

DOUCET

ESB SEQUENCER FOR EDGE BANDERS

The Panel Sequencer Model ESB increases the productivity of Edgebanders, Shapers-Sanders, Tenoners, etc., right from the start.



ESB SEQUENCER FOR EDGE BANDERS PRESSURE WHEELS OPTION



ESB-16 WITH INFEED PRESSURE WHEELS OPTION



CHARACTERISTICS

- The ESB allows the operator to stage several panels in its bottom feed magazine. Panels are released automatically as soon as the preceding one clears the "no feed zone" on your Edgebander, or fed end-to-end on your Shaper-Sander.
 - Its feed sequence is automatically controlled by a photocell into a PLC ;
 - Its feed speed is adjustable by a variable speed drive ;
 - Its feed hopper offers a reserve capacity up to 12" thick or up to a maximum of 150 lb ;
 - Sequencing of panels fed lengthwise is fully automatic. The ESB requires a 110 v.a.c. 15 amp. service.

OPTIONS

The ESB Panel Sequencer is available in two models :

- The ESB-12 features a 12" wide by 36" long feed belt. It is suitable for feeding panels ranging in size from 4" by 10" to 18" by 54" at up to 100 feet per minute.
- The ESB-16 features a 16" wide by 54" long feed belt. It is suitable for feeding panels ranging in size from 4" by 10" to 24" by 84" at up to 100 feet per minute.

Sequencing of panels fed width-wise or of panels larger than those described above requires the assistance of an operator.

The ESB is available in right or left-hand feed configurations.

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