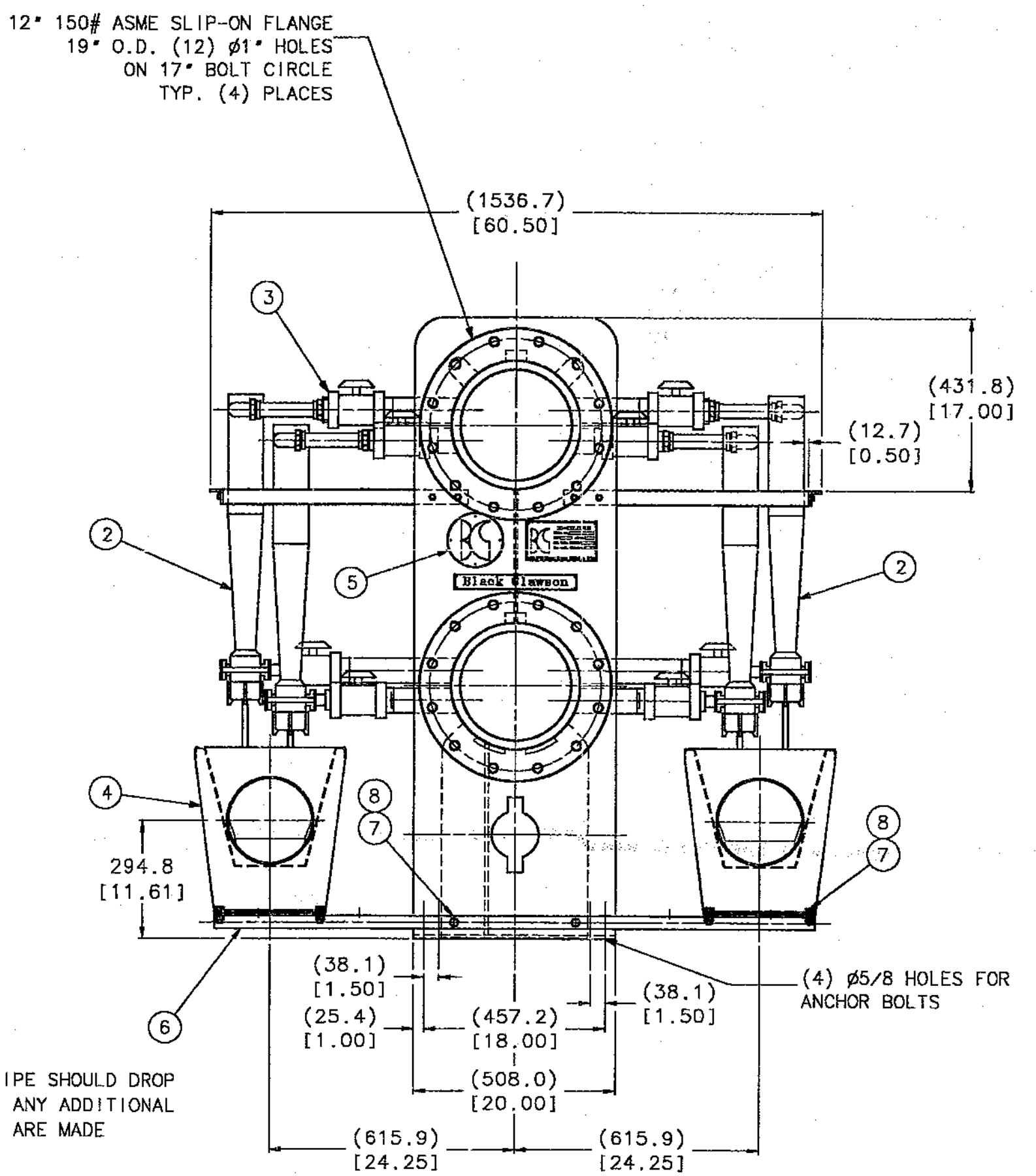
