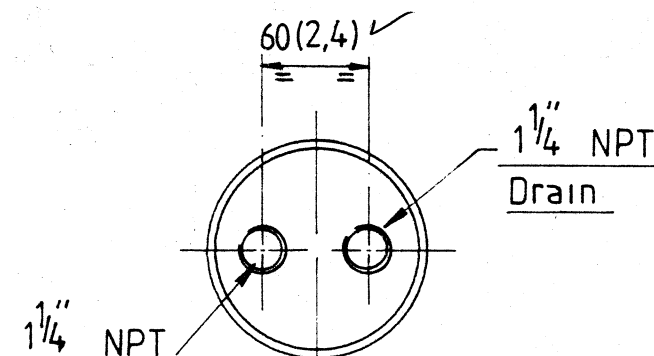
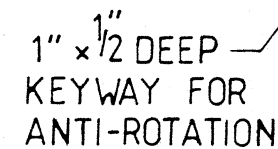


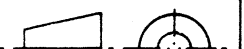


1 1/4" NPT
Feed
View on roll ends
with regulators removed

<u>MAXIMUM NIP PRESSURE</u>	<u>:- 62,5kg/cm(350PLI)</u>
<u>OPERATING SPEED</u>	<u>:- 457m/min (1500FPM)</u>
<u>HARDNESS OF SHELL</u>	<u>:- 600DPN (74 SHORE'C')</u>
<u>APPROX ROLL WEIGHT</u>	<u>:- 2100kg (4650lbs)</u>

5/3/89

Spot checked dimensions
with no discrepancies.

MACHINING SYMBOLS UNLESS OTHERWISE STATED ROUGH ∇ ($< 10\mu\text{m}$) MEDIUM $\nabla\nabla$ ($< 2.5\mu\text{m}$) FINE $\nabla\nabla\nabla$ ($< 0.63\mu\text{m}$)										ALL BURRS & SHARP EDGES TO BE REMOVED UNLESS OTHERWISE STATED										K HUNT & MOSCROP Customer:- <u>NASHUA CORP U.S.A.</u> BASIC OVERALL DIMENSIONS OF <u>SWIMMING ROLL</u>									
Tolerances for dimensions to machined surfaces not otherwise tolerated.										No. _____ REVISION _____ DATE _____ SIG. _____										DRAWN S.E. TYPED. 23128 H F JOB NUMBER 1 4 2 0 0 9 0 0 1 1 CH'KD. <i>#in</i> SCALE PROJECTION DATE 14,3,89									
Nominal Size mm over 6 up to 30 over 30 up to 120 over 120 up to 315 over 315 up to 1000 over 1000 up to 2000 over 2000 up to 4000 over 4000 up to 8000 over 8000 up to 12000 over 12000 up to 16000										over 6 up to 30 over 30 up to 120 over 120 up to 315 over 315 up to 1000 over 1000 up to 2000 over 2000 up to 4000 over 4000 up to 8000 over 8000 up to 12000 over 12000 up to 16000										© This document is the property of Hunt & Moscrop Limited., Middleton, Manchester, England and is supplied in confidence. It must not be used for any purpose other than that for which it is supplied, and must not be reproduced without permission in writing from the owner. Copyright is the property of Hunt & Moscrop Limited.									
± 0.2 ± 0.3 ± 0.5 ± 0.8 ± 1.2 ± 2 ± 3 ± 4 ± 5																				 C. 69201									