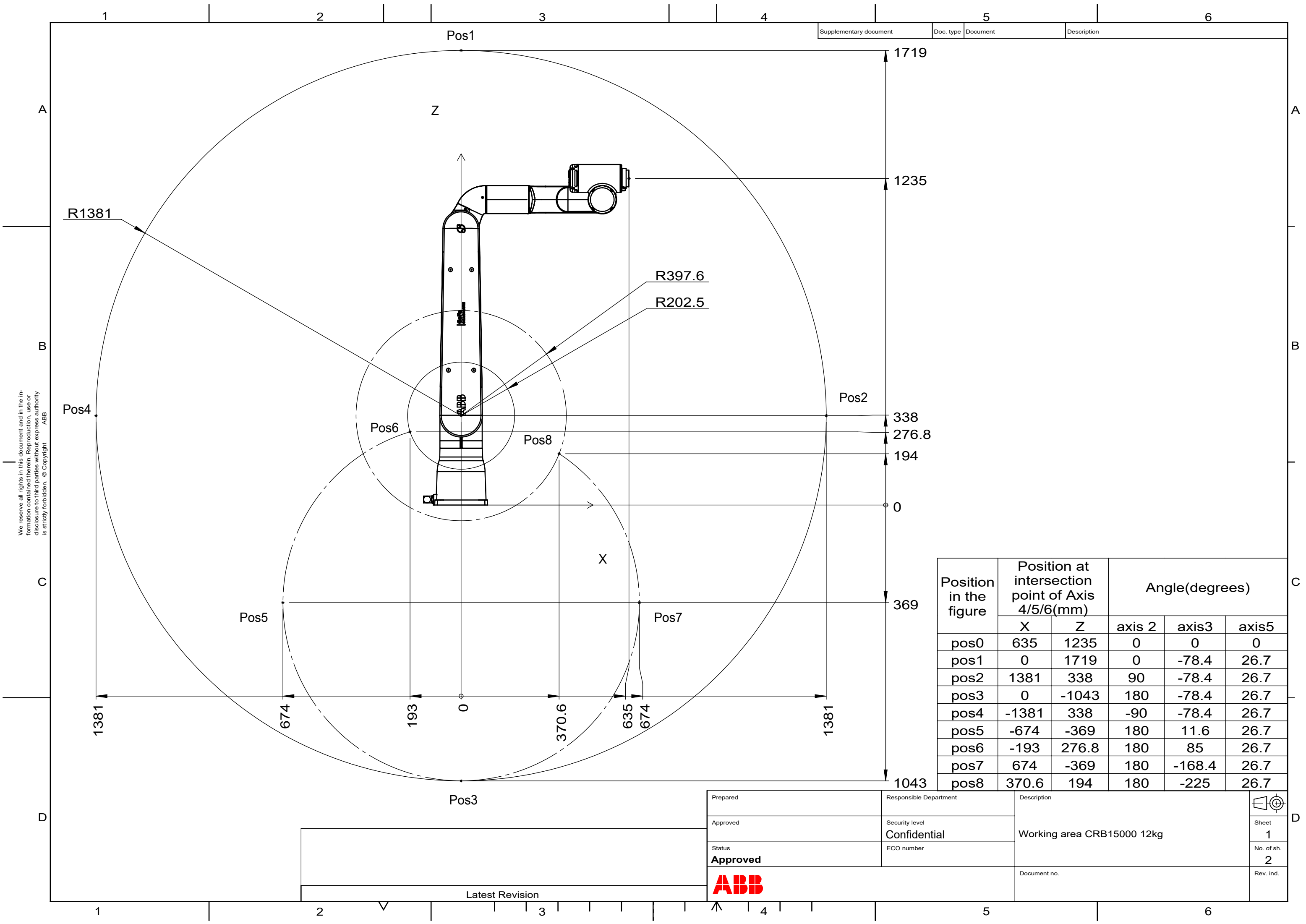
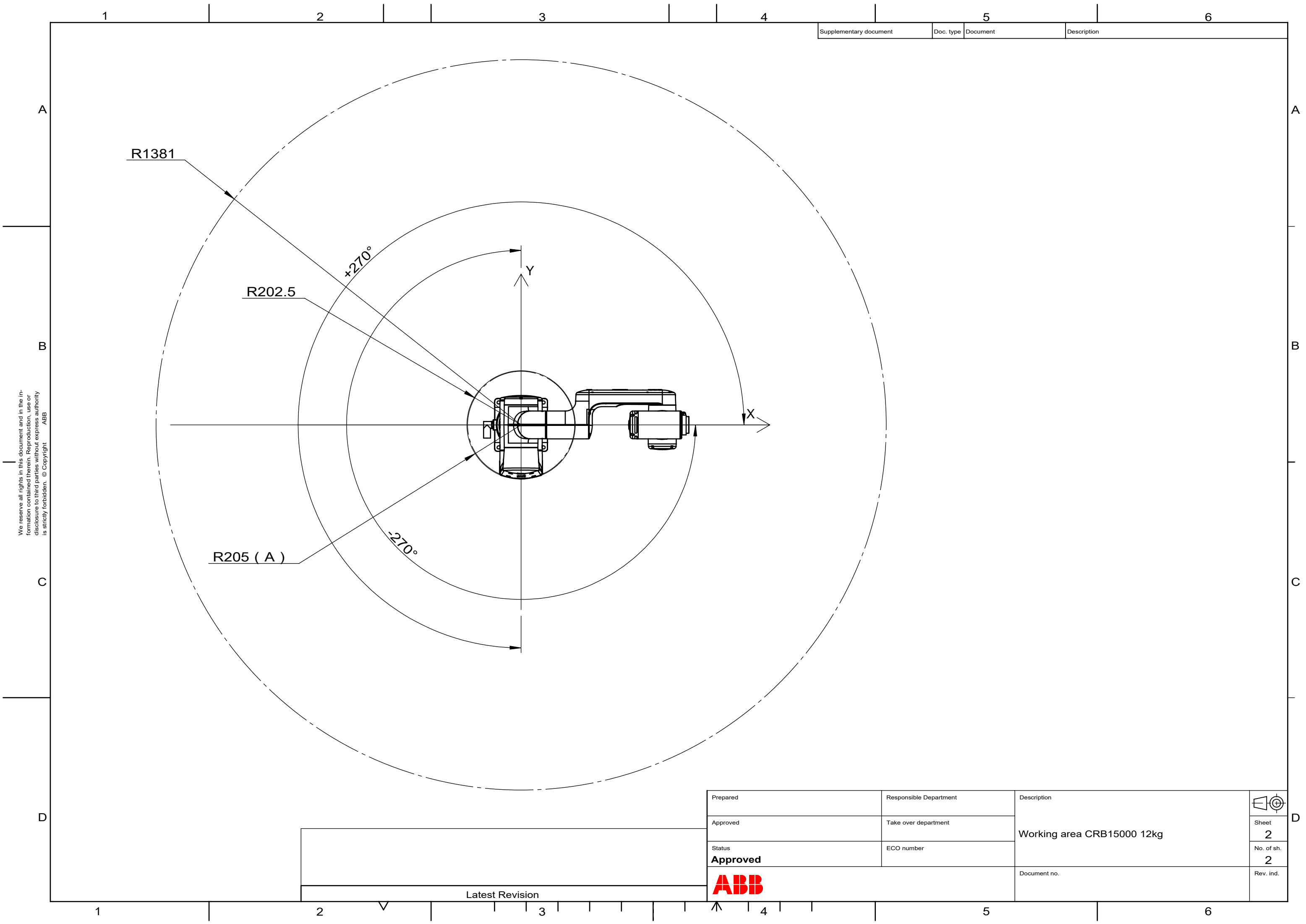




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Position in the figure	Position at intersection point of Axis 4/5/6(mm)		Angle(degrees)		
	X	Z	axis 2	axis3	axis5
pos0	635	1235	0	0	0
pos1	0	1719	0	-78.4	26.7
pos2	1381	338	90	-78.4	26.7
pos3	0	-1043	180	-78.4	26.7
pos4	-1381	338	-90	-78.4	26.7
pos5	-674	-369	180	11.6	26.7
pos6	-193	276.8	180	85	26.7
pos7	674	-369	180	-168.4	26.7
pos8	370.6	194	180	-225	26.7

Prepared	Responsible Department	Working area CRB15000 12kg	
Approved	Security level Confidential		
Status Approved	ECO number		
Latest Revision		Document no.	Rev. ind.



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Supplementary document	Doc. type	Document	Description
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Prepared	Responsible Department	Working area CRB15000 12kg	
Approved	Take over department		Sheet 2
Status Approved	ECO number		No. of sh. 2
ABB		Document no.	Rev. ind.

Latest Revision