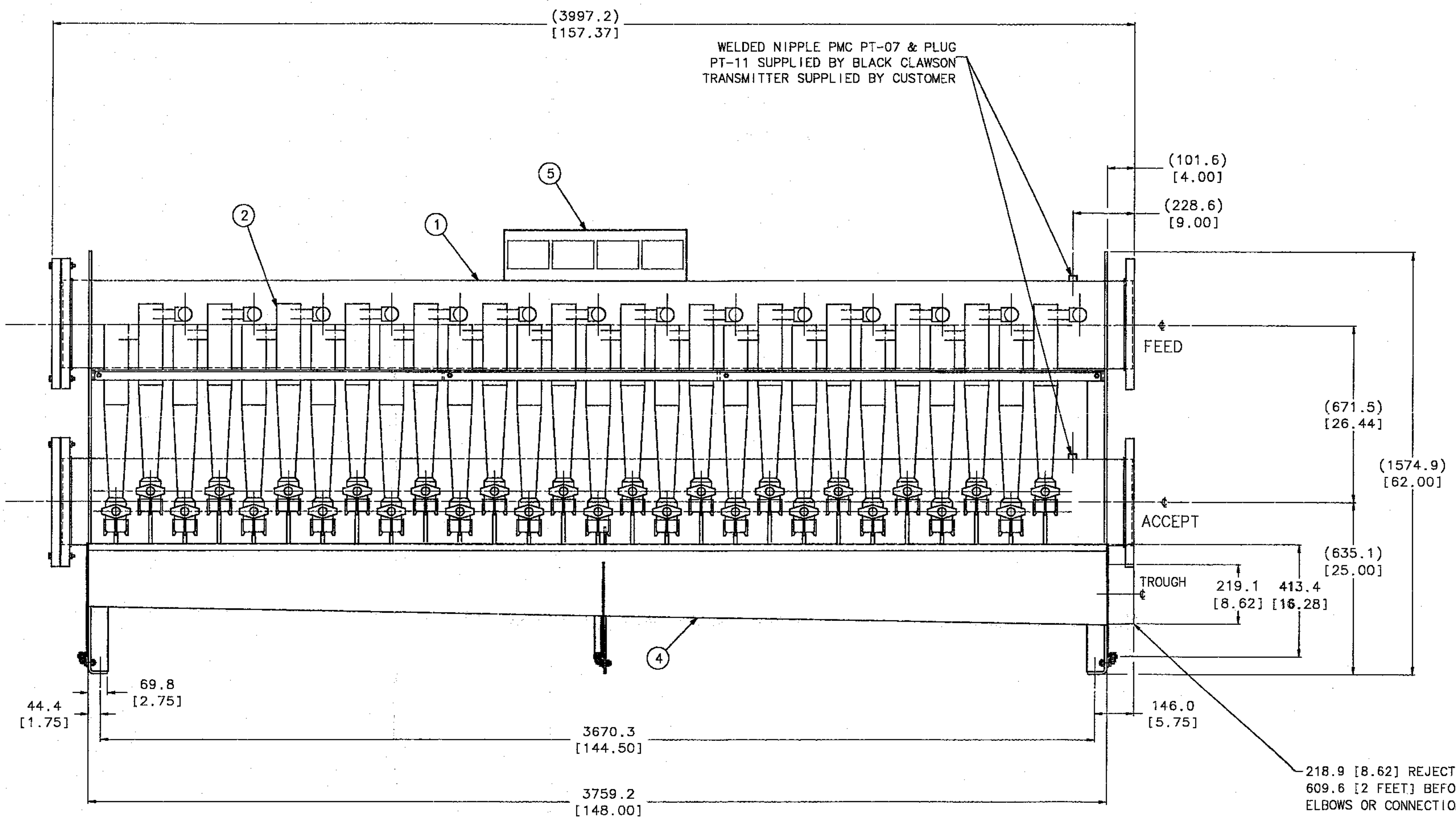


