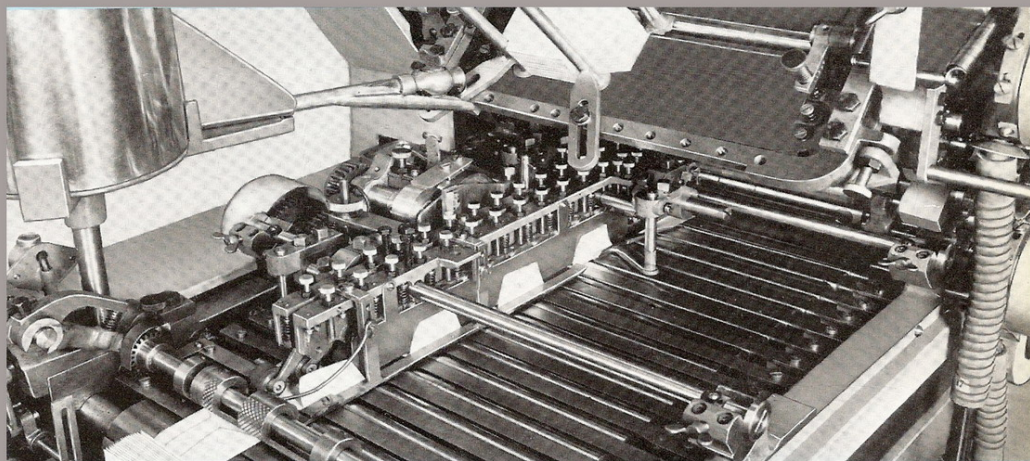


WINKLER+ DÜNNEBIER

WD

32/33



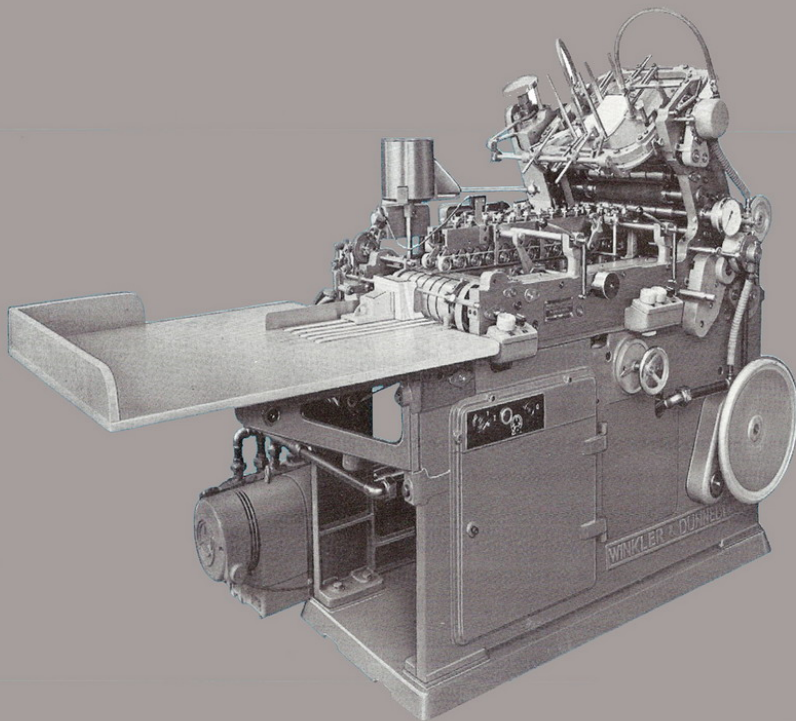
Rotary Pocket Machines without Seal Flap Gumming Device



32

For many years, our manufacturing programme has included rotary pocket machines.

Two of the smallest machines of this series are the rotary pocket machines Type 32 and Type 33. Like all our pocket machines these machines are blank-fed.



33

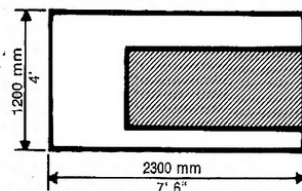
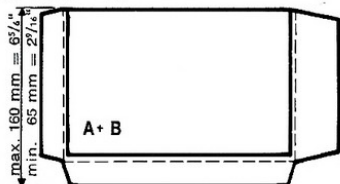
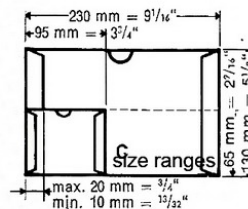
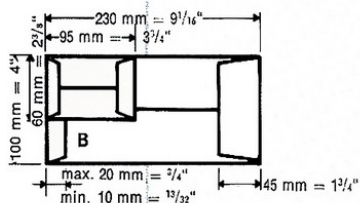
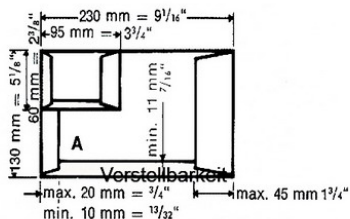
The machines are suitable for manufacturing pockets with side seam gumming, gumming (right-hand side) with outer side flap and centre seam gumming as well as pockets with outer side flaps and powder-proof folding.

For the manufacture of pockets according to sample C the machine has to be equipped with a special attachment (second bottom flap gumming unit).

On request, the machine HELIOS 32 can be provided with a special feed frame allowing the fitting of two flexographic outside printing units (HELIOS 32 D). Printing is made prior to the first fold.

The HELIOS 33 cannot be fitted with printing units.





2

outside printing units (flexo) (only 32 D)

50 — 120 g/m²

paper weights

295 mm — (11⁵/₈'')

max. paper width

300

max. output pockets per minute

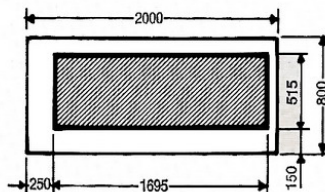
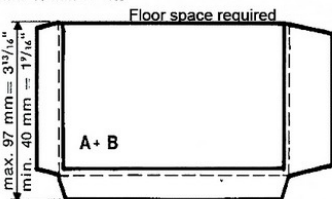
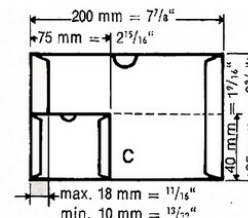
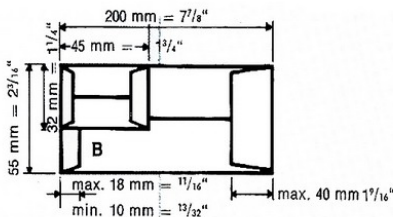
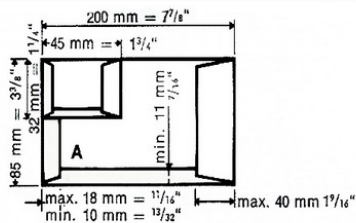
6 kVA

power required abt.

1330 kg

net weight abt.

32



40 — 100 g/m²

paper weights

258 mm (10⁵/₃₂'')

max. paper width

350

max. output pockets per minute

6 kVA

power required abt.

990 kg

net weight abt.

33

