx2100002636 *DressPack* Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2300001040

Inserting the axis-6 motor cables

	Action	Note
1	**Note** Axis 5 must be in position +90° (or as close as possible) for a correct installation of the cable harness in the wrist. If not, connect the brake release tool to the axis-5 motor connector, release the brakes and move axis 5 manually to +90°.	

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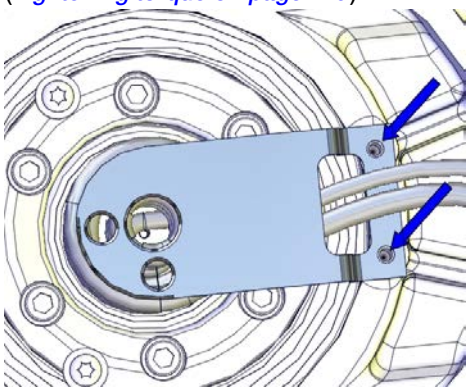
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	Action	Note
2	Push the cable harness into the wrist recess and up into the axis-6 motor. **Tip** Moisten the rubber carrier slightly with water or grease around the contact surface, to make it easier to fit into place.	 xx1300000667
3	Push the carrier carefully into position.	 xx1300001113
4	Secure the carrier with the M4x10 screw. **Note** The screw is located at the bottom of the carrier. **Tip** The attachment screw securing the carrier may be difficult to fit. Make sure the carrier is level and completely pressed against the bottom.	 xx1300000485

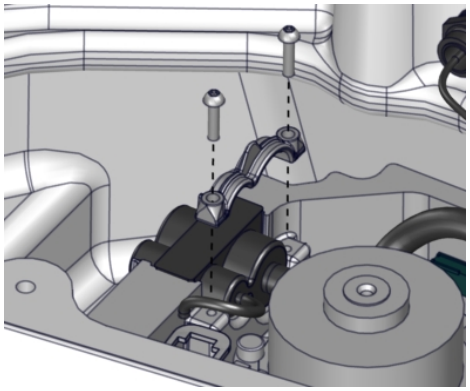
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5.5.2 Replacing the arm house cover including the axis-4 cassette sealing
Continued

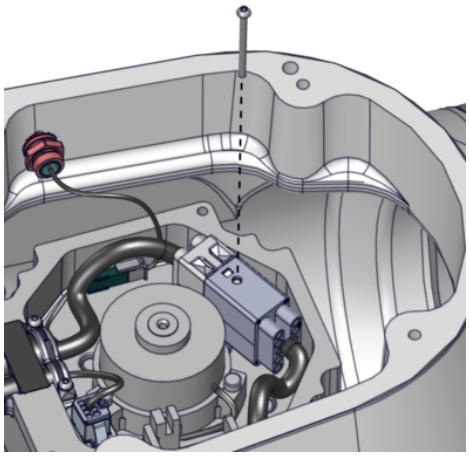
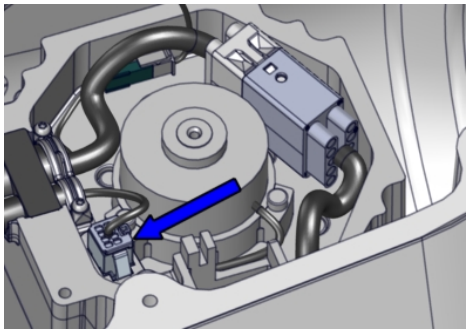
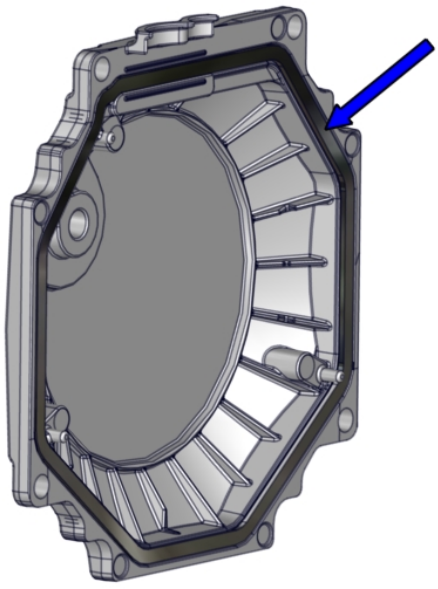
	Action	Note
5	Secure the cable bracket with its attachment screws.	Torx pan head screw: M6x16 A4-80 Tightening torque: standard torque 10 Nm (*Tightening torque on page 749*)..  xx1300000484

Connecting the axis-5 motor cables

	Action	Note
1	Put the motor cables in place in the opening.	
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001735

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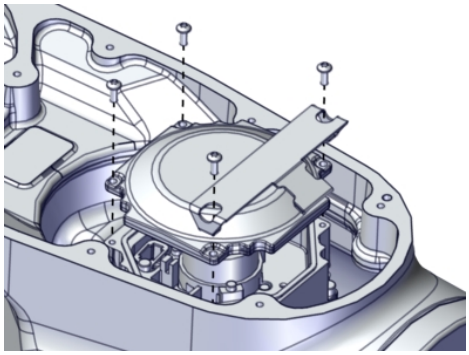
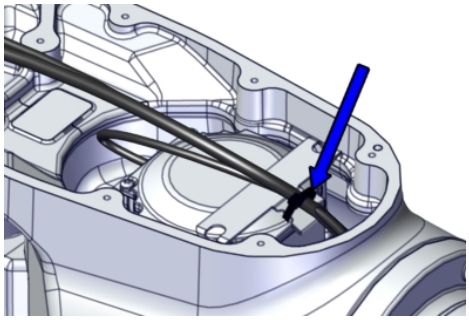
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	Action	Note
3	Connect the power cable connector and secure with a screw. Connect in accordance with the markings on the connectors. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001733
4	Connect the signal cable connector. Connect in accordance with the markings on the connectors.	 xx2200001734
5	Inspect the gasket. Replace if damaged.	Connection box cover with gasket: 3HAC072863-003  xx2200002141

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5.5.2 Replacing the arm house cover including the axis-4 cassette sealing
Continued

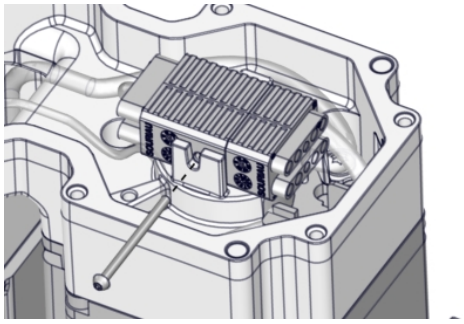
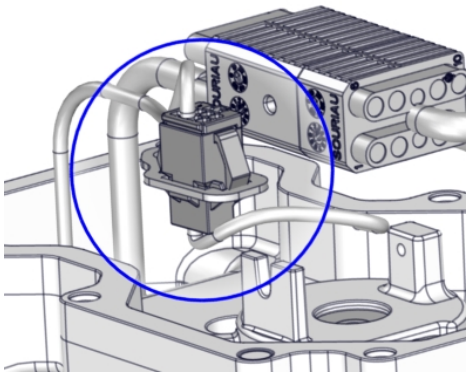
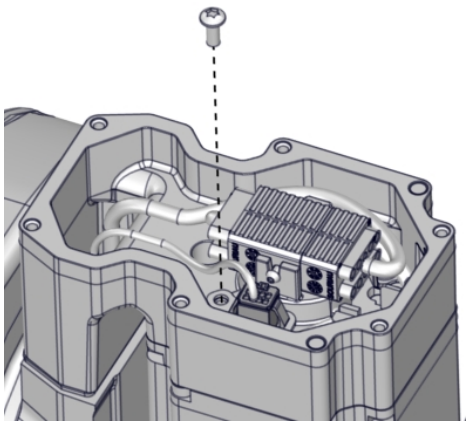
	Action	Note
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
7	Refit the motor cover and the cable protection with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100002495
8	Secure the cabling with a cable strap.	Cable strap, outdoor  xx2100002625

Connecting the axis-6 motor cables

	Action	Note
1	Connect the motor cables. Connect in accordance with the markings on the connectors.	

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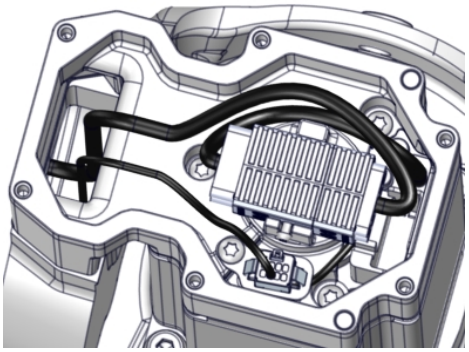
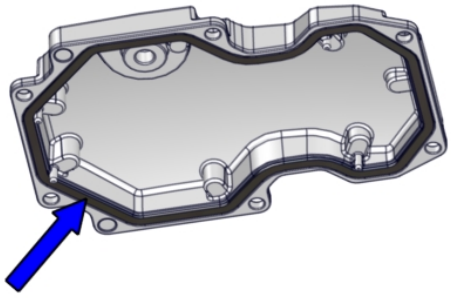
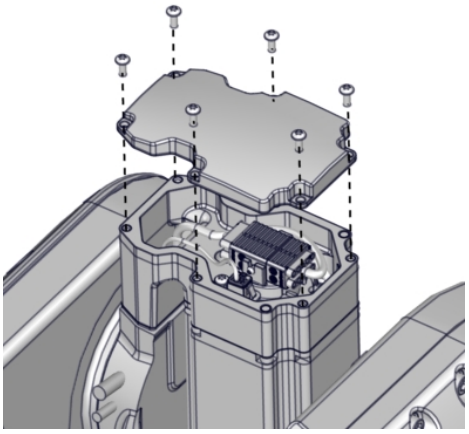
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	Action	Note
2	Position the power connector to the bracket with a screw. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001731
3	Snap the signal connectors to each other in the bracket.	 xx2200001921
4	Refit the connector bracket assembly to the motor. **CAUTION** The cabling is sensitive to mechanical damage. Handle it with care to avoid damage to the cabling or the connector, avoid any kind of tilt or skew.	Torx pan head screw: M5x12 Stainless steel A2-70  xx2200001730

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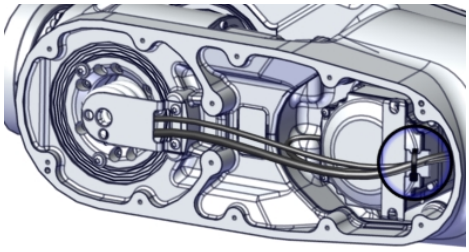
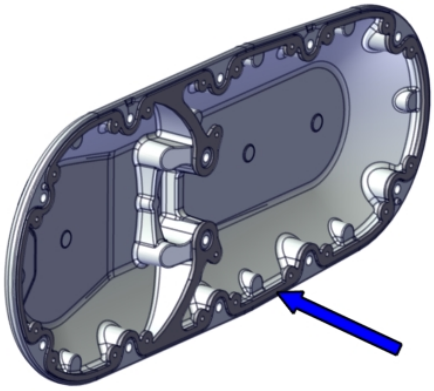
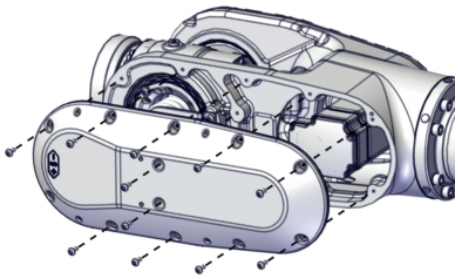
5.5.2 Replacing the arm house cover including the axis-4 cassette sealing
Continued

	Action	Note
5	Verify correct cable layout as shown in the figure. **CAUTION** Route the signal cabling correctly to avoid cable damage.	 xx2300000920
6	Inspect the gasket. Replace if damaged.	Connection box cover MT100X with gasket: 3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)  xx2200001922
7	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
8	Refit the motor cover.	Torx pan head screw, M5x12 Stainless steel A2-70, 6 pcs Tightening torque: 6 Nm.  xx2200001434

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Refitting the wrist cover

	Action	Note
1	Make sure that the cable harness is routed and secured as shown in the figure.	 xx2100002626
2	*Foundry Plus:* Inspect the gasket. Replace the complete cover if the gasket is damaged.	Wrist cover: 3HAC078635-004 (Graphite White) 3HAC078635-005 (ABB Orange)  xx2100001407
3	Refit the wrist cover and secure with screws. *Foundry Plus:* Fit all the screws first, then torque tighten them twice to achieve correct torque (due to compression from the gasket).	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2000000373

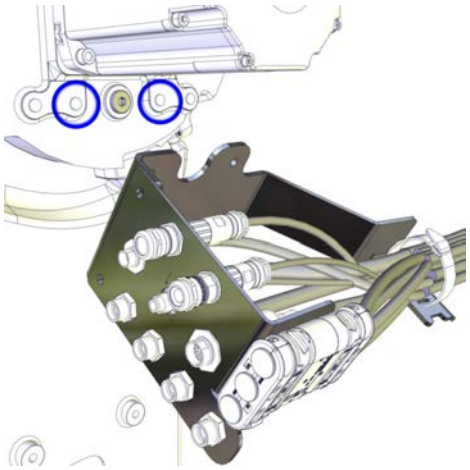
Concluded refitting of the cable harness

	Action	Note
1	If the robot is equipped with DressPack cable package: Refit all parts that belong to the DressPack.	See the product manual for the DressPack.

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5.5.2 Replacing the arm house cover including the axis-4 cassette sealing
Continued

	Action	Note
2	If the robot is equipped with DressPack cable package: Refit the connection plate.	 xx1200001332

Concluding procedure

	Action	Note
1	Refill oil to the axis-4 gearbox.	See *Filling oil into the axis-4 gearbox on page 169*.
2	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

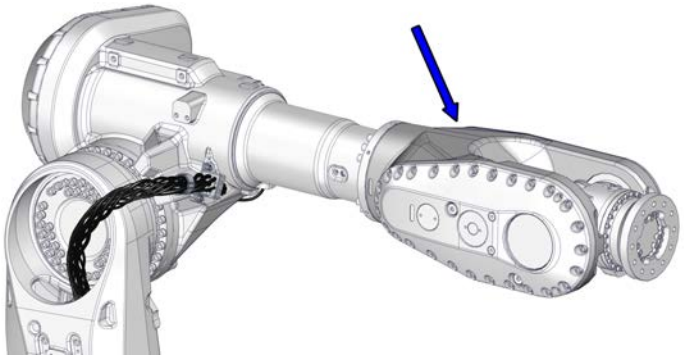
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5.6 Wrist

5.6.1 Replacing the wrist

Location of the wrist

The wrist is located as shown in the figure.



xx2300000147

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Wrist	3HAC082942-002 (Graphite White) 3HAC082942-003 (ABB Orange)	Complete unit with motors and gears. i	L2

i The wrist spare part is delivered with a standard turning disc. Exchange the turning disc to a process turning disc for LID manipulator variants, see *Required spare parts on page 376*.

Required tools and equipment

Equipment	Article number	Note
Guide pin, M12x150	3HAC13056-2	Always use guide pins in pairs.
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.
Bit holder and hexagon bit SW10		Bit holder dimension: 5/16" (14x18 mm) Used for screw access in narrow locations.
Roundsling, 1 m	-	Length: 1 m.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

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5.6.1 Replacing the wrist
Continued

Required service parts

Consumable	Article number	Note
Connection box cover MT100X with gasket	3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)	Replace if damaged. On axis-6 motor
Connection box cover with gasket	3HAC072863-003	Replace if damaged. On axis-5 motor
Wrist cover	3HAC078635-004 (Graphite White) 3HAC078635-005 (ABB Orange)	Replace if damaged.
Cable strap, outdoor	-	

Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	Decide which calibration routine to use for calibrating the robot. • Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot. • Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.	
	If the robot is to be calibrated with reference calibration: Find previous reference values for the axis or create new reference values. These values are to be used after the repair procedure is completed, for calibration of the robot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in *Reference calibration routine on page 716*.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

Removing the wrist

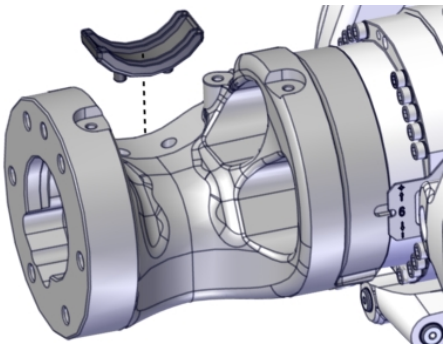
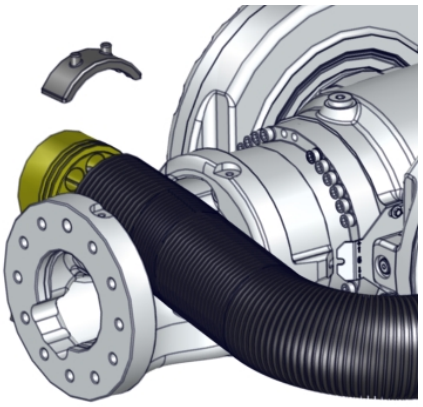
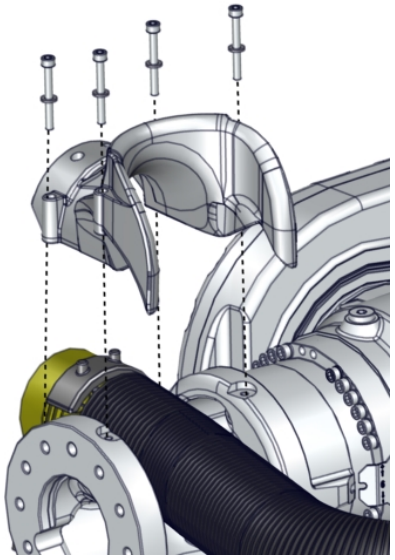
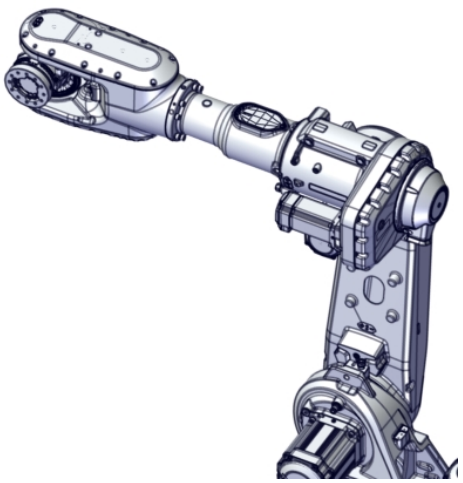
Use these procedures to remove the wrist.

Preparations before removing the wrist

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	Remove tools and other equipment fitted to the wrist.	

Continues on next page

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	Action	Note
3	If used, open the DressPack axis-6 cable support and remove the DressPack cable package from the process turning disk. **Note** Use caution not to lose the two clamp jaws on either side of the DressPack cable package.  xx2100002712	 xx2300001210  xx2300001211
4	Jog the robot into position: • Axis 1: no significance • Axis 2: jog axis 2 and 3 to a position where the upper arm is horizontal • Axis 3: jog axis 2 and 3 to a position where the upper arm is horizontal • Axis 4: +90° • Axis 5: +90° • Axis 6: no significance	 xx2100002164

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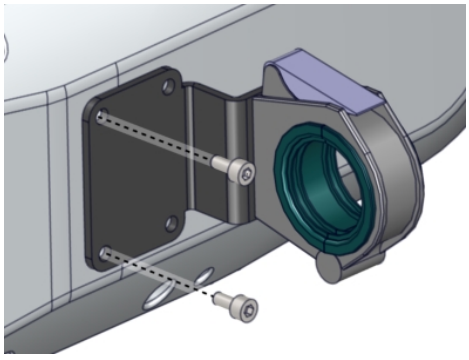
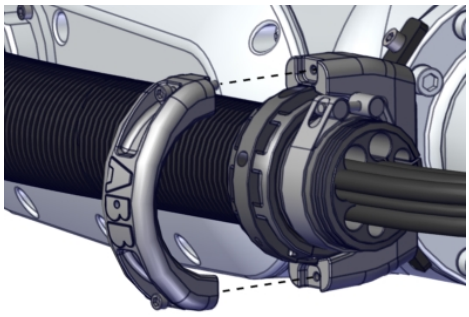
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5.6.1 Replacing the wrist
Continued

	Action	Note
5	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

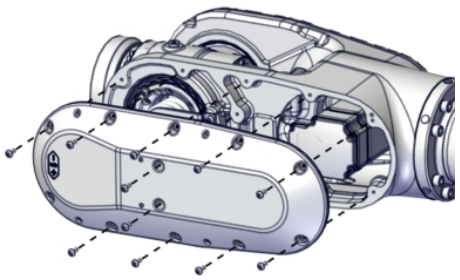
Retrieving access to the wrist cabling

Use this procedure to remove the wrist cover.

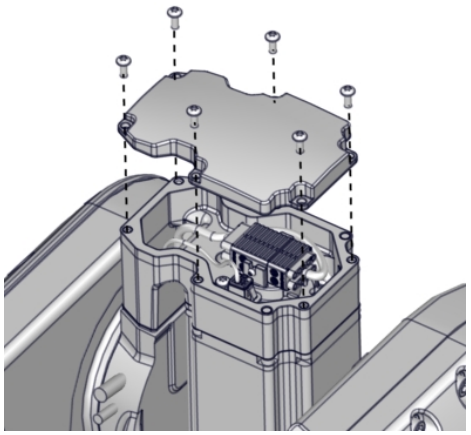
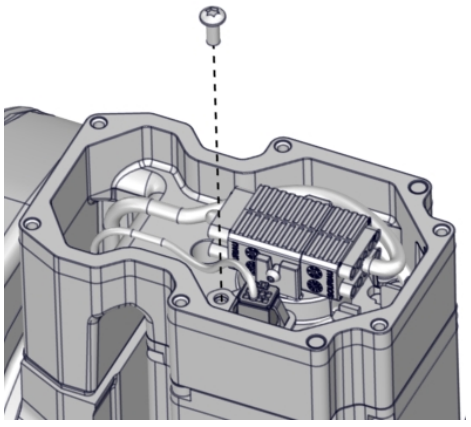
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	If DressPack MH3 is installed: Remove the wrist bracket with the complete ball joint housing still fitted, if the bracket is installed over the two wrist cover screws. **Note** No need to remove the bracket if the two wrist cover screws are accessible.	 xx2300001366
3	If DressPack is installed: Open the ball joint housing on the arm tube and remove the DressPack cable package.	 xx2100002709

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	Action	Note
4	Remove the wrist cover.	 xx2000000373

Disconnecting the axis-6 motor cables

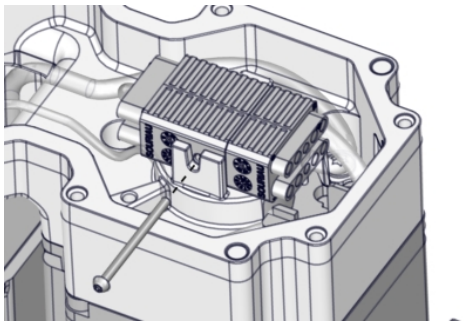
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Unscrew the attachment screws and remove the motor cover.	 xx2200001434
3	Remove the connector bracket.	 xx2200001730

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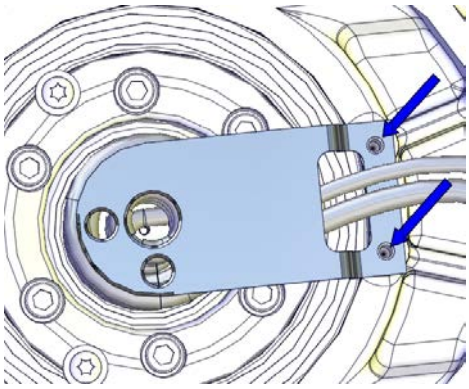
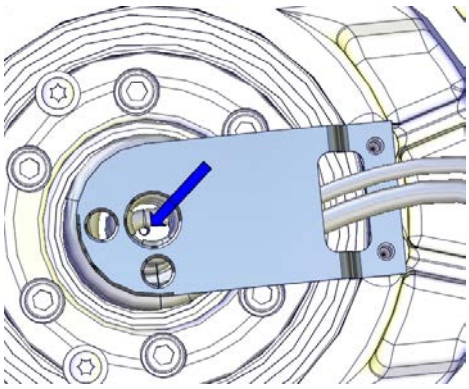
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5.6.1 Replacing the wrist

Continued

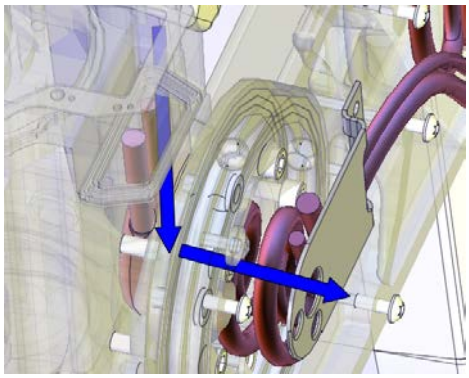
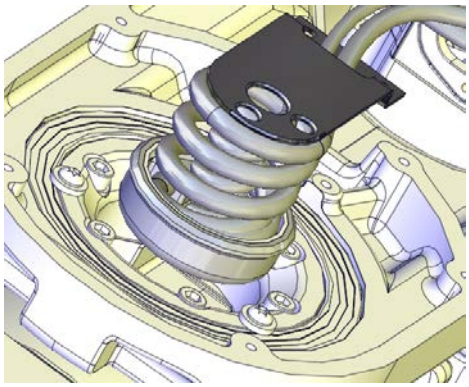
	Action	Note
4	Remove the connector screw.	 xx2200001731
5	Disconnect the motor cables.	

Pushing out the axis-6 motor cables

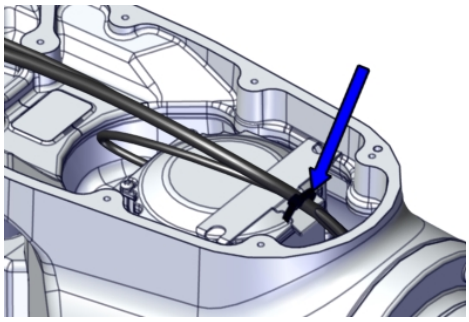
	Action	Note
1	Unscrew the attachment screws that hold the cable bracket.	 xx1300000484
2	Unscrew the M4 screw that holds the carrier. **Note** The screw is located at the bottom of the carrier.	 xx1300000485

Continues on next page

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	Action	Note
3	Lift out the axis-6 motor cables by holding the cables with one hand at the motor and the other at the carrier.	 xx1300000666
4	Lift out the carrier from its position.	 xx1300001113

Disconnecting the axis-5 motor cables

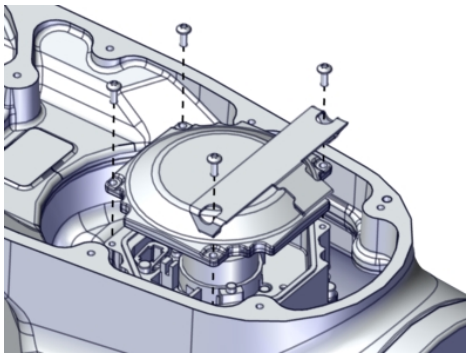
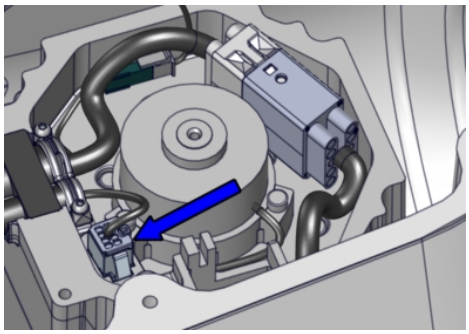
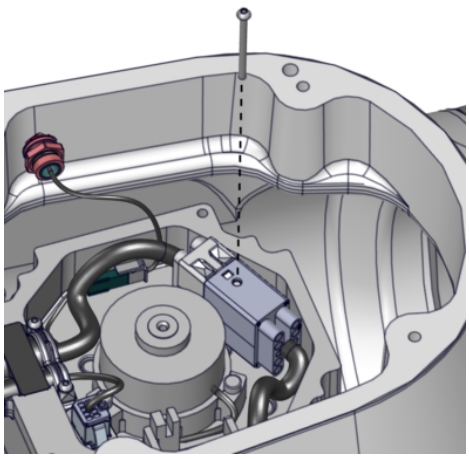
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Cut the cable tie.	 xx2100002625

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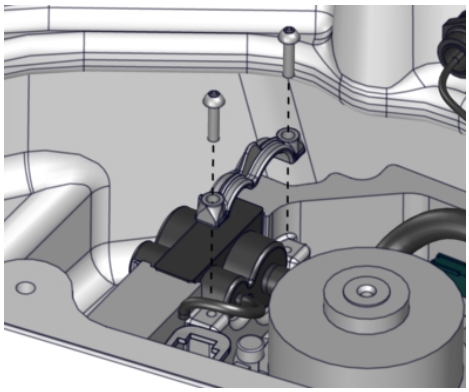
5.6.1 Replacing the wrist

Continued

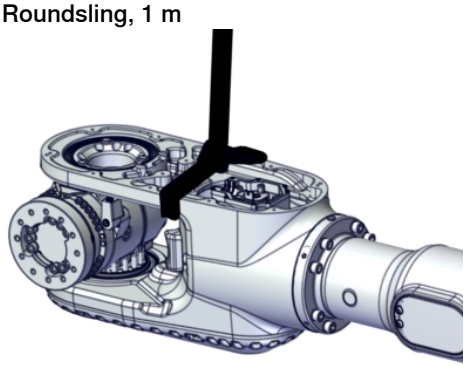
	Action	Note
3	Remove the motor cover by removing the screws.	 xx2100002495
4	Disconnect the signal cable connector.	 xx2200001734
5	Disconnect the power cable connector by removing the attachment screw.	 xx2200001733

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	Action	Note
6	Remove the cable bracket by removing the screws.	 xx2200001735
7	Remove the motor cables.	

Attaching the lifting accessories to the wrist

	Action	Note
1	**CAUTION** The weight of the wrist is 100 kg / 110 kg (LID) All lifting accessories used must be sized accordingly.	
2	Attach a roundsling to the wrist as shown in the figure. **CAUTION** The roundsling placement shown in the figure keeps the wrist balanced when lifted, which reduces risk of damage or injury. Do not attach the roundsling around the axis-5 gearbox!	Roundsling, 1 m  xx2100001290
3	Secure the roundsling to an overhead crane and stretch the roundsling to carry the weight of the wrist.	

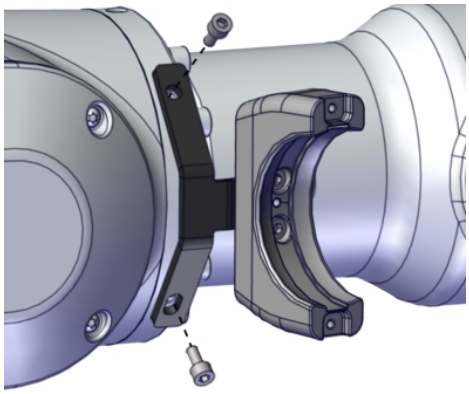
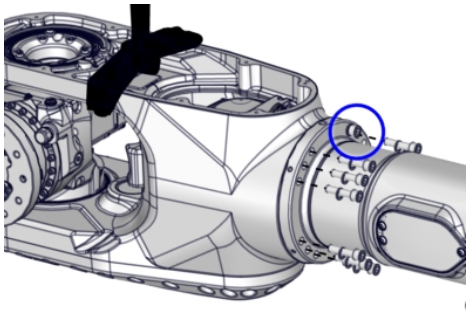
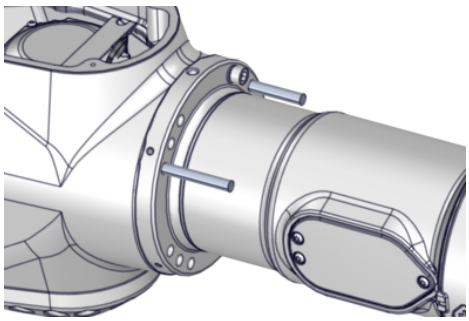
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5.6.1 Replacing the wrist

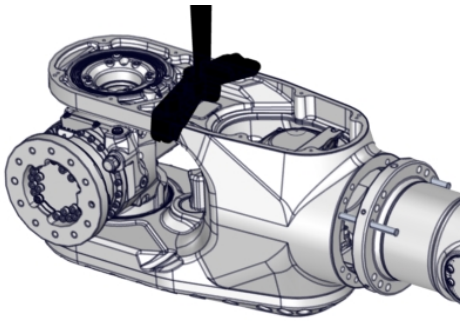
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Removing the wrist

	Action	Note
1	If used, remove the bracket with the part of the ball joint housing still fitted.	 xx2100002805
2	Remove all attachment screws but leave one.	 xx2300000015
3	Fit guide pins to the wrist unit.	Guide pin, M12x150: 3HAC13056-2
4	Remove the remaining screw.	 xx2300000016

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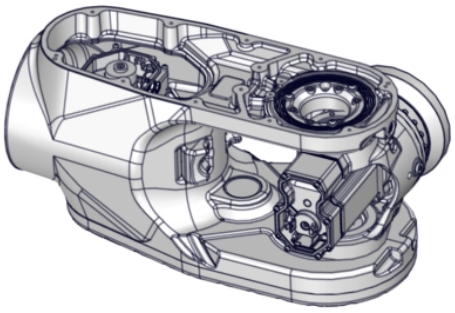
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	Action	Note
5	Pull out the wrist a bit and bring out the cabling from the wrist unit. **CAUTION** Make sure that the cabling does not get damaged.	Bit holder and hexagon bit SW10 Bit holder dimension: 5/16" (14x18 mm)  xx2200001808
6	Lift away the wrist.	

Refitting the wrist

These procedures describe how to refit the wrist.

Preparations before refitting the wrist

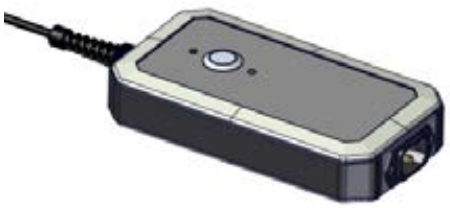
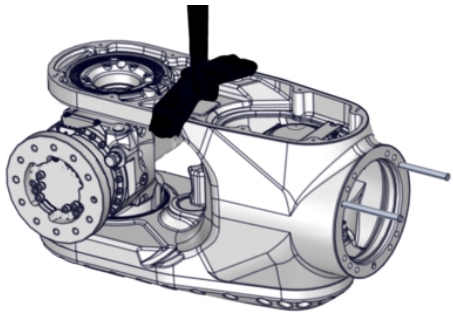
	Action	Note
1	Wipe clean all contact surfaces.	
2	Prepare a new wrist spare part by removing the wrist cover and the motor covers.	 xx2200002149

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5.6.1 Replacing the wrist

Continued

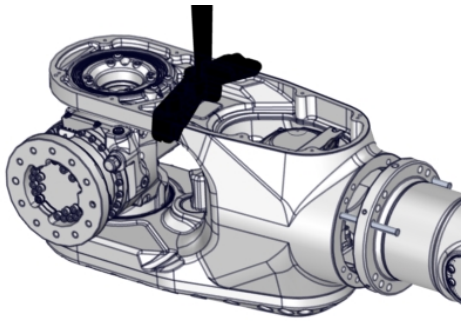
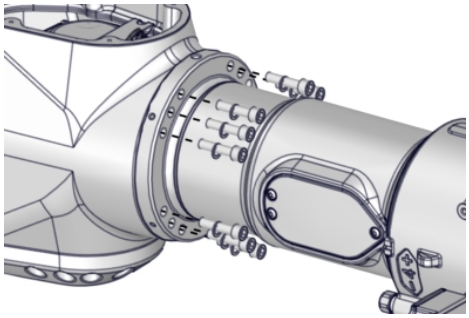
	Action	Note
3	If axis 5 is not already in position +90°, connect the brake release tool, release the brakes and move the axis manually into that position. Release the brakes of the axis-5 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
4	Attach a roundsling and guide pins to the wrist as shown in the figure. **CAUTION** The roundsling placement shown in the figure keeps the wrist balanced when lifted, which reduces risk of damage or injury. Do not attach the roundsling around the axis-5 gearbox!	Roundsling, 1 m: Length: 1 m. Guide pin, M12x150: 3HAC13056-2  xx2300000019

Refitting the wrist

	Action	Note
1	Lift the wrist into mounting position and run the cabling into the wrist housing. Be careful not to damage any part of the cable harness.	

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	Action	Note
2	Slide the wrist into fitting position.	 xx2200001808
3	Fit the attachment screws and washers. Then remove the guide pins and fit the remaining two screws.	Hex socket head cap screw: M12x50 12.9 Gleitmo 603+Geomet 500 Bit holder and hexagon bit SW10 Bit holder dimension: 5/16" (14x18 mm)  xx2300000020
4	Tighten the attachment screws.	Tightening torque: standard torque 120 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*)..

Inserting the axis-6 motor cables

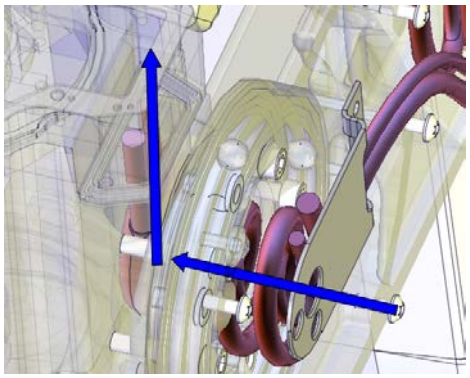
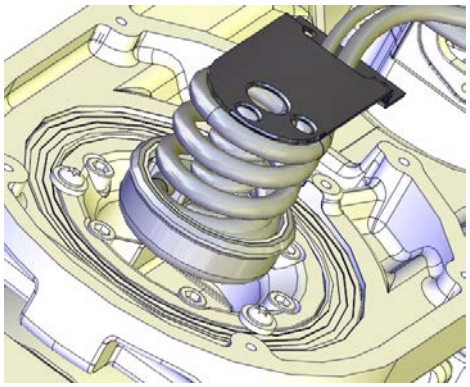
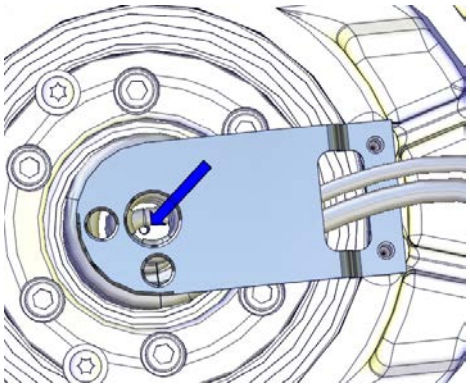
	Action	Note
1	**Note** Axis 5 must be in position +90° (or as close as possible) for a correct installation of the cable harness in the wrist. If not, connect the brake release tool to the axis-5 motor connector, release the brakes and move axis 5 manually to +90°.	

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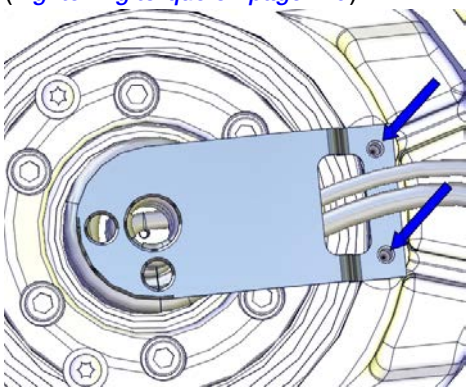
5.6.1 Replacing the wrist

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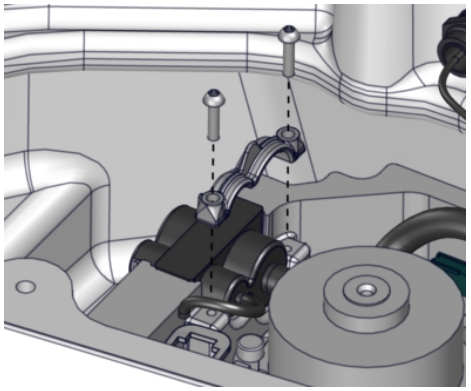
	Action	Note
2	Push the cable harness into the wrist recess and up into the axis-6 motor. **Tip** Moisten the rubber carrier slightly with water or grease around the contact surface, to make it easier to fit into place.	 xx1300000667
3	Push the carrier carefully into position.	 xx1300001113
4	Secure the carrier with the M4x10 screw. **Note** The screw is located at the bottom of the carrier. **Tip** The attachment screw securing the carrier may be difficult to fit. Make sure the carrier is level and completely pressed against the bottom.	 xx1300000485

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	Action	Note
5	Secure the cable bracket with its attachment screws.	Torx pan head screw: M6x16 A4-80 Tightening torque: standard torque 10 Nm (*Tightening torque on page 749*)..  xx1300000484

Connecting the axis-5 motor cables

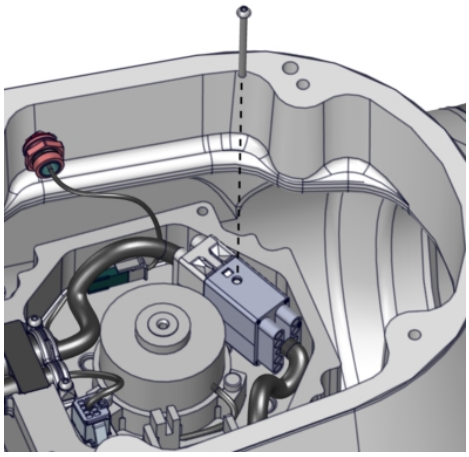
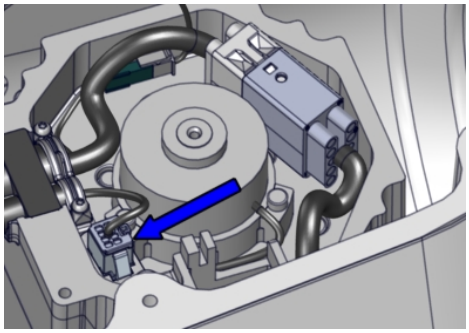
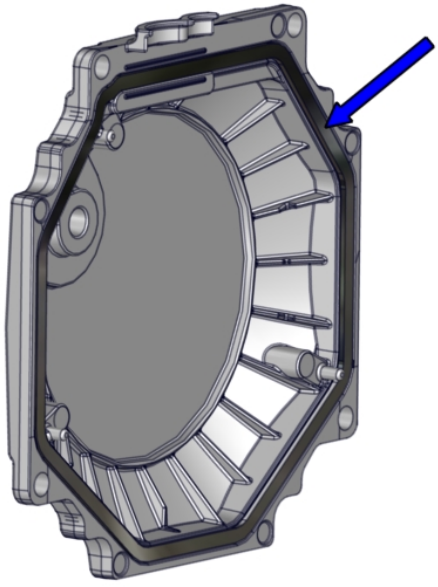
	Action	Note
1	Put the motor cables in place in the opening.	
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001735

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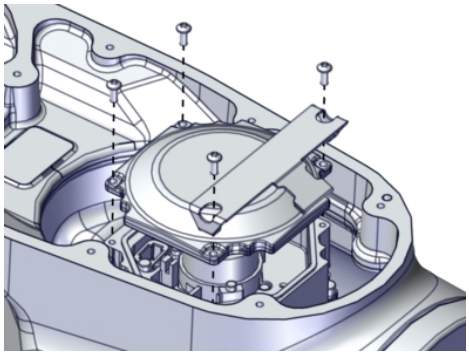
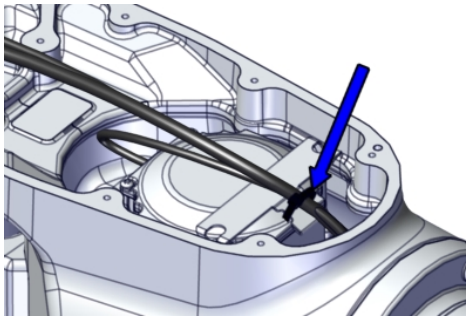
5.6.1 Replacing the wrist

Continued

	Action	Note
3	Connect the power cable connector and secure with a screw. Connect in accordance with the markings on the connectors. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001733
4	Connect the signal cable connector. Connect in accordance with the markings on the connectors.	 xx2200001734
5	Inspect the gasket. Replace if damaged.	Connection box cover with gasket: 3HAC072863-003  xx2200002141

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	Action	Note
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
7	Refit the motor cover and the cable protection with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100002495
8	Secure the cabling with a cable strap.	Cable strap, outdoor  xx2100002625

Connecting the axis-6 motor cables

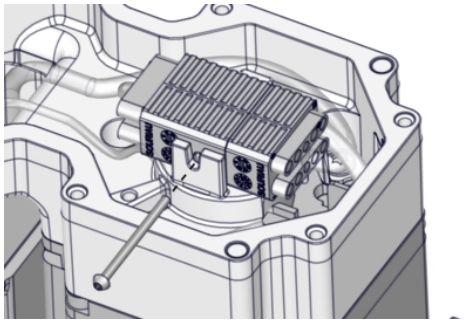
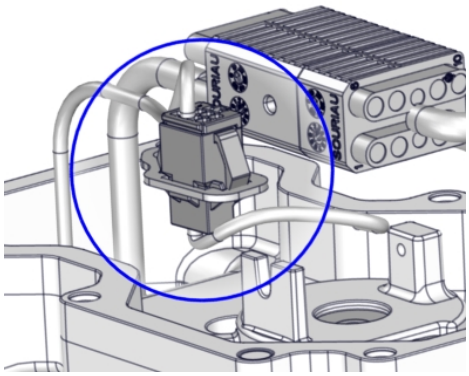
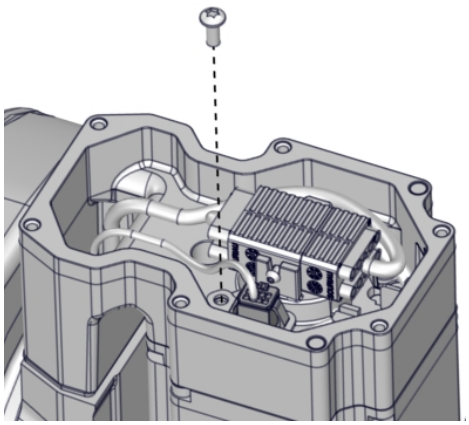
	Action	Note
1	Connect the motor cables. Connect in accordance with the markings on the connectors.	

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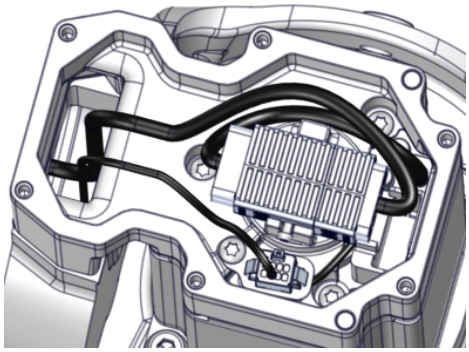
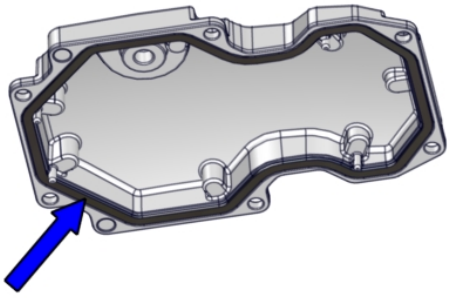
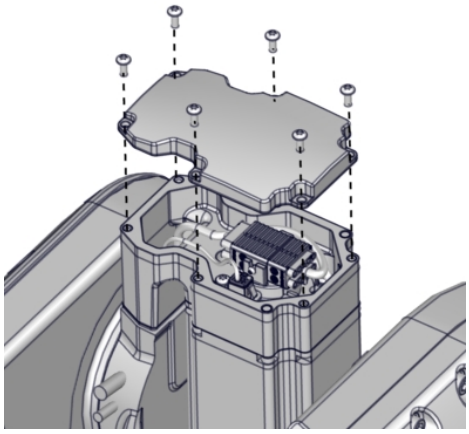
5.6.1 Replacing the wrist

Continued

	Action	Note
2	Position the power connector to the bracket with a screw. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001731
3	Snap the signal connectors to each other in the bracket.	 xx2200001921
4	Refit the connector bracket assembly to the motor. **CAUTION** The cabling is sensitive to mechanical damage. Handle it with care to avoid damage to the cabling or the connector, avoid any kind of tilt or skew.	Torx pan head screw: M5x12 Stainless steel A2-70  xx2200001730

Continues on next page

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	Action	Note
5	Verify correct cable layout as shown in the figure. **CAUTION** Route the signal cabling correctly to avoid cable damage.	 xx2300000920
6	Inspect the gasket. Replace if damaged.	Connection box cover MT100X with gasket: 3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)  xx2200001922
7	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
8	Refit the motor cover.	Torx pan head screw, M5x12 Stainless steel A2-70, 6 pcs Tightening torque: 6 Nm.  xx2200001434

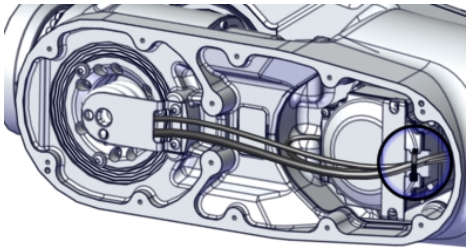
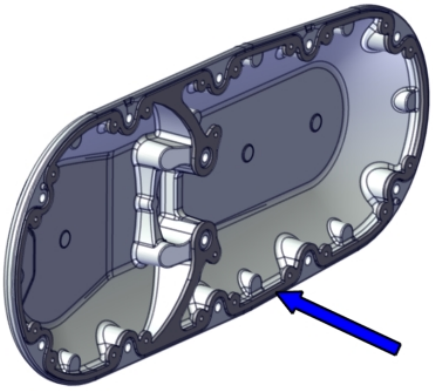
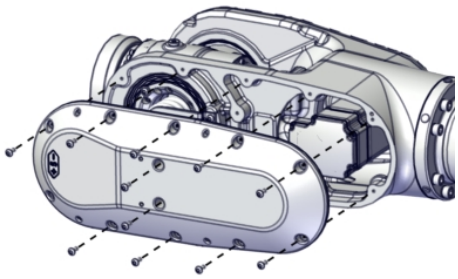
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5.6.1 Replacing the wrist

Continued

Refitting the wrist cover

	Action	Note
1	Make sure that the cable harness is routed and secured as shown in the figure.	 xx2100002626
2	*Foundry Plus:* Inspect the gasket. Replace the complete cover if the gasket is damaged.	Wrist cover: 3HAC078635-004 (Graphite White) 3HAC078635-005 (ABB Orange)  xx2100001407
3	Refit the wrist cover and secure with screws. *Foundry Plus:* Fit all the screws first, then torque tighten them twice to achieve correct torque (due to compression from the gasket).	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2000000373

Concluding procedure

	Action	Note
1	*Foundry Plus:* Refit protection plugs.	
2	If used, refit the DressPack cable package on the wrist.	See product manual for the DressPack.
3	Calibrate the robot.	See *Calibration on page 707*.

Continues on next page

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	Action	Note
4	 **DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

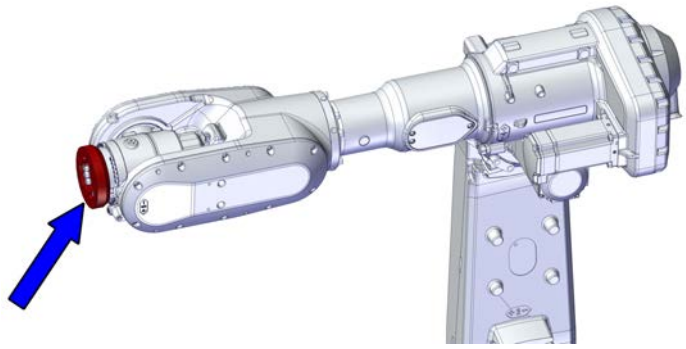
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5.6.2 Replacing the turning disc

Location of the turning disc

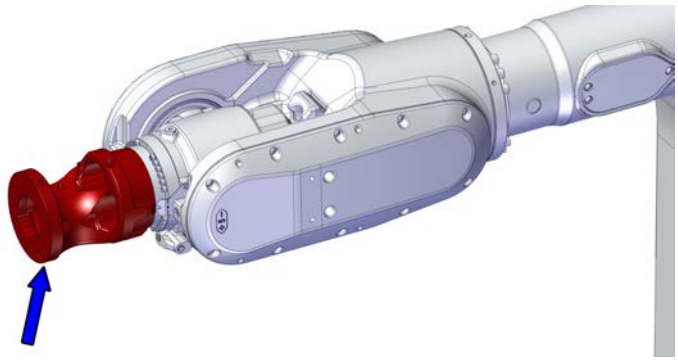
The turning disc is located as shown in the figure.

IRB 6730-270/2.7, IRB 6730-240/2.9, IRB 6730-210/3.1:



xx2100002166

IRB 6730-220/2.9 LID, IRB 6730-190/3.1 LID:



xx2100002628

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Turning disc	3HAC082952-002		L2
Process turning disc	3HAC079304-004	IRB 6730-220/2.9 LID, IRB 6730-190/3.1 LID	L2

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

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Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	Decide which calibration routine to use for calibrating the robot. • Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot. • Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.	
	If the robot is to be calibrated with reference calibration: Find previous reference values for the axis or create new reference values. These values are to be used after the repair procedure is completed, for calibration of the robot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in *Reference calibration routine on page 716*.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

Removing the turning disc

Use these procedures to remove the turning disc.

Preparations before removing the turning disc

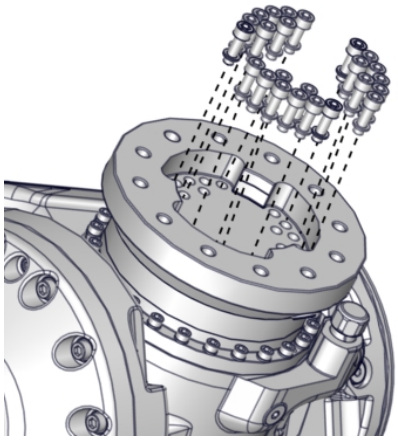
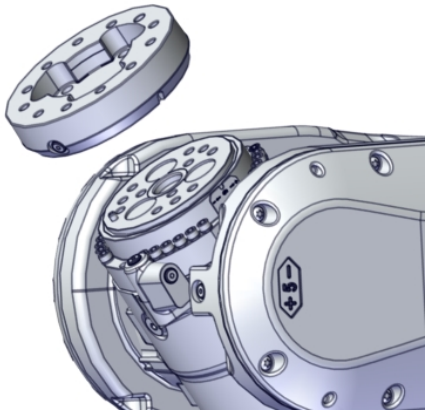
	Action	Note
1	Run the robot to a position most comfortable for the removal of the turning disc. Jog axis 6 to synchronization position.	
2	 **DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	Remove any equipment fitted to the turning disc.	

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5.6.2 Replacing the turning disc
Continued

Removing the turning disc

	Action	Note
1	Remove the screws and washers, that secure the turning disc.	 xx2200001807
2	Remove the turning disc.	 xx2100002168

Refitting the turning disc

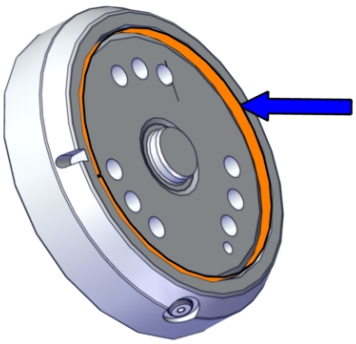
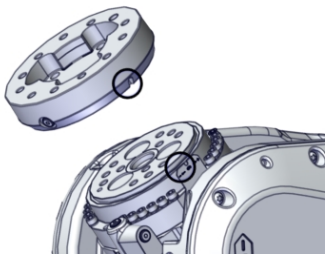
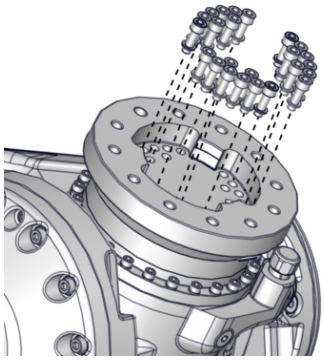
Use these procedures to refit the turning disc.

Refitting the turning disc

	Action	Note
1	Wipe clean the contact surfaces.	

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	Action	Note
2	*Protection type Foundry Plus*: Apply rust preventive to the surface shown in the figure.	Rust preventive: 3HAC034903-001 (Mercasol 3110 Waxcoat. Recommended drying time is 24h.)  xx2100002232
3	Fit the turning disc to the wrist. Orient the disc according to the synchronization marks.	 xx2100002169
4	Secure the turning disc with its attachment screws and washers.	Hex socket head cap screw: M8x25 12.9 Gleitmo 603+Geomet 500 Washer: Steel 8.4x13x1.5 Tightening torque: standard torque 35 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*)..  xx2200001807

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5.6.2 Replacing the turning disc

Continued

Concluding procedure

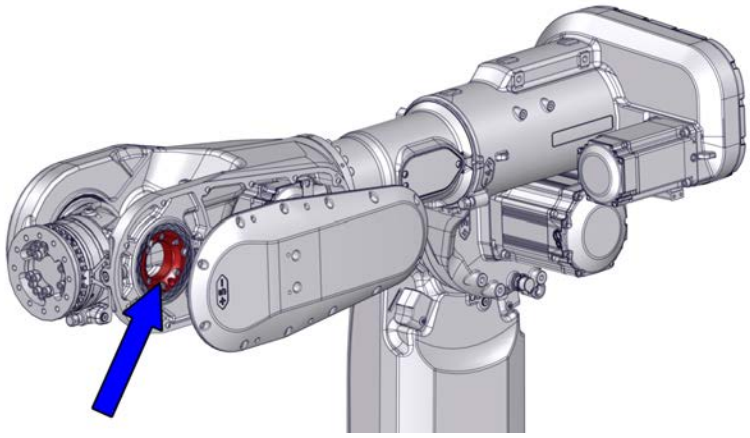
	Action	Note
1	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.6.3 Replacing the axis-5 support shaft including bearing

Location of the support shaft and bearing

The support shaft and bearing is located as shown in the figure.



xx2500001989

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Support shaft including bearing	3HAC079742-003 (Graphite White) 3HAC079742-004 (ABB Orange)	Includes o-ring 3HAB3772-15.	L2

Required service parts

Consumable	Article number	Note
Cleaning agent	-	Isopropanol
O-ring	3HAB3772-15	Replace if damaged. On axis-5 support shaft.
Grease	3HAC042536-001	Shell Gadus S2

Required tools and equipment

Equipment	Article number	Note
Screws M8x75, fully threaded	-	2 pcs Used as removal tools.
Screw, M8 x minimum 50 mm	-	3 pcs Used to pull in the support shaft into the tilt house.

Continues on next page

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5.6.3 Replacing the axis-5 support shaft including bearing
Continued

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	Decide which calibration routine to use for calibrating the robot. • Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot. • Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.	
	If the robot is to be calibrated with reference calibration: Find previous reference values for the axis or create new reference values. These values are to be used after the repair procedure is completed, for calibration of the robot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in *Reference calibration routine on page 716*.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

Removing the axis-5 support shaft including bearing

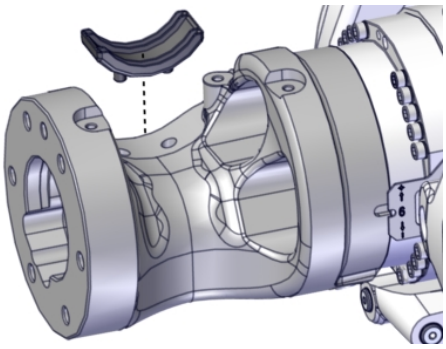
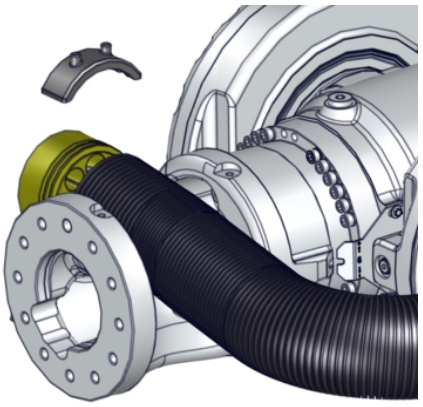
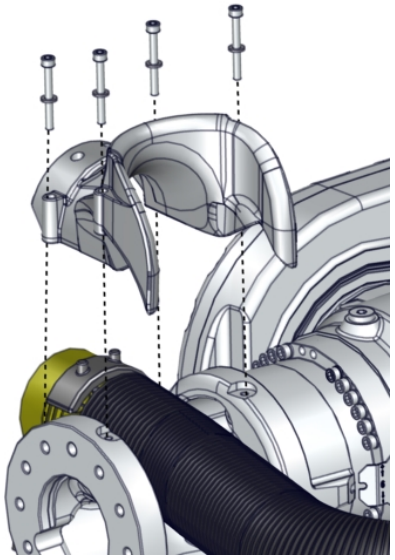
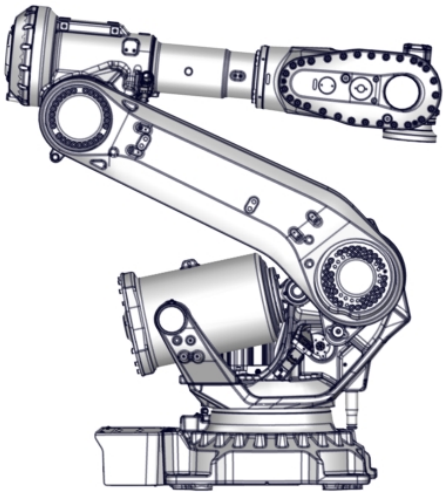
Use these procedures to remove the support shaft including bearing.

Preparations before removing the axis-5 support shaft

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	Remove all equipment fitted on the turning disc.	

Continues on next page

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	Action	Note
4	If used, open the DressPack axis-6 cable support and remove the DressPack cable package from the process turning disk. **Note** Use caution not to lose the two clamp jaws on either side of the DressPack cable package.  xx2100002712	 xx2300001210  xx2300001211
5	Jog the robot into position: • Axis 1: 0° • Axis 2: -60° • Axis 3: +60° • Axis 4: 0° • Axis 5: +90° • Axis 6: no significance. **Note** The specified position is a recommended position. Orient axis-5 as close as possible to +90° to be able to open the axis-6 motor cover and to remove the axis-6 motor cables. The axis-5 position is also important to avoid the spiral of the cable harness in the carrier being unwound or placed in wrong position. Depending on what tool is used, the other axes may need to be jogged to another position.	 xx2200001615

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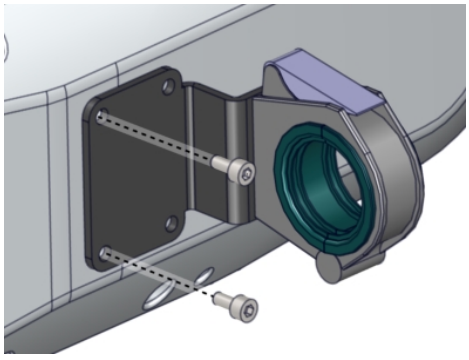
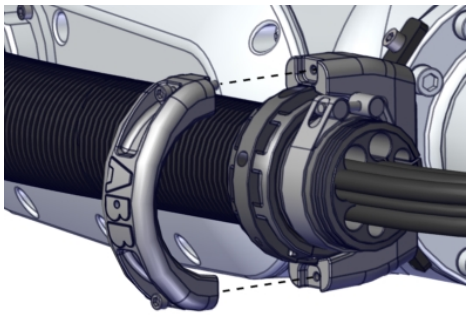
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5.6.3 Replacing the axis-5 support shaft including bearing
Continued

	Action	Note
6	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

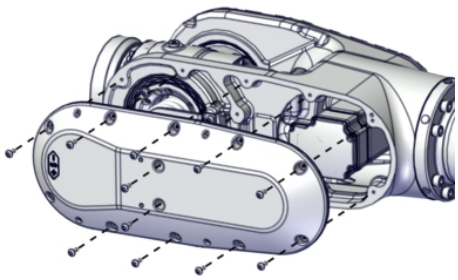
Retrieving access to the wrist cabling

Use this procedure to remove the wrist cover.

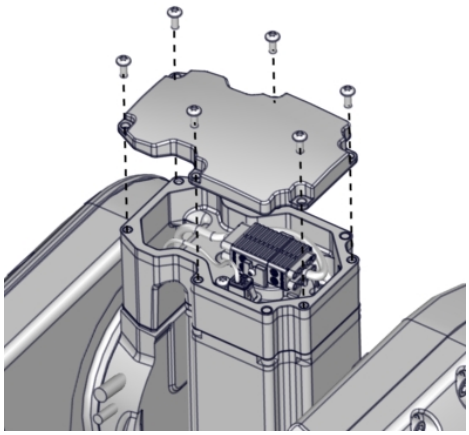
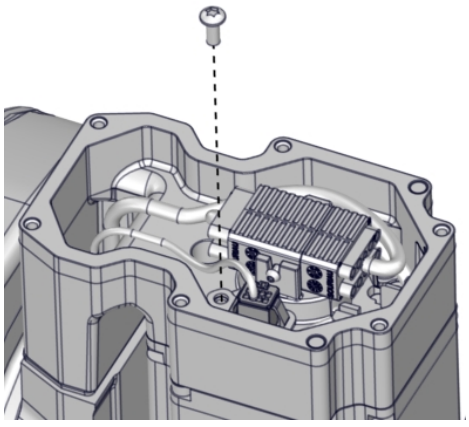
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	If DressPack MH3 is installed: Remove the wrist bracket with the complete ball joint housing still fitted, if the bracket is installed over the two wrist cover screws. **Note** No need to remove the bracket if the two wrist cover screws are accessible.	 xx2300001366
3	If DressPack is installed: Open the ball joint housing on the arm tube and remove the DressPack cable package.	 xx2100002709

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	Action	Note
4	Remove the wrist cover.	 xx2000000373

Disconnecting the axis-6 motor cables

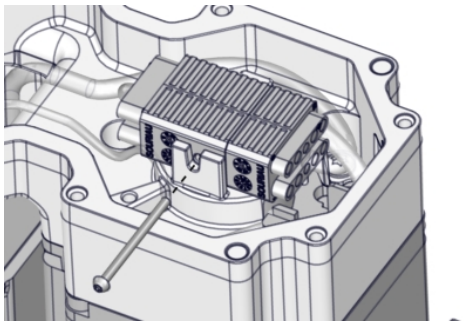
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Unscrew the attachment screws and remove the motor cover.	 xx2200001434
3	Remove the connector bracket.	 xx2200001730

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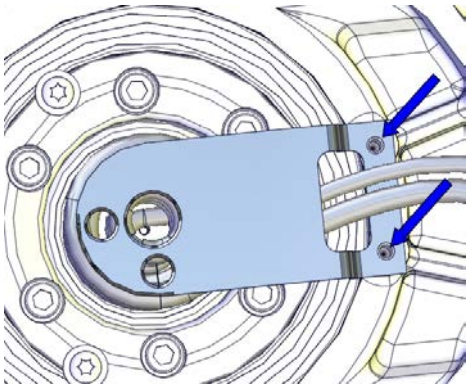
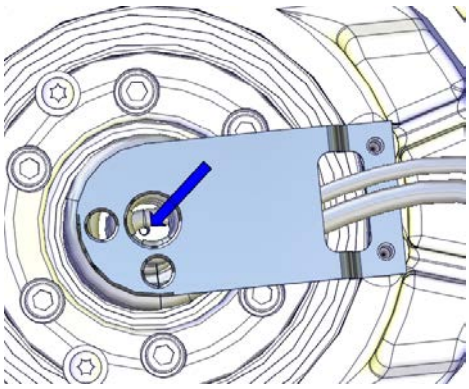
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5.6.3 Replacing the axis-5 support shaft including bearing

Continued

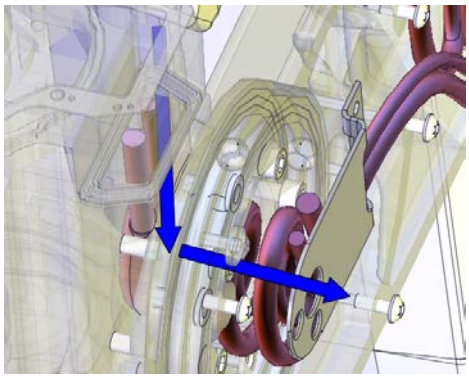
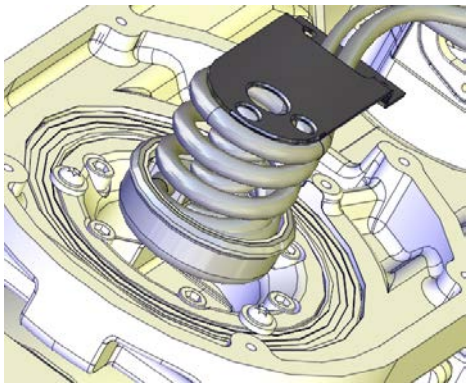
	Action	Note
4	Remove the connector screw.	 xx2200001731
5	Disconnect the motor cables.	

Pushing out the axis-6 motor cables

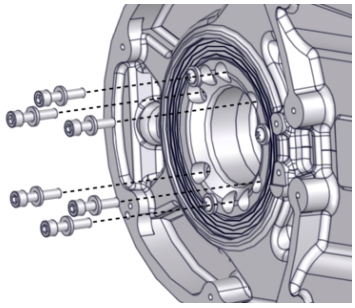
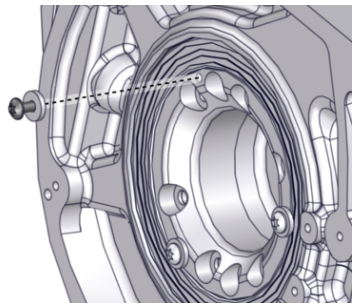
	Action	Note
1	Unscrew the attachment screws that hold the cable bracket.	 xx1300000484
2	Unscrew the M4 screw that holds the carrier. **Note** The screw is located at the bottom of the carrier.	 xx1300000485

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	Action	Note
3	Lift out the axis-6 motor cables by holding the cables with one hand at the motor and the other at the carrier.	 xx1300000666
4	Lift out the carrier from its position.	 xx1300001113

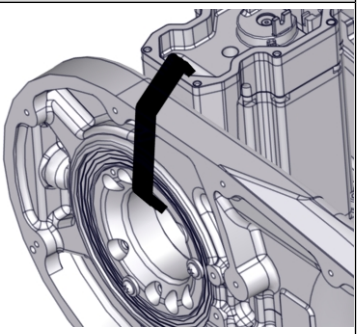
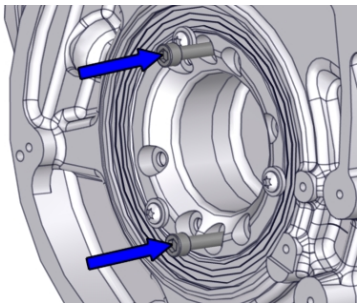
Removing the support shaft

	Action	Note
1	Remove the support shaft attachment screws.	 xx2500001957
2	Remove any bearing support screw and washer that is in the way for the push-out holes.	 xx2500001986

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5.6.3 Replacing the axis-5 support shaft including bearing
Continued

	Action	Note
3	Secure the support shaft from dropping with a strap.	 xx2600000027
4	Use screws to push out the support shaft from the wrist.	Screws M8x75, fully threaded  xx2500001962

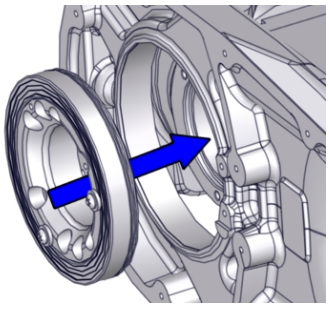
Refitting the axis-5 support shaft including bearing

Use these procedures to refit the support shaft including bearing.

Preparations before refitting the axis-5 support shaft

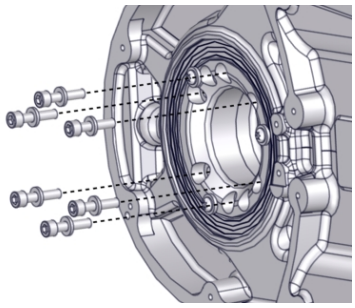
	Action	Note
1	Wipe the contact surfaces between wrist and axis-5 support shaft clean from any contamination.	Cleaning agent: Isopropanol
2	Check and lubricate the o-ring. Replace if damaged.	O-ring: 3HAB3772-15 Grease, Shell Gadus S2: 3HAC042536-001.

Refitting the support shaft

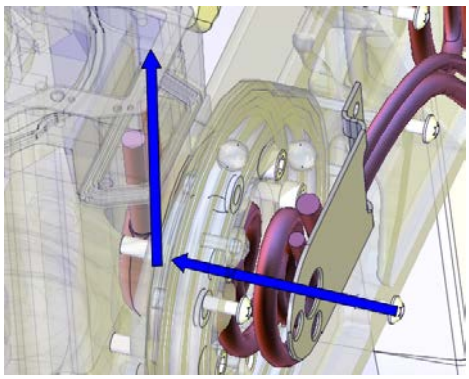
	Action	Note
1	Insert the support shaft including bearing into mounting position in the wrist.	 xx2500001997
2	Use three temporary screws to pull the support shaft into contact with the tilt housing.	Temporary screws: Screw, M8 x minimum 50 mm.

Continues on next page

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	Action	Note
3	Remove the temporary screws and instead insert the support shaft attachment screws and washers. Pull the shaft the remaining distance into the tilt house by tightening the screws crosswise.	Hex socket head cap screw: M8x35 12.9 Gleitmo 603+Geomet 500 Washer: 3HAC043799-001 Quantity: 6 pcs.  xx2500001957
4	Torque tighten the attachment screws.	Tightening torque: standard torque 35 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*).

Inserting the axis-6 motor cables

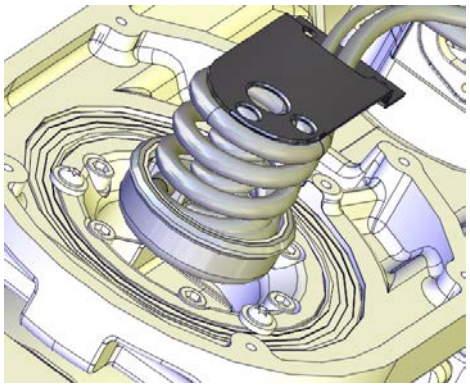
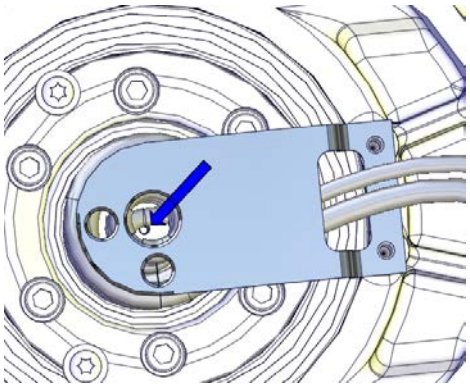
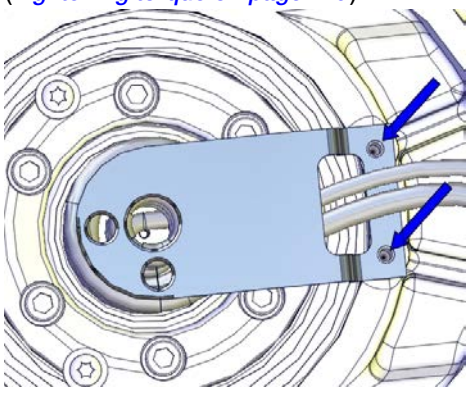
	Action	Note
1	**Note** Axis 5 must be in position +90° (or as close as possible) for a correct installation of the cable harness in the wrist. If not, connect the brake release tool to the axis-5 motor connector, release the brakes and move axis 5 manually to +90°.	
2	Push the cable harness into the wrist recess and up into the axis-6 motor. **Tip** Moisten the rubber carrier slightly with water or grease around the contact surface, to make it easier to fit into place.	 xx1300000667

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5.6.3 Replacing the axis-5 support shaft including bearing

Continued

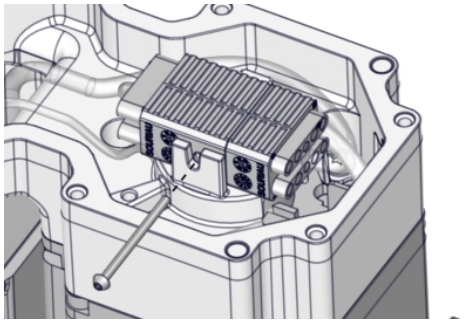
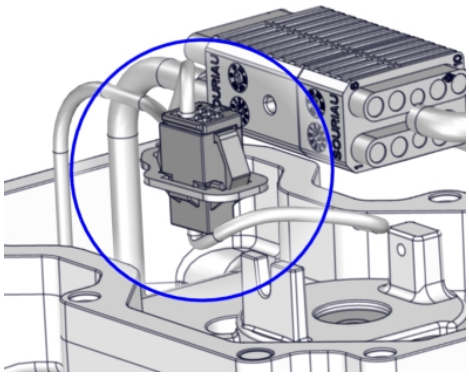
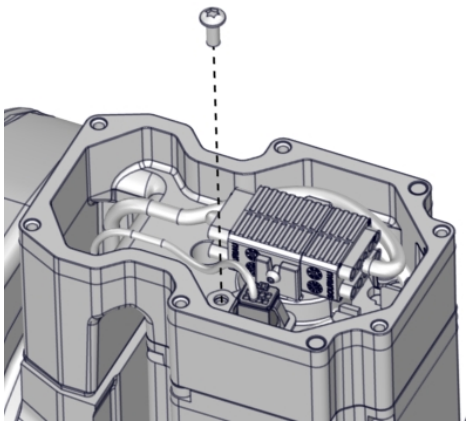
	Action	Note
3	Push the carrier carefully into position.	 xx1300001113
4	Secure the carrier with the M4x10 screw. **Note** The screw is located at the bottom of the carrier. **Tip** The attachment screw securing the carrier may be difficult to fit. Make sure the carrier is level and completely pressed against the bottom.	 xx1300000485
5	Secure the cable bracket with its attachment screws.	Torx pan head screw: M6x16 A4-80 Tightening torque: standard torque 10 Nm (*Tightening torque on page 749*)..  xx1300000484

Connecting the axis-6 motor cables

	Action	Note
1	Connect the motor cables. Connect in accordance with the markings on the connectors.	

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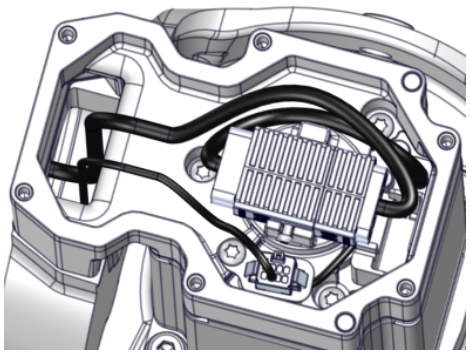
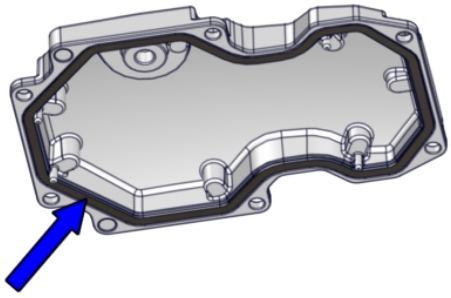
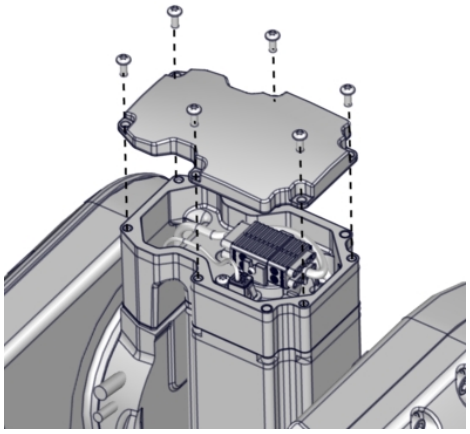
	Action	Note
2	Position the power connector to the bracket with a screw. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001731
3	Snap the signal connectors to each other in the bracket.	 xx2200001921
4	Refit the connector bracket assembly to the motor. **CAUTION** The cabling is sensitive to mechanical damage. Handle it with care to avoid damage to the cabling or the connector, avoid any kind of tilt or skew.	Torx pan head screw: M5x12 Stainless steel A2-70  xx2200001730

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5.6.3 Replacing the axis-5 support shaft including bearing

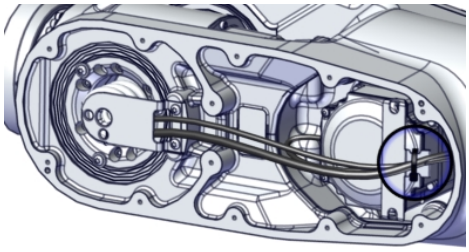
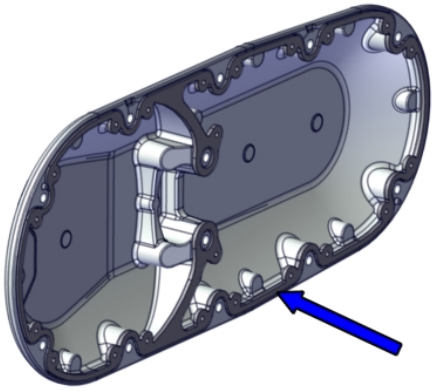
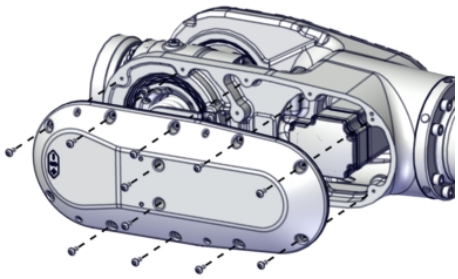
Continued

	Action	Note
5	Verify correct cable layout as shown in the figure. **CAUTION** Route the signal cabling correctly to avoid cable damage.	 xx2300000920
6	Inspect the gasket. Replace if damaged.	Connection box cover MT100X with gasket: 3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)  xx2200001922
7	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
8	Refit the motor cover.	Torx pan head screw, M5x12 Stainless steel A2-70, 6 pcs Tightening torque: 6 Nm.  xx2200001434

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Refitting the wrist cover

	Action	Note
1	Make sure that the cable harness is routed and secured as shown in the figure.	 xx2100002626
2	*Foundry Plus:* Inspect the gasket. Replace the complete cover if the gasket is damaged.	Wrist cover: 3HAC078635-004 (Graphite White) 3HAC078635-005 (ABB Orange)  xx2100001407
3	Refit the wrist cover and secure with screws. *Foundry Plus:* Fit all the screws first, then torque tighten them twice to achieve correct torque (due to compression from the gasket).	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2000000373

Concluding procedure

	Action	Note
1	*Foundry Plus:* Refit protection plugs.	
2	Update the revolution counters.	See *Updating revolution counters on page 714*.
3	If used, refit the DressPack cable package on the wrist.	See product manual for the DressPack.

Continues on next page

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5.6.3 Replacing the axis-5 support shaft including bearing
Continued

	Action	Note
4	 **DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.7 Electronic parts

5.7.1 Removing the cable harness

Location of the cable harness

The cable harness is located as shown in the figure.



xx2200001729

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Cable harness	3HAC095180-001 (CH31) i	IRB 6730-270/2.7	L2

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5.7.1 Removing the cable harness

Continued

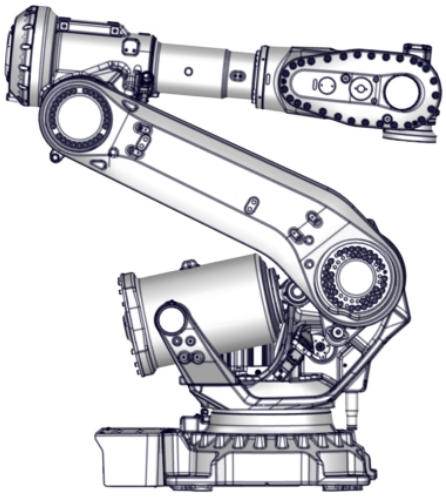
Spare part	Article number	Note	Level
Cable harness	3HAC095179-001 (CH31-L) *i*	IRB 6730-240/2.9 IRB 6730-210/3.1 IRB 6730-220/2.9 LID IRB 6730-190/3.1 LID	L2

i Previous cable harness versions manufactured prior to May 2025 may have different or no middle attachment points on the lower arm. A drill template is enclosed with the spare part to retrofit a lower arm attachment point for installation of the current cable harness version, if required. Also see *References on page 10* for document number.

Required tools and equipment

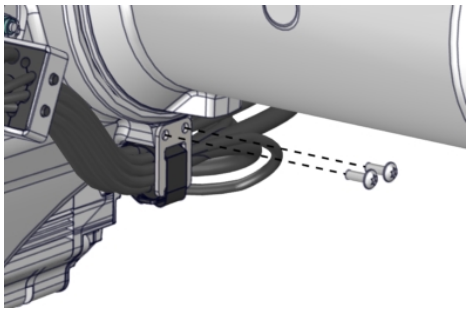
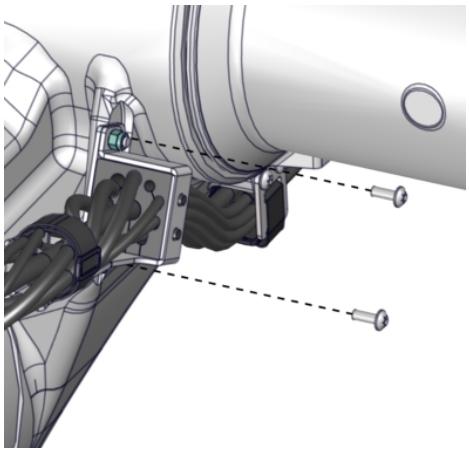
Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Preparations before removing the cable harness

	Action	Note
1	Jog the robot into position: • Axis 1: 0° • Axis 2: -60° • Axis 3: +60° • Axis 4: 0° • Axis 5: +90° • Axis 6: no significance. **Note** The specified position is a recommended position. Orient axis-5 as close as possible to +90° to be able to open the axis-6 motor cover and to remove the axis-6 motor cables. The axis-5 position is also important to avoid the spiral of the cable harness in the carrier being unwound or placed in wrong position. Depending on what tool is used, the other axes may need to be jogged to another position.	 xx2200001615
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safe-guarded space.	
3	**Note** If only the manipulator harness shall be removed, the DressPack cable package can stay fitted on the process turning disk.	