ITEM NO.	DRAWING NO. PART NO.	QTY	MATERIAL	DESCRIPTION
1	300645-002	1	316L STN STL	ASSEMBLY, FRAME
2	4003485	56	122L NYLON	ASSEMBLY, PIPING
3	300641	1	STN STL/CPVC	ASSEMBLY, VALVE
4	4003488-005	2	316L STN STL	ASSEMBLY, TROUGH
5	300640	1	*	ASSEMBLY, PAINT AND NAMEPLATE
6	2006673	3	316 STN. STL.	ANGLE, SUPPORT
7	1001503	18	18-8 STN. STL.	HEX HEAD CAP SCREW- 1/2-13NC-2A X 1-1/4 LG
8	1038504	18	316 STN. STL.	HEAVY HEX FULL NUT- 1/2-13NC-2B



NOTES :

- 1) THE FEED, ACCEPT, AND REJECT CONNECTIONS CAN BE LOCATED AT EITHER END OF FRAME IN THE FIELD BY MOVING BLIND FLANGES AND REVERSING TROUGHS.
- 2) MAXIMUM OPERATING PRESSURE: 4.2 kg/cm² (60 P.S.I.G.) MAXIMUM OPERATING TEMPERATURE: 71°C (160°F)
- 3) ALL CONNECTING PIPES AND FLANGES MUST BE FIELD FITTED IN PLACE BY CUSTOMER
- 4) OPERATING WT. 1588 kg (3500 lbs.) DRY WT. 1243 kg (2740 lbs.)

SHOP NOTES :

- 1) LENGTH OF HOSE ON ITEM NO. 2 TO BE ADJUSTED AT ASSEMBLY AS NECESSARY - BY BLACK CLAWSON
- 2) THIS UNIT TO BE HYDROSTATICALLY TESTED BEFORE SHIPMENT TO DETERMINE COMPONENT SEAL EFFECTIVENESS AND WATER TIGHTNESS. TEST PRESSURE TO BE STANDARD WATER MAIN PRESSURE. LEAKS MUST BE CORRECTED BEFORE UNIT IS APPROVED BY QUALITY CONTROL FOR DELIVERY

C.A.D. DRAWING DO NOT UPDATE MANUALLY

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED

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10	CHANGED ALL DIMS. TO DUAL DIMS. ADDED ALL DIMS. TO DUAL DIMS.	10-9-88	MEH
9	ADDED ITEM 6, 7 & 8, ADDED NOTE TO DIMS. TO DUAL DIMS.	10-9-88	MEH
8	CHANGED TROUGH AND TRIM FOR (2) 1/2" DIA. HOLES FOR ANCHOR BOLTS	10-9-88	MEH
7	REDESIGNED: EON 83-1031	ALL	9-2-83
6	REDESIGNED: EON 83-1031	ALL	9-2-83
5	REDESIGNED: EON 83-1031	ALL	9-2-83
4	REDESIGNED: EON 83-1031	ALL	9-2-83
3	REDESIGNED: EON 83-1031	ALL	9-2-83
2	REDESIGNED: EON 83-1031	ALL	9-2-83
1	REDESIGNED: EON 83-1031	ALL	9-2-83

BLACK CLAWSON COMPANY

SHARPLE DIVISION / STOCK PREP SYSTEMS / PULP MILL PRODUCTS

MIDOLETOWN, OHIO

TITLE ASSEMBLY 56-3-CBT UNIT X-CLONE WITH VALVES AND TROUGH REJECT

DRAWN: STEVE SLATTERY DATE: 10 SEP 1983 THIRD ANGLE PROJECTION SCALE: 1/8"

CHECKED: DATE: 10 SEP 1983

APPROVED: DATE: 10 SEP 1983

100 DRG. No. 4000004