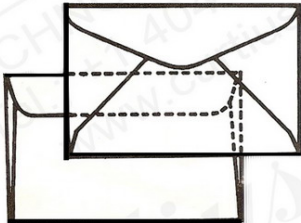
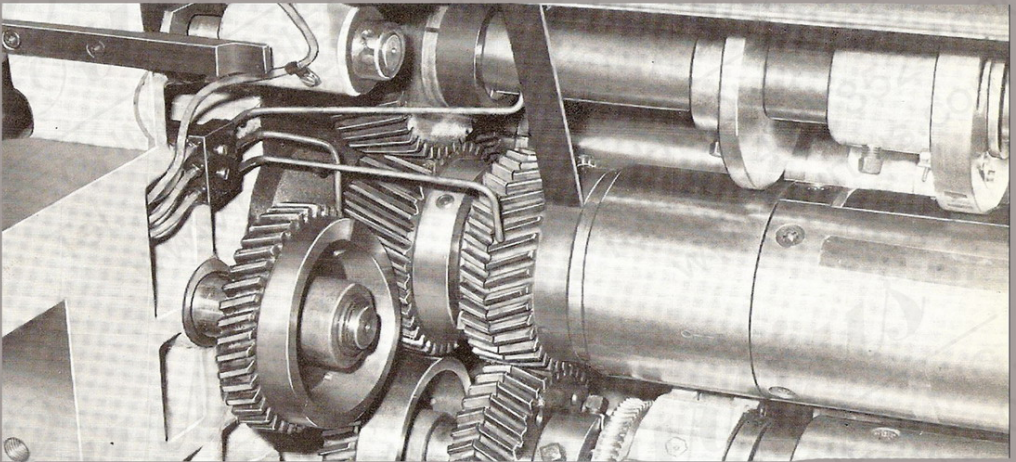


WINKLER+ DÜNNEBIER

WD

29CS



**Rotary Self-Seal Envelope
Machine**





Rotary Self-Seal Envelope Machine, Type 29CS

Window-faced envelopes with self-seal gumming offer a great many advantages and are more and more widely used. On the blank-fed rotary window envelope machine HELIOS 29 CS all usual sizes of self-seal envelopes, as well as dextrin-gummed with windows can be manufactured.

It should be especially pointed out that windows can cut by means of 4-piece knives as well as one window knives which can be supplied in almost every shape required. Due to the very solid arrangement of the knife supporting rollers, the wear of the one-piece as well as the four-piece knives is reduced to a minimum. Furthermore, envelopes with several windows can be manufactured.

Therefore, this machine is not only for making standard sized envelopes but also for special jobs.

Of course, the model 29 CS can also be equipped with one flexographic inside and two flexographic outside printing units.

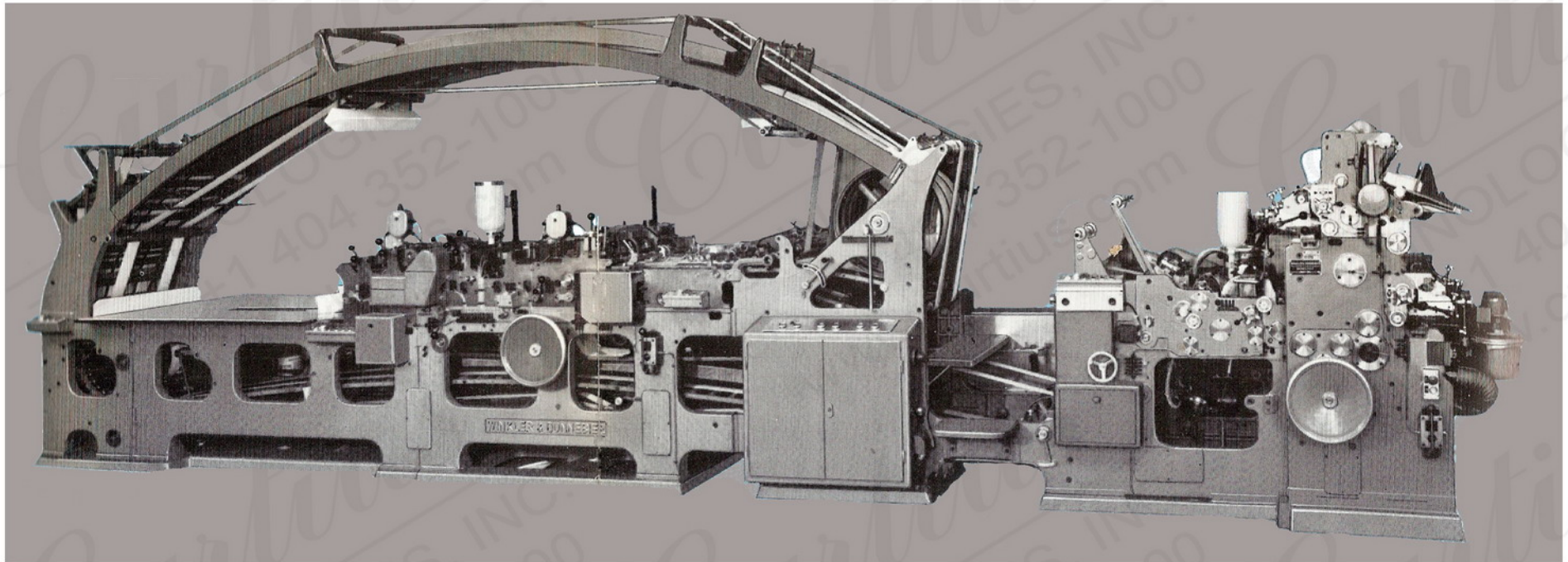
The maximum paper width is 520mm = 20 1/2". The overall blank length for the individual sizes is as follows:

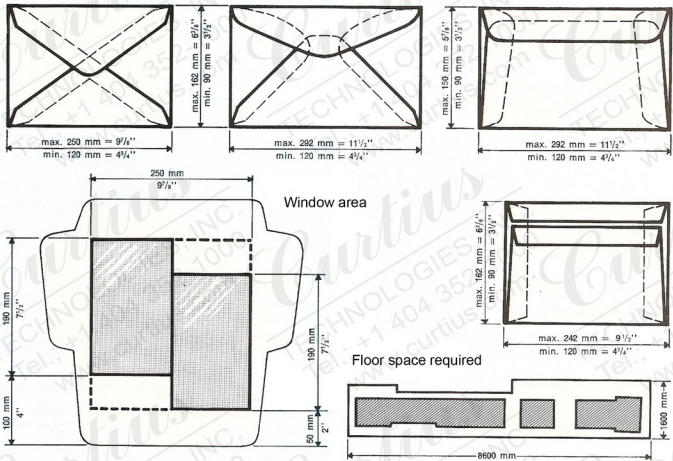
diamond- and wallet-shaped sizes max. 350 mm = 13 3/4"

min. 185 mm = 7 1/4"

Constanzia envelopes (booklets) max. 341 mm = 13 7/16"

min. 197 mm = 7 3/4"





2	outside printing units (flexo)
1	inside printing unit (flexo)
300 x 500mm (11 13/16 x 19 11/16")	maximum printing surface
max. 100 x 160 mm (4 x 6 5/16") min. 20 x 50 mm (25/32 x 2")	window size
250	max. output envelope per minute
50 - 120 g/m ²	paper weights
26kVA 12kW	power required motors abd. electrical heater abt.
9930kg	net weight abt.