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	Action	Note
4	Remove the cable bracket underneath the tube shaft.	 xx2200001432
5	Remove the metal clamp at the arm house.	 xx2200001433

Removing the cable harness - upper arm and wrist

These procedures describe how to remove the cable harness in the upper arm and wrist.

Retrieving access to the wrist cabling

Use this procedure to remove the wrist cover.

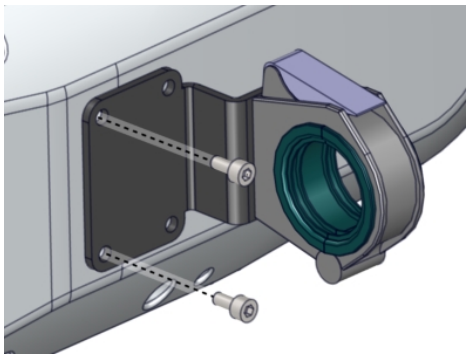
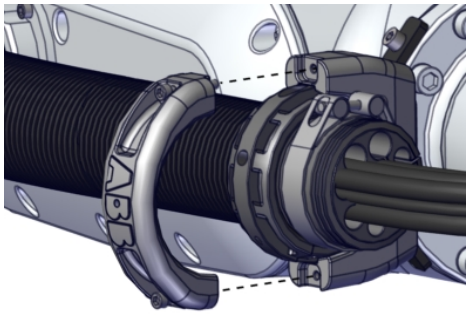
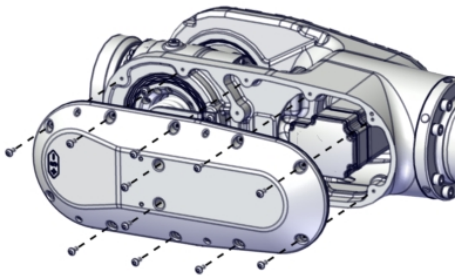
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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5.7.1 Removing the cable harness

Continued

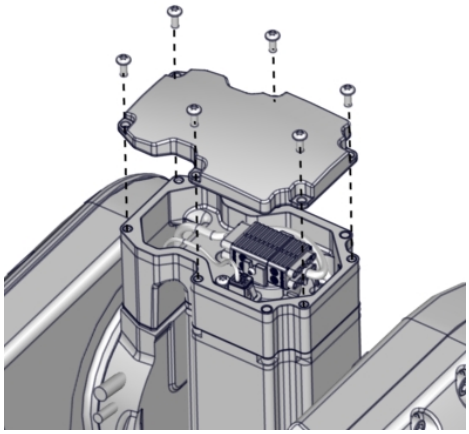
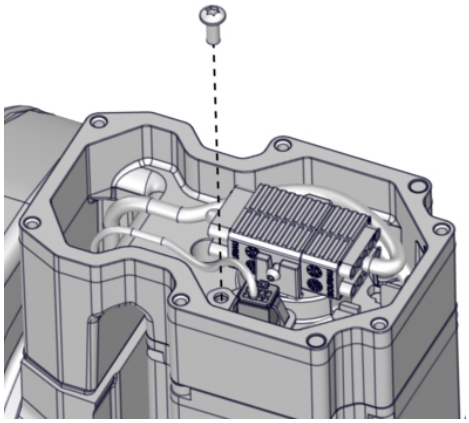
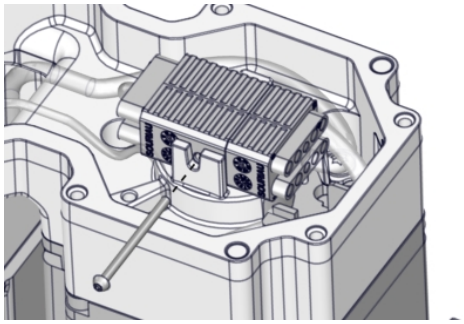
	Action	Note
2	If DressPack MH3 is installed: Remove the wrist bracket with the complete ball joint housing still fitted, if the bracket is installed over the two wrist cover screws. **Note** No need to remove the bracket if the two wrist cover screws are accessible.	 xx2300001366
3	If DressPack is installed: Open the ball joint housing on the arm tube and remove the DressPack cable package.	 xx2100002709
4	Remove the wrist cover.	 xx2000000373

Disconnecting the axis-6 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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	Action	Note
2	Unscrew the attachment screws and remove the motor cover.	 xx2200001434
3	Remove the connector bracket.	 xx2200001730
4	Remove the connector screw.	 xx2200001731
5	Disconnect the motor cables.	

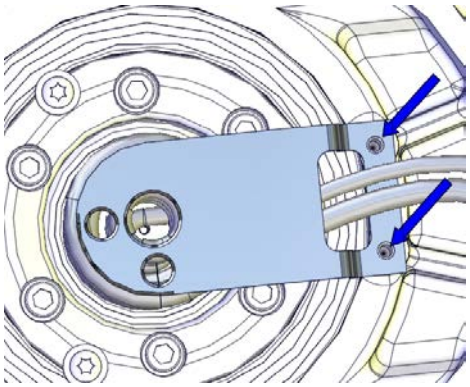
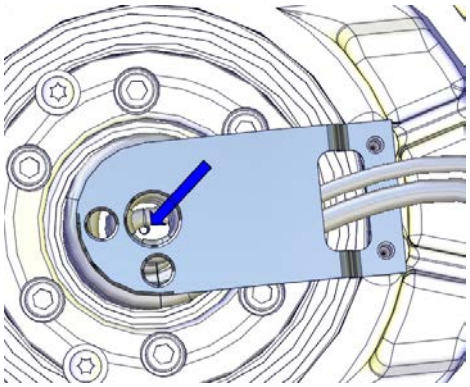
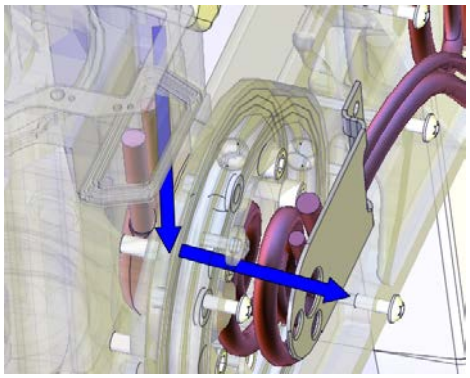
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5.7.1 Removing the cable harness

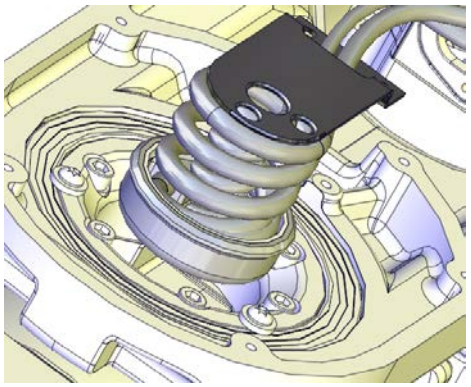
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Pushing out the axis-6 motor cables

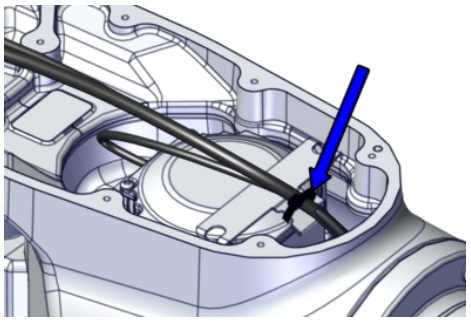
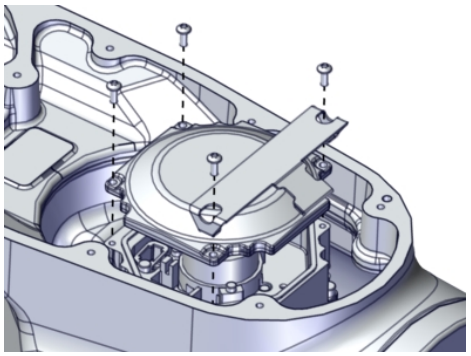
	Action	Note
1	Unscrew the attachment screws that hold the cable bracket.	 xx1300000484
2	Unscrew the M4 screw that holds the carrier. **Note** The screw is located at the bottom of the carrier.	 xx1300000485
3	Lift out the axis-6 motor cables by holding the cables with one hand at the motor and the other at the carrier.	 xx1300000666

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	Action	Note
4	Lift out the carrier from its position.	 xx1300001113

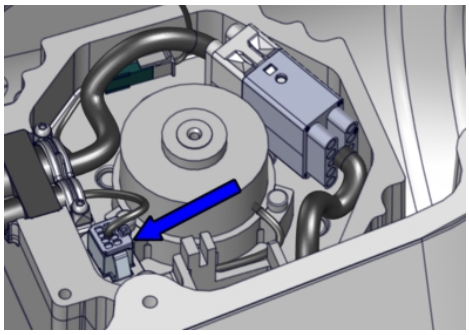
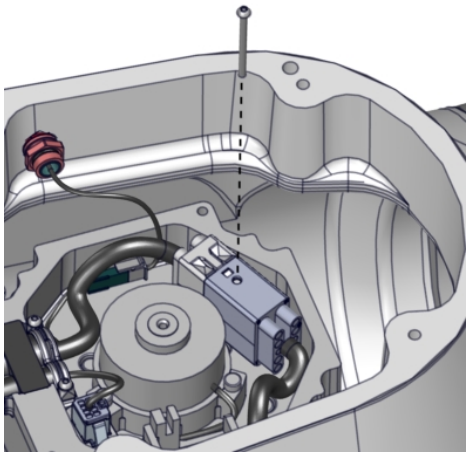
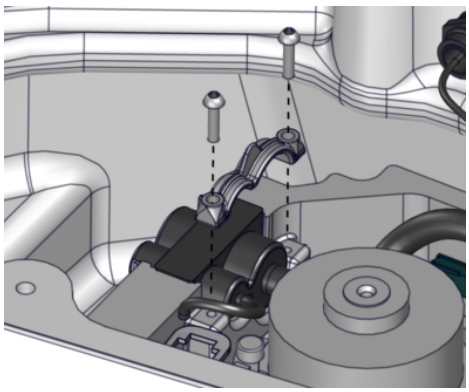
Disconnecting the axis-5 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Cut the cable tie.	 xx2100002625
3	Remove the motor cover by removing the screws.	 xx2100002495

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5.7.1 Removing the cable harness
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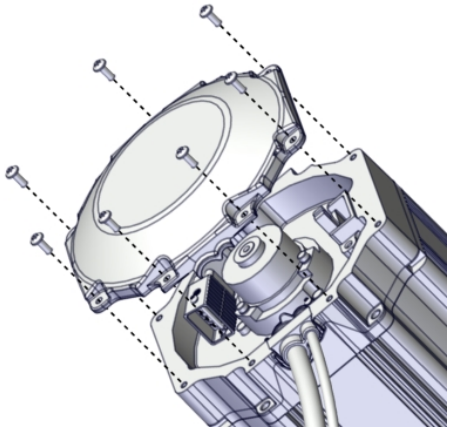
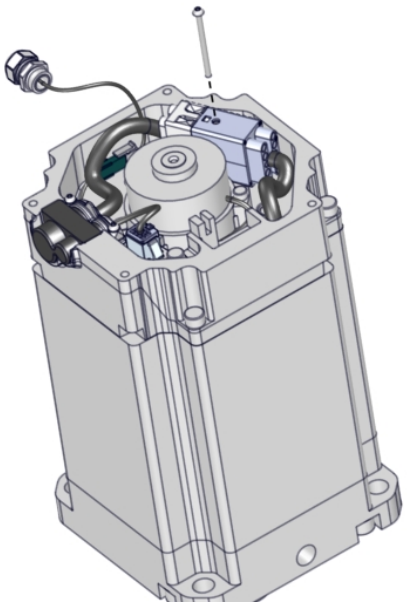
	Action	Note
4	Disconnect the signal cable connector.	 xx2200001734
5	Disconnect the power cable connector by removing the attachment screw.	 xx2200001733
6	Remove the cable bracket by removing the screws.	 xx2200001735
7	Remove the motor cables.	

Disconnecting the axis-3 and axis-4 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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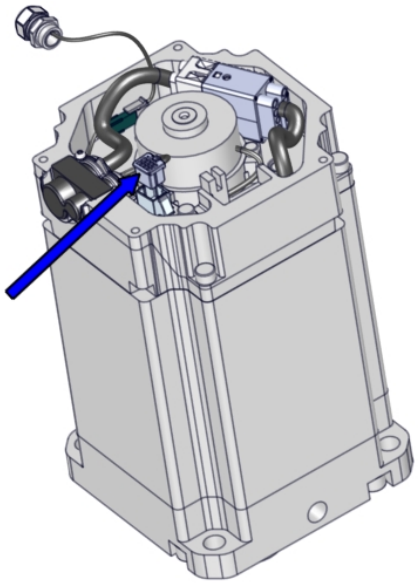
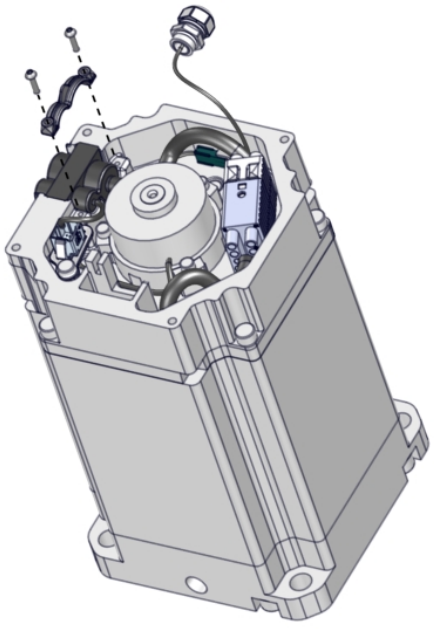
	Action	Note
2	Remove the motor cover by removing the screws.	 xx2100000596
3	Disconnect the power cable connector by first removing the attachment screw and then parting the connector.	 xx2200001736

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5.7.1 Removing the cable harness

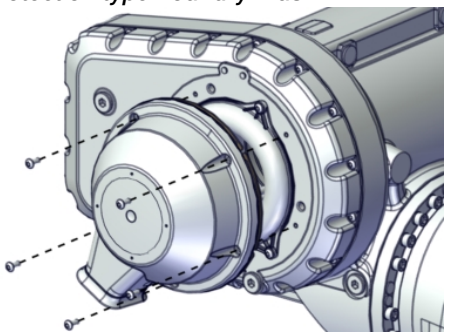
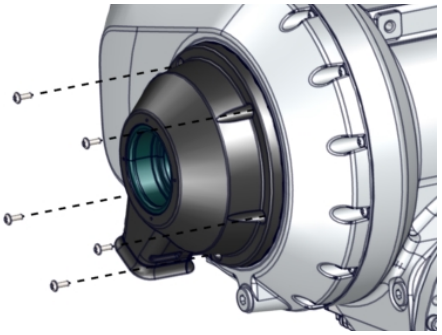
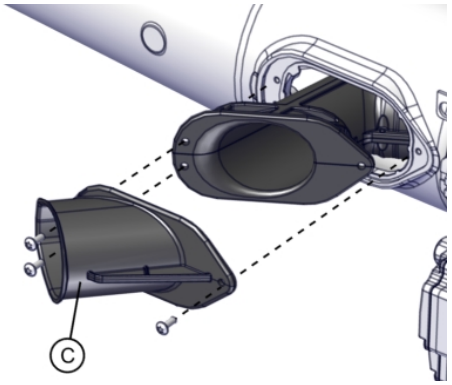
Continued

	Action	Note
4	Disconnect the signal cable connector by pulling it out.	 xx2200001737
5	Remove the cable bracket by removing the screws.	 xx2200001738
6	Remove the motor cables from the motor.	

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Removing the cable harness from the wrist and upper arm

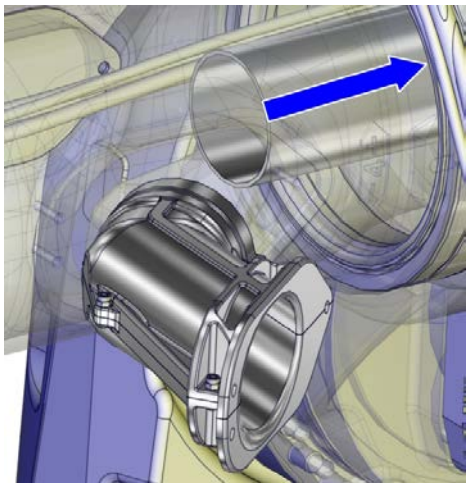
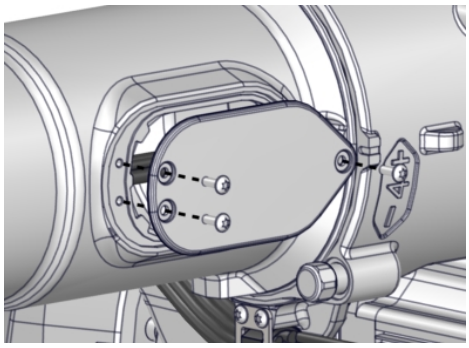
	Action	Note
1	*Foundry Plus* *DressPack* Remove the back cover. **Note** Use caution not to damage the gasket.	*Protection type Foundry Plus:*  xx2000000422 *DressPack*  xx2300001040
2	*DressPack* Loosen the insert. (Cable guard (C) is available for protection type Foundry Plus.)	 xx2100002677

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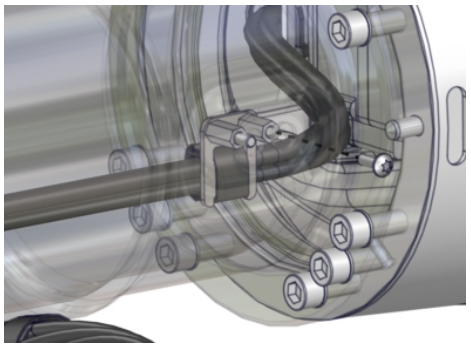
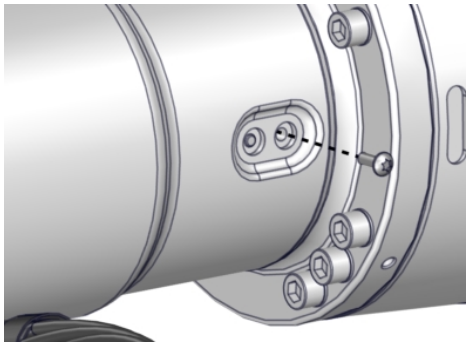
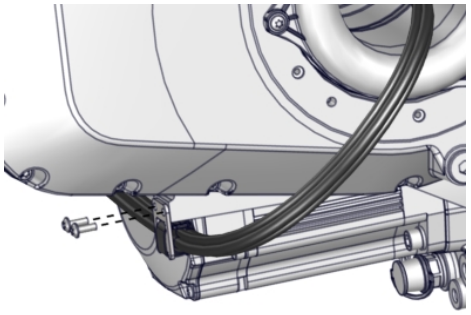
5.7.1 Removing the cable harness

Continued

	Action	Note
3	*DressPack* Push the DressPack tube a little backwards.	 xx1400000720
4	**Tip** Use tape and tie the axis-5 and axis-6 connectors and carrier into a bundle (if not already done). This is done to facilitate the removal and to avoid damaging the parts. This will also make it easier to run the cable harness through the inside of the upper arm.	 xx1300000668
5	Remove the side cover on the arm tube.	 xx2300000031

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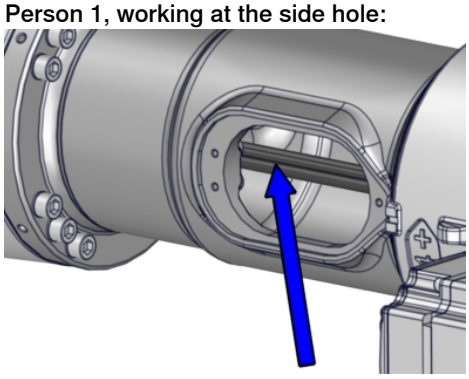
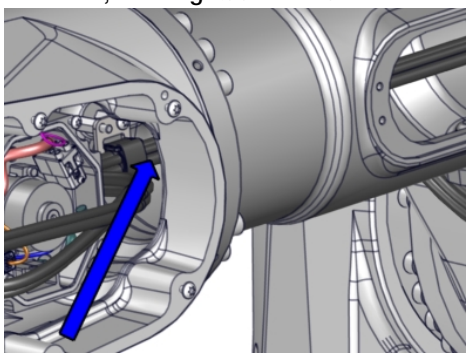
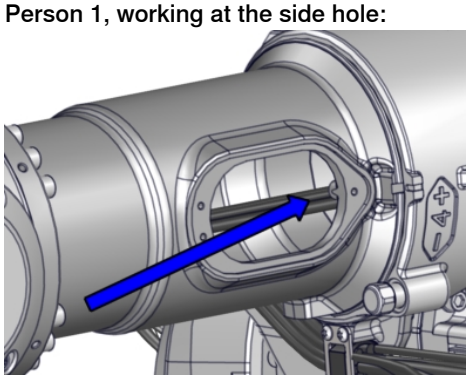
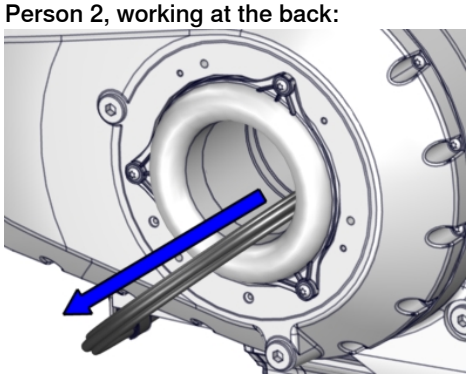
	Action	Note
6	Unscrew the attachment screw that secures the axis-4 metal clamp inside the arm tube. **Note** The screw is reached from outside the upper arm.	 xx2300000033  xx2300000032
7	Remove the arm house metal clamp.	 xx2200002142

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5.7.1 Removing the cable harness

Continued

	Action	Note
8	Remove the cable harness out from the wrist. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole and take a hold of the cable harness. • Person 2: Take a hold on the cable harness inside the wrist. • Together: Move the cable harness past the axis-5 motor and into the arm tube.	Person 1, working at the side hole:  xx2300000035 Person 2, working at the wrist:  xx2300000036
9	Remove the cable harness out of the arm tube, at the back of the upper arm. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole and take a hold of the cable harness. • Person 2: Take a hold on the cable harness at the back of the robot. • Together: Move the cable harness out of the arm tube. **Note** To be able to remove the cable harness with the DressPack tube fitted, the tube needs to be pulled out a little, then be placed on the lower left side in the arm tube and the bracket of the cable harness then needs to be placed on the upper right hand side.	Person 1, working at the side hole:  xx2300000037 Person 2, working at the back:  xx2300000038

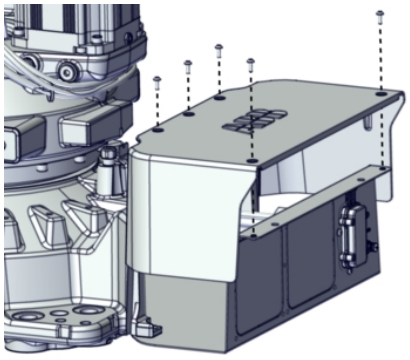
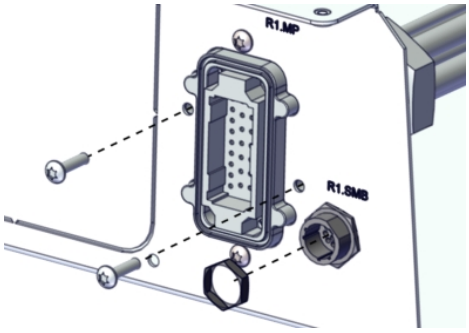
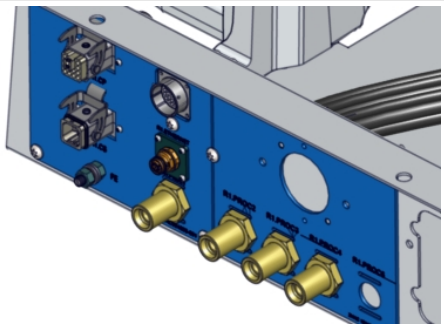
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Removing the cable harness - base, frame and lower arm

These procedures describe how to remove the cable harness from base, frame and lower arm.

Preparations before removing the cable harness in the base

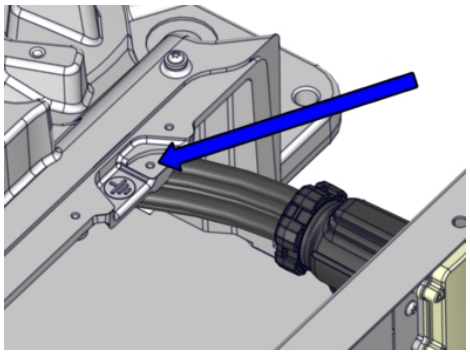
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the base cover.	 xx2100000981
3	Loosen the connectors: • R1.MP • R1.SMB	 xx2100001109
4	If used, disconnect the DressPack hoses in the base.	 xx2300001093

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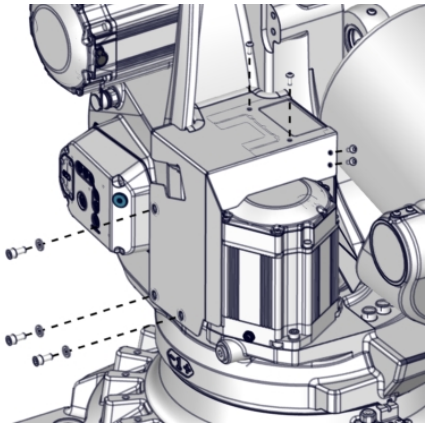
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5.7.1 Removing the cable harness

Continued

	Action	Note
5	Disconnect the earth cable.	 xx2200001790

Removing the covers for Foundry Plus and floor mounted robots

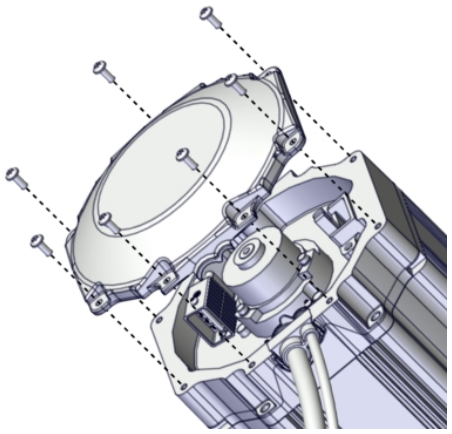
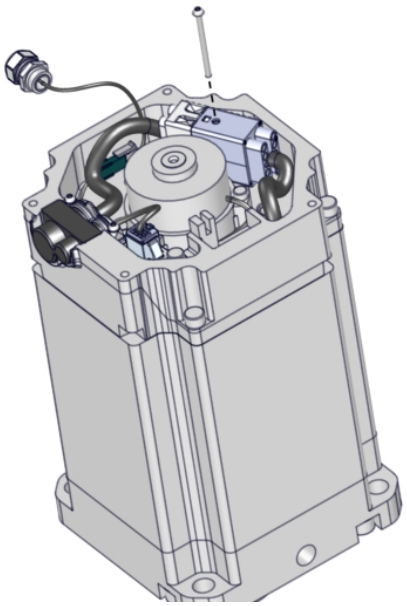
	Action	Note
1	*Protection type Foundry Plus* Remove the axis-1 cable protection.	 xx2200001430

Disconnecting the axis-1 and axis-2 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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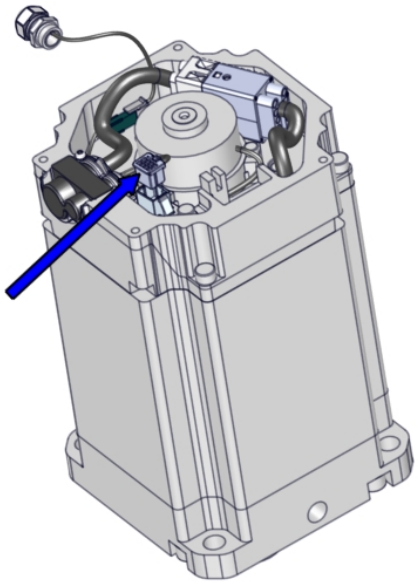
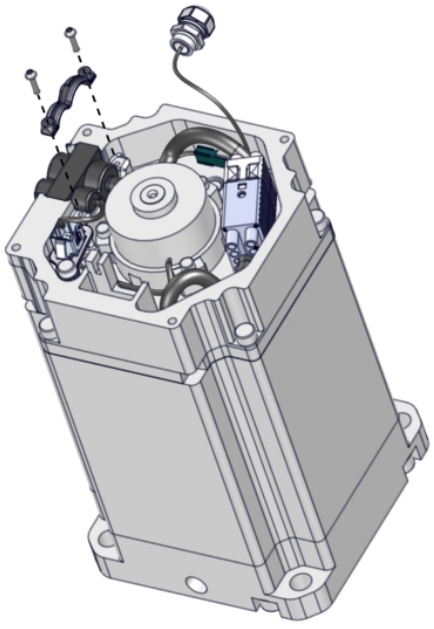
	Action	Note
2	Remove the motor cover by removing the screws.	 xx2100000596
3	Disconnect the power cable connector by first removing the attachment screw and then parting the connector.	 xx2200001736

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5.7.1 Removing the cable harness

Continued

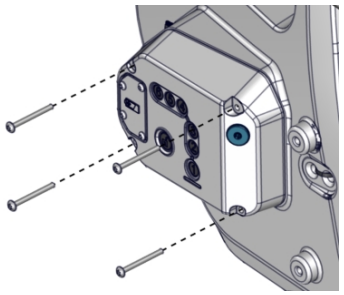
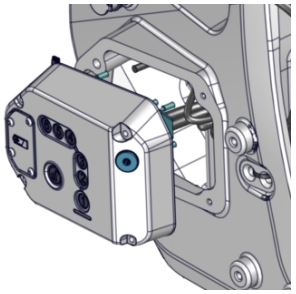
	Action	Note
4	Disconnect the signal cable connector by pulling it out.	 xx2200001737
5	Remove the cable bracket by removing the screws.	 xx2200001738
6	Remove the motor cables from the motor.	

Removing the electronic box

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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	Action	Note
2	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
3	Remove the electronic box screws.	 xx2200001721
4	Remove the electronic box, including all internal equipment. **CAUTION** Clean cover from metal residues before opening. Metal residues can cause shortage on the boards which can result in hazardous failures.	 xx2200001720

Disconnecting the SMB and brake release units

	Action	Note
1	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
2	Disconnect all connectors from the SMB board.	
3	Disconnect the connectors R2.BU1 and R2.BU2 from the brake release board.	

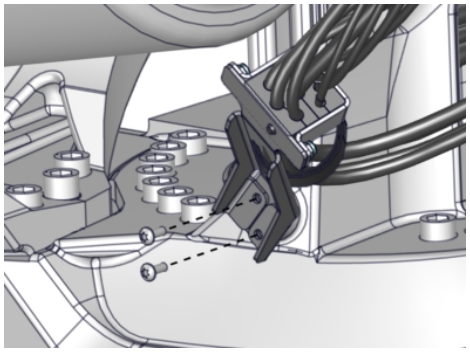
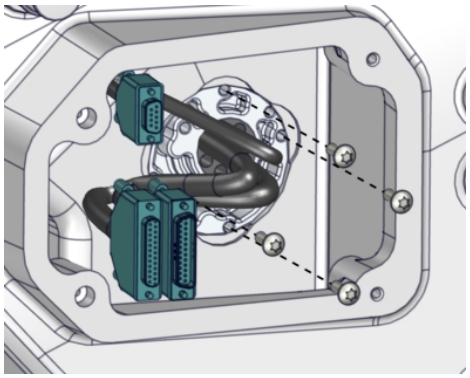
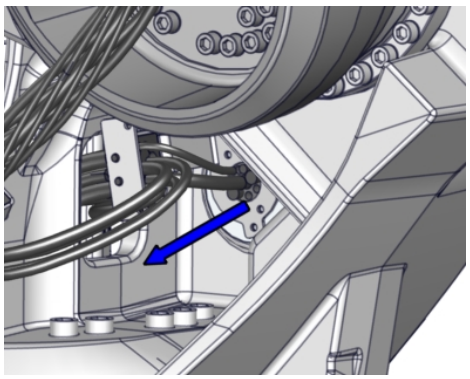
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5.7.1 Removing the cable harness

Continued

Removing the cable harness from the frame

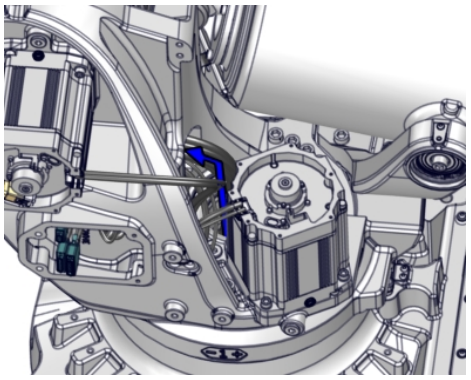
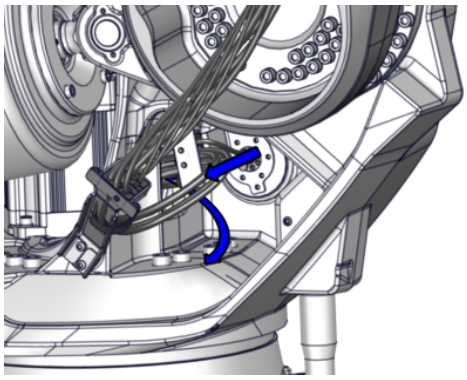
	Action	Note
1	Loosen the cable bracket from the frame by removing the screws.	 xx2200001388
2	Remove the cable inlet screws inside the SMB recess	 xx2200001725
3	Loosen the cable inlet by cutting any sealing compound and carefully knocking the inlet loose.	 xx2200001739

Removing the cable harness from the base

	Action	Note
1	If equipped with DressPack, pull out the DressPack cables through the protection tube.	

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	Action	Note
2	Pull up the robot cable harness through the protection tube and out through the frame recess. Guide the SMB cables out from the SMB recess at the same time.	 xx2200001740  xx2200001741
3	Place the cable harness over the balancing device.	

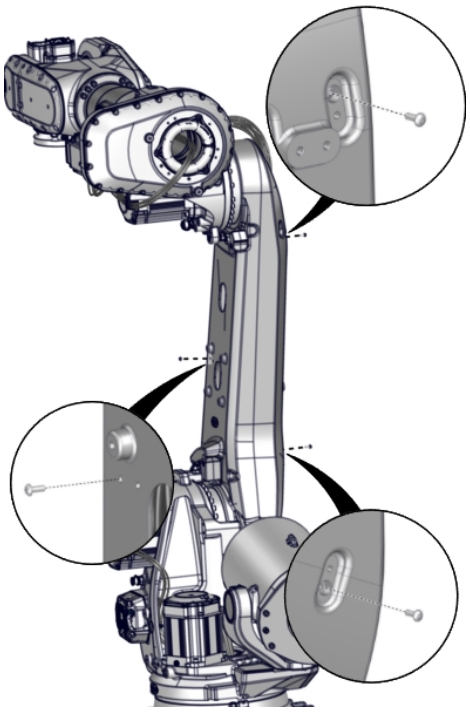
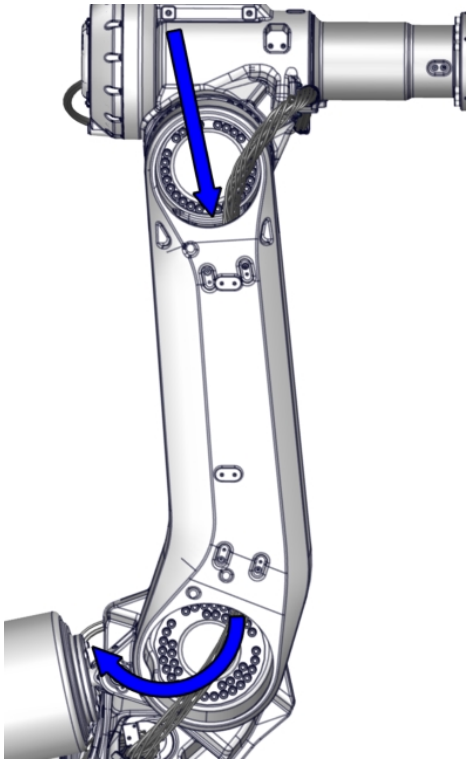
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5.7.1 Removing the cable harness

Continued

Removing the cable harness from the lower arm

	Action	Note
1	Loosen the cable clamps inside the lower arm by removing the attachment screws. **Note** The screws are reached from the outside of the lower arm.	 xx2500000887 Previous cable harness versions may have different or no middle attachment points.
2	Use caution and pull the cable harness out from the lower arm.	 xx2300000052

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5.7.2 Refitting the cable harness

Location of the cable harness

The cable harness is located as shown in the figure.



xx2200001729

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Cable harness	3HAC095180-001 (CH31) [i]	IRB 6730-270/2.7	L2
Cable harness	3HAC095179-001 (CH31-L) *i*	IRB 6730-240/2.9 IRB 6730-210/3.1 IRB 6730-220/2.9 LID IRB 6730-190/3.1 LID	L2

[i] Previous cable harness versions manufactured prior to May 2025 may have different or no middle attachment points on the lower arm. A drill template is enclosed with the spare part to retrofit a

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5.7.2 Refitting the cable harness

Continued

lower arm attachment point for installation of the current cable harness version, if required. Also see *References on page 10* for document number.

Required service parts

Consumable	Article number	Note
Connection box cover FS180 with gasket	3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection)	Replace if damaged. A threaded connection is required for cooling fan option. On axis-1 motor
Connection box cover FS180 with gasket	3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection)	Replace if damaged. A threaded connection is required for cooling fan option. On axis-2 motor
Connection box cover FS180 with gasket	3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange)	Replace if damaged. On axis-3 motor
Connection box cover FS130 with gasket	3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)	Replace if damaged. On axis-4 motor
Connection box cover with gasket	3HAC072863-003	Replace if damaged. On axis-5 motor
Connection box cover MT100X with gasket	3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)	Replace if damaged. On axis-6 motor
Wrist cover	3HAC078635-004 (Graphite White) 3HAC078635-005 (ABB Orange)	Replace if damaged.
Cover, electronics	3HAC081189-003 (Graphite White) 3HAC081189-004 (ABB Orange)	Includes gasket. Replace if damaged.
Cable strap, outdoor	-	
Metal strap	3HAC033886-001	
Locking liquid	-	Loctite 2400 (or equivalent Loctite 243)
Sealing compound	3HAC026759-002	Sikaflex 521 FC

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Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Refitting the cable harness - base, frame and lower arm

These procedures describe how to refit the cable harness in base, frame and lower arm.

Preparations before refitting the cable harness

Use this procedure to understand the layout of the new cable harness spare part.

	Action	Note
1	Lay the new cable harness on the floor, and place the lower part around the manipulator to understand the layout.	

Refitting the cable harness in the lower arm

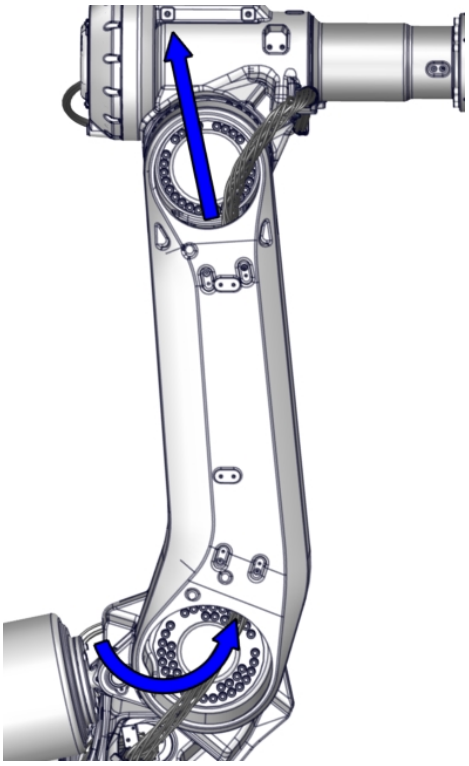
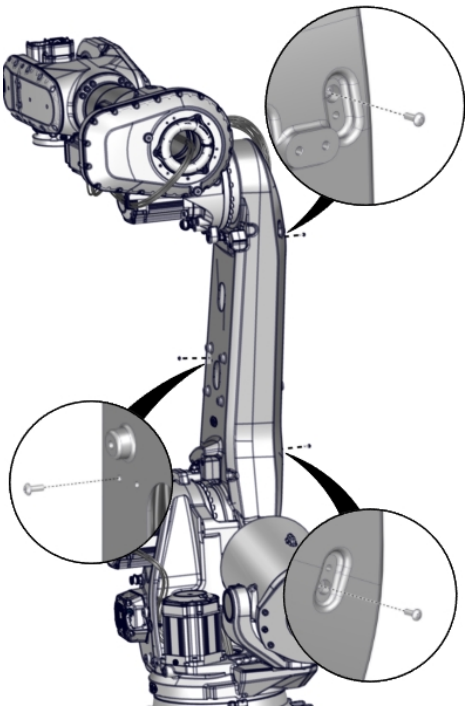
	Action	Note
1	**Tip** Use tape and tie the axis-5 and axis-6 connectors and carrier into a bundle (if not already done). This is done to facilitate the procedure and to avoid damaging the parts during the procedure. This will also make it easier to run the cable harness through the inside of the robot.	 xx1300000668

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5.7.2 Refitting the cable harness

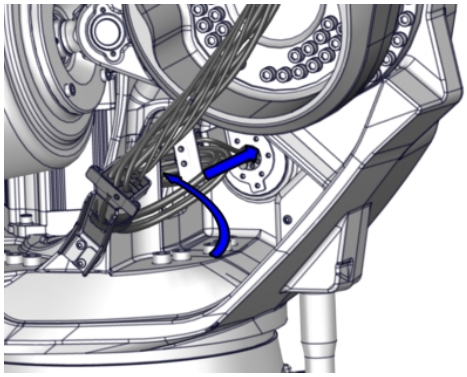
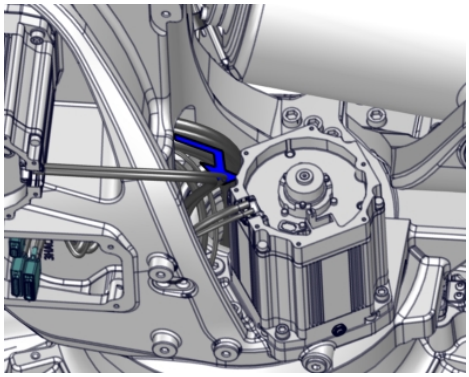
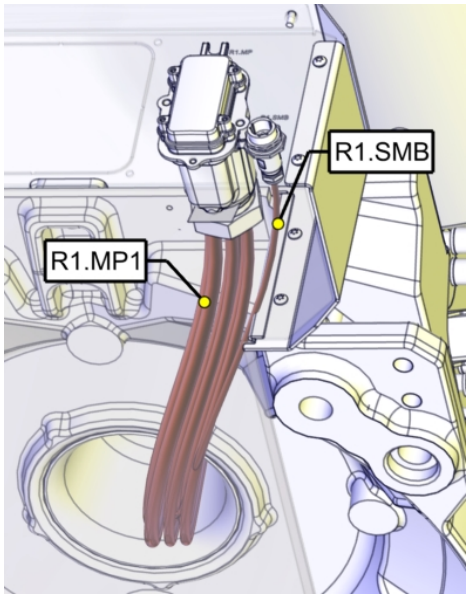
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	Action	Note
2	Run the upper part of the cable harness through the lower arm.	 xx2300000053
3	Secure the cable clamps inside the lower arm with the attachment screws. **CAUTION** It is important that the cable clamps are secured in the correct attachment holes in the lower arm, according to the images. In case of doubt, see installation information enclosed with the spare part cable harness. **Note** The screws are reached from the outside of the lower arm. **Note** Do not change the position of the brackets!	Torx pan head screw: M6x16 A4-80 Tightening torque: 6 Nm.  xx2500000887 Previous cable harness versions may have different or no middle attachment points.

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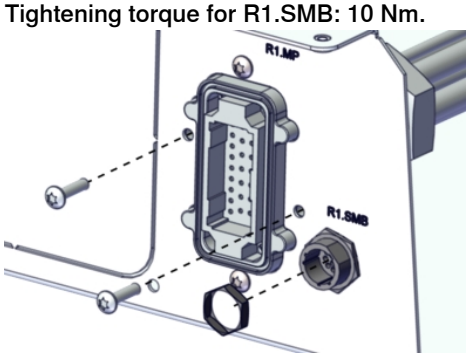
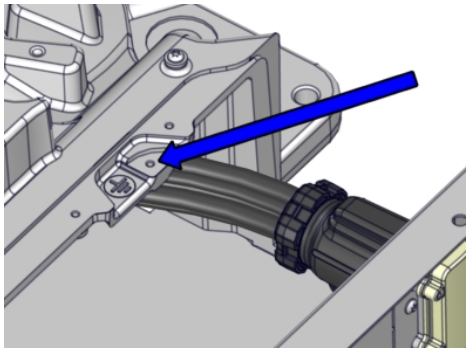
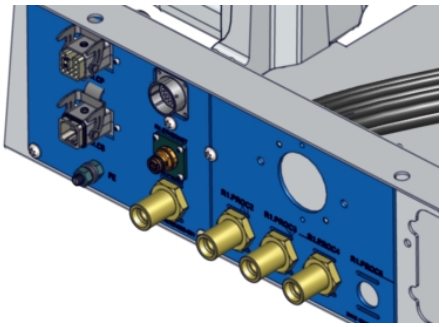
Refitting the cable harness in the base

	Action	Note
1	Run the robot cable harness through the frame recess and down through the protection tube. Guide the SMB cables into the SMB recess at the same time.	 xx2200001923  xx2200001924
2	Run the cabling through the base. • Make sure that the cables are not twisted. Each cable must be in line with its position on the base plate. • Make sure that the R1.SMB cable will run on the correct side of the R1.MP1, see the figure.	 xx1300000736
3	Make sure that the markings on the cables are facing the base cover, when connected.	

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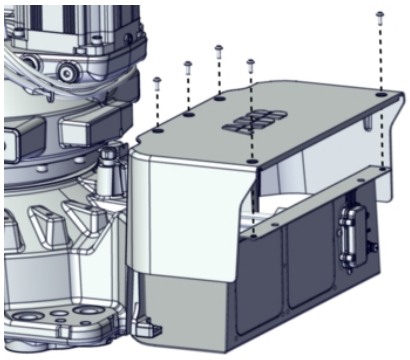
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5.7.2 Refitting the cable harness
Continued

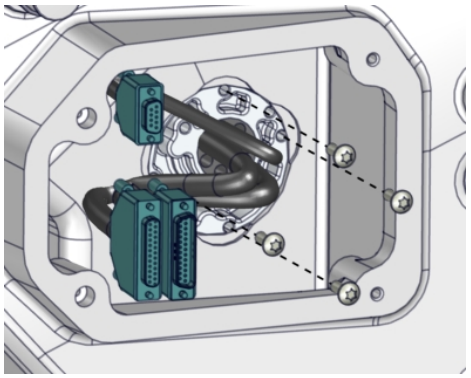
	Action	Note
4	Connect connectors R1.MP and R1.SMB.	Screw dimension for R1.MP: M6x25 A4-80 Tightening torque for R1.MP: 6 Nm. Tightening torque for R1.SMB: 10 Nm.  xx2100001109
5	Connect the earth cable.	Screw dimension: M6x16. Washer dimension: 6.4x17x3. Tightening torque: 10 Nm.  xx2200001790
6	If used, run the DressPack hoses through the protection tube in the base. Make sure that the hoses are running correctly and are not twisted!	
7	If used, connect the DressPack cable package on the base plate.	 xx2300001093

Continues on next page

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	Action	Note
8	Refit the base cover.	Torx pan head screw: M6x16 Stainless steel A2-70 (5 pcs) Tightening torque: 10 Nm.  xx2100000981

Refitting the SMB cabling

	Action	Note
1	Refit and secure the cable inlet with the screws inside the SMB recess	 xx2200001725
2	Seal the cable inlet with sealing compound.	Sealing compound: 3HAC026759-002 () Sikaflex 521 FC

Reconnecting the SMB and BU units

	Action	Note
1	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
2	Check the electronic box gasket. Replace if damaged.	Cover, electronics: 3HAC081189-003 (Graphite White) 3HAC081189-004 (ABB Orange)

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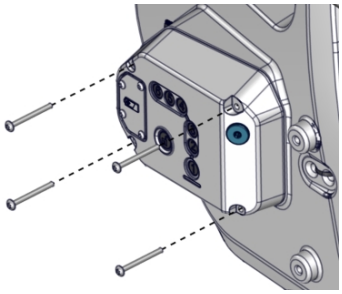
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5.7.2 Refitting the cable harness

Continued

	Action	Note
3	Connect all connectors to the SMB board: • R1.SMB1-3, R1.SMB4-6 and R2.SMB • If cabling is used for 7th axis (option), refit the connector R1.SMB7	 xx2200001726
4	Connect the connectors R2.BU1 and R2.BU2 to the brake release board.	

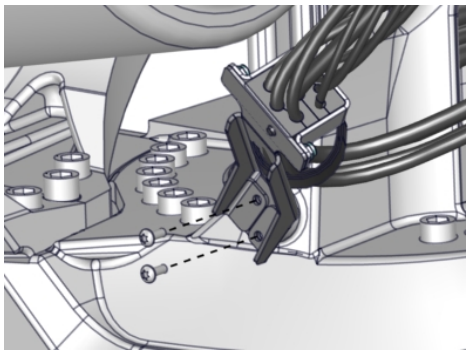
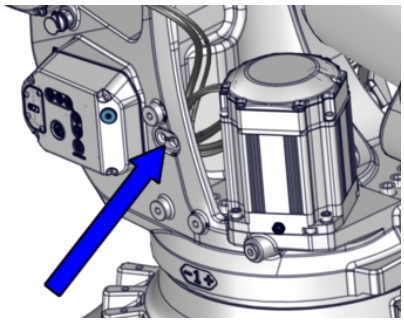
Refitting the electronic box

	Action	Note
1	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
2	Refit the electronic box with the attachment screws.	Torx pan head screw: M6x60 (4 pcs) Tightening torque: 10 Nm.  xx2200001721

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Refitting the cable harness to the frame

	Action	Note
1	Refit the cable brackets to the frame. Collect and secure the cabling to the cable brackets with cable straps.	Cable strap, outdoor Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200001388
2	Secure the cabling to the frame with cable ties.	Cable strap, outdoor: - (1 pcs)  xx2200001752

Reconnecting the axis-1 and axis-2 motor cables

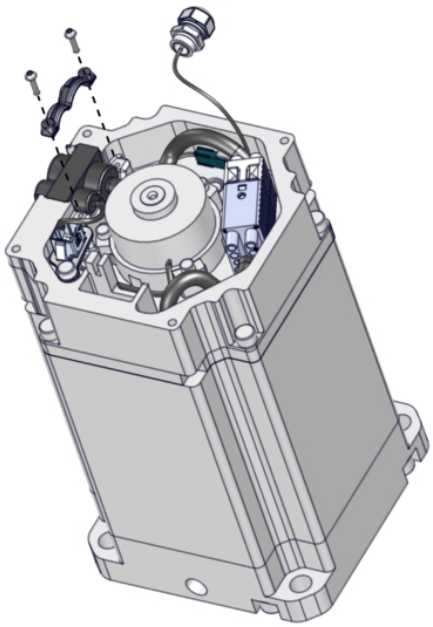
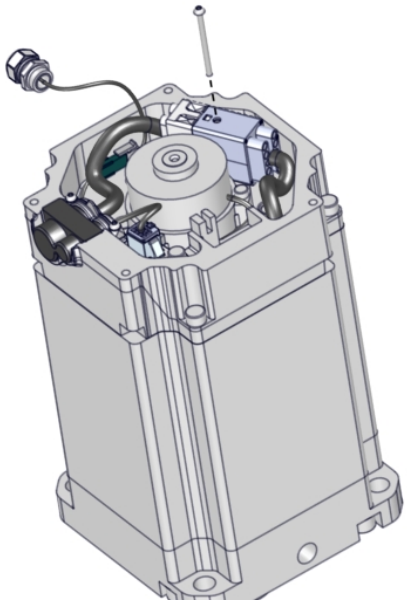
	Action	Note
1	Put the motor cables in place in the opening.	

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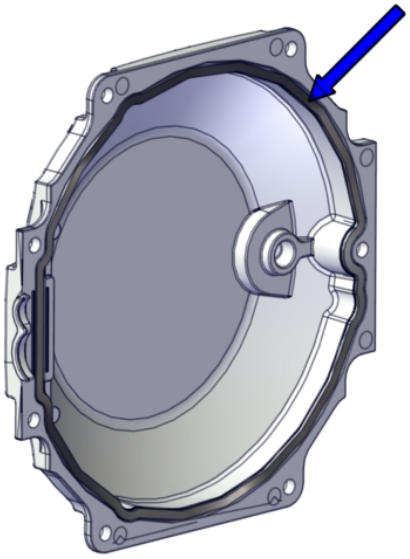
5.7.2 Refitting the cable harness

Continued

	Action	Note
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001738
3	Connect the motor cables. **Note** Connect in accordance with the markings on the connectors.	
4	Fit a screw to the power connector. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001736

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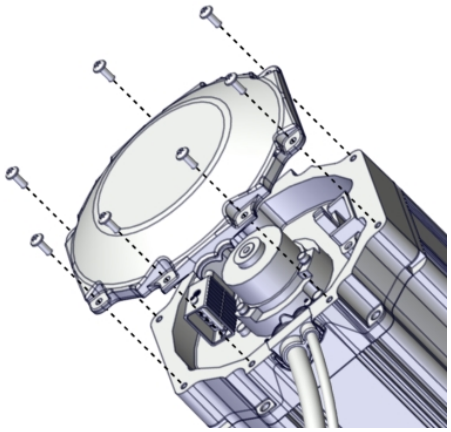
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	Action	Note
5	Inspect the gasket. Replace the complete cover if the gasket is damaged.	Axis-1 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-2 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-3 Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange) Axis-4 Connection box cover FS130 with gasket: 3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)  xx2100000600
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	

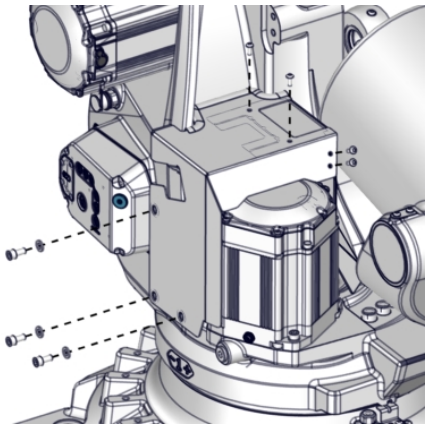
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5.7.2 Refitting the cable harness
Continued

	Action	Note
7	Refit the motor cover with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100000596

Refitting the covers for Foundry Plus and floor mounted robots

	Action	Note
1	*Protection type Foundry Plus* Refit the axis-1 cable protection with the attachment screws. Use locking liquid.	Torx pan head screw: M6x16 A4-80 (4 pcs) Hex socket head cap screw: M10x16 stainless steel A2-70 (3 pcs) Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 10 Nm.  xx2200001430

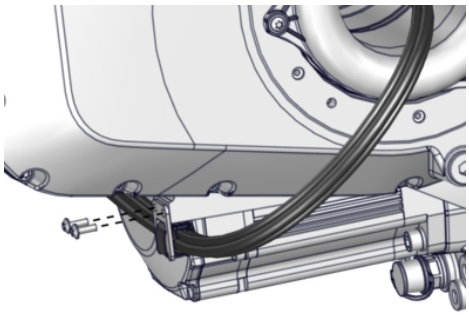
Refitting the cable harness - upper arm and wrist

These procedures describe how to refit the cable harness in upper arm and wrist.

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Refitting the cable harness to the upper arm

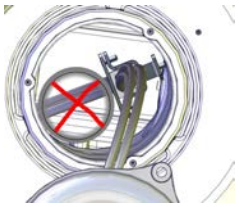
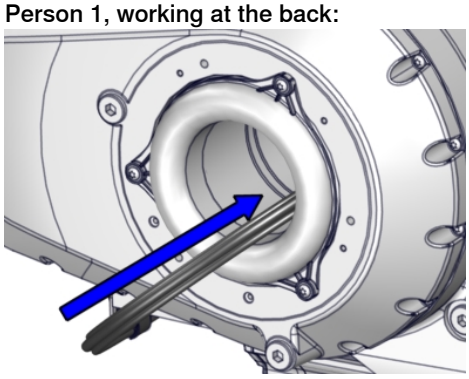
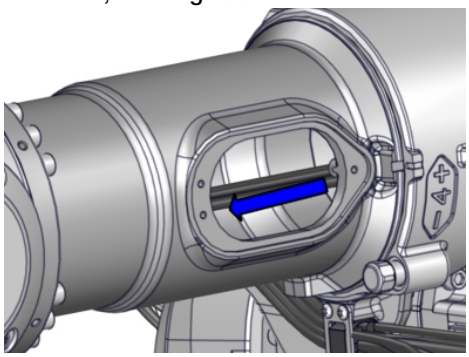
	Action	Note
1	Refit the metal clamp beneath the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200002142
2	**Tip** Use tape and tie the axis-5 and axis-6 connectors and carrier into a bundle (if not already done). This is done to facilitate the procedure and to avoid damaging the parts during the procedure. This will also make it easier to run the cable harness through the inside of the robot.	 xx1300000668

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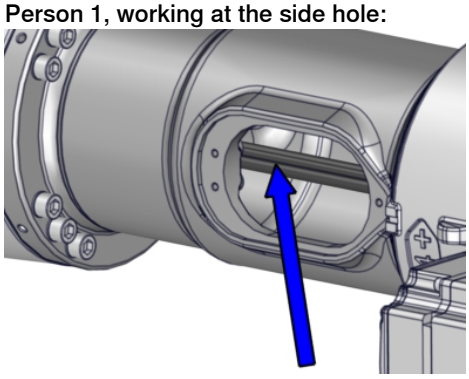
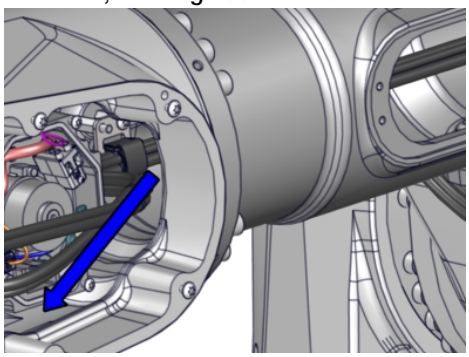
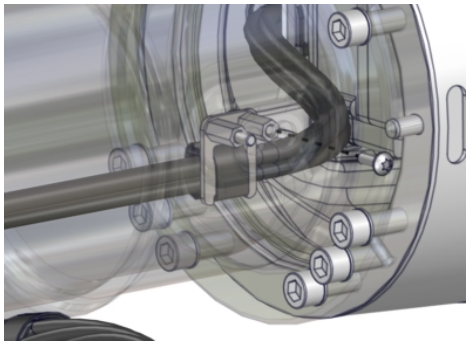
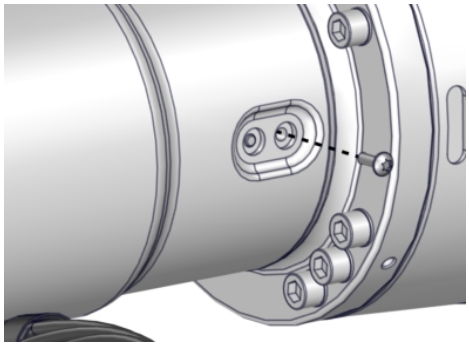
5.7.2 Refitting the cable harness

Continued

	Action	Note
3	Run the cable harness through the cable guide and then into and through the upper arm tube. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole of the arm tube and take a hold of the cable harness. • Person 2: Take a hold on the cable harness at the back of the robot. • Together: Use caution and move the cable harness into the arm tube. **Note** The cable harness is best placed at the upper right hand side of the DressPack tube, if used, through the arm tube. Do not run the cable harness into the DressPack tube! **Note** Do not run the cable harness into the DressPack tube, if one is fitted!  xx1300000820	Person 1, working at the back:  xx2300000039 Person 2, working at the side hole:  xx2300000040

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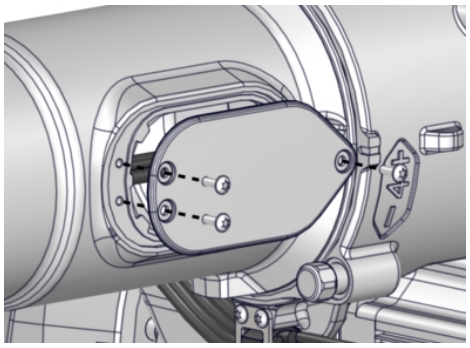
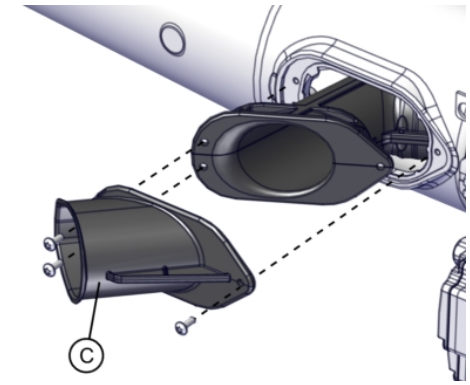
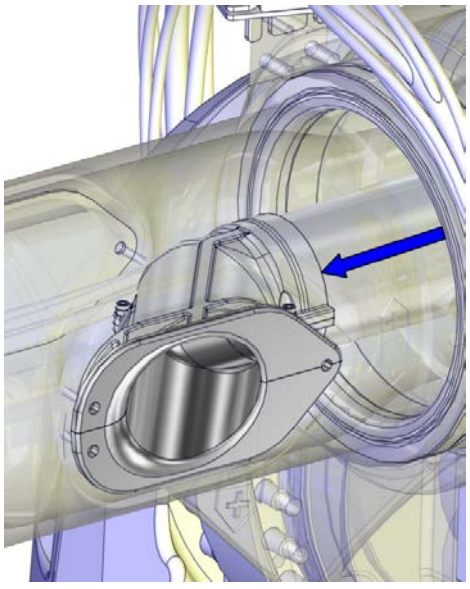
	Action	Note
4	Use caution and push the cable harness into the wrist. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side cover hole and take a hold of the cable harness. • Person 2: Take a hold of the cable harness from inside the wrist. • Together: Move the cable harness past the axis-5 motor and into the wrist.	Person 1, working at the side hole:  xx2300000035 Person 2, working at the wrist:  xx2300000041
5	Refit the metal clamp axis-4, inside the arm tube. **Note** The screw is reached from outside the upper arm.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2300000033  xx2300000032

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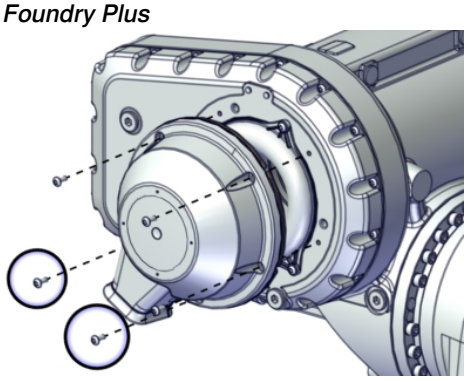
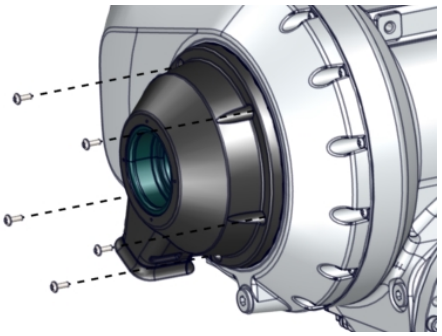
5.7.2 Refitting the cable harness

Continued

	Action	Note
6	Refit the side cover (if no DressPack is used). **Note** *Foundry Plus*: • Make sure the gasket is fitted correctly on the side cover • Use attachment screws made of stainless steel to fit the side cover.	 xx2300000031
7	With DressPack: Refit the insert that guides the DressPack cable package through the hole in the upper arm. (Cable guard (C) is available for Foundry cable guard.)	 xx2100002677
8	With DressPack: Refit the DressPack tube into the insert.	 xx1400000092

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	Action	Note
9	*Foundry Plus* *DressPack*: Refit the back cover with the attachment screws. Tighten the two screws closest to the outlet first (shown in figure), to avoid deformation. **Note** With DressPack: Make sure that the tube is fitted correctly in both ends, when fitting the cover.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm. *Foundry Plus*  xx2100002636 *DressPack* Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2300001040

Reconnecting the axis-3 and axis-4 motor cables

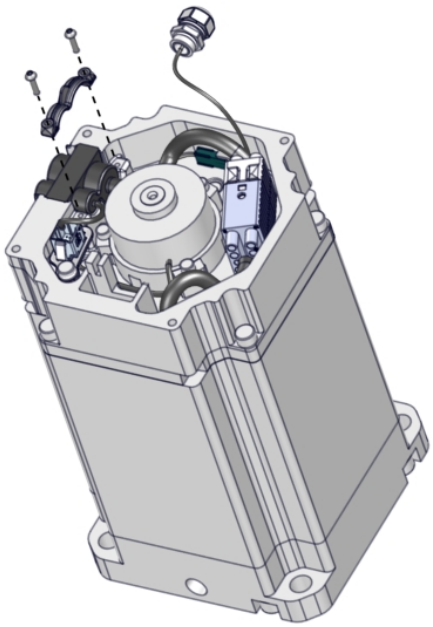
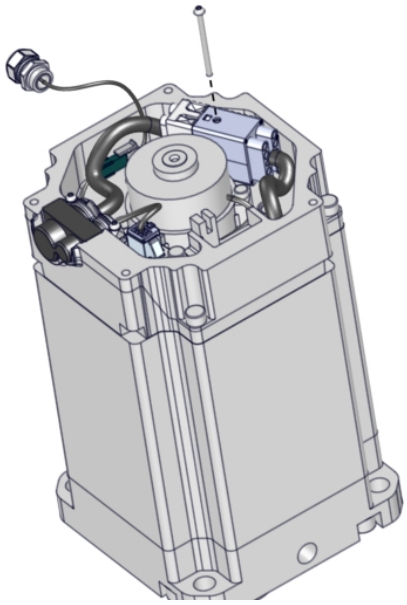
	Action	Note
1	Put the motor cables in place in the opening.	

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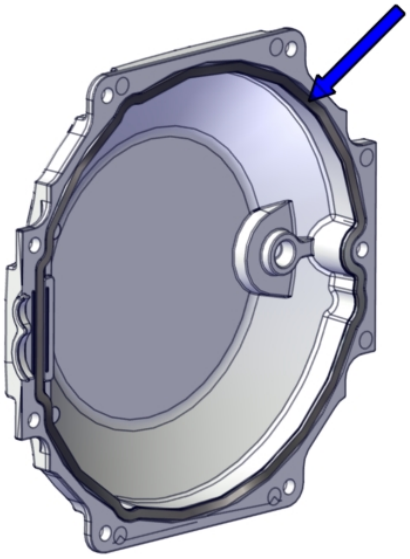
5.7.2 Refitting the cable harness

Continued

	Action	Note
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001738
3	Connect the motor cables. **Note** Connect in accordance with the markings on the connectors.	
4	Fit a screw to the power connector. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001736

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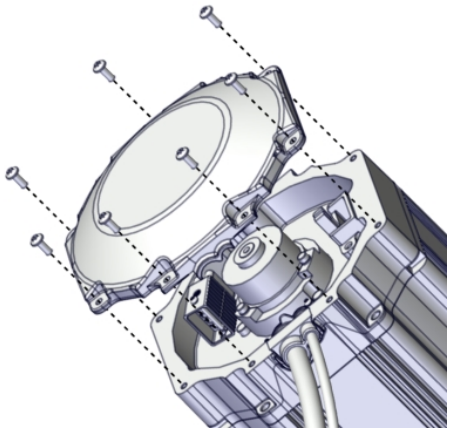
	Action	Note
5	Inspect the gasket. Replace the complete cover if the gasket is damaged.	Axis-1 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-2 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-3 Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange) Axis-4 Connection box cover FS130 with gasket: 3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)  xx2100000600
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	

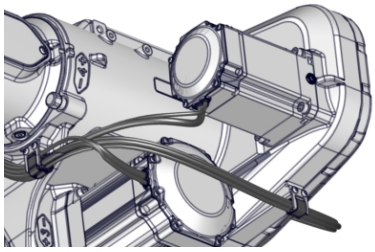
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5.7.2 Refitting the cable harness

Continued

	Action	Note
7	Refit the motor cover with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100000596

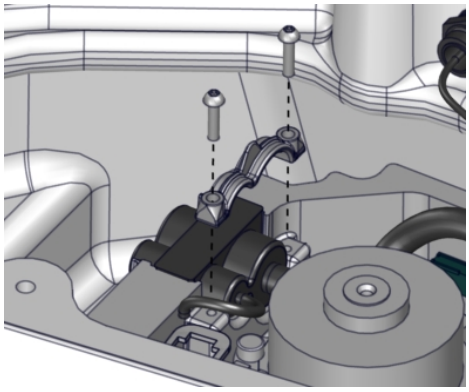
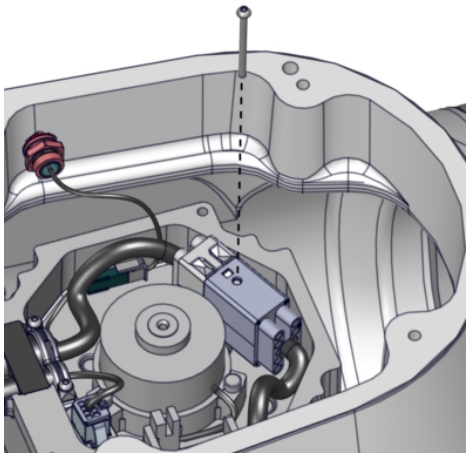
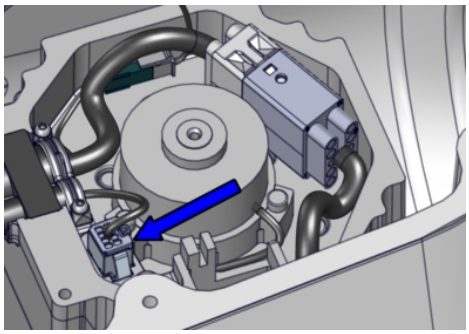
	Action	Note
1	Verify that the cables are connected and routed correctly to each motor according to the figure and according to the markings on the connectors.	 xx2300000014

Connecting the axis-5 motor cables

	Action	Note
1	Put the motor cables in place in the opening.	

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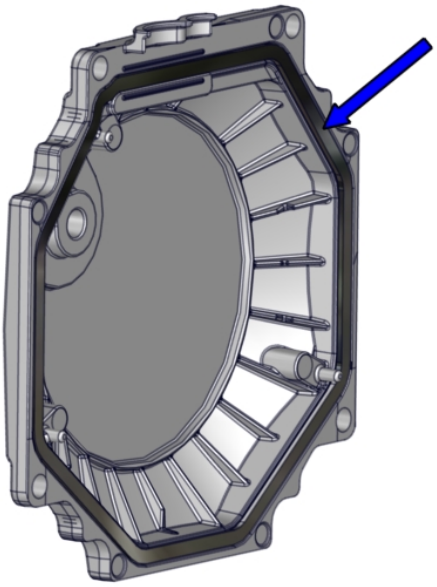
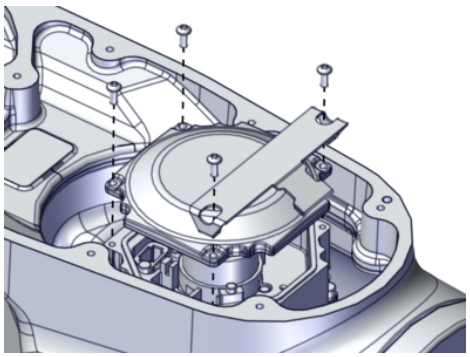
	Action	Note
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001735
3	Connect the power cable connector and secure with a screw. Connect in accordance with the markings on the connectors. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001733
4	Connect the signal cable connector. Connect in accordance with the markings on the connectors.	 xx2200001734

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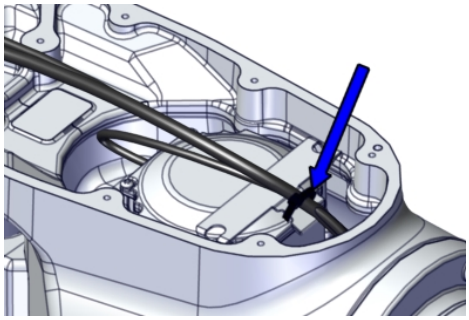
5.7.2 Refitting the cable harness

Continued

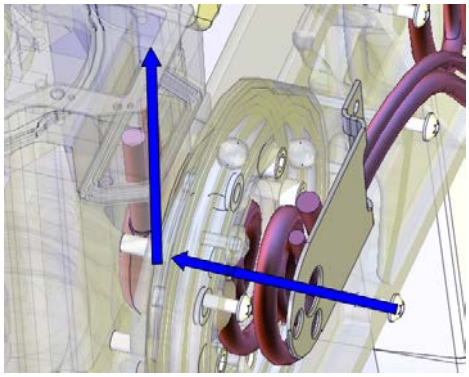
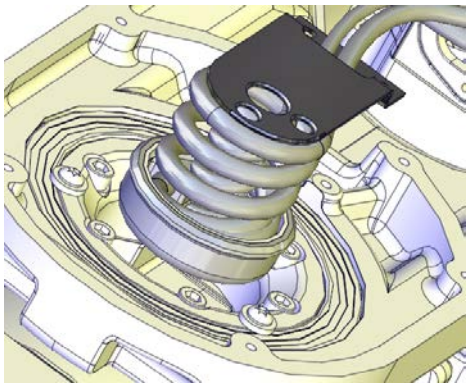
	Action	Note
5	Inspect the gasket. Replace if damaged.	Connection box cover with gasket: 3HAC072863-003  xx2200002141
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
7	Refit the motor cover and the cable protection with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100002495

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	Action	Note
8	Secure the cabling with a cable strap.	Cable strap, outdoor  xx2100002625

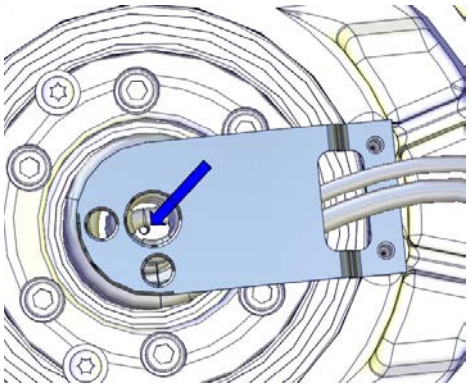
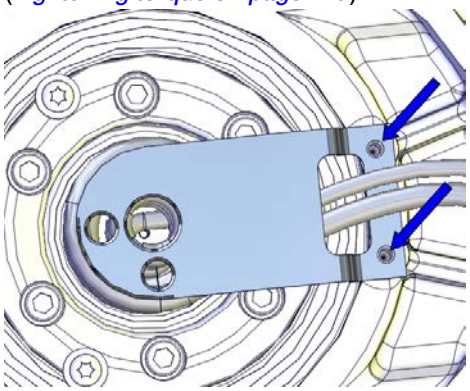
Inserting the axis-6 motor cables

	Action	Note
1	**Note** Axis 5 must be in position +90° (or as close as possible) for a correct installation of the cable harness in the wrist. If not, connect the brake release tool to the axis-5 motor connector, release the brakes and move axis 5 manually to +90°.	
2	Push the cable harness into the wrist recess and up into the axis-6 motor. **Tip** Moisten the rubber carrier slightly with water or grease around the contact surface, to make it easier to fit into place.	 xx1300000667
3	Push the carrier carefully into position.	 xx1300001113

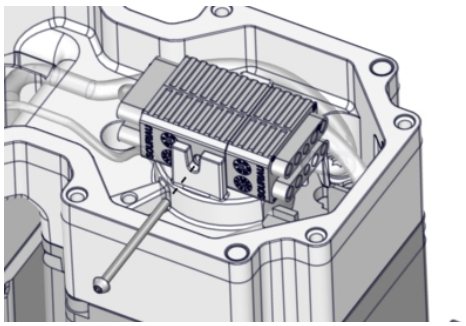
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5.7.2 Refitting the cable harness
Continued

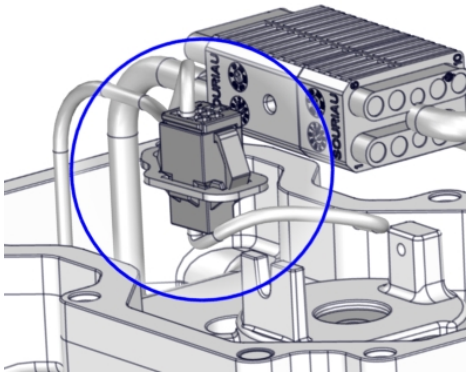
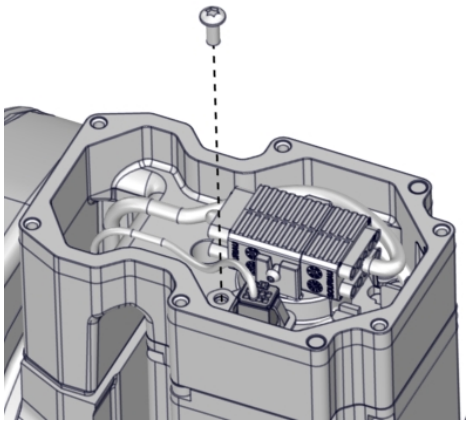
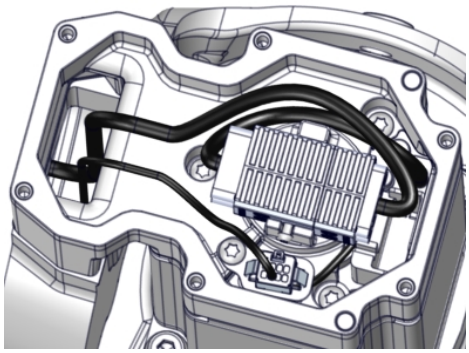
	Action	Note
4	Secure the carrier with the M4x10 screw. **Note** The screw is located at the bottom of the carrier. **Tip** The attachment screw securing the carrier may be difficult to fit. Make sure the carrier is level and completely pressed against the bottom.	 xx1300000485
5	Secure the cable bracket with its attachment screws.	Torx pan head screw: M6x16 A4-80 Tightening torque: standard torque 10 Nm (*Tightening torque on page 749*)..  xx1300000484

Connecting the axis-6 motor cables

	Action	Note
1	Connect the motor cables. Connect in accordance with the markings on the connectors.	
2	Position the power connector to the bracket with a screw. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001731

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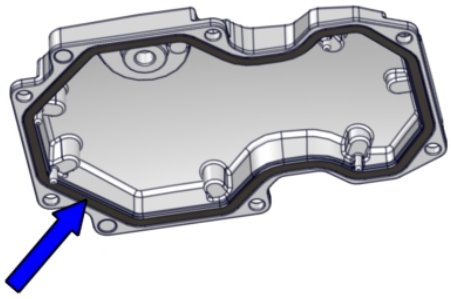
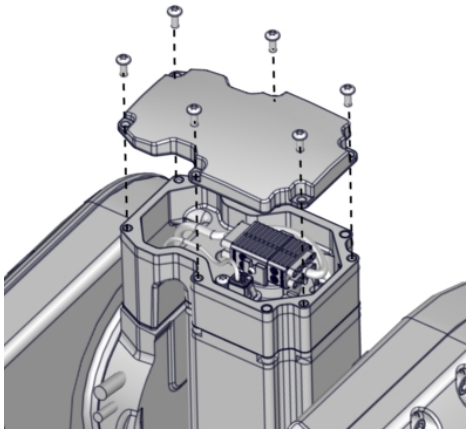
	Action	Note
3	Snap the signal connectors to each other in the bracket.	 xx2200001921
4	Refit the connector bracket assembly to the motor. **CAUTION** The cabling is sensitive to mechanical damage. Handle it with care to avoid damage to the cabling or the connector, avoid any kind of tilt or skew.	Torx pan head screw: M5x12 Stainless steel A2-70  xx2200001730
5	Verify correct cable layout as shown in the figure. **CAUTION** Route the signal cabling correctly to avoid cable damage.	 xx2300000920

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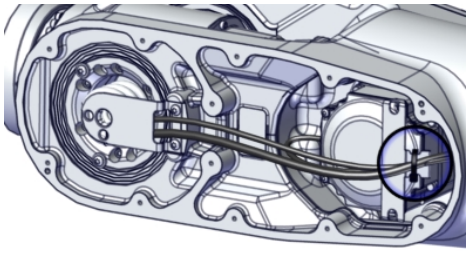
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5.7.2 Refitting the cable harness

Continued

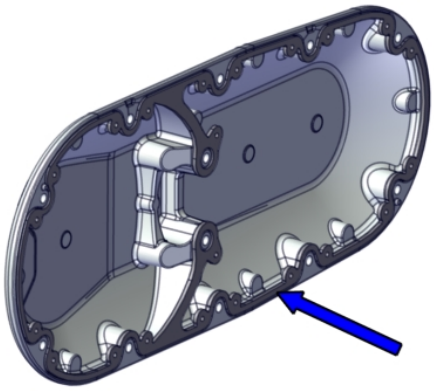
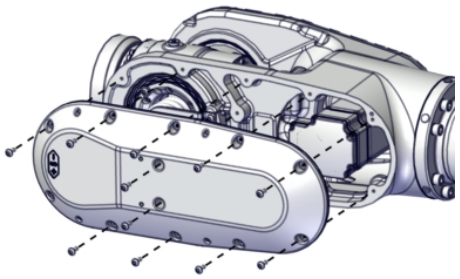
	Action	Note
6	Inspect the gasket. Replace if damaged.	Connection box cover MT100X with gasket: 3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)  xx2200001922
7	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
8	Refit the motor cover.	Torx pan head screw, M5x12 Stainless steel A2-70, 6 pcs Tightening torque: 6 Nm.  xx2200001434

Refitting the wrist cover

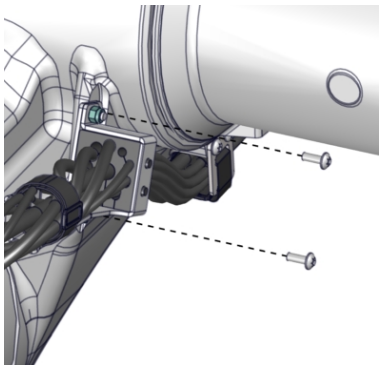
	Action	Note
1	Make sure that the cable harness is routed and secured as shown in the figure.	 xx2100002626

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	Action	Note
2	*Foundry Plus:* Inspect the gasket. Replace the complete cover if the gasket is damaged.	Wrist cover: 3HAC078635-004 (Graphite White) 3HAC078635-005 (ABB Orange)  xx2100001407
3	Refit the wrist cover and secure with screws. *Foundry Plus:* Fit all the screws first, then torque tighten them twice to achieve correct torque (due to compression from the gasket).	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2000000373

Concluding procedure

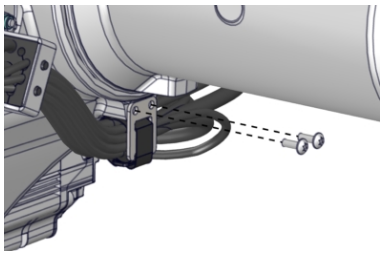
	Action	Note
	If not already fitted, refit the metal clamp to the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200001433

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5.7.2 Refitting the cable harness

Continued

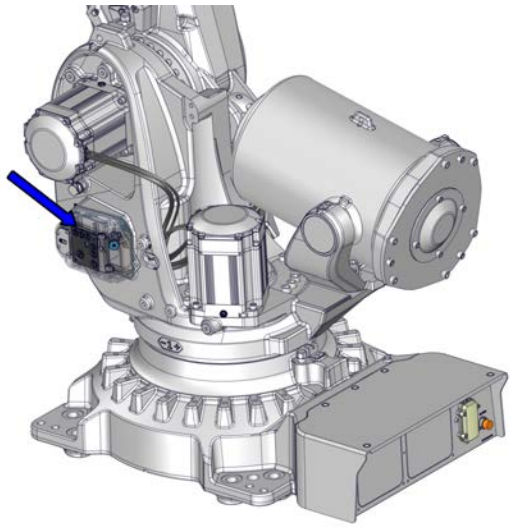
	Action	Note
1	Refit the cable bracket underneath the tube shaft.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm  xx2200001432
2	If used, refit the DressPack cable package on the wrist.	See product manual for the DressPack.
3	Make an overall inspection of the installed cable harness.	See *Inspecting the cable harness on page 122*.
4	Update the revolution counters.	See *Updating revolution counters on page 714*.
5	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.7.3 Replacing the brake release unit

Location of the brake release unit

The brake release unit is located as shown in the figure.



xx2200001727

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Brake release unit	3HAC073540-001		L2

Required service parts

Consumable	Article number	Note
Cover, electronics	3HAC081189-003 (Graphite White) 3HAC081189-004 (ABB Orange)	Includes gasket. Replace if damaged.

