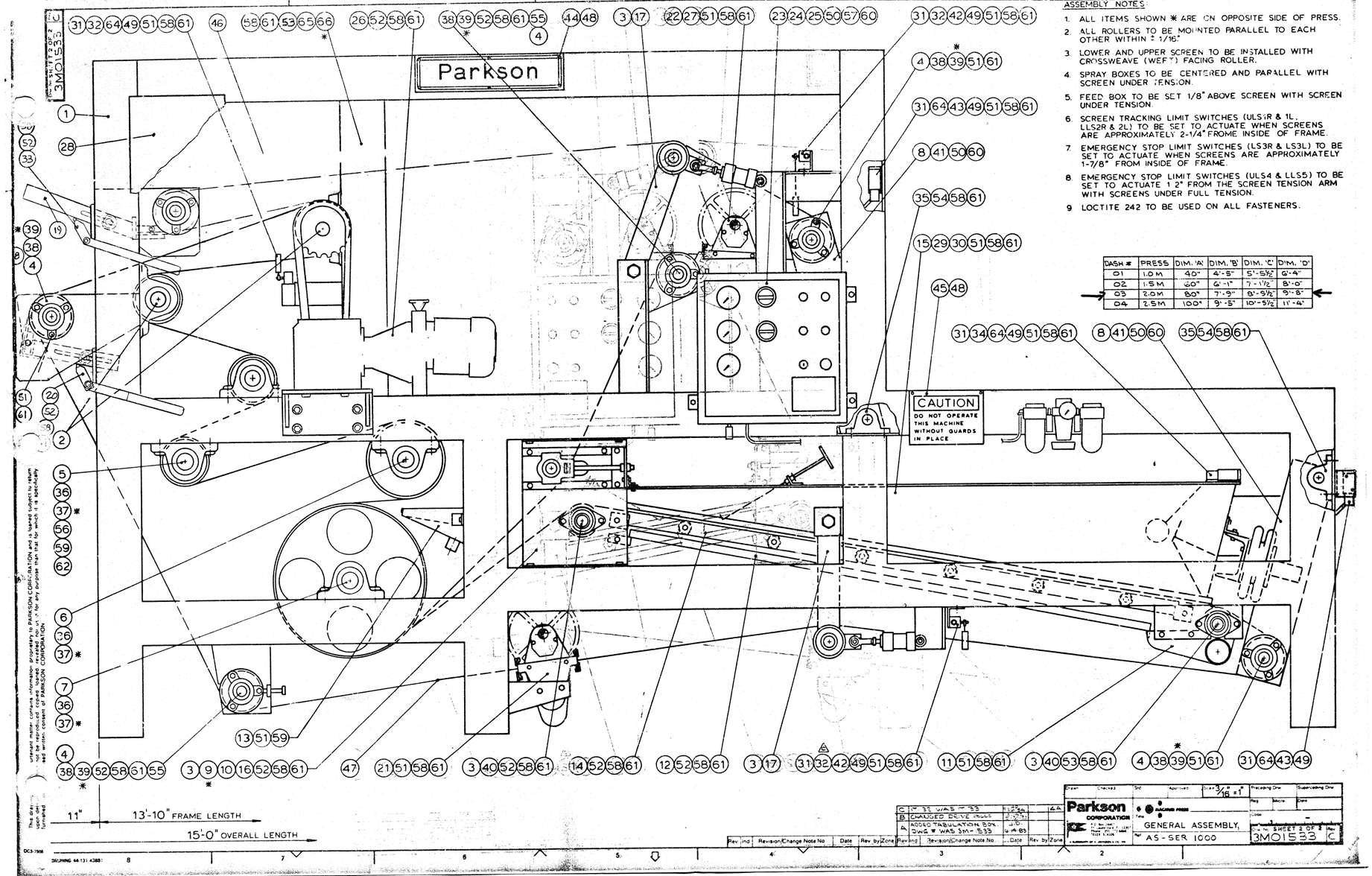

ASSEMBLY NOTES:

1. ALL ITEMS SHOWN * ARE ON OPPOSITE SIDE OF PRESS.
2. ALL ROLLERS TO BE MOUNTED PARALLEL TO EACH OTHER WITHIN ± 1/16".
3. LOWER AND UPPER SCREEN TO BE INSTALLED WITH CROSSWEAVE (WEFT) FACING ROLLER.
4. SPRAY BOXES TO BE CENTERED AND PARALLEL WITH SCREEN UNDER TENSION.
5. FEED BOX TO BE SET 1/8" ABOVE SCREEN WITH SCREEN UNDER TENSION.
6. SCREEN TRACKING LIMIT SWITCHES (ULS1R & 1L, LLS2R & 2L) TO BE SET TO ACTUATE WHEN SCREENS ARE APPROXIMATELY 2-1/4" FROME INSIDE OF FRAME.
7. EMERGENCY STOP LIMIT SWITCHES (LS3R & LS3L) TO BE SET TO ACTUATE WHEN SCREENS ARE APPROXIMATELY 1-7/8" FROM INSIDE OF FRAME.
8. EMERGENCY STOP LIMIT SWITCHES (ULS4 & LLS5) TO BE SET TO ACTUATE 1 2" FROM THE SCREEN TENSION ARM WITH SCREENS UNDER FULL TENSION.
9. LOCTITE 242 TO BE USED ON ALL FASTENERS.

DASH #	PRESS	DIM. 'A'	DIM. 'B'	DIM. 'C'	DIM. 'D'
01	1.0 M	40"	4'-5"	5'-5½"	6'-4"
02	1.5 M	60"	6'-1"	7'-1½"	8'-0"
03	2.0 M	80"	7'-9"	8'-5½"	9'-8"
04	2.5 M	100"	9'-5"	10'-5½"	11'-4"

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DCS-1908

DRAWING 44-131 4388

Rev. Ind	Revision/Change Note No.	Date	Rev. by	Zone
C	1ST ISS. WAS 3M 33	11-25-86		4A
B	CHANGED DRIVE PULLEY	2-2-87		
A	ADDED TABULATION SOH. DWG # WAS 3M1533	5-6-88		

Rev. Ind	Revision/Change Note No.	Date	Rev. by	Zone

Parkson CORPORATION

GENERAL ASSEMBLY, AS-SER 1000

SHEET 2 OF 2 | 3M01533 | C