Specifications

Collators DFC-100 Collating Stations 10 (2 tower option for 20)

Feed System 3 wheel friction feed **Capacity Per Station** 28 mm (260 mm sheets @ 80 gsm)

Sheet Size Min 140 x 160 mm **Sheet Size Max** 320 x 450 mm

Paper Weight 52.3 - 127.9 gsm Speed (sets/hr) 4200 sets / hour **Programmes**

Total / batch Counters

Detection Systems

Yes Yes Miss Double - Feed Yes No Paper Yes Stacker Full Yes

Stacking Modes Straight, offset stack **Stacking Capacity** 78 mm Dimensions (WxDxH) 820 x 618 x 1000 mm

Net Weight 65 kg

230V 50Hz 2A **Power Supply/Consumption**

Bookletmakers DBM-120 Dynamic Bookletmaker

Set-Up Time Automatic size change in 14 seconds **Programmes** 10 pre-set sizes, 3 custom sizes On-Line / Off-Line Yes / Yes

80 page book (20 flat sheets) Max Book Thickness (80 gsm)

Max Corner Stitch Thickness (80 gsm) 25 flat sheets

Staple Positions Saddle / side / corner / fold only Max Speed Up to 2,400 A5 books / hr **Booklet Size (WxL)** Max (booklet) size: 320 x 225 mm Min (booklet) size: 148 x 100 mm*

Max (sheet) size: 320 x 450 mm Min (sheet) size: 148 x 200 mm** Min 139 x 210 - Max 231 x 320 mm Side / Corner Stapling (LxW)

Stitch / Staple Type Staple

Detection Systems Max Trim Cut Trim Adjustment

Staple Capacity 5000

Dimensions (WxDxH) 1300 x 700 x 550 mm

Net Weight 120 kg **Power Supply / Consumption** 230V 50Hz 1A **DFC-120**

12 (2 tower option for 24) 3 wheel friction feed

28 mm (260 mm sheets @ 80 gsm)

140 x 160 mm 320 x 450 mm 52.3 - 127.9 gsm 4200 sets / hour

Interleave insertion mode, block mode, alternate mode, normal mode Total / batch

> Yes Yes Yes

> > Straight, offset stack 78 mm

820 x 618 x 1144 mm 74.2 kg

230V 50Hz 2.8A

DBM-120T Trimmer

Automatic size change in 14 seconds

80 page book (20 flat sheets)

Up to 2,400 A5 books / hr Max (untrimmed) 320 x 225 mm Min (untrimmed) 148 x 100 mm Max (trimmed) 320 x 225 mm Min (trimmed) 148 x 80 mm*

Waste bin full 20 mm

0.4 mm increments

537 x 550 x 576 mm 83 kg 230V 50Hz 1.5A

Jam, misfeed, staple empty

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E-DFC100120BR/AUG08

^{*} with optional small booklet kit and DBM-120 trimmer min booklet size is 148 x 100 mm

^{**} with optional small booklet kit

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ne user-friendly control panel has several programmes including block mode for on-the-run loading and interleaving for separation of batched sets. The display has both a 'total' and ining' counter to monitor the progress of the job.

liable paper handling The 3 feed wheels ensure maximum ntact with the paper for flawless and consistent delivery.

Bond, NCR, light card and even certain coated stocks can all be fed with separator pressure and tray pressure of each bin individually

Out-of-paper, double and paper jam detectors ensure the integrity of each set.

straight or offset collating The collating tray can be run in offset mode or straight collate mode depending on the requirements of the job. The machine automatically stops when the catch tray is full so can be left to run



Duplo DFC-100 & DFC-120 collators

The vertically arranged DFC-series collators are available in 10, 12, 20 or 24 station configurations with an output speed of up to 4,200 sets/hour. On-the-run loading and bi-directional feeding enables productivity to be

maintained whilst simply collating or sending sets to the online bookletmaker.



The DBM-120 can be either hand-fed or connected online to a Duplo collator creating a 2,400 booklet/hour finishing system. Flat lying staples and the optional DBM-120T edge trimmer result in a strong and professional booklet.





quick automatic set-up

Changing between booklet sizes takes just seconds. Simply select the required size, and the side guides adjust automatically. For smaller books, the staple positions can be brought closer together if required.

four finishing modes

The Duplo mini friction collating and bookletmaking system offers smaller print enterprises,

in-plants, offices and CRDs a cost-effective solution to their finishing needs. Much of the

functionality and dependability normally reserved for much larger finishing equipment is

available as-standard in this high performance and space-efficient system.

The DBM-120 is capable of side stapling, corner stapling, folding and saddle stapling so just about any finishing requirement is possible with this versatile unit.











DFC-120 friction collating tower

hand feeding

The DBM-120 can be used as a standalone bookletmaker and manually fed through the hand feeder. This is ideal for very short run or pre-collated jobs such as those from a digital printer.

A simple toggle dial screen allows the operator to input and store up to 13 separate programs for quick recall later.



optional fore-edge trimmer

When producing thicker books it is often necessary to trim the fore-edge. The Duplo DBM-120T is an optional trimmer unit that will cut this edge as the book is ejected from the bookletmaker ensuring a highly presentable end product.