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

Removing the brake release unit

Use this procedure to remove the brake release unit.

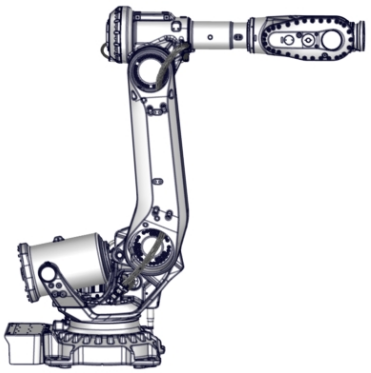
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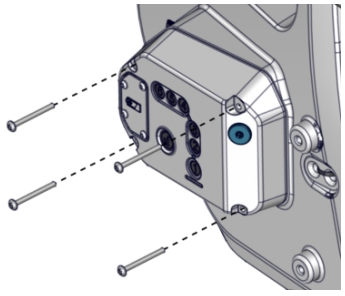
5.7.3 Replacing the brake release unit

Continued

Preparations before removing the brake release unit

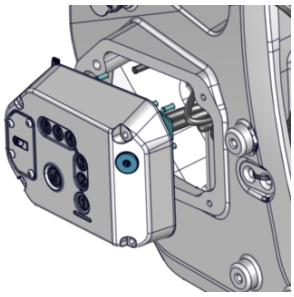
	Action	Note
1	Jog the robot to calibration position, if possible. This position facilitates updating of the revolution counters afterwards.	 xx2200001458
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

Removing the electronic box

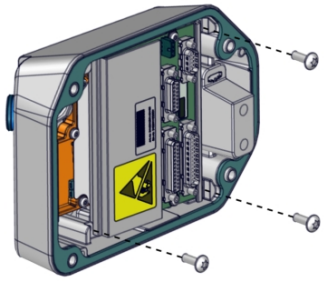
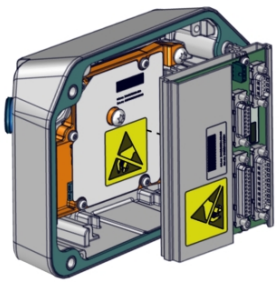
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
3	Remove the electronic box screws.	 xx2200001721

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	Action	Note
4	Remove the electronic box, including all internal equipment. **CAUTION** Clean cover from metal residues before opening. Metal residues can cause shortage on the boards which can result in hazardous failures.	 xx2200001720

Disconnecting and removing the SMB unit

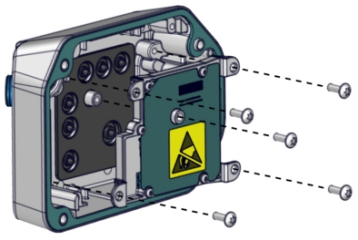
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
3	Disconnect all connectors from the SMB board.	
4	Remove the screws that secure the SMB unit.	 xx2200001723
5	Snap loose and remove the SMB unit. Put the unit in an ESD bag.	 xx2200001724

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5.7.3 Replacing the brake release unit
Continued

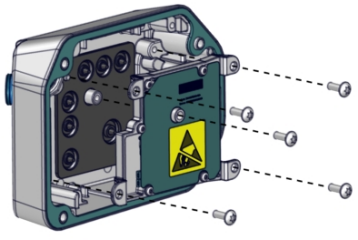
Disconnecting and removing the brake release unit

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
3	Disconnect the connectors R2.BU1 and R2.BU2 from the brake release board.	
4	Remove the brake release unit by removing the screws. Put the unit in an ESD bag.	 xx2200001728

Refitting the brake release unit

Use this procedure to refit the brake release unit.

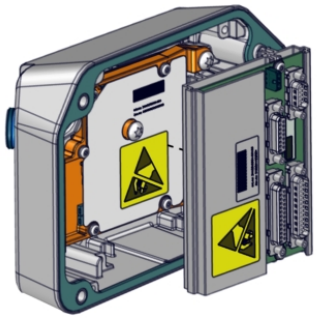
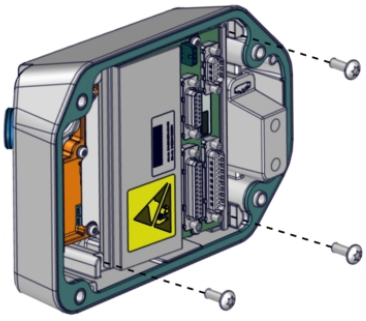
Refitting the brake release unit

	Action	Note
1	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
2	Fit brake release unit into the electronic box and secure with the screws.	Torx pan head tapping screw: Steel-Fe/Zn 8c M6x16 Tightening torque: 10 Nm.  xx2200001728

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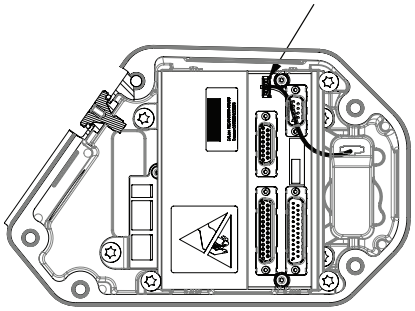
Refitting and connecting the SMB unit

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
3	Check the electronic box gasket. Replace if damaged.	Cover, electronics: 3HAC081189-003 (Graphite White) 3HAC081189-004 (ABB Orange)
4	Fit the SMB unit into the electronic box.	 xx2200001724
5	Secure the SMB unit with the attachment screws.	Torx pan head tapping screw: Steel-Fe/Zn 8c M6x16 Tightening torque: 10 Nm.  xx2200001723

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5.7.3 Replacing the brake release unit
Continued

	Action	Note
6	Connect the battery cable to the SMB unit. Make sure the lock snaps into place during refitting. **Note** Make sure that the connector is assembled in the correct direction according to its keying.	 xx2100002161
7	Connect all connectors to the SMB board: • R1.SMB1-3, R1.SMB4-6 and R2.SMB • If cabling is used for 7th axis (option), refit the connector R1.SMB7	 xx2200001726

Reconnecting the brake release unit

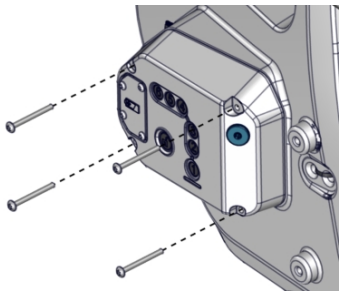
	Action	Note
1	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
2	Check the electronic box gasket. Replace if damaged.	Cover, electronics: 3HAC081189-003 (Graphite White) 3HAC081189-004 (ABB Orange)
3	Reconnect the connectors R2.BU1 and R2.BU2 to the brake release board.	

Refitting the electronic box

	Action	Note
1	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	

Continues on next page

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	Action	Note
2	Refit the electronic box with the attachment screws.	Torx pan head screw: M6x60 (4 pcs) Tightening torque: 10 Nm.  xx2200001721

Concluding procedures

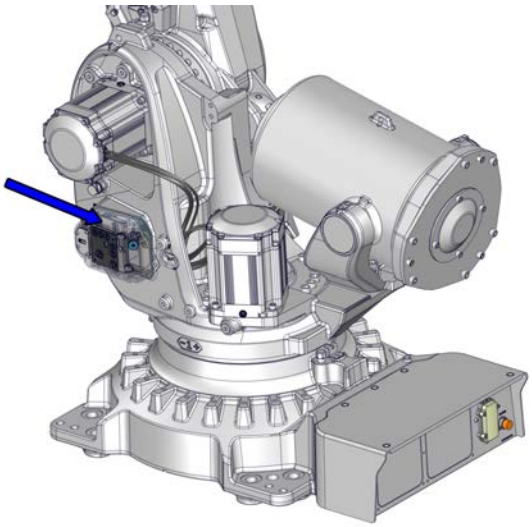
	Action	Note
1	Update the revolution counters if the battery has been disconnected.	See *Updating revolution counters on page 714*.
2	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.7.4 Replacing the SMB unit

Location of the SMB unit

The SMB unit is located as shown in the figure.



xx2200001719

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Serial measurement unit	3HAC043904-001		L2

Required service parts

Consumable	Article number	Note
Cover, electronics	3HAC081189-003 (Graphite White) 3HAC081189-004 (ABB Orange)	Includes gasket. Replace if damaged.

Required tools and equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

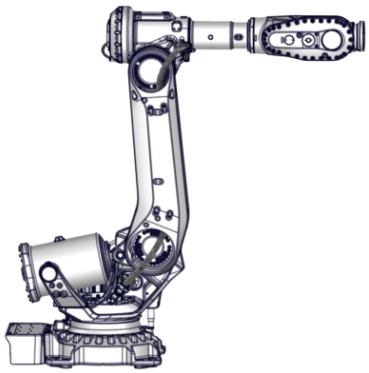
Removing the SMB unit

Use these procedures to disconnect and remove the SMB unit.

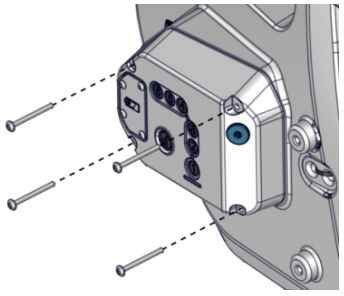
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Preparations before removing the SMB unit

	Action	Note
1	Jog the robot to calibration position, if possible. This position facilitates updating of the revolution counters afterwards.	 xx2200001458
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

Removing the electronic box

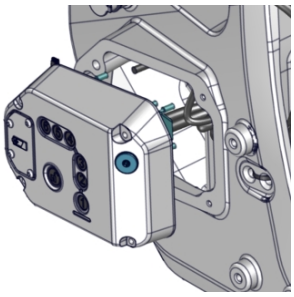
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
3	Remove the electronic box screws.	 xx2200001721

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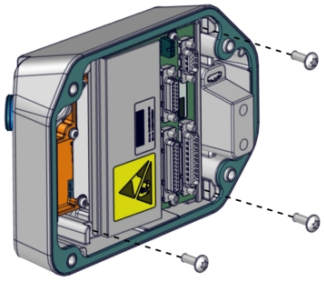
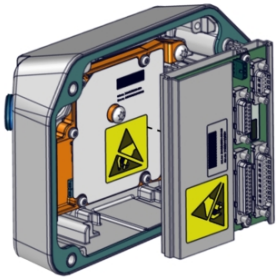
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5.7.4 Replacing the SMB unit

Continued

	Action	Note
4	Remove the electronic box, including all internal equipment. **CAUTION** Clean cover from metal residues before opening. Metal residues can cause shortage on the boards which can result in hazardous failures.	 xx2200001720

Disconnecting and removing the SMB unit

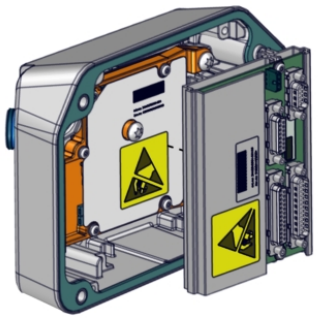
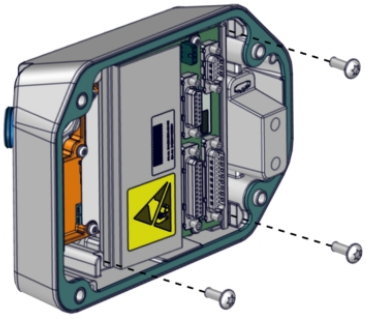
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
3	Disconnect all connectors from the SMB board.	
4	Remove the screws that secure the SMB unit.	 xx2200001723
5	Snap loose and remove the SMB unit. Put the unit in an ESD bag.	 xx2200001724

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Refitting the SMB unit

Refitting and connecting the SMB unit

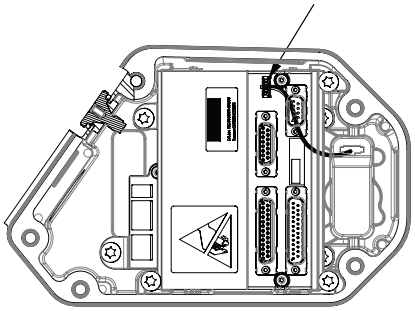
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
3	Check the electronic box gasket. Replace if damaged.	Cover, electronics: 3HAC081189-003 (Graphite White) 3HAC081189-004 (ABB Orange)
4	Fit the SMB unit into the electronic box.	 xx2200001724
5	Secure the SMB unit with the attachment screws.	Torx pan head tapping screw: Steel-Fe/Zn 8c M6x16 Tightening torque: 10 Nm.  xx2200001723

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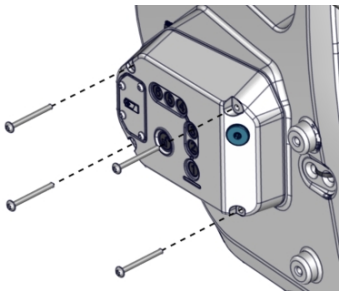
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5.7.4 Replacing the SMB unit

Continued

	Action	Note
6	Connect the battery cable to the SMB unit. Make sure the lock snaps into place during refitting. **Note** Make sure that the connector is assembled in the correct direction according to its keying.	 xx2100002161
7	Connect all connectors to the SMB board: • R1.SMB1-3, R1.SMB4-6 and R2.SMB • If cabling is used for 7th axis (option), refit the connector R1.SMB7	 xx2200001726

Refitting the electronic box

	Action	Note
1	**ELECTROSTATIC DISCHARGE (ESD)** The unit is sensitive to ESD. Before handling the unit read the safety information in section *The unit is sensitive to ESD on page 52*.	
2	Refit the electronic box with the attachment screws.	Torx pan head screw: M6x60 (4 pcs) Tightening torque: 10 Nm.  xx2200001721

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Concluding procedures

	Action	Note
1	Update the revolution counters.	See *Updating revolution counters on page 714*.
2	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

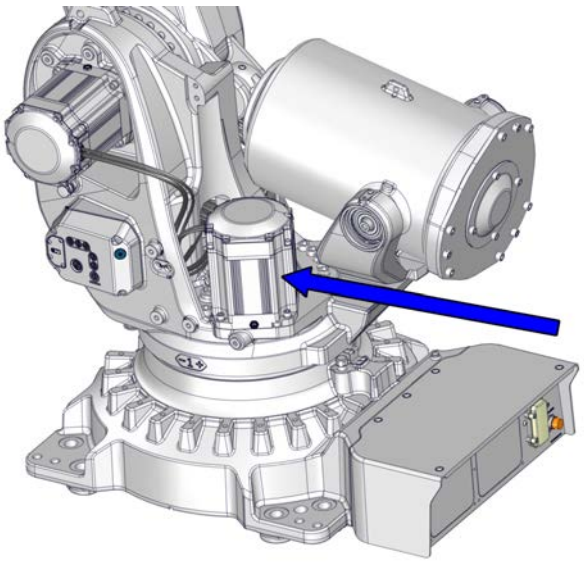
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5.8 Motors

5.8.1 Replacing the axis-1 motor

Location of the motor

The motor is located as shown in the figure.



xx2200001774

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Motor unit (including connection box and pinion)	3HAC077936-003 (Graphite White) 3HAC077936-004 (ABB Orange)		L2

Continues on next page

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Required service parts

Consumable	Article number	Note
Connection box cover FS180 with gasket	3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection)	Replace if damaged. A threaded connection is required for cooling fan option. On axis-1 motor
Cleaning agent	-	Loctite 7200
Cleaning agent	-	Loctite 7063
Flange sealant	-	Loctite 5800
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.

Required tools and equipment

Equipment	Article number	Note
Bits extender	3HAC12342-1	300 mm, bits 1/2"
Guide pin, M10x150	3HAC15521-2	Always use guide pins in pairs.
Removal tool motor M12	3HAC14631-1	Used to push out the motor, if necessary. Always use removal tools in pairs.
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.
Rotation tool M4	3HAB7887-1	Used to rotate the motor pinion. Add screw M4.
Calibration toolbox, Axis Calibration	3HAC074564-001 i	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

i Contains calibration pins with diameter 12 mm.

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5.8.1 Replacing the axis-1 motor
Continued

Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	Decide which calibration routine to use for calibrating the robot. • Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot. • Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.	
	If the robot is to be calibrated with reference calibration: Find previous reference values for the axis or create new reference values. These values are to be used after the repair procedure is completed, for calibration of the robot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in *Reference calibration routine on page 716*.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

Removing the motor

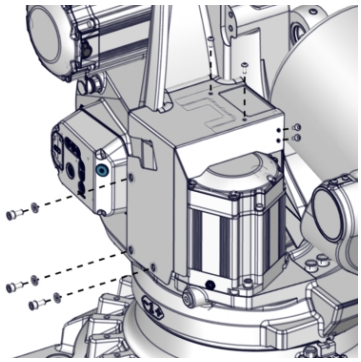
Use these procedures to remove the motor.

Preparations before removing the motor

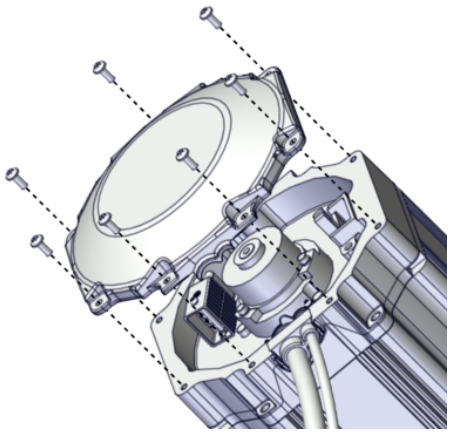
	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If needed, jog the robot to an appropriate working position that allows space for motor replacement.	
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

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	Action	Note
4	*Protection type Foundry Plus* Remove the axis-1 cable protection plates by removing the attachment screws.	 xx2200001430

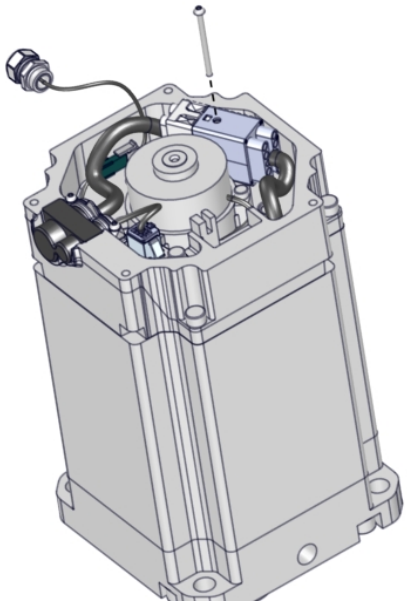
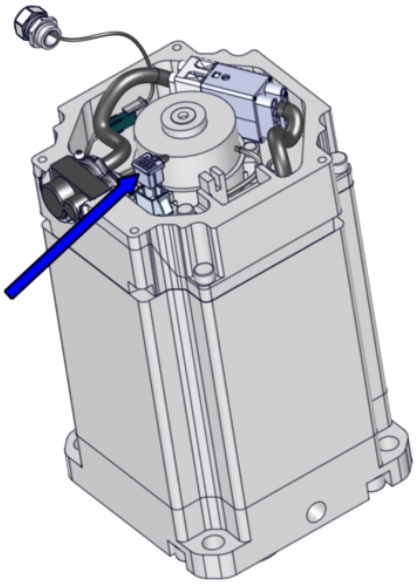
Floor-mounted robot: Disconnecting the axis-1 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the motor cover by removing the screws.	 xx2100000596

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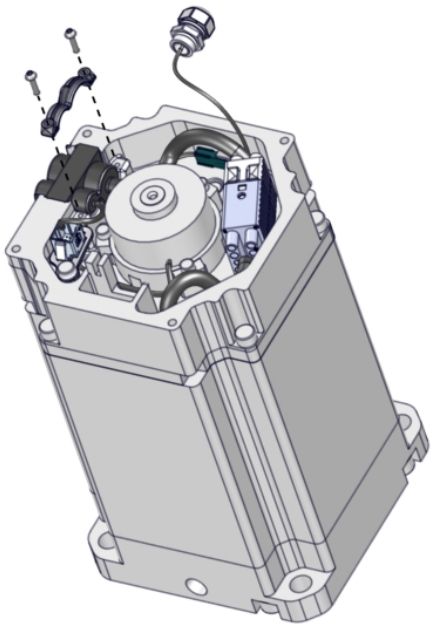
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5.8.1 Replacing the axis-1 motor
Continued

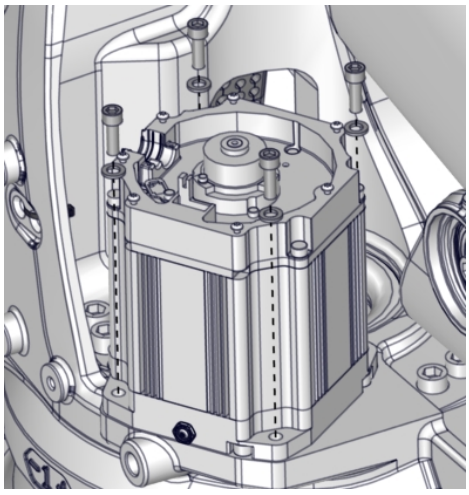
	Action	Note
3	Disconnect the power cable connector by first removing the attachment screw and then parting the connector.	 xx2200001736
4	Disconnect the signal cable connector by pulling it out.	 xx2200001737

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	Action	Note
5	Remove the cable bracket by removing the screws.	 xx2200001738
6	Remove the motor cables from the motor.	

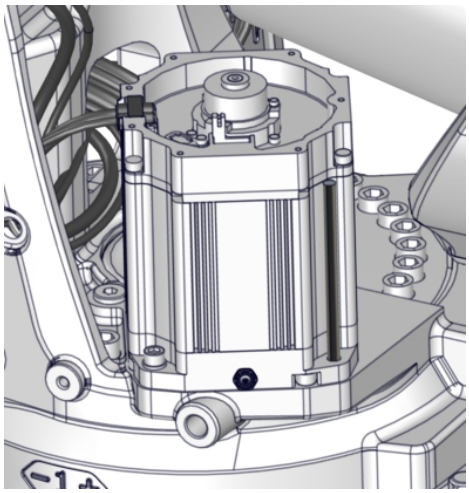
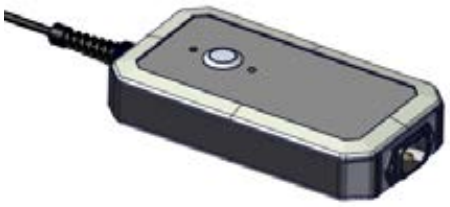
Floor-mounted robot: Removing the axis-1 motor

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Unscrew the attachment screws and washers. Use a bits extender to reach the screws.	Bits extender: 3HAC12342-1  xx2200001794

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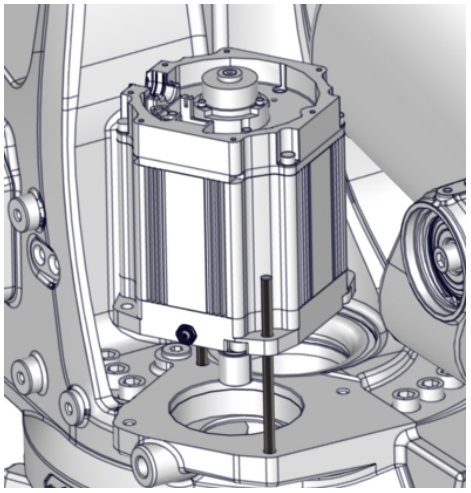
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5.8.1 Replacing the axis-1 motor
Continued

	Action	Note
3	Fit guide pins in the non-threaded holes.	Guide pin, M10x150: 3HAC15521-2 Always use guide pins in pairs. Removal tool motor M12: 3HAC14631-1 Always use removal tools in pairs.  xx2200001820
4	Fit removal tools in the threaded holes.	
5	Release the brakes of the axis-1 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
6	**CAUTION** The weight of the motor is 19 kg	

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	Action	Note
7	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
8	Press the motor out of its position by using the removal tools.	 xx2200001793
9	Use caution and lift the motor straight up to get the pinion parted from the gear.	
10	Disconnect the brake release tool.	

Refitting the motor

Use these procedures to refit the motor.

Preparations prior to refitting motor

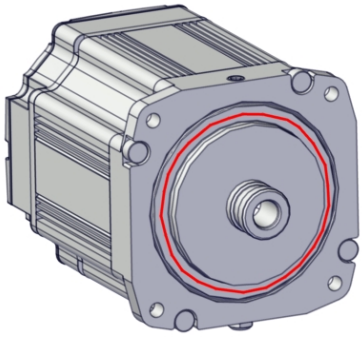
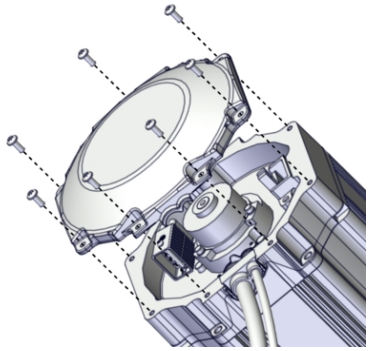
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove any old paint or flange sealant residues or other contamination from the contact surfaces on both the motor and the mating parts. **Tip** Remove flange sealant residues with Loctite 7200. Then use Loctite 7063 for cleaning the mating surface.	Cleaning agent: Loctite 7200, Loctite 7063

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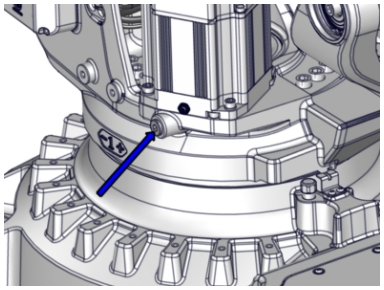
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5.8.1 Replacing the axis-1 motor

Continued

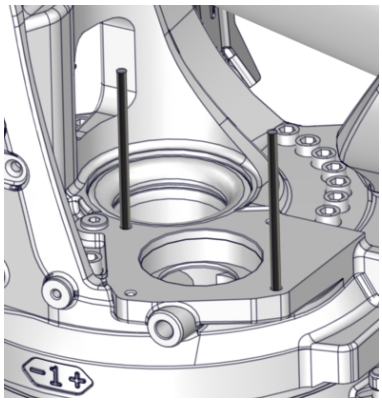
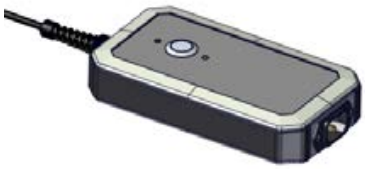
	Action	Note
3	Apply a continuous bead of flange sealant, 1-2 mm wide, inside of the groove on the motor contact surface. **Note** The purpose of the groove is to catch excess sealant. No o-ring is used.	Flange sealant: Loctite 5800  xx2100000520
4	Remove the cover, if fitted to the new spare part motor.	 xx2100000596

Floor-mounted robot: Refitting the axis-1 motor

	Action	Note
1	Remove the plug from the venting hole. This is done to evacuate air during refitting of the motor.	 xx2200002147

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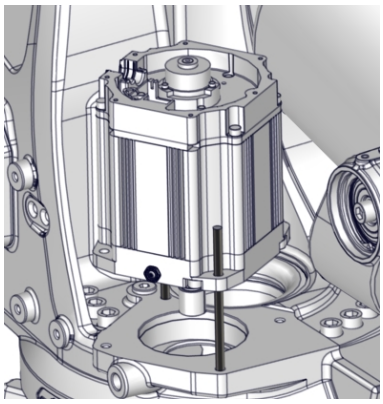
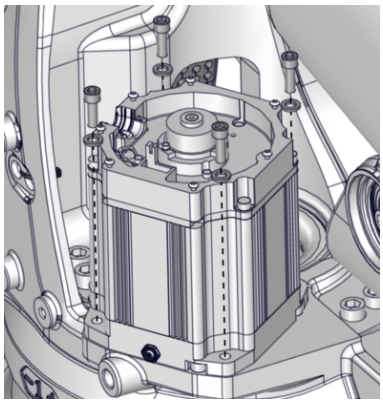
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	Action	Note
2	Fit guide pins in opposite holes.	Guide pin, M10x150: 3HAC15521-2 Always use guide pins in pairs.  xx2200001819
3	**CAUTION** The weight of the motor is 19 kg	
4	Fit the rotation tool.	Rotation tool M4: 3HAB7887-1
5	Release the brakes on the motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
6	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	

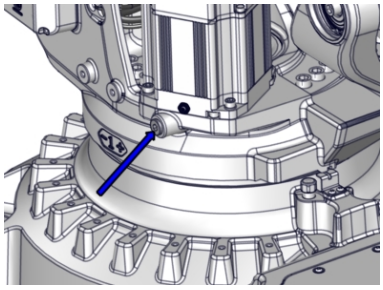
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5.8.1 Replacing the axis-1 motor
Continued

	Action	Note
7	Lower the motor into position. • Make sure that the motor pinion is properly mated to the gear in the gearbox. • Make sure that the motor pinion does not get damaged. • Make sure that the direction of the cable gland exit is facing the correct way.	 xx2200001793
8	Secure the motor with its attachment screws and washers. Use a bits extender to reach the screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (4 pcs) Bits extender: 3HAC12342-1 Tightening torque: 50 Nm.  xx2200001794
9	Disconnect the brake release tool.	
10	Perform a leak-down test.	See *Performing a leak-down test on page 192*.

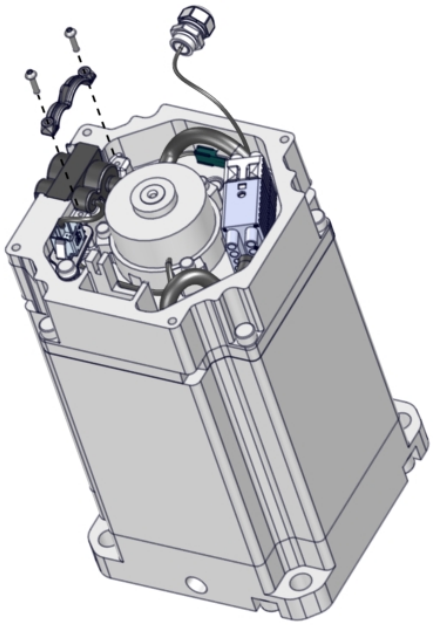
Refitting the oil plug

	Action	Note
1	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2200002147

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Connecting the motor cables

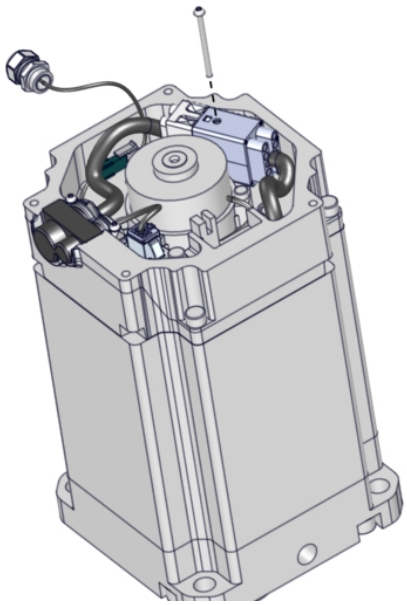
	Action	Note
1	Put the motor cables in place in the opening.	
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001738
3	Connect the motor cables. **Note** Connect in accordance with the markings on the connectors.	

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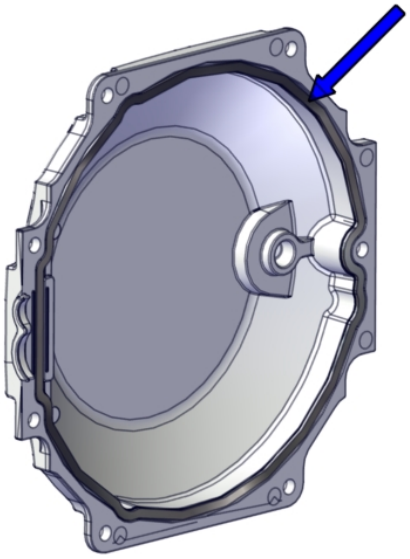
5.8.1 Replacing the axis-1 motor

Continued

	Action	Note
4	Fit a screw to the power connector. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001736

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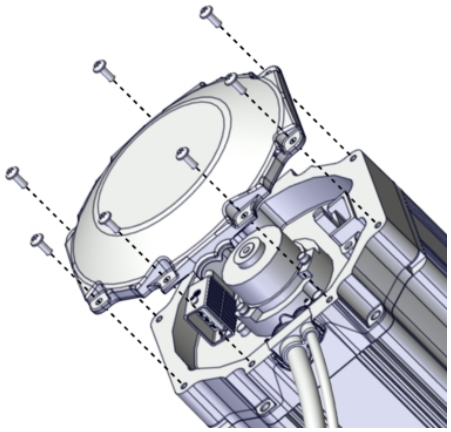
	Action	Note
5	Inspect the gasket. Replace the complete cover if the gasket is damaged.	Axis-1 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-2 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-3 Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange) Axis-4 Connection box cover FS130 with gasket: 3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)  xx2100000600
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	

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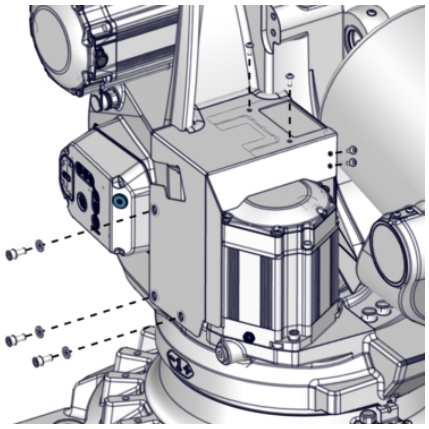
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5.8.1 Replacing the axis-1 motor

Continued

	Action	Note
7	Refit the motor cover with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100000596

Refitting the covers for Foundry Plus and floor mounted robots

	Action	Note
1	*Protection type Foundry Plus* Refit the axis-1 cable protection with the attachment screws. Use locking liquid.	Torx pan head screw: M6x16 A4-80 (4 pcs) Hex socket head cap screw: M10x16 stainless steel A2-70 (3 pcs) Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 10 Nm.  xx2200001430

Concluding procedure

Use this procedure for the concluding refitting.

	Action	Note
1	Re-calibrate the robot.	See *Calibration on page 707*.

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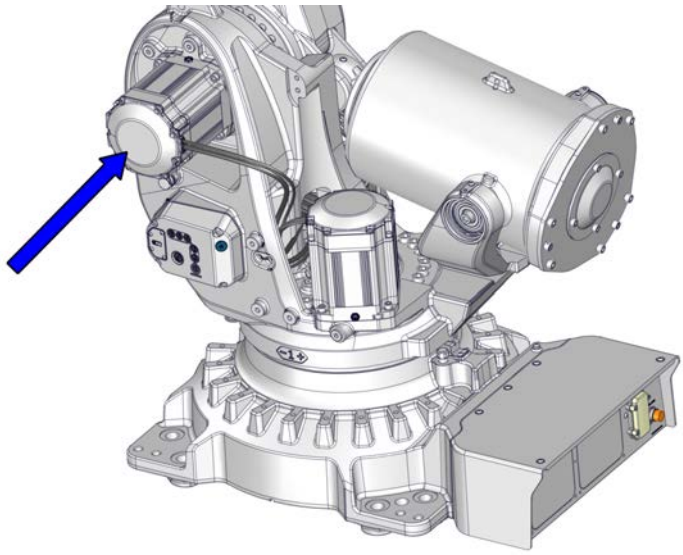
	Action	Note
2	 **DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.8.2 Replacing the axis-2 motor

Location of the motor

The motor is located as shown in the figure.



xx2200001775

Summary of the replacement procedure

This list is a brief summary of the replacement procedure, containing the major actions to be performed.

1. Drain the axis-2 gearbox.
2. Secure the lower arm.
3. Replace the motor.

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Motor unit (including connection box and pinion)	3HAC077935-003 (Graphite White) 3HAC077935-004 (ABB Orange)		L2

Continues on next page

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Required service part

Consumable	Article number	Note
Connection box cover FS180 with gasket	3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection)	Replace if damaged. A threaded connection is required for cooling fan option. On axis-2 motor
Cleaning agent	-	Loctite 7200
Cleaning agent	-	Loctite 7063
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
Flange sealant	-	Loctite 5800

Required tools and equipment

Equipment	Article number	Note
Lock screw, M16x120	-	Used to secure lower arm.
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.
Bits extender	3HAC12342-1	300 mm, bits 1/2"
Guide pin, M10x150	3HAC15521-2	Always use guide pins in pairs.
Removal tool motor M12	3HAC14631-1	Used to push out the motor, if necessary. Always use removal tools in pairs.
Rotation tool M4	3HAB7887-1	Used to rotate the motor pinion. Add screw M4.
Calibration toolbox, Axis Calibration	3HAC074564-001 i	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

i Contains calibration pins with diameter 12 mm.

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Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	Decide which calibration routine to use for calibrating the robot. • Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot. • Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.	
	If the robot is to be calibrated with reference calibration: Find previous reference values for the axis or create new reference values. These values are to be used after the repair procedure is completed, for calibration of the robot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in *Reference calibration routine on page 716*.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

Removing the motor

Use these procedures to remove the motor.

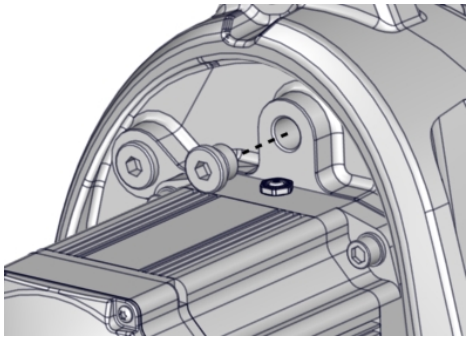
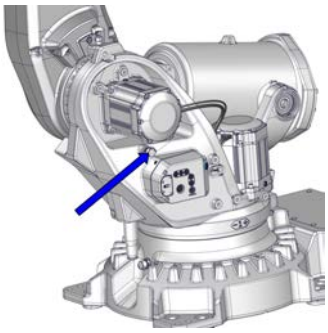
Draining the axis-2 gearbox

Use this procedure to drain the gearbox.

	Action	Note
1	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
2	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	

Continues on next page

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	Action	Note
3	**CAUTION** The gearbox can contain an excess of pressure that can be hazardous. Open the oil plug carefully in order to let the excess pressure out.	
4	Remove the plug from the venting hole. **WARNING** Let the venting hole stay open during draining and filling using the dispenser, to avoid damaging vital parts in the gearbox.	 xx2300000002
5	Remove the protective cap from the nipple of the oil hole and connect the oil dispenser.	 xx2200001759
6	Suck out the oil with the oil dispenser. **Note** There will be some oil left in the gear after draining.	
7	**WARNING** Used oil is hazardous material and must be disposed of in a safe way. See *Decommissioning on page 739* for more information.	

Preparations before removing the motor

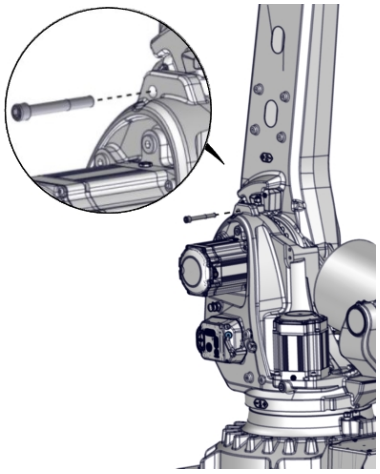
	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	Jog the robot to the synchronization position.	

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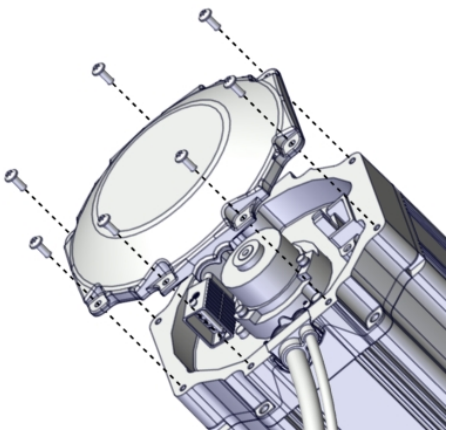
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5.8.2 Replacing the axis-2 motor

Continued

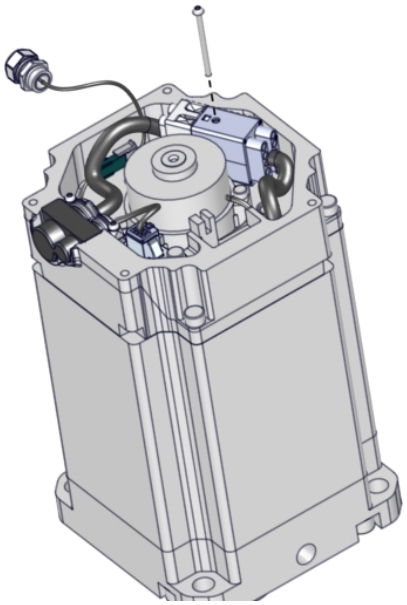
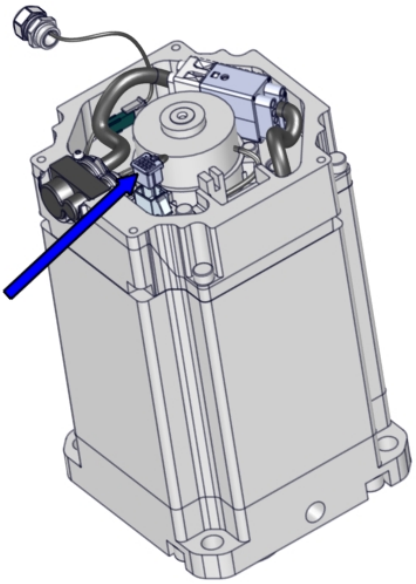
	Action	Note
3	Insert the lock screw into the frame. If needed, adjust the position of axis-2 to make it possible to insert the lock screw. The lock screw is used to secure the weight of the lower arm, in order to avoid accidents or damage. **Note** Tighten the lock screw manually, no tools needed.	Lock screw, M16x120  xx2200001332
4	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

Disconnecting the motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the motor cover by removing the screws.	 xx2100000596

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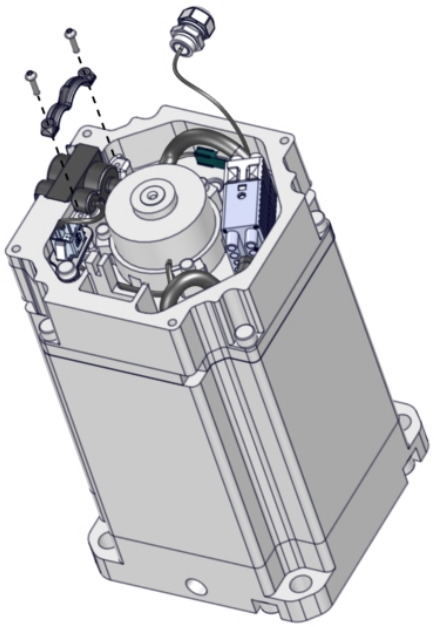
	Action	Note
3	Disconnect the power cable connector by first removing the attachment screw and then parting the connector.	 xx2200001736
4	Disconnect the signal cable connector by pulling it out.	 xx2200001737

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5.8.2 Replacing the axis-2 motor

Continued

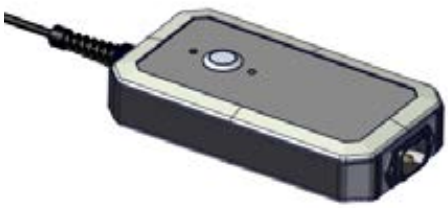
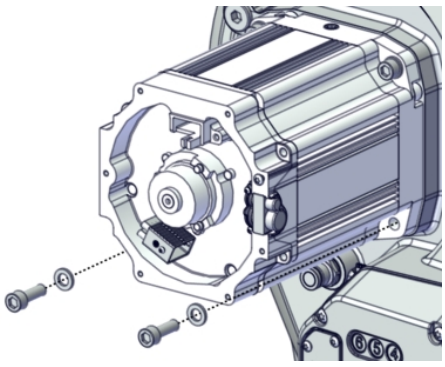
	Action	Note
5	Remove the cable bracket by removing the screws.	 xx2200001738
6	Remove the motor cables from the motor.	

Removing the axis-2 motor

	Action	Note
1	Before removing the motor, make sure that the gearbox is completely drained.	
2	**DANGER** When releasing the holding brakes of the motor, the lower arm will be movable and may fall down if not secured. Verify that the lower arm is secured as previously described, before continuing.	

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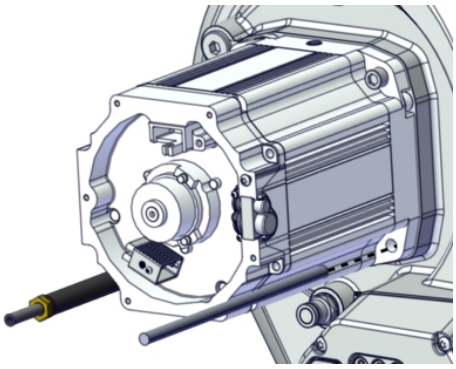
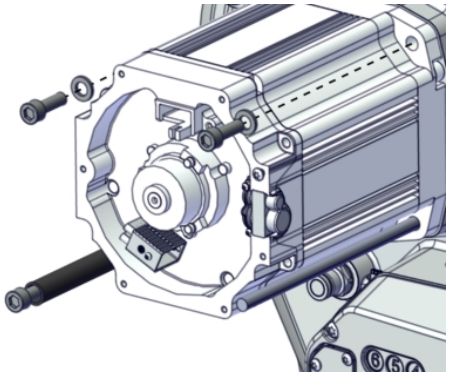
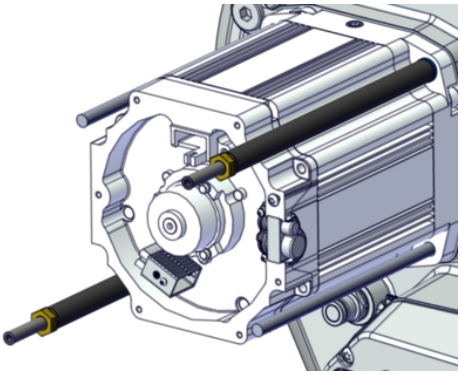
	Action	Note
3	**CAUTION** Releasing the brakes on the axis-2 motor results in weight transfer of upper and lower arm weight to the inserted lock screw in the lower arm or to the attached lifting accessories (whichever is used). If lifting accessories are used, verify that the lifting chains and roundslings are stretched by raising the overhead crane, before releasing the brakes. Release the brakes on the motor with the brake release tool, to unload the weight: 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
4	Remove the two lower screws. Use a bits extender in order to reach the screws.	Bits extender: 3HAC12342-1  xx2000000468

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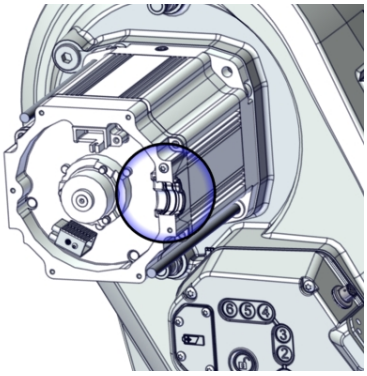
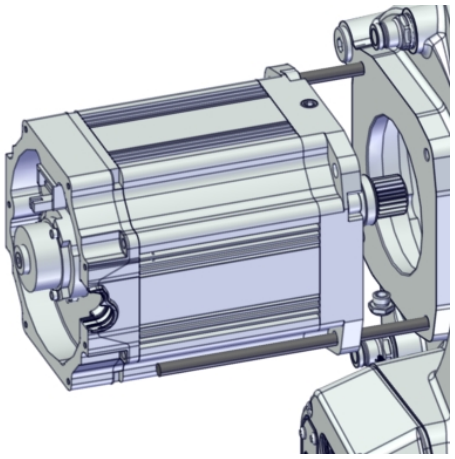
5.8.2 Replacing the axis-2 motor

Continued

	Action	Note
5	Fit a guide pin in the non-threaded hole. Fit a removal tool in the threaded hole. **Tip** Lubricate the guide pins with some grease to make the motor slide better.	Guide pin, M10x150: 3HAC15521-2 Removal tool motor M12: 3HAC14631-1  xx2000000456
6	Remove the remaining two screws.	Bits extender: 3HAC12342-1  xx2200001150
7	Fit a guide pin in the non-threaded hole. Fit a removal tool in the threaded hole. **Tip** Lubricate the guide pins with some grease to make the motor slide better.	Guide pin, M10x150: 3HAC15521-2 Removal tool motor M12: 3HAC14631-1  xx2300000043
8	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
9	Activate the brake release tool again (release the brakes).	The power is only applied for 180 seconds after activation.

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	Action	Note
10	Press the motor out of its position by using the removal tools. Remove the removal tools.	Used to push out the motor, if necessary. Always use removal tools in pairs.
11	**CAUTION** The weight of the motor is 22 kg	
12	Remove the motor by sliding it out on the guide pins and lift it off. **Tip** Make a note in which direction the cable gland hole is facing. The motor shall be refitted in the same position.  xx2100000595	 xx2000000457 Make sure the pinion is not damaged.

Refitting the motor

Use these procedures to refit the axis-2 motor.

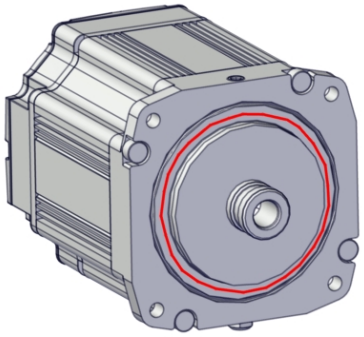
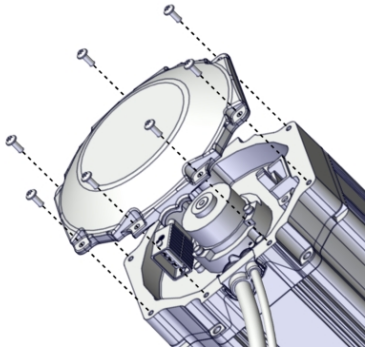
Preparations prior to refitting motor

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove any old paint or flange sealant residues or other contamination from the contact surfaces on both the motor and the mating parts. **Tip** Remove flange sealant residues with Loctite 7200. Then use Loctite 7063 for cleaning the mating surface.	Cleaning agent: Loctite 7200, Loctite 7063

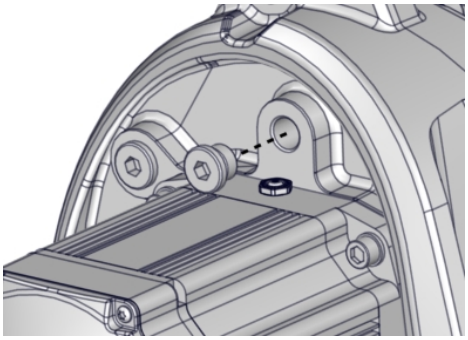
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5.8.2 Replacing the axis-2 motor
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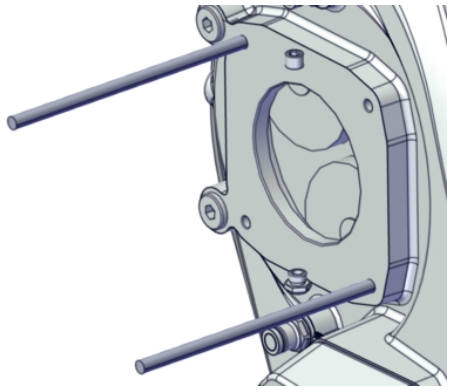
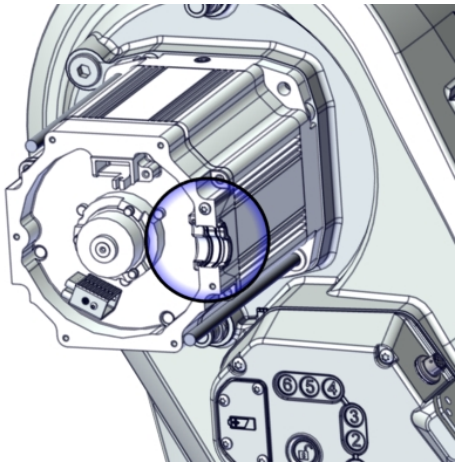
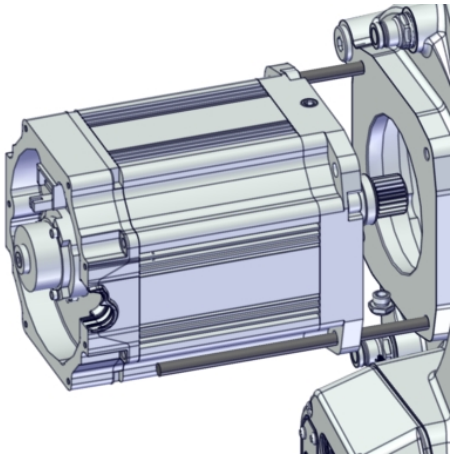
	Action	Note
3	Apply a continuous bead of flange sealant, 1-2 mm wide, inside of the groove on the motor contact surface. **Note** The purpose of the groove is to catch excess sealant. No o-ring is used.	Flange sealant: Loctite 5800  xx2100000520
4	Remove the cover, if fitted to the new spare part motor.	 xx2100000596

Refitting the axis-2 motor

	Action	Note
1	Remove the plug from the venting hole. This is done to evacuate air during refitting of the motor.	 xx2300000002

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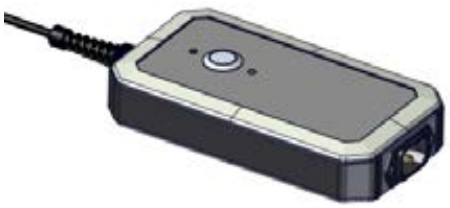
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	Action	Note
2	Fit guide pins in opposite holes.	Guide pin, M10x150: 3HAC15521-2 Always use guide pins in pairs.  xx2100000593
3	**CAUTION** The weight of the motor is 22 kg	
4	**Note** Make sure the cable gland opening is turned the correct way.	 xx2100000595
5	Lift the motor and put it on the guide pins as close as possible to its final position without pushing the motor pinion into the gear.	 xx2000000457

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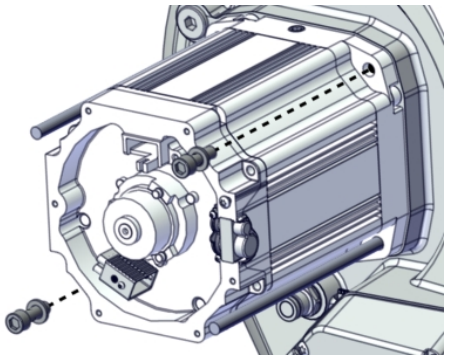
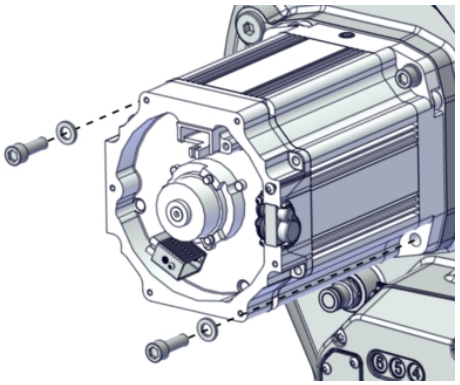
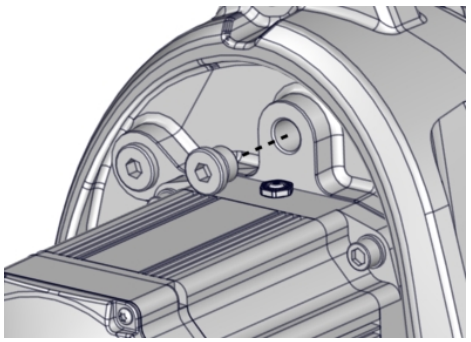
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5.8.2 Replacing the axis-2 motor
Continued

	Action	Note
6	Release the brakes of the axis-2 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
7	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
8	Apply the rotation tool. Use caution and fit the motor in its final position while at the same time rotating the motor pinion slightly using the rotation tool. • Make sure that the motor pinion is properly mated to the gear of the gearbox. • Make sure that the motor pinion does not get damaged. • Make sure that the direction of the cable exit is facing the correct way.	Rotation tool M4: 3HAB7887-1

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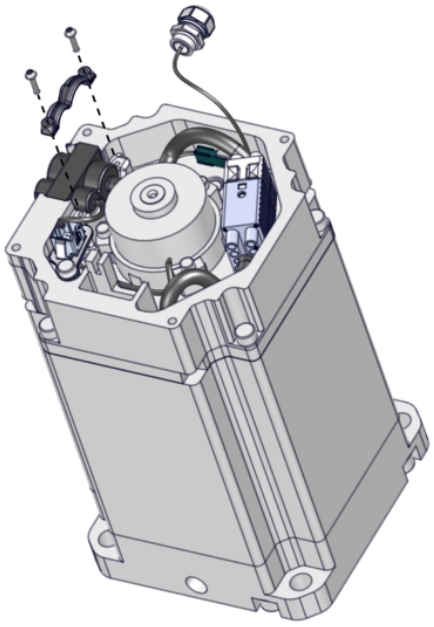
	Action	Note
9	Fit two of the attachment screws and washers. Use a bits extender in order to reach the screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (2 pcs) Bits extender: 3HAC12342-1  xx2000000467
10	Remove the guide pins and refit the remaining attachment screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (2 pcs)  xx2300000044
11	Tighten the screws.	Tightening torque: 50 Nm.
12	Disconnect the brake release tool.	
13	Perform a leak-down test.	See *Performing a leak-down test on page 192*.
14	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2300000002

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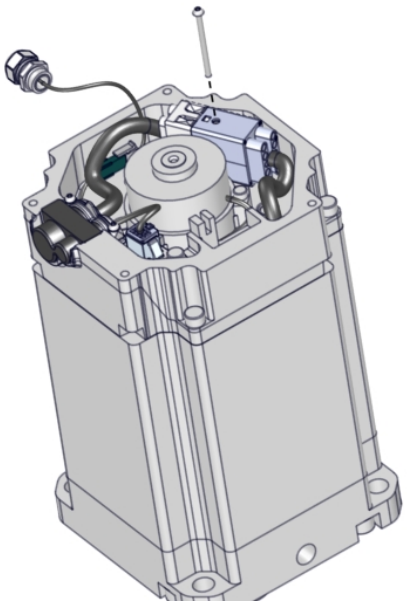
5.8.2 Replacing the axis-2 motor
Continued

Connecting the motor cables

	Action	Note
1	Put the motor cables in place in the opening.	
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001738
3	Connect the motor cables. **Note** Connect in accordance with the markings on the connectors.	

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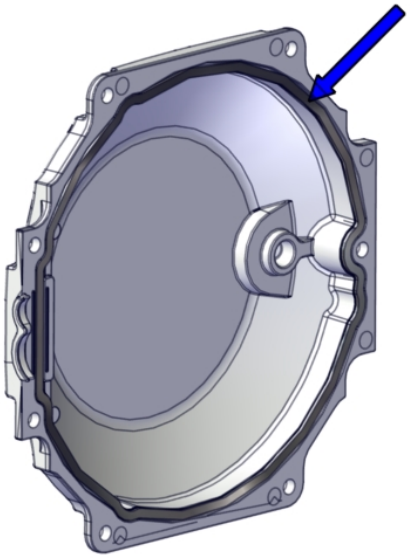
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	Action	Note
4	Fit a screw to the power connector. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001736

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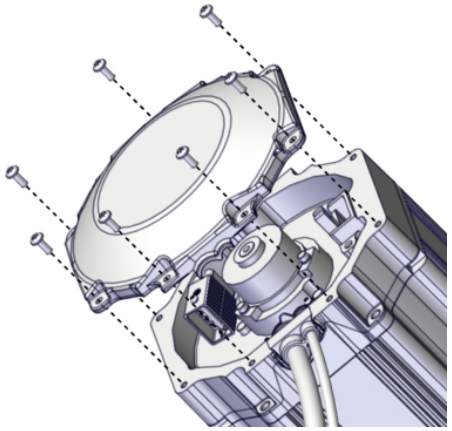
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5.8.2 Replacing the axis-2 motor
Continued

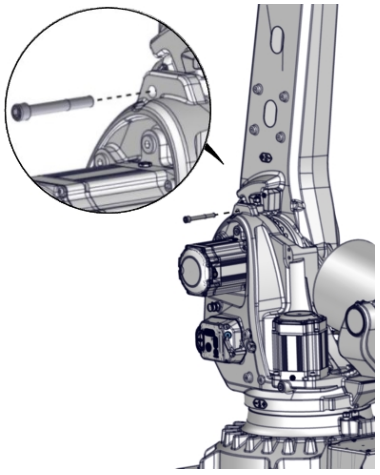
	Action	Note
5	Inspect the gasket. Replace the complete cover if the gasket is damaged.	Axis-1 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-2 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-3 Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange) Axis-4 Connection box cover FS130 with gasket: 3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)  xx2100000600
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	

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	Action	Note
7	Refit the motor cover with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100000596

Concluding procedure

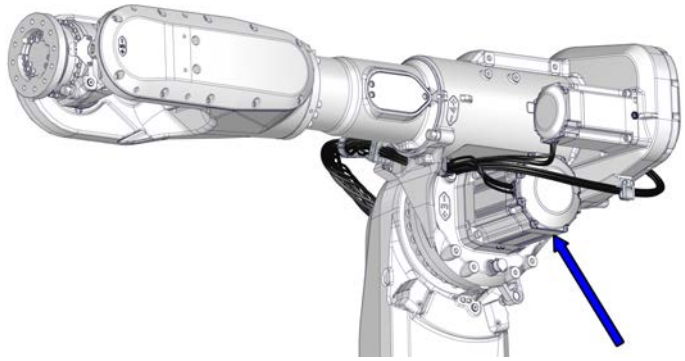
	Action	Note
1	Use caution and jog axis-2 a little to facilitate the removal of the lock screw that secures the lower arm.	
2	Remove the lock screw.	 xx2200001332
3	Refill the gearbox with oil.	See *Filling oil into the axis-2 gearbox on page 158*.
4	Re-calibrate the robot.	See *Calibration on page 707*.
5	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.8.3 Replacing the axis-3 motor

Location of the motor

The motor is located as shown in the figure.



xx2300000145

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Motor unit (including connection box and pinion)	3HAC081262-005 (Graphite White) 3HAC081262-006 (ABB Orange)		L2

Required service parts

Consumable	Article number	Note
Connection box cover FS180 with gasket	3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange)	Replace if damaged. On axis-3 motor
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
Flange sealant	-	Loctite 5800

Required tools and equipment

Equipment	Article number	Note
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.

Continues on next page

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Equipment	Article number	Note
Rotation tool M4	3HAB7887-1	Used to rotate the motor pinion. Add screw M4.
Guide pin, M10x150	3HAC15521-2	Always use guide pins in pairs.
Bits extender	3HAC12342-1	300 mm, bits 1/2"
Removal tool motor M12	3HAC14631-1	Used to push out the motor, if necessary. Always use removal tools in pairs.
Calibration toolbox, Axis Calibration	3HAC074564-001 i	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

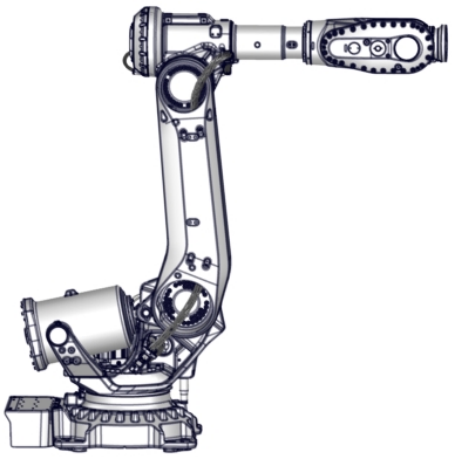
i Contains calibration pins with diameter 12 mm.

Removing the motor

Use these procedures to remove the motor.

Draining the axis-3 gearbox

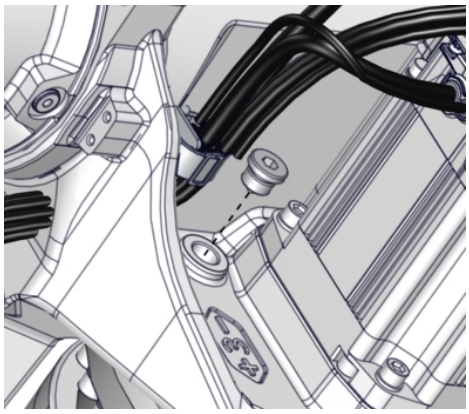
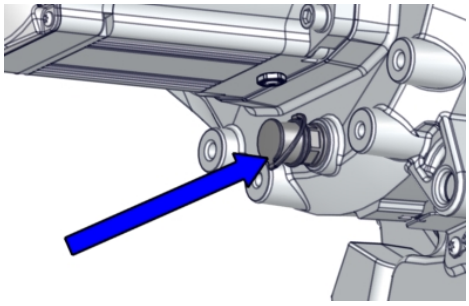
Use this procedure to drain the gearbox.

	Action	Note
1	Jog the robot into position: • Axis 1: no significance • Axis 2: 0° • Axis 3: 0° • Axis 4: no significance • Axis 5: no significance • Axis 6: no significance	 xx2200001458
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

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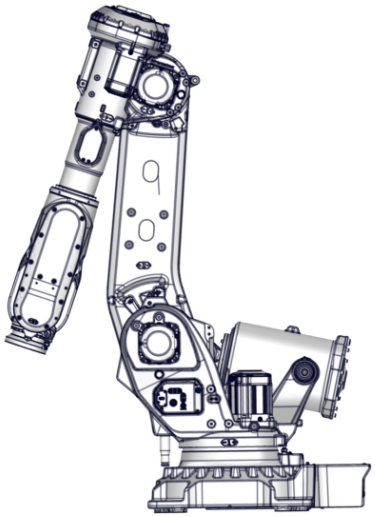
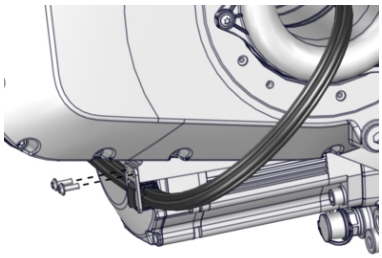
5.8.3 Replacing the axis-3 motor
Continued

	Action	Note
3	**WARNING** Handling gearbox oil involves several safety risks, see *Gearbox lubricants (oil or grease) on page 32*.	
4	**CAUTION** The gearbox can contain an excess of pressure that can be hazardous. Open the oil plug carefully in order to let the excess pressure out.	
5	Remove the plug from the ventilation hole. **WARNING** Let the venting hole stay open during draining and filling using the dispenser, to avoid damaging vital parts in the gearbox.	 xx2300000203
6	Remove the protective cap from the nipple of the oil hole and connect the oil dispenser.	 xx2300000655
7	Suck out the oil with the oil dispenser. **Note** There will be some oil left in the gear after draining.	
8	**WARNING** Used oil is hazardous material and must be disposed of in a safe way. See *Decommissioning on page 739* for more information.	

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Preparations before removing the motor

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	Unload the upper arm using one of these methods: • Use caution and jog axis-3 to maximum + position. Release the brakes and let the upper arm rest against the axis-3 damper. Position shown in figure. • Robot in synchronization position: use a fork lift to rest the upper arm onto. • Robot in synchronization position: use lifting slings and an overhead crane to rest the upper arm onto.	 xx2200001810
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
4	Remove the cable bracket underneath the arm house.	 xx2200002142

Disconnecting the motor cables

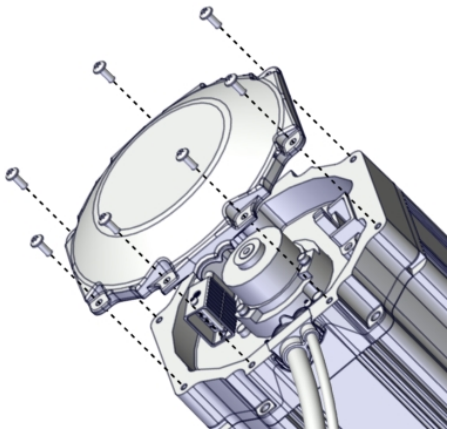
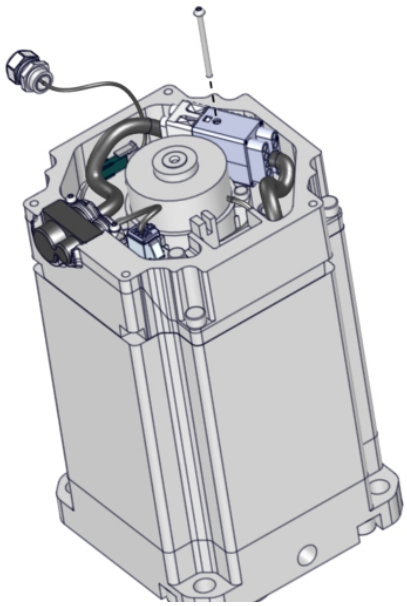
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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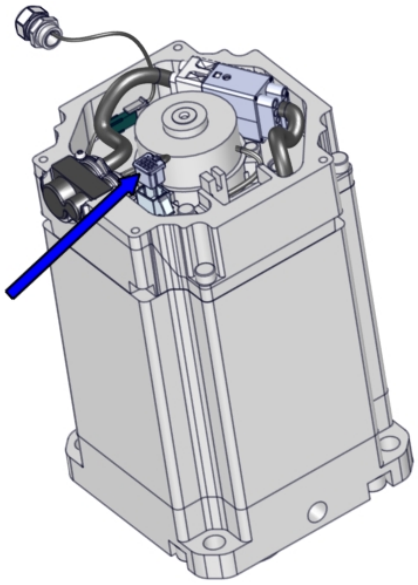
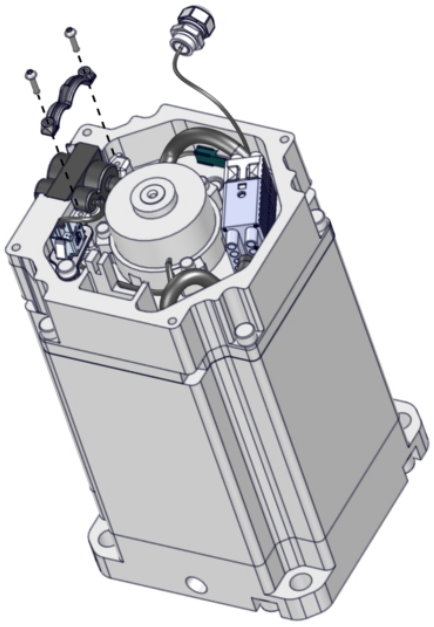
5.8.3 Replacing the axis-3 motor

Continued

	Action	Note
2	Remove the motor cover by removing the screws.	 xx2100000596
3	Disconnect the power cable connector by first removing the attachment screw and then parting the connector.	 xx2200001736

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	Action	Note
4	Disconnect the signal cable connector by pulling it out.	 xx2200001737
5	Remove the cable bracket by removing the screws.	 xx2200001738
6	Remove the motor cables from the motor.	

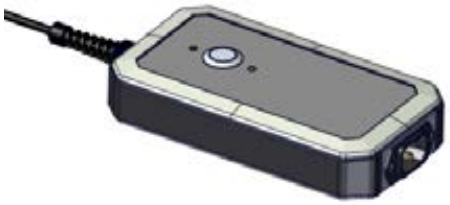
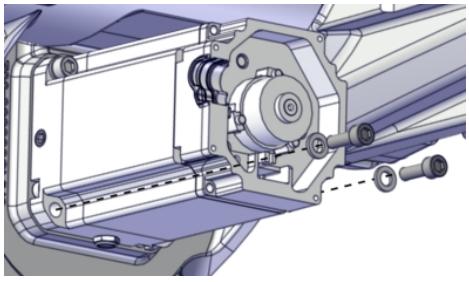
Removing the axis-3 motor

	Action	Note
1	Before removing the motor, make sure that the gearbox is completely drained.	

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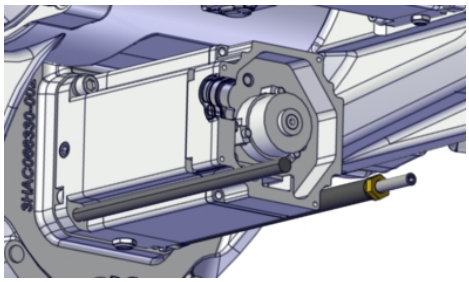
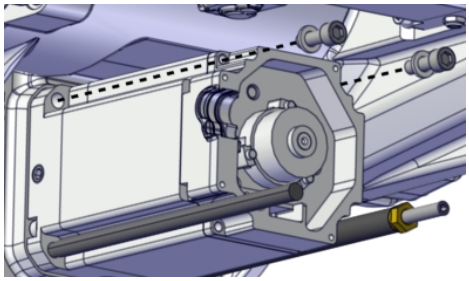
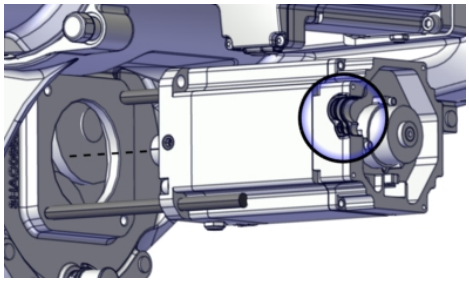
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5.8.3 Replacing the axis-3 motor
Continued

	Action	Note
2	**DANGER** When releasing the holding brakes of the motor, the upper arm will be movable and falls down if not secured. Verify that the upper arm is secured as previously described, before continuing.	
3	Release the brakes on the motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **CAUTION** Releasing the brakes on the axis-3 motor results in weight transfer of upper arm weight. Verify that the upper arm rests against the mechanical stop or installed lifting accessories, before releasing the brakes. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
4	Remove the two lower screws. Use a bits extender in order to reach the screws.	Bits extender: 3HAC12342-1  xx2300000045

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	Action	Note
5	Fit a guide pin in the non-threaded hole. Fit a removal tool in the threaded hole. **Tip** Lubricate the guide pins with some grease to make the motor slide better.	Guide pin, M10x150: 3HAC15521-2 Removal tool motor M12: 3HAC14631-1  xx2100002148
6	Remove the remaining two screws.	 xx2300000046
7	Fit a guide pin in the non-threaded hole. Fit a removal tool in the threaded hole.	Guide pin, M10x150: 3HAC15521-2 Removal tool motor M12: 3HAC14631-1
8	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
9	Activate the brake release tool again (release the brakes).	The power is only applied for 180 seconds after activation.
10	Press the motor out of its position by using the removal tools. Remove the removal tools.	Used to push out the motor, if necessary. Always use removal tools in pairs.
11	**CAUTION** The weight of the motor is 21 kg	
12	Remove the motor by sliding it out on the guide pins and lift it off. **Tip** Make a note in which direction the cable gland hole is facing. The motor shall be refitted in the same position.	 xx2100002149 Make sure the pinion is not damaged.

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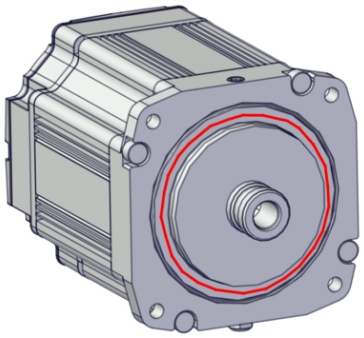
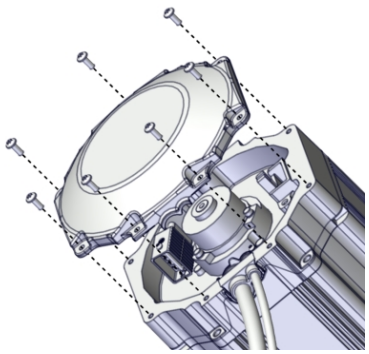
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5.8.3 Replacing the axis-3 motor
Continued

Refitting the motor

Use these procedures to refit the motor.

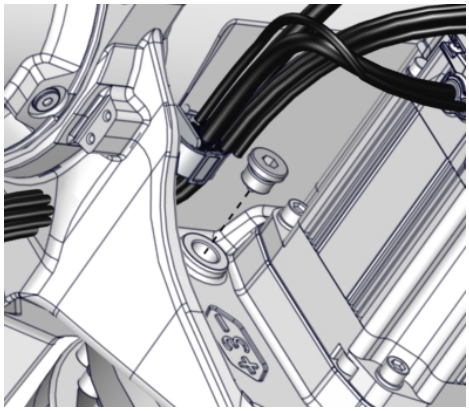
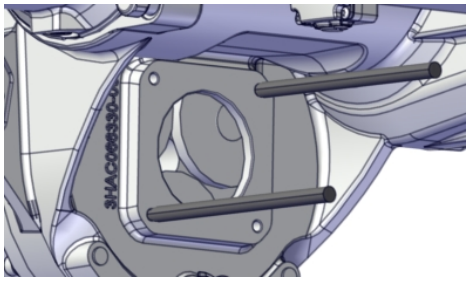
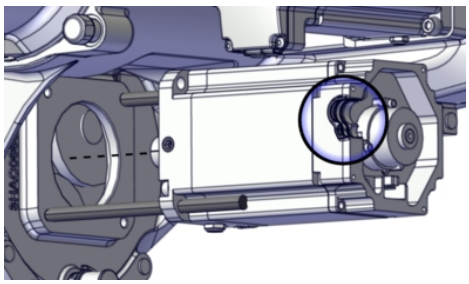
Preparations prior to refitting motor

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove any old paint or flange sealant residues or other contamination from the contact surfaces on both the motor and the mating parts. **Tip** Remove flange sealant residues with Loctite 7200. Then use Loctite 7063 for cleaning the mating surface.	Cleaning agent: Loctite 7200, Loctite 7063
3	Apply a continuous bead of flange sealant, 1-2 mm wide, inside of the groove on the motor contact surface. **Note** The purpose of the groove is to catch excess sealant. No o-ring is used.	Flange sealant: Loctite 5800  xx2100000520
4	Remove the cover, if fitted to the new spare part motor.	 xx2100000596

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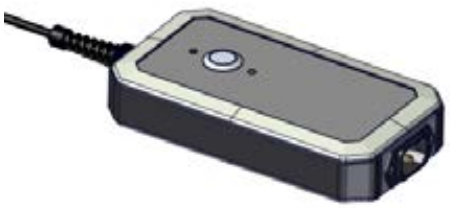
Refitting the axis-3 motor

	Action	Note
1	Remove the plug from the venting hole. This is done to evacuate air during refitting of the motor.	 xx2300000203
2	Fit guide pins in opposite holes.	Guide pin, M10x150: 3HAC15521-2 Always use guide pins in pairs.  xx2100002151
3	**CAUTION** The weight of the motor is 21 kg	
4	Lift the motor and put it on the guide pins as close as possible to its final position without pushing the motor pinion into the gear. **Note** Make sure the cable gland opening is turned the correct way.	 xx2100002149

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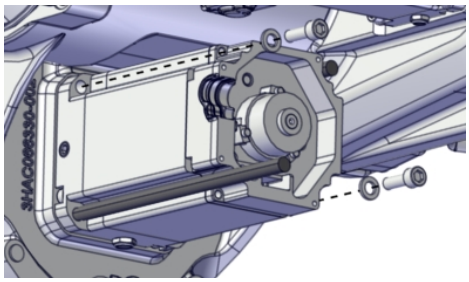
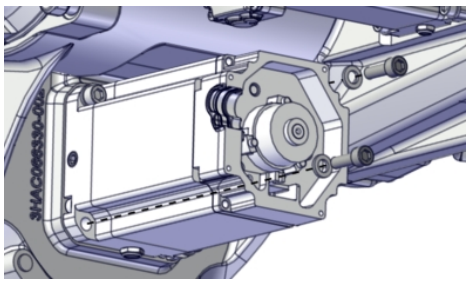
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5.8.3 Replacing the axis-3 motor
Continued

	Action	Note
5	Release the brakes of the axis-3 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
6	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
7	Apply the rotation tool. Use caution and fit the motor in its final position while at the same time rotating the motor pinion slightly using the rotation tool. • Make sure that the motor pinion is properly mated to the gear of the gearbox. • Make sure that the motor pinion does not get damaged. • Make sure that the direction of the cable exit is facing the correct way.	Rotation tool M4: 3HAB7887-1

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	Action	Note
8	Fit two of the attachment screws and washers. Use a bits extender in order to reach the screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (2 pcs) Bits extender: 3HAC12342-1  xx2100002152
9	Remove the guide pins and replace with the remaining attachment screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (2 pcs)  xx2100002153
10	Tighten the screws.	Tightening torque: 50 Nm.
11	Disconnect the brake release tool.	
12	Perform a leak-down test.	See *Performing a leak-down test on page 192*.

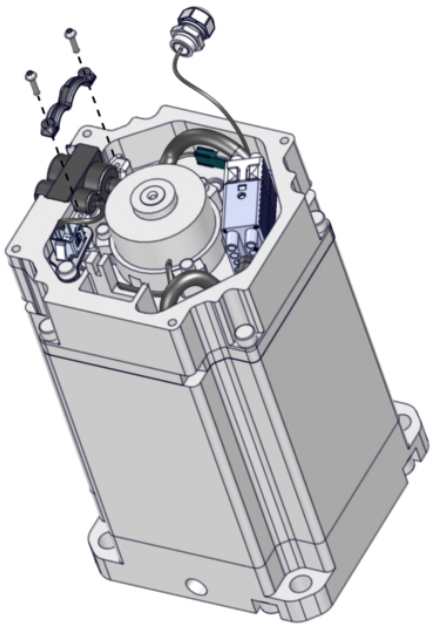
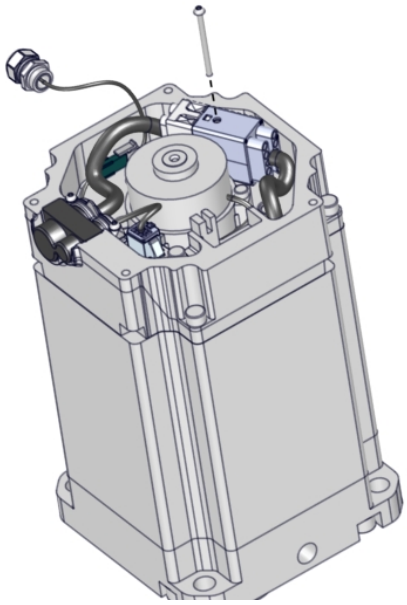
Connecting the motor cables

	Action	Note
1	Put the motor cables in place in the opening.	

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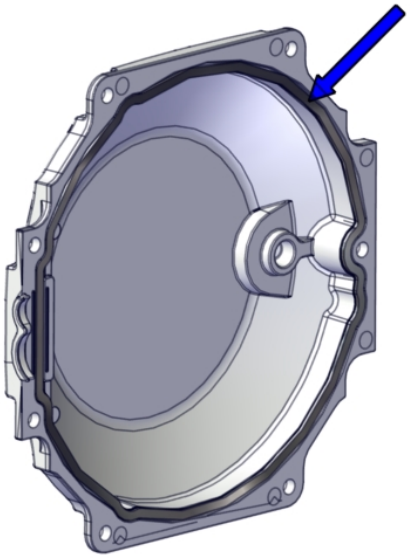
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5.8.3 Replacing the axis-3 motor
Continued

	Action	Note
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001738
3	Connect the motor cables. **Note** Connect in accordance with the markings on the connectors.	
4	Fit a screw to the power connector. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001736

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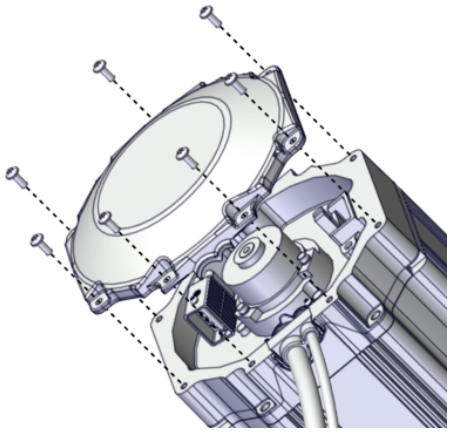
	Action	Note
5	Inspect the gasket. Replace the complete cover if the gasket is damaged.	Axis-1 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-2 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-3 Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange) Axis-4 Connection box cover FS130 with gasket: 3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)  xx2100000600
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	

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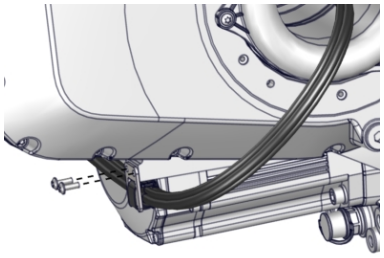
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5.8.3 Replacing the axis-3 motor

Continued

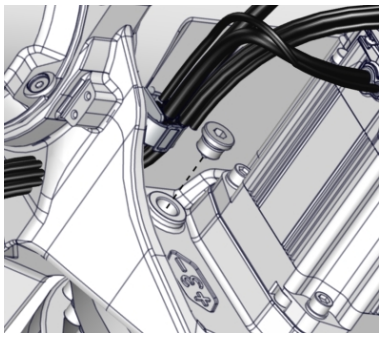
	Action	Note
7	Refit the motor cover with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100000596

Concluding procedure

	Action	Note
1	Remove the equipment used to unload the upper arm.	
2	Refit the metal clamp beneath the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200002142
3	Refill the gearbox with oil.	See *Filling oil into the axis-3 gearbox on page 164*.

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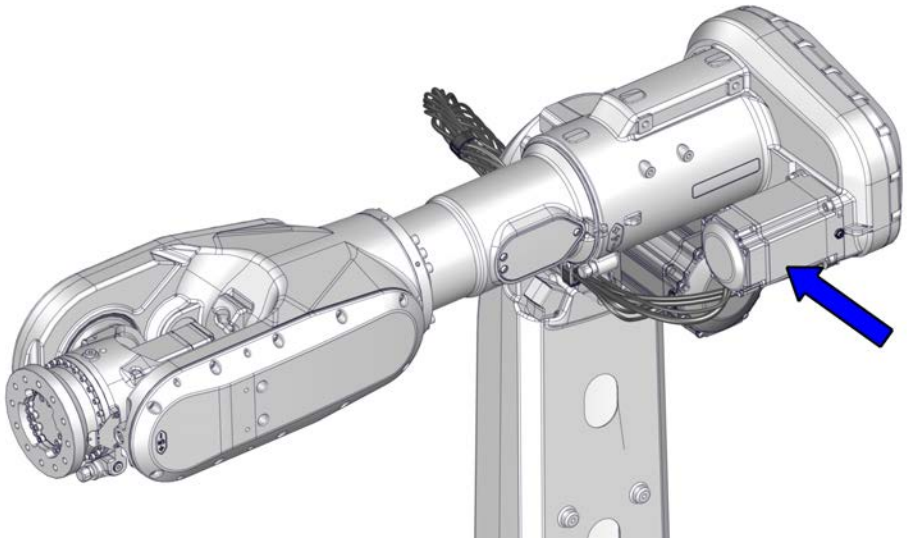
	Action	Note
4	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2300000203
5	Re-calibrate the robot.	See *Calibration on page 707*.
6	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.8.4 Replacing the axis-4 motor

Location of the motor

The motor is located as shown in the figure.



xx2300000056

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Motor unit (including connection box and pinion)	3HAC081177-003 (Graphite White) 3HAC081177-004 (ABB Orange)		L2

Required service parts

Consumable	Article number	Note
Connection box cover FS130 with gasket	3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)	Replace if damaged. On axis-4 motor
Cleaning agent	-	Loctite 7200
Cleaning agent	-	Loctite 7063
Flange sealant	-	Loctite 5800

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Required tools and equipment

Equipment	Article number	Note
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.
Guide pin, M10x150	3HAC15521-2	Always use guide pins in pairs.
Bits extender	3HAC12342-1	300 mm, bits 1/2"
Removal tool motor M12	3HAC14631-1	Used to push out the motor, if necessary. Always use removal tools in pairs.
Rotation tool M4	3HAB7887-1	Used to rotate the motor pinion. Add screw M4.
Calibration toolbox, Axis Calibration	3HAC074564-001 [i]	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

[i] Contains calibration pins with diameter 12 mm.

Removing the motor

Use these procedures to remove the motor.

Preparations before removing the motor

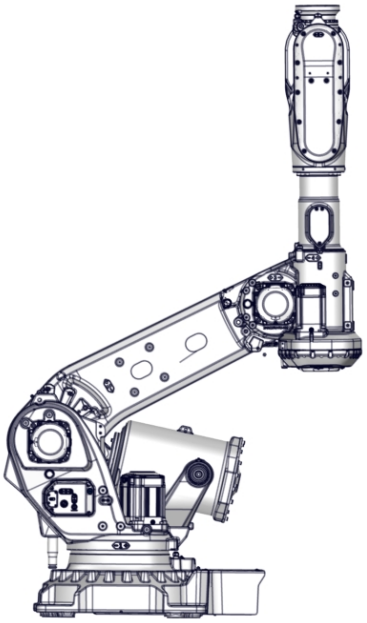
	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	

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5.8.4 Replacing the axis-4 motor

Continued

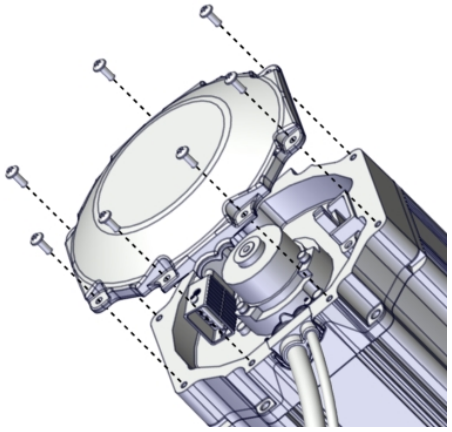
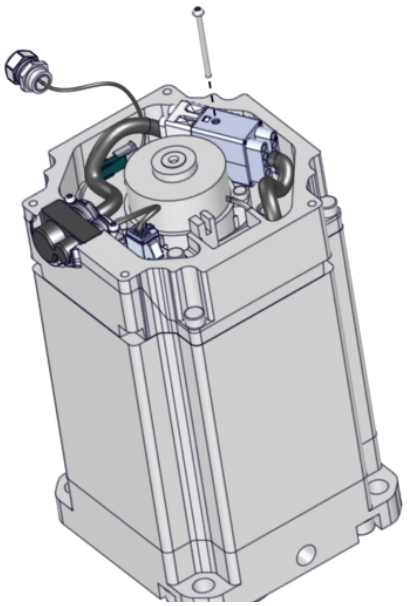
	Action	Note
2	Jog the robot into position: • Axis 1: no significance • Axis 2: -65° • Axis 3: upper arm pointing straight up (if possible). • Axis 4: no significance • Axis 5: no significance • Axis 6: no significance With the robot in this position, there is no need to drain oil from the axis-4 gearbox when the motor is replaced.	 xx2200001812
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
4	If there is no space to position the upper arm pointed straight up, drain the axis-4 gearbox.	See *Draining the axis-4 gearbox on page 167*.

Disconnecting the motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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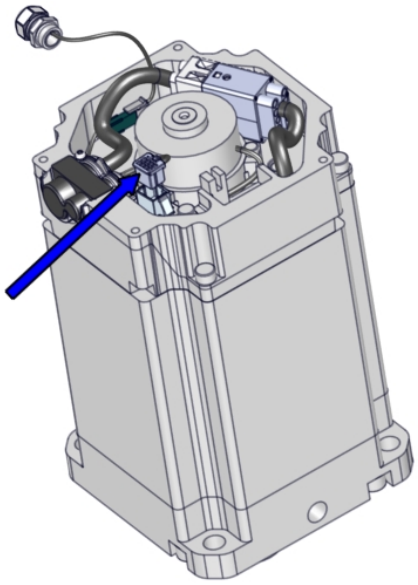
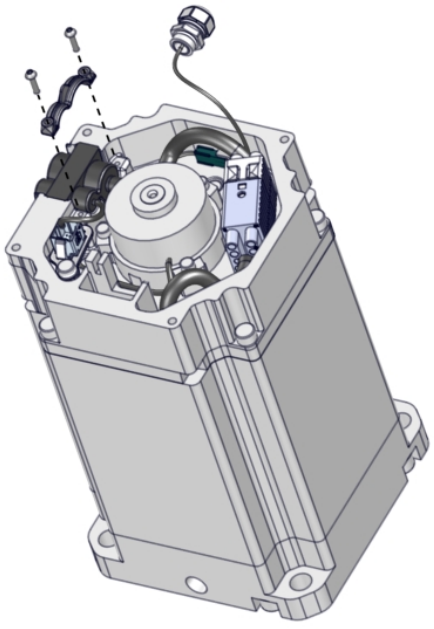
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	Action	Note
2	Remove the motor cover by removing the screws.	 xx2100000596
3	Disconnect the power cable connector by first removing the attachment screw and then parting the connector.	 xx2200001736

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5.8.4 Replacing the axis-4 motor
Continued

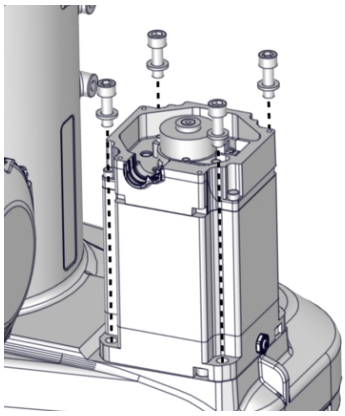
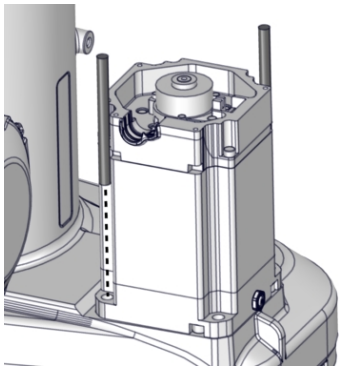
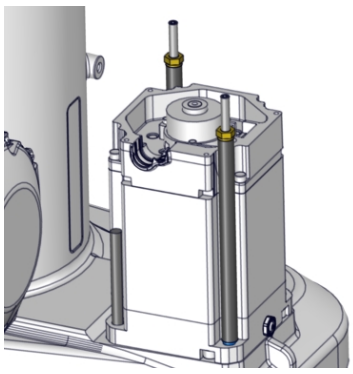
	Action	Note
4	Disconnect the signal cable connector by pulling it out.	 xx2200001737
5	Remove the cable bracket by removing the screws.	 xx2200001738
6	Remove the motor cables from the motor.	

Removing the axis-4 motor

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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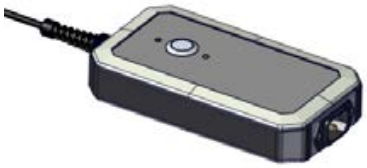
	Action	Note
2	Remove the motor attachment screws.	 xx2300000008
3	Fit guide pins in the non-threaded holes.	Guide pin, M10x150: 3HAC15521-2  xx2300000009
4	Fit removal tools in the threaded holes.	Removal tool motor M12: 3HAC14631-1  xx2300000047

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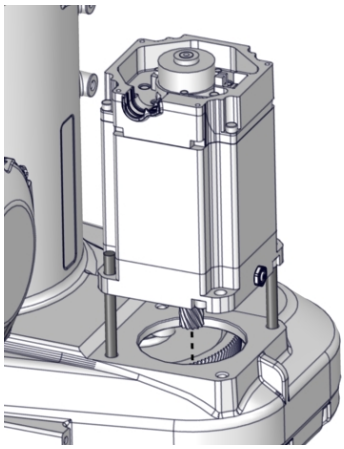
5.8.4 Replacing the axis-4 motor

Continued

	Action	Note
5	Release the brakes on the motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **CAUTION** Releasing the brakes on the axis-4 motor may cause axis-4 to move unexpectedly. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
6	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
7	Press the motor out of its position by using the removal tools.	
8	**CAUTION** The weight of the motor is 12 kg	

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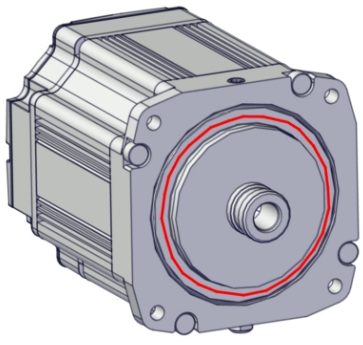
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	Action	Note
9	Remove the motor by lifting it straight out. Make sure the pinion is not damaged.	 xx2300000007

Refitting the motor

Use these procedures to refit the motor.

Preparations prior to refitting motor

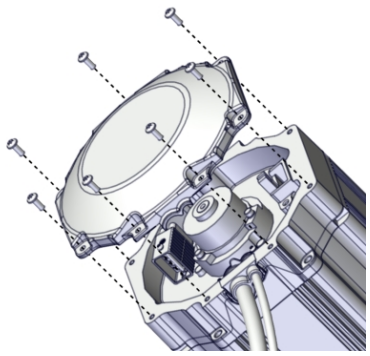
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove any old paint or flange sealant residues or other contamination from the contact surfaces on both the motor and the mating parts. **Tip** Remove flange sealant residues with Loctite 7200. Then use Loctite 7063 for cleaning the mating surface.	Cleaning agent: Loctite 7200, Loctite 7063
3	Apply a continuous bead of flange sealant, 1-2 mm wide, inside of the groove on the motor contact surface. **Note** The purpose of the groove is to catch excess sealant. No o-ring is used.	Flange sealant: Loctite 5800  xx2100000520

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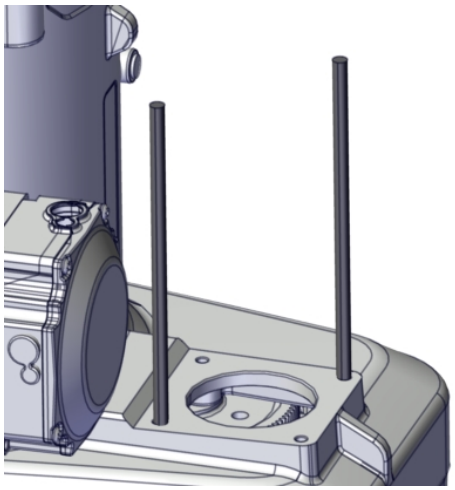
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5.8.4 Replacing the axis-4 motor

Continued

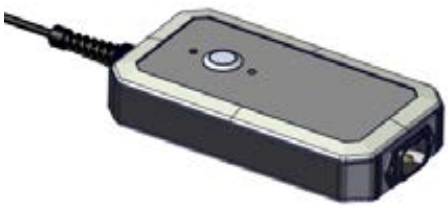
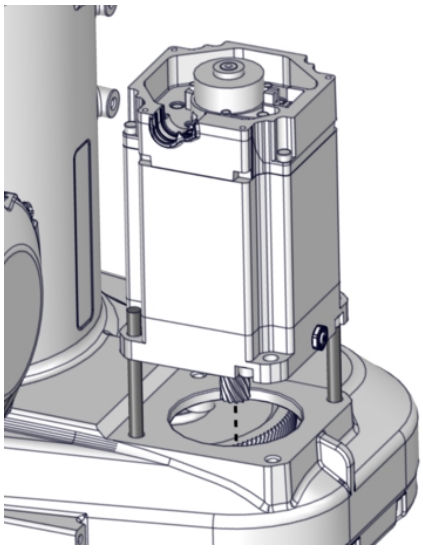
	Action	Note
4	Remove the cover, if fitted to the new spare part motor.	 xx2100000596

Refitting the axis-4 motor

	Action	Note
1	Fit guide pins in opposite holes.	Guide pin, M10x150: 3HAC15521-2 Always use guide pins in pairs.  xx2100002201
2	**CAUTION** The weight of the motor is 12 kg	
3	Apply the rotation tool.	Rotation tool M4: 3HAB7887-1

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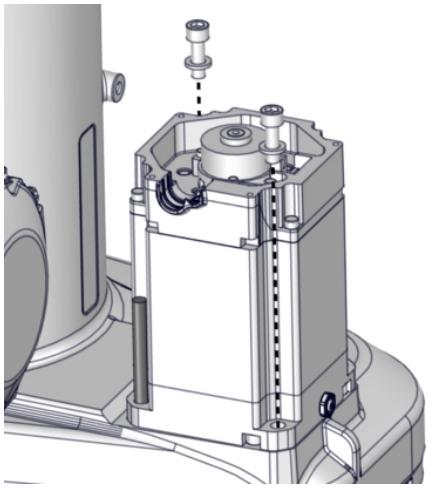
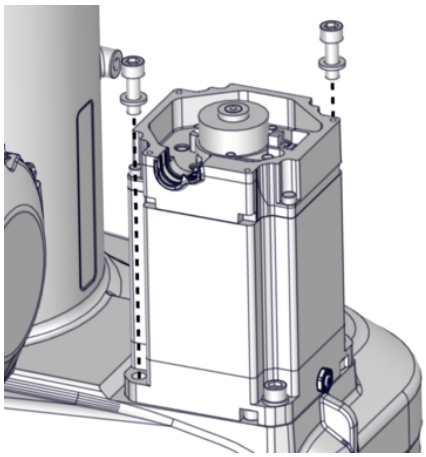
	Action	Note
4	Release the brakes of the axis-4 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
5	Lift the motor and put it on the guide pins as close as possible to its final position without pushing the motor pinion into the gear. Use caution and fit the motor in its final position while at the same time rotating the motor pinion slightly using the rotation tool. • Make sure that the motor pinion is properly mated to the gear of the gearbox. • Make sure that the motor pinion does not get damaged. • Make sure that the direction of the cable exit is facing the correct way. **Note** Make sure the cable gland opening is turned the correct way.	 xx2300000007
6	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	

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5.8.4 Replacing the axis-4 motor

Continued

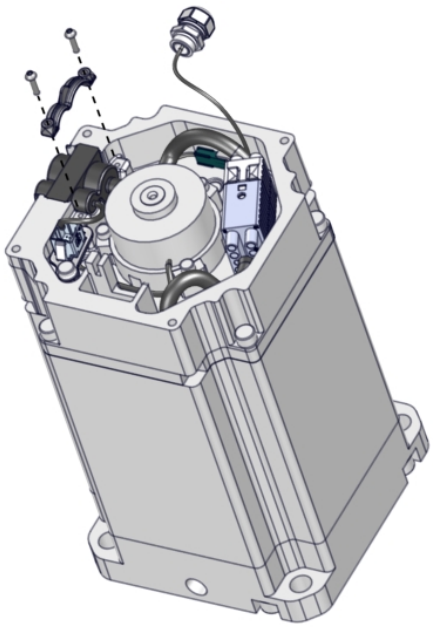
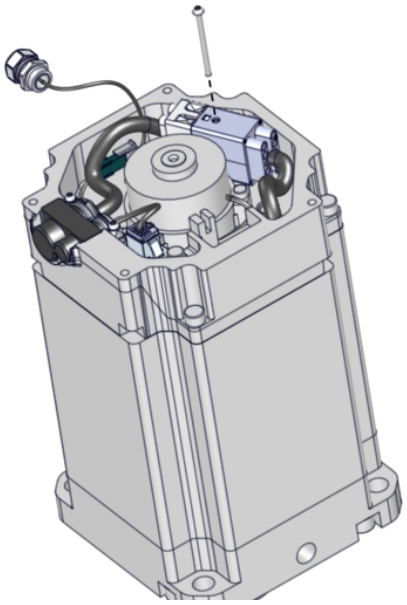
	Action	Note
7	Fit two of the attachment screws and washers. Use a bits extender in order to reach the screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (2 pcs) Bits extender: 3HAC12342-1  xx2300000010
8	Remove the guide pins and replace with the remaining attachment screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (2 pcs)  xx2300000011
9	Tighten the screws.	Tightening torque: 50 Nm.
10	Disconnect the brake release tool.	
11	Perform a leak-down test.	See *Performing a leak-down test on page 192*.

Connecting the motor cables

	Action	Note
1	Put the motor cables in place in the opening.	

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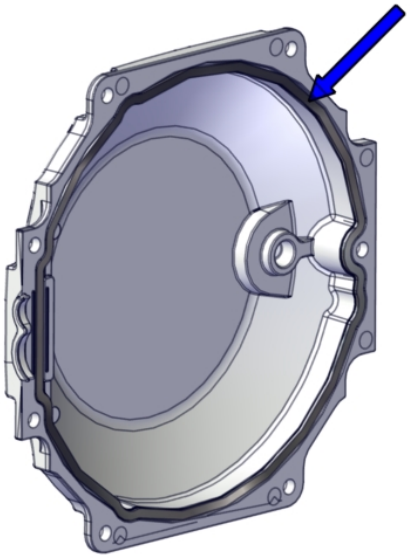
	Action	Note
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001738
3	Connect the motor cables. **Note** Connect in accordance with the markings on the connectors.	
4	Fit a screw to the power connector. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001736

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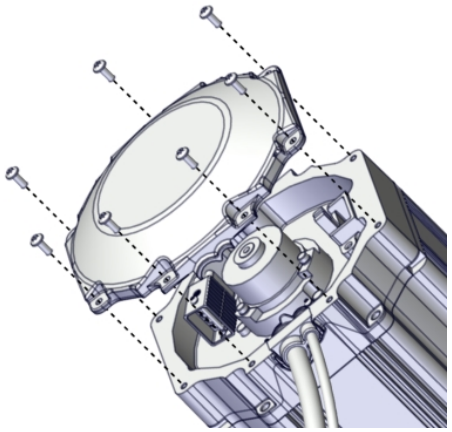
5.8.4 Replacing the axis-4 motor

Continued

	Action	Note
5	Inspect the gasket. Replace the complete cover if the gasket is damaged.	Axis-1 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-2 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-3 Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange) Axis-4 Connection box cover FS130 with gasket: 3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)  xx2100000600
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	

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	Action	Note
7	Refit the motor cover with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100000596

Concluding procedure

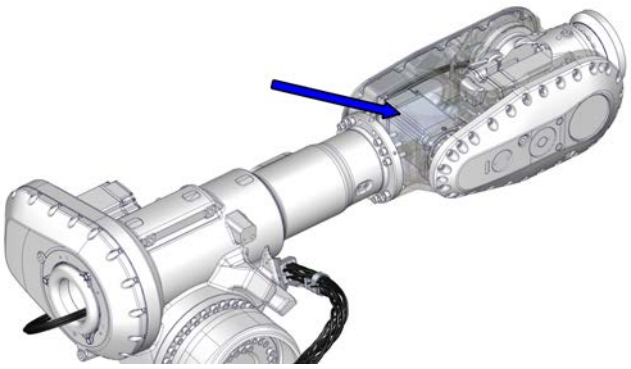
	Action	Note
1	Refill the gearbox with oil, if drained.	See *Filling oil into the axis-4 gearbox on page 169*.
2	Re-calibrate the robot.	See *Calibration on page 707*.
3	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.8.5 Replacing the axis-5 motor

Location of the motor

The motor is located as shown in the figure.



xx2300000146

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Motor unit (including connection box and pinion)	3HAC071373-003		L2

Required service parts

Consumable	Article number	Note
Flange sealant	-	Loctite 5800
Cleaning agent	-	Loctite 7200
Cleaning agent	-	Loctite 7063
Connection box cover with gasket	3HAC072863-003	Replace if damaged. On axis-5 motor
Cable strap, outdoor	-	

Required tools and equipment

Equipment	Article number	Note
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.
Guide pin, M10x150	3HAC15521-2	Always use guide pins in pairs.
Bits extender	3HAC12342-1	300 mm, bits 1/2"

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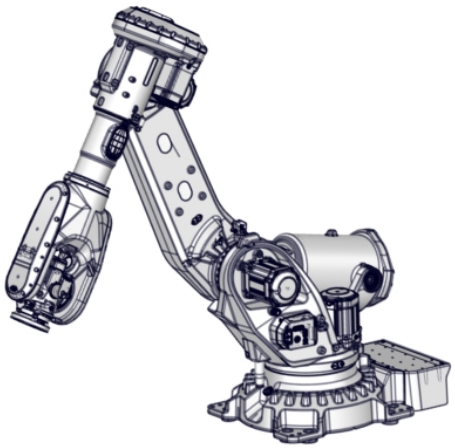
Equipment	Article number	Note
Removal tool motor M12	3HAC14631-1	Used to push out the motor, if necessary. Always use removal tools in pairs.
Rotation tool M4	3HAB7887-1	Used to rotate the motor pinion. Add screw M4.
Calibration toolbox, Axis Calibration	3HAC074564-001 [i]	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

[i] Contains calibration pins with diameter 12 mm.

Removing the motor

Use these procedures to remove the motor.

Preparations before removing the axis-5 motor

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	Jog the robot into position: • Axis 1: no significance • Axis 2: suitable working position to replace axis-5 motor (for example: +25°) • Axis 3: suitable working position to replace axis-5 motor (for example: +35°) • Axis 4: +90° • Axis 5: no significance • Axis 6: no significance With the robot in this position, there is no need to drain oil from the axis-5 gearbox when the motor is replaced.	 xx2200001814
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

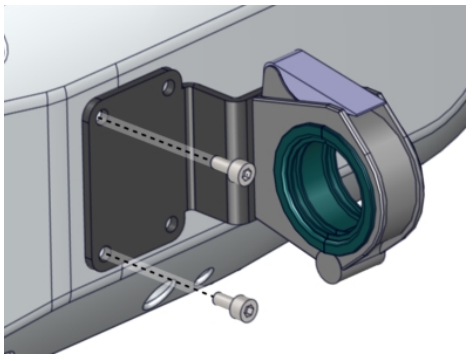
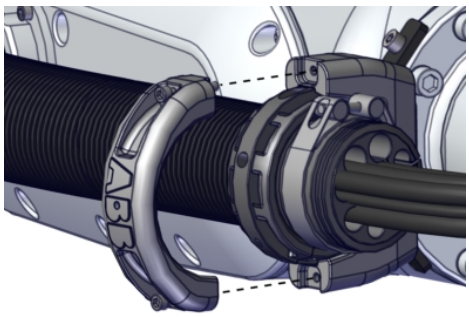
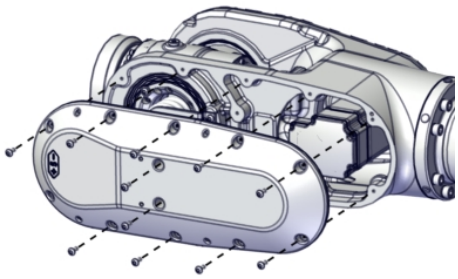
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5.8.5 Replacing the axis-5 motor
Continued

Retrieving access to the wrist cabling

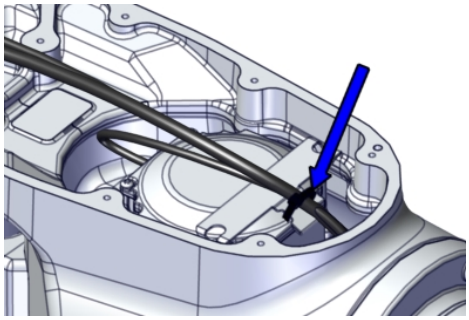
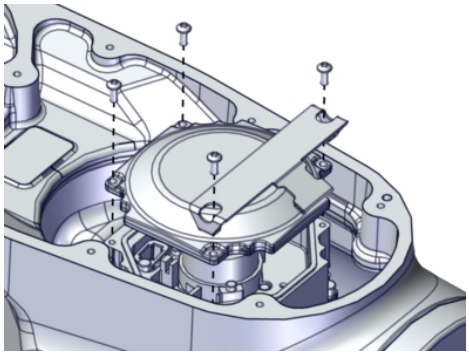
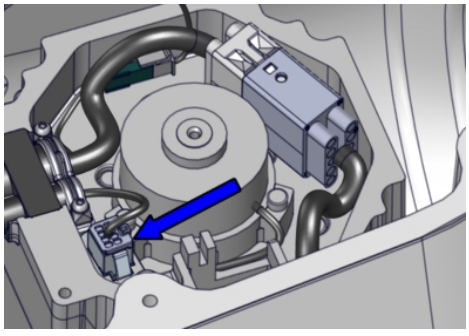
Use this procedure to remove the wrist cover.

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	If DressPack MH3 is installed: Remove the wrist bracket with the complete ball joint housing still fitted, if the bracket is installed over the two wrist cover screws. **Note** No need to remove the bracket if the two wrist cover screws are accessible.	 xx2300001366
3	If DressPack is installed: Open the ball joint housing on the arm tube and remove the DressPack cable package.	 xx2100002709
4	Remove the wrist cover.	 xx2000000373

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Disconnecting the axis-5 motor cables

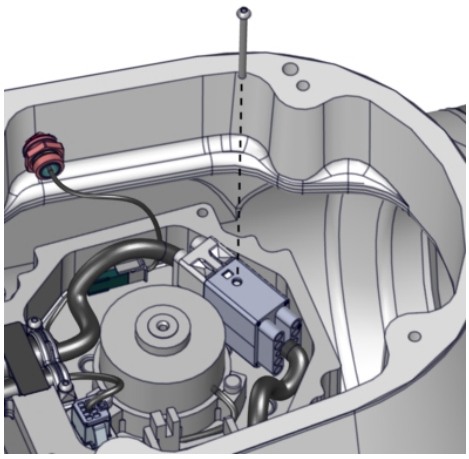
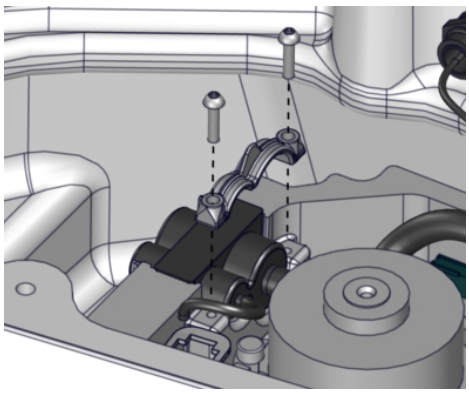
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Cut the cable tie.	 xx2100002625
3	Remove the motor cover by removing the screws.	 xx2100002495
4	Disconnect the signal cable connector.	 xx2200001734

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5.8.5 Replacing the axis-5 motor

Continued

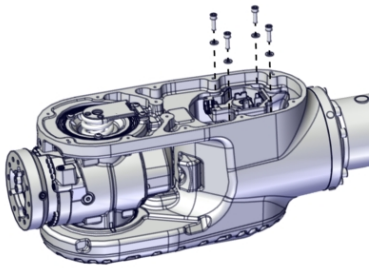
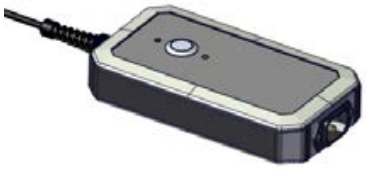
	Action	Note
5	Disconnect the power cable connector by removing the attachment screw.	 xx2200001733
6	Remove the cable bracket by removing the screws.	 xx2200001735
7	Remove the motor cables.	

Removing the axis-5 motor

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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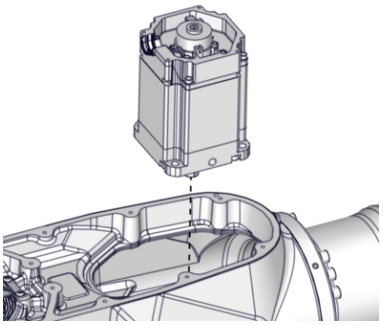
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	Action	Note
2	Unscrew the attachment screws that secure the motor, using a bits extender.	Bits extender: 3HAC12342-1  xx2100002204
3	Fit guide pins in the non-threaded holes.	Guide pin, M10x150: 3HAC15521-2
4	Fit removal tools in the threaded holes.	Removal tool motor M12 3HAC14631-1
5	Release the brakes on the motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
6	**CAUTION** The weight of the motor is 11 kg	
7	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
8	Press the motor out of its position by using the removal tools.	Used to push out the motor, if necessary. Always use removal tools in pairs.

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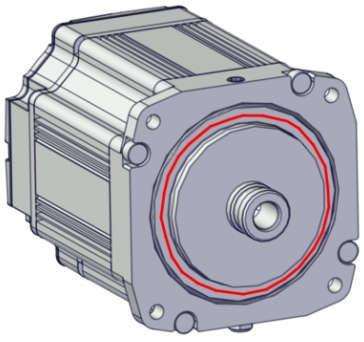
5.8.5 Replacing the axis-5 motor
Continued

	Action	Note
9	Remove the motor by carefully lifting it straight out/straight up. Make sure the pinion is not damaged.	 xx2300000204

Refitting the motor

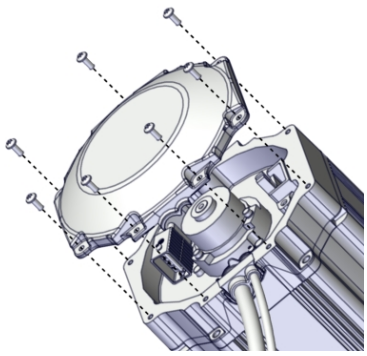
Use these procedures to refit the motor.

Preparations prior to refitting motor

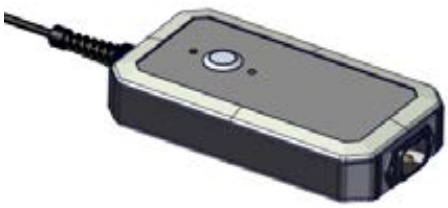
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove any old paint or flange sealant residues or other contamination from the contact surfaces on both the motor and the mating parts. **Tip** Remove flange sealant residues with Loctite 7200. Then use Loctite 7063 for cleaning the mating surface.	Cleaning agent: Loctite 7200, Loctite 7063
3	Apply a continuous bead of flange sealant, 1-2 mm wide, inside of the groove on the motor contact surface. **Note** The purpose of the groove is to catch excess sealant. No o-ring is used.	Flange sealant: Loctite 5800  xx2100000520

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	Action	Note
4	Remove the cover, if fitted to the new spare part motor.	 xx2100000596

Refitting the axis-5 motor

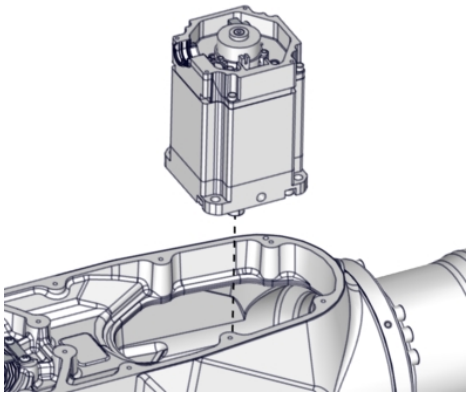
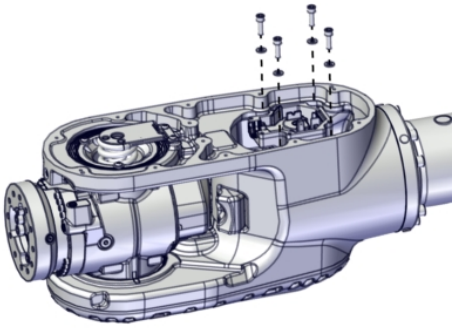
	Action	Note
1	Apply two guide pins in opposite holes.	Guide pin, M10x150 3HAC15521-2
2	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
3	Apply the rotation tool and use it to rotate the pinion when mating it into the gear.	Rotation tool M4: 3HAB7887-1
4	Release the brakes on the motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666

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5.8.5 Replacing the axis-5 motor

Continued

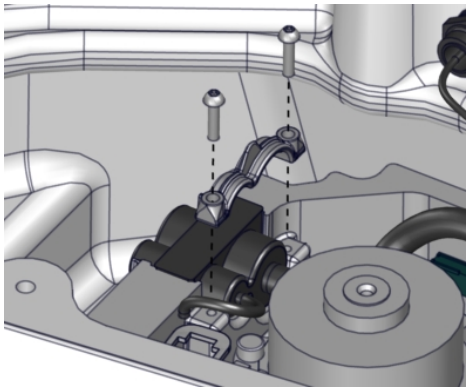
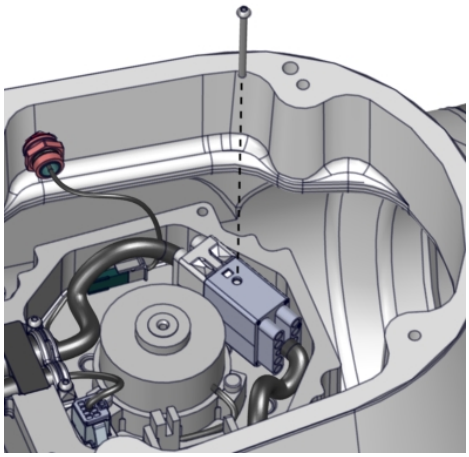
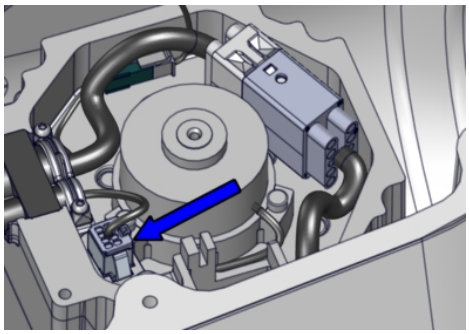
	Action	Note
5	**CAUTION** The weight of the motor is 11 kg	
6	Use caution and lower the motor into position on the guide pins, while at the same time rotating the motor pinion slightly. Make sure that: • the motor pinion is properly mated to the gear of the gearbox. • the motor pinion does not get damaged. • the direction of the cable exit is facing the same way as before removal.	Rotation tool M4, 3HAB7887-1  xx2300000204
7	Remove the guide pins.	
8	Secure the motor with its attachment screws and washers.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (4 pcs) Tightening torque: 50 Nm.  xx2100002204
9	Perform a leak-down test.	See *Performing a leak-down test on page 192*.
10	Disconnect the brake release tool.	

Connecting the axis-5 motor cables

	Action	Note
1	Put the motor cables in place in the opening.	

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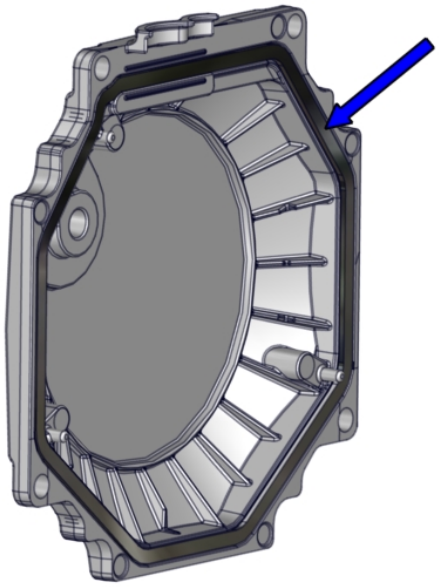
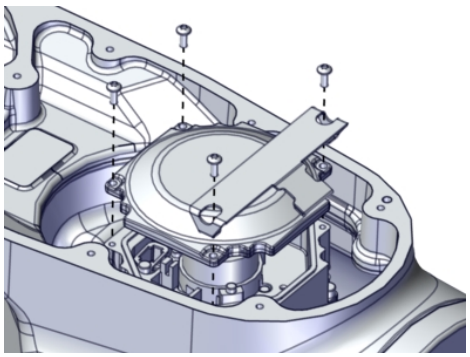
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	Action	Note
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001735
3	Connect the power cable connector and secure with a screw. Connect in accordance with the markings on the connectors. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001733
4	Connect the signal cable connector. Connect in accordance with the markings on the connectors.	 xx2200001734

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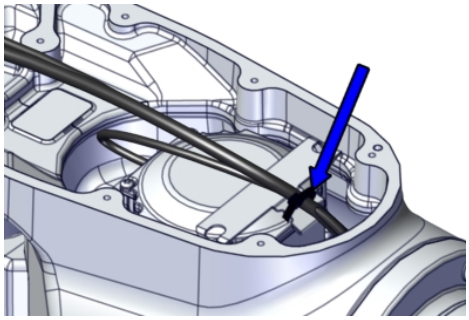
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5.8.5 Replacing the axis-5 motor
Continued

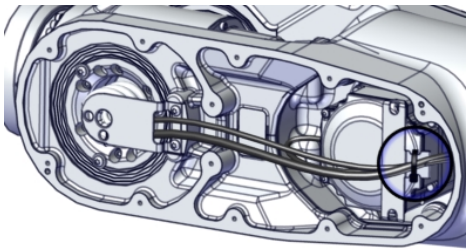
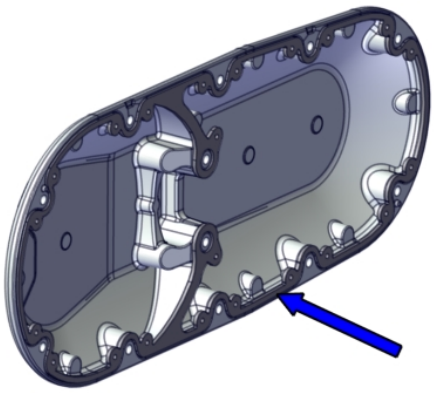
	Action	Note
5	Inspect the gasket. Replace if damaged.	Connection box cover with gasket: 3HAC072863-003  xx2200002141
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
7	Refit the motor cover and the cable protection with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100002495

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	Action	Note
8	Secure the cabling with a cable strap.	Cable strap, outdoor  xx2100002625

Refitting the wrist cover

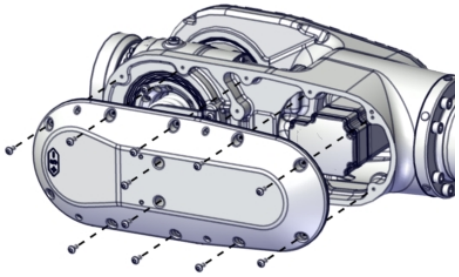
	Action	Note
1	Make sure that the cable harness is routed and secured as shown in the figure.	 xx2100002626
2	*Foundry Plus:* Inspect the gasket. Replace the complete cover if the gasket is damaged.	Wrist cover: 3HAC078635-004 (Graphite White) 3HAC078635-005 (ABB Orange)  xx2100001407

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5.8.5 Replacing the axis-5 motor

Continued

	Action	Note
3	Refit the wrist cover and secure with screws. *Foundry Plus:* Fit all the screws first, then torque tighten them twice to achieve correct torque (due to compression from the gasket).	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2000000373

Concluding procedure

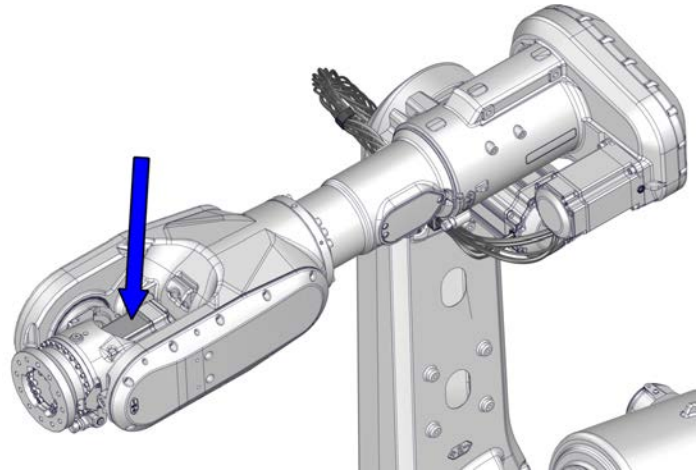
	Action	Note
1	If used, refit the DressPack cable package on the wrist.	See product manual for the DressPack.
2	Refill the gearbox with oil, if drained.	See *Filling oil into the axis-5 gearbox on page 173*.
3	Re-calibrate the robot.	See *Calibration on page 707*.
4	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.8.6 Replacing the axis-6 motor

Location of the motor

The motor is located as shown in the figure.



xx2200001776

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Motor unit (including connection box and pinion)	3HAC079162-003 (Graphite White) 3HAC079162-004 (ABB Orange)		L2

Required service parts

Consumable	Article number	Note
Connection box cover MT100X with gasket	3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)	Replace if damaged. On axis-6 motor
Cleaning agent	-	Loctite 7200
Cleaning agent	-	Loctite 7063
Flange sealant	-	Loctite 5800

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5.8.6 Replacing the axis-6 motor
Continued

Required tools and equipment

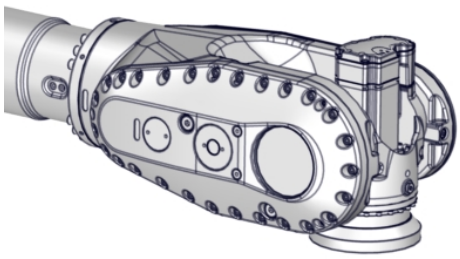
Equipment	Article number	Note
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.
Removal tool motor M10	3HAC14972-1	Used to push out the motor, if necessary. Always use removal tools in pairs.
Guide pin, M8x150	3HAC15520-2	Always use guide pins in pairs.
Rotation tool M3	3HAB7887-1	Used to rotate the motor pinion. Add screw M3.
Calibration toolbox, Axis Calibration	3HAC074564-001 i	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

i Contains calibration pins with diameter 12 mm.

Removing the motor

Use these procedures to remove the motor.

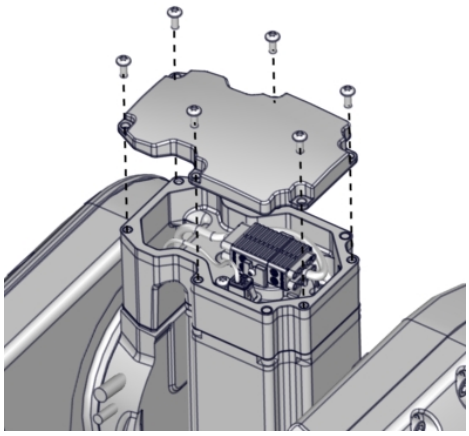
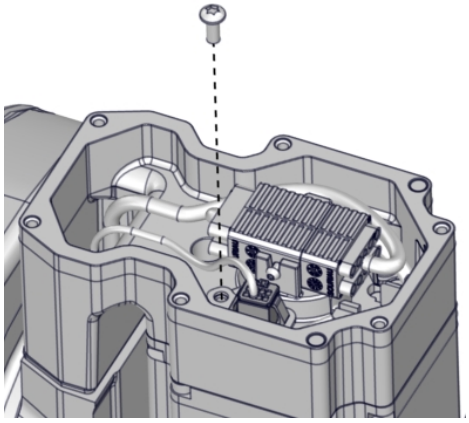
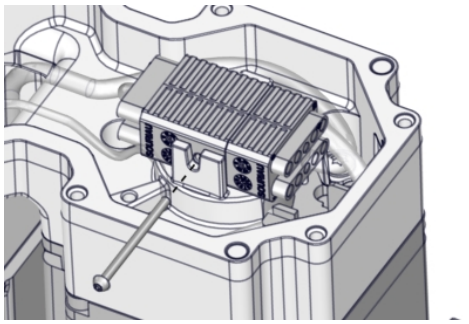
Preparations before removing the axis-6 motor

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	Jog the robot to a position where axis 5 can be positioned with the axis-6 motor pointing straight up at an acceptable working position. With axis 5 in this position it is possible to replace the axis-6 motor without draining the oil from the axis-6 gearbox.	 xx2200001818
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

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Disconnecting the axis-6 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Unscrew the attachment screws and remove the motor cover.	 xx2200001434
3	Remove the connector bracket.	 xx2200001730
4	Remove the connector screw.	 xx2200001731
5	Disconnect the motor cables.	

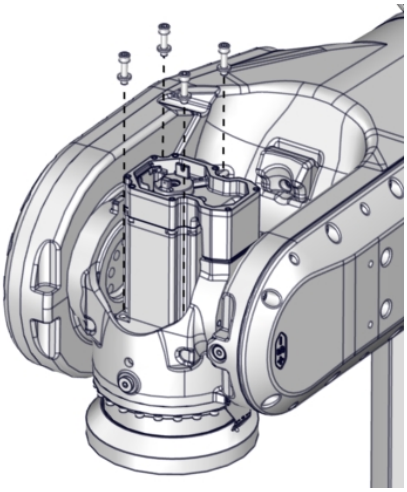
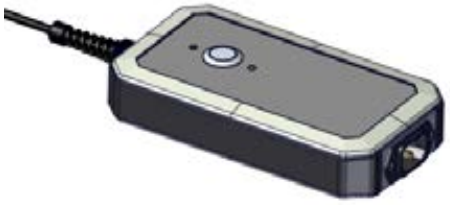
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5.8.6 Replacing the axis-6 motor

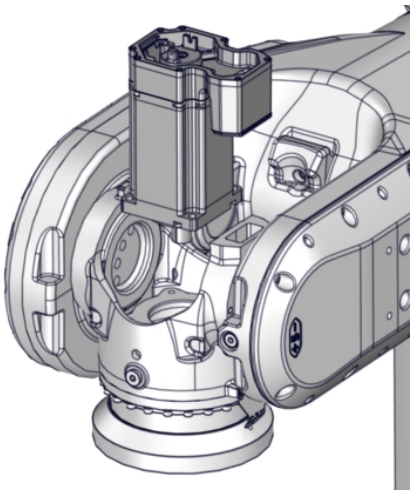
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Removing the axis-6 motor

	Action	Note
1	Unscrew the motor attachment screws.	 xx2200001806
2	Fit guide pins in the non-threaded holes.	Guide pin, M8x150
3	Fit removal tools in the threaded holes.	Removal tool motor M10: 3HAC14972-1
4	Release the brakes on the axis-6 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
5	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	

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	Action	Note
6	Press the motor out of its position by using the removal tools.	Used to push out the motor, if necessary. Always use removal tools in pairs.
7	**CAUTION** The weight of the motor is 7 kg	
8	Remove the motor by lifting it straight up from the gear. Make sure the motor pinion is not damaged!	 xx2200001805
9	Disconnect the brake release tool.	

Refitting the motor

Use these procedures to refit the motor.

Preparations prior to refitting motor

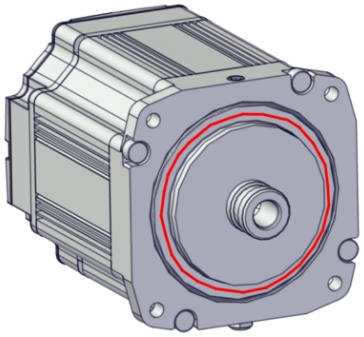
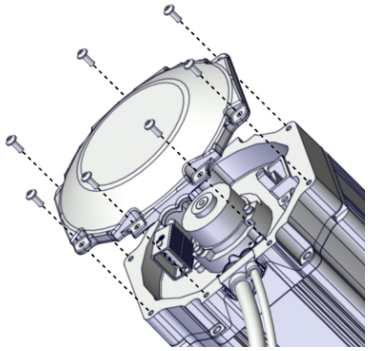
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove any old paint or flange sealant residues or other contamination from the contact surfaces on both the motor and the mating parts. **Tip** Remove flange sealant residues with Loctite 7200. Then use Loctite 7063 for cleaning the mating surface.	Cleaning agent: Loctite 7200, Loctite 7063

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5.8.6 Replacing the axis-6 motor

Continued

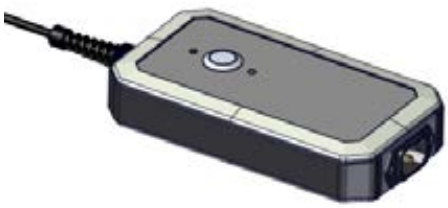
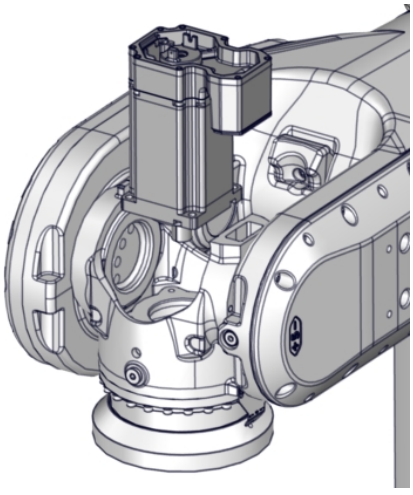
	Action	Note
3	Apply a continuous bead of flange sealant, 1-2 mm wide, inside of the groove on the motor contact surface. **Note** The purpose of the groove is to catch excess sealant. No o-ring is used.	Flange sealant: Loctite 5800  xx2100000520
4	Remove the cover, if fitted to the new spare part motor.	 xx2100000596

Refitting the axis-6 motor

	Action	Note
1	Apply two guide pins in opposite holes.	Guide pin, M8x150
2	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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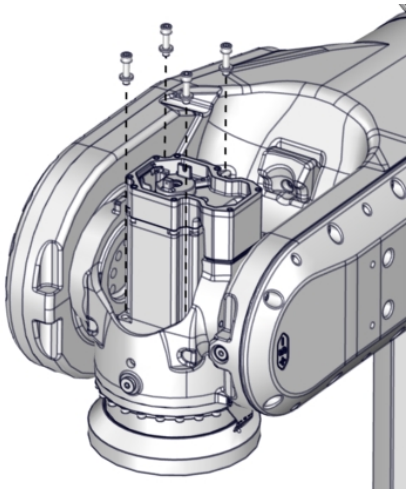
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	Action	Note
3	Release the brakes on the axis-6 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
4	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
5	Use caution and lower the motor into position on the guide pins, while at the same time rotating the motor pinion slightly. Make sure that: • the motor pinion is properly mated to the gear of the gearbox. • the motor pinion does not get damaged.	Rotation tool M3, 3HAB7887-1  xx2200001805
6	Remove the guide pins.	

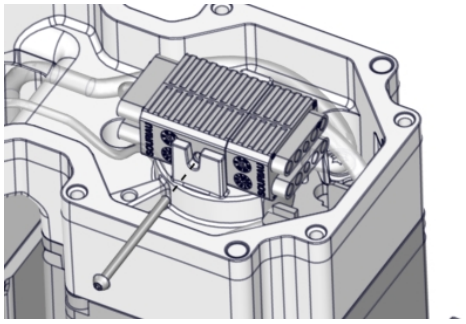
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5.8.6 Replacing the axis-6 motor
Continued

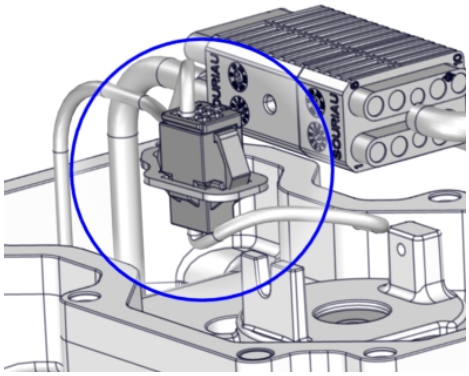
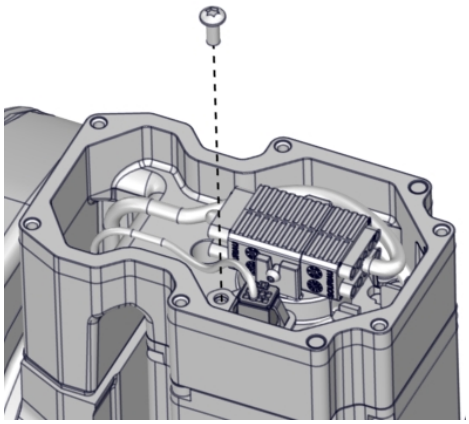
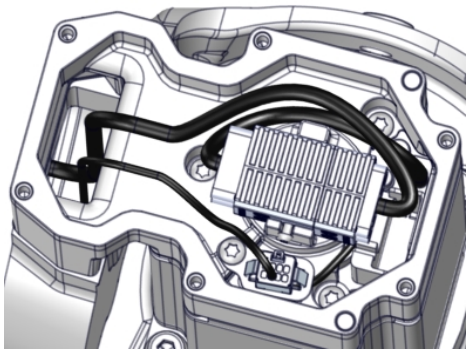
	Action	Note
7	Secure the motor with its attachment screws.	Hex socket head cap screw: M8x30 12.9 Gleitmo 603+Geomet 500 (4 pcs) Tightening torque: 24 Nm  xx2200001806
8	Perform a leak-down test.	See *Performing a leak-down test on page 192*.

Connecting the axis-6 motor cables

	Action	Note
1	Connect the motor cables. Connect in accordance with the markings on the connectors.	
2	Position the power connector to the bracket with a screw. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001731

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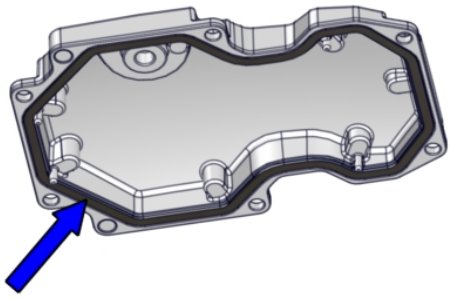
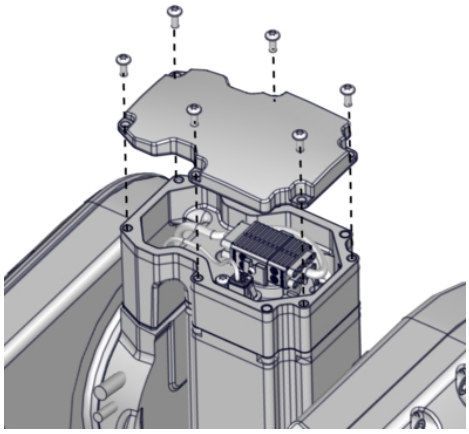
	Action	Note
3	Snap the signal connectors to each other in the bracket.	 xx2200001921
4	Refit the connector bracket assembly to the motor. **CAUTION** The cabling is sensitive to mechanical damage. Handle it with care to avoid damage to the cabling or the connector, avoid any kind of tilt or skew.	Torx pan head screw: M5x12 Stainless steel A2-70  xx2200001730
5	Verify correct cable layout as shown in the figure. **CAUTION** Route the signal cabling correctly to avoid cable damage.	 xx2300000920

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5.8.6 Replacing the axis-6 motor

Continued

	Action	Note
6	Inspect the gasket. Replace if damaged.	Connection box cover MT100X with gasket: 3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)  xx2200001922
7	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
8	Refit the motor cover.	Torx pan head screw, M5x12 Stainless steel A2-70, 6 pcs Tightening torque: 6 Nm.  xx2200001434

Concluding procedure

	Action	Note
1	If used, refit the DressPack cable package on the wrist.	See product manual for the DressPack.
2	Re-calibrate the robot.	See *Calibration on page 707*.
3	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

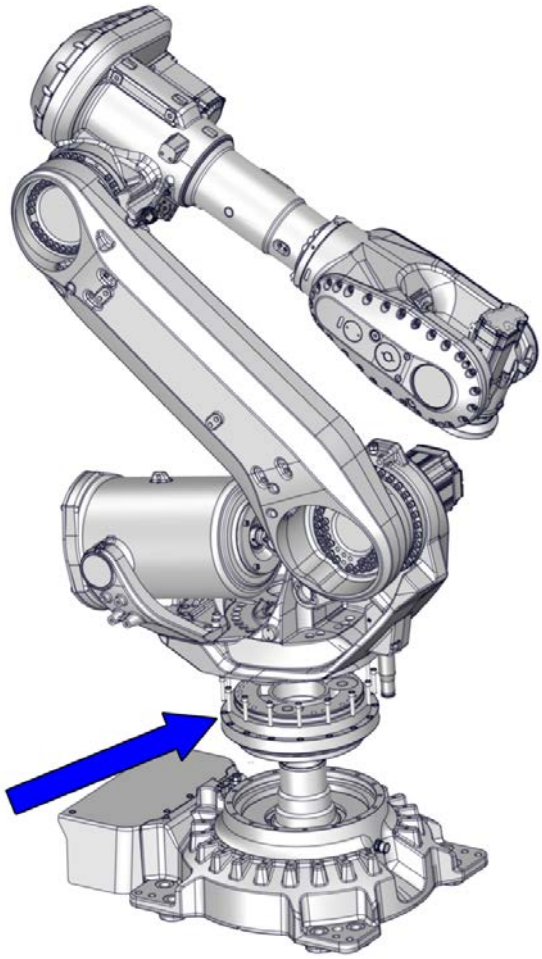
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5.9 Gears

5.9.1 Replacing the axis-1 gearbox

Location of the gearbox

The gearbox is located as shown in the figure.



xx2200001406

Summary of the replacement procedure

This is a brief summary of the replacement procedure, containing the major actions to be performed.

1. Drain the axis-1 gearbox.
2. Remove the cabling from the base.
3. Remove the axis-1 motor.
4. Remove the upper arm, lower arm and frame (complete manipulator excluding the base and axis-1 gearbox) as an assembly.
5. Replace the axis-1 gearbox. The axis-1 cassette sealing must also be replaced.

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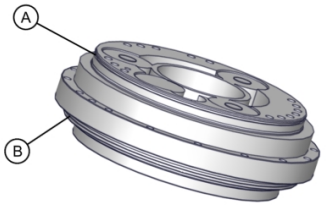
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5.9.1 Replacing the axis-1 gearbox
Continued

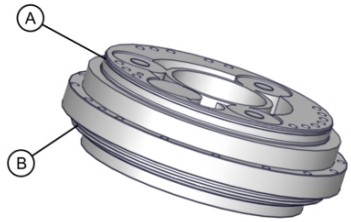
Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Gearbox	3HAC081259-003 (Graphite White) 3HAC081259-004 (ABB Orange)	Includes o-rings: A 3HAB3772-164 B 3HAC061327-065  xx2200001407	L2
Cassette sealing	3HAC070194-011		L2

Required service parts

Consumable	Article number	Note
O-ring	A 3HAB3772-164 B 3HAC061327-065	On gearbox. Included in gearbox spare part, but replace if damaged.  xx2200001407
Connection box cover FS180 with gasket	3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection)	Replace if damaged. A threaded connection is required for cooling fan option. On axis-1 motor
O-ring	3HAB3772-58	On axis-1 protection ring.
Cleaning agent	-	Isopropanol
Rust preventive	3HAC034903-001	Mercasol 3110 Waxcoat. Recommended drying time is 24h.
Grease	3HAC042536-001	Shell Gadus S2

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Consumable	Article number	Note
Cleaning agent	-	Loctite 7200
Cleaning agent	-	Loctite 7063
Flange sealant	-	Loctite 5800
Sealant (grey)	3HAC026759-001	Sikaflex 521FC. *Protection type Foundry Plus*.
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.

Required tools and equipment

Equipment	Article number	Note
Lifting eye VLBG	3HAC16131-1	M12, 2 pcs
Lifting shackle	-	SA-10-8-NA1
Roundsling, 0.5 m	-	Length: 0.5 m.
Roundsling, 1 m	-	Length: 1 m.
Roundsling, 2 m	-	Length: 2 m.
Fender washer	-	Outer diameter: minimum 26 mm, maximum 30 mm, hole diameter: 13 mm, thickness: 3 mm.
Lifting accessory (chain)	3HAC15556-1	Lifting instruction 3HAC15880-2 enclosed.
Guide pin, M10x150	3HAC15521-2	Always use guide pins in pairs.
Guide pin, M12x200	3HAC13056-3	Always use guide pins in pairs.
Guide pin, M16x150 / Guide pin, M16x250	3HAC13120-2 / 3HAC13120-4	Always use guide pins in pairs.
Removal tool motor M12	3HAC14631-1	Used to push out the motor, if necessary. Always use removal tools in pairs.
Bit holder and hexagon bit SW10		Bit holder dimension: 5/16" (14x18 mm) Used for screw access in narrow locations.
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.
Bits extender	3HAC12342-1	300 mm, bits 1/2"
Rotation tool M4	3HAB7887-1	Used to rotate the motor pinion. Add screw M4.
Replacement tool for cassette sealing	3HAC079880-001	For removing and fitting cassette sealing on axis 1
Calibration toolbox, Axis Calibration	3HAC074564-001 i	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.

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5.9.1 Replacing the axis-1 gearbox
Continued

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

i Contains calibration pins with diameter 12 mm.

Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	Decide which calibration routine to use for calibrating the robot. • Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot. • Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.	
	If the robot is to be calibrated with reference calibration: Find previous reference values for the axis or create new reference values. These values are to be used after the repair procedure is completed, for calibration of the robot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in *Reference calibration routine on page 716*.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

Removing the gearbox

These procedures describe how to remove the gearbox.

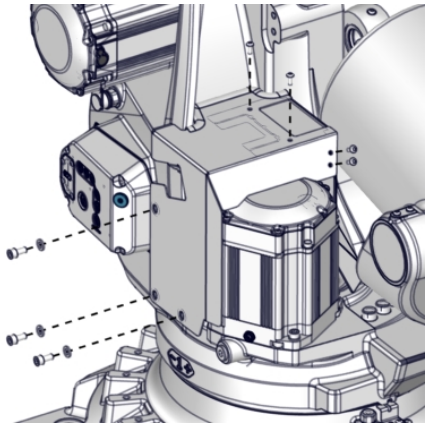
Removing tools and equipment from the turning disc

	Action	Note
1	Remove any payload, tools or other equipment fitted on the turning disc. DressPack can stay fitted for the time being.	This is done to achieve the best stability of the arm assembly, when removing and lifting it, and when it is resting by itself after removal.

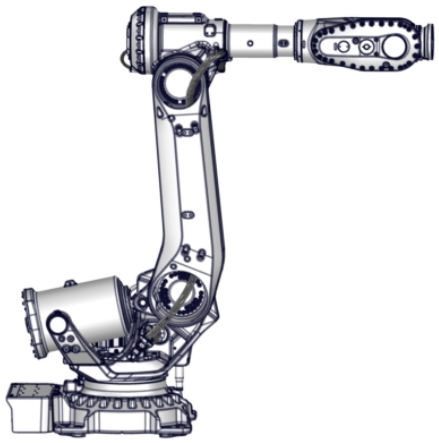
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Removing the covers for Foundry Plus and floor mounted robots

	Action	Note
1	*Protection type Foundry Plus* Remove the axis-1 cable protection.	 xx2200001430

Removing the frame attachment screws

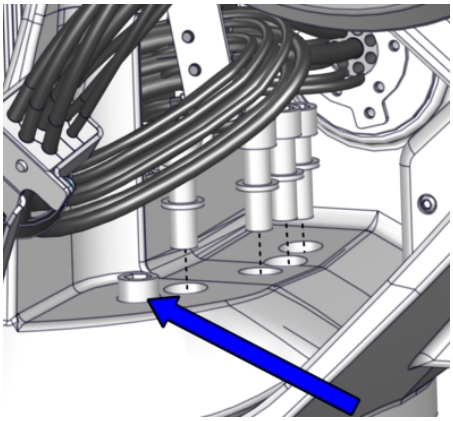
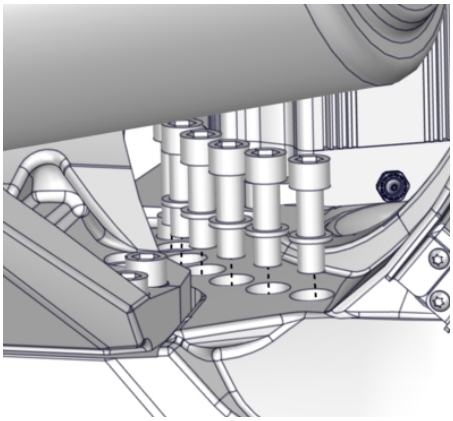
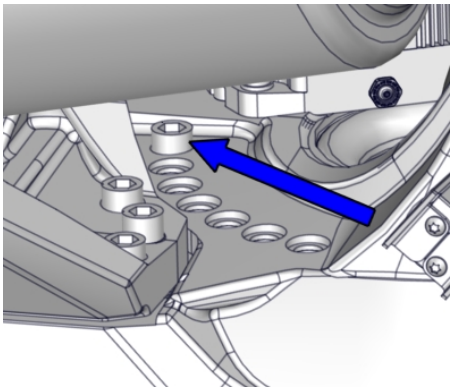
	Action	Note
1	Jog the robot into calibration position.	 xx2200001458
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

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5.9.1 Replacing the axis-1 gearbox

Continued

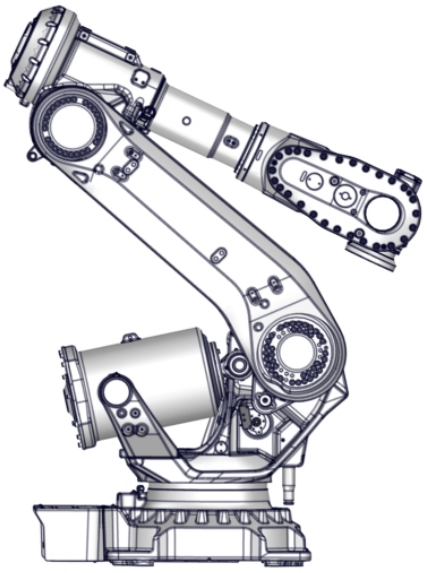
	Action	Note
3	Remove all but one of the attachment screws inside the frame recess, that secure the frame to the gearbox. **Note** Leave the outermost screw fitted as a safety precaution.	 xx2200001399
4	Remove all but one of the attachment screws under the balancing device. **Note** Leave the screw closest to the axis-1 motor fitted.	 xx2200001401  xx2200001402

Position for the floor mounted robot

	Action	Note
1	Turn on the power to the robot temporarily.	

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	Action	Note
2	Jog the robot into position: • Axis 1: no significance • Axis 2: -45° • Axis 3: +70° • Axis 4: calibration position (0°) • Axis 5: +90° • Axis 6: no significance.	 xx2200001521
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

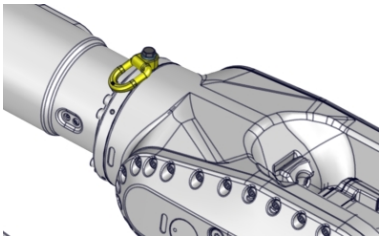
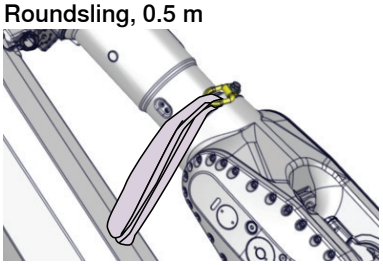
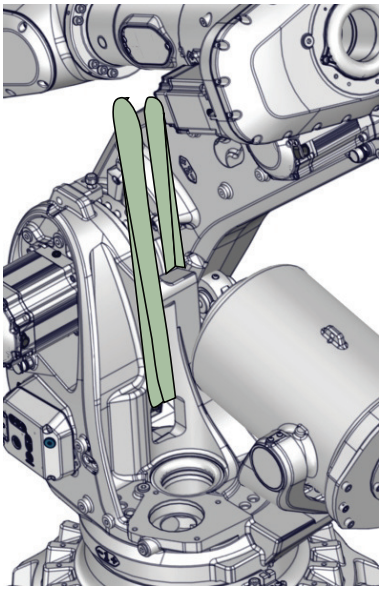
Attaching the lifting accessories to the arm system

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	**CAUTION** The weight of the complete arm system is 955-980 kg (depending on robot variant) All lifting accessories must be sized accordingly.	

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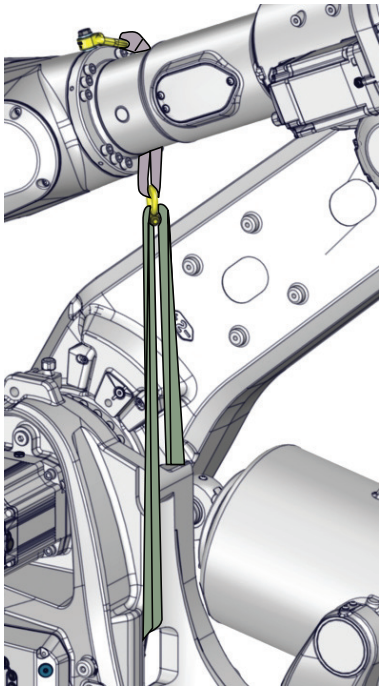
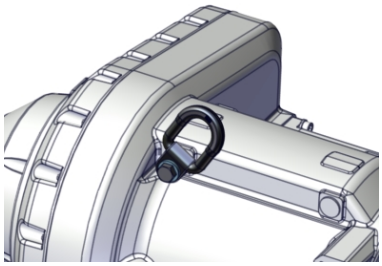
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5.9.1 Replacing the axis-1 gearbox
Continued

	Action	Note
3	Fit a lifting eye to the wrist.	Lifting eye VLBG: 3HAC16131-1  xx2200001522
4	Fit a roundsling to the lifting eye.	Roundsling, 0.5 m  xx2200001523
5	Run a roundsling through the hole in the frame. **WARNING** Check that the roundsling goes free from sharp edges that could damage the sling during lifting.	Roundsling, 2 m  xx2200001524

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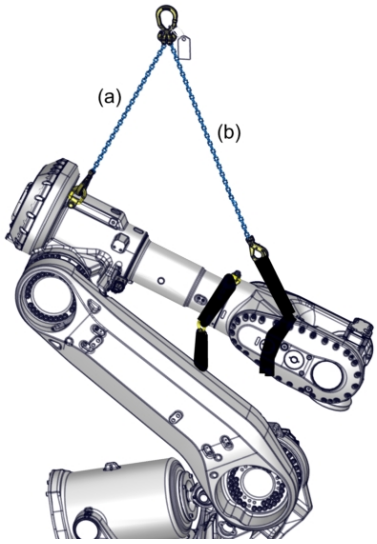
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	Action	Note
6	Connect the two roundslings with a shackle.	Lifting shackle: SA-10-8-NA1
7	Turn on the power to the robot and jog axis-3 slowly until the roundsling is stretched (approximately +65°), to carry the weight of the lower arm and frame. **WARNING** Without the roundsling the weight of the lower arm and frame is applied to the axis-3 gear during lifting, which risks to damage the gear.	 xx2200001525
8	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
9	Fit a lifting eye in the arm house, with a fender washer underneath.  xx1400002196 Fender washer	Lifting eye VLBG: 3HAC16131-1 Fender washer. Outer diameter: minimum 26 mm, maximum 30 mm, hole diameter: 13 mm, thickness: 3 mm.  xx2100002146

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5.9.1 Replacing the axis-1 gearbox
Continued

	Action	Note
10	Attach the Lifting accessory (chain) to an overhead crane (or similar) and then to the lifting eye in the arm house and to a roundsling run through the wrist.	Lifting accessory (chain): 3HAC15556-1 Roundsling, 1 m
11	Adjust the chain lengths to make the lift as level as possible.	 xx2200001526 The figure shows an example of lifting chain lengths. Keep chain (a) shorter than chain (b).

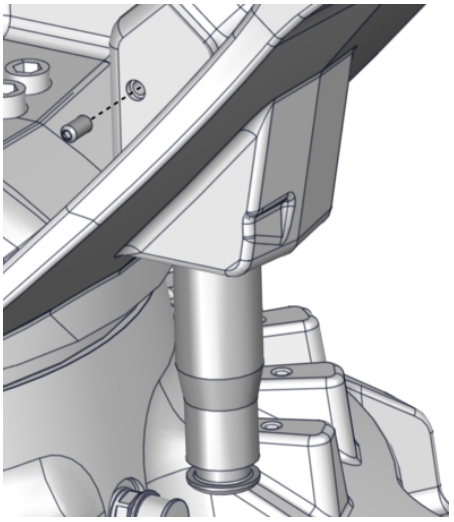
Preparations before removing the axis-1 gearbox

Use this procedure to do the necessary preparations, before removing the gearbox.

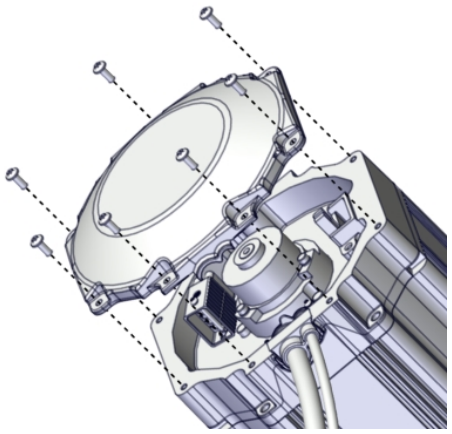
	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

Continues on next page

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	Action	Note
3	Hold the mechanical stop pin in a firm grip, and remove it by unscrewing the set screw.	 xx2200001398
4	Begin draining the axis-1 gearbox. **Note** There will be some oil left in the gear after draining.	See *Floor-mounted robot: Draining the axis-1 gearbox on page 152*.

Disconnecting the axis-1 motor cables

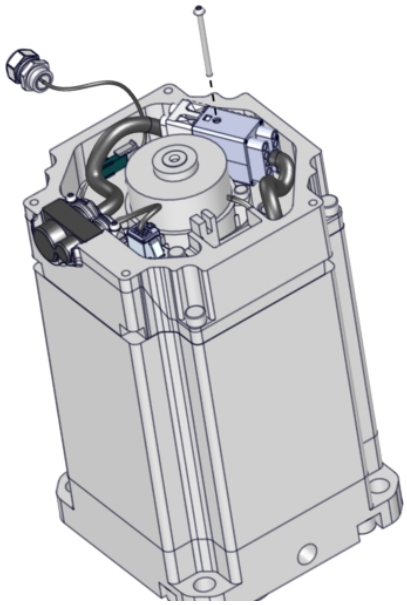
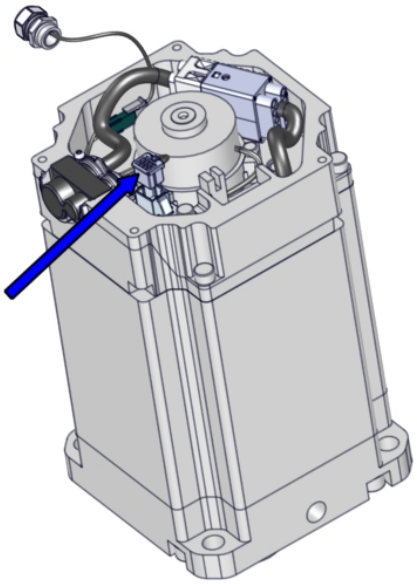
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the motor cover by removing the screws.	 xx2100000596

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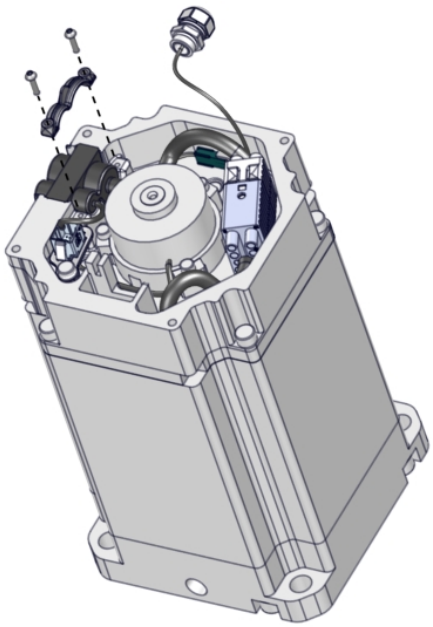
5.9.1 Replacing the axis-1 gearbox

Continued

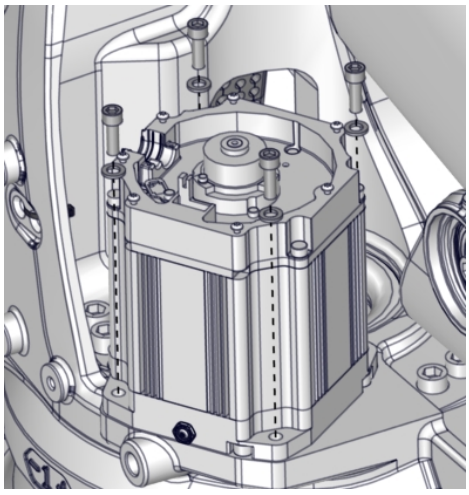
	Action	Note
3	Disconnect the power cable connector by first removing the attachment screw and then parting the connector.	 xx2200001736
4	Disconnect the signal cable connector by pulling it out.	 xx2200001737

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	Action	Note
5	Remove the cable bracket by removing the screws.	 xx2200001738
6	Remove the motor cables from the motor.	

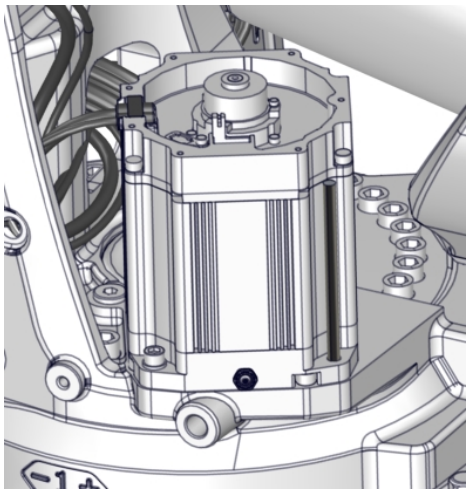
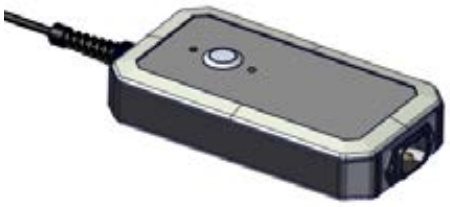
Removing the axis-1 motor

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Unscrew the attachment screws and washers. Use a bits extender to reach the screws.	Bits extender: 3HAC12342-1  xx2200001794

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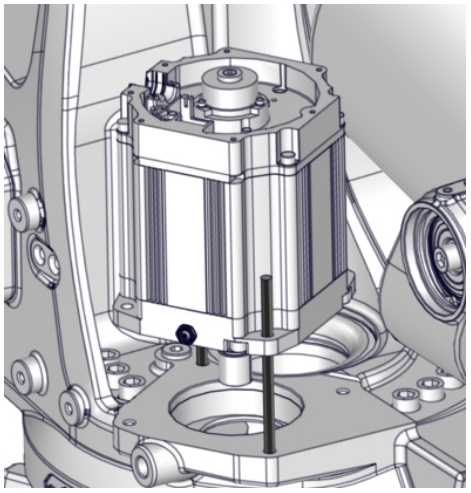
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5.9.1 Replacing the axis-1 gearbox
Continued

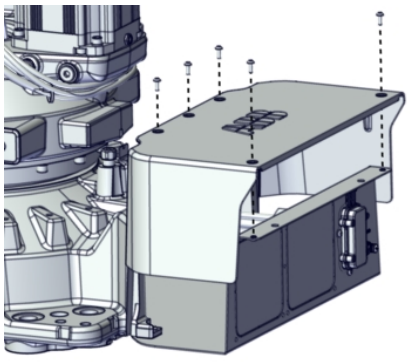
	Action	Note
3	Fit guide pins in the non-threaded holes.	Guide pin, M10x150: 3HAC15521-2 Always use guide pins in pairs. Removal tool motor M12: 3HAC14631-1 Always use removal tools in pairs.  xx2200001820
4	Fit removal tools in the threaded holes.	
5	Release the brakes of the axis-1 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
6	**CAUTION** The weight of the motor is 19 kg	

Continues on next page

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	Action	Note
7	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
8	Press the motor out of its position by using the removal tools.	 xx2200001793
9	Use caution and lift the motor straight up to get the pinion parted from the gear.	
10	Disconnect the brake release tool.	

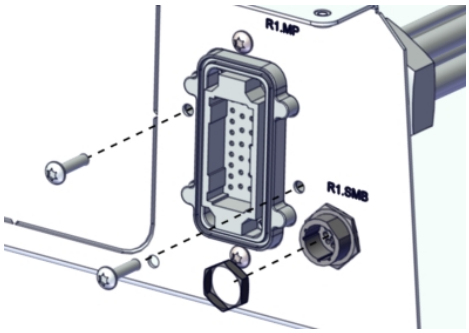
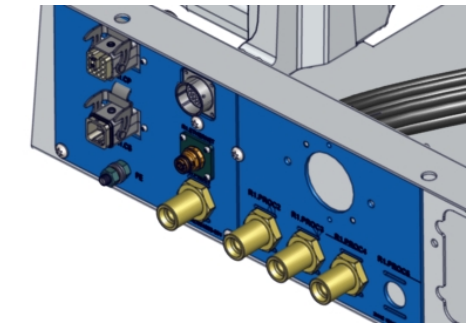
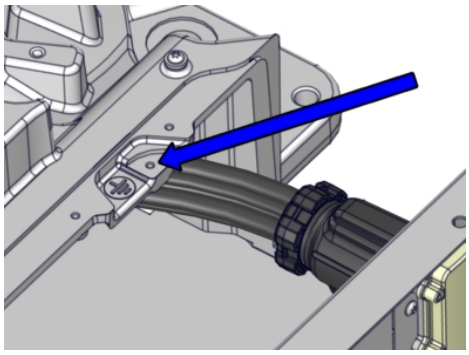
Preparations before removing the cable harness in the base

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the base cover.	 xx2100000981

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5.9.1 Replacing the axis-1 gearbox
Continued

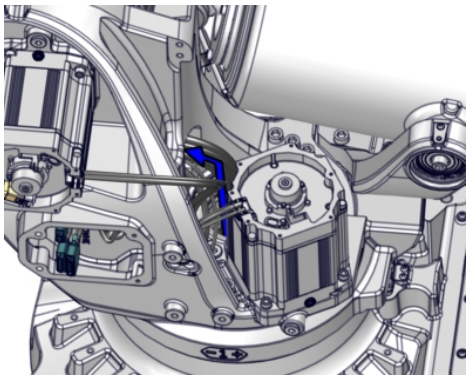
	Action	Note
3	Loosen the connectors: • R1.MP • R1.SMB	 xx2100001109
4	If used, disconnect the DressPack hoses in the base.	 xx2300001093
5	Disconnect the earth cable.	 xx2200001790

Removing the cable harness from the base

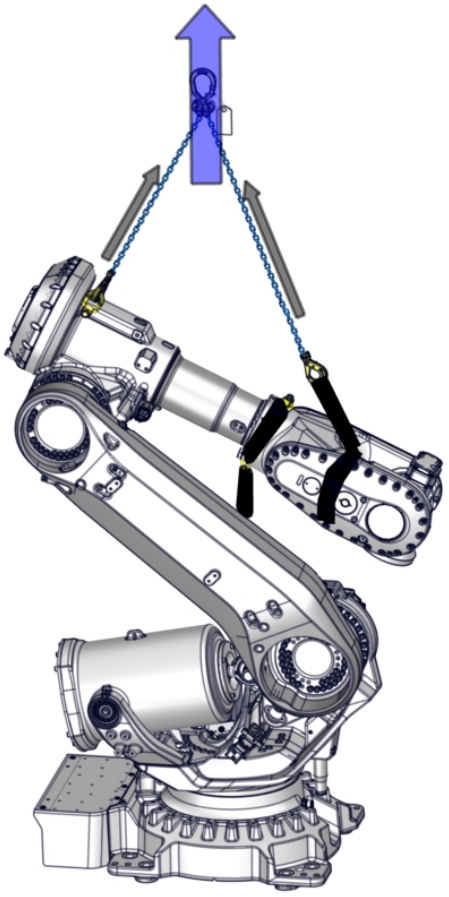
	Action	Note
1	If equipped with DressPack, pull out the DressPack cables through the protection tube.	

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	Action	Note
2	Pull out the robot cable harness through the protection tube.	 xx2200001740
3	Place the cable harness safely on the frame or on the axis-2 motor.	

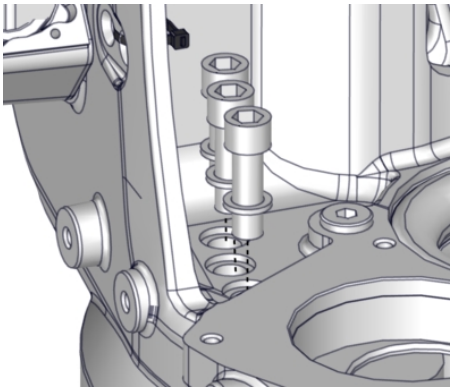
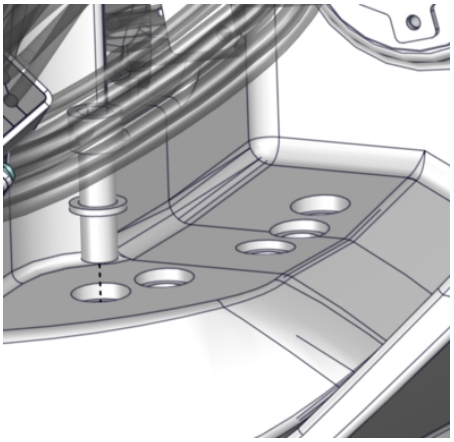
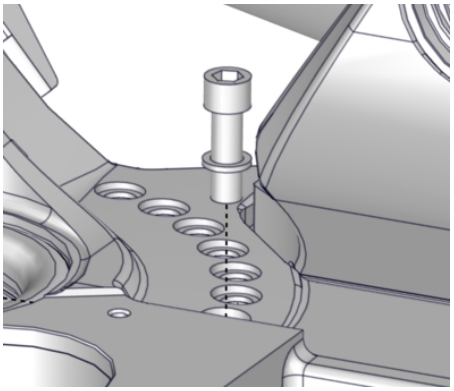
Lifting away the complete arm system

	Action	Note
1	Check that the axis-1 gearbox is drained and then remove the draining equipment.	
2	Raise the overhead crane to stretch all lifting accessories.	 xx2300000034

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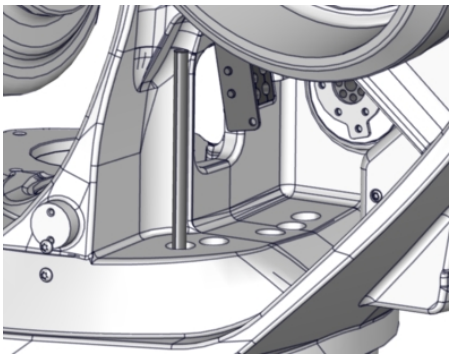
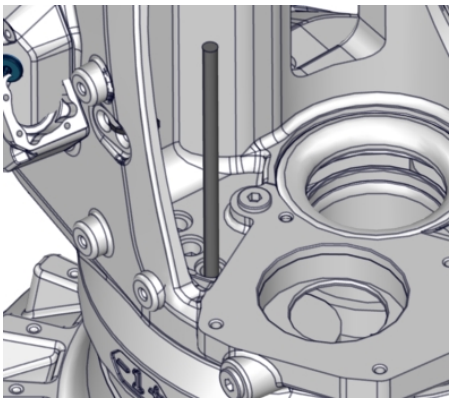
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5.9.1 Replacing the axis-1 gearbox
Continued

	Action	Note
3	Remove the remaining attachment screws that hold the frame to the axis-1 gearbox.	 xx2200001403  xx2200001405  xx2200001404

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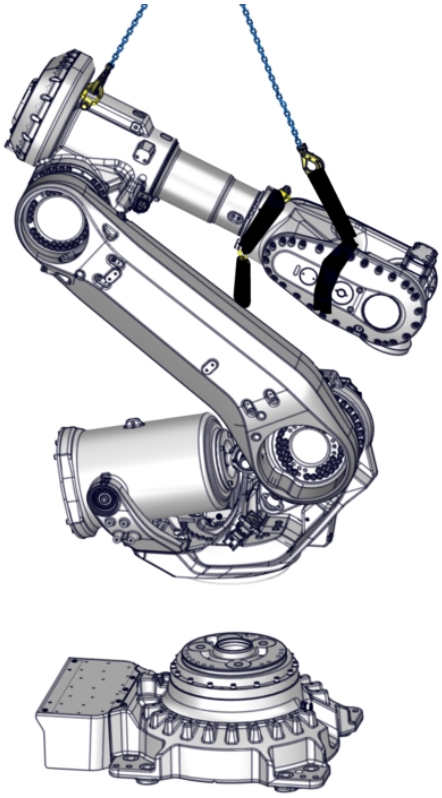
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	Action	Note
4	Install guide pins to the frame. **Tip** Lubricate the guide pins with some grease to make the frame slide better.	Guide pin, M16x150 / Guide pin, M16x250: 3HAC13120-2 / 3HAC13120-4 Always use guide pins in pairs.  xx2200001423  xx2200001424
5	**CAUTION** The weight of the complete arm system is 955-980 kg (depending on robot variant) All lifting accessories must be sized accordingly.	

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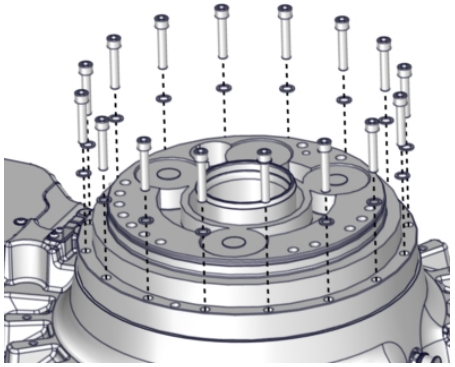
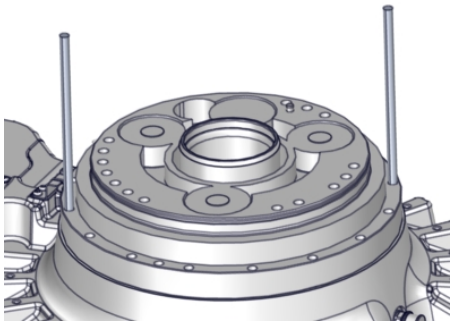
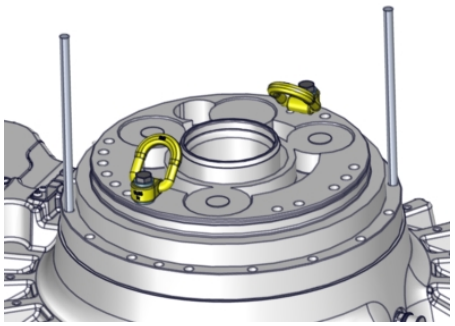
5.9.1 Replacing the axis-1 gearbox
Continued

	Action	Note
6	Lift away the complete arm system. **CAUTION** When the arm system has left the guide pins it can move. Use caution in order to avoid injury or damage! **Note** There will be some oil spill!	 xx2200001792
7	Put down the arm system on the floor.	
8	**DANGER** When the complete arm system is removed and resting by itself on the floor, make sure it is resting completely stable before removing the lifting accessories. Do not change the position of the axes from the position described earlier.	

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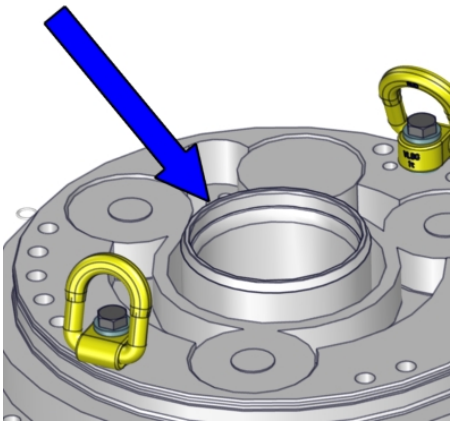
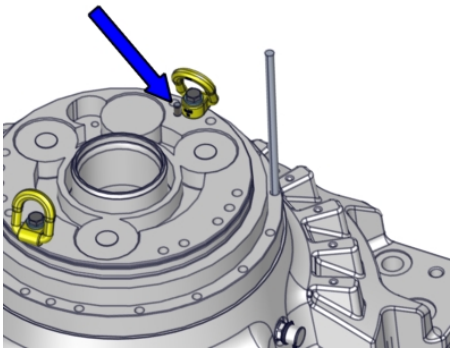
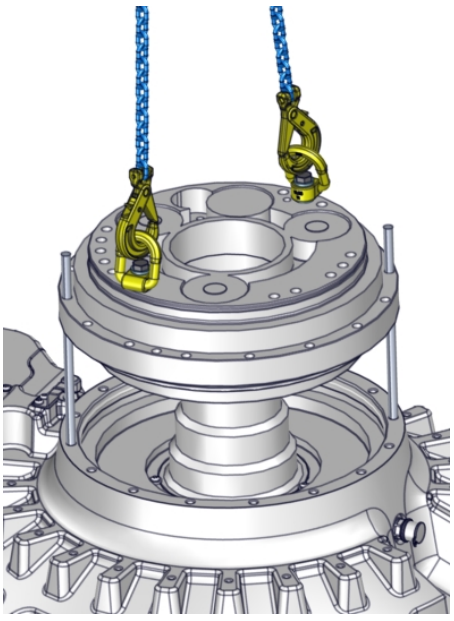
Removing the axis-1 gearbox

	Action	Note
1	Remove the attachment screws and washers that secure the gearbox to the base.	 xx2200001408
2	Fit two guide pins in opposite holes. **Tip** Lubricate the guide pins with some grease to make the gearbox/gear slide better.	Guide pin, M12x200: 3HAC13056-3 Always use guide pins in pairs.  xx2200001409
3	Fit two lifting eyes manually in opposite holes in the gearbox.	Lifting eye VLBG: 3HAC16131-1  xx2200001410
4	**CAUTION** The weight of the gearbox is 85 kg All lifting accessories used must be sized accordingly.	

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5.9.1 Replacing the axis-1 gearbox
Continued

	Action	Note
5	Protect the sealing areas on top of the tube, to avoid damaging them.	 xx2200001412
6	Notice in what direction the guiding pin is located, to refit the gearbox in same orientation. Important when refitting the arm system, if it needs to be installed in the same orientation as removed.	 xx2200001608
7	Attach the lifting accessory (chain) to the lifting eyes and lift away the gearbox.	Lifting accessory (chain): 3HAC15556-1  xx2200001411

Refitting the gearbox

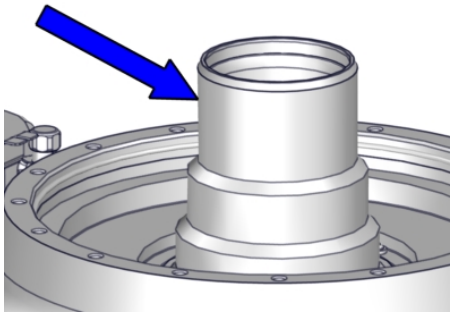
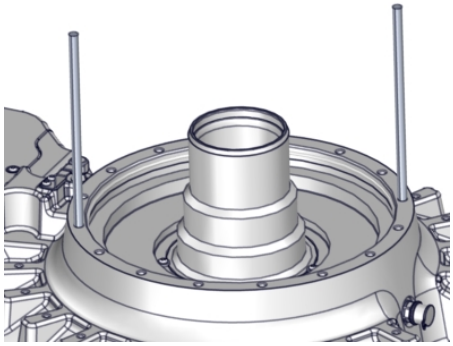
These procedures describe how to refit the axis-1 gearbox.

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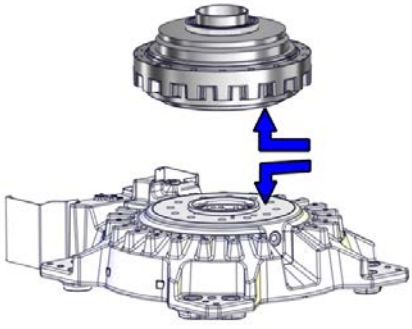
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Preparations of the robot base

Use this procedure to do the necessary preparations before refitting the gearbox.

	Action	Note
1	Check the sealing tube for damages. Especially check the sealing surface. See figure! Replace if damaged.	 xx2200001414
2	Fit guide pins in opposite holes in the base. **Tip** Lubricate the guide pins with some grease to make the gearbox/gear slide better.	Guide pin, M12x200: 3HAC13056-3 Always use guide pins in pairs.  xx2200001415
3	Wipe clean the contact surfaces on the base and the surfaces of the sealing tube from any contamination.	
4	Put grease on the sealing tube.	

Preparations before refitting the axis-1 gearbox

	Action	Note
1	Wipe the contact surfaces between gearbox and base clean from any contamination. Also wipe clean the threaded holes, if contaminated.	Cleaning agent: Isopropanol  xx1700000567

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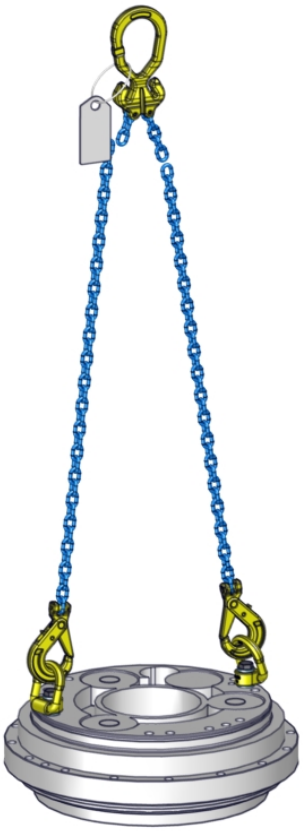
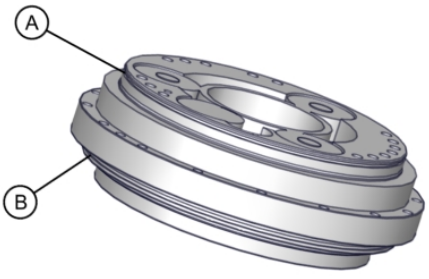
5.9.1 Replacing the axis-1 gearbox

Continued

	Action	Note
2	Fit the lifting accessories in opposite holes in the gearbox.	Lifting eye VLBG: 3HAC16131-1 M12, 2 pcs  xx2200001416
3	**CAUTION** The weight of the gearbox is 85 kg All lifting accessories used must be sized accordingly.	

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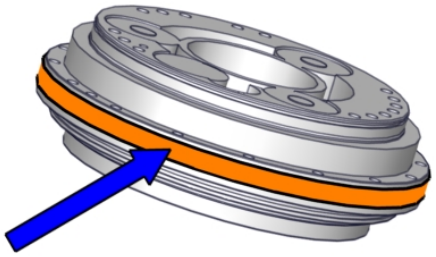
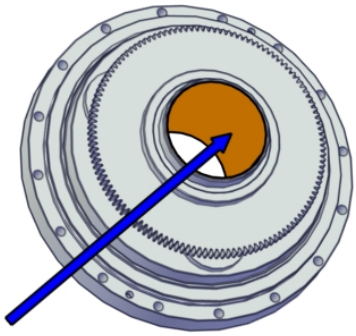
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	Action	Note
4	Attach the lifting accessory and lift the gearbox.	Lifting accessory (chain): 3HAC15556-1  xx2200001417
5	Check the o-ring and lubricate. Replace if damaged.	O-ring: A 3HAB3772-164 B 3HAC061327-065 Grease, Shell Gadus S2: 3HAC042536-001.  xx2200001407

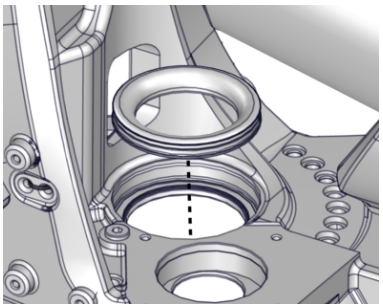
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5.9.1 Replacing the axis-1 gearbox
Continued

	Action	Note
6	Apply rust preventive to the gearbox surface shown in the figures.	Rust preventive: 3HAC034903-001 (Mercasol 3110 Waxcoat. Recommended drying time is 24h.)  xx2200001418
7	Wipe clean the inner surfaces of the hole in axis-1 gearbox. *Protection type Foundry Plus*: Apply rust preventive to the inner surface of the hole, as shown in the figure.	Rust preventive: 3HAC034903-001 (Mercasol 3110 Waxcoat. Recommended drying time is 24h.)  xx2100001169

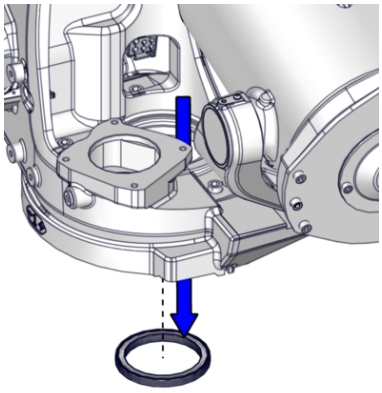
Removing the protection ring in the frame

	Action	Note
1	*Foundry Plus* Cut the flange sealant at the protection ring.	
2	Remove the protection ring.	 xx2200001610

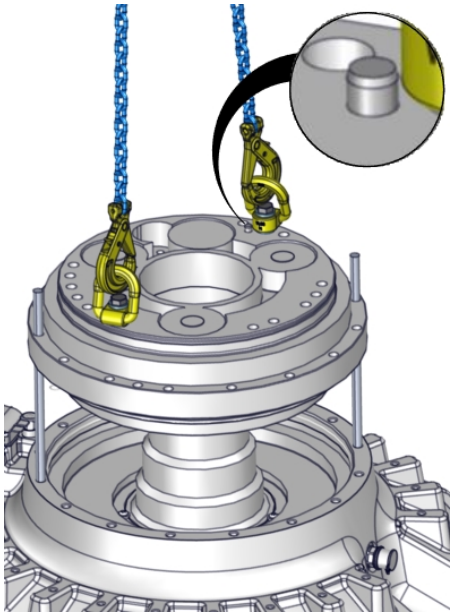
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Removing the cassette sealing

	Action	Note
1	Remove the cassette sealing by knocking it down through the frame.	 xx2300000659

Refitting the axis-1 gearbox to the base

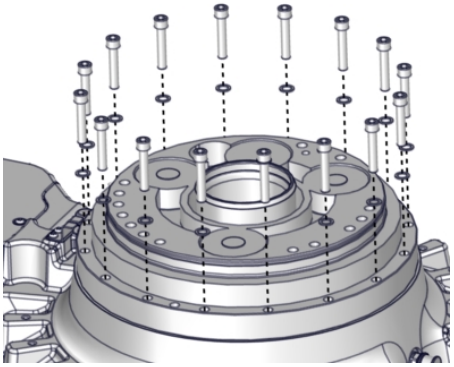
	Action	Note
1	Lower the gearbox very carefully onto the guide pins and onto the sealing tube. **Note** Check that the gearbox is oriented in the same direction as the old gearbox, by checking the orientation of the guiding pin. **Note** Make sure that the o-ring is still fitted correctly when the gearbox is being fitted.	 xx2300000012
2	Remove the guide pins.	
3	Remove the lifting accessory and the lifting eyes.	

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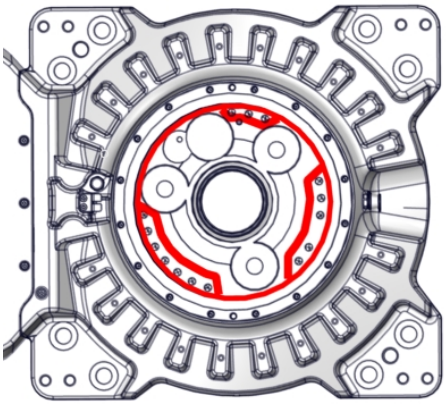
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5.9.1 Replacing the axis-1 gearbox

Continued

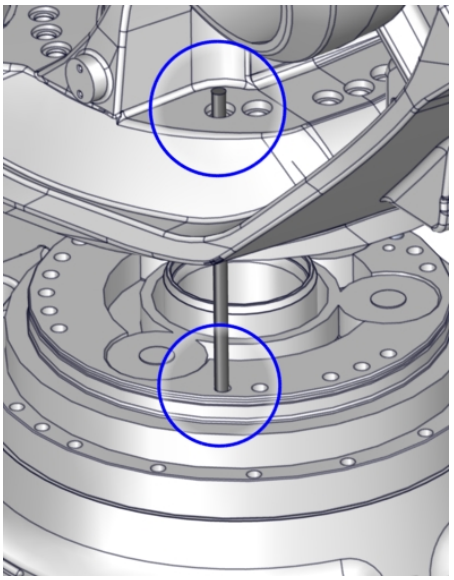
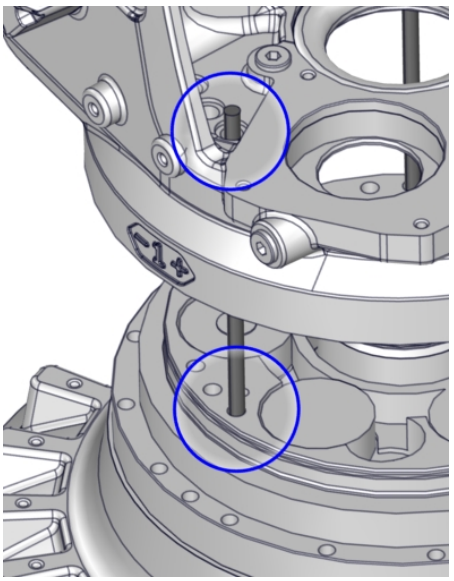
	Action	Note
4	Fit the attachment screws and washers. Tighten by hand.	Attachment screws: M12x60 12.9 Gleitmo 603+Geomet 500 (16 pcs).  xx2200001408
5	Torque tighten all screws.	Tightening torque: standard torque 120 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*)..

Preparations before refitting the arm system

	Action	Note
1	Wipe clean the contact surfaces from any contamination.	
2	*Protection type Foundry Plus*: Apply flange sealant to the mounting interface on the gearbox, both inside and outside of the screw holes.	Flange sealant: Loctite 5800  xx2200001609
3	Apply some grease on: • the edge of the sealing tube • the edge around the gearbox.	

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	Action	Note
4	Apply guide pins in the guide pin holes in the gearbox. **Tip** Lubricate the guide pins with some grease to make the frame slide better.	Guide pin, M16x150 / Guide pin, M16x250: 3HAC13120-2 / 3HAC13120-4 Always use guide pins in pairs.  xx2200001419  xx2200001420

Refitting the arm system

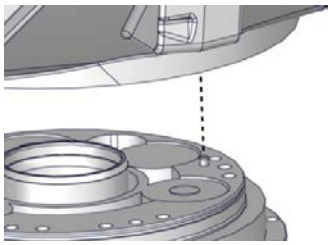
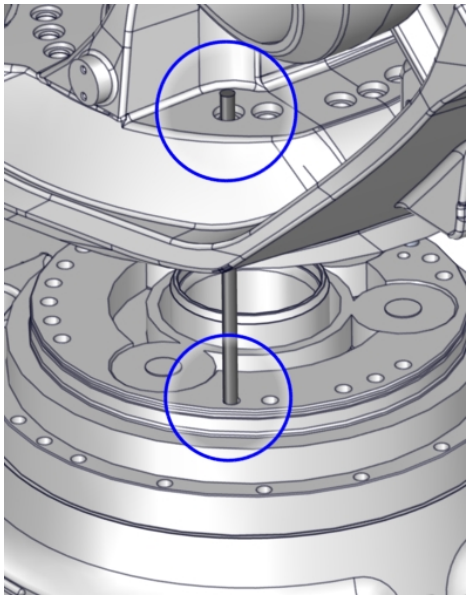
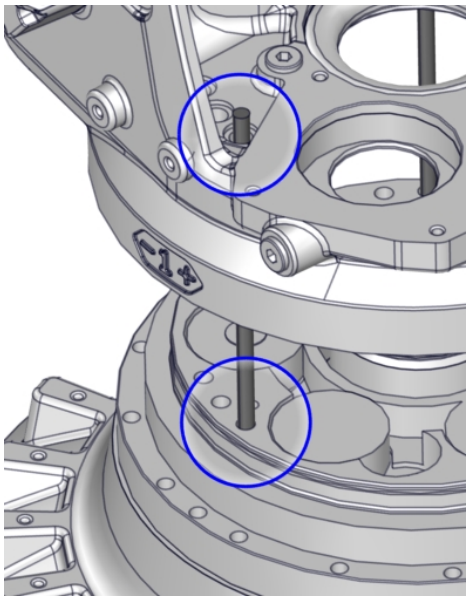
	Action	Note
1	**CAUTION** The weight of the complete arm system is 955-980 kg (depending on robot variant) All lifting accessories must be sized accordingly.	

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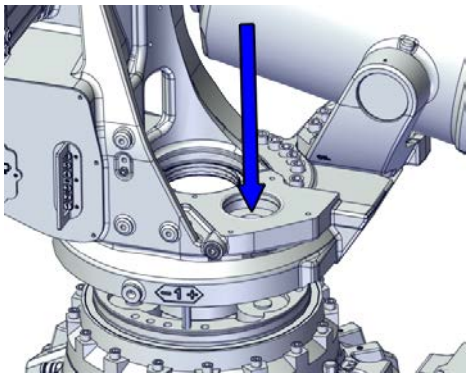
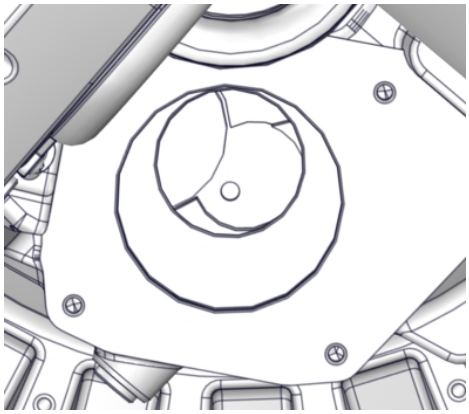
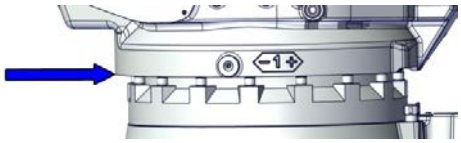
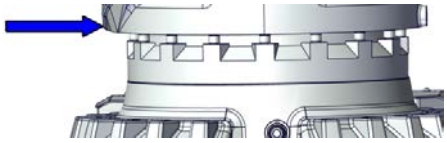
5.9.1 Replacing the axis-1 gearbox

Continued

	Action	Note
2	Make sure that all lifting accessories still is fitted correctly on the arm system.	
3	Lift the arm system up to reach the contact surfaces underneath the frame.	
4	Wipe clean the contact surfaces from any remaining contamination.	
5	Lift the arm system to mounting position, and verify that the hole pattern match and that the guide pins will enter the correct holes in the frame. **Note** Also check that the guiding pin in the gearbox is aligned with the pin hole in the frame.  xx2300000013	 xx2200001419
6	Lower the arm system to align the longest guide pin into the hole.	
7	Lower the arm system to align the other guide pin into the hole.	 xx2200001420

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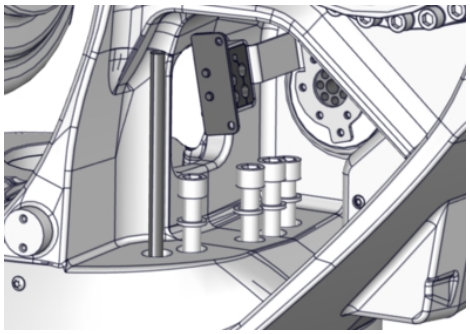
	Action	Note
8	Visually verify through the axis-1 motor hole that the hole is aligned with the pinion hole in the gearbox.	 xx1700002040  xx2200001613
9	Lower the arm system slowly until the heads of the gearbox attachment screws are starting to disappear inside the frame edge. Verify visually from the side and from the front/back that the frame is coming down completely level against the gearbox. If the frame is somewhat tilted, adjust the lifting position with the overhead crane. **Note** While lowering the complete arm system, check that the cylindrical pin is fitted correctly.	 xx1700002042  xx1700002043
10	Lower the complete arm system into position on top of the gearbox.	

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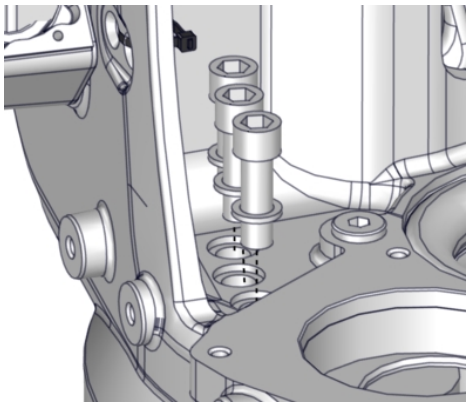
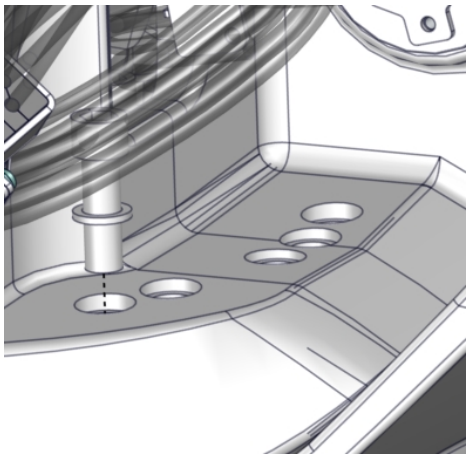
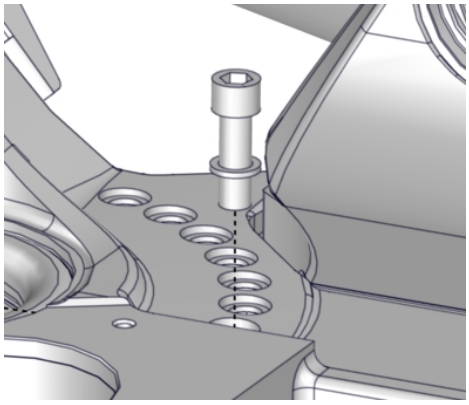
5.9.1 Replacing the axis-1 gearbox

Continued

	Action	Note
11	Fit and tighten the accessible attachment screws and washers to secure the frame to the axis-1 gearbox.	Hex socket head cap screw: M16x50 12.9 Gleitmo 603+Geomet 500 Tightening torque: standard torque 300 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*).  xx2200001421

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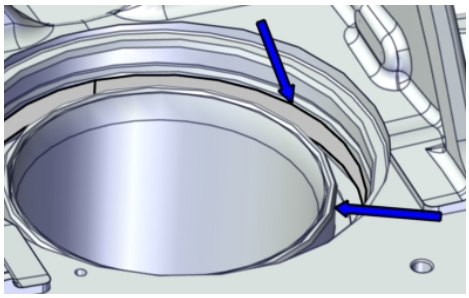
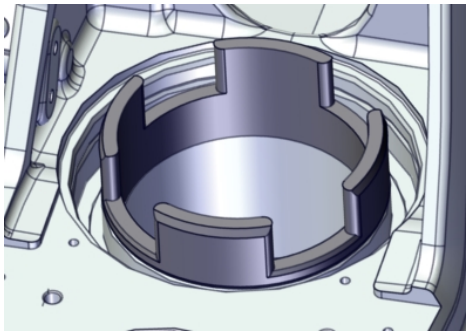
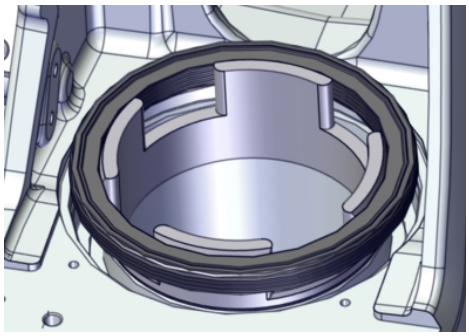
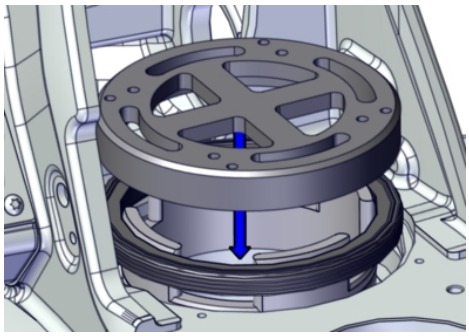
	Action	Note
12	Remove the two guide pins and refit remaining attachment screws and washers. Tighten the remaining, accessible attachment screws.	Tightening torque: standard torque 300 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*).  xx2200001403  xx2200001405  xx2200001404

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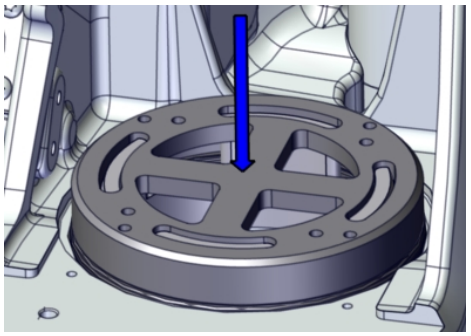
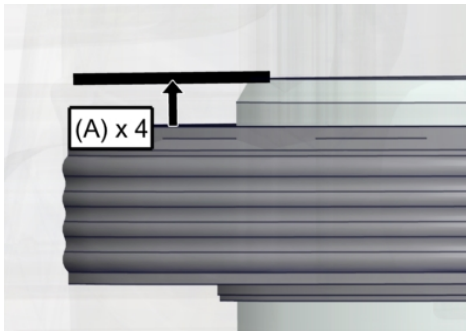
5.9.1 Replacing the axis-1 gearbox
Continued

Refitting the cassette sealing

	Action	Note
1	Remove any old assembly lubricant residues or other contamination from the contact surfaces for the sealing in the frame.	 xx2100002377
2	Fit the first part of the mounting tool to the frame.	Replacement tool for cassette sealing: 3HAC079880-001  xx2100001188
3	Fit the cassette sealing on the tool with the plain side facing upwards (groove downwards).	 xx2100001189
4	Fit the second part of the mounting tool on top of the sealing.	 xx2100001191

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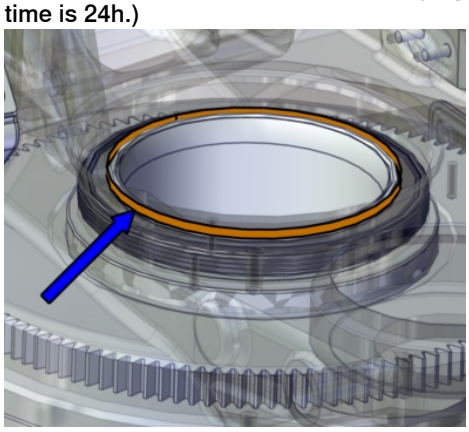
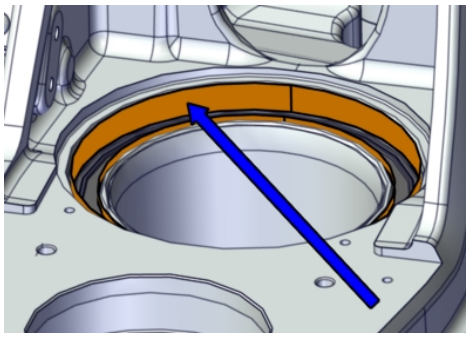
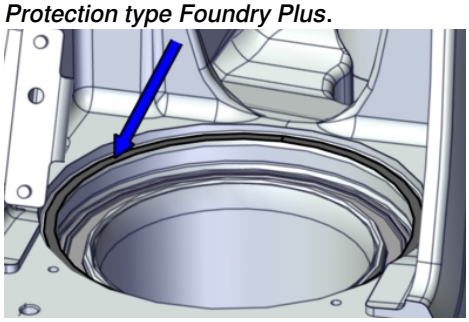
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	Action	Note
5	First push down the tool by hand to guide down the sealing aligned. Then use a rubber mallet to knock down the tool and sealing evenly, until the sealing has reached the bottom all the way around.	 xx2100001192
6	Remove the mounting tool.	
7	Verify that the cassette sealing is fitted evenly by measuring the distance (A) between the sealing and the axis-1 tube upper edge, at four (4) locations. The measurement is approximately 9 mm.	 xx2100001193

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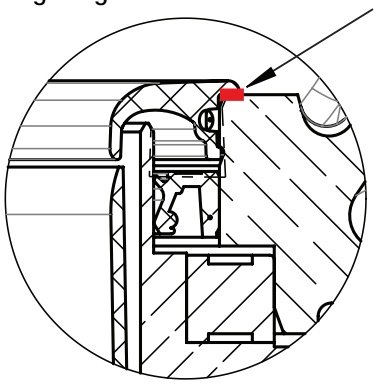
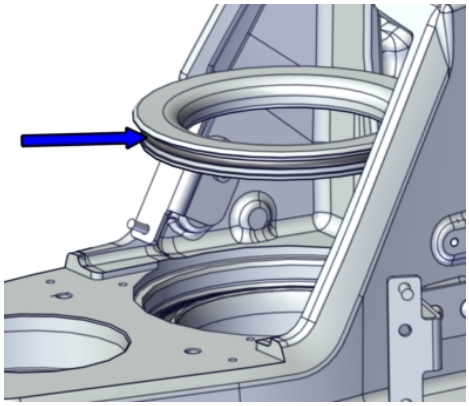
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5.9.1 Replacing the axis-1 gearbox
Continued

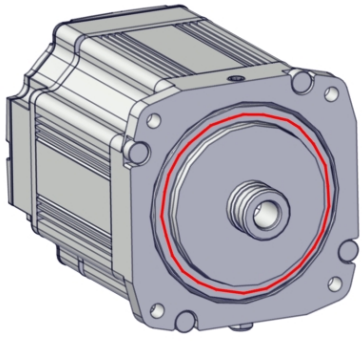
	Action	Note
8	*Protection type Foundry Plus* Apply rust preventive to the outer surface of the gearbox tube and outer surface of the frame hole, all the way down to the cassette sealing, as shown in the figure.	Rust preventive: 3HAC034903-001 (Mercasol 3110 Waxcoat. Recommended drying time is 24h.)  xx2100001170  xx2100001172
9	Apply sealant to the mounting surface for the protection ring.	Sealant (grey): 3HAC026759-001 () Sikaflex 521FC. *Protection type Foundry Plus*.  xx2100001173

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	Action	Note
10	Refit the protection ring. Verify that the o-ring is undamaged and placed in its groove on the protection ring. Replace if damaged. *Protection type Foundry Plus:* Apply flange sealant under the protection ring flange.  xx2500000073	O-ring: 3HAB3772-58 Sealant (grey), Sikaflex 521FC: 3HAC026759-001.  xx2100001136

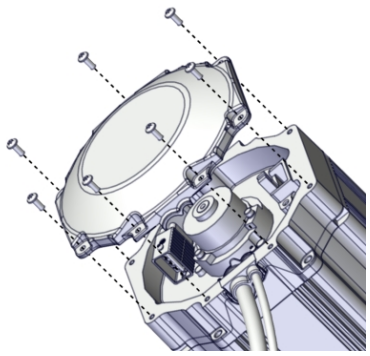
Preparations prior to refitting motor

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove any old paint or flange sealant residues or other contamination from the contact surfaces on both the motor and the mating parts. **Tip** Remove flange sealant residues with Loctite 7200. Then use Loctite 7063 for cleaning the mating surface.	Cleaning agent: Loctite 7200, Loctite 7063
3	Apply a continuous bead of flange sealant, 1-2 mm wide, inside of the groove on the motor contact surface. **Note** The purpose of the groove is to catch excess sealant. No o-ring is used.	Flange sealant: Loctite 5800  xx2100000520

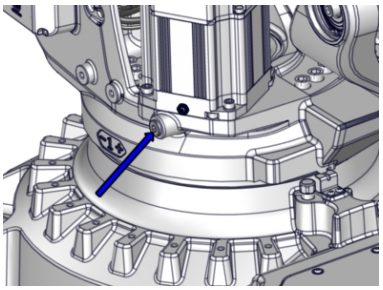
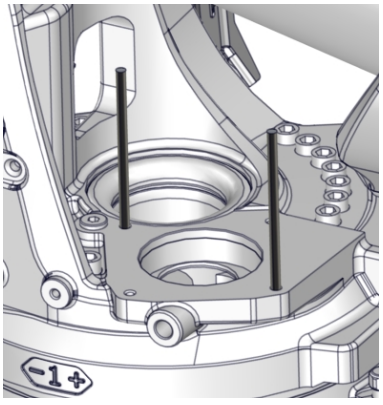
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5.9.1 Replacing the axis-1 gearbox
Continued

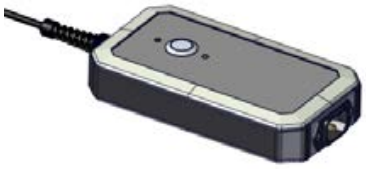
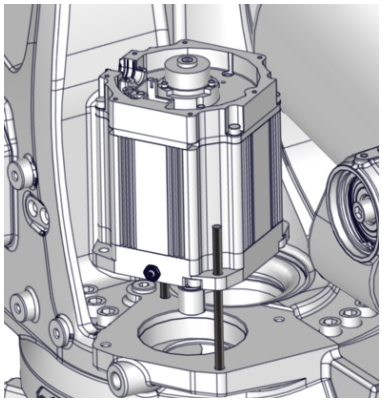
	Action	Note
4	Remove the cover, if fitted to the new spare part motor.	 xx2100000596

Floor-mounted robot: Refitting the axis-1 motor

	Action	Note
1	Remove the plug from the venting hole. This is done to evacuate air during refitting of the motor.	 xx2200002147
2	Fit guide pins in opposite holes.	Guide pin, M10x150: 3HAC15521-2 Always use guide pins in pairs.  xx2200001819
3	**CAUTION** The weight of the motor is 19 kg	
4	Fit the rotation tool.	Rotation tool M4: 3HAB7887-1

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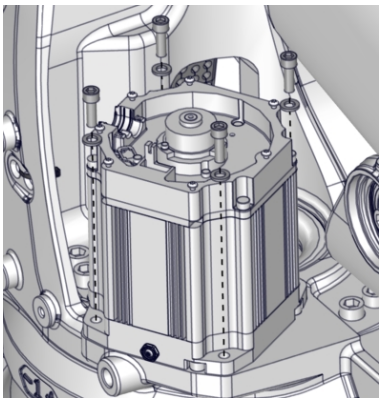
	Action	Note
5	Release the brakes on the motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
6	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
7	Lower the motor into position. • Make sure that the motor pinion is properly mated to the gear in the gearbox. • Make sure that the motor pinion does not get damaged. • Make sure that the direction of the cable gland exit is facing the correct way.	 xx2200001793

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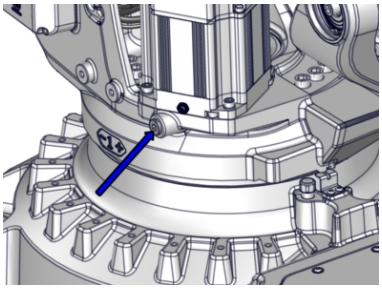
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5.9.1 Replacing the axis-1 gearbox

Continued

	Action	Note
8	Secure the motor with its attachment screws and washers. Use a bits extender to reach the screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (4 pcs) Bits extender: 3HAC12342-1 Tightening torque: 50 Nm.  xx2200001794
9	Disconnect the brake release tool.	
10	Perform a leak-down test.	See *Performing a leak-down test on page 192*.

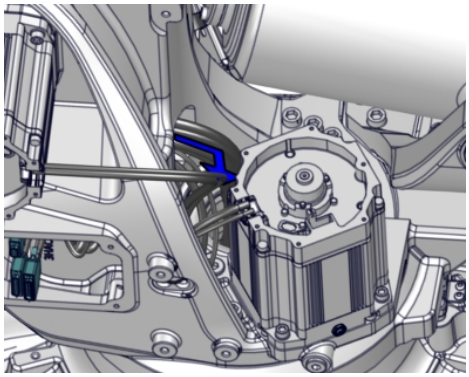
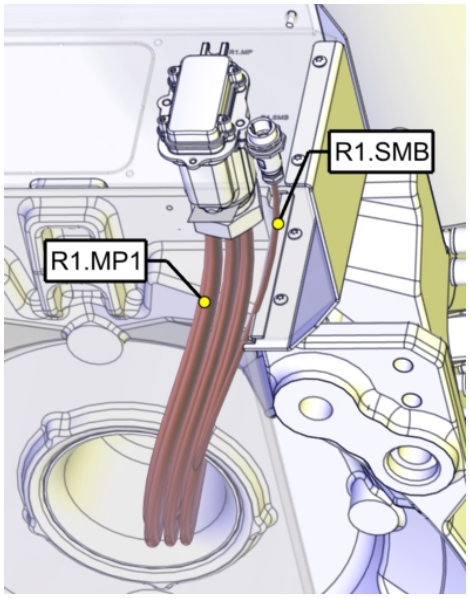
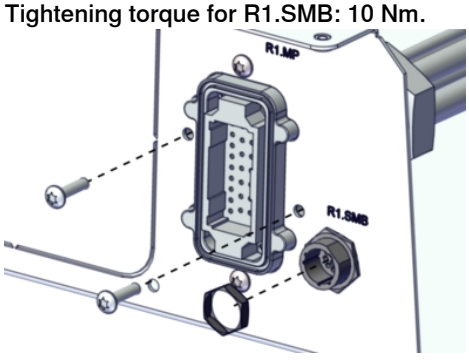
Refilling oil in the gearbox

	Action	Note
1	Refill oil in the gearbox.	See *Changing the oil in axis-1 gearbox on page 151*.
2	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2200002147

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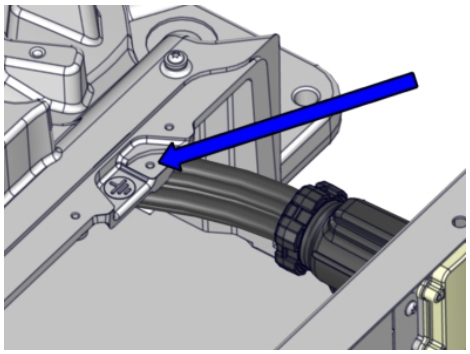
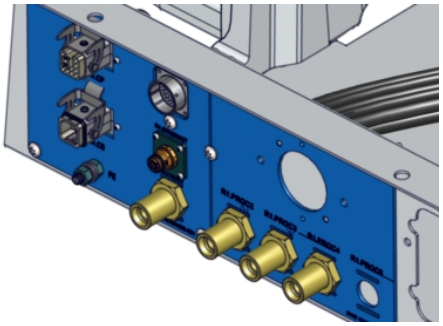
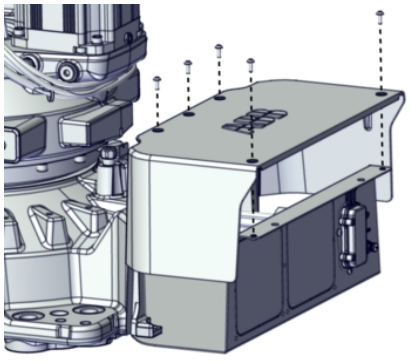
Refitting the cable harness in the base

	Action	Note
1	Run the robot cable harness through the frame recess and down through the protection tube.	 xx2200001924
2	Run the cabling through the base. • Make sure that the cables are not twisted. Each cable must be in line with its position on the base plate. • Make sure that the R1.SMB cable will run on the correct side of the R1.MP1, see the figure.	 xx1300000736
3	Make sure that the markings on the cables are facing the base cover, when connected.	
4	Connect connectors R1.MP and R1.SMB.	Screw dimension for R1.MP: M6x25 A2-70 Tightening torque for R1.MP: 6 Nm. Tightening torque for R1.SMB: 10 Nm.  xx2100001109

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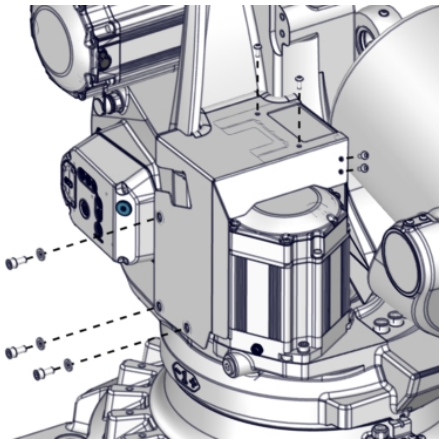
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5.9.1 Replacing the axis-1 gearbox
Continued

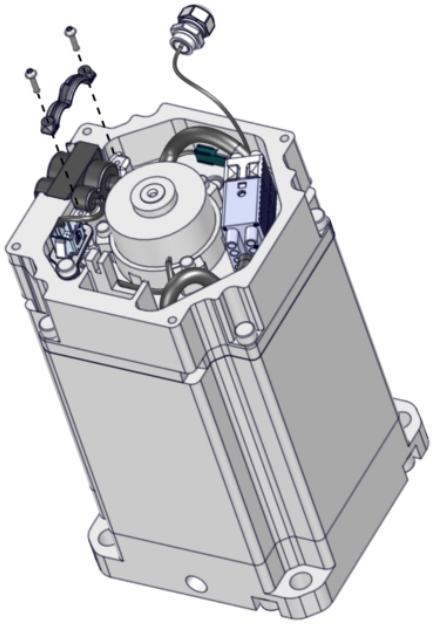
	Action	Note
5	Connect the earth cable.	Screw dimension: M6x16. Washer dimension: 6.4x17x3. Tightening torque: 10 Nm.  xx2200001790
6	If used, run the DressPack cables through the protection tube in the base. If necessary, lubricate the cables with grease to make them run more smoothly.	
7	If used, run the DressPack hoses through the protection tube in the base. Make sure that the hoses are running correctly and are not twisted!	
8	If used, connect the DressPack cable package on the base plate.	 xx2300001093
9	Refit the base cover.	Torx pan head screw: M6x16 Stainless steel A2-70 (5 pcs) Tightening torque: 10 Nm.  xx2100000981

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	Action	Note
10	*Protection type Foundry Plus* Refit the axis-1 cable protection.	 xx2200001430

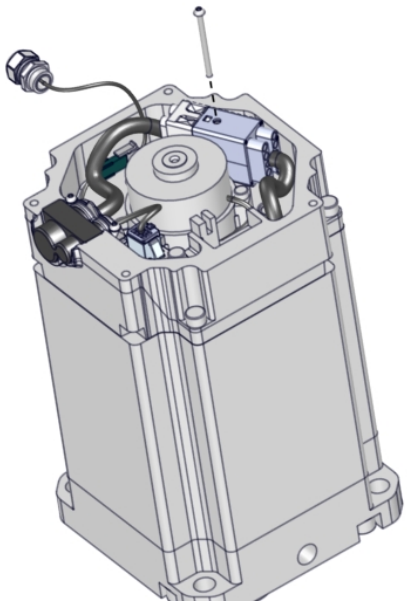
Connecting the axis-1 motor cables

	Action	Note
1	Put the motor cables in place in the opening.	
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001738
3	Connect the motor cables. **Note** Connect in accordance with the markings on the connectors.	

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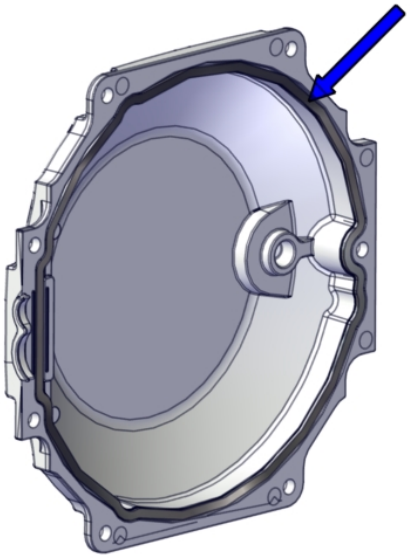
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5.9.1 Replacing the axis-1 gearbox
Continued

	Action	Note
4	Fit a screw to the power connector. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001736

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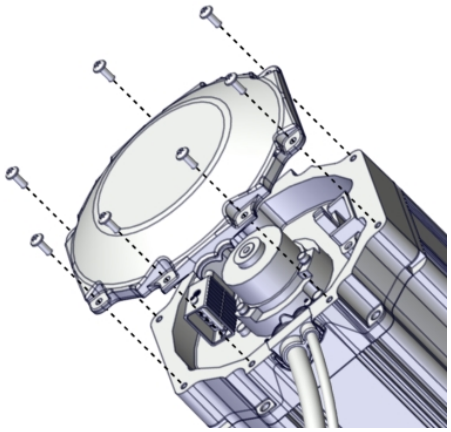
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	Action	Note
5	Inspect the gasket. Replace the complete cover if the gasket is damaged.	Axis-1 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-2 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-3 Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange) Axis-4 Connection box cover FS130 with gasket: 3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)  xx2100000600
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	

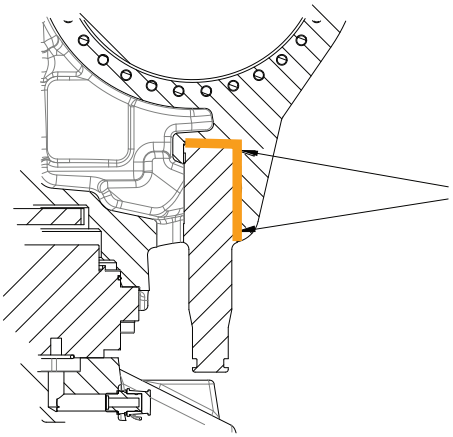
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5.9.1 Replacing the axis-1 gearbox
Continued

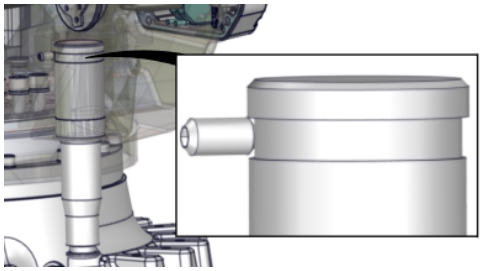
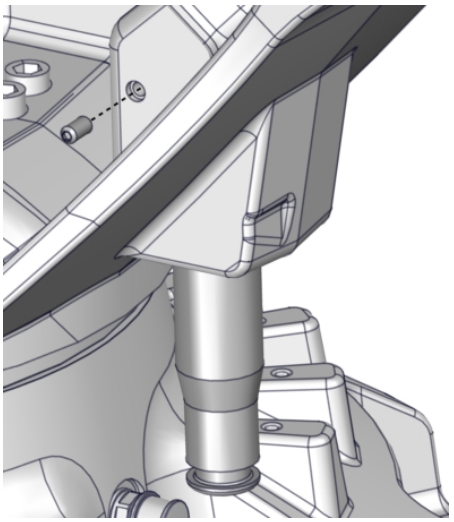
	Action	Note
7	Refit the motor cover with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100000596

Refitting the mechanical stop

	Action	Note
1	*Protection type Foundry Plus* Clean and apply rust preventive on the surfaces shown in the figure, on stop pin and in the hole as shown in the figure.	Rust preventive: 3HAC034903-001 (Mercasol 3110 Waxcoat. Recommended drying time is 24h.)  xx2100001139

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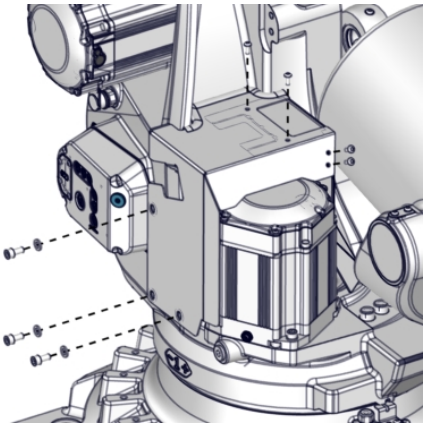
	Action	Note
2	Refit the mechanical stop pin and secure it with the attachment screw. Apply locking liquid on the screw. **Note** Do not overtighten the attachment screw, use specified tightening torque. **CAUTION** 1 Push the stop pin all the way up against the frame, and only tighten slightly by hand. 2 Feel that the stop pin can move some millimeters in vertical direction. This verifies that the screw is inserted in the groove, and not against the flange. 3 Tighten the screw with tightening torque.  xx2200001500	Hex socket screw with cup: M10x20 Stainless Steel Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 10 Nm  xx2200001398

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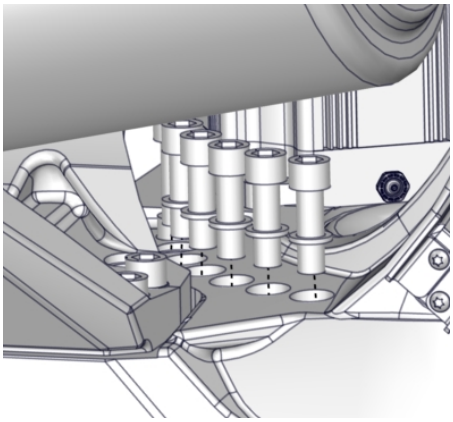
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5.9.1 Replacing the axis-1 gearbox
Continued

Refitting the covers for Foundry Plus and floor mounted robots

	Action	Note
1	*Protection type Foundry Plus* Refit the axis-1 cable protection with the attachment screws. Use locking liquid.	Torx pan head screw: M6x16 A4-80 (4 pcs) Hex socket head cap screw: M10x16 stainless steel A2-70 (3 pcs) Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 10 Nm.  xx2200001430

Concluding procedure

	Action	Note
1	Remove the lifting accessories.	
2	Turn on the power to the robot and jog the robot to calibration position.	
3	Refit the attachment screws underneath the balancing device.	Hex socket head cap screw: M16x50 12.9 Gleitmo 603+Geomet 500 (15 pcs) Tightening torque: standard torque 300 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*).  xx2200001401
4	Calibrate the robot.	See *Calibration on page 707*.

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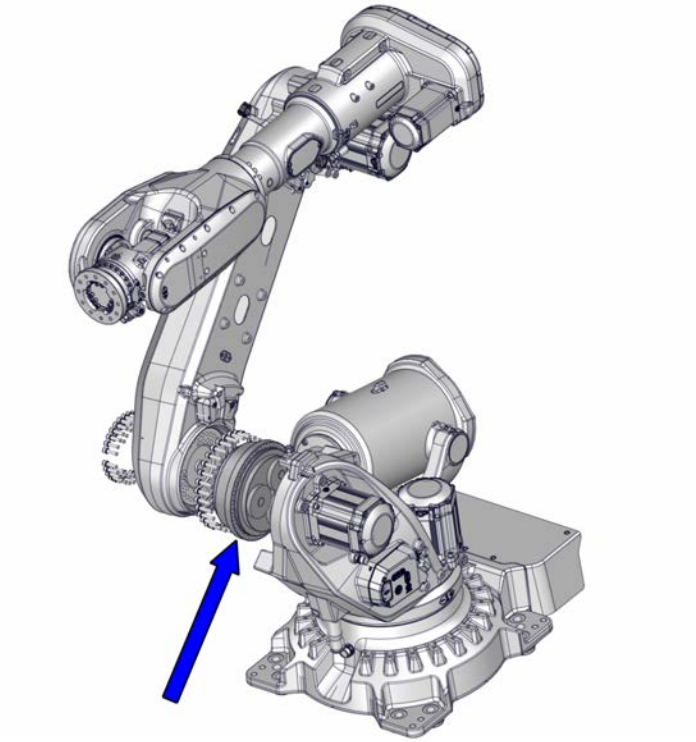
	Action	Note
5	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.9.2 Replacing the axis-2 gearbox

Location of the gearbox

The gearbox is located as shown in the figure.



xx2200001390

Summary of the replacement procedure

This is a brief summary of the replacement procedure, containing the major actions to be performed.

1. Remove the balancing device link ear shaft.
2. Drain the axis-2 gearbox.
3. Loosen the cabling brackets inside the lower arm and on the frame.
4. Remove the upper and lower arm mounted together, as an assembly.
5. Remove the axis-2 motor.
6. Replace the axis-2 gearbox.

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

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Spare part	Article number	Note	Level
Gearbox	3HAC083607-002 (Graphite White) 3HAC083607-003 (ABB Orange)	Includes o-ring	L2

Required tools and equipment

Equipment	Article number	Note
Hydraulic press equipment, balancing device	3HAC074411-001	Used to unload or restore a balancing device. User instructions are enclosed with the tool.
Dismantle and mounting tool	3HAC028920-001	Used for removing and fitting shaft and bearings. User instructions are enclosed with the tool.
Hydraulic pump 70 MPa	3HAC13086-1	To be used with the press and puller tools. See technical specifications in the user instructions for the press equipment.
Hydraulic cylinder	3HAC11731-1	To be used with the press and puller tools. See technical specifications in the user instructions for the press equipment.
Lifting eye VLBG	3HAC16131-1	M12, 2 pcs
Lifting shackle	-	SA-10-8-NA1
Fender washer	-	Outer diameter: minimum 26 mm, maximum 30 mm, hole diameter: 13 mm, thickness: 3 mm.
Lifting accessory (chain)	3HAC15556-1	Lifting instruction 3HAC15880-2 enclosed.
Roundsling, 1.5 m	-	Length: 1.5 m.
Roundsling, 1 m	-	Length: 1 m.
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.
Bits extender	3HAC12342-1	300 mm, bits 1/2"
Removal tool motor M12	3HAC14631-1	Used to push out the motor, if necessary. Always use removal tools in pairs.
Guide pin, M10x150	3HAC15521-2	Always use guide pins in pairs.
Guide pin, M12x150	3HAC13056-2	Always use guide pins in pairs.
Screws M10x80, fully threaded	-	Used to push out the gearbox, if necessary.
Lifting accessory for gear	3HAC081585-001	For lifting the gearbox

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5.9.2 Replacing the axis-2 gearbox
Continued

Equipment	Article number	Note
Rotation tool M4	3HAB7887-1	Used to rotate the motor pinion. Add screw M4.
Adjustment tool for gear	3HAC080331-001	Used to rotate the gear for matching hole pattern with frame.
Calibration toolbox, Axis Calibration	3HAC074564-001 i	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

i Contains calibration pins with diameter 12 mm.

Required service parts

Consumable	Article number	Note
O-ring	3HAC061327-068	On gearbox. Included in gearbox spare part, but replace if damaged.
Connection box cover FS180 with gasket	3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection)	Replace if damaged. A threaded connection is required for cooling fan option. On axis-2 motor
O-ring, G 1/2"	3HAC061327-059	Used on oil plug. Replace if damaged.
Cleaning agent	-	Isopropanol
Grease	3HAC042536-001	Shell Gadus S2
Rust preventive	3HAC034903-001	Mercasol 3110 Waxcoat. Recommended drying time is 24h.
Cleaning agent	-	Loctite 7200
Cleaning agent	-	Loctite 7063
Flange sealant	-	Loctite 5800
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.
Locking liquid	-	Loctite 2400 (or equivalent Loctite 243)

Space required nearby robot

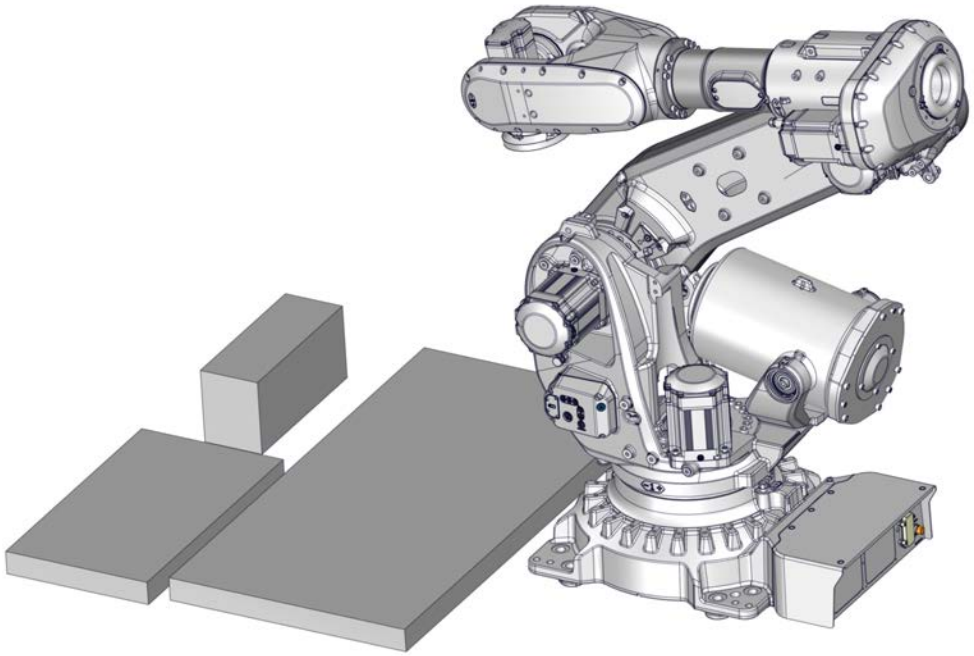
This section describes how to replace the gearbox without needing to remove the cable harness and DressPack cable package (if installed) from the robot.

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The described procedure requires free space on the floor nearby the robot. There should be enough space to place foam boards, pallets or similar protective material nearby the robot.

If needed, run axis-1 into a position that gives the required space. The figure shows an example.



xx2300000026

Note

Keeping the cable harness and DressPack fitted on the robot during gearbox replacement is only a recommendation. If it is not possible to put the lower and upper arm close enough to the robot, the cable harness and DressPack in the base and in the frame must be removed first.

Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	Decide which calibration routine to use for calibrating the robot. • Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot. • Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.	

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5.9.2 Replacing the axis-2 gearbox
Continued

	Action	Note
	If the robot is to be calibrated with reference calibration: Find previous reference values for the axis or create new reference values. These values are to be used after the repair procedure is completed, for calibration of the robot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in *Reference calibration routine on page 716*.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

Removing the gearbox

Use these procedures to remove the gearbox.

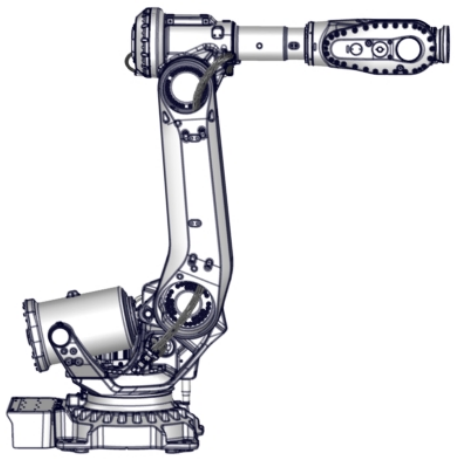
CAUTION

When performing these procedures, the cable harness will still be fitted or partly fitted to the robot. Use extreme caution not to cause any damage to the cable harness.

Removing tools and equipment from the turning disc

	Action	Note
1	Remove any payload, tools or other equipment fitted on the turning disc. DressPack can stay fitted for the time being.	This is done to achieve the best stability of the arm assembly, when removing and lifting it, and when it is resting by itself after removal.

Preparations before unloading the balancing device

	Action	Note
1	Jog axis-2 to the calibration position.	 xx2200001458

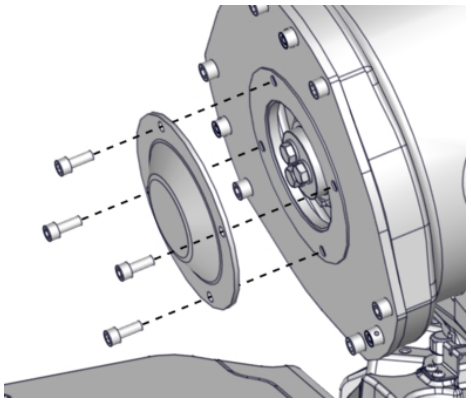
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	Action	Note
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

Unloading the balancing device springs and locking position with the Hydraulic press equipment, balancing device

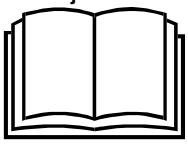
Use this procedure to unload and lock the balancing device in unloaded position with the Hydraulic press equipment, balancing device (3HAC074411-001).

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the cover plate on the back of the balancing device. **DANGER** DO NOT remove any other screws than the rear cover attachment screws.	 xx2200001330

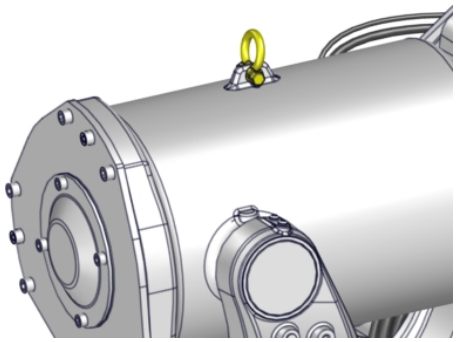
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5.9.2 Replacing the axis-2 gearbox
Continued

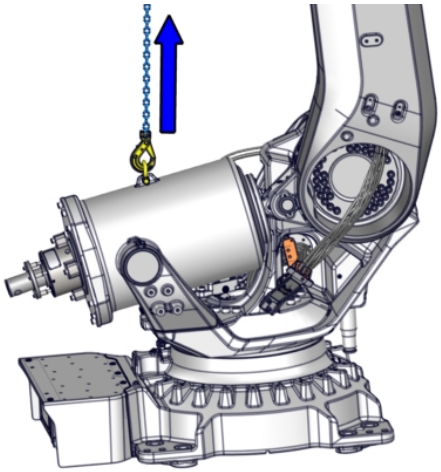
	Action	Note
3	Unload the balancing device with the press equipment, to make the piston rod and front ear adjustable when pulling the shaft out.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Hydraulic press equipment, balancing device: 3HAC074411-001 User instructions are enclosed with the tool.

Attaching lifting accessory to the balancing device

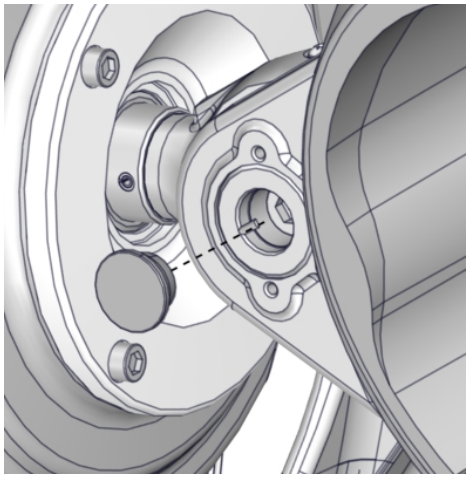
	Action	Note
1	 **CAUTION** The weight of the balancing device is 140 kg All lifting accessories used must be sized accordingly.	
2	Fit a lifting shackle to the balancing device.	Lifting shackle: SA-10-8-NA1  xx2200001355

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	Action	Note
3	Fit the lifting accessory to the shackle and raise to take the weight of the balancing device.	Lifting accessory (chain): 3HAC15556-1  xx2200001459

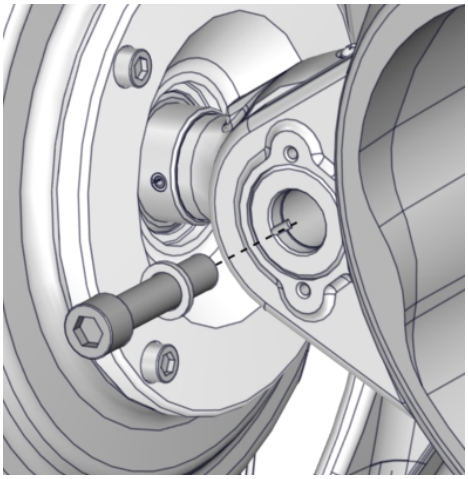
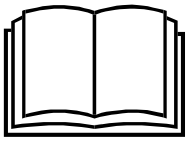
Removing the shaft in the front (link ear)

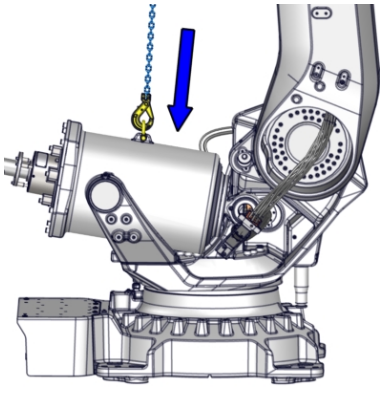
	Action	Note
1	Remove the protection plug at the link ear.	 xx2200001460

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5.9.2 Replacing the axis-2 gearbox
Continued

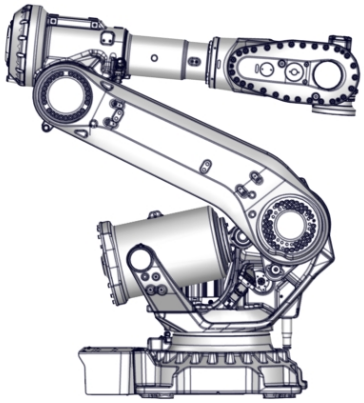
	Action	Note
2	Unscrew the attachment screw and washer.	Hex socket head cap screw: M16x70 8.8-A3F Washer: Steel 17x25x3  xx2200001461
3	Pull the shaft out using the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.

	Action	Note
1	Put down the balancing device and let it rest on the frame.	 xx2200001462

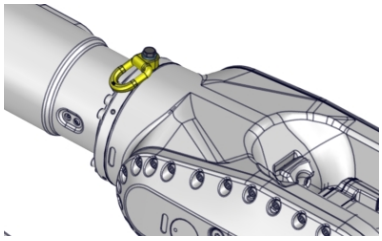
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Preparations before removing the gearbox

	Action	Note
1	Jog the robot into position: • Axis 1: 0° • Axis 2: -60° • Axis 3: +65° (approximately) • Axis 4: 0° • Axis 5: +90° • Axis 6: +90° (if DressPack is installed) **CAUTION** Check that the balancing device ear does not collide with the ear on the lower arm when jogging the axis-2 into position.	 xx2200001615
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	Begin draining the gearbox.	See *Draining the axis-2 gearbox on page 157*.

Attaching lifting accessories to the lower and upper arm

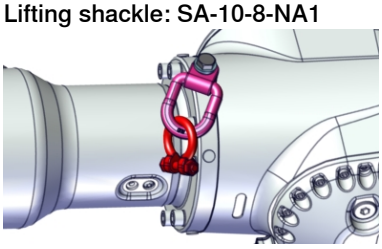
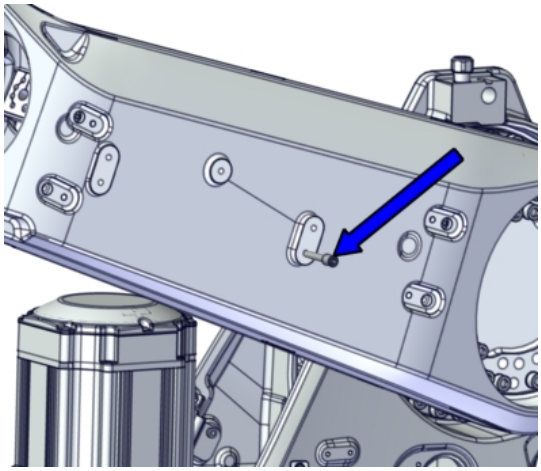
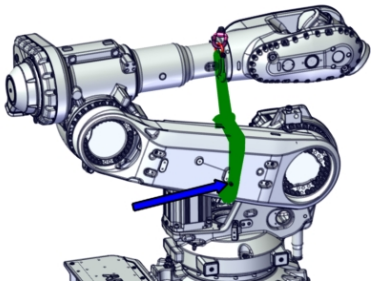
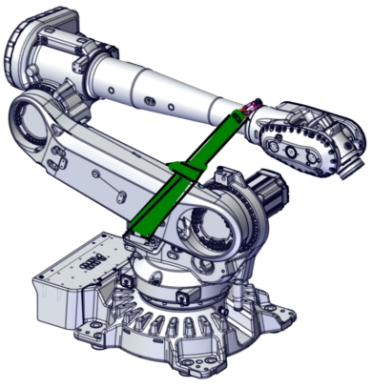
	Action	Note
1	**CAUTION** The weight of the complete upper and lower arm together is 490-515 kg (depending on robot variant) All lifting accessories used must be sized accordingly.	
2	Fit a lifting eye to the wrist.	Lifting eye VLBG: 3HAC16131-1  xx2200001522

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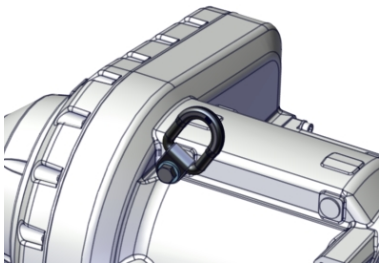
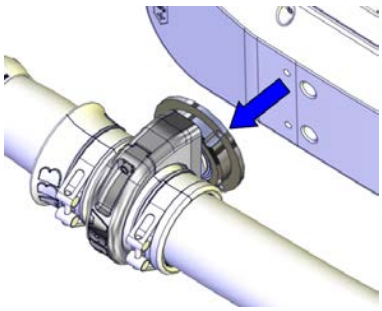
5.9.2 Replacing the axis-2 gearbox

Continued

	Action	Note
3	Fit a lifting shackle in the wrist lifting eye.	Lifting shackle: SA-10-8-NA1  xx2100001414
4	Run a roundsling around the lower arm. If DressPack cable package is installed: place the roundsling beneath the ball joint housing on the outside of the lower arm instead.	Roundsling, 1.5 m Example where securing screw is needed:
5	Attach the roundsling to the shackle on the wrist. If there is a risk that the roundsling will slide (depends on robot variant), insert a M12x50 securing screw, not more than 10-15 mm, into the screw hole shown in the figure. If DressPack cable package is installed: use the ball joint housing instead, in the same way.  xx2100001412	 xx2100001415 Example where securing screw is not needed:  xx2100001469
6	Stretch the roundsling between the wrist and the lower arm by slowly jogging the axis-3. **Note** Make sure the roundsling is stretched, in order to carry the weight of the lower arm.	

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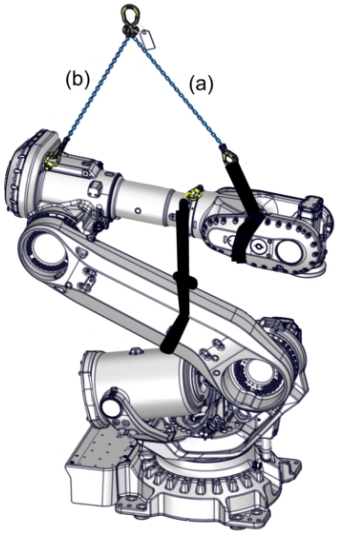
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	Action	Note
7	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
8	Fit a lifting eye in the arm house, with a fender washer underneath.	Lifting eye VLBG: 3HAC16131-1 Fender washer: Outer diameter: minimum 26 mm, maximum 30 mm, hole diameter: 13 mm, thickness: 3 mm.  xx2100002146
9	If the robot is equipped with DressPack, unscrew the attachment screws of the bracket that holds the ball joint housings on the wrist. The DressPack can stay fitted in the ball joint housing.	 xx1400000355
10	Move the DressPack cable package over to the other side of where the lifting accessory will be attached to the shackle on the arm house.	

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5.9.2 Replacing the axis-2 gearbox
Continued

	Action	Note
11	Attach the Lifting accessory (chain) to an overhead crane (or similar), then to the lifting eye in the arm house and to a roundsling run through the wrist. Adjust the chain lengths to make the lift as level as possible.	Lifting accessory (chain): 3HAC15556-1 Roundsling, 1 m  xx2200001619 The figure shows an example of lifting chain lengths. Keep chain (a) shorter than chain (b).
12	Raise the overhead crane to stretch the chains and roundslings. Verify that the roundsling between the wrist and the lower arm is stretched.	

Center of gravity of upper and lower arm assembly

Loosening the cable brackets

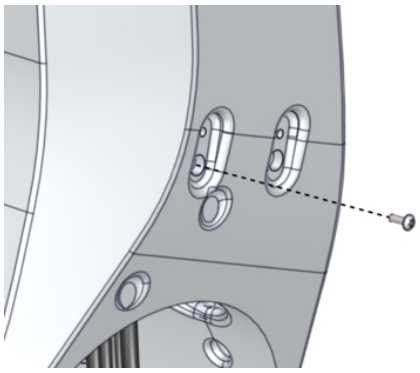
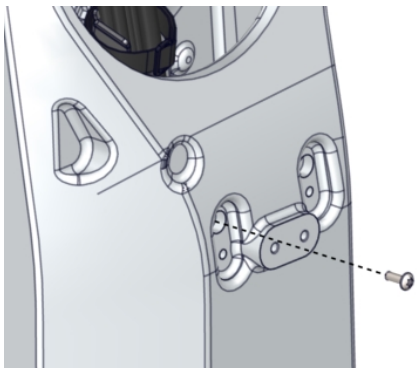
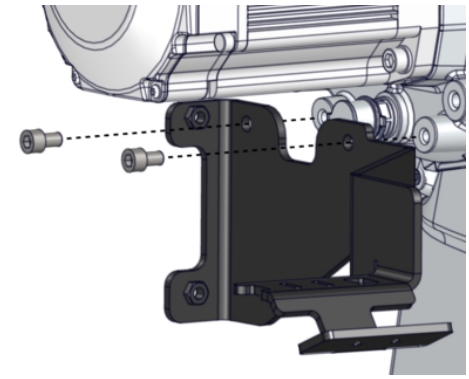
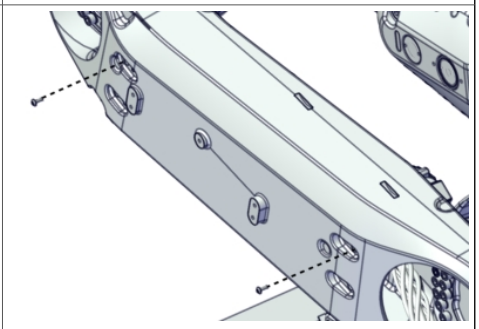
Use this procedure to lift the lower and upper arm mounted together, with the cable harness and DressPack kept installed in the base and in the frame.

Note

Keeping the cable harness and DressPack fitted on the robot during gearbox replacement is only a recommendation. If it is not possible to put the lower and upper arm close enough to the robot, the cable harness and DressPack in the base and in the frame must be removed first.

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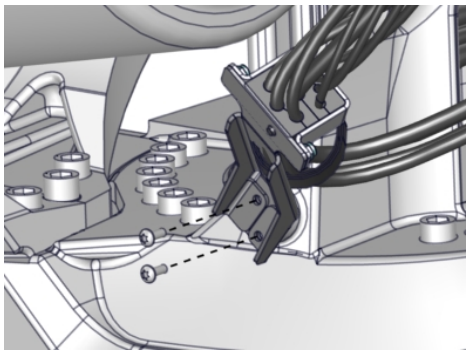
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	Action	Note
1	If robot is equipped with DressPack: Remove the cable brackets inside the lower arm, by removing the attachment screws.	 xx2300001089  xx2300001088
2	If robot is equipped with DressPack: Remove the mounting plate from the arm house.	 xx2300001036
3	Unscrew the attachment screws that secure the axis-2 lower arm metal clamp and the axis-3 lower arm metal clamp located on the inside of the lower arm by removing the attachment screws.	 xx2100001104

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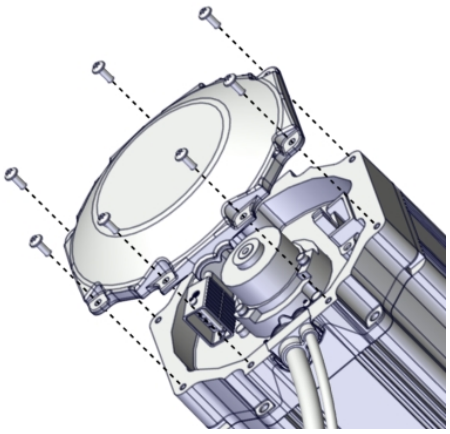
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5.9.2 Replacing the axis-2 gearbox
Continued

	Action	Note
4	Loosen the cable bracket from the frame by removing the nuts. Let it hang loose.	 xx2200001388

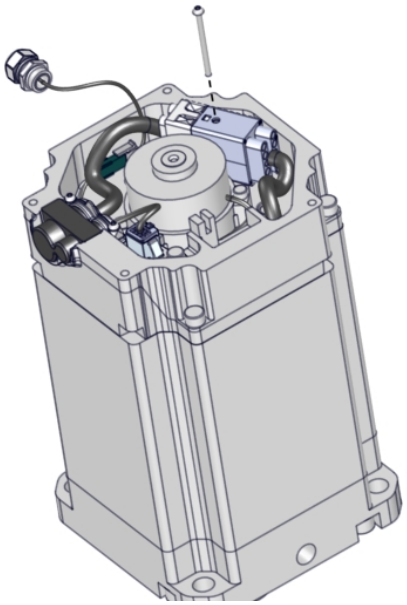
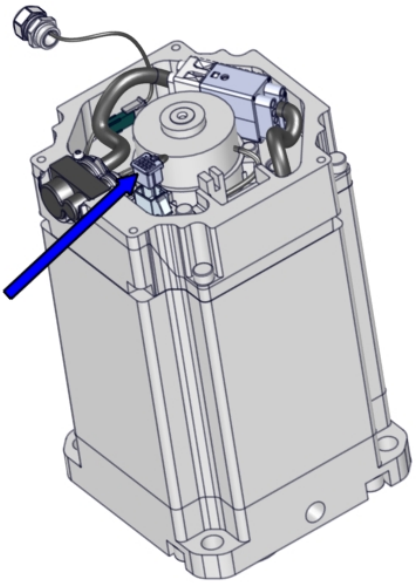
Disconnecting the axis-2 motor cables

Use this procedure to disconnect the motor cables.

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove the motor cover by removing the screws.	 xx2100000596

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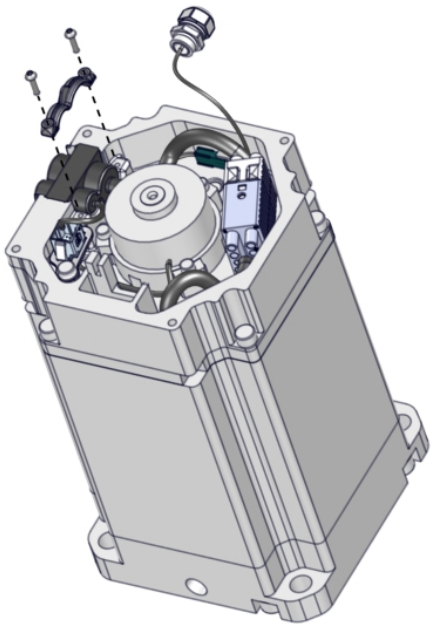
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	Action	Note
3	Disconnect the power cable connector by first removing the attachment screw and then parting the connector.	 xx2200001736
4	Disconnect the signal cable connector by pulling it out.	 xx2200001737

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5.9.2 Replacing the axis-2 gearbox
Continued

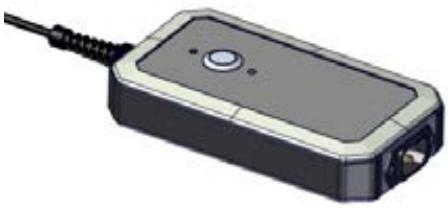
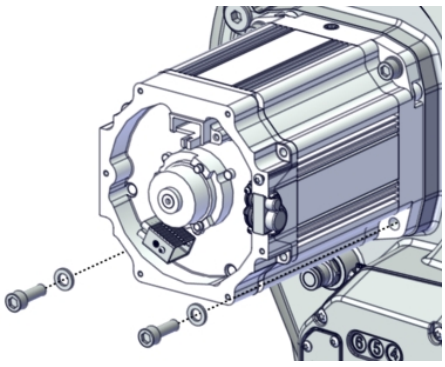
	Action	Note
5	Remove the cable bracket by removing the screws.	 xx2200001738
6	Remove the motor cables from the motor.	

Removing the axis-2 motor

	Action	Note
1	Before removing the motor, make sure that the gearbox is completely drained.	
2	**DANGER** When releasing the holding brakes of the motor, the lower arm will be movable and may fall down if not secured. Verify that the lower arm is secured as previously described, before continuing.	

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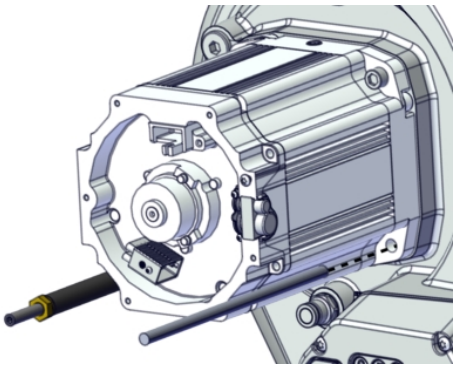
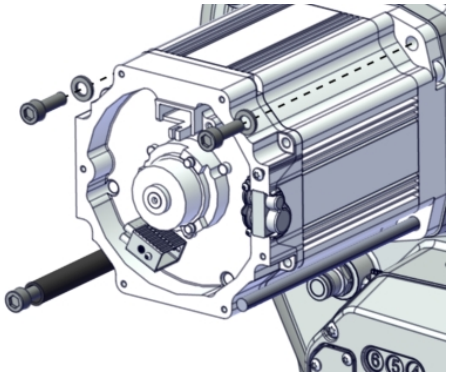
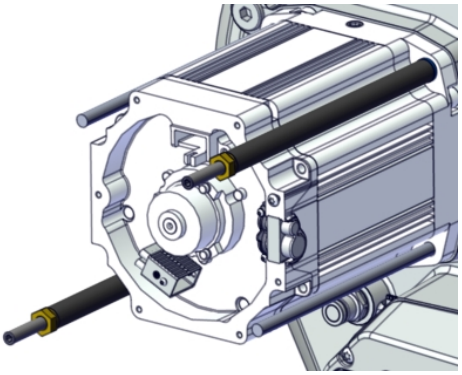
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	Action	Note
3	**CAUTION** Releasing the brakes on the axis-2 motor results in weight transfer of upper and lower arm weight to the inserted lock screw in the lower arm or to the attached lifting accessories (whichever is used). If lifting accessories are used, verify that the lifting chains and roundslings are stretched by raising the overhead crane, before releasing the brakes. Release the brakes on the motor with the brake release tool, to unload the weight: 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
4	Remove the two lower screws. Use a bits extender in order to reach the screws.	Bits extender: 3HAC12342-1  xx2000000468

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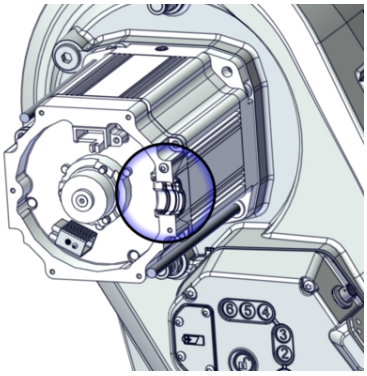
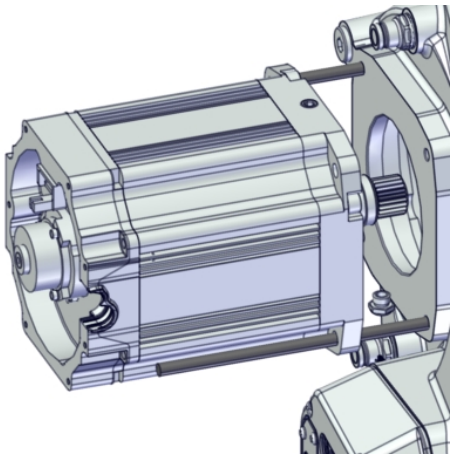
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5.9.2 Replacing the axis-2 gearbox
Continued

	Action	Note
5	Fit a guide pin in the non-threaded hole. Fit a removal tool in the threaded hole. **Tip** Lubricate the guide pins with some grease to make the motor slide better.	Guide pin, M10x150: 3HAC15521-2 Removal tool motor M12: 3HAC14631-1  xx2000000456
6	Remove the remaining two screws.	Bits extender: 3HAC12342-1  xx2200001150
7	Fit a guide pin in the non-threaded hole. Fit a removal tool in the threaded hole. **Tip** Lubricate the guide pins with some grease to make the motor slide better.	Guide pin, M10x150: 3HAC15521-2 Removal tool motor M12: 3HAC14631-1  xx2300000043
8	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
9	Activate the brake release tool again (release the brakes).	The power is only applied for 180 seconds after activation.

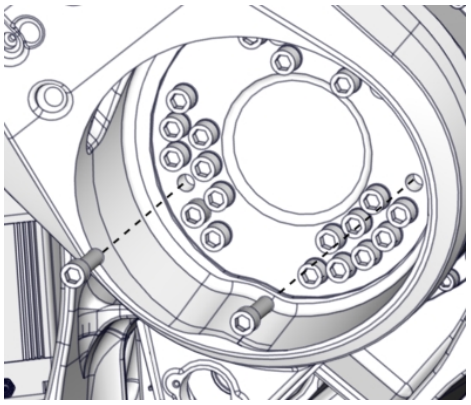
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	Action	Note
10	Press the motor out of its position by using the removal tools. Remove the removal tools.	Used to push out the motor, if necessary. Always use removal tools in pairs.
11	**CAUTION** The weight of the motor is 22 kg	
12	Remove the motor by sliding it out on the guide pins and lift it off. **Tip** Make a note in which direction the cable gland hole is facing. The motor shall be refitted in the same position.  xx2100000595	 xx2000000457 Make sure the pinion is not damaged.

Removing and lifting away the lower and upper arms un-separated (Step 1)

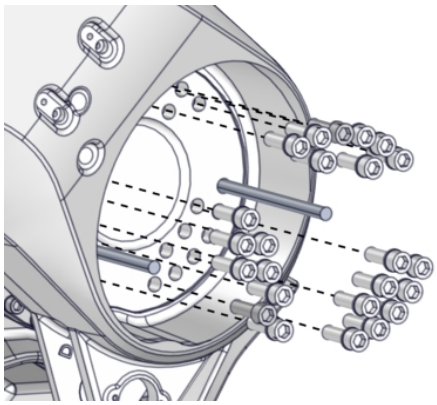
Use this procedure for the first step of removing and lifting away the lower and upper arm un-separated.

	Action	Note
1	Remove two attachment screws in opposite holes and replace them with guide pins. **Tip** Use different lengths on the guide pins to simplify guidance. **Tip** Lubricate the guide pins with some grease to make the lower arm slide better.	Guide pin, M16x150 / Guide pin, M16x200: 3HAC13120-2 / 3HAC13120-3 Always use guide pins in pairs.  xx2300000153

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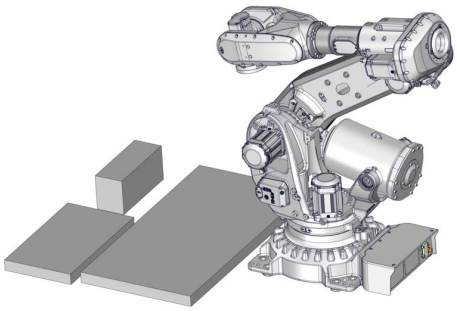
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5.9.2 Replacing the axis-2 gearbox
Continued

	Action	Note
2	Remove all but one of the remaining attachment screws that secure the lower arm to the axis-2 gearbox.	 xx2300000152

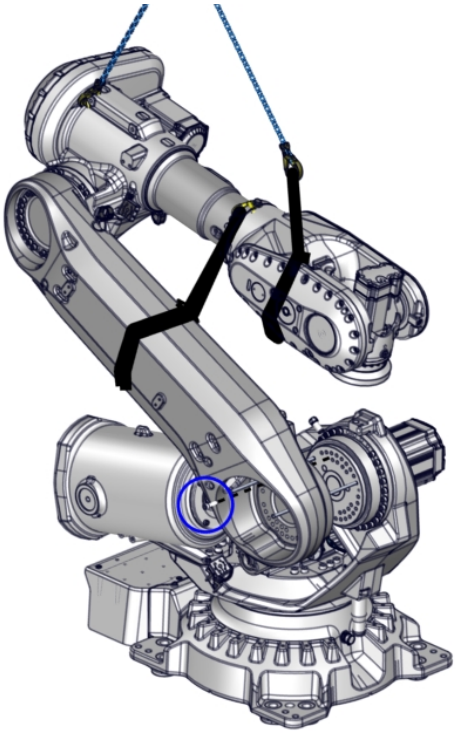
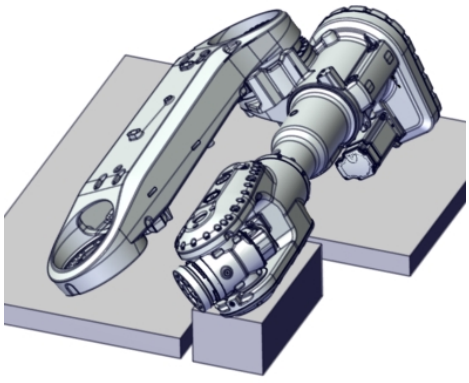
Removing and lifting away the lower and upper arms un-separated (Step 2)

Use this procedure for the second step to remove and lift the lower and upper arm un-separated.

	Action	Note
1	Put two foam boards, pallets or similar protective material on the floor, somewhere close to the robot. Put one higher foam block as protection for the wrist. If needed, move axis-1 into a position that gives the required space. **Note** Keeping the cable harness and DressPack fitted on the robot during gearbox replacement is only a recommendation. If it is not possible to put the lower and upper arm close enough to the robot, the cable harness and DressPack in the base and in the frame must be removed first.	 xx2300000026
2	**CAUTION** The weight of the complete upper and lower arm together is 490-515 kg (depending on robot variant) All lifting accessories used must be sized accordingly.	

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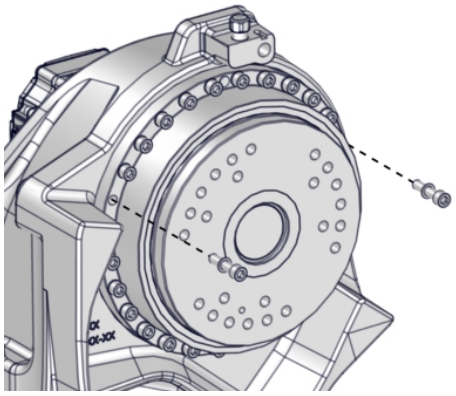
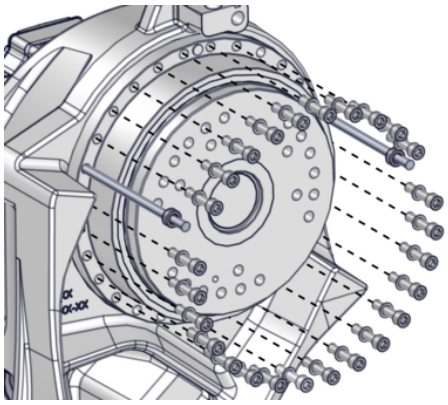
	Action	Note
3	Remove the remaining screw and slowly lift away the lower and upper arm together. Let the cabling run in the lower arm. Make sure not to stretch any cabling! **CAUTION** Use extreme caution when lifting away the arms. The cable harness is still partly connected.	Image does not show the installed cable harness.  xx2300000029
4	Lift the arm system and lay it down safely on the boards. Use a higher block as support under the wrist unit when the arms are put down on the boards. **CAUTION** Check that the cable bracket underneath the arm housing is not damaged.	 xx2100001103

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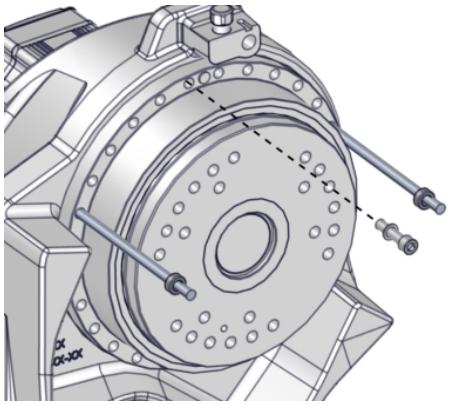
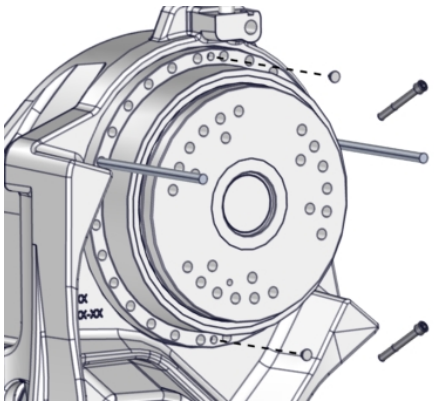
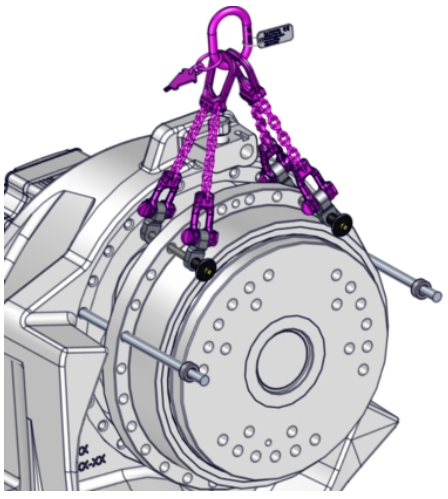
5.9.2 Replacing the axis-2 gearbox
Continued

Removing the axis-2 gearbox

	Action	Note
1	Remove two attachment screws from opposite positions and replace them with guide pins. **CAUTION** Use stoppers on the guide pins. **Tip** Use different lengths on the guide pins to simplify guidance. **Tip** Lubricate the guide pins with some grease to make the lower arm slide better.	Guide pin, M12x150: 3HAC13056-2 Always use guide pins in pairs.  xx2300000155
2	Leave one of the upper attachment screws and remove the rest. The remaining screw is used to prevent the gearbox from falling down.	 xx2300000156
3	**CAUTION** The weight of the gearbox is 78 kg All lifting accessories used must be sized accordingly.	

Continues on next page

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	Action	Note
4	Remove the remaining screw left in the gearbox.	 xx2300000158
5	Remove the two protection plugs and use removal tools to press the gearbox out of position.	Screws M10x80, fully threaded: -  xx2300000159
6	Use caution and let the gearbox slide out on the guide pins. **CAUTION** Use stoppers on the guide pins.	Lifting accessory for gear: 3HAC081585-001  xx2300000157
7	Attach the lifting accessory to the gearbox.	
8	Remove the stoppers from the guide pins and remove the gearbox.	

Refitting the gearbox

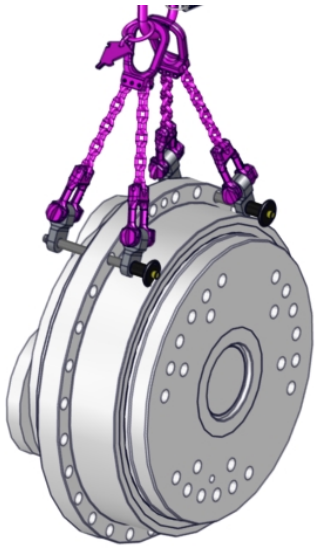
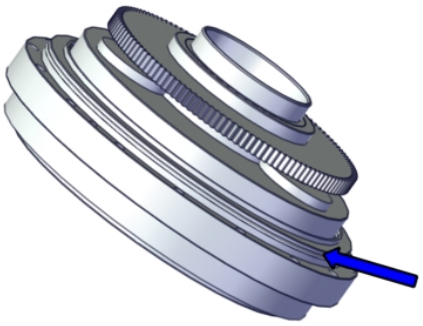
Use these procedures to refit the gearbox.

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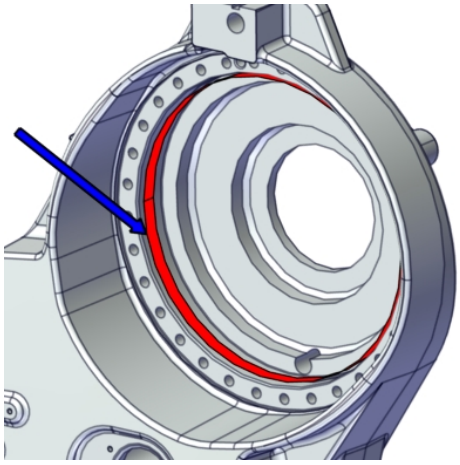
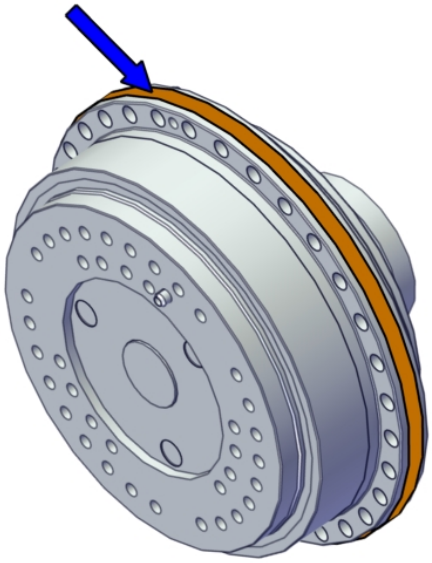
5.9.2 Replacing the axis-2 gearbox
Continued

Preparations before refitting the axis-2 gearbox

	Action	Note
1	**CAUTION** The weight of the gearbox is 78 kg All lifting accessories used must be sized accordingly.	
2	Apply the lifting accessory to the gearbox.	Lifting accessory for gear: 3HAC081585-001  xx2300000213
3	Lift the gearbox so that it rests on its side.	
4	Wipe clean the contact surfaces on both the gearbox and the frame from any contamination. **Note** Also wipe clean the o-ring groove.	Cleaning agent: Isopropanol
5	Check the o-ring. Replace if damaged.	O-ring: 3HAC061327-068  xx2100001132

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	Action	Note
6	Lubricate the contact surface (where the o-ring is seated) on the gearbox with grease.	Grease, Shell Gadus S2: 3HAC042536-001.  xx2100002792
7	Apply rust preventive to the gearbox surface shown in the figures.	Rust preventive: 3HAC034903-001 (Mercasol 3110 Waxcoat. Recommended drying time is 24h.)  xx2100001105

Refitting the axis-2 gearbox

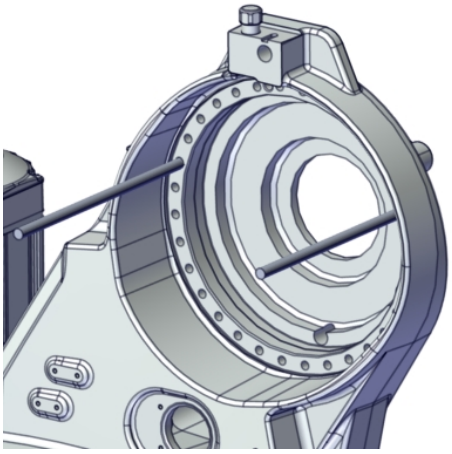
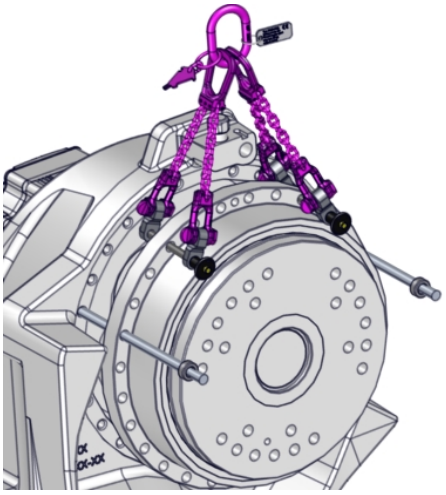
Use this procedure to refit the gearbox.

	Action	Note
1	**CAUTION** The weight of the gearbox is 78 kg All lifting accessories used must be sized accordingly.	

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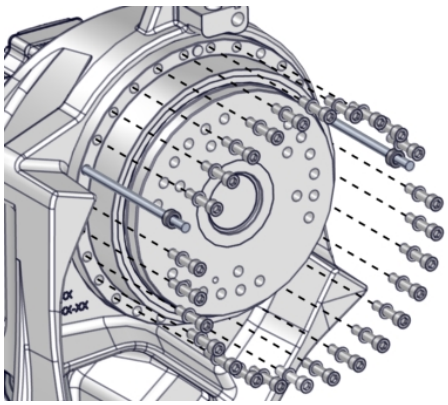
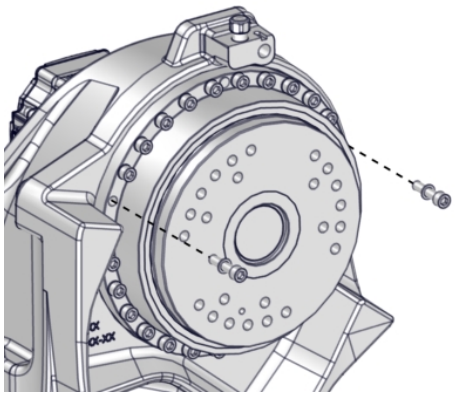
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5.9.2 Replacing the axis-2 gearbox
Continued

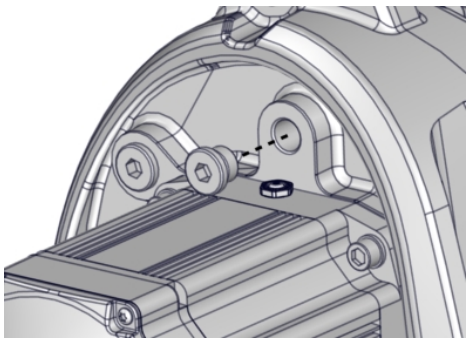
	Action	Note
2	Fit two guide pins in opposite holes. **Tip** Use different lengths on the guide pins to simplify guidance. **Tip** Lubricate the guide pins with some grease to make the gearbox/gear slide better.	Guide pin, M12x150: 3HAC13056-2 Always use guide pins in pairs.  xx2000000466
3	Lift the gearbox and let it rest on the guide pins. **CAUTION** Use stoppers on the guide pins.	 xx2300000157
4	Remove the lifting accessory. **DANGER** There is a risk that the gearbox may glide out and fall down if it is too far out to on the guide pins and no stoppers are used.	

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	Action	Note
5	Slide the gearbox into position and fit the attachment screws and washers.	Hex socket head cap screw: M12x50 12.9 Gleitmo 603+Geomet 500 (28 pcs).  xx2300000156
6	Remove the guide pins and fit the remaining attachment screws and washers.	 xx2300000155
7	Tighten the attachment screws.	Tightening torque: standard torque 120 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*)..

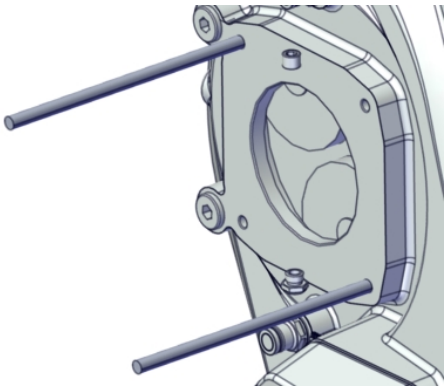
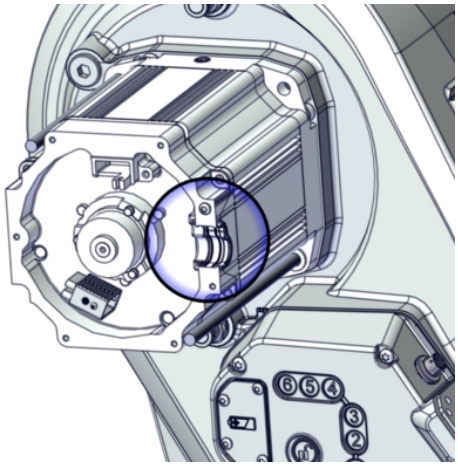
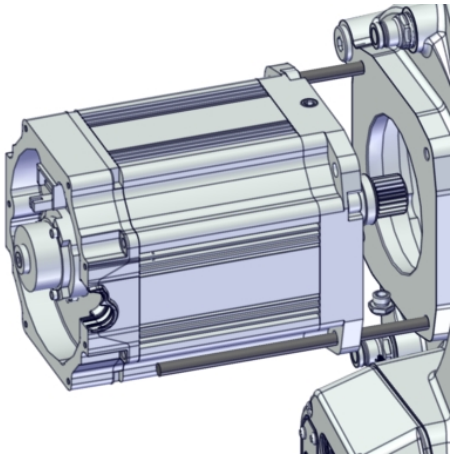
Refitting the axis-2 motor

	Action	Note
1	Remove the plug from the venting hole. This is done to evacuate air during refitting of the motor.	 xx2300000002

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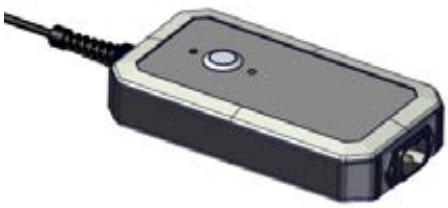
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5.9.2 Replacing the axis-2 gearbox
Continued

	Action	Note
2	Fit guide pins in opposite holes.	Guide pin, M10x150: 3HAC15521-2 Always use guide pins in pairs.  xx2100000593
3	**CAUTION** The weight of the motor is 22 kg	
4	**Note** Make sure the cable gland opening is turned the correct way.	 xx2100000595
5	Lift the motor and put it on the guide pins as close as possible to its final position without pushing the motor pinion into the gear.	 xx2000000457

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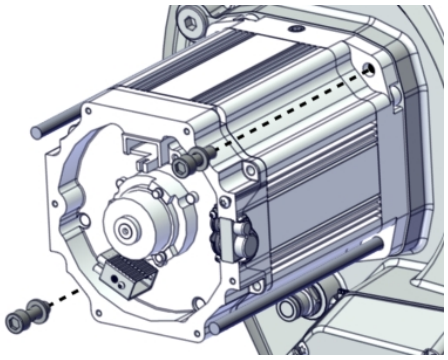
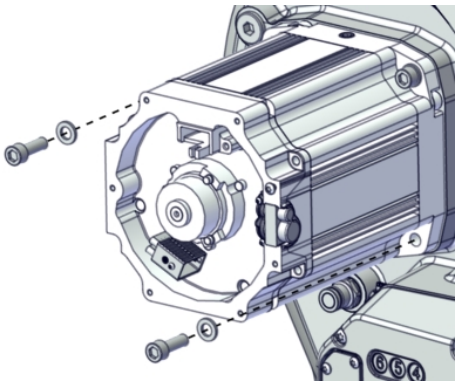
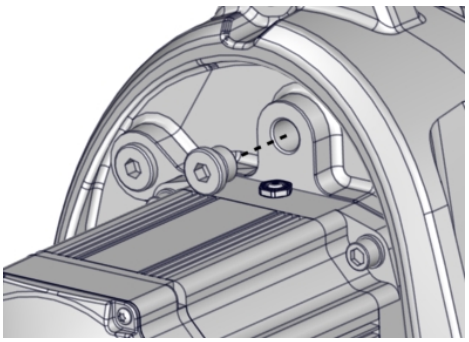
	Action	Note
6	Release the brakes of the axis-2 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
7	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
8	Apply the rotation tool. Use caution and fit the motor in its final position while at the same time rotating the motor pinion slightly using the rotation tool. • Make sure that the motor pinion is properly mated to the gear of the gearbox. • Make sure that the motor pinion does not get damaged. • Make sure that the direction of the cable exit is facing the correct way.	Rotation tool M4: 3HAB7887-1

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5.9.2 Replacing the axis-2 gearbox

Continued

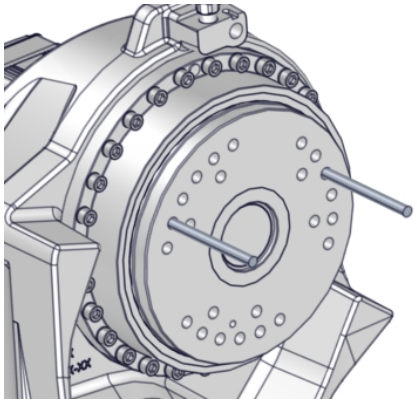
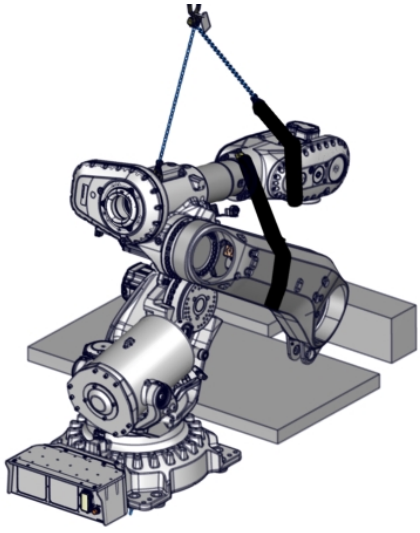
	Action	Note
9	Fit two of the attachment screws and washers. Use a bits extender in order to reach the screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (2 pcs) Bits extender: 3HAC12342-1  xx2000000467
10	Remove the guide pins and refit the remaining attachment screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (2 pcs)  xx2300000044
11	Tighten the screws.	Tightening torque: 50 Nm.
12	Disconnect the brake release tool.	
13	Perform a leak-down test.	See *Performing a leak-down test on page 192*.
14	Refit the oil plug. Replace the o-ring, if damaged.	O-ring, G 1/2": 3HAC061327-059 Tightening torque: 24 Nm.  xx2300000002

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Lifting back and refitting the lower and upper arm

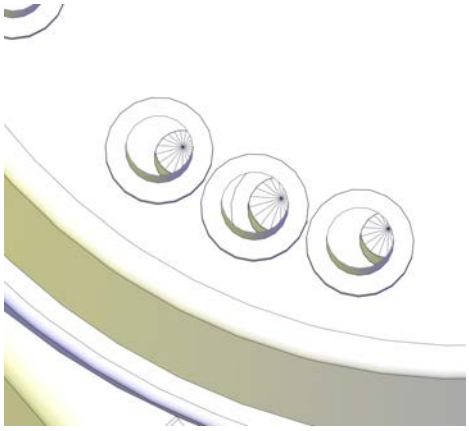
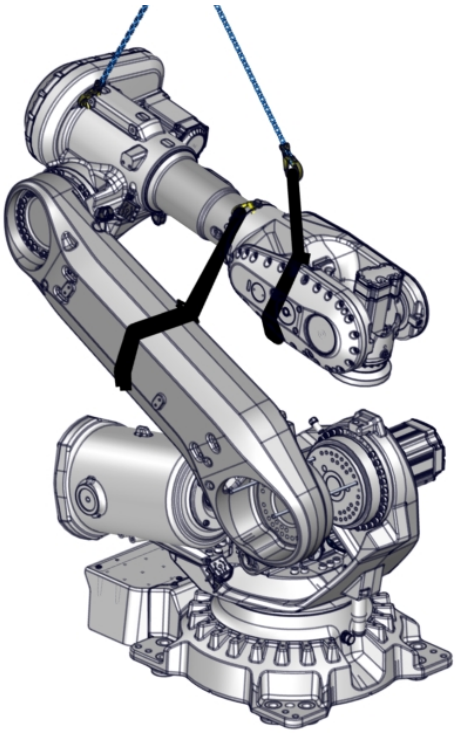
Use this procedure to lift back and refit the lower and upper arm mounted together.

	Action	Note
1	Fit two guide pins in opposite holes in the axis-2 gearbox. **Tip** Use different lengths on the guide pins to simplify guidance. **Tip** Lubricate the guide pins with some grease to make the lower arm slide better.	Guide pin, M16x150 / Guide pin, M16x200: 3HAC13120-2 / 3HAC13120-3 Always use guide pins in pairs.  xx2300000211
2	**CAUTION** The weight of the complete upper and lower arm together is 490-515 kg (depending on robot variant) All lifting accessories used must be sized accordingly.	
3	Attach the lifting accessories to the arm assembly, if not already fitted.	
4	Use caution and slowly lift the lower and upper arm together. Make sure: • not to stretch any of the cables • the arm assembly is level when lifted.	 xx2300000027

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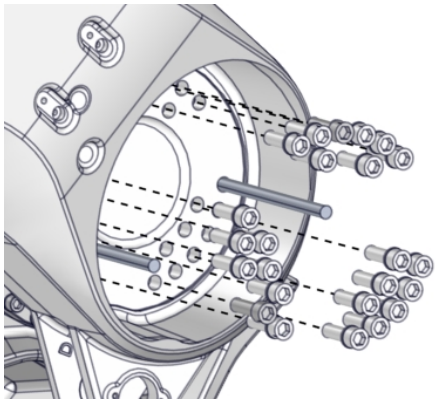
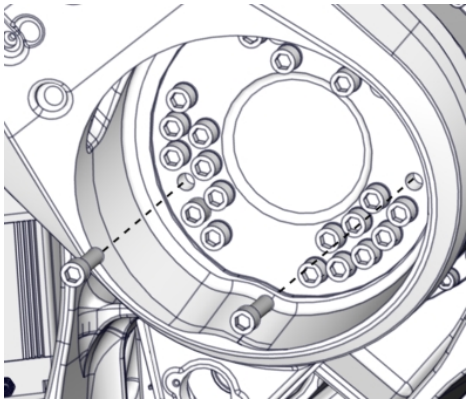
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5.9.2 Replacing the axis-2 gearbox
Continued

	Action	Note
5	Guide the lower arm onto the guide pins and check if the hole pattern between the gearbox and the lower arm matches. If the hole pattern does not match, use the adjustment tool in the axis-2 gear and rotate until a matching hole pattern is achieved.  xx1300000819	Adjustment tool for gear: 3HAC080331-001
6	Slide the arms into position on the guide pins.	 xx2300000028

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	Action	Note
7	Fit all now accessible attachment screws and washers.	Screws: M16x50 12.9 Gleitmo 603+Geomet 500 (26 pcs)  xx2300000152
8	Remove the two guide pins and replace with the remaining attachment screws and washers.	Screws: M16x50 12.9 Gleitmo 603+Geomet 500  xx2300000153
9	Tighten the attachment screws.	Tightening torque: standard torque 300 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*).
10	Remove the lifting accessories.	

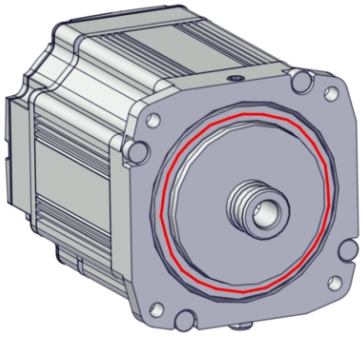
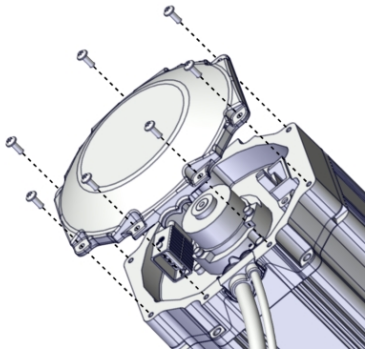
Preparations prior to refitting motor

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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5.9.2 Replacing the axis-2 gearbox
Continued

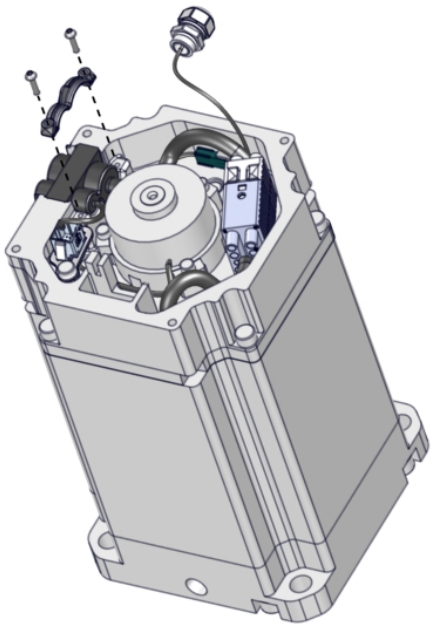
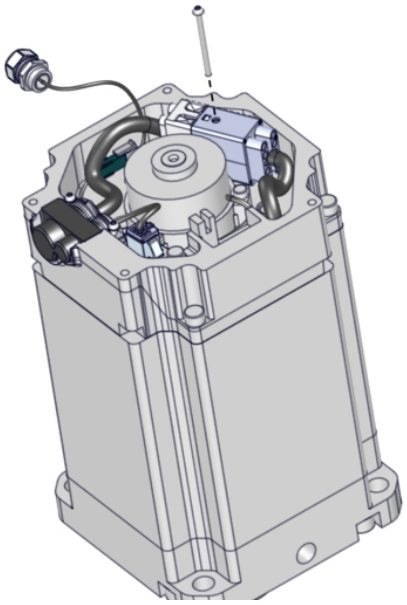
	Action	Note
2	Remove any old paint or flange sealant residues or other contamination from the contact surfaces on both the motor and the mating parts. **Tip** Remove flange sealant residues with Loctite 7200. Then use Loctite 7063 for cleaning the mating surface.	Cleaning agent: Loctite 7200, Loctite 7063
3	Apply a continuous bead of flange sealant, 1-2 mm wide, inside of the groove on the motor contact surface. **Note** The purpose of the groove is to catch excess sealant. No o-ring is used.	Flange sealant: Loctite 5800  xx2100000520
4	Remove the cover, if fitted to the new spare part motor.	 xx2100000596

Connecting the axis-2 motor cables

	Action	Note
1	Put the motor cables in place in the opening.	

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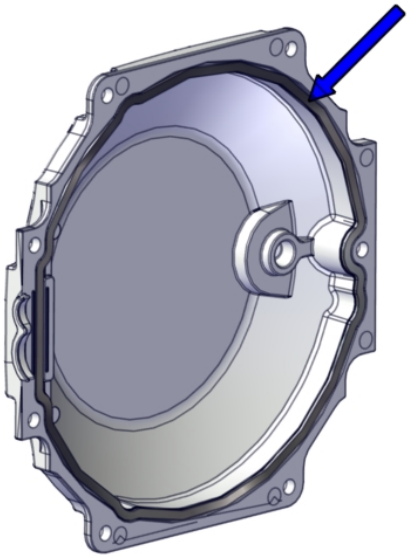
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	Action	Note
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001738
3	Connect the motor cables. **Note** Connect in accordance with the markings on the connectors.	
4	Fit a screw to the power connector. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001736

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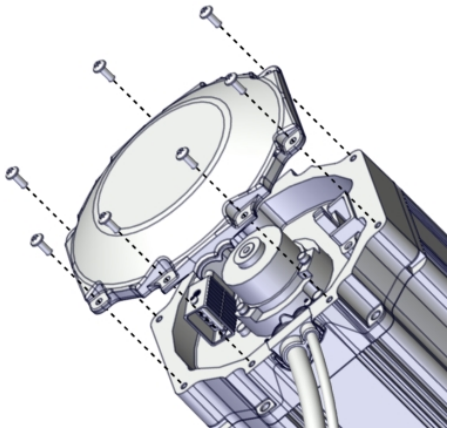
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5.9.2 Replacing the axis-2 gearbox
Continued

	Action	Note
5	Inspect the gasket. Replace the complete cover if the gasket is damaged.	Axis-1 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-2 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-3 Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange) Axis-4 Connection box cover FS130 with gasket: 3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)  xx2100000600
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	

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	Action	Note
7	Refit the motor cover with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100000596

Refitting the cabling

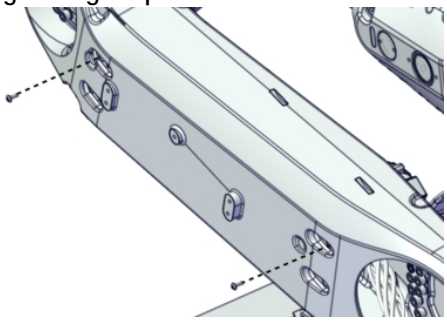
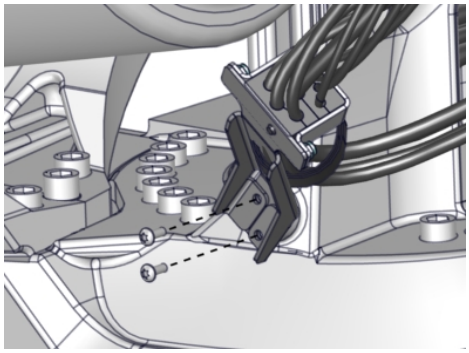
Use this procedure to refit the cabling.

	Action	Note
1	Use caution and push the cable harness into the lower arm.	

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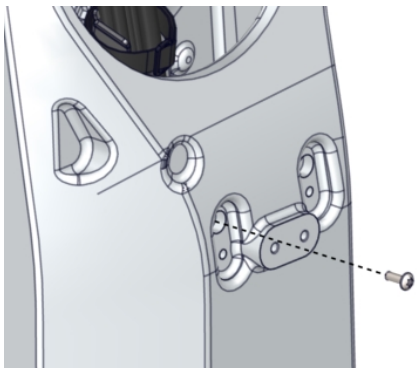
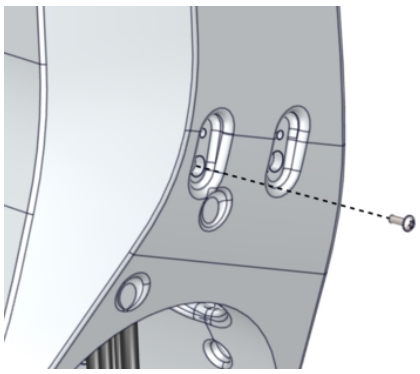
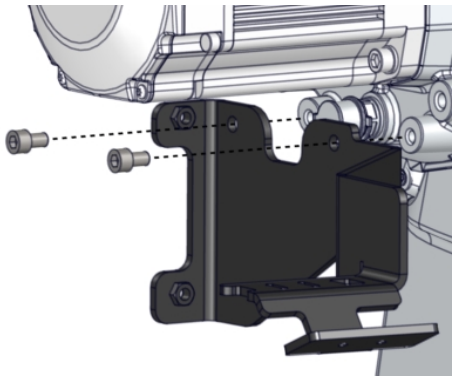
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5.9.2 Replacing the axis-2 gearbox
Continued

	Action	Note
2	Secure the upper and lower cable clamps inside the lower arm with the attachment screws. **Note** The screws are reached from the outside of the lower arm. **Note** Check that the cabling will stay a little bit twisted between the cable clamps. Do not change the position of the brackets!  xx1300000595	Torx pan head screw: M6x16 A4-80 Tightening torque: 6 Nm.  xx2100001104
3	Refit the cable bracket on the frame.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200001388

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	Action	Note
4	If robot is equipped with DressPack. Fit the upper and lower bracket on the inside of the lower arm with attachment screws. Use locking liquid. The dress pack cables between the upper and lower bracket may not be twisted more than 1/2 turn.	See product manual for the DressPack. For article number see *References on page 10*. Locking liquid: - (Loctite 2400 (or equivalent Loctite 243))  xx2300001088  xx2300001089 Torx pan head screw: M6x16 Stainless steel A2-70 (2 pcs)
5	If robot is equipped with DressPack. Fit the mounting plate to the arm house. Use locking liquid.	Locking liquid: - (Loctite 2400 (or equivalent Loctite 243))  xx2300001036 Hex socket head cap screw: M10x16 8.8-A3F (2 pcs)

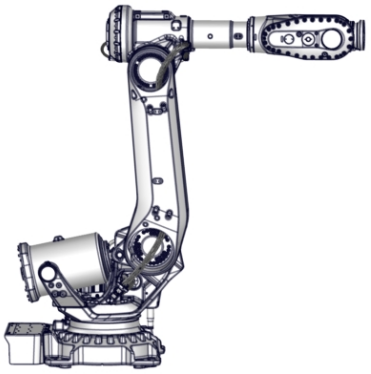
Positioning the robot for continued refitting

	Action	Note
1	Turn the power to the robot on temporarily.	

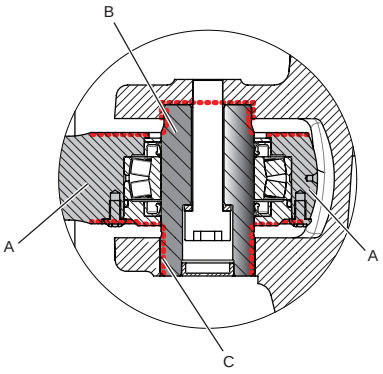
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5.9.2 Replacing the axis-2 gearbox
Continued

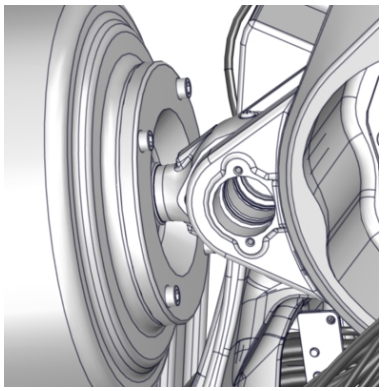
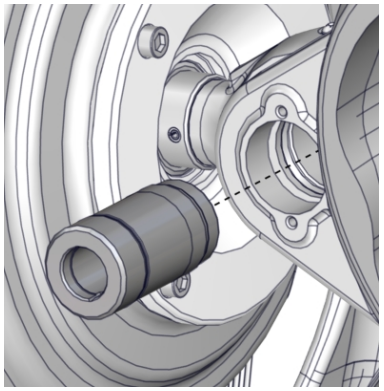
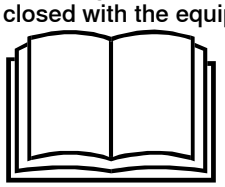
	Action	Note
2	Use caution and jog the robot to the calibration position.	 xx2200001458
3	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

Refitting the front shaft of the balancing device

	Action	Note
1	Apply the lifting accessory to the balancing device (if not already done).	Lifting shackle: SA-10-8-NA1 Lifting accessory (chain): 3HAC15556-1
2	Remove all residue of Loctite in the screw hole of the shaft.	
3	Wipe all contact surfaces inside the recess clean from contamination.	
4	*Foundry Plus:* Apply Mercasol on the surfaces on the shaft and front ear.	 xx1400000368 A Front link ear B Shaft C Mercasol (red dotted lines)

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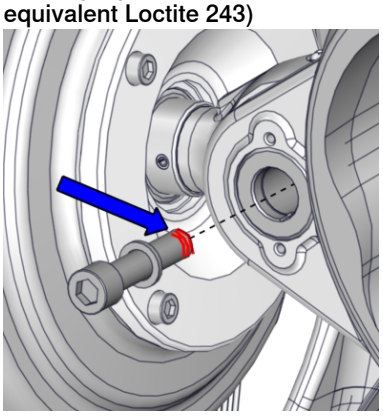
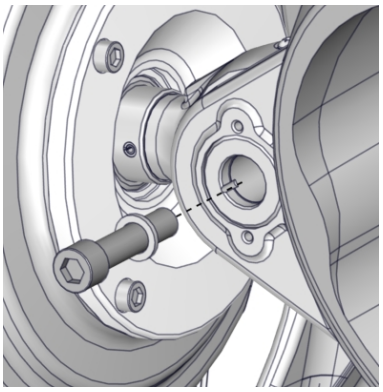
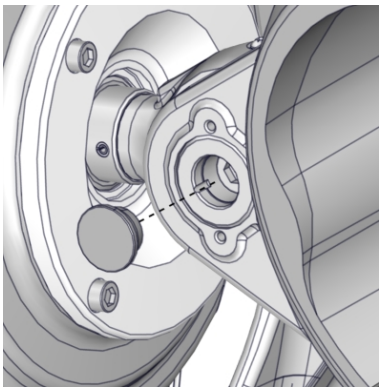
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	Action	Note
5	Align the balancing device link ear with the hole in the lower arm. **Note** Verify that the link ear is correctly turned.	 xx2200001918
6	Lubricate the shaft and place it to the front ear. **Note** *Foundry Plus*: Do not lubricate surfaces where Mercasol is applied.	 xx2200001917
7	Press in the shaft using the dismantle and mounting tool, according to user instructions enclosed with the equipment.  xx0900000813 Go to the user instructions enclosed with the press tool. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	Dismantle and mounting tool: 3HAC028920-001 User instructions are enclosed with the tool.

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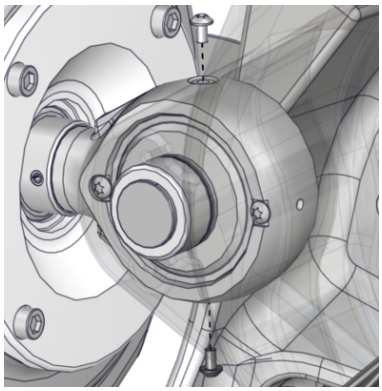
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5.9.2 Replacing the axis-2 gearbox
Continued

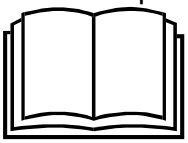
	Action	Note
8	Apply locking liquid on the first threads of the screw.	Hex socket head cap screw: M16x70 8.8-A3F Washer: Steel 17x25x3 Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2200001916
9	Secure the shaft with screw and washer.	Tightening torque: 200 Nm  xx2200001461
10	Fit the protection plug.	 xx2200001460

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	Action	Note
11	Unscrew both screws in link ear and fill the bearing with grease from the upper hole until the grease appears in the lower hole.	Grease: 3HAA1001-294  xx2200001477
12	Refit the two screws and wipe clean from residual grease.	
13	Remove the lifting accessory from the balancing device.	

Restoring the balancing device and removing the Hydraulic press equipment, balancing device

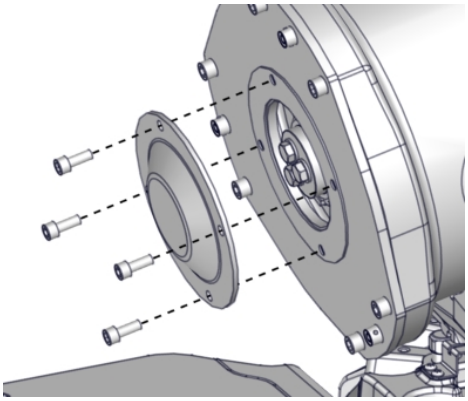
	Action	Note
1	Restore the balancing device and remove the press equipment according to instructions for the press equipment.  xx0900000813 Go to the user instructions enclosed with the press tool.  **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool.	User instructions are enclosed with the tool.

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5.9.2 Replacing the axis-2 gearbox

Continued

	Action	Note
2	Apply flange sealant and refit the cover plate on the back of the balancing device.	Hex socket head cap screw: M10x25 8.8-A3F. Tightening torque: 35 Nm. Flange sealant for conical fittings: Loctite 5400 (or equivalent Loctite 577).  xx2200001330

Concluding procedure

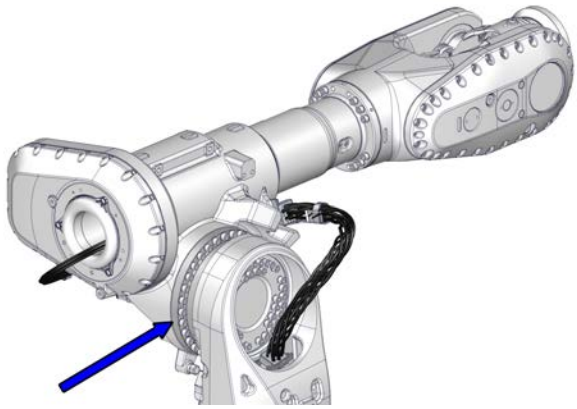
	Action	Note
1	If the robot is equipped with DressPack, refit the brackets of the ball joint housings on the wrist.	
2	Remove the lifting accessory from the balancing device.	
3	Refill oil to the axis-2 gearbox.	See *Filling oil into the axis-2 gearbox on page 158*.
4	Calibrate the robot.	See *Calibration on page 707*.
5	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.9.3 Replacing the axis-3 gearbox

Location of the gearbox

The gearbox is located as shown in the figure.



xx2300000141

Summary of the replacement procedure

This is a brief summary of the replacement procedure, containing the major actions to be performed.

1 Drain the axis-3 gearbox.
2 Remove the cable harness from the upper arm.
3 Remove the axis-3 motor.
4 Remove the upper arm and place on a prepared service area.
5 Replace the axis-3 gearbox.

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Gearbox	3HAC082815-003 (Graphite White) 3HAC082815-004 (ABB Orange)	Includes o-ring	L2

Required service parts

Consumable	Article number	Note
O-ring	3HAC061327-066	
Cleaning agent	-	Isopropanol
Cleaning agent	-	Loctite 7200

Continues on next page

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5.9.3 Replacing the axis-3 gearbox
Continued

Consumable	Article number	Note
Cleaning agent	-	Loctite 7063
Flange sealant	-	Loctite 5800

Required tools and equipment

Equipment	Article number	Note
Lifting eye VLBG	3HAC16131-1	M12, 2 pcs
Fender washer	-	Outer diameter: minimum 26 mm, maximum 30 mm, hole diameter: 13 mm, thickness: 3 mm.
Roundsling, 1 m	-	Length: 1 m.
Lifting accessory (chain)	3HAC15556-1	Lifting instruction 3HAC15880-2 enclosed.
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.
Bits extender	3HAC12342-1	300 mm, bits 1/2"
Guide pin, M12x150 / Guide pin, M12x200	3HAC13056-2 / 3HAC13056-3	Always use guide pins in pairs.
Removal tool motor M12	3HAC14631-1	Used to push out the motor, if necessary. Always use removal tools in pairs.
Guide pin, M12x150	3HAC13056-2	Always use guide pins in pairs.
Lifting accessory for gear	3HAC081585-001	For lifting the gearbox
Screws M10x80, fully threaded	-	Used to push out the gearbox, if necessary.
Adjustment tool for gear	3HAC080331-001	Used to rotate the gear for matching hole pattern with frame.
Rotation tool M4	3HAB7887-1	Used to rotate the motor pinion. Add screw M4.
Calibration toolbox, Axis Calibration	3HAC074564-001 i	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

i Contains calibration pins with diameter 12 mm.

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Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	Decide which calibration routine to use for calibrating the robot. • Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot. • Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.	
	If the robot is to be calibrated with reference calibration: Find previous reference values for the axis or create new reference values. These values are to be used after the repair procedure is completed, for calibration of the robot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in *Reference calibration routine on page 716*.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

Removing the gearbox

Use these procedures to remove the gearbox.

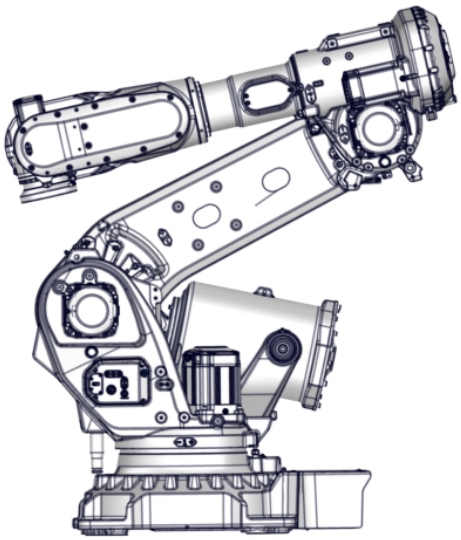
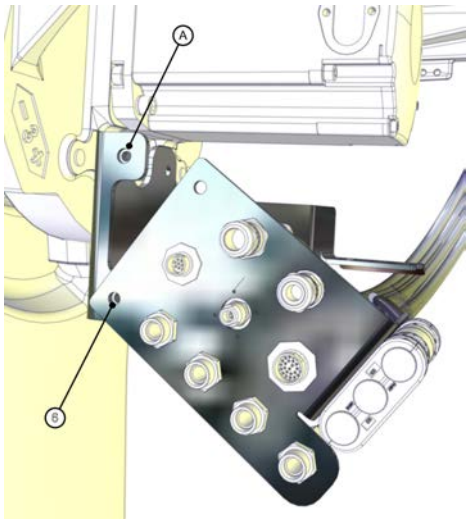
Preparations before removing the axis-3 gearbox

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	Drain the axis-3 gearbox.	See *Draining the axis-3 gearbox on page 162*.

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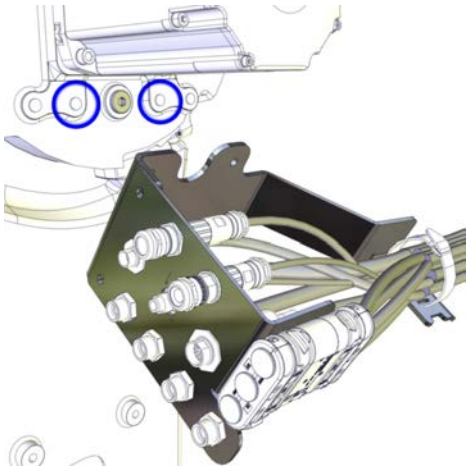
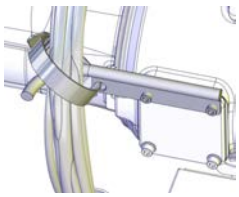
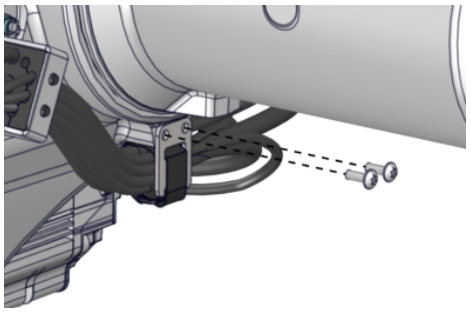
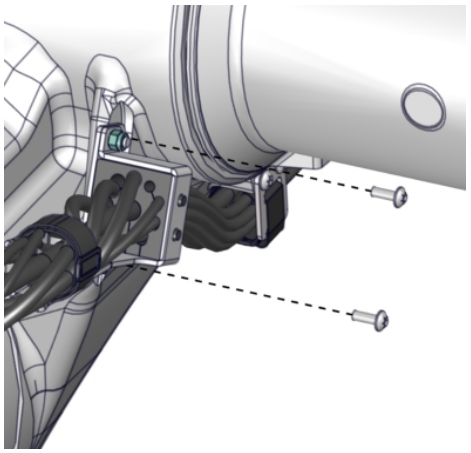
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5.9.3 Replacing the axis-3 gearbox
Continued

	Action	Note
3	Jog the robot into position: • Axis 1: no significance • Axis 2: -65° • Axis 3: maximum position in positive direction, upper arm resting against the mechanical stop (approximately +70°) • Axis 4: 0° • Axis 5: +90° • Axis 6: 0°	If needed, run the axis-1 into a position that gives the required space (space to place two pallets in a row) at the right-hand side of the robot, as seen from behind.  xx2200001811
4	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5	If robot is equipped with DressPack: Unscrew the uppermost attachment screw that holds the bracket of the DressPack cable package, and let it "fall down". See figure! **Note** It is not needed to disconnect the lower end connectors of the DressPack (as the figure shows). Connectors are only hidden to get a better view of which screw to be removed.	 xx1200001331 A Attachment screw to be removed B Attachment screw not to be removed

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	Action	Note
6	If robot is equipped with DressPack: Unscrew the two attachment screws that holds the bracket of the DressPack cable package (if one is fitted), and let it hang down together with the rest of the DressPack cable package.	 xx1200001332
7	Remove the cable bracket underneath the tube shaft. **Note** If DressPack is fitted, the cable fixing bracket is replaced by the cable guide.  xx1300001973	 xx2200001432
8	Remove the metal clamp at the arm house.	 xx2200001433

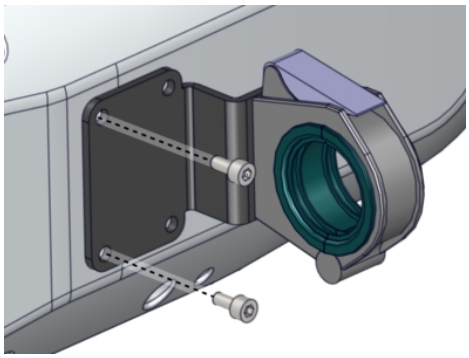
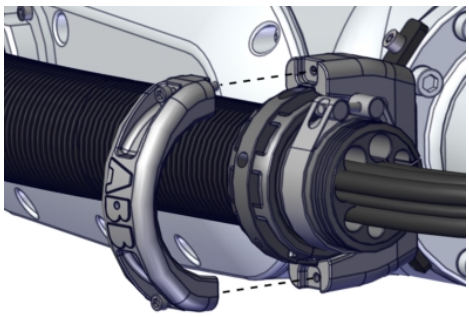
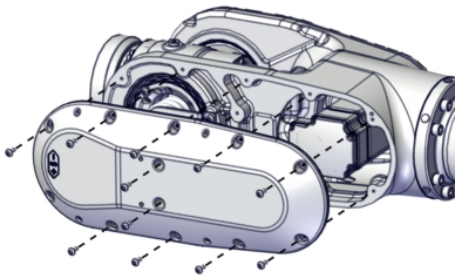
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5.9.3 Replacing the axis-3 gearbox
Continued

Retrieving access to the wrist cabling

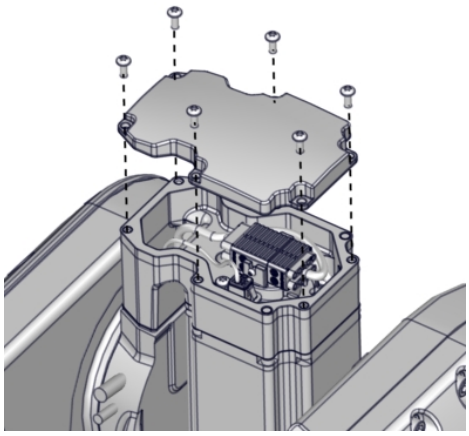
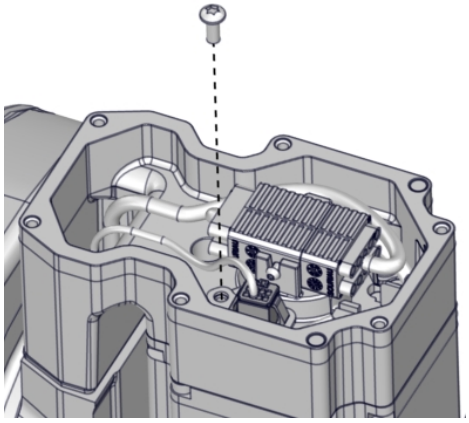
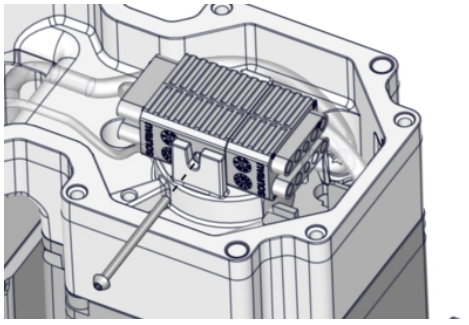
Use this procedure to remove the wrist cover.

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	If DressPack MH3 is installed: Remove the wrist bracket with the complete ball joint housing still fitted, if the bracket is installed over the two wrist cover screws. **Note** No need to remove the bracket if the two wrist cover screws are accessible.	 xx2300001366
3	If DressPack is installed: Open the ball joint housing on the arm tube and remove the DressPack cable package.	 xx2100002709
4	Remove the wrist cover.	 xx2000000373

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Disconnecting the axis-6 motor cables

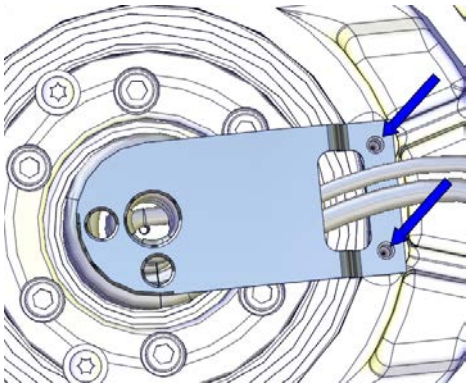
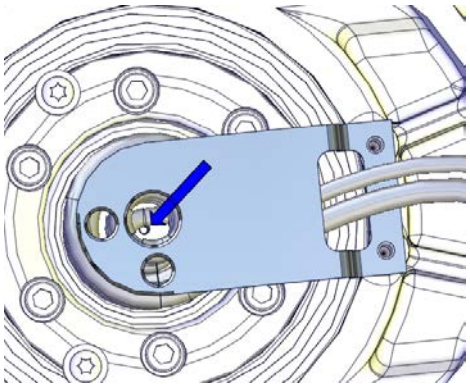
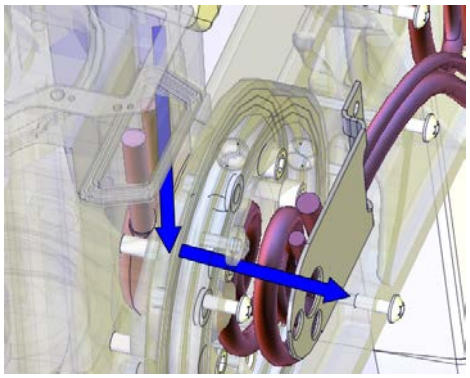
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Unscrew the attachment screws and remove the motor cover.	 xx2200001434
3	Remove the connector bracket.	 xx2200001730
4	Remove the connector screw.	 xx2200001731
5	Disconnect the motor cables.	

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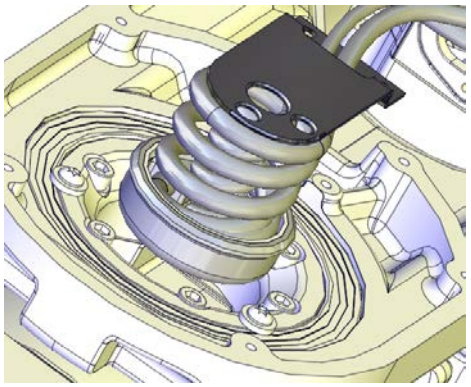
5.9.3 Replacing the axis-3 gearbox
Continued

Pushing out the axis-6 motor cables

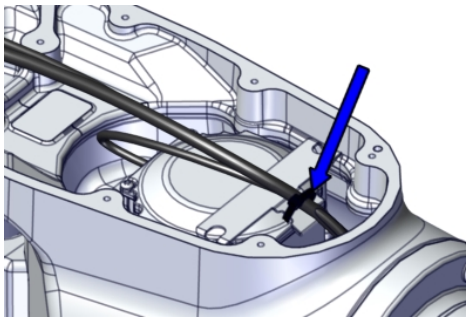
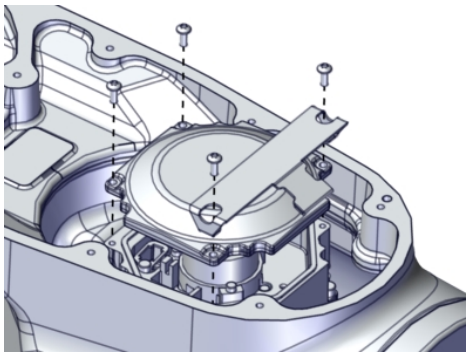
	Action	Note
1	Unscrew the attachment screws that hold the cable bracket.	 xx1300000484
2	Unscrew the M4 screw that holds the carrier. **Note** The screw is located at the bottom of the carrier.	 xx1300000485
3	Lift out the axis-6 motor cables by holding the cables with one hand at the motor and the other at the carrier.	 xx1300000666

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	Action	Note
4	Lift out the carrier from its position.	 xx1300001113

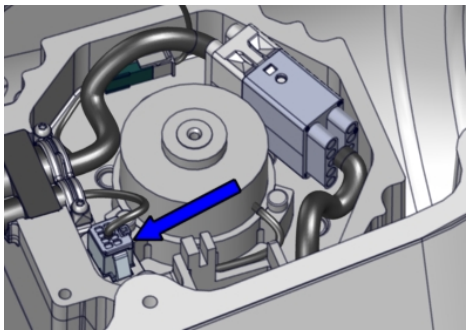
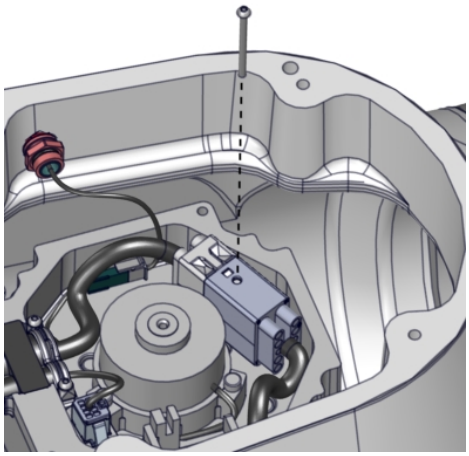
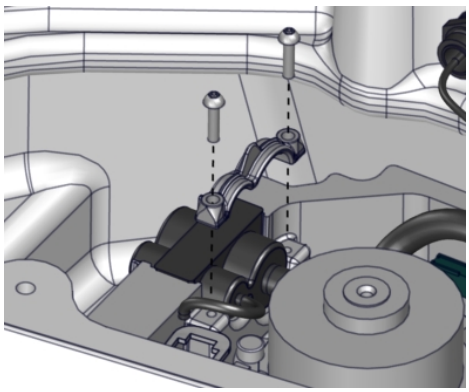
Disconnecting the axis-5 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Cut the cable tie.	 xx2100002625
3	Remove the motor cover by removing the screws.	 xx2100002495

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5.9.3 Replacing the axis-3 gearbox
Continued

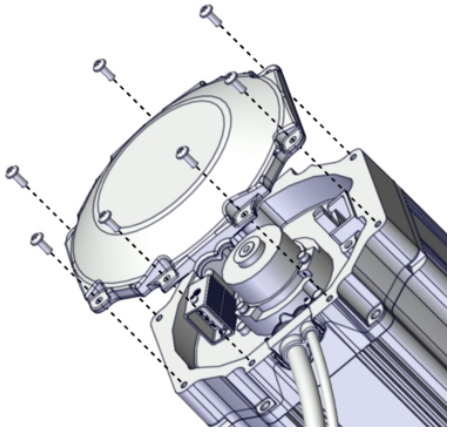
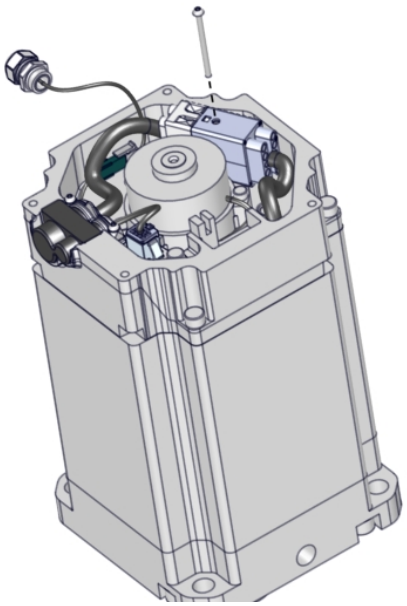
	Action	Note
4	Disconnect the signal cable connector.	 xx2200001734
5	Disconnect the power cable connector by removing the attachment screw.	 xx2200001733
6	Remove the cable bracket by removing the screws.	 xx2200001735
7	Remove the motor cables.	

Disconnecting the axis-3 and axis-4 motor cables

	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

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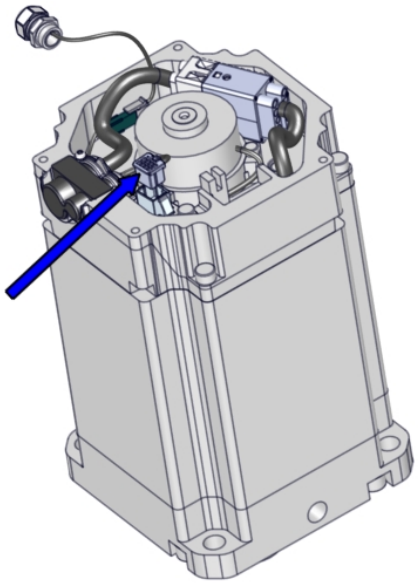
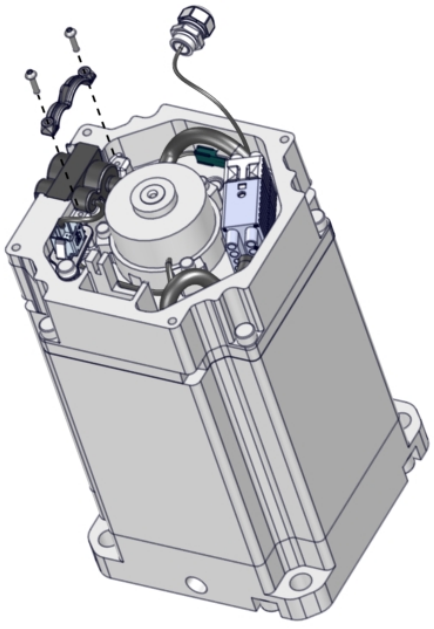
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	Action	Note
2	Remove the motor cover by removing the screws.	 xx2100000596
3	Disconnect the power cable connector by first removing the attachment screw and then parting the connector.	 xx2200001736

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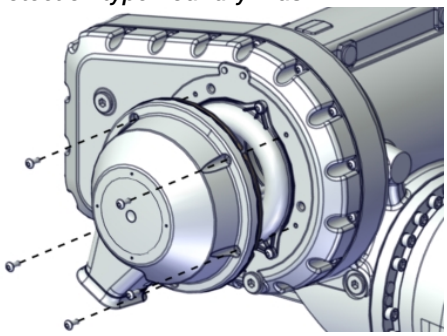
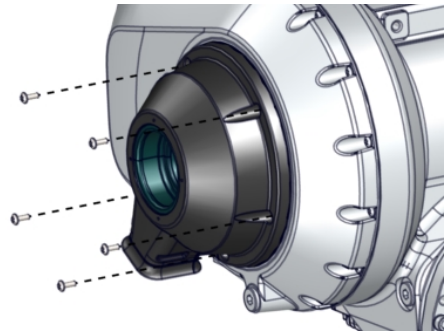
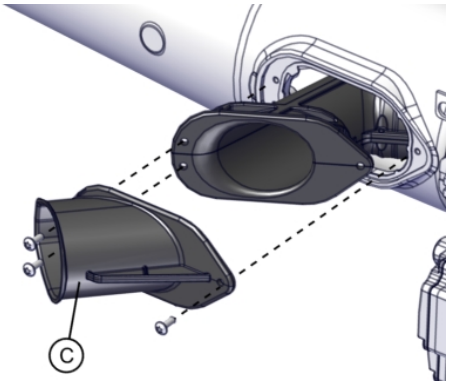
5.9.3 Replacing the axis-3 gearbox
Continued

	Action	Note
4	Disconnect the signal cable connector by pulling it out.	 xx2200001737
5	Remove the cable bracket by removing the screws.	 xx2200001738
6	Remove the motor cables from the motor.	

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Removing the cable harness from the wrist and upper arm

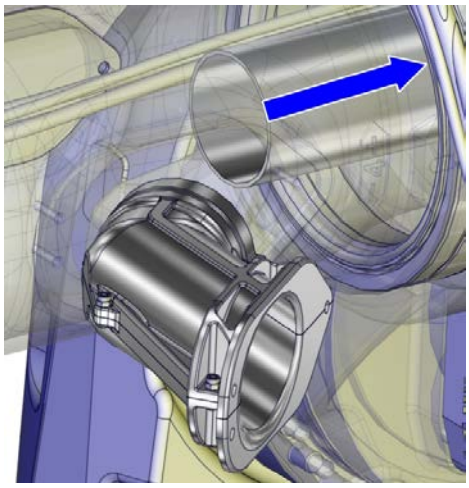
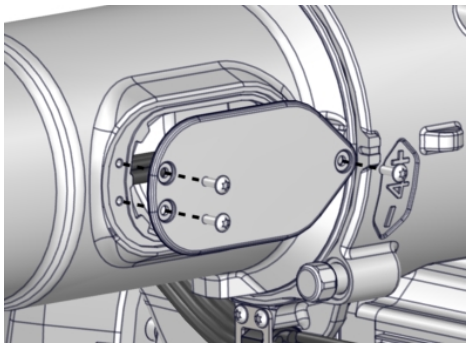
	Action	Note
1	*Foundry Plus* *DressPack* Remove the back cover. **Note** Use caution not to damage the gasket.	*Protection type Foundry Plus:*  xx2000000422 *DressPack*  xx2300001040
2	*DressPack* Loosen the insert. (Cable guard (C) is available for protection type Foundry Plus.)	 xx2100002677

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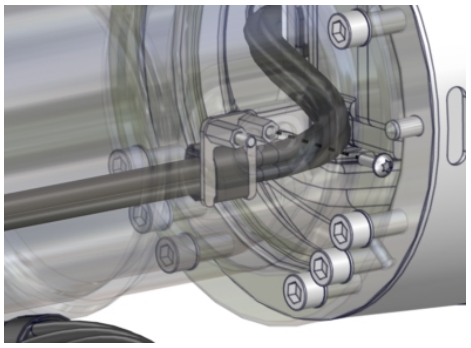
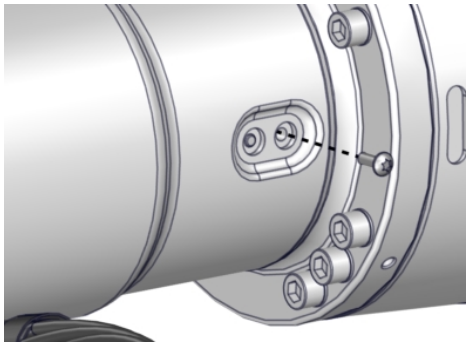
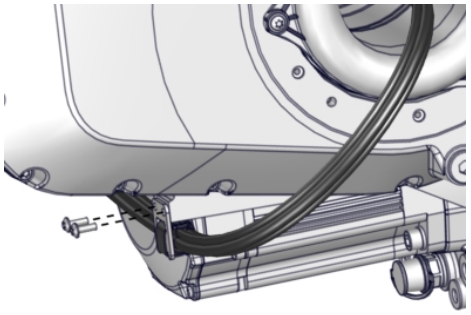
5.9.3 Replacing the axis-3 gearbox

Continued

	Action	Note
3	*DressPack* Push the DressPack tube a little backwards.	 xx1400000720
4	**Tip** Use tape and tie the axis-5 and axis-6 connectors and carrier into a bundle (if not already done). This is done to facilitate the removal and to avoid damaging the parts. This will also make it easier to run the cable harness through the inside of the upper arm.	 xx1300000668
5	Remove the side cover on the arm tube.	 xx2300000031

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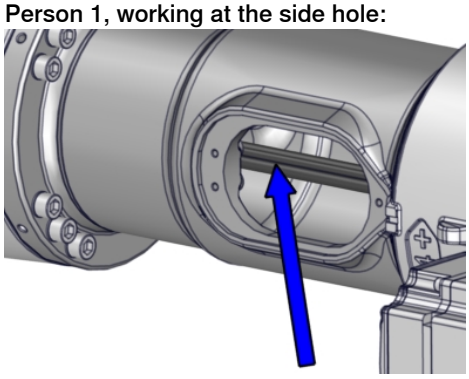
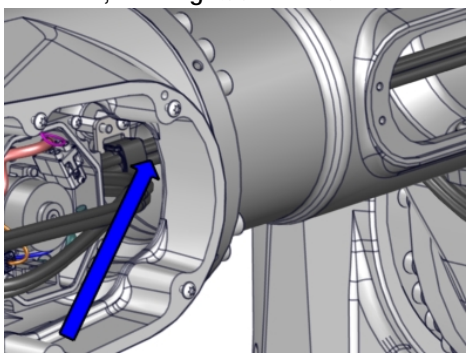
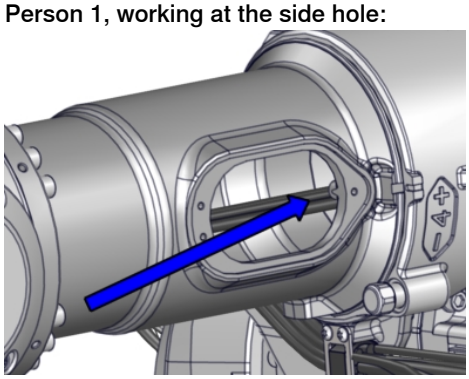
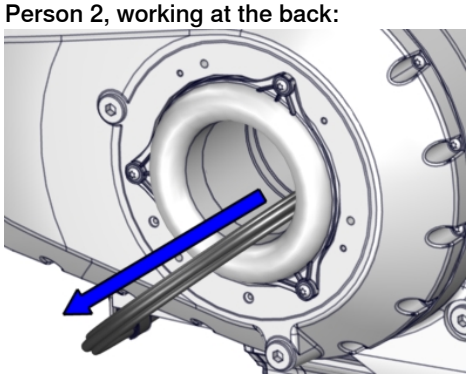
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	Action	Note
6	Unscrew the attachment screw that secures the axis-4 metal clamp inside the arm tube. **Note** The screw is reached from outside the upper arm.	 xx2300000033  xx2300000032
7	Remove the arm house metal clamp.	 xx2200002142

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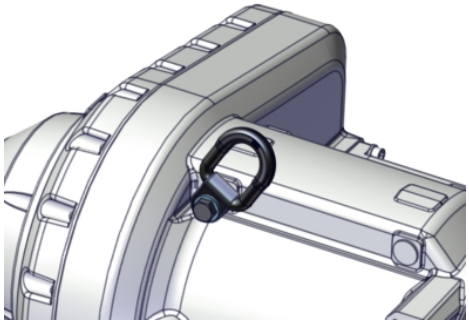
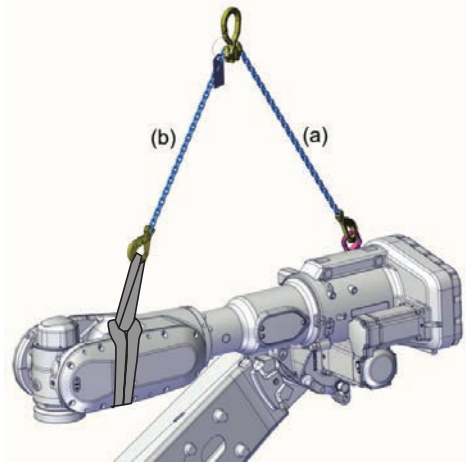
5.9.3 Replacing the axis-3 gearbox
Continued

	Action	Note
8	Remove the cable harness out from the wrist. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole and take a hold of the cable harness. • Person 2: Take a hold on the cable harness inside the wrist. • Together: Move the cable harness past the axis-5 motor and into the arm tube.	Person 1, working at the side hole:  xx2300000035 Person 2, working at the wrist:  xx2300000036
9	Remove the cable harness out of the arm tube, at the back of the upper arm. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole and take a hold of the cable harness. • Person 2: Take a hold on the cable harness at the back of the robot. • Together: Move the cable harness out of the arm tube. **Note** To be able to remove the cable harness with the DressPack tube fitted, the tube needs to be pulled out a little, then be placed on the lower left side in the arm tube and the bracket of the cable harness then needs to be placed on the upper right hand side.	Person 1, working at the side hole:  xx2300000037 Person 2, working at the back:  xx2300000038

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Attaching the lifting accessories to the upper arm

	Action	Note
1	**CAUTION** The weight of the complete upper arm (including the wrist) is 345-370 kg (depending on robot variant) All lifting accessories used must be sized accordingly.	
2	Fit a lifting eye in the arm house, with a fender washer underneath.  xx1400002196	Lifting eye VLBG: 3HAC16131-1 Fender washer: Outer diameter: minimum 26 mm, maximum 30 mm, hole diameter: 13 mm, thickness: 3 mm.  xx2100002146
3	Attach the Lifting accessory (chain) to an overhead crane (or similar), then to the lifting eye in the arm house and to a roundsling run through the wrist. Adjust the chain lengths to make the lift as level as possible.	Lifting accessory (chain): 3HAC15556-1 Roundsling, 1 m  xx2100002145 The figure shows an example of lifting chain lengths. Keep chain (b) shorter than chain (a).
4	Raise the lifting accessories to take the weight of the upper arm.	

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5.9.3 Replacing the axis-3 gearbox
Continued

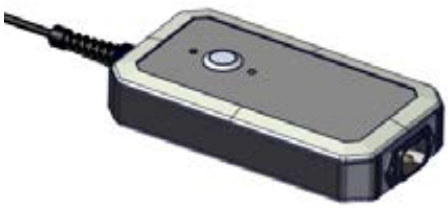
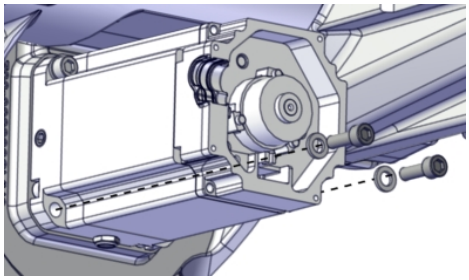
	Action	Note
5	In case of necessary adjustments, use the shortening loops on the lifting accessory (chain) to find the level position.	 xx1400002197

Removing the axis-3 motor

	Action	Note
1	Before removing the motor, make sure that the gearbox is completely drained.	
2	**DANGER** When releasing the holding brakes of the motor, the upper arm will be movable and falls down if not secured. Verify that the upper arm is secured as previously described, before continuing.	

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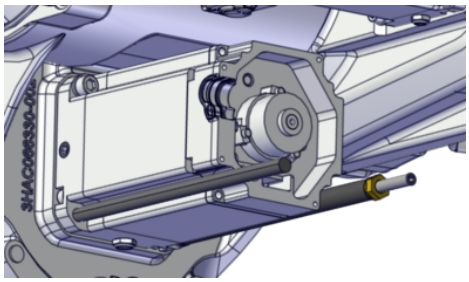
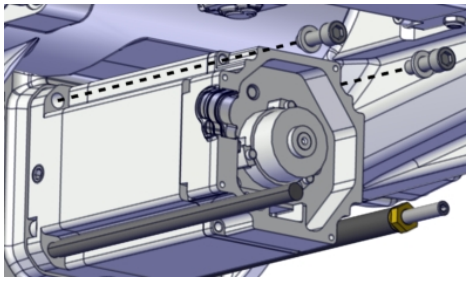
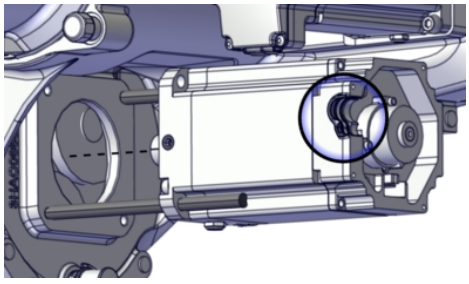
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	Action	Note
3	Release the brakes on the motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **CAUTION** Releasing the brakes on the axis-3 motor results in weight transfer of upper arm weight. Verify that the upper arm rests against the mechanical stop or installed lifting accessories, before releasing the brakes. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
4	Remove the two lower screws. Use a bits extender in order to reach the screws.	Bits extender: 3HAC12342-1  xx2300000045

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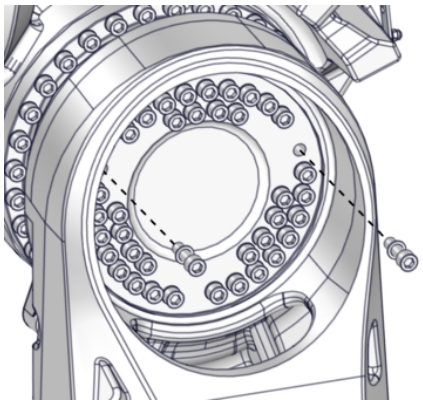
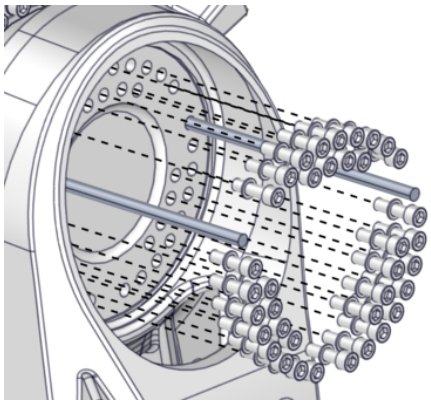
5.9.3 Replacing the axis-3 gearbox
Continued

	Action	Note
5	Fit a guide pin in the non-threaded hole. Fit a removal tool in the threaded hole. **Tip** Lubricate the guide pins with some grease to make the motor slide better.	Guide pin, M10x150: 3HAC15521-2 Removal tool motor M12: 3HAC14631-1  xx2100002148
6	Remove the remaining two screws.	 xx2300000046
7	Fit a guide pin in the non-threaded hole. Fit a removal tool in the threaded hole.	Guide pin, M10x150: 3HAC15521-2 Removal tool motor M12: 3HAC14631-1
8	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
9	Activate the brake release tool again (release the brakes).	The power is only applied for 180 seconds after activation.
10	Press the motor out of its position by using the removal tools. Remove the removal tools.	Used to push out the motor, if necessary. Always use removal tools in pairs.
11	**CAUTION** The weight of the motor is 21 kg	
12	Remove the motor by sliding it out on the guide pins and lift it off. **Tip** Make a note in which direction the cable gland hole is facing. The motor shall be refitted in the same position.	 xx2100002149 Make sure the pinion is not damaged.

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Preparations before removing the upper arm

	Action	Note
1	Remove two attachment screws in opposite holes and replace them with guide pins. **Tip** Lubricate the guide pins with some grease to make the upper arm slide better.	Guide pin, M12x150: 3HAC13056-2 Always use guide pins in pairs.  xx2300000205
2	Leave one of the remaining attachment screws fitted, remove the other screws.	 xx2300000206

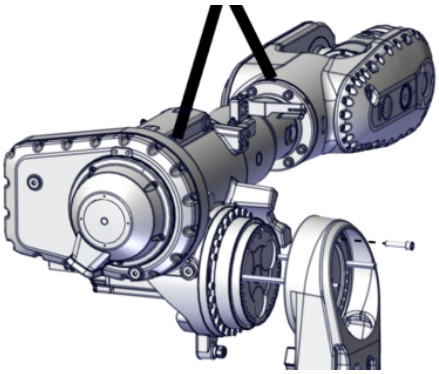
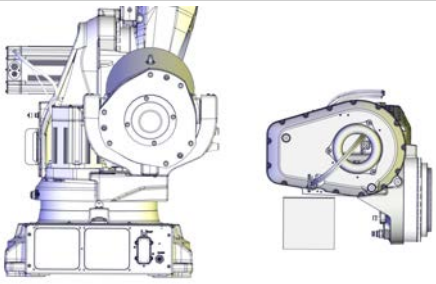
Removing the upper arm

	Action	Note
1	**Note** Make sure the lift is done completely leveled! In case of necessary adjustments, use the shortening loops on the lifting accessory (chain), and make sure to place the chain the right way through the loops.	 xx1400002197

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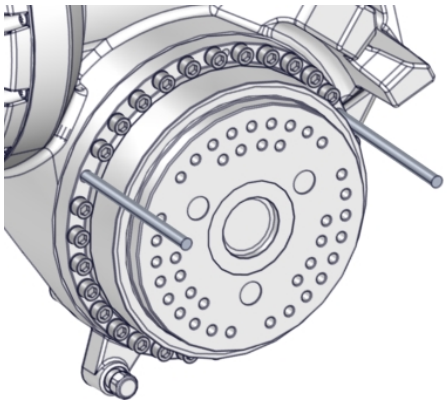
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5.9.3 Replacing the axis-3 gearbox
Continued

	Action	Note
2	Remove the remaining attachment screw and let the upper arm slide out from the lower arm with support from the guide pins.	 xx2000000394
3	Lift the upper arm and place it on the prepared area.	
4	*This step is only valid when the upper arm is removed due to replacement of the axis-3 gearbox:* Place pieces of wood (or similar) under arm house and wrist. Lower the upper arm, and let the upper arm rest as shown in the figure. This is done in order to keep the axis-3 gearbox in a vertical position and to get the best position to replace the axis-3 gearbox, if applicable.	 xx1300000553

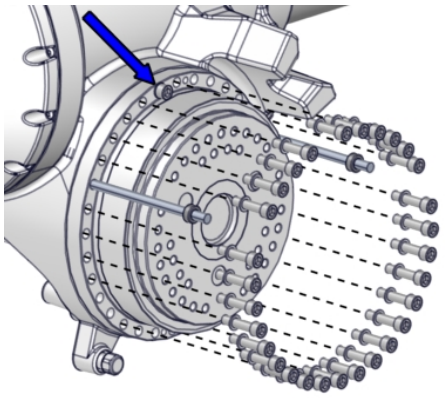
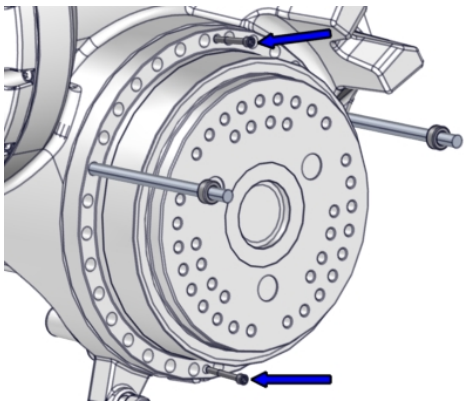
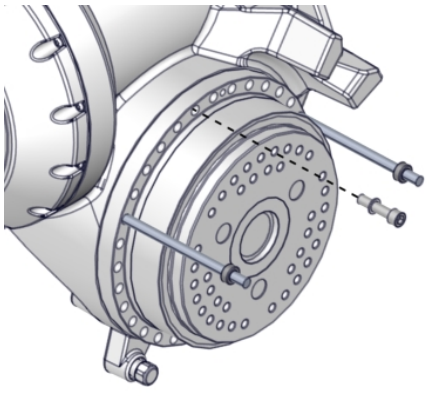
Removing the axis-3 gearbox

Use this procedure to remove the gearbox.

	Action	Note
1	Remove two attachment screws in opposite holes and replace them with guide pins. **Tip** Lubricate the guide pins with some grease to make the gearbox slide better.	Guide pin, M12x150 / Guide pin, M12x200: 3HAC13056-2 / 3HAC13056-3 Always use guide pins in pairs.  xx2300000209

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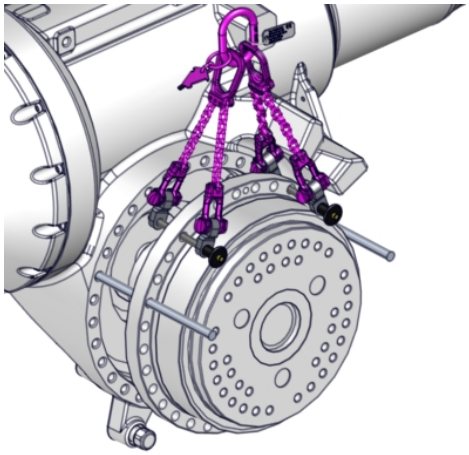
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	Action	Note
2	Remove all but one of the remaining attachment screws and washers.	 xx2300000148
3	Fit two fully threaded screws in the press out holes.	Screws M10x80, fully threaded: -  xx2300000215
4	**Note** There will be some oil spill when the gearbox is removed. Put some oil absorbent cloth or paper below the gearbox.	
5	Remove the remaining attachment screw and loosen the gearbox with help of the removal tools. Only pull out the gearbox a little bit on the guide pins. **DANGER** There is a risk that the gearbox may glide out and fall down if it is too far out to on the guide pins and no stoppers are used.	 xx2300000149

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5.9.3 Replacing the axis-3 gearbox
Continued

	Action	Note
6	**CAUTION** The weight of the gearbox is 56 kg All lifting accessories used must be sized accordingly.	
7	Apply the lifting accessory to the gearbox.	Lifting accessory for gear: 3HAC081585-001  xx2300000202
8	With the gearbox attached to the lifting accessory, remove the gearbox by letting it slide out on the guide pins.	
9	Remove the gearbox.	

Refitting the gearbox

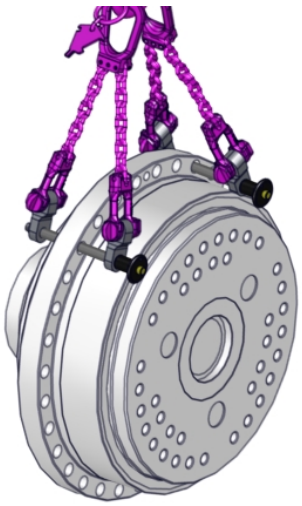
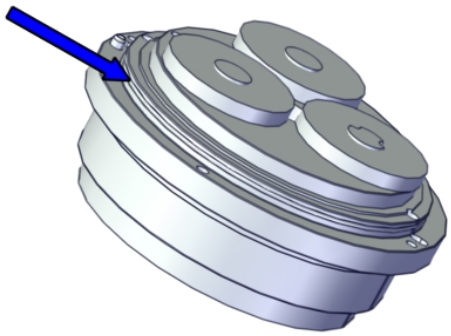
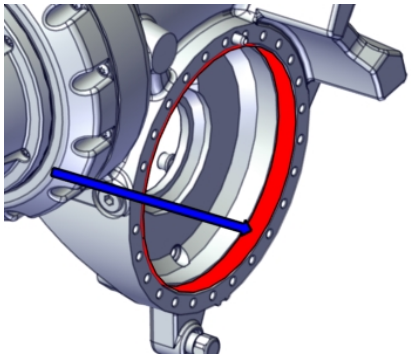
Use these procedures to refit the axis-3 gearbox.

Preparations before refitting the axis-3 gearbox

	Action	Note
1	**CAUTION** The weight of the gearbox is 56 kg All lifting accessories used must be sized accordingly.	

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	Action	Note
2	Apply the lifting accessory to the gearbox.	Lifting accessory for gear: 3HAC081585-001  xx2300000214
3	Lift the gearbox so that it rests on its side.	
4	Wipe clean the contact surfaces of both the gearbox and the upper arm from any contamination.	Cleaning agent: Isopropanol
5	Check the o-ring. Replace if damaged.	O-ring: 3HAC061327-066  xx2100001237
6	Lubricate the contact surface inside the upper arm with grease.	Grease, Shell Gadus S2: 3HAC042536-001.  xx2100002775

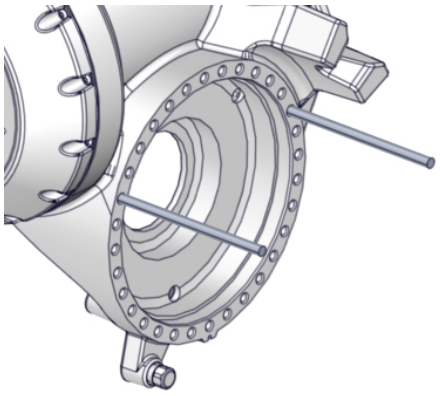
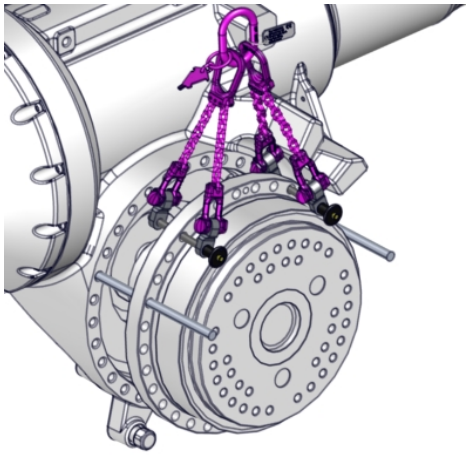
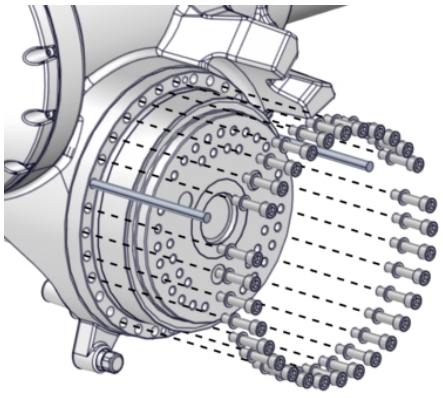
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5.9.3 Replacing the axis-3 gearbox

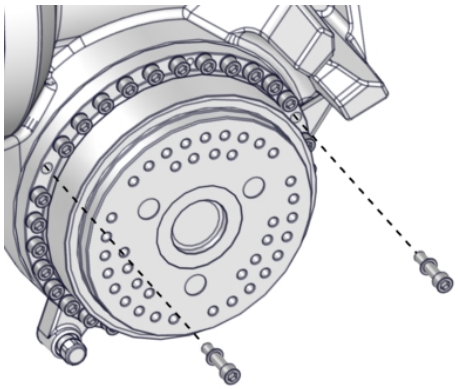
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Refitting the axis-3 gearbox

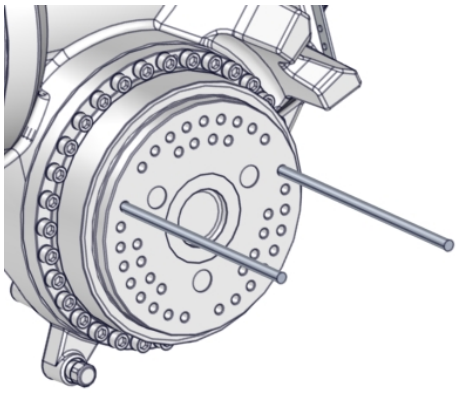
	Action	Note
1	Fit two guide pins in opposite holes. **Tip** Use different lengths on the guide pins to simplify guidance. **Tip** Lubricate the guide pins with some grease to make the lower arm slide better.	Guide pin, M12x150 / Guide pin, M12x200: 3HAC13056-2 / 3HAC13056-3 Always use guide pins in pairs.  xx2300000210
2	Lift the gearbox and let it rest on the guide pins.	 xx2300000202
3	Remove the lifting accessory. **DANGER** There is a risk that the gearbox may glide out and fall down if it is too far out to on the guide pins and no stoppers are used.	
4	Slide the gearbox into position and fit the attachment screws and washers.	Hex socket head cap screw : M12x50 12.9 Gleitmo 603+Geomet 500 (32 pcs).  xx2300000154

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	Action	Note
5	Remove the guide pins and fit the remaining attachment screws and washers.	 xx2300000201
6	Tighten the attachment screws.	Tightening torque: standard torque 120 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*).

Preparations before refitting the upper arm

	Action	Note
1	Wipe clean all contact surfaces.	
2	Fit two guide pins in opposite M12 holes in the axis-3 gearbox. **Tip** Lubricate the guide pins with some grease to make the upper arm slide better.	Guide pin, M12x150: 3HAC13056-2 Always use guide pins in pairs.  xx2300000212

Securing the upper arm

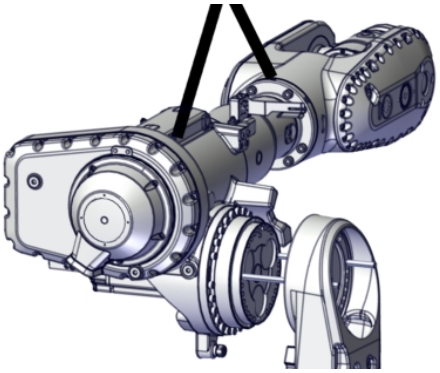
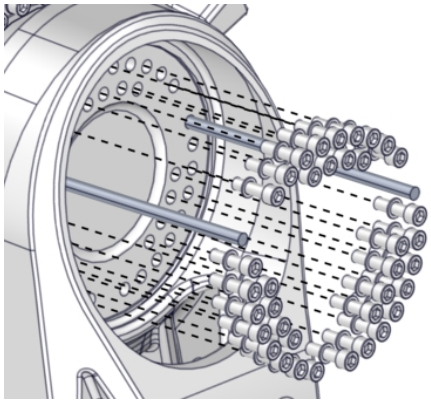
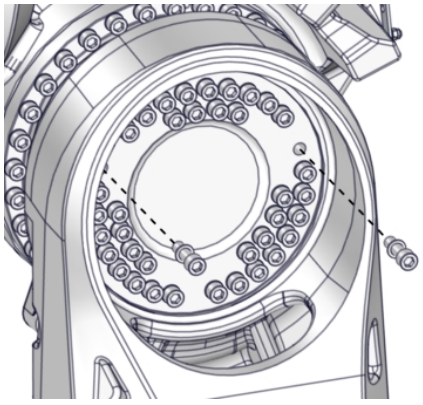
	Action	Note
1	**CAUTION** The weight of the complete upper arm (including the wrist) is 345-370 kg (depending on robot variant) All lifting accessories used must be sized accordingly.	
2	Attach the lifting accessories, if not already fitted.	See *Attaching the lifting accessories to the upper arm on page 655*.

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5.9.3 Replacing the axis-3 gearbox

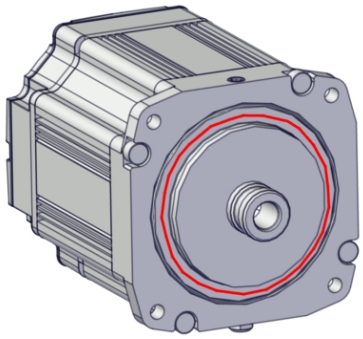
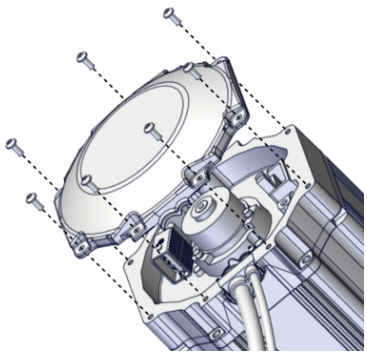
Continued

	Action	Note
3	Lift the upper arm to mounting position.	
4	Use the adjustment tool to rotate the axis-3 gearbox and find the correct position for the guide pins in the lower arm. Fit the upper arm to the lower arm. **CAUTION** Do not damage the cabling with the guide pins during refitting.	Adjustment tool for gear: 3HAC080331-001  xx2000000395
5	Insert all but two of the screws and washers.	Hex socket head cap screw: M12x40 12.9 Gleitmo 603+Geomet 500 (39 pcs). Washer: Steel 13x19x1.5 (39 pcs).  xx2300000206
6	Remove the guide pins and fit the two remaining screws and washers.	 xx2300000205
7	Tighten the attachment screws.	Tightening torque: standard torque 120 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*)..

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Preparations prior to refitting motor

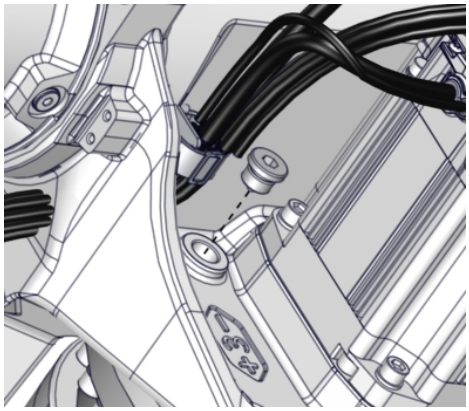
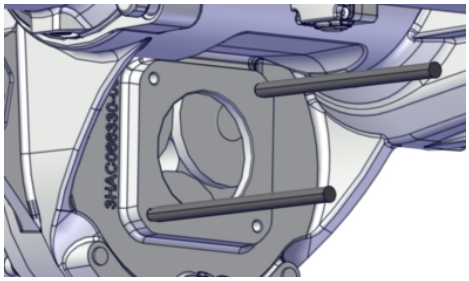
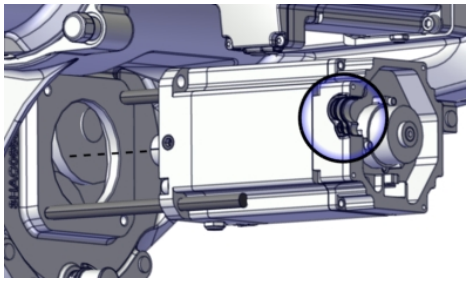
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Remove any old paint or flange sealant residues or other contamination from the contact surfaces on both the motor and the mating parts. **Tip** Remove flange sealant residues with Loctite 7200. Then use Loctite 7063 for cleaning the mating surface.	Cleaning agent: Loctite 7200, Loctite 7063
3	Apply a continuous bead of flange sealant, 1-2 mm wide, inside of the groove on the motor contact surface. **Note** The purpose of the groove is to catch excess sealant. No o-ring is used.	Flange sealant: Loctite 5800  xx2100000520
4	Remove the cover, if fitted to the new spare part motor.	 xx2100000596

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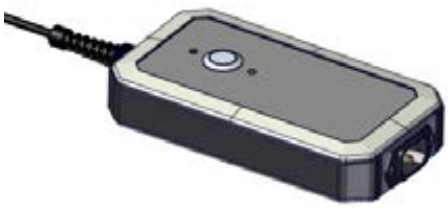
5.9.3 Replacing the axis-3 gearbox
Continued

Refitting the axis-3 motor

	Action	Note
1	Remove the plug from the venting hole. This is done to evacuate air during refitting of the motor.	 xx2300000203
2	Fit guide pins in opposite holes.	Guide pin, M10x150: 3HAC15521-2 Always use guide pins in pairs.  xx2100002151
3	**CAUTION** The weight of the motor is 21 kg	
4	Lift the motor and put it on the guide pins as close as possible to its final position without pushing the motor pinion into the gear. **Note** Make sure the cable gland opening is turned the correct way.	 xx2100002149

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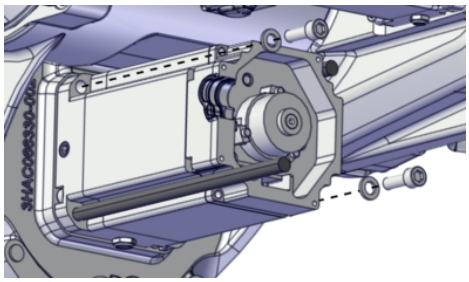
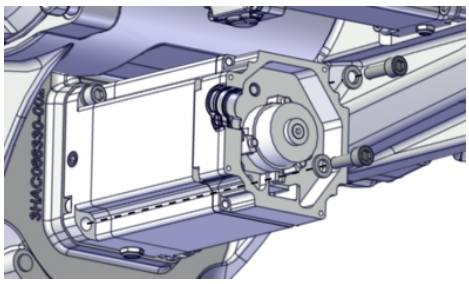
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	Action	Note
5	Release the brakes of the axis-3 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
6	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
7	Apply the rotation tool. Use caution and fit the motor in its final position while at the same time rotating the motor pinion slightly using the rotation tool. • Make sure that the motor pinion is properly mated to the gear of the gearbox. • Make sure that the motor pinion does not get damaged. • Make sure that the direction of the cable exit is facing the correct way.	Rotation tool M4: 3HAB7887-1

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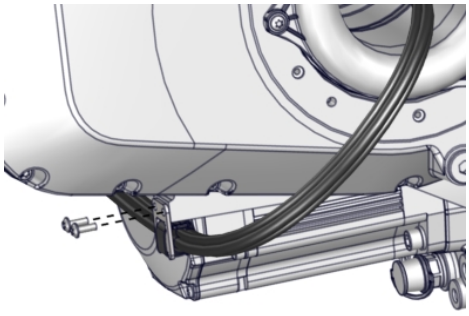
5.9.3 Replacing the axis-3 gearbox
Continued

	Action	Note
8	Fit two of the attachment screws and washers. Use a bits extender in order to reach the screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (2 pcs) Bits extender: 3HAC12342-1  xx2100002152
9	Remove the guide pins and replace with the remaining attachment screws.	Hex socket head cap screw: M10x30 12.9 Gleitmo 603+Geomet 500 (2 pcs)  xx2100002153
10	Tighten the screws.	Tightening torque: 50 Nm.
11	Disconnect the brake release tool.	
12	Perform a leak-down test.	See *Performing a leak-down test on page 192*.

Removing the lifting accessories

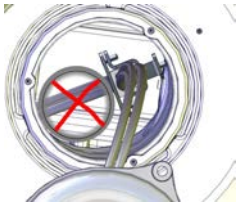
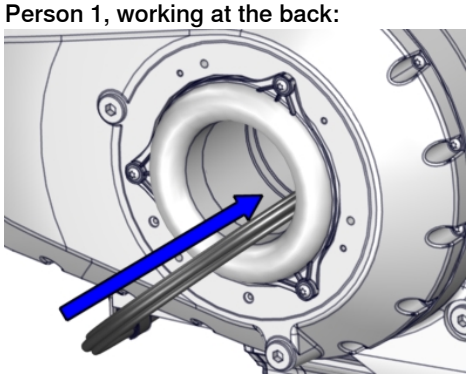
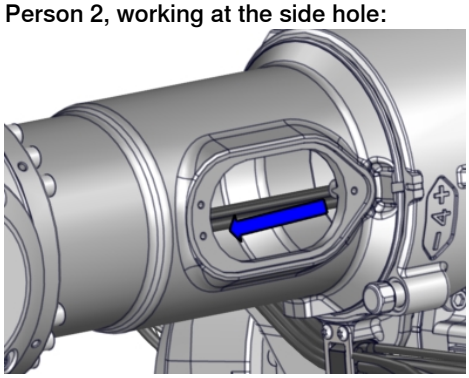
	Action	Note
1	Remove the lifting accessories.	

Refitting the cable harness to the upper arm

	Action	Note
1	Refit the metal clamp beneath the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200002142

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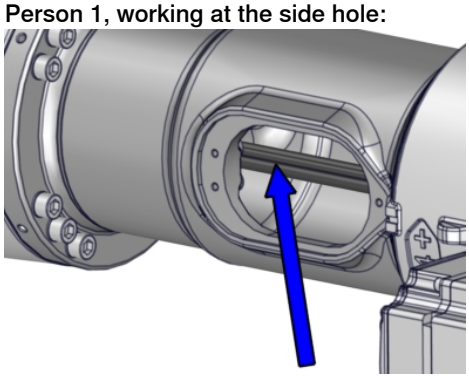
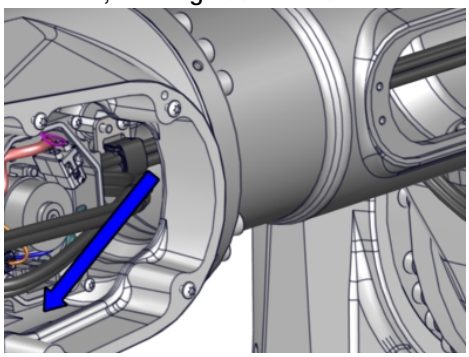
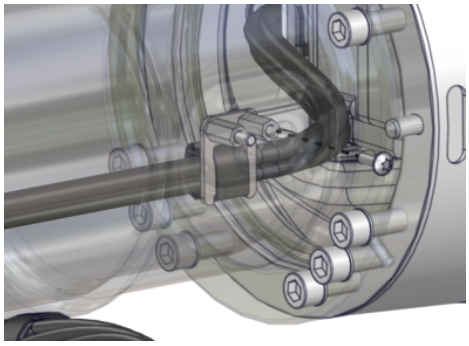
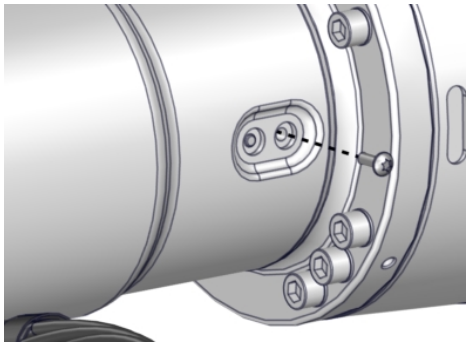
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	Action	Note
2	**Tip** Use tape and tie the axis-5 and axis-6 connectors and carrier into a bundle (if not already done). This is done to facilitate the procedure and to avoid damaging the parts during the procedure. This will also make it easier to run the cable harness through the inside of the robot.	 xx1300000668
3	Run the cable harness through the cable guide and then into and through the upper arm tube. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side hole of the arm tube and take a hold of the cable harness. • Person 2: Take a hold on the cable harness at the back of the robot. • Together: Use caution and move the cable harness into the arm tube. **Note** The cable harness is best placed at the upper right hand side of the DressPack tube, if used, through the arm tube. Do not run the cable harness into the DressPack tube! **Note** Do not run the cable harness into the DressPack tube, if one is fitted!  xx1300000820	Person 1, working at the back:  xx2300000039 Person 2, working at the side hole:  xx2300000040

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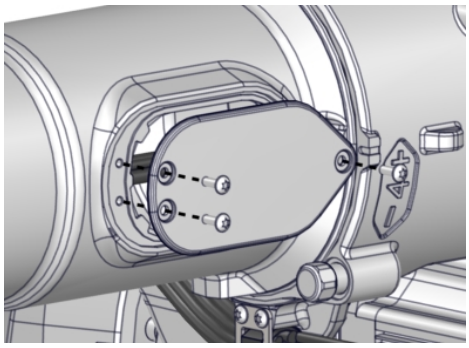
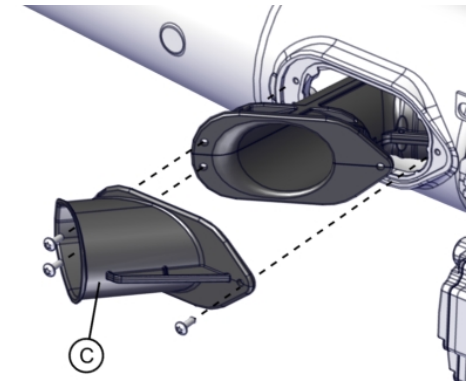
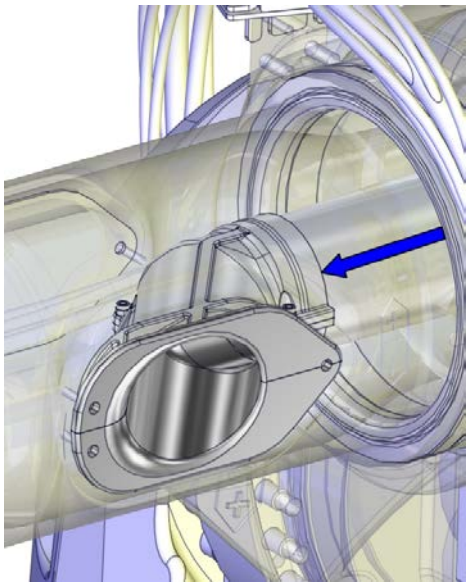
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5.9.3 Replacing the axis-3 gearbox
Continued

	Action	Note
4	Use caution and push the cable harness into the wrist. **Tip** This step is best performed by two persons working together: • Person 1: Put one hand inside the side cover hole and take a hold of the cable harness. • Person 2: Take a hold of the cable harness from inside the wrist. • Together: Move the cable harness past the axis-5 motor and into the wrist.	Person 1, working at the side hole:  xx2300000035 Person 2, working at the wrist:  xx2300000041
5	Refit the metal clamp axis-4, inside the arm tube. **Note** The screw is reached from outside the upper arm.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2300000033  xx2300000032

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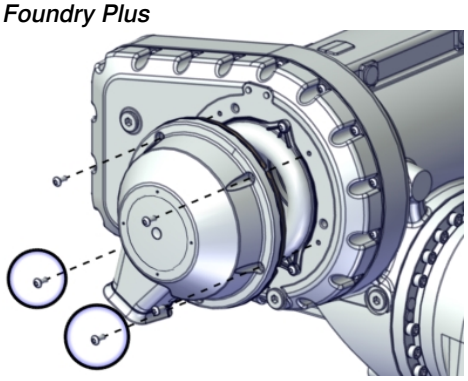
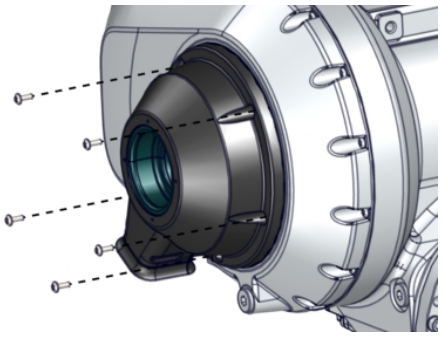
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	Action	Note
6	Refit the side cover (if no DressPack is used). **Note** *Foundry Plus*: • Make sure the gasket is fitted correctly on the side cover • Use attachment screws made of stainless steel to fit the side cover.	 xx2300000031
7	With DressPack: Refit the insert that guides the DressPack cable package through the hole in the upper arm. (Cable guard (C) is available for Foundry cable guard.)	 xx2100002677
8	With DressPack: Refit the DressPack tube into the insert.	 xx1400000092

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5.9.3 Replacing the axis-3 gearbox
Continued

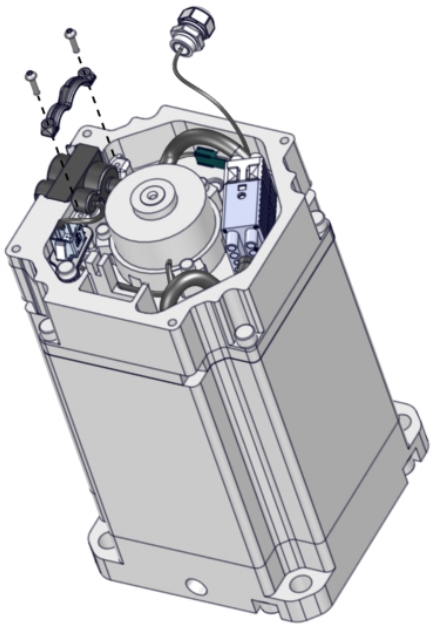
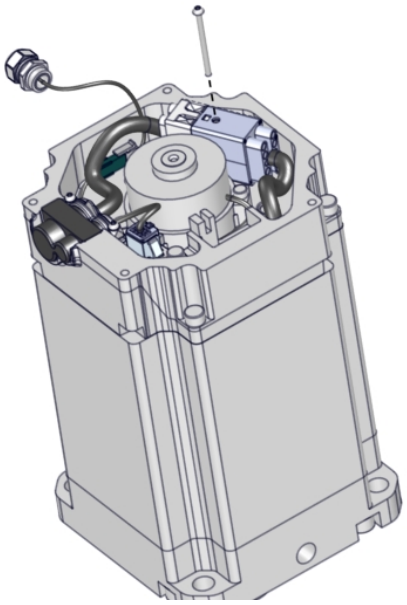
	Action	Note
9	*Foundry Plus* *DressPack*: Refit the back cover with the attachment screws. Tighten the two screws closest to the outlet first (shown in figure), to avoid deformation. **Note** With DressPack: Make sure that the tube is fitted correctly in both ends, when fitting the cover.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm. *Foundry Plus*  xx2100002636 *DressPack* Locking liquid: Loctite 2400 (or equivalent Loctite 243)  xx2300001040

Reconnecting the axis-3 and axis-4 motor cables

	Action	Note
1	Put the motor cables in place in the opening.	

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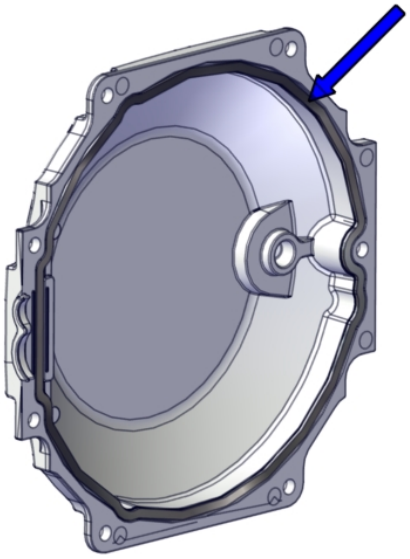
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	Action	Note
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001738
3	Connect the motor cables. **Note** Connect in accordance with the markings on the connectors.	
4	Fit a screw to the power connector. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001736

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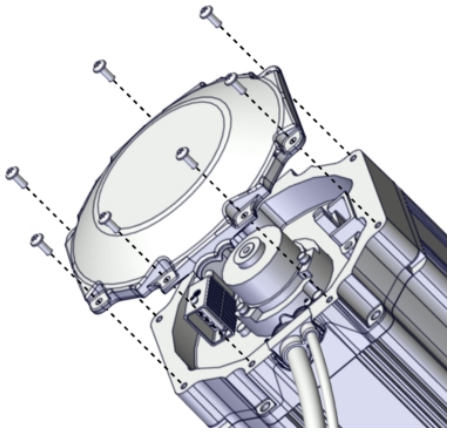
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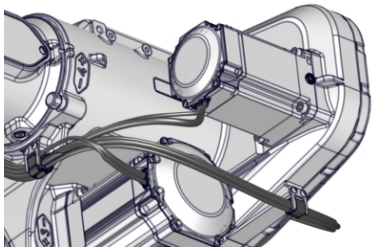
5.9.3 Replacing the axis-3 gearbox
Continued

	Action	Note
5	Inspect the gasket. Replace the complete cover if the gasket is damaged.	Axis-1 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-2 Connection box cover FS180 with gasket: 3HAC072864-003 (Graphite White) 3HAC072864-005 (ABB Orange) 3HAC074336-004 (Graphite White, threaded connection) 3HAC074336-005 (ABB Orange, threaded connection) Axis-3 Connection box cover FS180 with gasket: 3HAC074336-004 (Graphite White) 3HAC074336-005 (ABB Orange) Axis-4 Connection box cover FS130 with gasket: 3HAC072863-003 (Graphite White) 3HAC072863-005 (ABB Orange)  xx2100000600
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	

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	Action	Note
7	Refit the motor cover with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100000596

	Action	Note
1	Verify that the cables are connected and routed correctly to each motor according to the figure and according to the markings on the connectors.	 xx2300000014

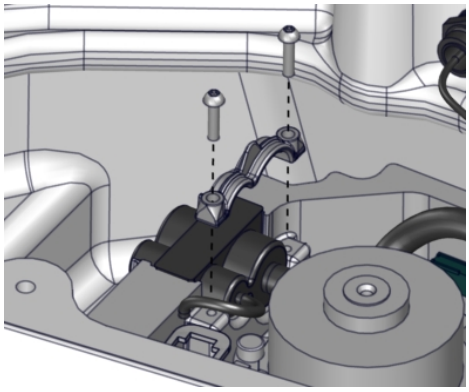
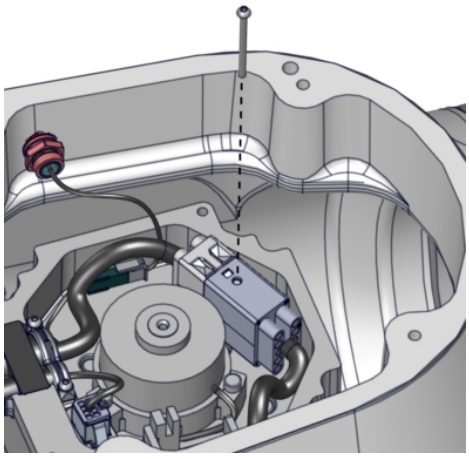
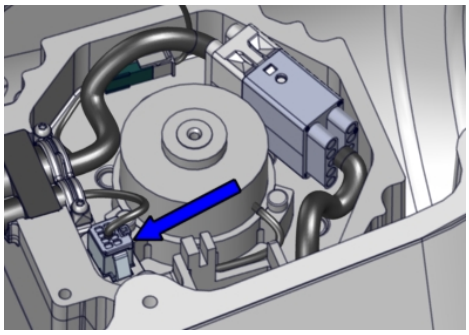
Connecting the axis-5 motor cables

	Action	Note
1	Put the motor cables in place in the opening.	

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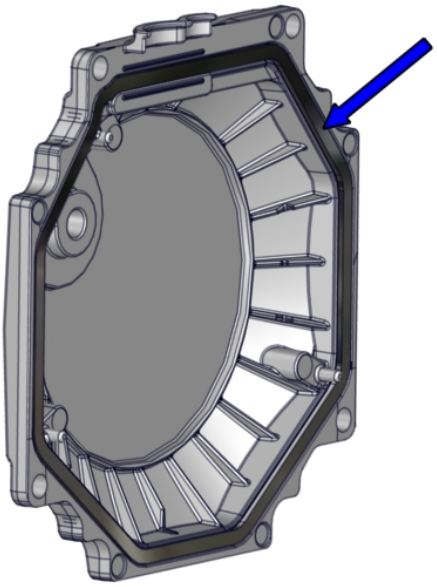
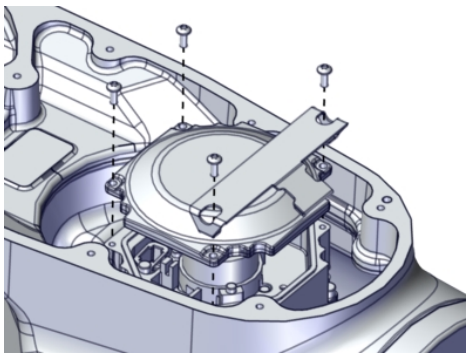
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5.9.3 Replacing the axis-3 gearbox
Continued

	Action	Note
2	Refit the cable bracket with the screws.	Torx pan head screw: M3x12 Stainless steel A2-70  xx2200001735
3	Connect the power cable connector and secure with a screw. Connect in accordance with the markings on the connectors. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001733
4	Connect the signal cable connector. Connect in accordance with the markings on the connectors.	 xx2200001734

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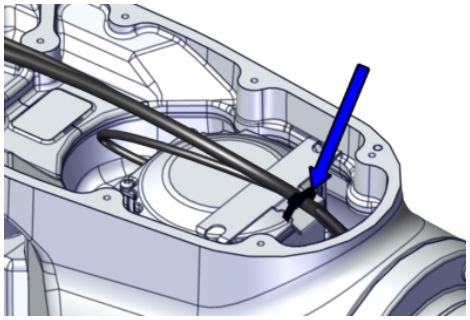
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	Action	Note
5	Inspect the gasket. Replace if damaged.	Connection box cover with gasket: 3HAC072863-003  xx2200002141
6	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
7	Refit the motor cover and the cable protection with its attachment screws. Use locking liquid.	Torx pan head screw: M5x12 Stainless steel A2-70 Locking liquid: Loctite 2400 (or equivalent Loctite 243) Tightening torque: 6 Nm.  xx2100002495

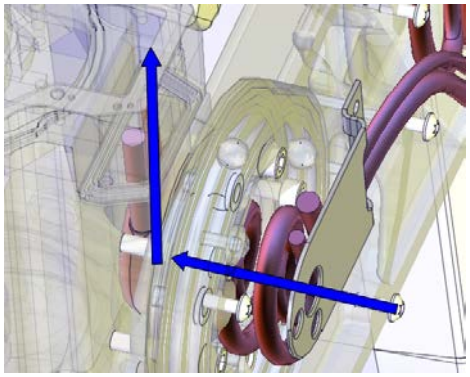
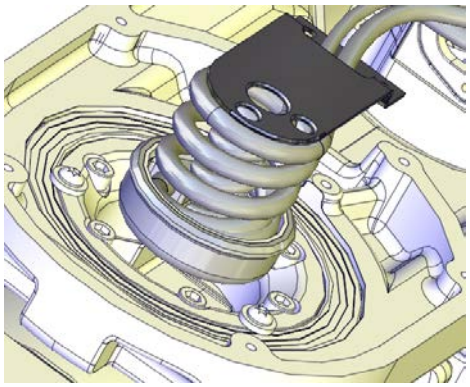
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5.9.3 Replacing the axis-3 gearbox
Continued

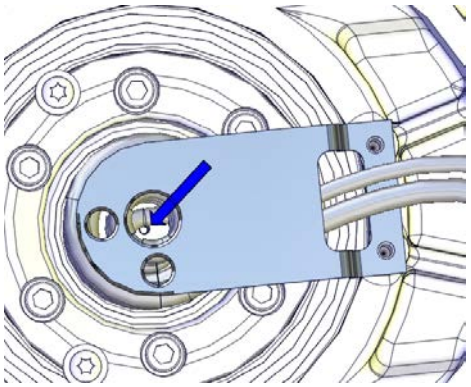
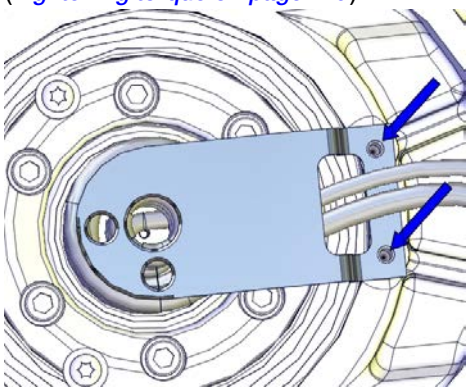
	Action	Note
8	Secure the cabling with a cable strap.	Cable strap, outdoor  xx2100002625

Inserting the axis-6 motor cables

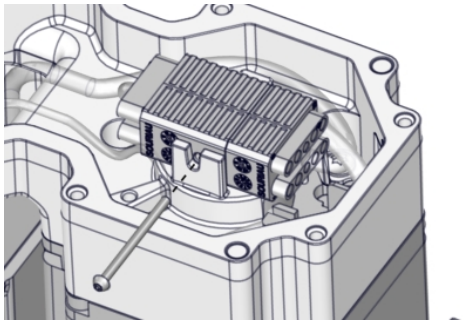
	Action	Note
1	**Note** Axis 5 must be in position +90° (or as close as possible) for a correct installation of the cable harness in the wrist. If not, connect the brake release tool to the axis-5 motor connector, release the brakes and move axis 5 manually to +90°.	
2	Push the cable harness into the wrist recess and up into the axis-6 motor. **Tip** Moisten the rubber carrier slightly with water or grease around the contact surface, to make it easier to fit into place.	 xx1300000667
3	Push the carrier carefully into position.	 xx1300001113

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	Action	Note
4	Secure the carrier with the M4x10 screw. **Note** The screw is located at the bottom of the carrier. **Tip** The attachment screw securing the carrier may be difficult to fit. Make sure the carrier is level and completely pressed against the bottom.	 xx1300000485
5	Secure the cable bracket with its attachment screws.	Torx pan head screw: M6x16 A4-80 Tightening torque: standard torque 10 Nm (*Tightening torque on page 749*)..  xx1300000484

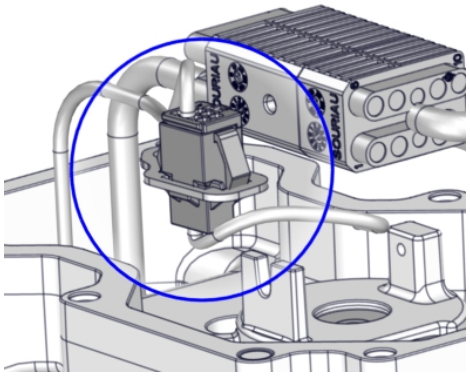
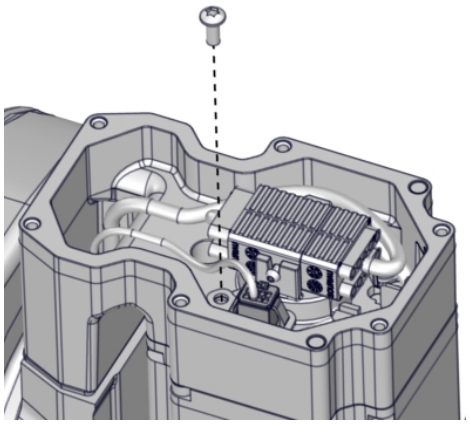
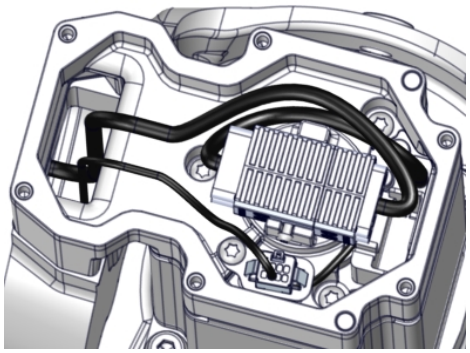
Connecting the axis-6 motor cables

	Action	Note
1	Connect the motor cables. Connect in accordance with the markings on the connectors.	
2	Position the power connector to the bracket with a screw. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001731

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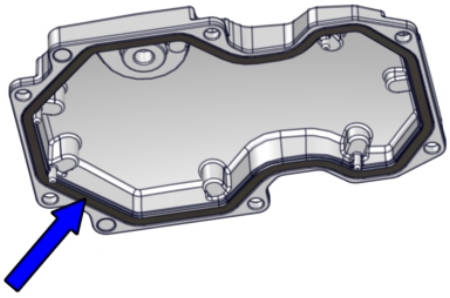
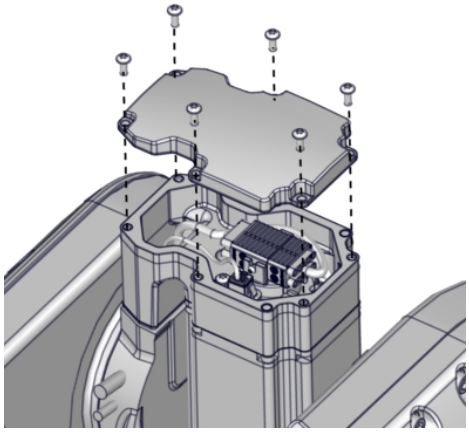
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5.9.3 Replacing the axis-3 gearbox
Continued

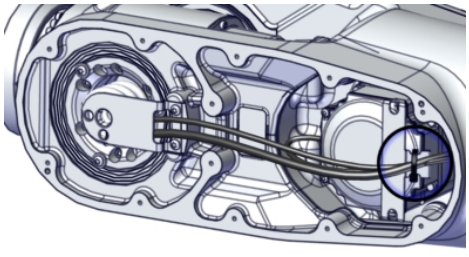
	Action	Note
3	Snap the signal connectors to each other in the bracket.	 xx2200001921
4	Refit the connector bracket assembly to the motor. **CAUTION** The cabling is sensitive to mechanical damage. Handle it with care to avoid damage to the cabling or the connector, avoid any kind of tilt or skew.	Torx pan head screw: M5x12 Stainless steel A2-70  xx2200001730
5	Verify correct cable layout as shown in the figure. **CAUTION** Route the signal cabling correctly to avoid cable damage.	 xx2300000920

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	Action	Note
6	Inspect the gasket. Replace if damaged.	Connection box cover MT100X with gasket: 3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)  xx2200001922
7	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
8	Refit the motor cover.	Torx pan head screw, M5x12 Stainless steel A2-70, 6 pcs Tightening torque: 6 Nm.  xx2200001434

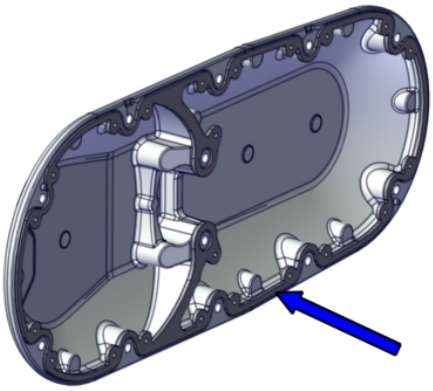
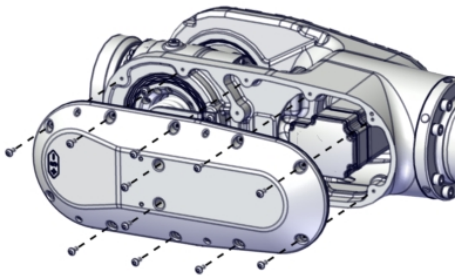
Refitting the wrist cover

	Action	Note
1	Make sure that the cable harness is routed and secured as shown in the figure.	 xx2100002626

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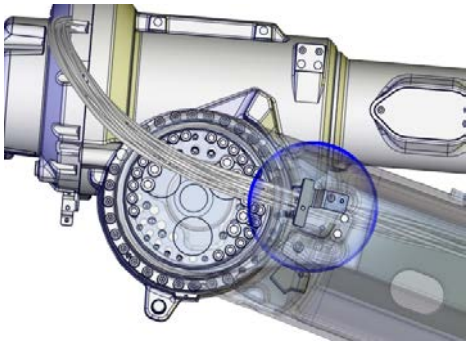
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5.9.3 Replacing the axis-3 gearbox
Continued

	Action	Note
2	*Foundry Plus:* Inspect the gasket. Replace the complete cover if the gasket is damaged.	Wrist cover: 3HAC078635-004 (Graphite White) 3HAC078635-005 (ABB Orange)  xx2100001407
3	Refit the wrist cover and secure with screws. *Foundry Plus:* Fit all the screws first, then torque tighten them twice to achieve correct torque (due to compression from the gasket).	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2000000373

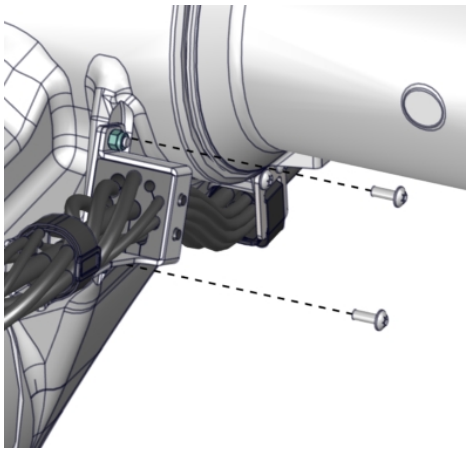
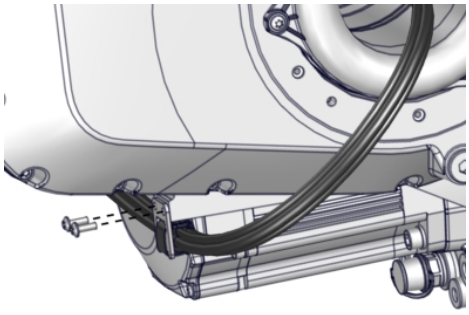
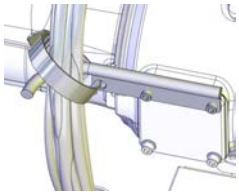
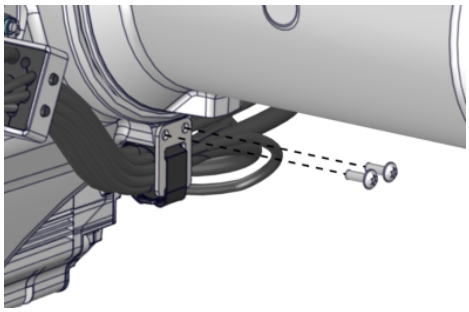
Refitting cable brackets

Use this procedure to refit the cable brackets.

	Action	Note
1	Move the cable harness and DressPack back to the correct side of the robot.	
2	Refit the axis-3 lower arm metal clamp (the one closest to the axis-3 gearbox) located on the inside of the lower arm. **Note** The screw is reached from the outside of the lower arm!	 xx1800000042

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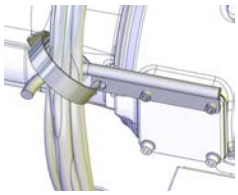
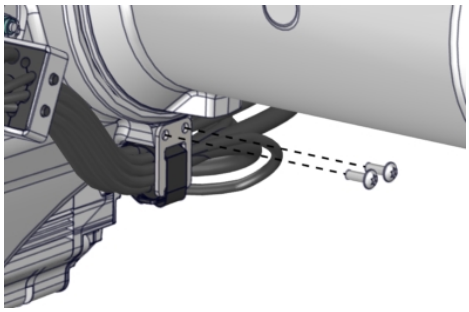
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	Action	Note
3	Refit the metal clamp to the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200001433
4	Refit the metal clamp beneath the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200002142
5	Refit the cable bracket underneath the tube shaft. **Note** If DressPack is fitted, the cable fixing bracket is replaced by the cable guide.  xx1300001973	Torx pan head screw: 9ADA620-56 (2 pcs) Tightening torque: 10 Nm  xx2200001432

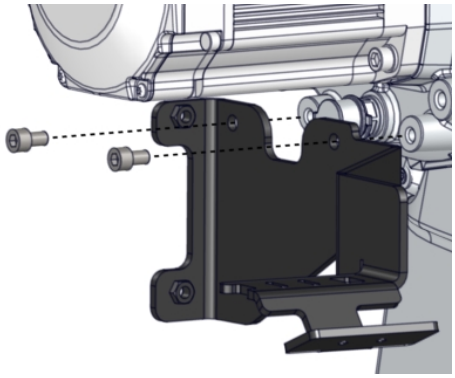
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5.9.3 Replacing the axis-3 gearbox
Continued

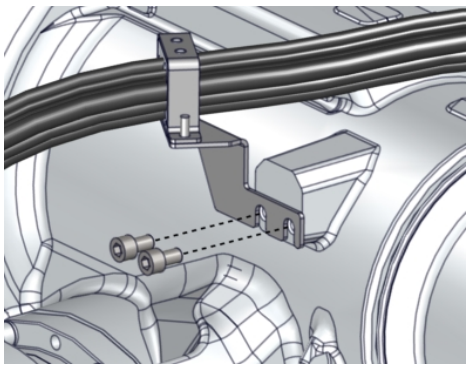
	Action	Note
6	Secure the cable harness to the arm house eyelet with a cable tie. **Note** If DressPack is fitted, the cable fixing bracket is replaced by the cable guide.  xx1300001973	 xx2200001432

Refitting DressPack cable packages

	Action	Note
1	If robot is equipped with DressPack. Fit the mounting plate to the arm house. Use locking liquid.	Locking liquid: - (Loctite 2400 (or equivalent Loctite 243))  xx2300001036 Hex socket head cap screw: M10x16 8.8-A3F (2 pcs)

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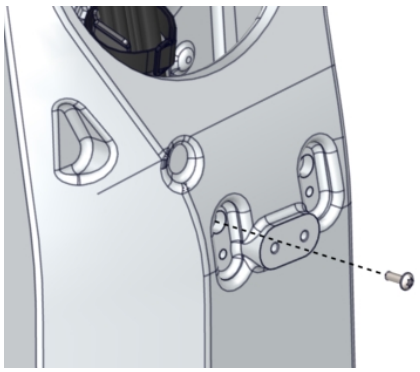
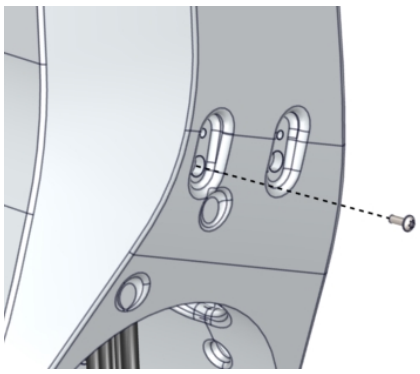
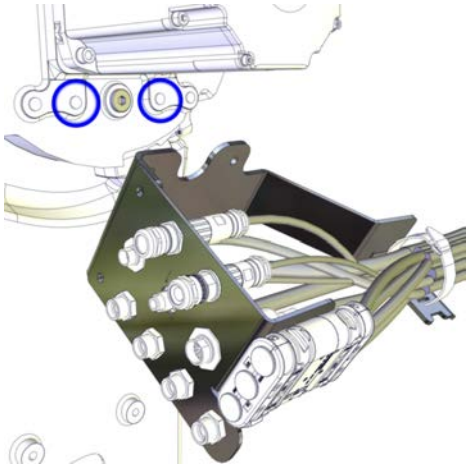
	Action	Note
2	Fit the cable package bracket to the arm house with the attachment screws. Twist the DressPack cables between the upper and lower arm according to the picture.  xx1900001684	Locking liquid: - (Loctite 2400 (or equivalent Loctite 243))  xx2300001090 Hex socket head cap screw: M10x16 8.8-A3F (2 pcs)

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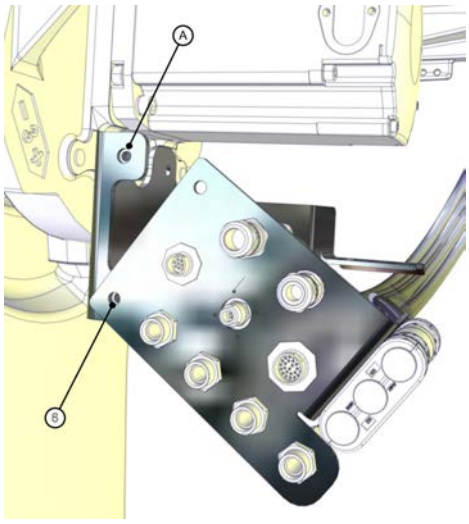
5.9.3 Replacing the axis-3 gearbox

Continued

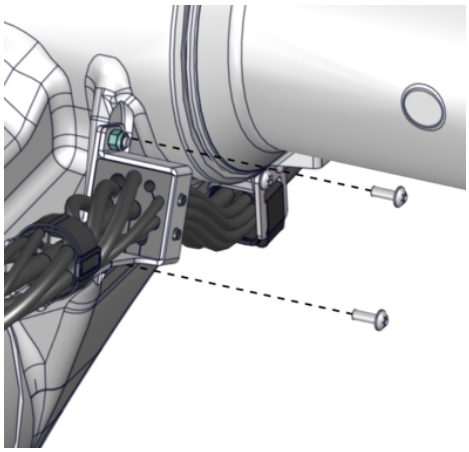
	Action	Note
3	Fit the upper and lower bracket on the inside of the lower arm with attachment screws. Use locking liquid. The dress pack cables between the upper and lower bracket may not be twisted more than 1/2 turn.	See product manual for the DressPack. For article number see *References on page 10*. Locking liquid: - (Loctite 2400 (or equivalent Loctite 243))  xx2300001088  xx2300001089 Torx pan head screw: M6x16 Stainless steel A2-70 (2 pcs)
4	Fit the bracket of the DressPack cable package (if one is fitted) under the arm house with its screws.	 xx1200001332

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	Action	Note
5	Secure the bracket of the DressPack cable package (if one is fitted) with its attachment screws. **Note** It is not needed to disconnect the lower end of the DressPack as the figure shows. Connectors are only hidden here to get a better view of which screw to refit.	 xx1200001331 A Removed screw. B Screw unscrewed but not removed.

Concluding procedures

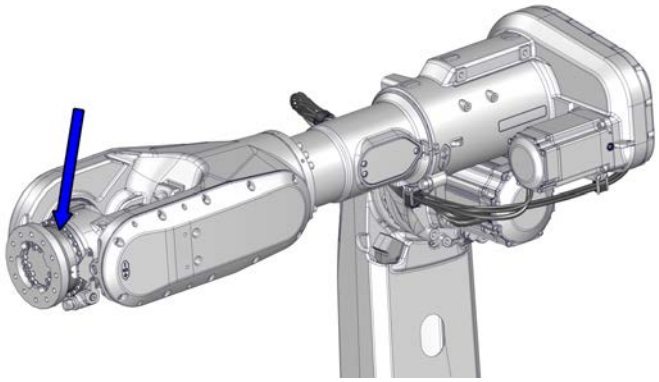
	Action	Note
1	Refit the metal clamp to the arm house.	Torx pan head screw: M6x16 A4-80 Tightening torque: 10 Nm.  xx2200001433
2	Refill oil in the gearbox.	See *Filling oil into the axis-3 gearbox on page 164*.
3	Calibrate the robot.	See *Calibration on page 707*.
4	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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5.9.4 Replacing the axis-6 gearbox

Location of the gearbox

The gearbox is located as shown in the figure.



xx2200001768

Required spare parts

Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 6730 via ABB Robotics One, *https://one.robotics.abb.com/en/knowledge-hub*.

Spare part	Article number	Note	Level
Gearbox	3HAC079353-002 (Graphite White) 3HAC079353-003 (ABB Orange)	Includes o-ring	L2

Required service parts

Consumable	Article number	Note
O-ring	3HAB3772-170	Replace if damaged.
Connection box cover MT100X with gasket	3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)	Replace if damaged. On axis-6 motor
O-ring, G 1/4"	3HAC061327-060	Used on oil plug. Replace if damaged.
Cleaning agent	-	Isopropanol
P-80 rubber lubrication gel	3HAC074427-001	P-80 Emulsion IFC
Flange sealant	-	Loctite 5800
Rust preventive	3HAC034903-001	Mercasol 3110 Waxcoat. Recommended drying time is 24h.
Lubricating oil	-	See *Type of lubrication in gearboxes on page 149*.

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Required tools and equipment

Equipment	Article number	Note
Guide pin, M6x100	3HAC041574-001	Always use guide pins in pairs.
Brake release tool	3HAC081310-001	User instructions are enclosed with the tool.
Rotation tool M3	3HAB7887-1	Used to rotate the motor pinion. Add screw M3.
Calibration toolbox, Axis Calibration	3HAC074564-001 i	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.

i Contains calibration pins with diameter 12 mm.

Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	Decide which calibration routine to use for calibrating the robot. • Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot. • Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.	
	If the robot is to be calibrated with reference calibration: Find previous reference values for the axis or create new reference values. These values are to be used after the repair procedure is completed, for calibration of the robot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in *Reference calibration routine on page 716*.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

Removing the gearbox

Use these procedures to remove the axis-6 gearbox.

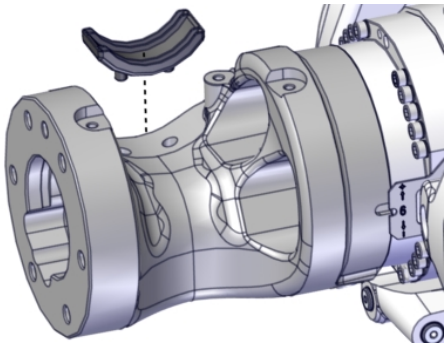
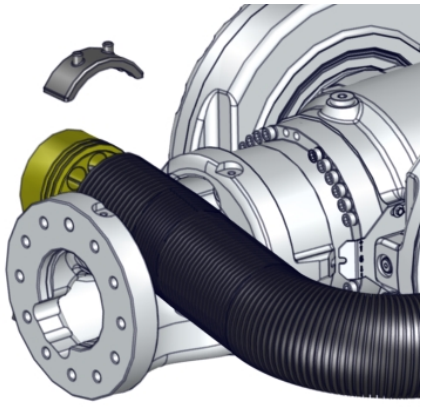
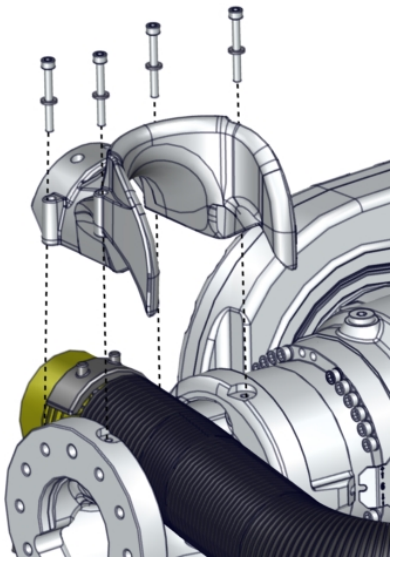
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5.9.4 Replacing the axis-6 gearbox

Continued

Preparations before removing the axis-6 gearbox

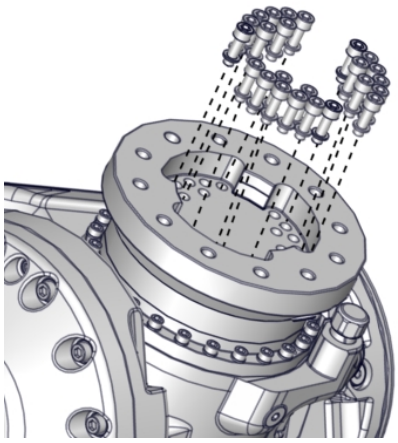
	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	Drain the gearbox.	See *Draining the axis-6 gearbox on page 177*.
4	Remove all equipment fitted on the turning disc.	
5	If used, open the DressPack axis-6 cable support and remove the DressPack cable package from the process turning disk. **Note** Use caution not to lose the two clamp jaws on either side of the DressPack cable package.  xx2100002712	 xx2300001210  xx2300001211

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	Action	Note
6	Jog the robot into position: • Axis 1 = no significance • Axis 2 = suitable working position to replace axis-6 gearbox (for example: +25°) • Axis 3 = suitable working position to replace axis-6 gearbox (for example: +20°) • Axis 4 = 0° • Axis 5 = -55° • Axis 6 = 0°	
7	**DANGER** Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	

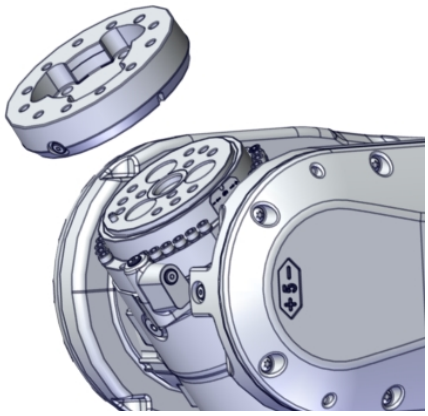
Removing the turning disc

	Action	Note
1	Remove the screws and washers, that secure the turning disc.	 xx2200001807

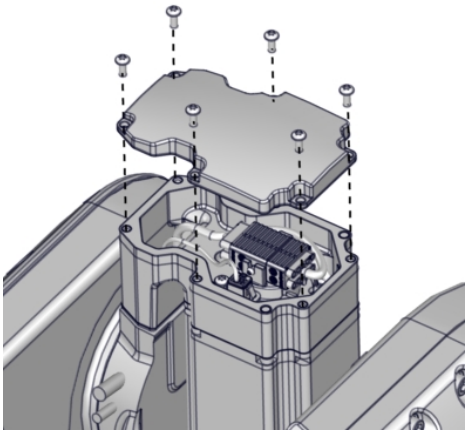
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5.9.4 Replacing the axis-6 gearbox
Continued

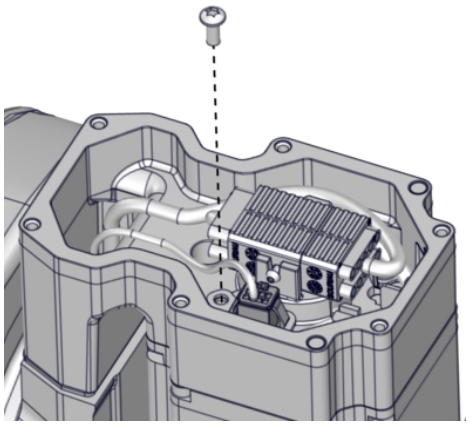
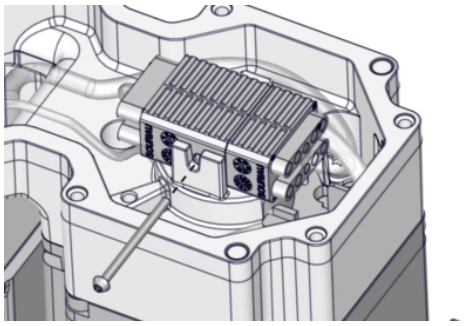
	Action	Note
2	Remove the turning disc.	 xx2100002168

Disconnecting the axis-6 motor cables

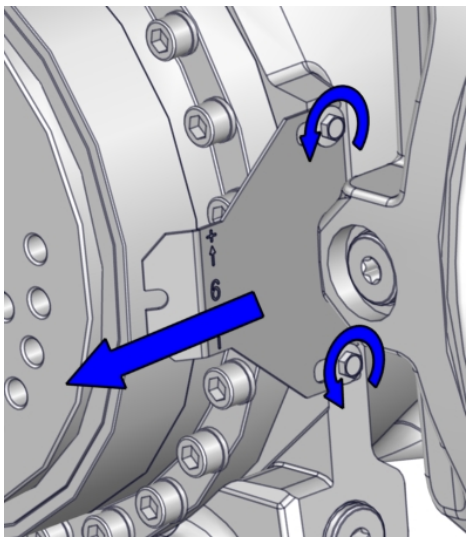
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Unscrew the attachment screws and remove the motor cover.	 xx2200001434

Continues on next page

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	Action	Note
3	Remove the connector bracket.	 xx2200001730
4	Remove the connector screw.	 xx2200001731
5	Disconnect the motor cables.	

Removing the axis-6 gearbox

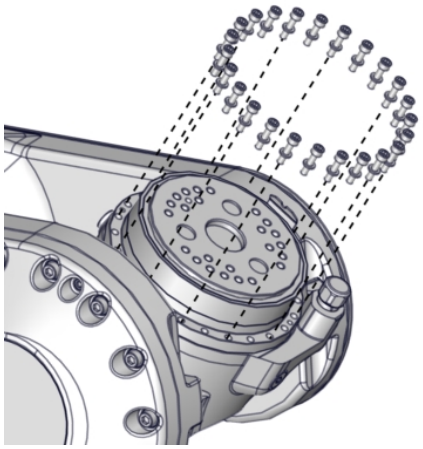
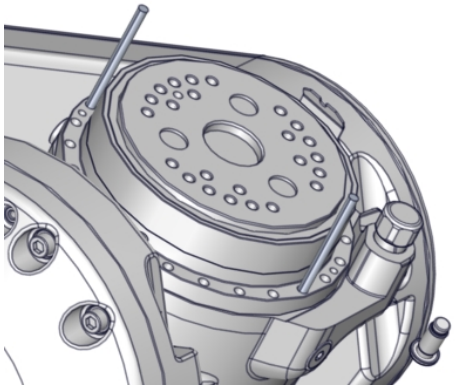
	Action	Note
1	Remove the axis-6 synchronization plate.	 xx2300001096

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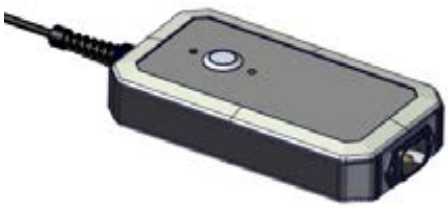
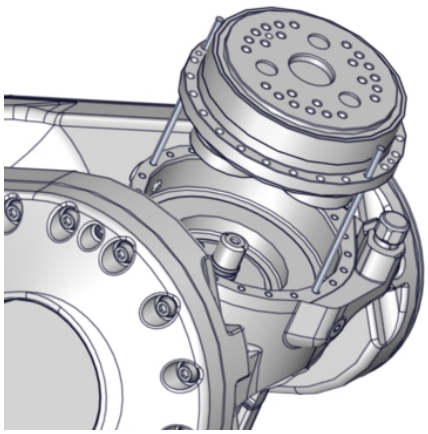
5.9.4 Replacing the axis-6 gearbox

Continued

	Action	Note
2	Unscrew the attachment screws that secure the axis-6 gearbox.	 xx2200001804
3	Fit guide pins.	Guide pin, M6x100: 3HAC041574-001 Always use guide pins in pairs.  xx2200001821

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	Action	Note
4	Release the brakes on the axis-6 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
5	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
6	**CAUTION** The weight of the gearbox is 9 kg All lifting accessories used must be sized accordingly.	
7	Remove the gearbox. If required fit two attachment screws and press out the gearbox.	 xx2200001803

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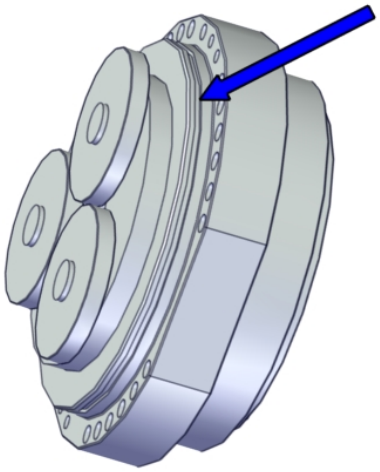
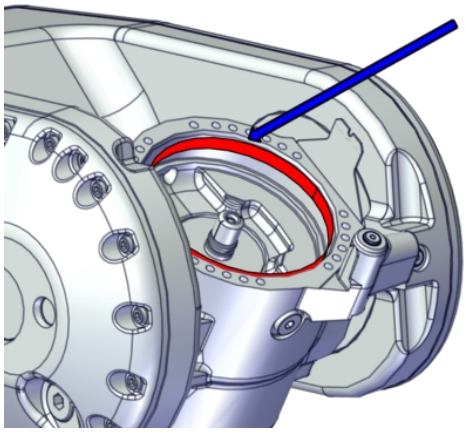
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5.9.4 Replacing the axis-6 gearbox
Continued

Refitting the gearbox

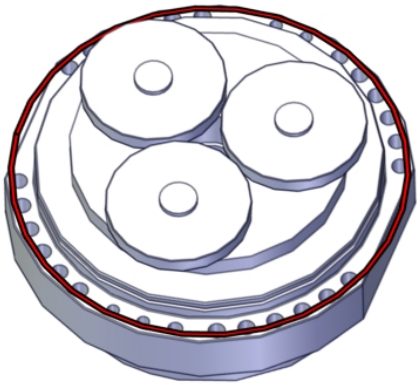
Use these procedures to refit the gearbox.

Preparations before refitting the axis-6 gearbox

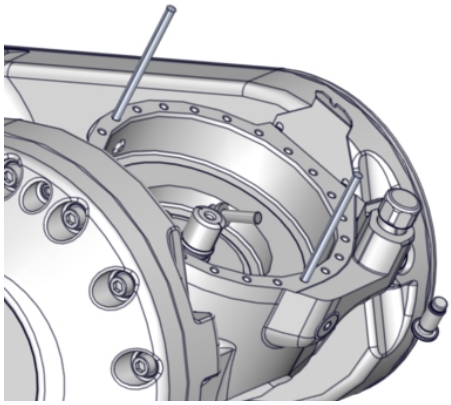
	Action	Note
1	**DANGER** Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	Wipe clean the contact surfaces of both gearbox and wrist from any contamination.	Cleaning agent: Isopropanol
3	Check the o-ring. Replace if damaged.	O-ring: 3HAB3772-170  xx2100002258
4	Lubricate the contact surface inside the wrist with grease.	P-80 rubber lubrication gel: 3HAC074427-001  xx2100002791

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	Action	Note
5	*Protection type Foundry Plus*: Apply flange sealant on the surface shown in the figure.	Flange sealant: Loctite 5800  xx2100002233

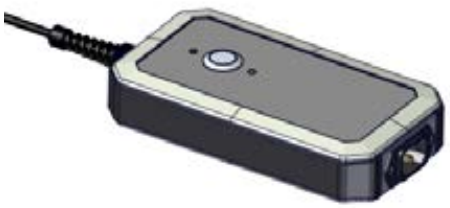
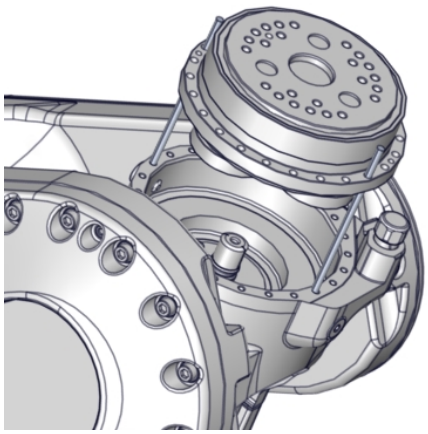
Refitting the axis-6 gearbox

	Action	Note
1	**CAUTION** Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	
2	Fit guide pins.	Guide pin, M6x100: 3HAC041574-001 Always use guide pins in pairs.  xx2200001822
3	Apply the rotation tool to the motor.	Rotation tool M3: 3HAB7887-1

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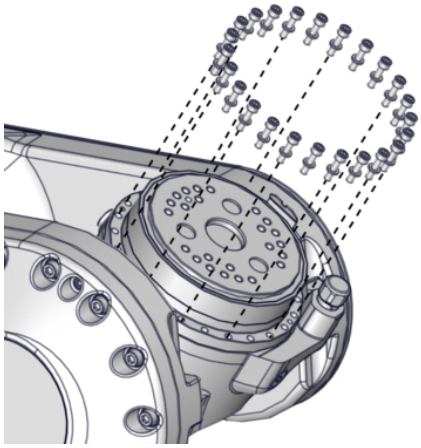
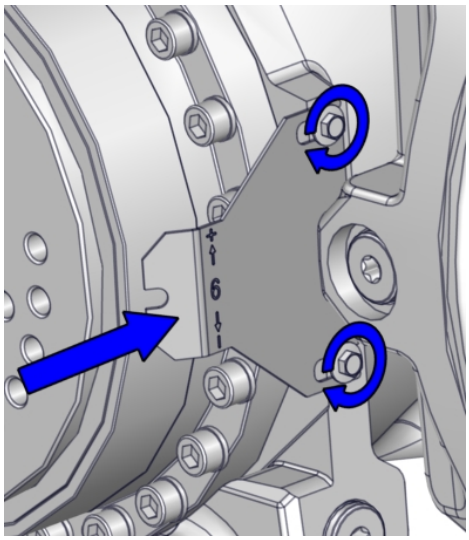
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5.9.4 Replacing the axis-6 gearbox
Continued

	Action	Note
4	Release the brakes on the axis-6 motor with the brake release tool. 1 Turn off the brake release tool. 2 Connect the tool to the motor power connector (MP). 3 Release the brakes by turning on the brake release tool and pressing the brake release button on the tool. The power for brake release is only applied for 180 seconds after activation. **DANGER** Handling the tool incorrectly will cause serious injury. Read and follow enclosed user instructions for the tool. **WARNING** Electrical damage to the motor may occur if 24V is supplied to the motor connector for more than 30 seconds. Use the specified brake release tool to eliminate the risk.	Brake release tool: 3HAC081310-001 User instructions are enclosed with the tool.  xx2100000666
5	**CAUTION** The weight of the gearbox is 9 kg All lifting accessories used must be sized accordingly.	
6	Fit the gearbox while at the same time rotating the motor pinion slightly using the rotation tool. Make sure that the motor pinion is properly mated to the gear of the gearbox. **CAUTION** Be careful not to damage motor pinion or gears! **Tip** Verify that the oil plug is removed so the air can be pressed out during fitting of the gearbox.	 xx2200001803

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	Action	Note
7	Secure the gearbox with its attachment screws.	Hex socket head cap screw: M6x25 12.9 Gleitmo 603+Geomet 500 Washer: 3HAC045621-001, 24 pcs Tightening torque: standard torque 14 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*).  xx2200001804
8	Disconnect the brake release tool.	
9	Perform a leak-down test.	See *Performing a leak-down test on page 192*.
10	Refit the axis-6 synchronization plate.	 xx2300001097

Connecting the axis-6 motor cables

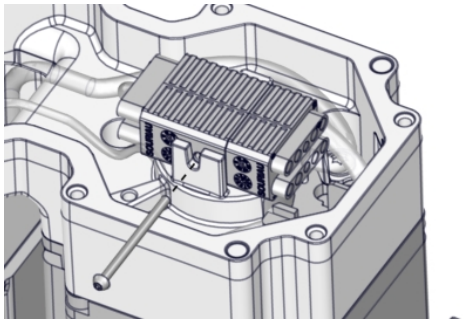
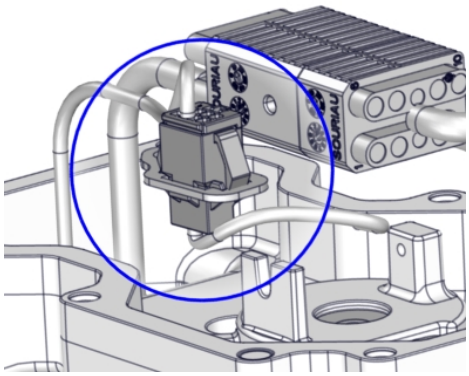
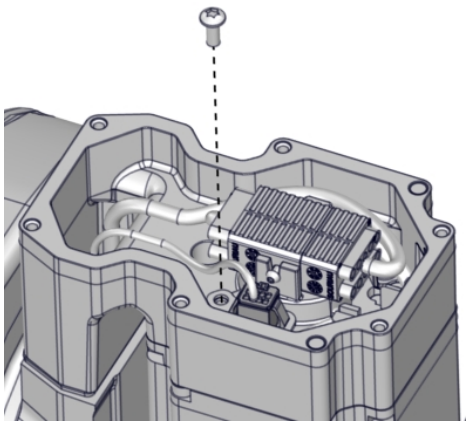
	Action	Note
1	Connect the motor cables. Connect in accordance with the markings on the connectors.	

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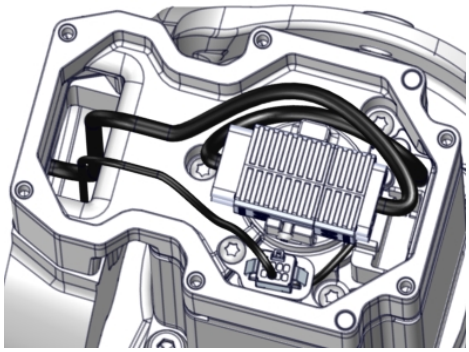
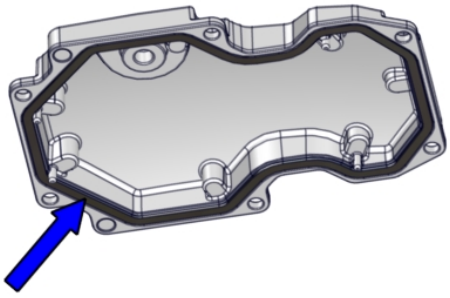
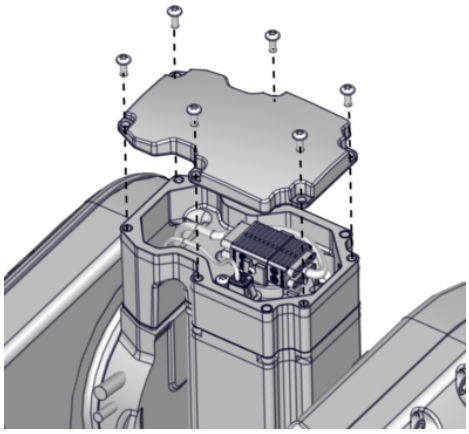
5.9.4 Replacing the axis-6 gearbox

Continued

	Action	Note
2	Position the power connector to the bracket with a screw. **Note** The purpose of the screw is to secure the mating of the connectors and the positioning of the connector in the connection box. It is normal that the connector can be moved back and forth after the screw has been tightened according to the torque specification and, in some connection boxes, that the screw is not even fully inserted when it bottoms.	Tightening torque: 1 Nm  xx2200001731
3	Snap the signal connectors to each other in the bracket.	 xx2200001921
4	Refit the connector bracket assembly to the motor. **CAUTION** The cabling is sensitive to mechanical damage. Handle it with care to avoid damage to the cabling or the connector, avoid any kind of tilt or skew.	Torx pan head screw: M5x12 Stainless steel A2-70  xx2200001730

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	Action	Note
5	Verify correct cable layout as shown in the figure. **CAUTION** Route the signal cabling correctly to avoid cable damage.	 xx2300000920
6	Inspect the gasket. Replace if damaged.	Connection box cover MT100X with gasket: 3HAC079381-003 (Graphite White) 3HAC079381-004 (ABB Orange)  xx2200001922
7	**CAUTION** When fitting the motor cover, make sure that none of the cables inside will be damaged.	
8	Refit the motor cover.	Torx pan head screw, M5x12 Stainless steel A2-70, 6 pcs Tightening torque: 6 Nm.  xx2200001434

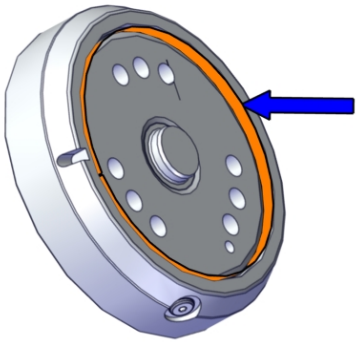
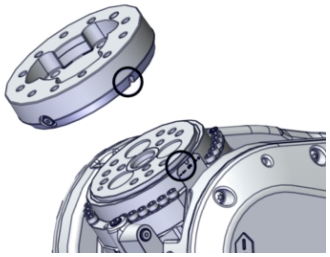
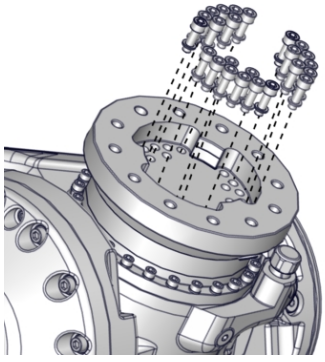
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5.9.4 Replacing the axis-6 gearbox

Continued

Refitting the turning disc

	Action	Note
1	Wipe clean the contact surfaces.	
2	*Protection type Foundry Plus*: Apply rust preventive to the surface shown in the figure.	Rust preventive: 3HAC034903-001 (Mercasol 3110 Waxcoat. Recommended drying time is 24h.)  xx2100002232
3	Fit the turning disc to the wrist. Orient the disc according to the synchronization marks.	 xx2100002169
4	Secure the turning disc with its attachment screws and washers.	Hex socket head cap screw: M8x25 12.9 Gleitmo 603+Geomet 500 Washer: Steel 8.4x13x1.5 Tightening torque: standard torque 35 Nm (*Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws on page 750*)..  xx2200001807

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Concluding procedure

	Action	Note
1	Jog axis-5 to horizontal position.	
2	Refill oil in the gearbox.	See *Filling oil into the axis-6 gearbox on page 178*.
3	Calibrate the robot.	See *Calibration on page 707*.
4	**DANGER** Make sure all safety requirements are met when performing the first test run. See *Test run after installation, maintenance, or repair on page 110*.	

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6 Calibration

6.1 Introduction to calibration

6.1.1 Introduction and calibration terminology

Calibration information

This chapter includes general information about the recommended calibration methods and also the detailed procedures for updating the revolution counters, checking the calibration position etc.

Detailed instructions of how to perform Axis Calibration are given on the FlexPendant during the calibration procedure. To prepare calibration with Axis Calibration method, see *Calibrating with Axis Calibration method on page 715*.

Calibration terminology

Term	Definition
Calibration method	A collective term for several methods that might be available for calibrating the ABB robot. Each method contains calibration routines.
Synchronization position	Known position of the complete robot where the angle of each axis can be checked against visual synchronization marks.
Calibration position	Known position of the complete robot that is used for calibration of the robot.
Standard calibration	A generic term for all calibration methods that aim to move the robot to calibration position.
Fine calibration	A calibration routine that generates a new zero position of the robot.
Reference calibration	A calibration routine that in the first step generates a reference to current zero position of the robot. The same calibration routine can later on be used to recalibrate the robot back to the same position as when the reference was stored. This routine is more flexible compared to fine calibration and is used when tools and process equipment are installed. Requires that a reference is created before being used for recalibrating the robot. Requires that the robot is dressed with the same tools and process equipment during calibration as during creation of the reference values.
Update revolution counter	A calibration routine to make a rough calibration of each manipulator axis.
Synchronization mark	Visual marks on the robot axes. When marks are aligned, the robot is in synchronization position.

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6.1.2 Calibration methods

Overview

This section specifies the different types of calibration and the calibration methods that are supplied by ABB.

Types of calibration

Type of calibration	Description	Calibration method
Standard calibration	The calibrated robot is positioned at calibration position. Standard calibration data is found on the SMB (serial measurement board) or EIB in the robot.	Axis Calibration
Absolute accuracy calibration (optional)	Based on standard calibration, and besides positioning the robot at synchronization position, the Absolute accuracy calibration also compensates for: • Mechanical tolerances in the robot structure • Deflection due to load Absolute accuracy calibration focuses on positioning accuracy in the Cartesian coordinate system for the robot. Absolute accuracy calibration data is found on the serial measurement board (SMB) or other robot memory. A robot calibrated with Absolute accuracy has the option information printed on its name plate (OmniCore). To regain 100% Absolute accuracy performance, the robot must be recalibrated for absolute accuracy after repair or maintenance that affects the mechanical structure.	CalibWare
Optimization	Optimization of TCP reorientation performance. The purpose is to improve reorientation accuracy for continuous processes like welding and gluing. Wrist optimization will update standard calibration data for axes 4 and 5. **Note** For advanced users, it is also possible to do the wrist optimization using the RAPID instruction `WristOpt`, see *Technical reference manual - RAPID Instructions, Functions and Data types*. This instruction is only available for OmniCore robots.	Wrist Optimization

Brief description of calibration methods

Axis Calibration method

Axis Calibration is a standard calibration method for calibration of IRB 6730. It is the recommended method in order to achieve proper performance.

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The following routines are available for the Axis Calibration method:

- Fine calibration
- Update revolution counters
- Reference calibration

The calibration equipment for Axis Calibration is delivered as a toolkit.

An introduction to the calibration method is given in this manual, see *Calibrating with Axis Calibration method on page 715*.

The actual instructions of how to perform the calibration procedure and what to do at each step is given on the FlexPendant. You will be guided through the calibration procedure, step by step.

Wrist Optimization method

Wrist Optimization is a method for improving reorientation accuracy for continuous processes like welding and gluing and is a complement to the standard calibration method.

The actual instructions of how to perform the wrist optimization procedure is given on the FlexPendant.

CalibWare - Absolute Accuracy calibration

The CalibWare tool guides through the calibration process and calculates new compensation parameters. This is further detailed in the *Application manual - CalibWare Field*.

If a service operation is done to a robot with the option Absolute Accuracy, a new absolute accuracy calibration is required in order to establish full performance. For most cases after replacements that do not include taking apart the robot structure, standard calibration is sufficient.

The Absolute Accuracy option varies according to the robot mounting position. This is printed on the robot name plate for each robot. The robot must be in the correct mounting position when it is recalibrated for absolute accuracy.

References

Article numbers for the calibration tools are listed in the section *Special tools on page 754*.

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6.1.3 When to calibrate

When to calibrate

The system must be calibrated if any of the following situations occur.

The resolver values are changed

If resolver values are changed, the robot must be re-calibrated using the calibration methods supplied by ABB. Calibrate the robot carefully with standard calibration, according to information in this manual.

If the robot has *absolute accuracy* calibration, it is also recommended, but not always necessary to calibrate for new absolute accuracy.

The resolver values will change when parts affecting the calibration position are replaced on the robot, for example motors or parts of the transmission.

The revolution counter memory is lost

If the revolution counter memory is lost, the counters must be updated. See *Updating revolution counters on page 714*. This will occur when:

- The battery is discharged
- A resolver error occurs
- The signal between a resolver and measurement board is interrupted
- A robot axis is moved with the control system disconnected

The revolution counters must also be updated after the robot and controller are connected at the first installation.

The robot is rebuilt

If the robot is rebuilt, for example, after a crash or when the reachability of a robot is changed, it needs to be re-calibrated for new resolver values.

If the robot has *absolute accuracy* calibration, it needs to be calibrated for new absolute accuracy.

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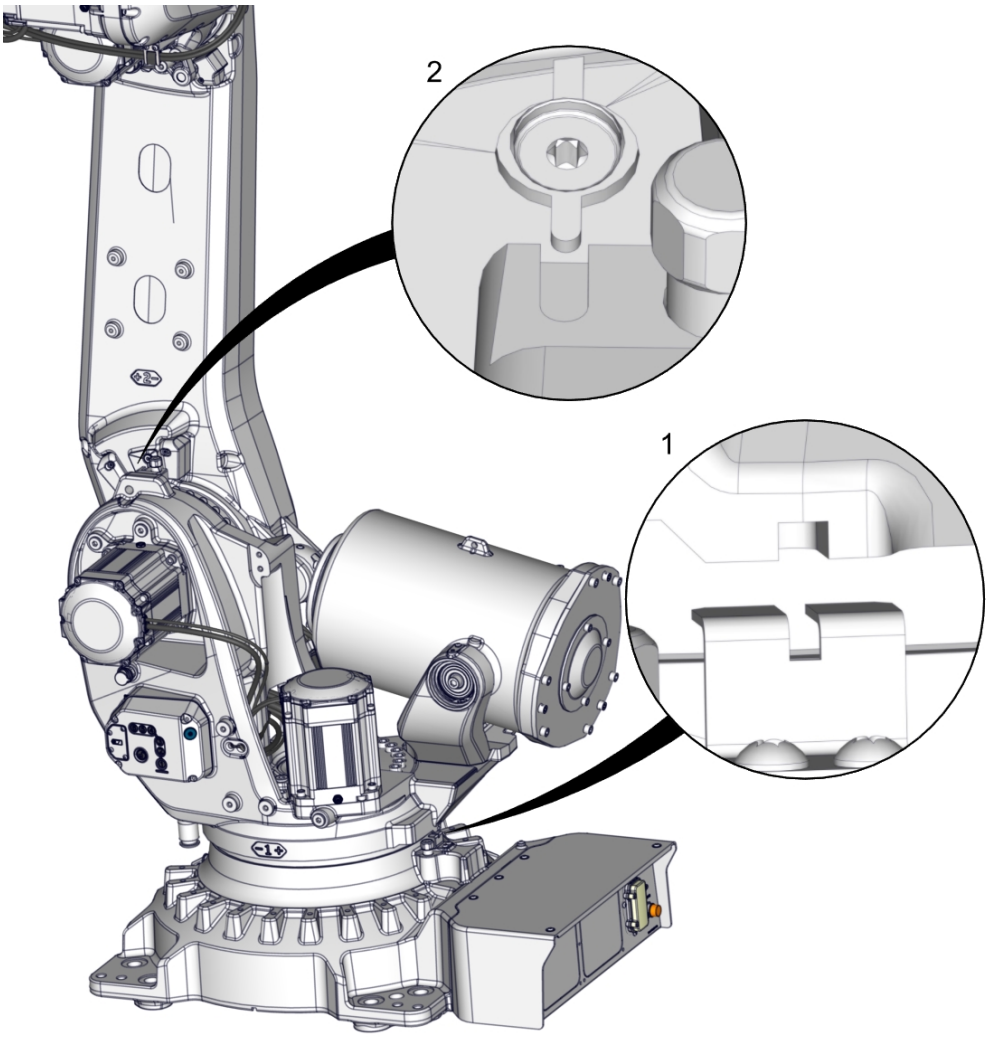
6.2 Synchronization marks and axis movement directions

6.2.1 Synchronization marks and synchronization position for axes

Introduction

This section shows the position of the synchronization marks and the synchronization position for each axis.

Synchronization marks, IRB 6710, IRB 6720, IRB 6730, IRB 6740

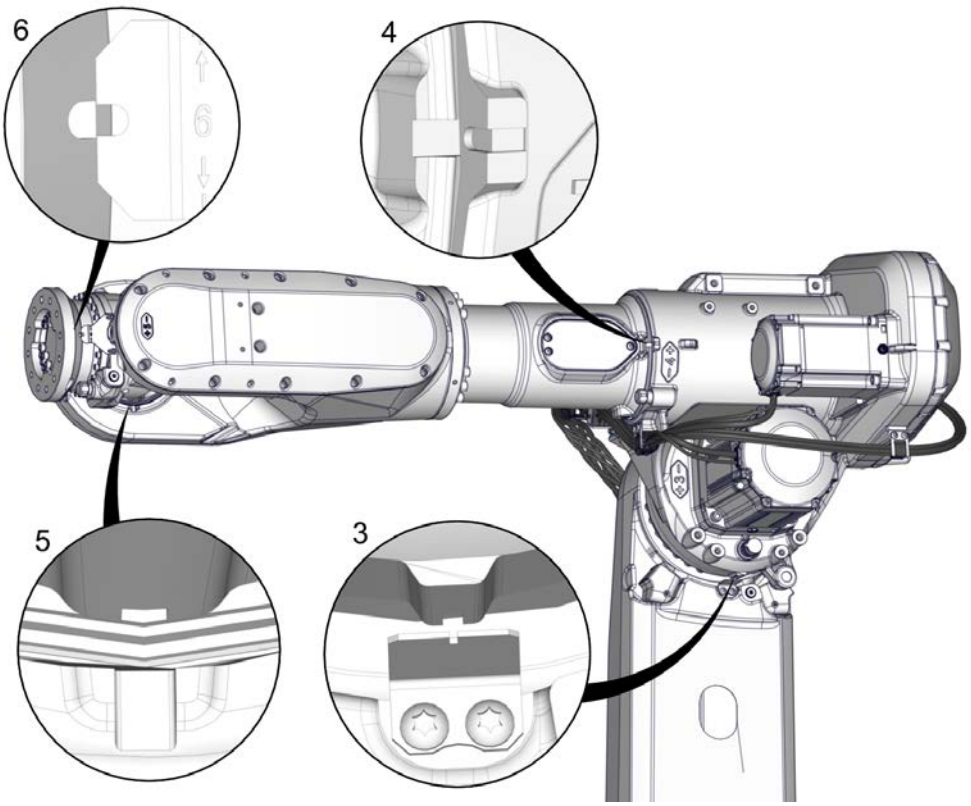


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6.2.1 Synchronization marks and synchronization position for axes
Continued



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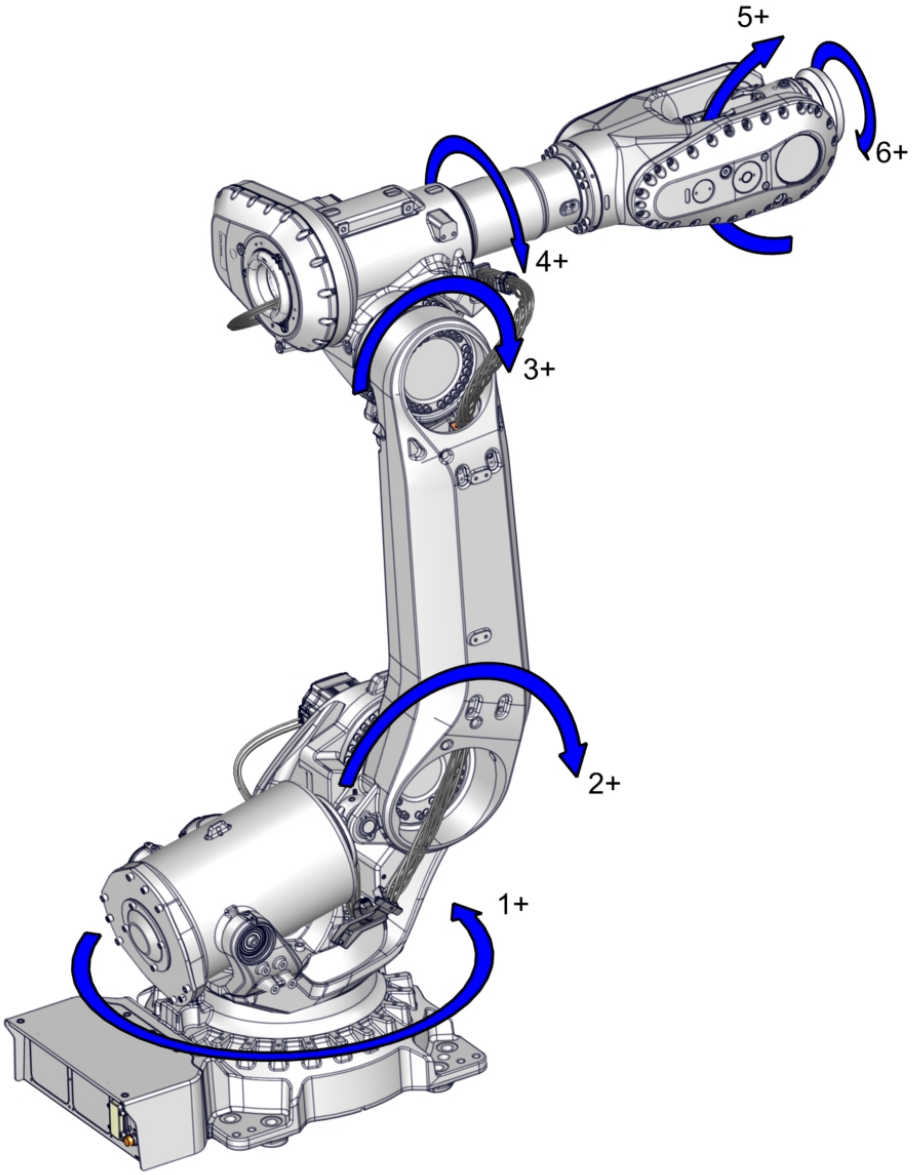
6.2.2 Calibration movement directions for all axes

Overview

When calibrating, the axis must consistently be run towards the calibration position in the same direction in order to avoid position errors caused by backlash in gears and so on. Positive directions are shown in the graphic below.

Calibration service routines will handle the calibration movements automatically and these might be different from the positive directions shown below.

Manual movement directions



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6.3 Updating revolution counters

6.3.1 Updating revolution counters on OmniCore robots

Introduction

This section describes how to do a rough calibration of each manipulator axis by updating the revolution counter for each axis, using the FlexPendant.

Step 1 - Manually running the manipulator to the synchronization position

Use this procedure to manually run the manipulator to the synchronization position.

	Action	Note
1	Select axis-by-axis motion mode.	
2	Jog the manipulator to align the synchronization marks.	See *Synchronization marks and synchronization position for axes on page 711*.
3	When all axes are positioned, update the revolution counter.	*Step 2 - Updating the revolution counter with the FlexPendant on page 714*.

Step 2 - Updating the revolution counter with the FlexPendant

Use this procedure to update the revolution counter with the FlexPendant (OmniCore).

	Action
1	On the start screen, tap **Calibrate**. The calibration summary page for the mechanical unit is displayed.
2	In the **Calibration Methods** menu, select **Revolution Counters**.
3	In the **Selection** column select the axes for which revolution counters need to be updated.
4	Tap **Update**. A dialog box is displayed warning that the updating operation cannot be undone.
5	Tap **OK** to update the revolution counter.
6	**CAUTION** If a revolution counter is incorrectly updated, it will cause incorrect manipulator positioning, which in turn may cause damage or injury! Check the synchronization position very carefully after each update. See *Checking the synchronization position on page 731*.

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6.4 Calibrating with Axis Calibration method

6.4.1 Description of Axis Calibration

Instructions for Axis Calibration procedure given on the FlexPendant

The actual instructions of how to perform the calibration procedure and what to do at each step is given on the FlexPendant. You will be guided through the calibration procedure, step by step.

This manual contains a brief description of the method, additional information to the information given on the FlexPendant, article number for the tools and images of where to fit the calibration tools on the robot.

Overview of the Axis Calibration procedure

The Axis Calibration procedure applies to all axes, and is performed on one axis at the time. The robot axes are both manually and automatically moved into position, as instructed on the FlexPendant.

A fixed calibration pin/bushing is installed on each robot axis at delivery.

The Axis Calibration procedure described roughly:

1 A removable calibration tool is inserted by the operator into a calibration bushing on the axis chosen for calibration, according to instructions on the FlexPendant.

> **WARNING**
>
> Calibrating the robot with Axis Calibration requires special calibration tools from ABB. Using other pins in the calibration bushings may cause severe damage to the robot and/or personnel.

> **WARNING**
>
> The calibration tool must be fully inserted into the calibration bushing, until the steel spring ring snaps into place.

2 During the calibration procedure, RobotWare moves the robot axis chosen for calibration so that the calibration tools get into contact. RobotWare records values of the axis position and repeats the coming-in-contact procedure several times to get an exact value of the axis position.

> **WARNING**
>
> Risk of pinching! The contact force for large robots can be up to 150 kg. Keep a safe distance to the robot.

3 The axis position is stored in RobotWare with an active choice from the operator.

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6.4.1 Description of Axis Calibration
Continued

Routines in the calibration procedure

The following routines are available in the Axis Calibration procedure, given at the beginning of the procedure on the FlexPendant.

Fine calibration routine

Choose this routine to calibrate the robot when there are no tools, process cabling or equipment fitted to the robot.

Reference calibration routine

Choose this routine to create reference values and to calibrate the robot when the robot is dressed with tools, process cabling or other equipment.

Note

When calibrating the robot with the reference calibration routine, the robot must be dressed with the same tools, process cabling and any other equipment as when the reference values were created.

Note

When using reference calibration with some tools, typically large or flexible tools, oscillations in the robot can cause issues leading to failure of the calibration.

If calibrating the robot with reference calibration there must be reference values created before repair is made to the robot, if values are not already available. Creating new values requires possibility to move the robot. The reference values contain positions of all axes, torque of axes and technical data about the tool installed. A benefit with reference calibration is that the current state of the robot is stored and not the state when the robot left the ABB factory. The reference value will be named according to tool name, date etc.

Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values.

When reference calibration is performed, the robot is restored to the status given by the reference values.

Update revolution counters

Choose this routine to make a rough calibration of each manipulator axis by updating the revolution counter for each axis, using the FlexPendant.

Validation

In the mentioned routines, it is also possible to validate the calibration data.

Position of robot axes

The robot axes should be positioned close to 0 degrees before commencing the calibration program. The axis chosen for calibration is then automatically run by the calibration program to its exact calibration position during the calibration procedure.

It is possible to position some of the other axes in positions different from 0 degrees. Information about which axes are allowed to be jogged is given on the FlexPendant.

Continues on next page

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These axes are marked with **Unrestricted** in the FlexPendant window. Also the following table shows the dependencies between the axes.

Requirements for axis positioning during calibration

	Axis to calibrate					
Required position of axis	**Axis 1**	**Axis 2**	**Axis 3**	**Axis 4**	**Axis 5**	**Axis 6**
Axis 1	-	*	*	*	*	*
Axis 2	0	-	0	*	*	*
Axis 3	0	0	-	*	*	*
Axis 4	*	*	*	-	*	*
Axis 5	*	*	*	*	-	*
Axis 6	*	*	*	*	*	-

-	Axis to be calibrated
*	Unrestricted. Axis is allowed to be jogged to other position than 0 degrees.
0	Axis must be put in position 0 degrees.

System containing SafeMove

SafeMove will lose its synchronization to the controller if a new calibration is done. New calibration values have to be downloaded to SafeMove, and a new SafeMove calibration has to be done. Make sure that the user rights admit to change the safety settings and to synchronize SafeMove.

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6.4.2 Calibration tools for Axis Calibration

Calibration tool set

The calibration tools used for Axis Calibration are designed to meet requirements for calibration performance, durability and safety in case of accidental damage.

The calibration tool will eventually break from fatigue after longer period of use and then needs to be replaced. There is no risk for bad calibrations as long as the calibration tool is in one piece.

WARNING

Calibrating the robot with Axis Calibration requires special calibration tools from ABB. Using other pins in the calibration bushings may cause severe damage to the robot and/or personnel.

Equipment, etc.	Article number	Note
Calibration toolbox, Axis Calibration	3HAC074564-001 i	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.

i Contains calibration pins with diameter 12 mm.

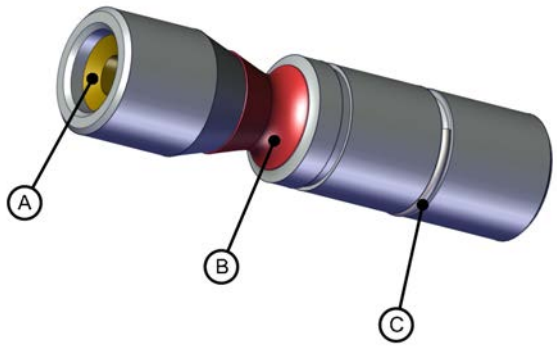
Examining the calibration tool

Check prior to usage

Before using the calibration tool, make sure that the tube insert, the plastic protection and the steel spring ring are present.

WARNING

If any part is missing or damaged, the tool must be replaced immediately.



xx1500001914

A	Tube insert
B	Plastic protection
C	Steel spring ring

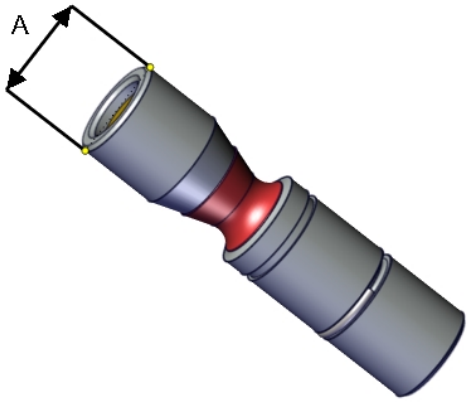
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Periodic check of the calibration tool

If including the calibration tool in a local periodic check system, the following measures should be checked.

- Outer diameter within Ø12g4 mm, Ø8g4 mm or Ø6g5 mm (depending on calibration tool size).
- Straightness within 0.005 mm.



xx1500000951

A	Outer diameter

Identifying the calibrating tools

It is possible to make the calibration tool identifiable with, for example, an RFID chip. The procedure of how to install an RFID chip is described below.

Note

The tool identifier is NOT delivered from ABB, it is a customized solution.

	Action	Note
1	It is possible to use any RFID solution, with the correct dimensions. ABB has verifed function on some suppliers fulfilling the requirements of NFC compatible devices (13.56 Mhz) according to ISO 14443 or ISO 15693. **Note** The maximum dimensions on the RFID chip must not exceed Ø7.9 mm x 8.0 mm, Ø5.9 mm x 8.0 mm or Ø3.9 mm x 8.0 mm (depending on calibration tool size).	
2	There is a cavity on one end of the calibration tool in which the RFID chip can be installed. Install the RFID chip according to supplier instructions. Install the chip in flush with the tool end.	

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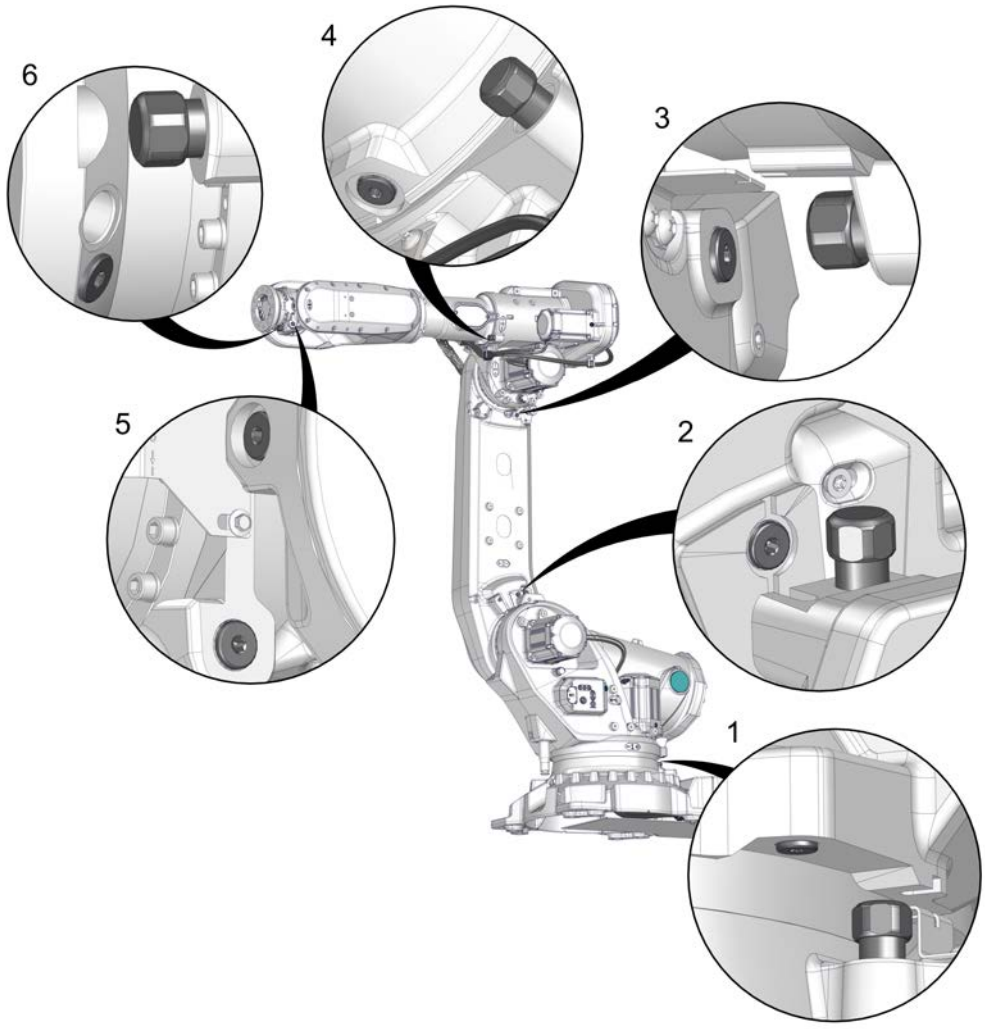
6.4.3 Installation locations for the calibration tools

Location of fixed calibration items

This section shows how the robot is equipped with items for installation of calibration tools for Axis Calibration (fixed calibration pins and/or bushings). Installed calibration tools are not shown.

A fixed calibration pin and a bushing for the movable calibration tool are located on each axis as follows.

If there is not enough space on an axis to install a fixed calibration pin, the axis is equipped with two bushings instead, for installation of two calibration tools when calibration is carried out. This is shown in the figure.



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Spare parts

When calibration is not being performed, a protective cover and an o-ring should always be installed on the fixed calibration pin as well as a protective plug, included a sealing, in the bushing. Replace damaged parts with new.

Spare part	Article number	Note
Calibration protection set, Axis Calibration	3HAC056806-001 i	Contains protection caps for fixed pins and protective plugs for bushings.

i Fits fixed pins and bushings for axes that use 12 mm calibration pins.

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6.4.4 Axis Calibration - Running the calibration procedure

Required tools

The calibration tools used for Axis Calibration are designed to meet requirements for calibration performance, durability and safety in case of accidental damage.

WARNING

Calibrating the robot with Axis Calibration requires special calibration tools from ABB. Using other pins in the calibration holes may cause severe damage to the robot and/or personnel.

Equipment, etc.	Article number	Note
Calibration toolbox, Axis Calibration	3HAC074564-001 i	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.

i Contains calibration pins with diameter 12 mm.

Required consumables

Consumable	Article number	Note
Clean cloth	-	

Spare parts

Spare part	Article number	Note
Calibration protection set, Axis Calibration	3HAC056806-001 i	Contains protection caps for fixed pins and protective plugs for bushings.

i Fits fixed pins and bushings for axes that use 12 mm calibration pins.

Overview of the calibration procedure on the FlexPendant

The actual instructions of how to perform the calibration procedure and what to do at each step is given on the FlexPendant. You will be guided through the calibration procedure, step by step.

Use the following list to learn about the calibration procedure before running the RobotWare program on the FlexPendant. It gives you a brief overview of the calibration procedure.

After the calibration method has been started on the FlexPendant, the following sequence will be run.

1. Choose calibration routine. The routines are described in *Routines in the calibration procedure on page 716*.
2. Choose which axis/axes to calibrate.
3. The robot moves to synchronization position.
4. Validate the synchronization marks.
5. The robot moves to preparation position.

Continues on next page

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6 Remove the protective cover from the fixed pin and the protection plug from the bushing, if any, and install the calibration tool.
7 The robot performs a measurement sequence by rotating the axis back and forth.
8 Remove the calibration tool and reinstall the protective cover on the fixed pin and the protection plug in the bushing, if any.
9 The robot moves to verify that the calibration tool is removed.
10 Choose whether to save the calibration data or not.

Calibration of the robot is not finished until the calibration data is saved, as last step of the calibration procedure.

Preparation prior to calibration

The calibration procedure is described in the FlexPendant while conducting it.

	Action	Note
1	**DANGER** While conducting the calibration, the robot needs to be connected to power. Make sure that the robot's working area is empty, as the robot can make unpredictable movements.	
2	Wipe the calibration tool clean. **Note** The calibration method is exact. Dust, dirt or color flakes will affect the calibration value.	Use a clean cloth.
3	Check if the standard calibration data for axes 4 or 5 are updated with wrist optimization. This is shown in the calibration overview/summary window on the FlexPendant.	If the data is optimized, the calibration routine **Wrist Optimization** must be re-run after standard calibration. See *Calibrating with Wrist Optimization method on page 728*.

Starting the calibration procedure

Use this procedure to start the Axis Calibration routine on the FlexPendant.

	Action	Note
1	Tap the calibration icon and enter the calibration main page.	
2	All mechanical units connected to the system are shown with their calibration status. Tap the mechanical unit in question. **Note** For RobotWare 7 or later, the mechanical unit page is displayed only if there is more than one mechanical unit available.	

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6.4.4 Axis Calibration - Running the calibration procedure
Continued

	Action	Note
3	The calibration method used at ABB factory for each axis is shown, as well as calibration method used for the robot during last field calibration.	The FlexPendant will give all information needed to proceed with Axis Calibration.
4	**Valid for RobotWare 7 or later** Tap **Calibration Methods** on the right pane and then tap **Calibration**. The software will automatically call for the procedure for the valid calibration method.	
5	Follow the instructions given on the FlexPendant.	A brief overview of the sequence that will be run on the FlexPendant is given in *Overview of the calibration procedure on the FlexPendant on page 722*.

Restarting an interrupted calibration procedure

If the Axis Calibration procedure is interrupted before the calibration is finished, the RobotWare program needs to be started again. Use this procedure to take required action.

Situation	Action
The three-position enabling device on the FlexPendant has been released during robot movement.	Press and hold the three-position enabling device and press **Play**.
The RobotWare program is terminated with **PP to Main**.	Remove the calibration tool, if it is installed, and restart the calibration procedure from the beginning. See *Starting the calibration procedure*. If the calibration tool is in contact the robot axis needs to be jogged in order to release the calibration tool. Jogging the axis in wrong direction will cause the calibration tool to break. Directions of axis movement is shown in *Calibration movement directions for all axes on page 713*

Axis Calibration with SafeMove option

To be able to run Axis Calibration, SafeMove needs to be unsynchronized. The Axis Calibration routine recognizes if the robot is equipped with SafeMove and will force SafeMove to unsynchronize automatically.

However, SafeMove may generate other warning messages anytime during the Axis Calibration routine. When a warning message is displayed, tap **Acknowledge** to confirm the unsynchronized state and continue Axis Calibration procedure.

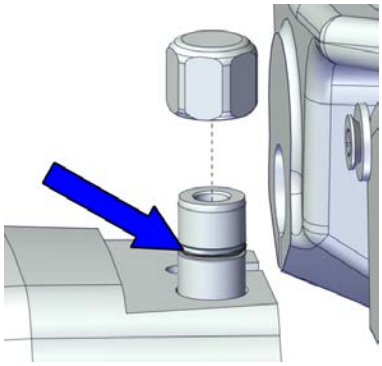
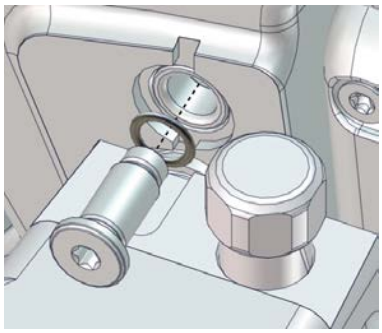
CAUTION

SafeMove must be synchronized after the calibration is completed.

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After calibration

	Action	Note
1	Check the o-ring on the fixed calibration pin. Replace if damaged or missing.	 xx1600002102 Calibration protection set, Axis Calibration: 3HAC056806-001 [i].
2	Reinstall the protective cover on the fixed calibration pin on each axis, directly after the axis has been calibrated. Replace the cover with new spare part, if missing or damaged.	
3	Reinstall the protective plug and sealing in the bushing on each axis, directly after the axis has been calibrated. Ensure that the sealing is not damaged. Replace the plug and the sealing with new spare part, if missing or damaged.	 xx1500000952 Calibration protection set, Axis Calibration: 3HAC056806-001 [ii].
4	If the standard calibration data for axes 4, 5 or 6 should be updated with wrist optimization, run the calibration routine **Wrist Optimization**.	See *Calibrating with Wrist Optimization method on page 728*.

i Fits fixed pins and bushings for axes that use 12 mm calibration pins.
ii Fits fixed pins and bushings for axes that use 12 mm calibration pins.

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6.4.5 Reference calibration

Brief introduction to Reference Calibration

Reference calibration is a faster method compared to Fine calibration, as it refers to a previously made calibration.

1. Create a backup of the current robot system.
2. Check that the active calibration offset values corresponds to the values on the calibration label (located on the lower arm or the base).
3. Jog the manipulator so that all axes are in zero position (ex use `MoveAbsJ` instruction). Check that all axis scales are aligned with calibration marks.
4. If the scales differ from calibration marks it might depend on wrong turns of the revolution counters. Make a marker line on the corresponding axis to be able to validate the result of the calibration. If more than one motor revolutions are wrong, the calibration will fail.
5. Use a verification position. This is especially recommended if all axes were not aligned with the synchronization marks (step 3). Reuse an existing position that is suitable and accurate so it can be used to validate the repair. Use a position where a deviation in axis calibration gives a big deviation in positioning. Note! Check the position after each repair in one axis.
6. Use Reference calibration to save reference values for all axes that is to be replaced. Make sure that the values are saved in RobotStudio or FTP program. The files are located in "Active system folder name/HOME/RefCalibFiles".
7. Perform the repair.
8. Make sure that the tooling and process equipment are the same as when creating the reference. Use Reference calibration to update the system with new calibration offset value for the repaired axis.
9. Check the position against the verification position (step 5).
10. Proceed with the repair of the next axis, if necessary, and repeat (step 8-9) for every axis.
11. (For system containing SafeMove) Download new calibration values to SafeMove. Use Visual SafeMove in RobotStudio.
12. (For system containing SafeMove) Synchronize SafeMove to activate SafeMove.
13. Perform test run.
14. Update the calibration label with new resolver values (calibration values).

Manual tuning of calibration offset

Manual tuning of calibration offset is normally not needed, but can be useful in some situations. The requirement to do manual tuning is that there is a known accurate position, that worked accurately before the repair (step 5, see *Brief introduction to Reference Calibration on page 726*).

Example "Adjust axis 4":

1. Create a backup.

Continues on next page

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2 Run the manipulator to the verification position. (The manipulator position is now deviating from the verification position.)
3 Read and note current axis 4 value in degrees (example: 96.3 degrees).
4 Manually jog, only axis 4, so that the manipulator is correctly positioned to the verification position.
5 Read and note current axis 4 value in degrees (example: 94.2 degrees).
6 Move the manipulator to its calibration position.
7 Calculate the angle difference (ie 96.3-94.2=2.1 degrees).
8 Manually jog axis 4 the calculated angle difference (-2.1). NOTE! The direction +/- shall be the same direction as the direction used when axis 4 was manually jogged to coincide with the verification process. In the example -2.1 degrees.
9 Make a new manual fine calibration of axis 4 with axis in -2.1 degrees position.
10 Check again against the verification position.
11 Repeat the manual tuning if needed.
12 Create a new reference if the intention is to use the reference in the future.

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6.5 Calibrating with Wrist Optimization method

When to run Wrist Optimization

Wrist Optimization routine is run to improve TCP reorientation performance.

Calibrating the robot with standard calibration method overwrites the optimized positions of axes 4, 5. Re-run the **Wrist Optimization** routine after standard calibration to re-achieve the optimized positions of the wrist axes.

Overview of the calibration procedure on the FlexPendant

The actual instructions of how to perform the calibration procedure and what to do at each step is given on the FlexPendant. You will be guided through the calibration procedure, step by step.

Use the following list to learn about the calibration procedure before running the RobotWare program on the FlexPendant. It gives you a brief overview of the calibration procedure sequence.

After the calibration method has been called for on the FlexPendant, the following sequence will be run.

1 Choose calibration routine Wrist Optimization.

2 Modify targets for 4-point tool frame definition, in Wrist Optimization routine.

> **Tip**
>
> Select positions with large reorientations around the TCP. For best results, make sure that axis 4 and 5 have large movements.

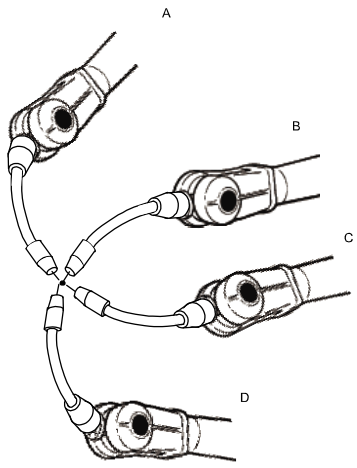
a Jog the robot to an appropriate position, A, for the first approach point.

Use small increments to accurately position the tool tip as close to the reference point as possible.

b Tap **Modify Position** to define the point.

c Repeat for each approach point to be defined, positions B, C, and D.

Jog away from the fixed world point to achieve the best result. Just changing the tool orientation will not give as good a result.



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3 Improved calibration data to the wrist axes is identified and presented.

4 Optimized positions for the wrist axes are presented.

5 The robot moves to the optimized positions for the wrist axes and automatically overwrites previous calibration data.

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WARNING

Robot moves automatically when pressing **Calibrate**.

6 Wrist optimization is finished.

7 Redefine / verify TCP for all tools.

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6.6 Verifying the calibration

Introduction

Always verify the results after calibrating *any* robot axis to verify that all calibration positions are correct.

Verifying the calibration

Use this procedure to verify the calibration result.

	Action	Note
1	Run the calibration home position program twice. Do not change the position of the robot axes after running the program!	See *Checking the synchronization position on page 731*.
2	Adjust the *synchronization marks* when the calibration is done, if necessary.	This is detailed in section *Synchronization marks and synchronization position for axes on page 711*.
3	Write down the values on a new label and stick it on top of the calibration label. The label is located on the lower arm.	

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6.7 Checking the synchronization position

Introduction

Check the synchronization position of the robot before beginning any programming of the robot system. This may be done:

- Using a `MoveAbsJ` instruction with argument zero on all axes.
- Using the **Jog** window on the FlexPendant.

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6.7.1 Checking the synchronization position on OmniCore robots

Using a MoveAbsJ instruction

Use this procedure to create a program that runs all the robot axes to their synchronization position.

	Action	Note
1	Tap **Code**.	
2	Create a new program.	
3	Use **MoveAbsJ** in the **Add Instruction** menu.	

4	Create the following program:
	`MoveAbsJ [[0,0,0,0,0,0],`
	`[9E9,9E9,9E9,9E9,9E9,9E9]]`
	`\NoEOffs, v1000, fine, tool0`	

5	Run the program in manual mode.	
6	Check that the synchronization marks for the axes align correctly. If they do not, update the revolution counters.	See *Synchronization marks and synchronization position for axes on page 711* and *Updating revolution counters on page 714*.

Using the jogging window

Use this procedure to jog the robot to the synchronization position of all axes.

	Action	Note
1	Tap **Jog**.	
2	From the **Mechanical unit** list select a mechanical unit.	
3	From the **Motion mode** section, select an axis-set that need to be jogged. For example, to jog axis 2, select the axis set **Axis 1-3**.	
4	Follow the screen instruction on joystick movements to understand the direction of the axis that you want to move and move the joystick.	
5	Manually run the robots axes to a position where the axis position value read on the FlexPendant, is equal to zero.	
6	Check that the synchronization marks for the axes align correctly. If they do not, update the revolution counters.	See *Synchronization marks and synchronization position for axes on page 711* and *Updating revolution counters on page 714*.

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7 Troubleshooting

7.1 Introduction to troubleshooting

Introduction

The product manual and the circuit diagram contains information that can be good when troubleshooting.

For OmniCore, all event logs from the software can be seen on the FlexPendant, or in *Technical reference manual - Event logs*.

DANGER

Troubleshooting on the controller while powered on must be performed by personnel trained by ABB or by ABB field engineers.

Make sure to read through the section *Safety on page 17* before starting.

CAUTION

Make sure to use personal protective equipment, such as insulating gloves, when troubleshooting.

Troubleshooting strategies

1. Isolate the fault to pinpoint the cause of the problem from consequential problems.
2. Divide the fault chain in two.
3. Check communication parameters and cables.
4. Check that the software version is compatible with the hardware.

Work systematically

1. Take a look around to make sure that all screws, connectors, and cables are secured, and that the robot and other parts are clean, not damaged, and correctly fitted.
2. Replace one thing at a time.
3. Do not replace units randomly.
4. Make sure that there are no loose screws, turnings, or other unexpected parts remaining after work has been performed.
5. When the work is completed, verify that the safety functions are working as intended.

Keep a track of history

- Make a historical fault log to keep track of problems over time.
- Consult those working with the robot when the problem occurred.

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Basic scenarios

What to look for during troubleshooting depends on when the fault occurred. Was the robot recently installed or was it recently repaired? The following table gives hints on what to look for in specific situations.

The robot has recently been installed	Check: • the configuration files • connectors • options and their configuration • changes in the robot working space/movements.
The robot has recently been repaired	Check: • all connections to the replaced part • power supplies • that the correct part has been fitted • the last repair documents.
The robot recently had a software upgrade	Check: • software versions • compatibilities between hardware and software • options and their configuration
The robot has recently been moved from one site to another (an already working robot)	Check: • connections • software versions

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7.2 Oil and grease stains on motors and gearboxes

Description

The area surrounding the motor or gearbox shows signs of oil leaks. This can be at the base, closest to the mating surface, or at the furthest end of the motor at the resolver.

Consequences

Besides the dirty appearance, in most cases there are no serious consequences if the leaked amount of oil is very small.

Possible causes

The symptom can be caused by:

- Leakage of rust preventives or mounting grease. This should be wiped off.
- Leaking sealing between gearbox and motor.
- Gearbox overfilled with oil.
- Gearbox oil too hot.

Recommended actions

The following actions are recommended:

	Action	Info
1	**CAUTION** Allow hot parts to cool down.	
2	Wipe off the oil or grease, see *Cleaning the IRB 6730 on page 186*. Monitor the robot over time to see if new oil or grease occurs.	If the oil spill is small, this step is sufficient.
3	Check the gearbox oil level.	
4	Too hot gearbox oil may be caused by: • Incorrect oil quality or level. • The robot work cycle runs a specific axis too hard. Investigate whether it is possible to program small "cooling periods" into the application. • Overpressure created inside gearbox.	Robots performing certain, extremely heavy duty work cycles may be fitted with vented oil plugs. These are not fitted to normal duty robots, but can be purchased from your local ABB representative.
5	Inspect all sealings and gaskets between motor and gearbox. Replace broken parts.	

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7.3 Mechanical noise or dissonance

Description

Mechanical noise or dissonance that has not been observed before can indicate problems in bearings, motors, gearboxes, or similar. Be observant of changes over time.

A faulty bearing often emits scraping, grinding, or clicking noises shortly before failing.

Consequences

Failing bearings cause the path accuracy to become inconsistent, and in severe cases, the joint can seize completely.

Possible causes

The symptom can be caused by:

- Worn bearings.
- Contaminations have entered the bearing grooves.
- Loss of lubrication in bearings.
- Loose heat sinks, fans, or metal parts.

If the noise is emitted from a gearbox, the following can also apply:

- Overheating.

Recommended actions

The following actions are recommended:

	Action	Info
1	**CAUTION** Allow hot parts to cool down.	
2	Verify that the service is done according to the maintenance schedule.	
3	If a bearing is emitting the noise, determine which one and make sure that it has sufficient lubrication.	
4	If possible, disassemble the joint and measure the clearance.	
5	Bearings inside motors are not to be replaced individually, but the complete motor is replaced.	
6	Make sure the bearings are fitted correctly.	
7	Tighten the screws if a heat sink, fan, or metal sheet is loose.	

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7.4 Troubleshooting too hot gearboxes

Description

The robot reports event message 50263 *Duty factor is too high*.

Consequences

The gearboxes become hot enough to cause burns when touched.

The expected lifetime of the gearbox can be reduced.

Possible causes

The symptom can be caused by:

- Incorrectly defined ambient temperature for the robot.
- Too high duty cycles, with intensive motion (high average speed and/or high average torque and/or short wait time).
- Incorrectly defined payloads.

Recommended actions

The following actions are recommended:

	Action	Info
1	Run the add-in Mechanical Analysis in RobotStudio to get additional insights and recommendations.	The Gearbox Heat Estimation tool helps to estimate heat problems in the gearboxes.
2	Verify that the maximum ambient temperature is correctly defined.	The system parameters are configured in RobotStudio. Topic *Motion*, type *Motion System*, parameter *Max Ambient Temperature Robot*.
3	Consider if the movement can be modified to reduce the average speed on the affected axis.	The average speed has highest contribution to the gearbox temperature, but the average torque also contributes.
4	Install a motor cooling fan on the affected axis.	If cooling fans are added, RobotWare 7.17 or later is required to enable SIS to supervise the temperature.

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7.5 Manipulator collapses on power down

Description

The manipulator is able to work correctly while Motors ON is active, but when Motors OFF is active, one or more axes drops or collapses under its own weight.

The holding brakes (normally one in each motor), is not able to hold the weight of the manipulator arm.

Consequences

For a heavy robot, the collapse can cause severe injury to personnel working in the area or severe damage to the robot and/or surrounding equipment.

For a small robot, the collapse can cause injury to personnel working close to the robot or damage to the robot and/or surrounding equipment.

Possible causes

The symptom can be caused by:

- Faulty brake.
- Faulty power supply to the brake.

Recommended actions

The following actions are recommended:

	Action	Info
1	Determine which motor(s) causes the robot to collapse.	
2	Check the brake power supply to the collapsing motor during the Motors OFF state.	See the circuit diagram.
3	Remove the resolver or resolver cover of the motor to see if there are any signs of oil leaks.	If found faulty, the motor must be replaced as a complete unit.
4	Remove the motor from the gearbox to inspect it from the drive side.	If found faulty, the motor must be replaced as a complete unit.

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8 Decommissioning

8.1 Introduction to decommissioning

Introduction

This section contains information to consider when taking a product, robot or controller, out of operation.

It deals with how to handle potentially dangerous components and potentially hazardous materials.

> **Note**
>
> The decommissioning process shall be preceded by a risk assessment.

Disposal of materials used in the robot

All used grease/oils and dead batteries **must** be disposed of in accordance with the current legislation of the country in which the robot and the control unit are installed.

If the robot or the control unit is partially or completely disposed of, the various parts **must** be grouped together according to their nature (which is all iron together and all plastic together), and disposed of accordingly. These parts **must** also be disposed of in accordance with the current legislation of the country in which the robot and control unit are installed.

See also *Environmental information on page 740*.

Transportation

Prepare the robot or parts before transport, this to avoid hazards.

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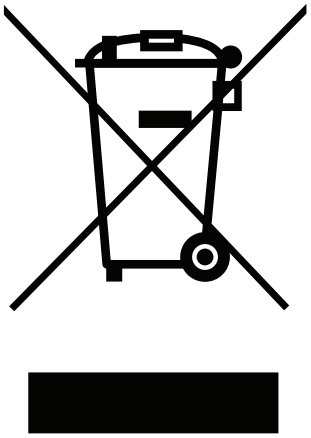
8.2 Environmental information

Introduction

ABB robots contain components in different materials. During decommissioning, all materials shall be dismantled, recycled, or reused responsibly, according to the relevant laws and industrial standards. Robots or parts that can be reused or upcycled helps to reduce the usage of natural resources.

Disposal symbol

The following symbol indicates that the product must not be disposed of as common garbage. Handle each product according to local regulations for the respective content (see table below).



xx1800000058

Materials used in the product

The table specifies some of the materials in the product and their respective use throughout the product.

Dispose components properly according to local regulations to prevent health or environmental hazards.

Material	Example application
Aluminium	Wrist house, tilt house, covers, connection box, motor housing
Batteries, Lithium	Serial measurement board
Brass, zink alloys	Calibration protection cap and plug and couplings, connectors and nuts in cable harness
Cast iron/nodular iron	Structural parts (base, frame, lower arm, arm house, tube shaft, process turning disc)
Circuit boards	Serial measurement unit, brake release unit
Copper	Cables, motor wiring, pins, sockets
Dysprosium	Motor magnets
Lithium	Battery
Neodymium	Motor magnets

Continues on next page

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Material	Example application
Nickel	Coating of turning disc, calibration caps, quick coupling, connectors, pins, sockets
Oil, grease	Gearboxes
Steel	Turning disc, gears, shafts, bearings, motors, brackets, screws, washers
Thermo plastics (ETFE, PA, PC, PE, PET, POM, PP, PVC, TPE)	Protection tubes, protection covers, plugs, cable jackets, cable filler, connectors
Thermo setting polymers (CR, Epoxy, FKM, NBR, PUR)	Motor winding, cable jackets, hoses, clamps, dampers, o-rings, sealings, gaskets

Oil and grease

Where possible, arrange for oil and grease to be recycled. Dispose of via an authorized person/contractor in accordance with local regulations. Do not dispose of oil and grease near lakes, ponds, ditches, down drains, or onto soil. Incineration must be carried out under controlled conditions in accordance with local regulations.

Also note that:

- Spills can form a film on water surfaces causing damage to organisms. Oxygen transfer could also be impaired.
- Spillage can penetrate the soil causing ground water contamination.

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8.3 Scrapping of robot

Note

The decommissioning process shall be preceded by a risk assessment.

Important when scrapping the robot

DANGER

The risk assessment should consider hazards arising in the decommissioning, such as, but not limited to:

- Always remove all batteries. If a battery is exposed to heat, for example from a blow torch, it will explode.
- Always remove all oil/grease in gearboxes. If exposed to heat, for example from a blow torch, the oil/grease will catch fire.
- When motors are removed from the robot, the robot will collapse if it is not properly supported before the motor is removed.
- A used robot does not have the same performance as on delivery. Springs, brakes, bearings, and other parts might be worn or broken.

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8.4 Decommissioning of balancing device

General

There is much energy stored in the balancing device. Therefore a special procedure is required to disassemble it. The coil springs inside the balancing device exert a potentially lethal force unless disassembled properly.

The device must be disassembled by a decommissioning company.

Required equipment

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section *Standard toolkit on page 753*.
Protective clothing that also covers face and hands	-	Must protect against spatter of sparks and flames.
Cutting torch with a long shaft	-	For opening housing and cutting coils. The long shaft is a safety requirement.
Other tools and procedures may be required. See references to these procedures in the step-by-step instructions below.		These procedures include references to the tools required.

DANGER

Do not, under any circumstances, deal with the balancing device in any other way than that detailed in the product documentation! For example, attempting to open the balancing device is potentially lethal!

Action on field, decommissioning

The procedure below details the actions to perform on field, when the balancing device is to be decommissioned.

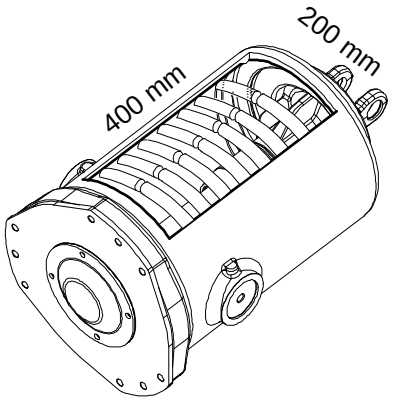
	Action	Note
1	Remove the balancing device from the robot.	Detailed in section *Replacing the balancing device on page 233*.
2	Send the device to a decommissioning company.	Make sure the decommissioning company is well informed about the stored energy built up by high tensioned compression springs and that the device contains some grease. The following procedure contains useful information about decommissioning.

Continues on next page

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Decommissioning at decommissioning company, balancing device

The instruction below details how to decommission the balancing device. Contact ABB Robotics for further consultation.

	Action	Note
1	**DANGER** There is stored energy built up by high tensioned compression springs inside the balancing device! When a coil is cut the released tension creates a spatter of sparks and flames. The working area must be free of flammable materials. Position the balancing device so that the spatter will be directed away from personnel.	
2	Clamp the device at the working location. Place the device at ground level so that the hole and spring coils are cut from a safe distance and somewhat from above.	
3	**DANGER** The hole must be cut as specified in the figure. Pieces of the spring can be thrown out from the cylinder at high speed if the hole is cut larger than specified!	
4	Cut a hole in the housing as shown in the figure.	Use a cutting torch with a long shaft. The measurements shown below are maximum values.  xx0700000391
5	Cut the coils of the springs inside the housing as specified below: • Outer spring: cut at least five coils! • Middle spring: cut at least four coils! • Inner spring: cut at least four coils!	Use a cutting torch with a long shaft.
6	Double-check the number of coils cut and make sure all the tension in the springs is removed.	

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9 Reference information

9.1 Introduction

General

This chapter includes general information, complementing the more specific information in the different procedures in the manual.

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9.2 Applicable standards

General

This product is designed according to the global product standard ISO 10218-1:2025, *Robots for industrial environments - Safety requirements - Part 1 Robots*, In case of deviation from ISO 10218-1:2025, these are listed in the declaration of incorporation. The declaration of incorporation is part of the delivery.

Robot standards

Standard	Description
ISO 9283	Manipulating industrial robots – Performance criteria and related test methods
ISO 9787	Robots and robotic devices – Coordinate systems and motion nomenclatures
ISO 9946	Manipulating industrial robots – Presentation of characteristics

Other standards used in design

Standard	Description
ISO 9283	Manipulating industrial robots - Performance criteria and related test methods
ISO 9787	Robots and robotic devices -- Coordinate systems and motion nomenclatures
ISO 9946	Manipulating industrial robots - Presentation of characteristics
IEC 61000-6-2	Electromagnetic compatibility (EMC) – Part 6-2: Generic standards – Immunity standard for industrial environments
IEC 61000-6-4	Electromagnetic compatibility (EMC) – Part 6-4: Generic standards – Emission standard for industrial environments
IEC 61326-3-1	Immunity requirements for safety-related systems and for equipment intended to perform safety-related functions (functional safety) – General industrial applications

Region specific standards

Standard	Description
UL 1740 (option) CSA Z434 (option)	Standards For Safety - Robots and Robotic Equipment Industrial robots and robot Systems - General safety requirements Valid for USA and Canada.

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9.3 Unit conversion

Converter table

Use the following table to convert units used in this manual.

Quantity	Units		
Length	1 m	3.28 ft.	39.37 in
Weight	1 kg	2.21 lb.	
Weight	1 g	0.035 ounces	
Pressure	1 bar	100 kPa	14.5 psi
Force	1 N	0.225 lbf	
Moment	1 Nm	0.738 lbf-ft	
Volume	1 L	0.264 US gal	

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9.4 Screw joints

General

This section describes how to tighten the various types of screw joints on ABB robots.

The instructions and torque values are valid for screw joints comprised of metallic materials and do *not* apply to soft or brittle materials.



Tip

During maintenance and repair, screws must be retained and kept in order. When loosening screws, ensure they are sorted so that each screw can be correctly refitted.

UNBRAKO screws

UNBRAKO is a special type of screw recommended by ABB for certain screw joints. It features special surface treatment (Gleitmo as described below) and is extremely resistant to fatigue.

Whenever used, this is specified in the instructions, and in such cases, *no other type of replacement screw* is allowed. Using other types of screws will void any warranty and may potentially cause serious damage or injury.

Gleitmo treated screws

Gleitmo is a special surface treatment to reduce the friction when tightening the screw joint. It is recommended by ABB for M6-M20 screw joints. Screws treated with Gleitmo may be reused 3-4 times before the coating disappears. After this the screw must be discarded and replaced with a new one.

When handling screws treated with Gleitmo, protective gloves of **nitrile rubber** type should be used.

Generally, screws are lubricated with *Gleitmo 603* mixed with *Geomet 500* or *Geomet 702* in proportion 1:3. *Geomet* thickness varies according to screw dimensions, refer to the following.

Dimension	Lubricant	Geomet thickness
M6-M20 (any length except M20x60)	*Gleitmo 603 + Geomet 500*	3-5 µm
M6-M20 (any length except M20x60)	*Gleitmo 603 + Geomet 720*	3-5 µm
M20x60	*Gleitmo 603 + Geomet 500*	8-12 µm
M20x60	*Gleitmo 603 + Geomet 720*	6-10 µm

Stainless steel screws

Stainless steel screws should be secured by hand at least 2 turns before using an electric screwdriver.

Continues on next page

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Screws lubricated in other ways

Screws lubricated with Molykote 1000 or Molykote P1900 should *only* be used when specified in the repair, maintenance or installation procedure descriptions.

In such cases, proceed as follows:

1. Apply lubricant to the screw thread.
2. Apply lubricant between the plain washer and screw head.
3. Screw dimensions of M8 or larger must be tightened with a torque wrench. Screw dimensions of M6 or smaller may be tightened without a torque wrench *if* this is done by trained and qualified personnel.

Lubricant	Article number
Molykote 1000 (molybdenum disulphide grease)	3HAC042472-001
Molykote P1900 (molybdenum disulphide grease)	3HAC070875-001

Tightening torque

Before tightening any screw, note the following:

- Determine whether a **standard** tightening torque or **special** torque is to be applied. The **standard torques** are specified in the following tables. Any **special torques** are specified in the repair, maintenance or installation procedure descriptions. **Any special torque specified overrides the standard torque!**
- Use the *correct tightening torque* for each type of screw joint.
- Only use *correctly calibrated* torque keys.
- Always *tighten the joint by hand,* and never use pneumatic tools.
- Use the *correct tightening technique*, that is *do not* jerk. Tighten the screw in a slow, flowing motion.
- Maximum allowed total deviation from the specified value is **10%**!

Tightening torque for oil-lubricated screws with slotted or cross-recess head screws

The following table specifies the recommended standard tightening torque for *oil-lubricated screws* with *slotted or cross-recess head screws.*

Note

A special torque specified in the repair, maintenance or installation procedure overrides the standard torque.

Tightening torque for oil-lubricated screws with allen head screws

The following table specifies the recommended standard tightening torque for *oil-lubricated screws* with *allen head screws.*

Note

A special torque specified in the repair, maintenance or installation procedure overrides the standard torque.

Continues on next page

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9.4 Screw joints
Continued

Dimension	Tightening torque (Nm) Class 8.8, oil-lubricated	Tightening torque (Nm) Class 10.9, oil-lubricated	Tightening torque (Nm) Class 12.9, oil-lubricated
M4	-	4	5
M5	6	8	10
M6	10	14	17
M8	24	34	40
M10	47	67	80
M12	82	115	140
M16	200	290	340
M20	400	560	670
M24	680	960	1150

Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws

The following table specifies the recommended standard tightening torque for *screws lubricated with Molycote 1000, Gleitmo 603 or equivalent* with *allen head screws.*

Note

A special torque specified in the repair, maintenance or installation procedure overrides the standard torque.

Dimension	Tightening torque (Nm) Class 10.9, lubricated [i]	Tightening torque (Nm) Class 12.9, lubricated [i]
M5		8
M6		14
M8	28	35
M10	55	70
M12	96	120
M16	235	300
M20	460	550
M24	790	950

[i] Lubricated with Molycote 1000, Gleitmo 603 or equivalent

Water and air connectors

The following table specifies the recommended standard tightening torque for *water and air connectors*.

Note

A special torque specified in the repair, maintenance or installation procedure overrides the standard torque.

Continues on next page

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Dimension	Material	Tightening torque Nm - Nominal	Tightening torque Nm - Min.	Tightening torque Nm - Max.
ALL	Mixed	The lower tightening torque of the two materials.		
1/8	Brass only	12	8	15
1/4	Brass only	15	10	20
3/8	Brass only	20	15	25
1/2	Brass only	40	30	50
1/2	Stainless steel only	49	47	59
3/4	Brass only	70	55	90

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9.5 Weight specifications

Definition

In installation, repair, and maintenance procedures, weights of the components handled are sometimes specified. All components exceeding 22 kg (50 lbs) are highlighted in this way.

To avoid injury, ABB recommends the use of a lifting accessory when handling components with a weight exceeding 22 kg. A wide range of lifting accessories and devices are available for each manipulator model.

Example

Following is an example of a weight specification in a procedure:

	Action	Note
	CAUTION The arm weighs 25 kg. All lifting accessories used must be sized accordingly.	

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9.6 Standard toolkit

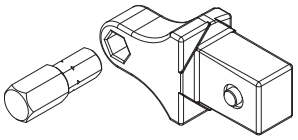
General

All service (repairs, maintenance, and installation) procedures contains lists of tools required to perform the specified activity.

All special tools required are listed directly in the procedures while all the tools that are considered standard are gathered in the standard toolkit and defined in the following table.

This way, the tools required are the sum of the standard toolkit and any tools listed in the instruction.

Contents, standard toolkit

Qty	Tool	Rem.
1	Ring-open-end spanner 8-19 mm	
1	Bit holder and hexagon bit SW10, Bit holder dimension: 5/16" (14x18 mm) Used for screw access in narrow locations.	Used for screw access in narrow locations (for example the screws for axis-1 gearbox/frame and wrist/arm tube).  xx2200001085
1	Socket head cap 2.5-17 mm	
1	Torx socket no: 10-30	
1	Box spanner set	
1	Torque wrench 10-100 Nm	
1	Torque wrench 75-400 Nm	
1	Ratchet head for torque wrench 1/2	
2	Hexagon-headed screw M10x100	
1	Hexagon-headed screw M16x90	
1	Hex bit socket head cap no. 14 socket 40 mm L=100 mm	
1	Hex bit socket head cap no. 14 socket 40 mm L=20 mm	To be shortened to 12 mm
1	Hex bit socket head cap no. 6 socket 40 mm L=145 mm	
1	Hex bit socket head cap no. 6 socket 40mm bit L=220 mm	
1	Hexagon socket spanner no. 8	Screwdriver for hexagon screws, used for the power cable connector at the base.
1	Plastic mallet	

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9.7 Special tools

General

All service instructions contain lists of tools required to perform the specified activity. The required tools are a sum of standard tools, defined in the section *Standard toolkit on page 753*, and of special tools, listed directly in the instructions and also gathered in this section.

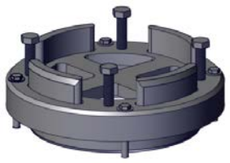
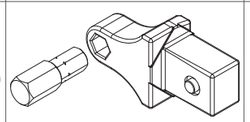
Special tools

Note

If the replacing procedure is not listed in the table below, only standard tools are needed for the procedure.

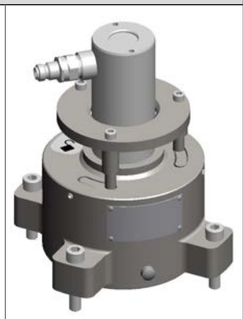
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Tools and equipment with spare part number: (These tools can be ordered from ABB)			Axis-1 motor	Axis-2 motor	Axis-3 motor	Axis-4 motor	Axis-5 motor	Axis-6 motor	Axis-1 cassette sealing	Axis 3-4 assembly	Axis-4 cassette sealing (including arm house cover)	Axis-1 gearbox	Axis-2 gearbox	Axis-3 gearbox	Axis-6 gearbox	Balancing device	Balancing device rear bearings (in cradle)	Balancing device front bearing (in link ear)	Wrist	Axis-5 support shaft including bearing
Removal/refitting tools																				
3HAC079880-001	Replacement tool for cassette sealing	 xx2100002288							1			1								
3HAC079878-001	Replacement tool for arm house cover	 xx2100002289									1									
-	Screw, M8 x minimum 50 mm																			3
3HAC028920-001	Dismantle and mounting tool								1				1			1	1	1		
3HAC14631-1	Removal tool motor M12		2	2	2	2	2					2	2	2						
3HAC14972-1	Removal tool motor M10							2												
-	Screws M8x75, fully threaded													2						2
-	Screws M10x80, fully threaded												2							
3HAC12342-1	Bits extender		1	1	1	1	1					1	1	1						
	Bit holder and hexagon bit SW10	 xx2200001085								1		1							1	

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Tools and equipment with spare part number: (These tools can be ordered from ABB)			Axis-1 motor	Axis-2 motor	Axis-3 motor	Axis-4 motor	Axis-5 motor	Axis-6 motor	Axis-1 cassette sealing	Axis 3-4 assembly	Axis-4 cassette sealing (including arm house cover)	Axis-1 gearbox	Axis-2 gearbox	Axis-3 gearbox	Axis-6 gearbox	Balancing device	Balancing device rear bearings (in cradle)	Balancing device front bearing (in link ear)	Wrist	Axis-5 support shaft including bearing
3HAC074411-001	Hydraulic press equipment, balancing device	 xx2000001376							1				1			1	1	1		
3HAC13086-1	Hydraulic pump 70 MPa								1				1			1	1	1		
3HAC11731-1	Hydraulic cylinder								1				1			1	1	1		
Lifting accessories																				
-	Roundsling, 0.5 m											1								
-	Roundsling, 1 m									1		1	1	1					1	
-	Roundsling, 1.5 m									1			1							
-	Roundsling, 2 m											1								
3HAC081585-001	Lifting accessory for gear	 xx2100002415											1	1						
-	Fender washer									1		1	1	1						
3HAC15556-1	Lifting accessory (chain)	 xx1200001241		1				1	1		1	1	1		1	1	1			

Continues on next page

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Tools and equipment with spare part number: (These tools can be ordered from ABB)			Axis-1 motor	Axis-2 motor	Axis-3 motor	Axis-4 motor	Axis-5 motor	Axis-6 motor	Axis-1 cassette sealing	Axis 3-4 assembly	Axis-4 cassette sealing (including arm house cover)	Axis-1 gearbox	Axis-2 gearbox	Axis-3 gearbox	Axis-6 gearbox	Balancing device	Balancing device rear bearings (in cradle)	Balancing device front bearing (in link ear)	Wrist	Axis-5 support shaft including bearing
3HAC16131-1	Lifting eye VLBG	 xx1200001242								2		2	2	1						
-	Lifting shackle	 xx1200001243							1			1	1			1	1	1		
Guide pins																				
3HAC041574-001	Guide pin, M6x100														2					
3HAC15520-2	Guide pin, M8x150							2												
3HAC15521-2	Guide pin, M10x150		2	2	2	2	2					2	2	2						
3HAC13056-2	Guide pin, M12x150									2		2	1	2					2	
3HAC13056-3	Guide pin, M12x200												1							
3HAC13120-2	Guide pin, M16x150											1								
3HAC13120-4	Guide pin, M16x250											1								
Brake release																				
3HAC081310-001	Brake release tool	 xx2100000666	1	1	1	1	1	1		1		1	1	1	1				(1)	
Calibration tools																				
3HAC074564-001 [i]	Calibration toolbox, Axis Calibration		1	1	1	1	1	1		1		1	1	1	1					
Adjustment and fixing tools																				
3HAB7887-1	Rotation tool M4		1	1	1	1	1			1		1	1	1						
3HAB7887-1	Rotation tool M3							1							1					
3HAC080331-001	Adjustment tool for gear												1	1						
-	Lock screw, M16x120			1					1							1	1	1		
-	Screw, M6 x minimum 70 mm										2									

Continues on next page

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9.7 Special tools

Tools and equipment with spare part number: (These tools can be ordered from ABB)	Axis-1 motor	Axis-2 motor	Axis-3 motor	Axis-4 motor	Axis-5 motor	Axis-6 motor	Axis-1 cassette sealing	Axis 3-4 assembly	Axis-4 cassette sealing (including arm house cover)	Axis-1 gearbox	Axis-2 gearbox	Axis-3 gearbox	Axis-6 gearbox	Balancing device	Balancing device rear bearings (in cradle)	Balancing device front bearing (in link ear)	Wrist	Axis-5 support shaft including bearing
										1								

i Contains calibration pins with diameter 12 mm.

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9.8 Lifting accessories and lifting instructions

General

Many repair and maintenance activities require different pieces of lifting accessories, which are specified in each procedure.

The use of each piece of lifting accessories is *not* detailed in the activity procedure, but in the instruction delivered with each piece of lifting accessories.

The instructions delivered with the lifting accessories should be stored for later reference.

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Index

A
Absolute Accuracy, calibration, 709
allergenic material, 28
aluminum
  disposal, 740
ambient humidity
  operation, 41
  storage, 41
ambient temperature
  operation, 41
  storage, 41
assembly instructions, 53
assessment of hazards and risks, 28
axis-6 gearbox
  changing oil, 176
  replacing, 690
axis-6 motor
  replacing, 535
axis-5 gearbox
  changing oil, 171
axis-5 motor
  replacing, 522
axis-4 gearbox
  changing oil, 166
axis-4 motor
  replacing, 508
axis-3 gearbox
  changing oil, 161
  replacing, 639
axis-3 motor
  replacing, 492
axis-2 gearbox
  changing oil, 156
  replacing, 594
axis-2 motor
  replacing, 474
axis-1 cassette sealing
  replacing, 200
axis-1 gearbox
  changing oil, 151
  replacing, 545
axis-1 motor
  replacing, 458
Axis Calibration, 715
  calibration tool
    article number, 718, 722
    examining, 718
    installation position, 720
  overview of method, 715
  procedure on FlexPendant, 722
  protective cover and protection plug, 720, 722

B
balancing device
  decommissioning, 743
  inspection, 118
  replacing, 233
base plate, 58
batteries
  disposal, 740
Brake power supply, faulty, 738
brake release unit
  replacing, 445
brake releasing, 78
brakes
  testing function, 36

C
cabinet lock, 29
cable harness
  inspecting, 122
  refitting, 417
  removing, 395
cabling between robot and controller, 107
calibrating
  robot, 715
  roughly, 714
calibrating robot, 715, 728
calibration
  Absolute Accuracy type, 708
  rough, 714
  standard type, 708
  verification, 730
  when to calibrate, 710
calibration, Absolute Accuracy, 709
calibration manuals, 709
calibration marks, 711
calibration position
  jogging to, 732
  scales, 711
calibration scales, 711
CalibWare, 708
carbon dioxide extinguisher, 29
cassette sealing axis 4
  replacing, 326
cast iron
  disposal, 740
changing oil
  axis-6 gearbox, 176
  axis-5 gearbox, 171
  axis-4 gearbox, 166
  axis-3 gearbox, 161
  axis-2 gearbox, 156
  axis-1 gearbox, 151
circuit boards
  disposal, 740
cleaning, 186
climbing on robot, 32
connecting the robot and controller, cabling, 107
cooling fan, motor
  installing, 81
copper
  disposal, 740

D
damaged bearings, 736
damper
  inspecting, 124
decommissioning
  balancing device, 743
dimensions
  robot, 87
direction of axes, 713
dysprosium
  disposal, 740

E
environmental information, 740
EPS, 105
equipment, robot, 87
ESD

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damage elimination, 52
sensitive equipment, 52
expected lifetime, 115
extended working range, 105
extended working range, axis 1, 105
extra equipment, 87

F
faulty brake, 738
fire extinguishing, 29
fitting, equipment, 87
FlexPendant
jogging to calibration position, 732
MoveAbsJ instruction, 732
updating revolution counters, 714
foundation
requirements, 41

G
gearbox
inspecting oil level axis 1, 131
inspecting oil level axis 2, 134
inspecting oil level axis 3, 137
inspecting oil level axis 4, 140
inspecting oil level axis 5, 143
inspecting oil level axis 6, 146
gearboxes
location of, 149
grease, 32
disposal, 741

H
hanging
installed hanging, 28
hazard levels, 19
hazardous material, 740
height
installed at a height, 28
hot gearbox oil, 735–736
hot surfaces, 32
HRA, 28
humidity
operation, 41
storage, 41

I
information labels
inspecting, 126
inspecting
cable harness, 122
damper, 124
information labels, 126
mechanical stop, 129
motor seal, 116
inspecting balancing device, 118
inspecting oil levels
axis 1, 131
axis 2, 134
axis 3, 137
axis 4, 140
axis 5, 143
axis 6, 146
installation
equipment, 87
installation procedure, 57
installing
cooling fan, motor, 81
instructions for assembly, 53
integrator responsibility, 28
intervals for maintenance, 113

L
labels
robot, 21
leak-down test, 192
leaking sealing, 735
lifetime, 115
lifting
manipulator, 67, 69–70
lifting accessory, 752
lifting accessory, manipulator, 67, 69
limitation of liability, 17
limiting robot motion, 28
lithium
disposal, 740
Lithium
disposal, 740
loads on foundation, 40
lock and tag, 29
lubricants, 32
lubrication
amount in gearboxes, 149
type of lubrication, 149

M
magnesium
disposal, 741
maintenance intervals, 113
maintenance schedule, 113
manipulator
lifting with fork lift, 69
lifting with recommended lifting accessory, 67
lifting with roundsling, 70
mechanical limiting, 28
mechanical stop
inspecting, 129
motor seal
inspecting, 116
mounting, equipment, 87
movable mechanical stop, 101
MoveAbsJ instruction, 732

N
national regulations, 28
negative directions, axes, 713
neodymium
disposal, 740
nodular iron
disposal, 740
noise, 736

O
oil, 32
amount in gearboxes, 149
disposal, 741
type of oil, 149
oil leaks, 735
oil level
gearbox axis 1, 131
gearbox axis 2, 134
gearbox axis 3, 137
gearbox axis 4, 140
gearbox axis 5, 143
gearbox axis 6, 146

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operating conditions, 41
option
  Extended working range, 105
original spare parts, 17
overfilled gearbox, 735

P
pedestal
  installed on pedestal, 28
personnel
  requirements, 18
positive directions, axes, 713
PPE, 18
product standards, 746
protection classes, 42
protection type, 42
protective equipment, 18
protective wear, 18

R
rear bearings
  replacing, 267
recycling, 740
refitting
  cable harness, 417
regional regulations, 28
release brakes, 35
removing
  cable harness, 395
replacements, report, 191
replacing
  axis-6 gearbox, 690
  axis-6 motor, 535
  axis-5 motor, 522
  axis-4 motor, 508
  axis-3 gearbox, 639
  axis-3 motor, 492
  axis-2 gearbox, 594
  axis-2 motor, 474
  axis-1 cassette sealing, 200
  axis-1 gearbox, 545
  axis-1 motor, 458
  balancing device, 233
  brake release unit, 445
  cassette sealing axis 4, 326
  rear bearings, 267
  SMB battery, 181
  SMB unit, 452
  turning disc, 376
  wrist, 355
report replacements, 191
requirements on foundation, 41
responsibility and validity, 17
restricting
  working range axis 1, 105
revolution counters
  storing on FlexPendant, 714
  updating, 714
risk of burns, 32
risk of tipping, 55
robot
  dimensions, 87
  equipment, fitting, 87
  labels, 21
  protection class, 42
  protection types, 42
  symbols, 21
  technical data, 39
  working range, 43

S
safety
  brake testing, 36
  ESD, 52
  fire extinguishing, 29
  release robot axes, 35
  signals, 19
  signals in manual, 19
  symbols, 19
  symbols on robot, 21
  test run, 110
safety devices, 29
safety signals
  in manual, 19
safety standards, 746
scales on robot, 711
schedule of maintenance, 113
screw joints, 748
securing, robot, 75
securing the robot to foundation, attachment screws, 75
sensitive protective equipment, SPE, 29
separation distance, 28
shipping, 739
signals
  safety, 19
SMB battery
  replacing, 181
SMB unit
  replacing, 452
software-based limiting, 28
stability, 55
standards, 746
steel
  disposal, 741
storage conditions, 41
symbols
  safety, 19
synchronization position, 714
sync marks, 711
system integrator requirements, 28

T
technical data
  robot, 39
temperatures
  operation, 41
  storage, 41
testing
  brakes, 36
thermo plastics
  disposal, 741
thermo setting polymers
  disposal, 741
torques on foundation, 40
transportation, 739
troubleshooting
  safety, 37
turning disc
  replacing, 376
turning radius, 48

U
upcycling, 740
updating revolution counters, 714

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users
requirements, 18

V
validity and responsibility, 17
verifying calibration, 730

W
weight, 39
axis-1 gearbox, 565, 568, 616, 618–619, 662, 697, 700
axis-1 motor, 207, 231, 464, 467, 483, 485, 499, 501, 514, 516, 527, 530, 539, 558, 582, 613, 622, 658, 668
axis 3-4, complete, 295, 300
balancing device, 208, 212, 222, 236, 240–241, 244, 255, 270, 600
complete arm system, 551, 563, 573
robot, 68, 72–73, 76
upper and lower arm, 603, 614, 625
upper arm, complete, 655, 665
wrist, 294, 363
working range, 50
robot, 43
wrist
replacing, 355
Wrist Optimization
overview of method, 728
Wrist Optimization Calibration
procedure on FlexPendant, 728

Z
zero position
checking, 731

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3HAC085699-001, Rev L, en

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